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GROUP B

ENGINE

ENGINE

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ENGINE

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ENGINE - ENGINE STRIPPED - 300 TDI

III. Part No.	Description	Qty	Remarks
1 STC1736N	Engine stripped assembly	1	

Note(1) Engine less ancillary equipment





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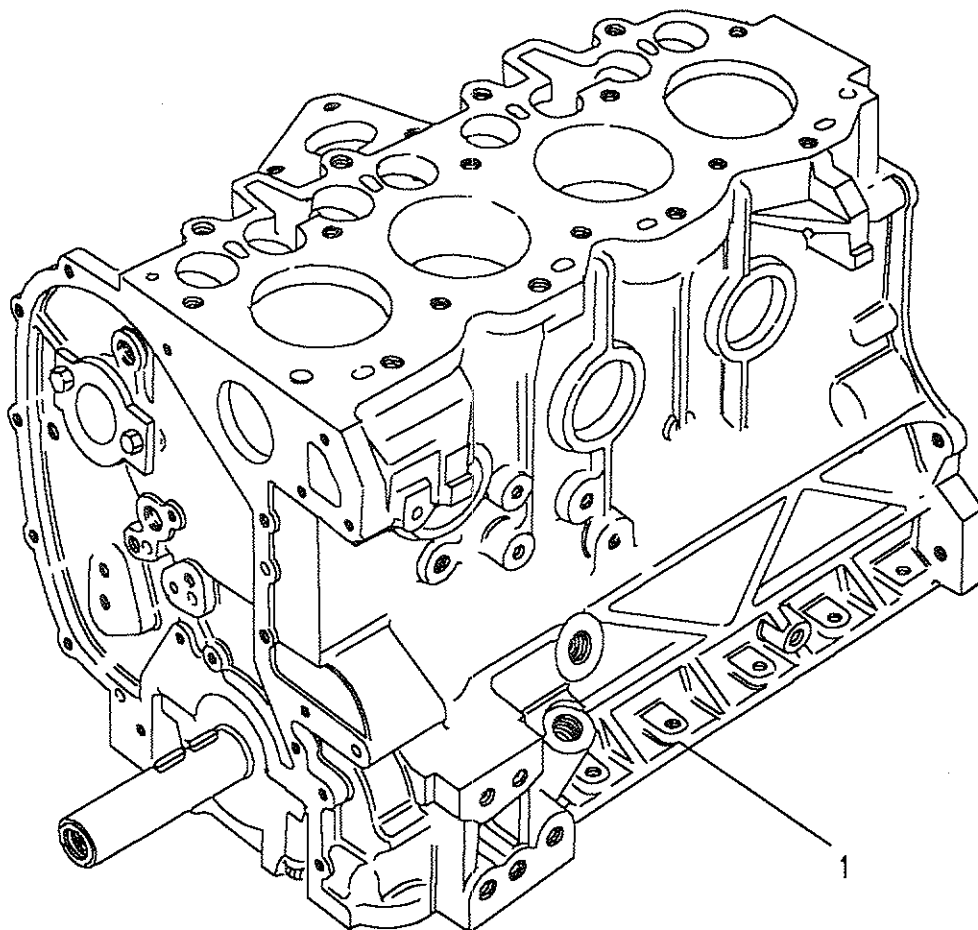
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ENGINE

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ENGINE - SHORT ENGINE - 300TDI

III. Part No.	Description	Qty	Remarks
1 STC1675	Engine short assembly		

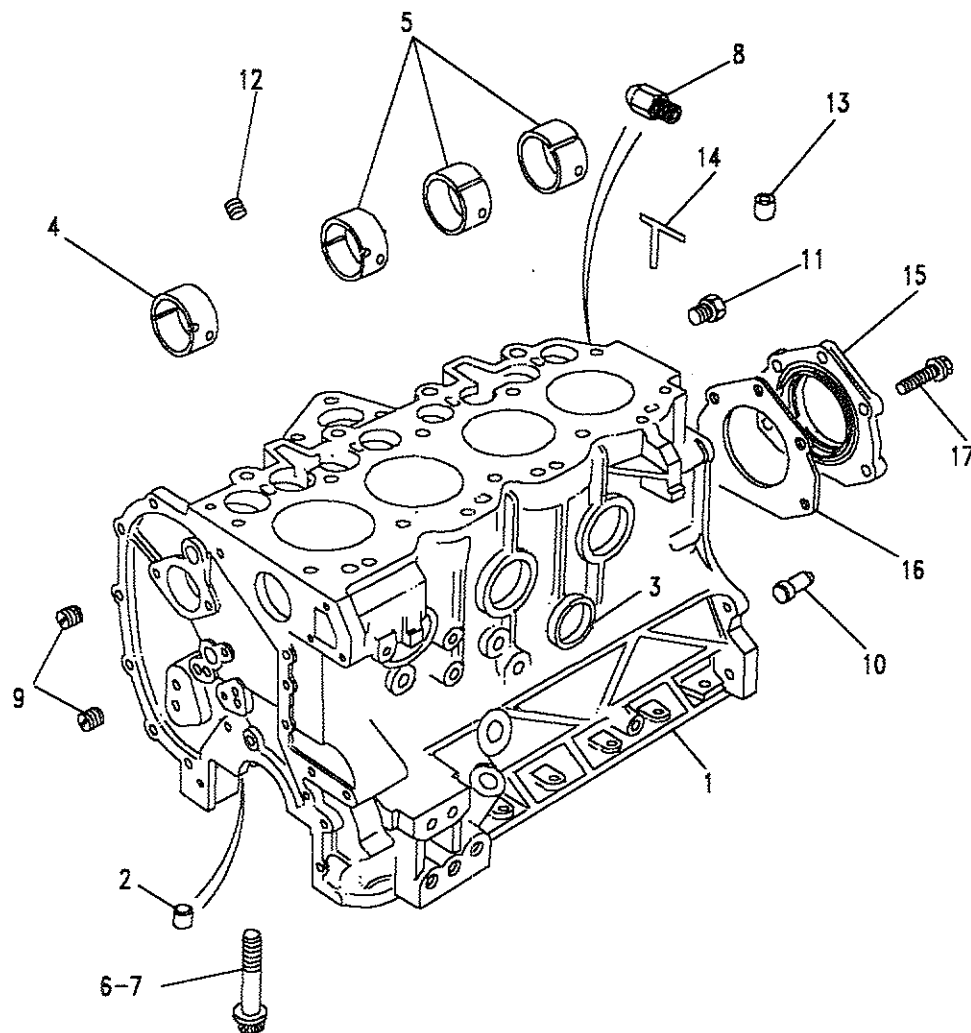


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ENGINE - CYLINDER BLOCK - 300TDI

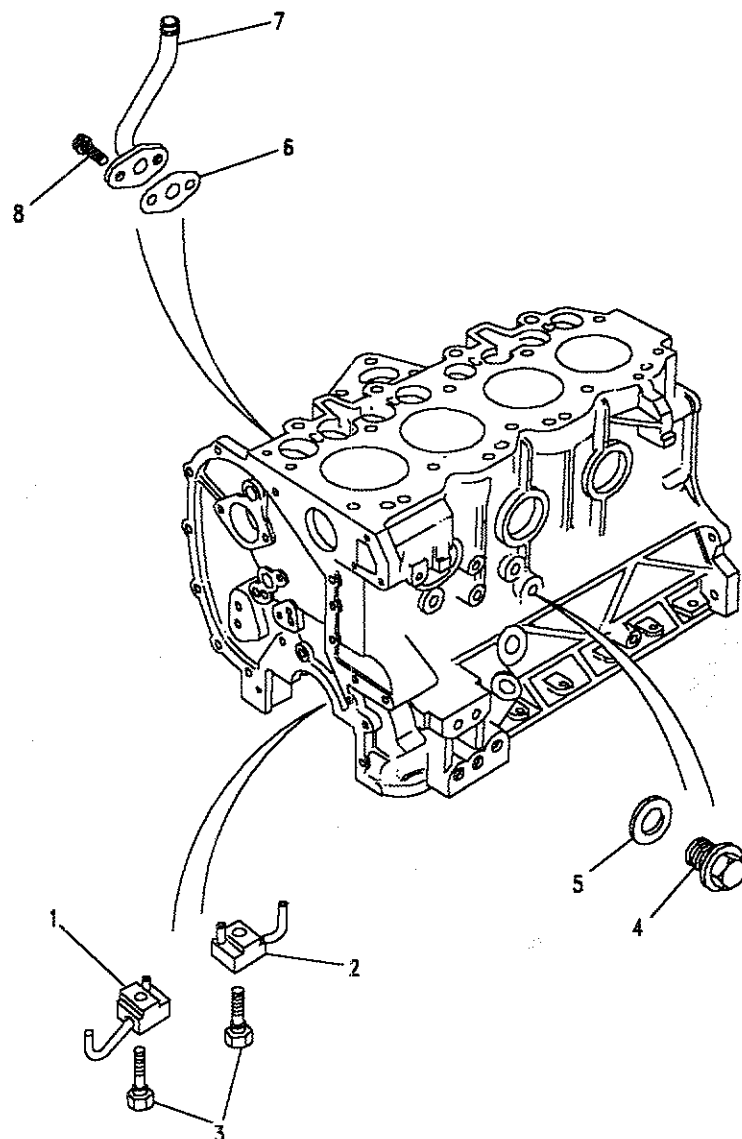
III. Part No.	Description	Qty	Remarks
1 ERR1919	Cylinder block assembly	1	
2 501593	Dowel bearing caps	10	
3 ERC4996	Cup plug	6	
4 ETC8442	Bearing cam	1	
5 90519055	Bearing cam	3	
6 ETC8074	Bolt bearing cap	8	
7 ERR3419	Bolt bearing cap	2	
8 ERR2767	Jet oil camshaft	1	
9 247127	Plug oil gallery	2	
10 FRC2482	Dowel flywheel housing	2	
11 ETC4922	Plug gallery pipe	2	
12 ERR5034	Plug camshaft oil feed	3	
13 ETC8352	Ring dowel head/block	2	
14 ERR913	Packing strip	2	
15 ERR4179	Oil seal rear	1	
16 ERR4861	Gasket rear oil seal	1	
17 FS108251L	Screw flange M8 x 25	5	



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ENGINE - JET ADAPTORS - 300TDI

III. Part No.	Description	Qty	Remarks
1 ETC6531	Oil jet assy No1 & 3 cyl	2	
2 ETC6532	Oil jet assy No2 & 4 cyl	2	
3 ETC5592	Valve relief	4	
4 ERC9410	Plug drain	1	
5 AFU1882L	Washer joint	1	
6 ERR1094	Pipe oil drain	1	
7 ERR1653	Gasket drain pipe	1	
8 FS108201	Screw flange	2	

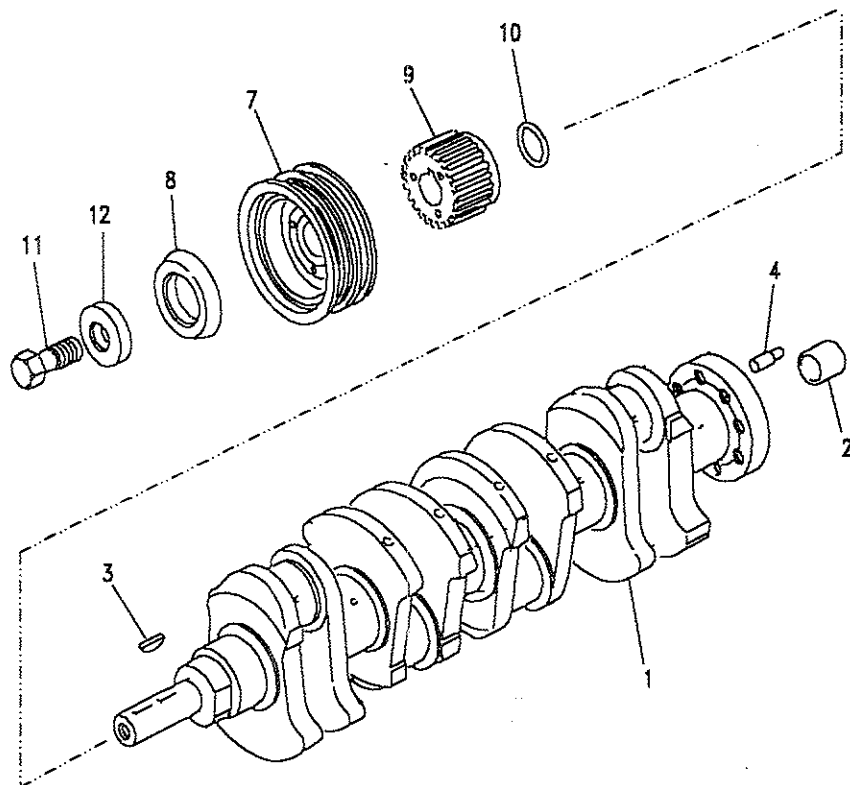




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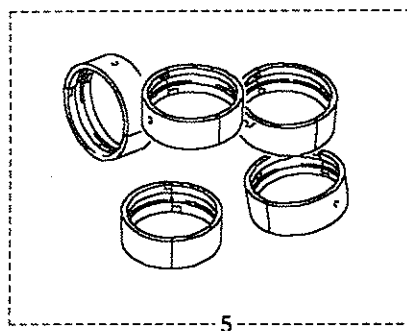
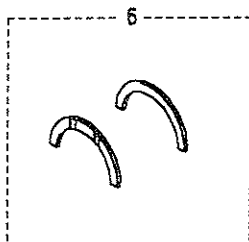
ENGINE



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ENGINE - CRANKSHAFT - 300TDI

III. Part No.	Description	Qty	Remarks
1 ERR2112	Crankshaft	1	
2 8566L	Bush	1	
3 ERR3987	Key	2	
4 ERR1630	Dowel	1	
5 RTC4783	Bearing kit main standard	1	
RTC478310	Bearing kit main .010 u/s	1	
Kit - thrust washer - pairs			
6 RTC2825	Standard	A/R	
538131	0.0025 oversize	A/R	
538132	0.0050 oversize	A/R	
7 ERR2220	Damper	1	
8 ERR2100	Flinger	1	
9 ERR4707	Pulley crankshaft timing	1	
10 ERR4710	O ring	1	
11 ERR5087	Bolt crankshaft	1	
12 ERR1564	Washer thrust	1	



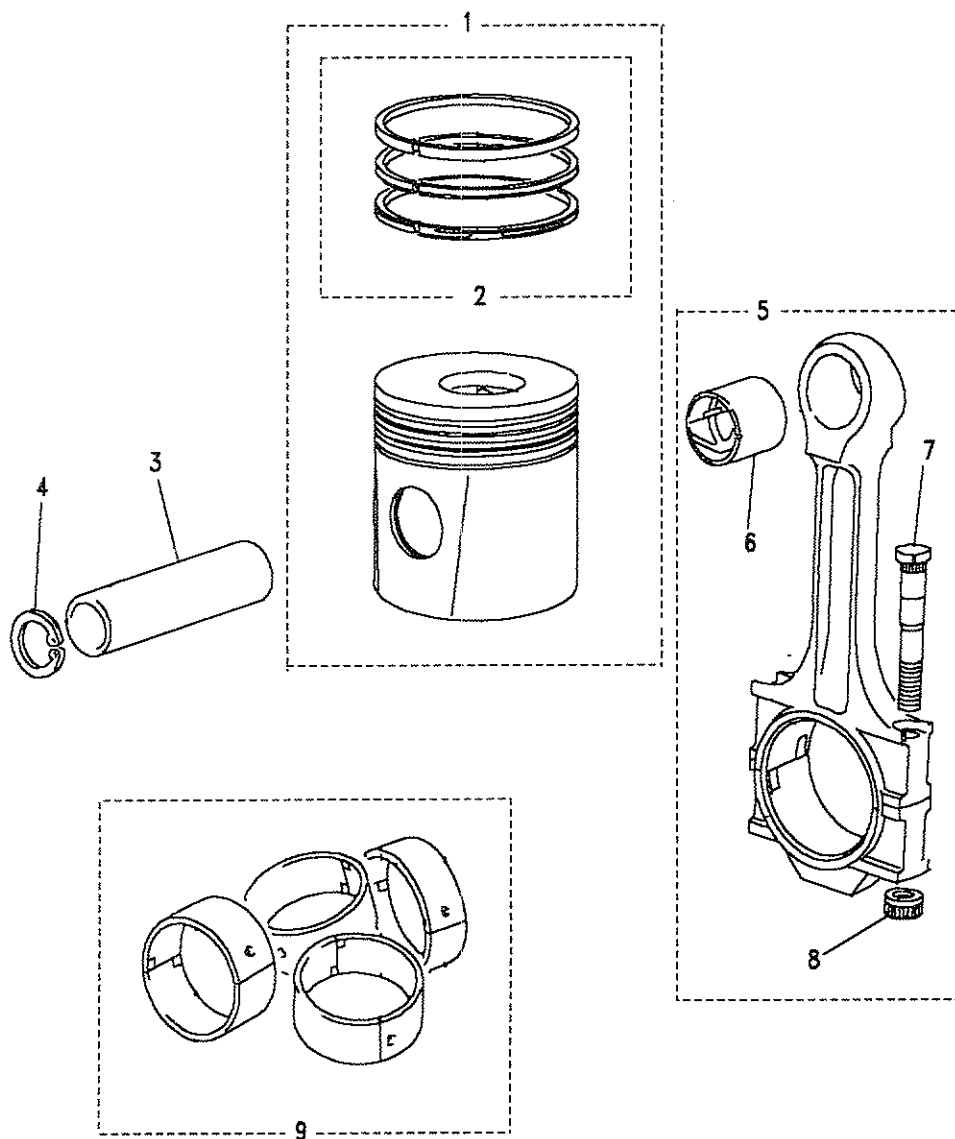
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ENGINE - PISTON & RINGS - 300TDI

III. Part No.	Description	Qty	Remarks
1 ERR2410	Piston assembly standard	4	
2 STC958	Kit piston rings	4	
3 ERR703	Gudgeon pin	4	
4 266945	Circlip	8	
5 ERR2418	Connecting rod assembly	4	
6 ERR2419	Bush	4	
7 ETC7357	Bolt	8	
8 ETC8191	Nut	8	

Bearing kit - conn rod - engine set

9 RTC2993	Standard	A/R
RTC299310	0.010 oversize	A/R

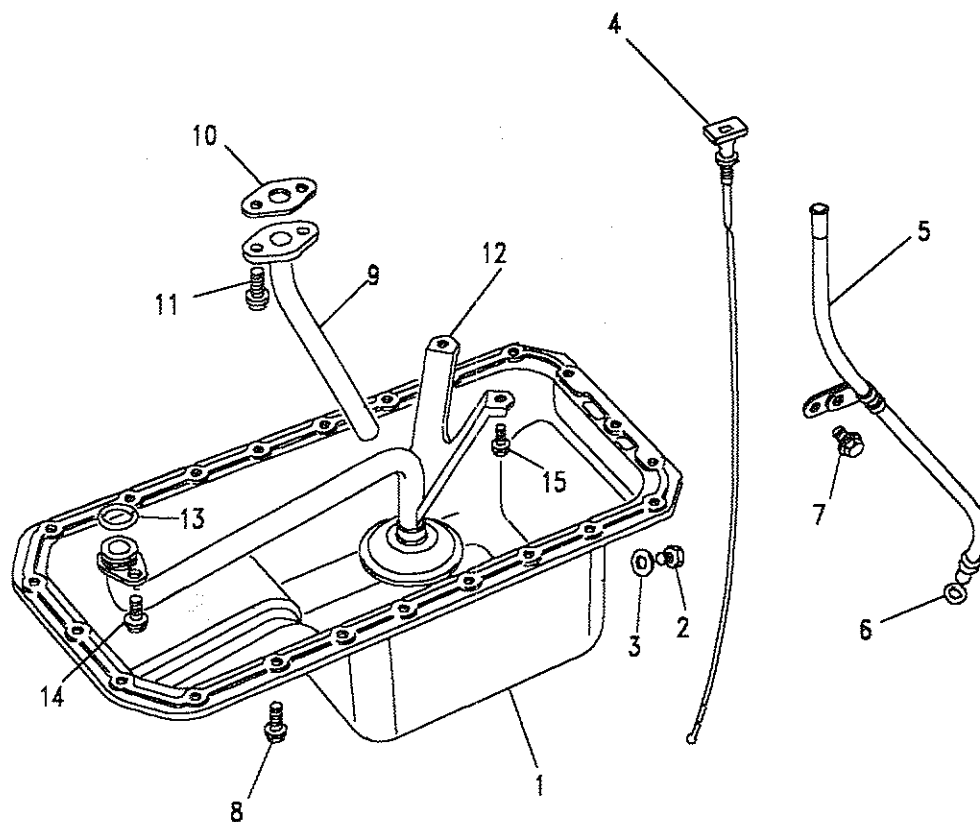


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ENGINE - SUMP - 300TDI

III. Part No.	Description	Qty	Remarks
1	ERR4696	1	Sump
2	UAM2957	1	Plug
3	UAM2857L	1	Washer joint
4	ERR3809	1	Rod oil level
5	ERR4697	1	Tube dipstick
6	ERR3683	1	Ring sealing
7	FS108161L	1	Screw flange
8	FS108161L	22	Screw flange
9	ERR3633	1	Pipe oil drain
10	ERR1653	1	Gasket
11	FS108201	2	Screw flange
12	ERR3299	1	Oil pick up assembly
13	ERR3417	1	O Ring
14	FS108161L	1	Screw flange
15	FS106167	2	Screw flange





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ENGINE

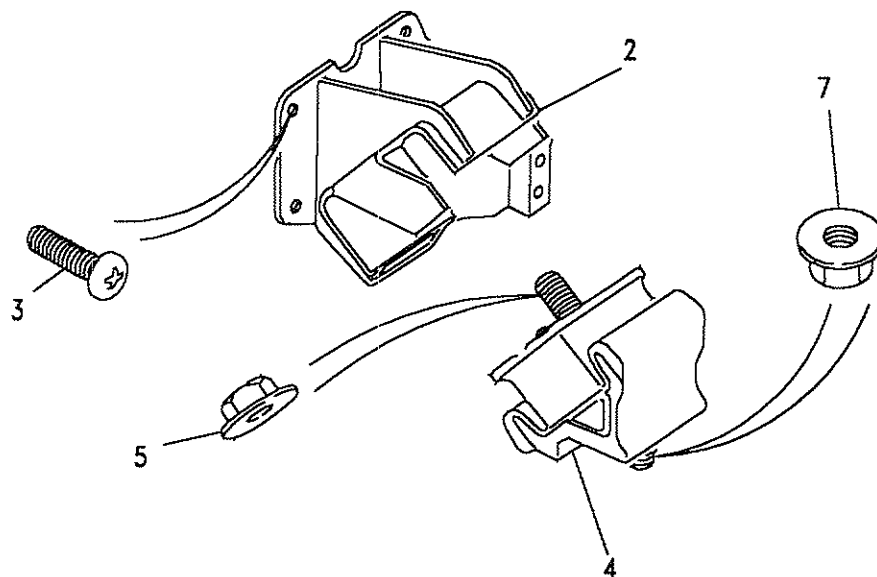
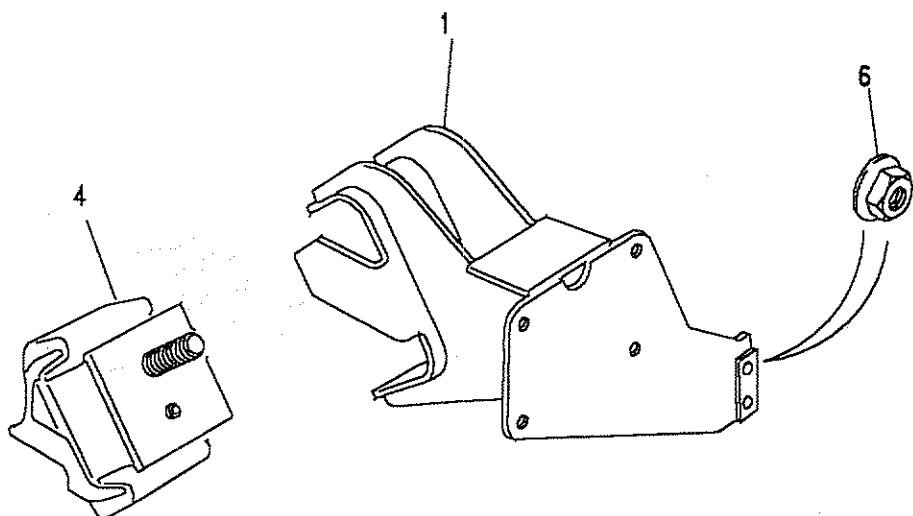


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ENGINE - MOUNTINGS - DIESEL 300TDI

III. Part No.	Description	Qty	Remarks
1 ANR2868	Bracket mounting RH	1	
2 NTC9415	Bracket mounting LH	1	
3 SH112201	Screw M12 x 20	8	
4 NTC9416	Mounting rubber	2	
5 FX112041L	Nut flanged M12	2	
6 FX110041L	Nut flanged M10	2	
7 FX112041L	Nut flanged M12	2	

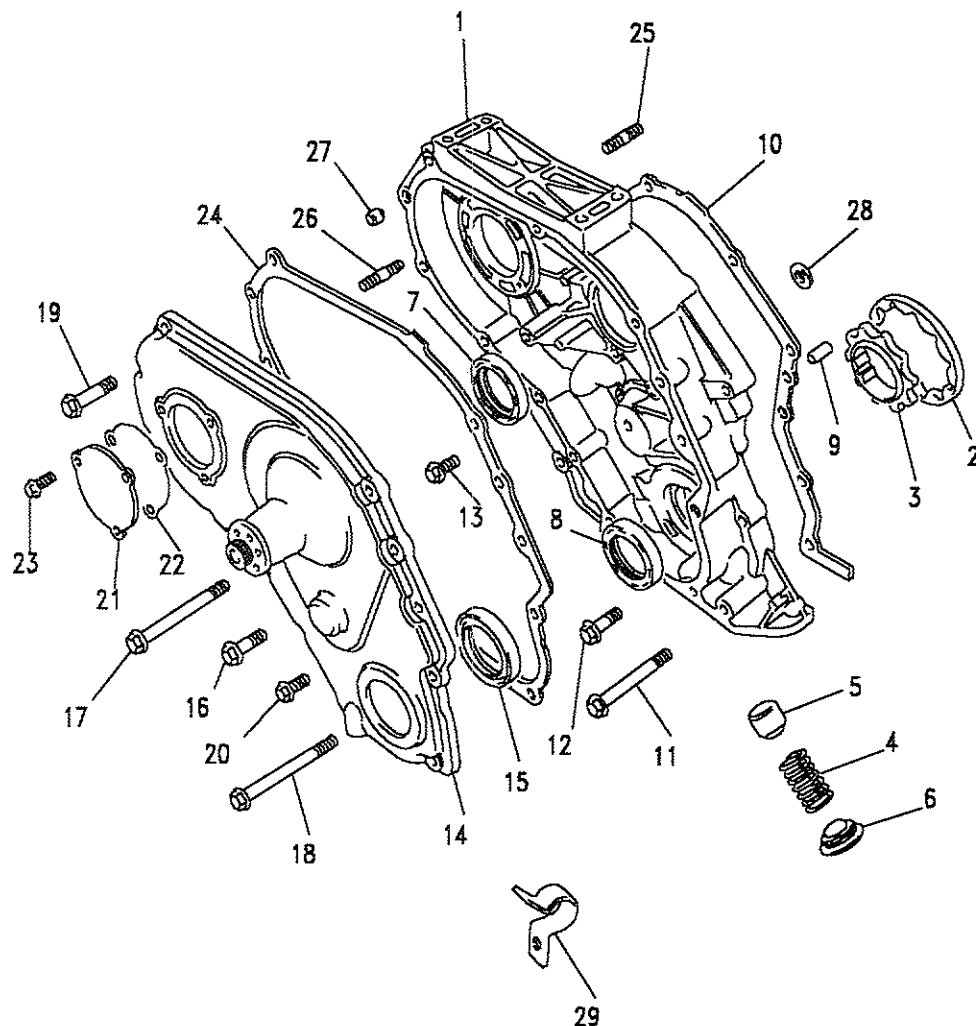




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ENGINE - FRONT COVER - 300TDI

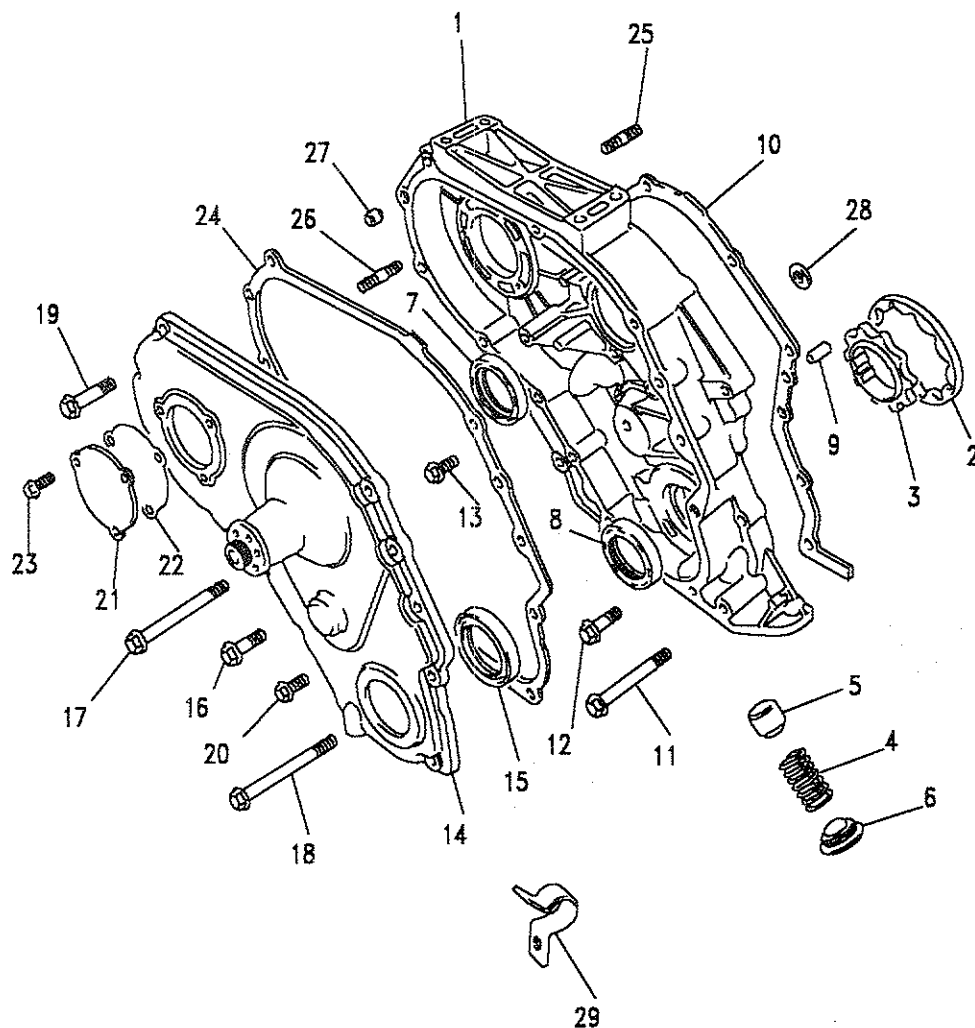
III. Part No.	Description	Qty	Remarks
1 ERR4664	Cover front	1	
2 ERR1040	Rotor outer	1	
3 ERR1041	Rotor inner	1	
4 ERR1084	Spring relief valve	1	
5 ERR1085	Plunger relief valve	1	
6 ERR1086	Plug relief plunger	1	
7 ERR3356	Oil seal camshaft	1	
8 ERR4575	Oil seal crankshaft	1	
9 6395L	Dowel	4	
10 ERR4860	Gasket front cover	1	
11 FB108161L	Bolt flange M8 x 80	2	
12 FB108071L	Bolt flange M8 x 35	3	
13 FS108251L	Screw flange M8 x 25	5	



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ENGINE - FRONT COVER - 300TDI

III. Part No.	Description	Qty	Remarks
14 ERR4578	Cover front engine	1	
15 ERR4576	Oil seal crankshaft	1	
16 FB108071L	Bolt flange M8 x 35	5	
	FB108081L	2	
17 FB108201L	Bolt flange M8 x 100	2	
18 FB108221	Bolt flange M8 x 110	2	
19 FB108101	Bolt flange M8 x 50	2	
20 FS108251L	Screw flange M8 x 25	1	
21 ERR1560	Cover plate	1	
22 ERR1561	Gasket cover plate	1	
23 FS108121	Screw flange M8 x 12	3	
24 ERR4120	Gasket cover plate	1	
25 TE108061L	Stud	3	
26 TE110051L	Stud	1	
27 ERR3286	Dowel front cover	2	
28 ERR2344	Joint washer	1	
29 ERR4824	Clip hose	2	





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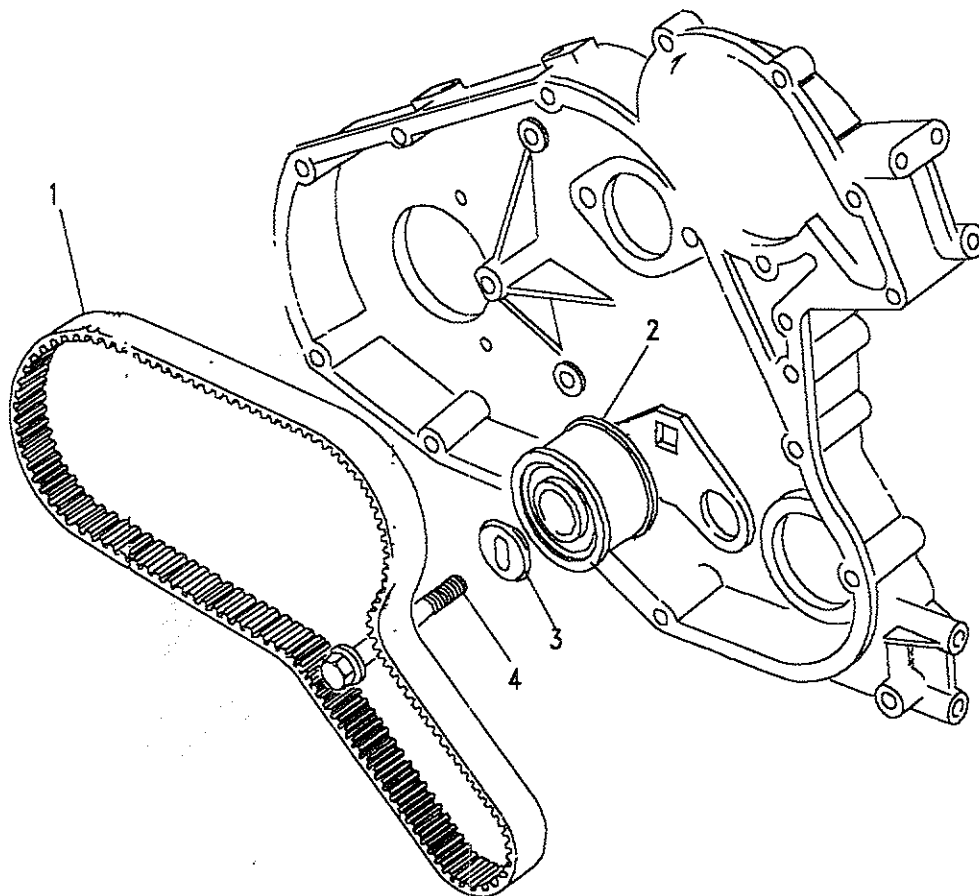
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ENGINE - TIMING BELT - 300 TDI

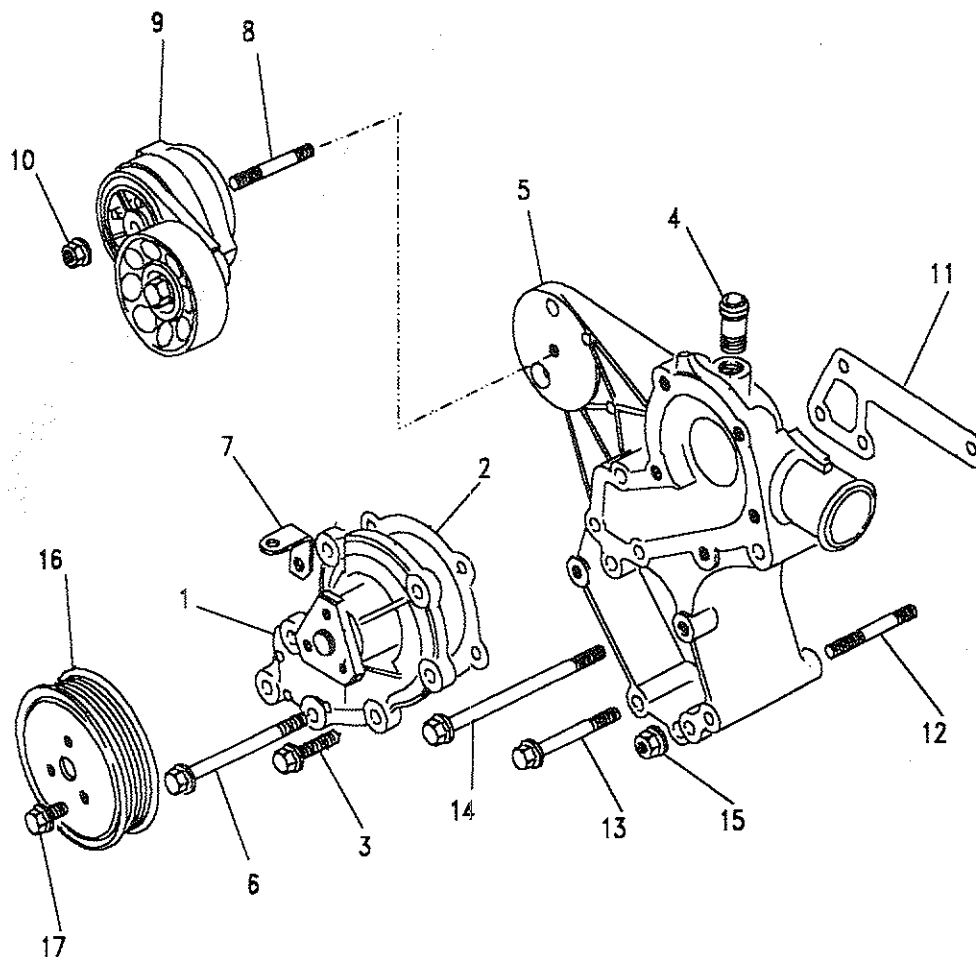
III. Part No.	Description	Qty	Remarks
1 ERR1092	Belt timing	1	
2 ERR1972	Pulley tensioner	1	
3 ERR900	Washer packing	1	
4 FB110131	Bolt flanged	1	
5 FN110041	Nut flanged	1	
6 ETC8560	Idler static- timing belt	1	
7 ERR1973	Washer spacing	1	



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ENGINE - WATER PUMP - 300TDI

III. Part No.	Description	Qty	Remarks
1	STC1086	1	Pump water
2	ERR3284	1	Gasket
3	FS108301	5	Screw flange
4	ERR3622	1	Pipe stub
5	ERR3736	1	Bracket mounting
6	FB108241	3	Bolt flange pump to brkt
7	ERR5259	1	Bracket bypass hose
	ERR5099	1	Hose by pass
8	TE110151	1	Stud
9	ERR4708	1	Tensioner auxiliary
10	FN110041	1	Nut flange
11	ERR2378	1	Gasket water in to block
12	ERR4404	1	Stud
13	FB108131	1	Bolt flange
14	FB108261	1	Bolt flange
15	FX108041	2	Nut flange
16	ERR3734	1	Pulley water pump
17	FS108121	3	Screw flange





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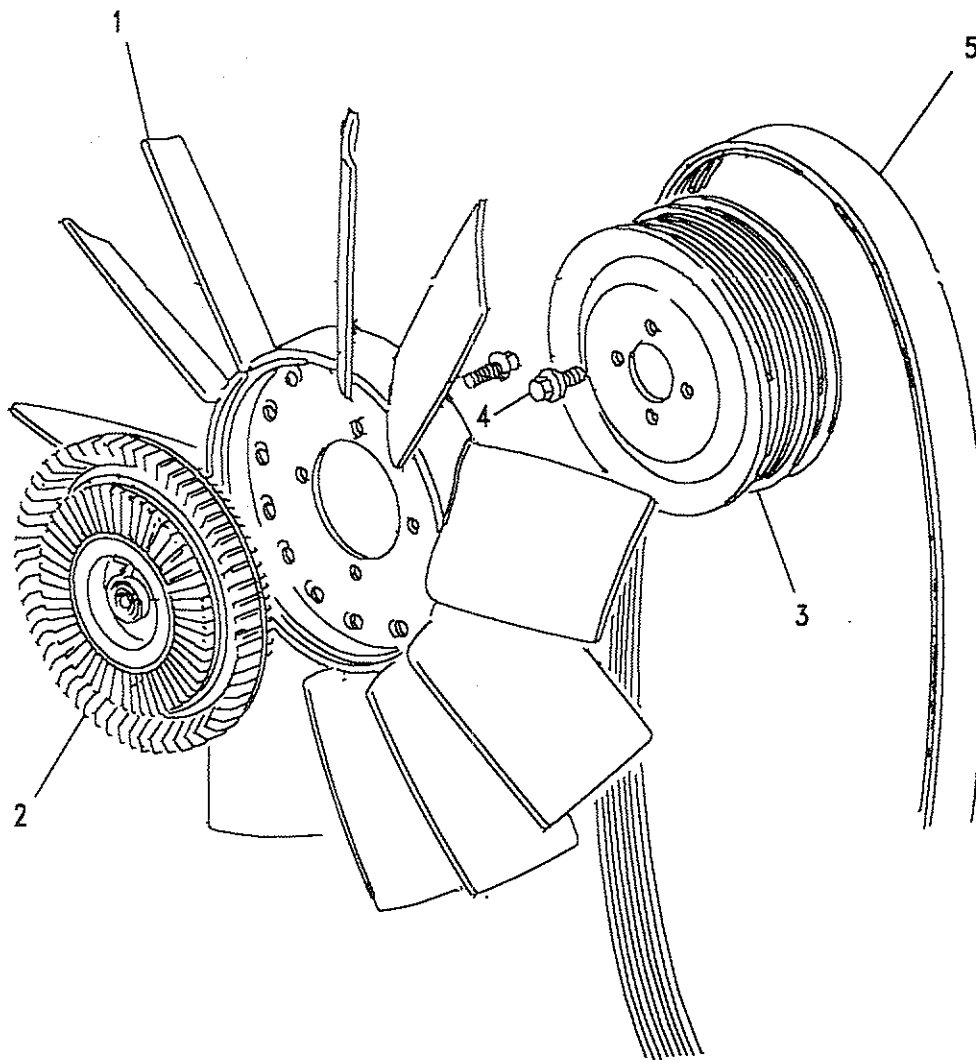
ENGINE

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ENGINE - COOLING FAN - 300TDI

III. Part No.	Description	Qty	Remarks
1 ERR2789	Fan blade	1	
2 ERR2266	Viscous unit	1	
3 ERR3735	Pulley fan	1	
4 FS108121	Screw flange	4	
5 ERR3287	Belt	1	





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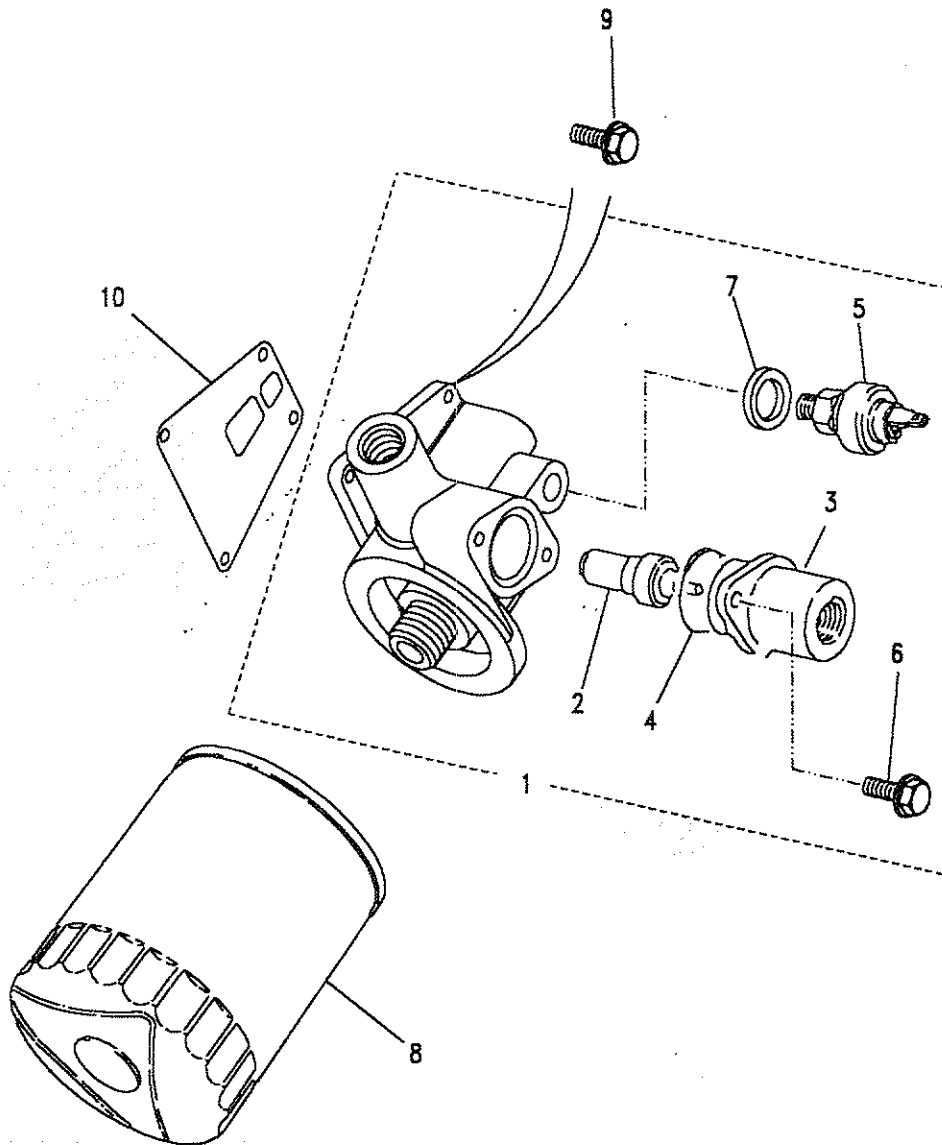
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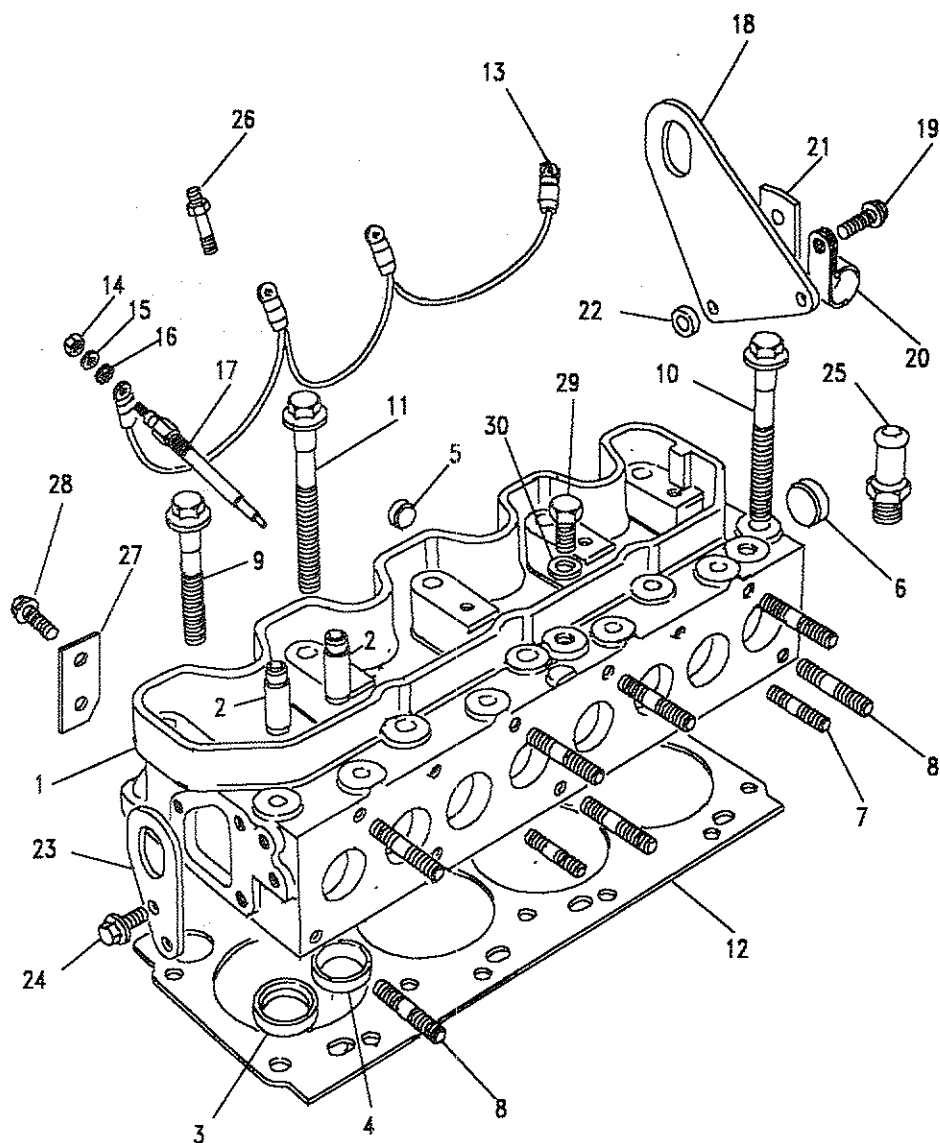
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ENGINE - OIL FILTER - 300TDI

III. Part No.	Description	Qty	Remarks
1	ERR2317	1	Adaptor assy oil filter
2	ERC5923	1	Bulb thermostat
3	ERR2241	1	Adaptor
4	ERC5913	1	O Ring
5	PRC6387	1	Switch oil pressure
6	FS106167	2	Screw flange
7	AFU1887L	1	Washer joint
8	ERR3340	1	Element oil filter
9	FS110301	4	Screw flange
10	ERR3283	1	Gasket





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ENGINE - CYLINDER HEAD - 300TDI

III. Part No.	Description	Qty	Remarks
1 ERR5027	Cylinder head assembly	1	
2 ETC8003	Guide valve	8	
3 ETC8001	Insert valve seat inlet	4	
4 ERR3753	Insert valve seat exh	4	
5 525497	Plug cup	1	
6 524765	Plug cup	1	
7 TE108051L	Stud M8 x 25	2	
8 TE110071	Stud M10 x 35	10	
9 ETC8808	Bolt fixing cyl head	4	
10 ERR1939	Bolt fixing cyl head	10	
11 ETC8810	Bolt fixing cyl head	4	

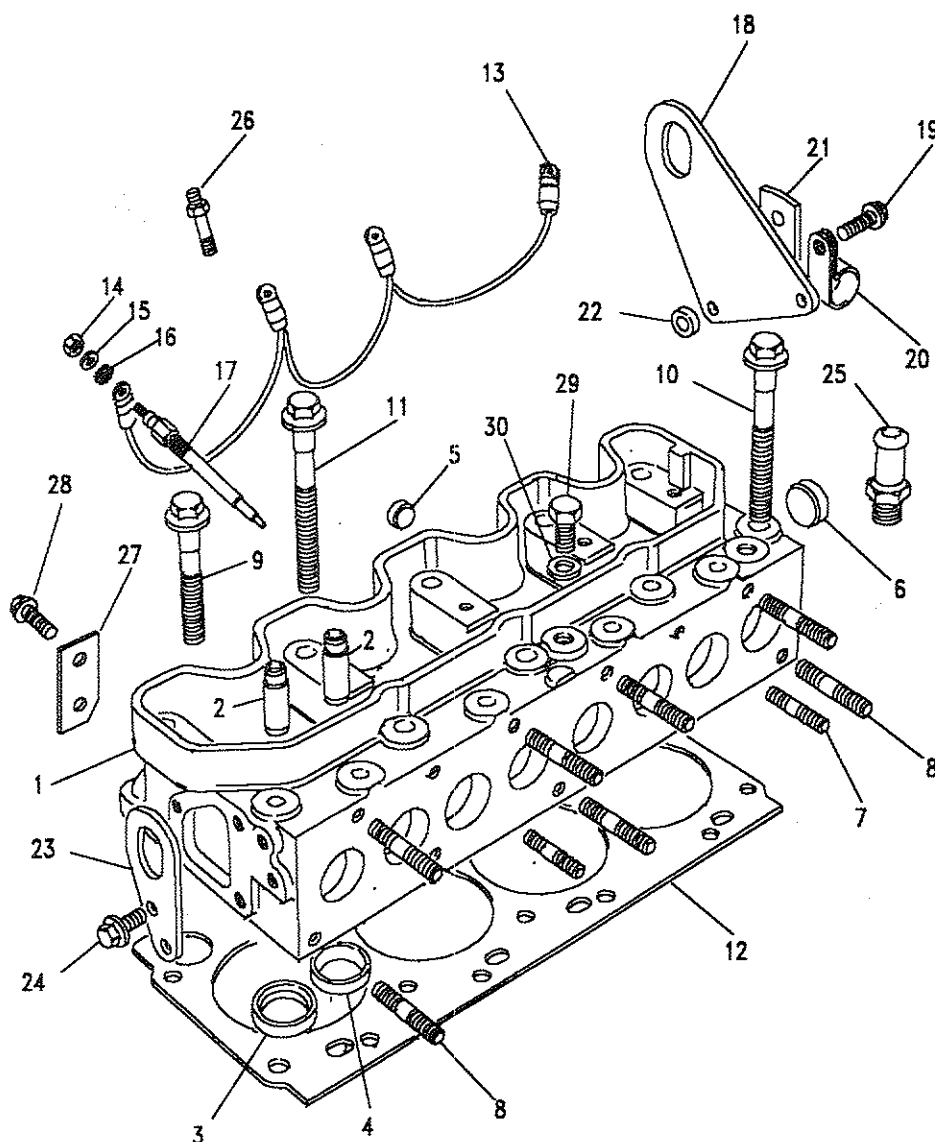
Gasket - Cylinder head - Selective

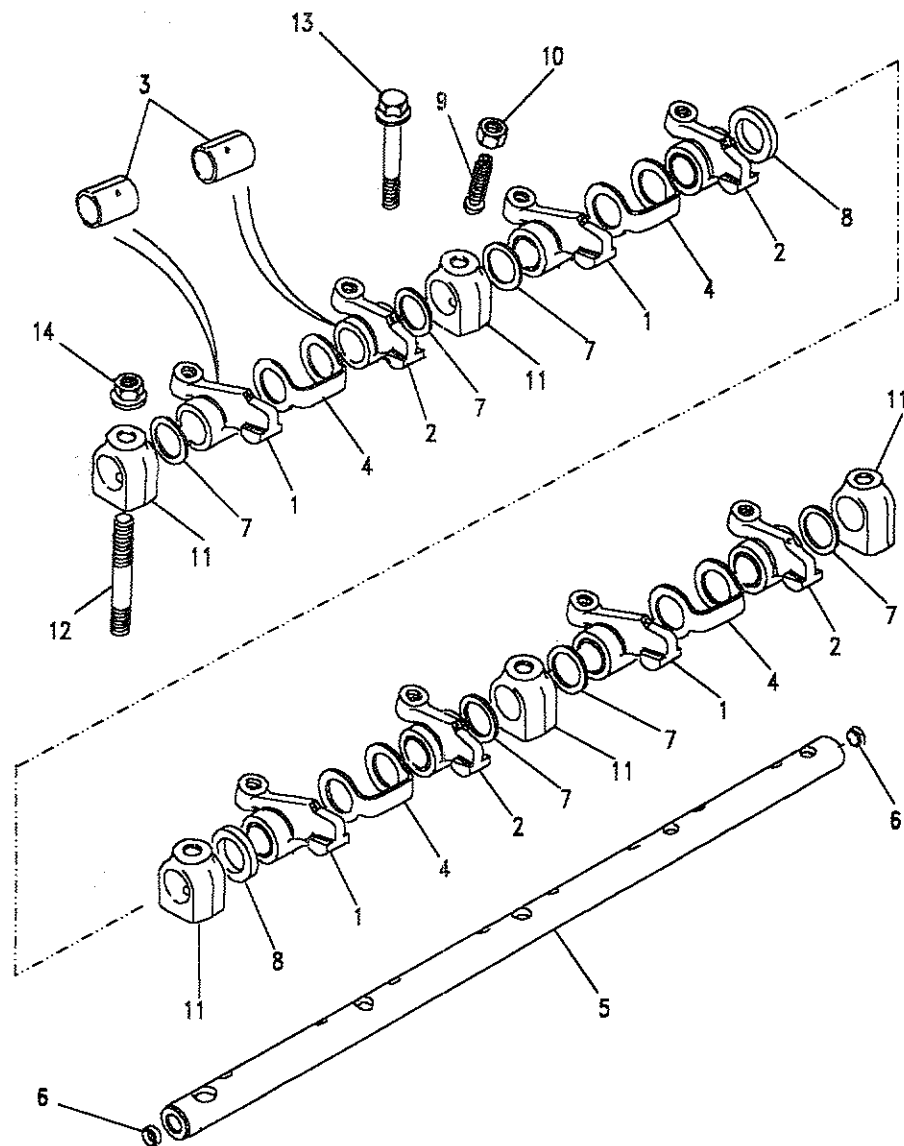
12 ERR4537	1.3mm	A/R
ERR4538	1.4mm	A/R
ERR4539	1.5mm	A/R
13 AMR2425	Cable assembly glow plugs	1
14 NH104041L	Nut	4
15 WA104001L	Washer	4
16 WE104001L	Washer	4
17 ETC8847	Glow plug	4

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ENGINE - CYLINDER HEAD - 300TDI

III. Part No.	Description	Qty	Remarks
18 ETC8036	Bracket lifting rear	1	
19 FS108251L	Screw flange M8 x 25	2	
20 CP108251	P Clip	1	
21 PRC2979	Bracket harness	1	
22 390939	Spacer	1	
23 ETC8031	Bracket lifting front	1	
24 FS108201	Screw flange	2	
25 624091	Adaptor	1	
26 ERR1019	Stud injector clamp	4	
27 ERC9404	Bracket retaining	1	
28 FS108161L	Screw flange	1	
29 ETC5577	Plug	1	
30 FRC4808	Washer joint	1	





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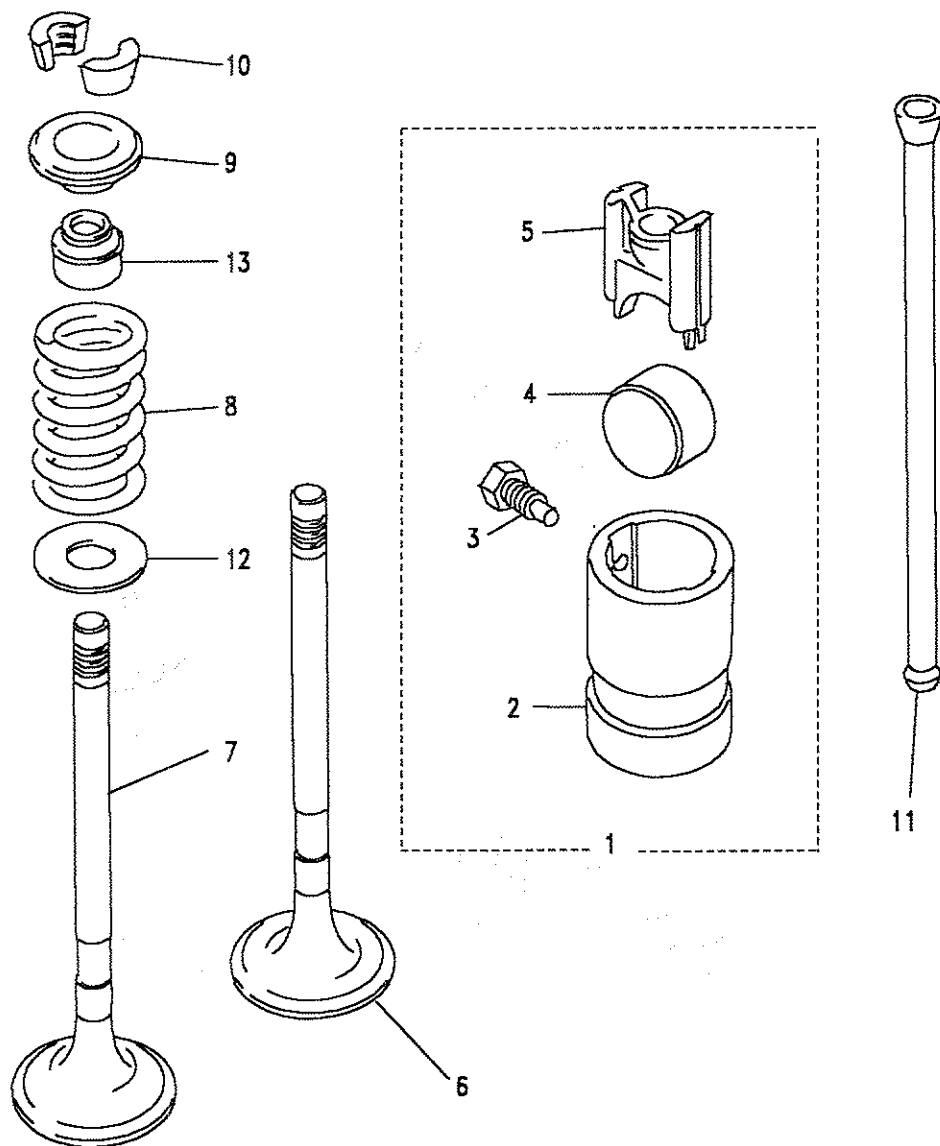
ENGINE - ROCKER SHAFT - 300TDI

III. Part No.	Description	Qty	Remarks
1 ERR3343	Rocker arm assembly RH	4	
2 ERR3342	Rocker arm assembly LH	4	
3 ERR1203	Bush	8	
4 ERR2405	Spring	4	
5 ERR4848	Shaft rocker assembly	1	
6 ERR3457	Cup plug	2	
7 ERR1209	Spacer	6	
8 ERR2732	Spacer	2	
9 ERR4883	Screw tappet adjusting	8	
10 ERR560	Nut locker	8	
11 ERR3779	Clamp rocker shaft	5	
12 ERR4687	Stud rocker shaft	3	
13 FB108101	Bolt flange	2	
14 FN108041	Nut flange	3	

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ENGINE - VALVES AND TAPPETS - 300TDI

III. Part No.	Description	Qty	Remarks
1	RTC6564	8	Tappet assembly
2	502473	8	Guide
3	ETC4246	8	Set bolt
4	ERR561	8	Washer tappet guide
5	ERR607	8	Tappet slide
6	ERR3777	4	Valve inlet
7	ERR1156	4	Valve exhaust
8	ERR4640	8	Spring valve
9	ETC4068	8	Cup valve spring
10	ETC4069	16	Cotter valve spring
11	546799	8	Push rod
12	ETC8193	8	Seat valve spring
13	ETC8663	8	Seal valve stem
14	ERR4175	8	Cap valve stem protection





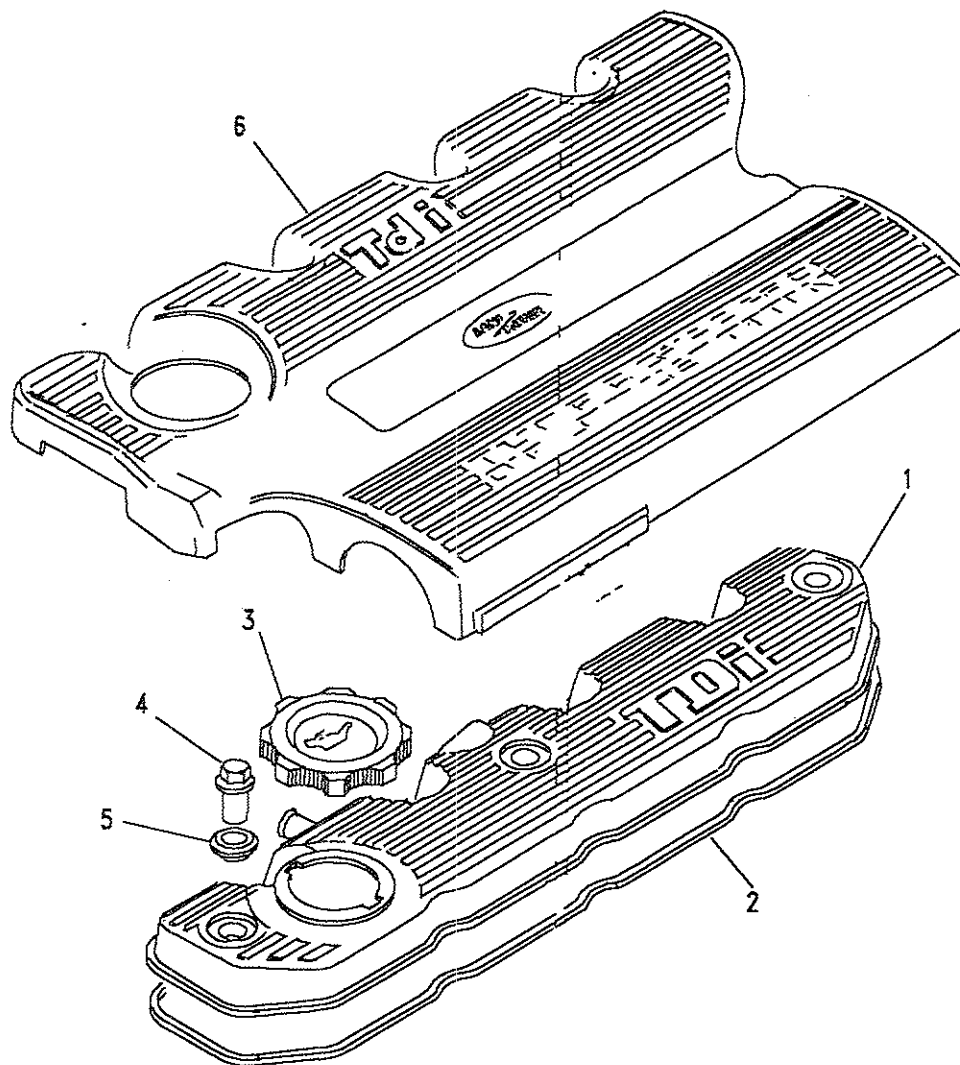
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ENGINE - ROCKER COVER - 300TDI

III. Part No.	Description	Qty	Remarks
1 ERR4691	Rocker cover	1	
2 ERR2409	Gasket rocker cover	1	
3 ERR5041	Cap oil filler	1	
4 ERR4834	Screw	3	
5 ERR3424	Washer sealing	3	
6 ERR4632	Cover NVH engine top	1	



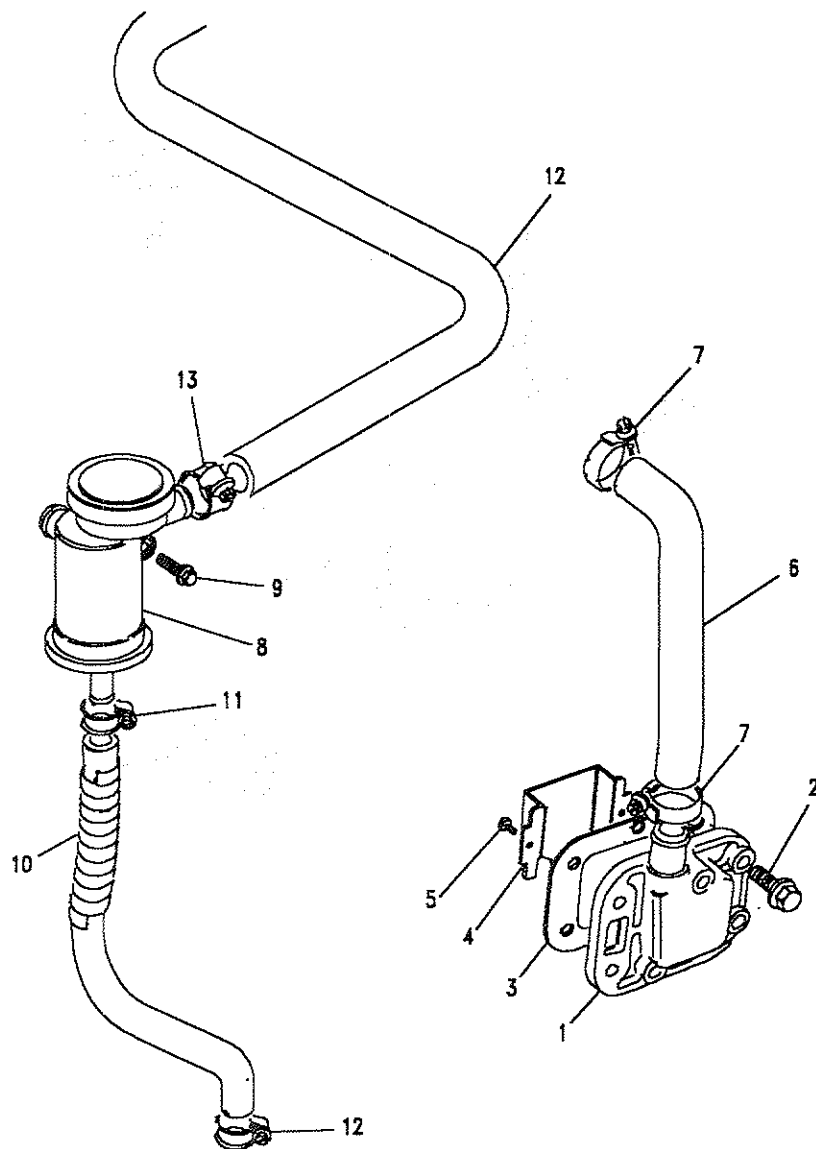
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ENGINE - CYCLONE BREATHER - 300TDI

III. Part No.	Description	Qty	Remarks
1 ERR4706	Cover side breather	1	
2 FS108251L	Screw flange M8 x 25	3	
3 ERR2026	Gasket side cover	1	
4 ERR874	Baffle plate	1	
5 79027	Screw	1	
6 ERR3084	Hose side to rocker cover	1	
7 CN100258	Clip hose	2	
8 ERR1471	Breather cyclone	1	
9 FB106111L	Bolt flange	1	
10 ERR1351	Hose cyclone oil drain	1	
11 CN100208L	Clip hose	2	
12 ERR4926	Hose cyclone to a/cleaner	1	
13 CN100258	Clip hose	2	





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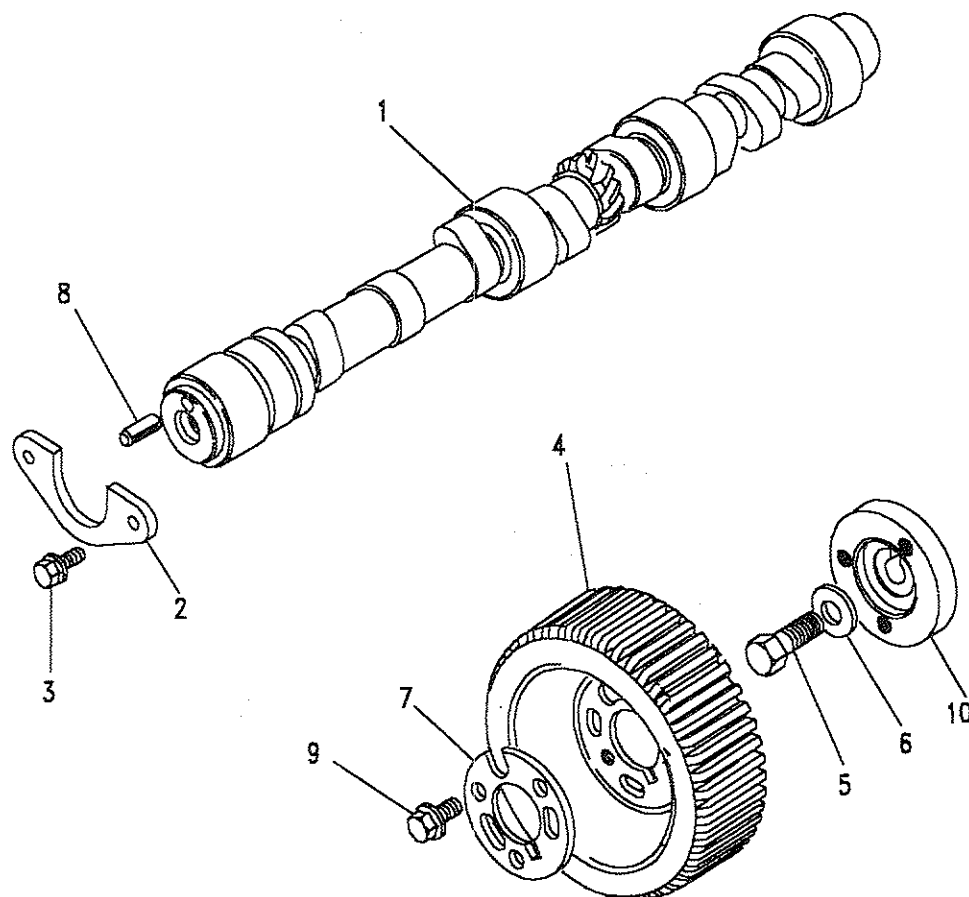
4880

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ENGINE - CAMSHAFT - 300TDI

III. Part No.	Description	Qty	Remarks
1 ERR3547	Camshaft	1	
2 ERR3754	Plate thrust camshaft	1	
3 FS106167	Screw flange	2	
4 ERR3545	Pulley timing belt	1	
5 BX112091	Bolt	1	
6 BDU1496	Washer	1	
7 ERR2216	Plate retaining	1	
8 ERR4709	Dowel camshaft	1	
9 FS108161L	Screw flange	3	
10 ERR3756	Hub camshaft pulley	1	



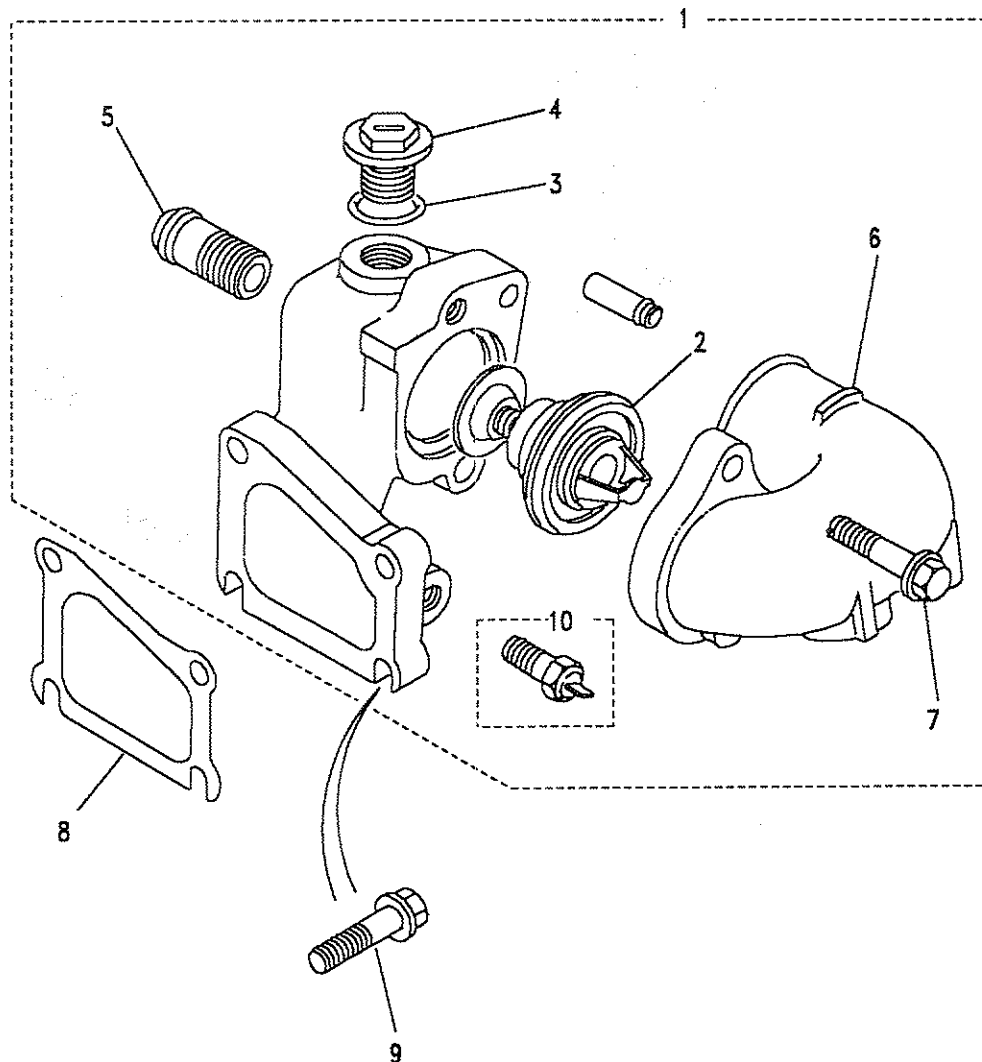
4880



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ENGINE - THERMOSTAT - 300TDI

III. Part No.	Description	Qty	Remarks
1 ERR3479	Housing thermostat	1	
ERR5098	Housing thermostat	1	Air con
2 ERR3291	Thermostat	1	
3 ERR4685	O Ring	1	
4 ERR4686	Plug coolant filler	1	
5 ERR3622	Pipe stub	1	
6 ERR3737	Connection water outlet	1	
ERR3738	Connection water outlet	1	Air con
7 FS108251L	Screw flange M8 x 25	2	
8 ERR3490	Gasket outlet to housing	1	
9 FS108251L	Screw flange M8 x 25	4	
10 AMR3321	Sender temperature	1	



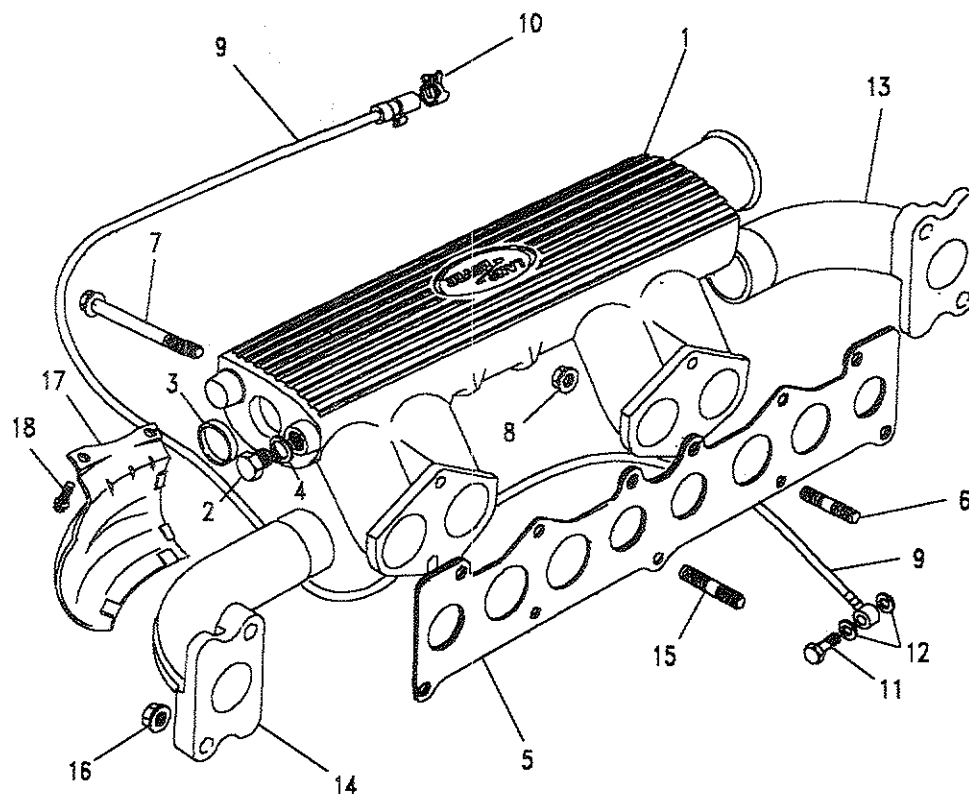
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ENGINE - MANIFOLDS - 300 TDI

III. Part No.	Description	Qty	Remarks
1 ERR3481	Manifold inlet	1	
2 ETC5577	Drain plug	1	
3 524765	Cup plug	1	
4 ERR894	Washer joint	1	
5 ERR3785	Gasket manifold to head	1	
6 TE108051L	Stud	2	
7 FB108171	Bolt flange	2	
8 FN108041	Nut flange	2	
9 ERR4699	Boost pipe assembly	1	
10 UKC3803L	Hose clamp	1	
11 ERR886	Banjo bolt boost capsule	1	
12 273069	Washer joint	2	
13 NSS	Manifold exhaust LH	1	Note(1)
14 NSS	Manifold exhaust RH	1	Note(1)
15 TE110071	Stud M10 x 35	7	
16 FX110041	Nut flange	7	
17 ESR2422	Heatshield exh manifold	1	
18 FS105107	Screw flange	2	

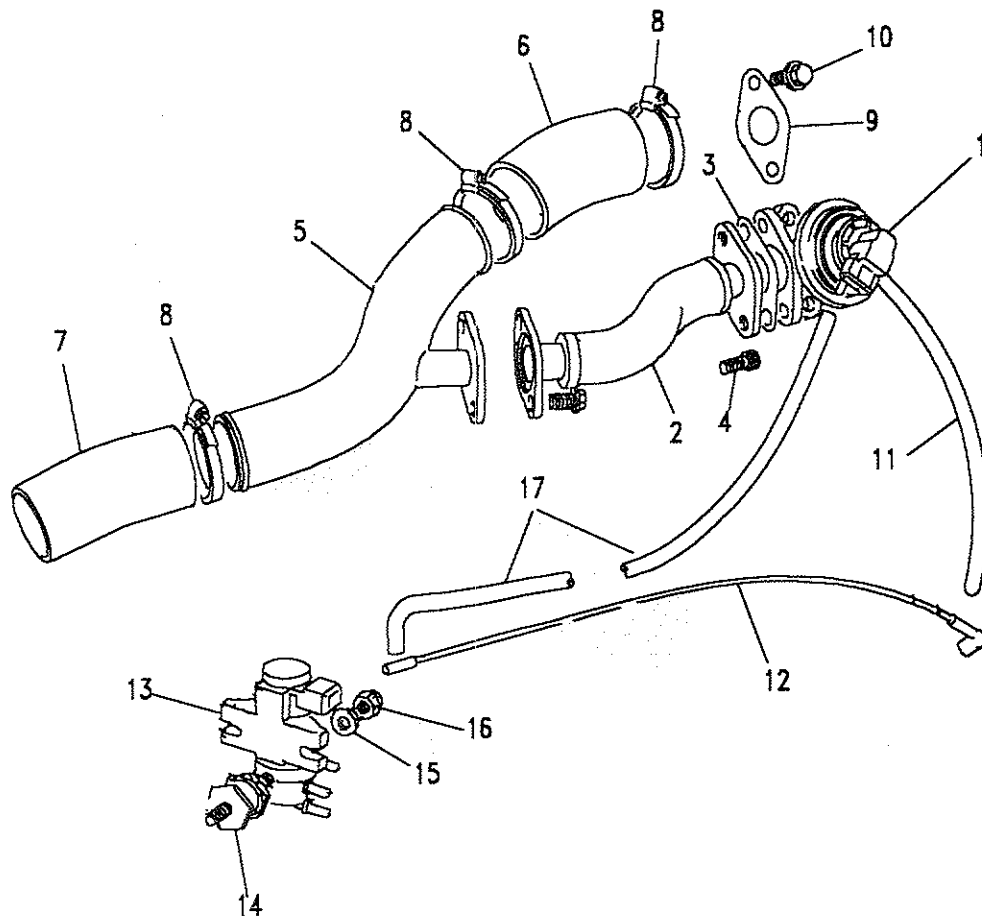
Note(1) Supplied as part of the Turbocharger assembly



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ENGINE - EXHAUST GAS RECIRCULATING - 300TDI

III. Part No.	Description	Qty	Remarks
1 ERR4047	Valve egr	1	
2 ERR3583	Tube delivery egr	1	
3 ERR3319	Gasket EGR pipe to valve	1	
4 SS108201	Screw socket	2	
5 ERR3579	Tube egr mixing	1	
6 ERR3580	Hose intercooler egr tube	1	
7 ERR3581	Hose egr tube to in man	1	
8 PYC101120	Clip hose	2	
9 ERR3791	Gasket egr to inlet man	1	
10 FS108201L	Screw flanged	2	
11 ESR3308	Pipe sol to EGR valve	1	
12 ERR4862	Hose to air cleaner	1	
13 ERR3314	Modulator EGR valve	1	
14 ERR2337	Mounting flexible	2	
15 NY106041L	Nut nyloc	2	
16 WA106001L	Washer plain M6	2	
17 ERR5055	Pipe EGR vlv to modulator	1	





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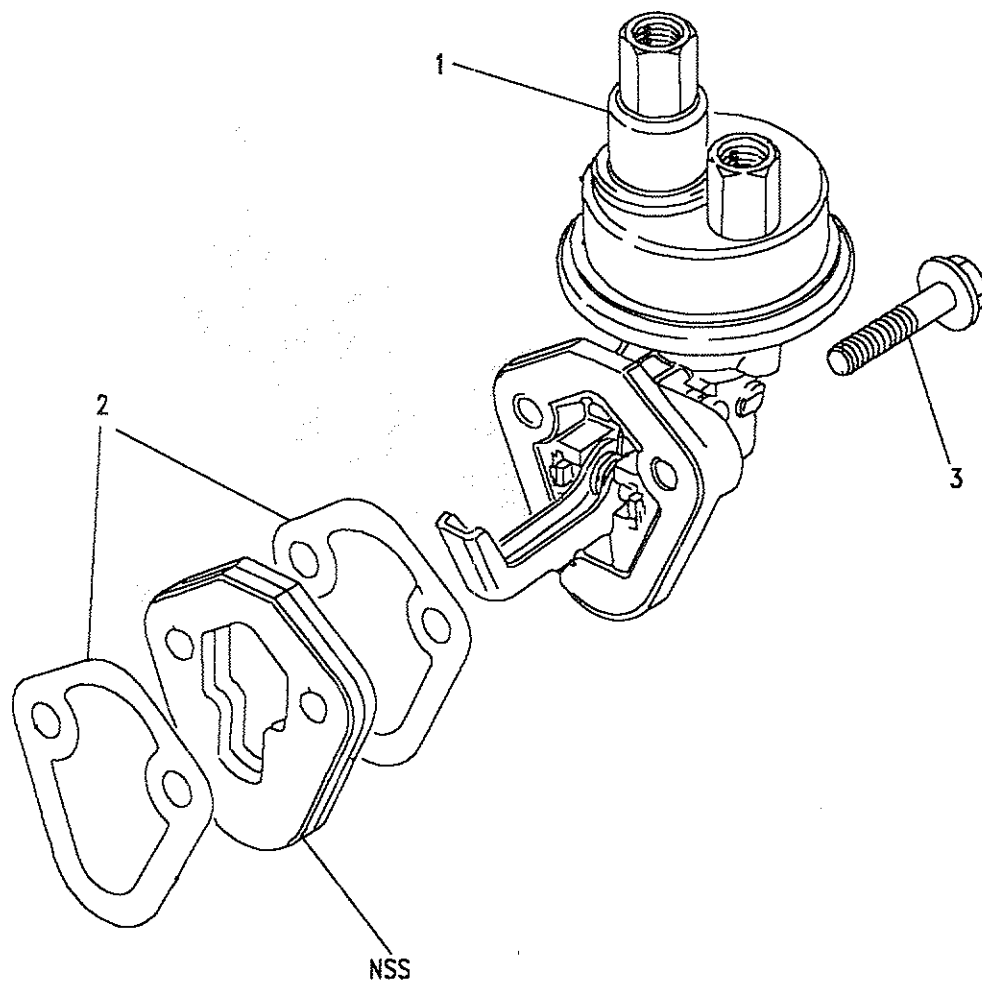
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ENGINE - FUEL LIFT PUMP - 300TDI

III. Part No.	Description	Qty	Remarks
1 ERR5057	Pump fuel	1	
2 ERR2028	Gasket pump to side cover	1	
3 FS108301	Screw flange	2	

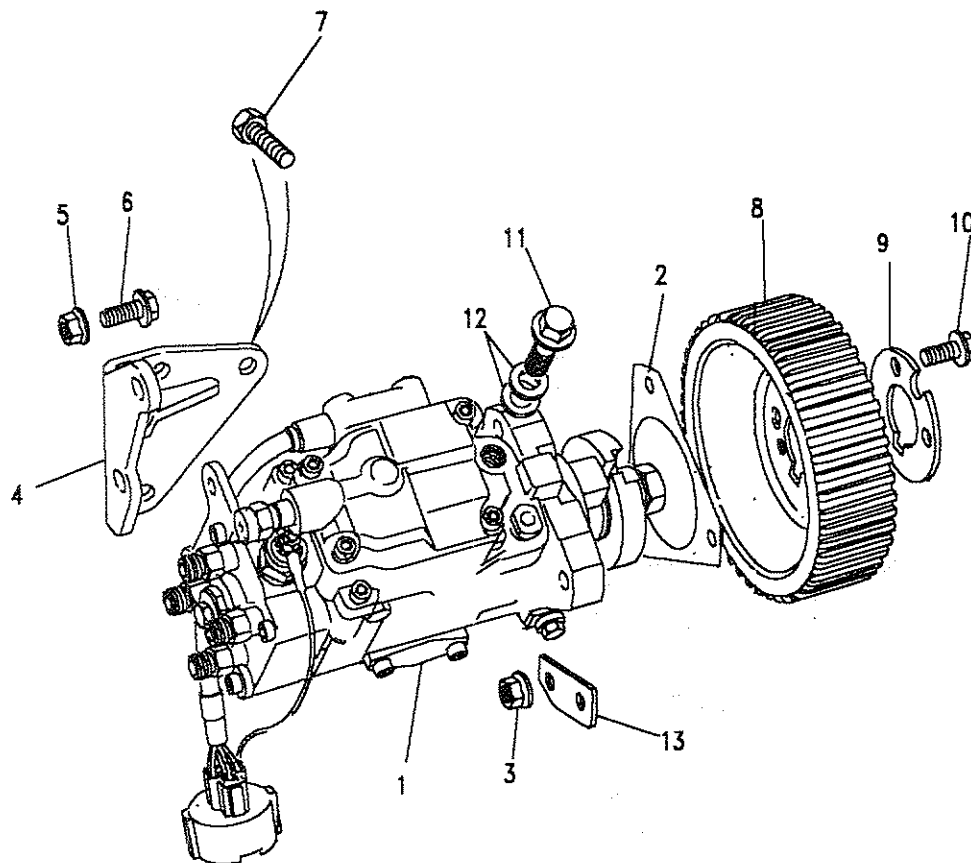


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Page ADBNKC1A

ENGINE - INJECTION PUMP - 300TDI

III. Part No.	Description	Qty	Remarks
1 ERR4419	Pump fuel injection	1	
RTC6702	Switch fuel cut off	1	
2 ERR2023	Gasket	1	
3 FN108041	Nut flanged	3	
4 ERR4725	Bracket FIE	1	
5 FN108041	Nut flanged	2	
6 FS108201	Screw flanged	2	
7 FB108101	Bolt flanged	3	
8 ERR3545	Pulley	1	
9 ERR2216	Plate retaining pulley	1	
10 FS108161L	Screw flanged	3	
11 ERR886	Bolt banjo	1	
12 ERR894	Washer copper	2	
13 ERC9404	Bracket	1	





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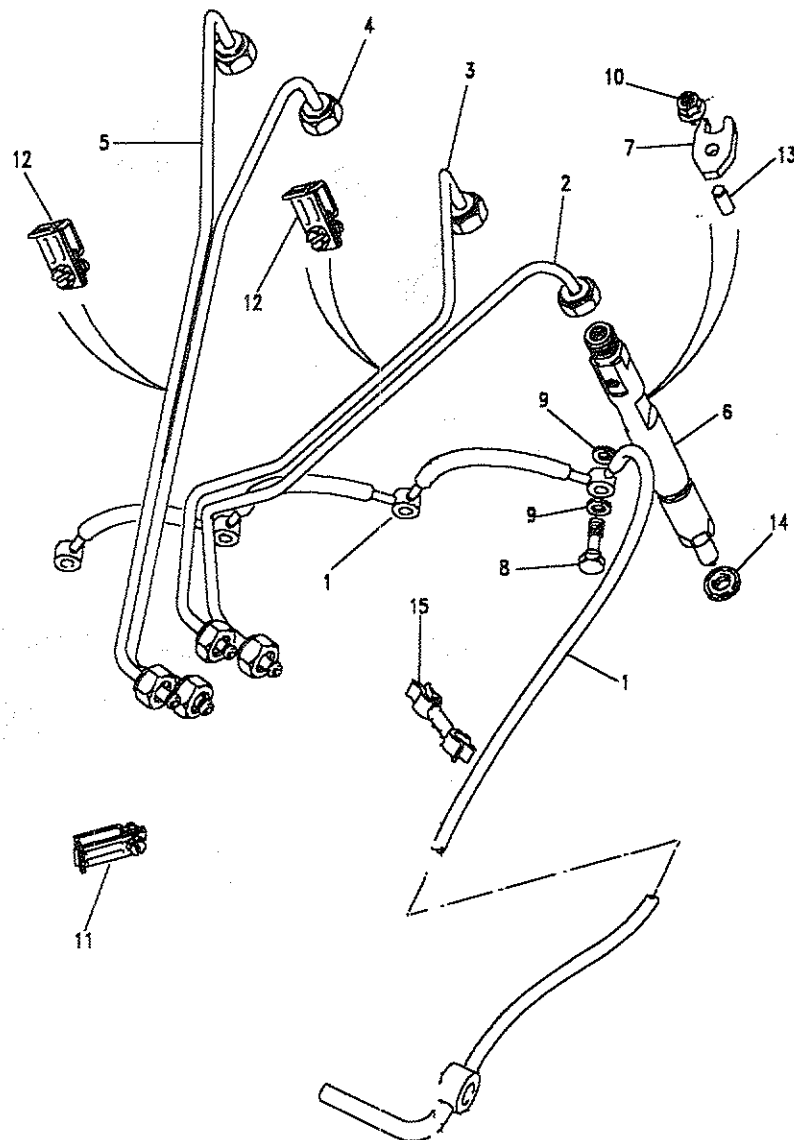
ENGINE

10/11/84

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ENGINE - INJECTORS AND PIPES - 300 TDI

III. Part No.	Description	Qty	Remarks
1	ERR3306	1	Spill return assembly
2	STC1694	1	Pipe injectors No.1
3	STC1695	1	Pipe injectors No.2
4	STC1696	1	Pipe injectors No.3
5	STC1697	1	Pipe injectors No.4
6	ERR3339	4	Injectors
7	ERR3780	4	Clamp injectors
8	ERR1200	4	Bolt banjo 6mm
9	232042	8	Washer copper
10	FN108041	4	Nut
11	STC1738	2	Clip 4 pipes
12	STC1739	2	Clip 2 pipes
13	ERR3468	4	Pin injector clamp
14	ERR4621	4	Washer sealing
15	DCP7384L	1	Clip pipe



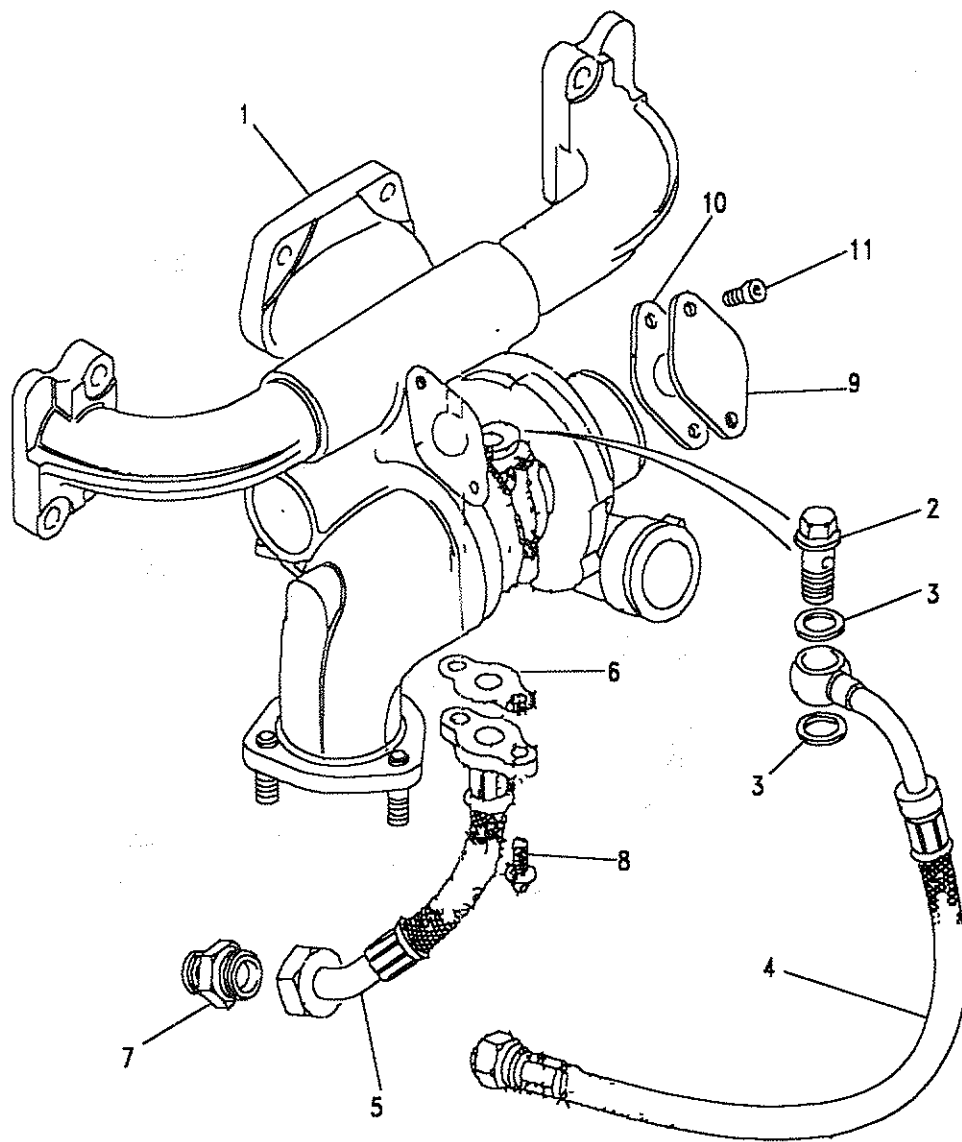


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ENGINE - TURBOCHARGER - 300TDI

III. Part No.	Description	Qty	Remarks
1 ERR4802	Turbocharger & exh man	1	
2 ERR1125	Bolt banjo oil feed	1	
3 FRC4808	Washer joint	2	
4 ERR4894	Pipe turbo oil feed	1	
5 ERR4895	Pipe oil drain	1	
6 ERR2109	Gasket oil drain pipe	1	
7 ERR335	Adaptor oil drain	1	
8 FS108201L	Screw flange	2	
9 ERR4698	Plate blanking turbo	1	Note(1)
10 ERR4852	Gasket blanking plate	1	
11 SS108201	Screw socket	2	

Note(1) Not required when vehicle is fitted with Exhaust Gas Recirculation system





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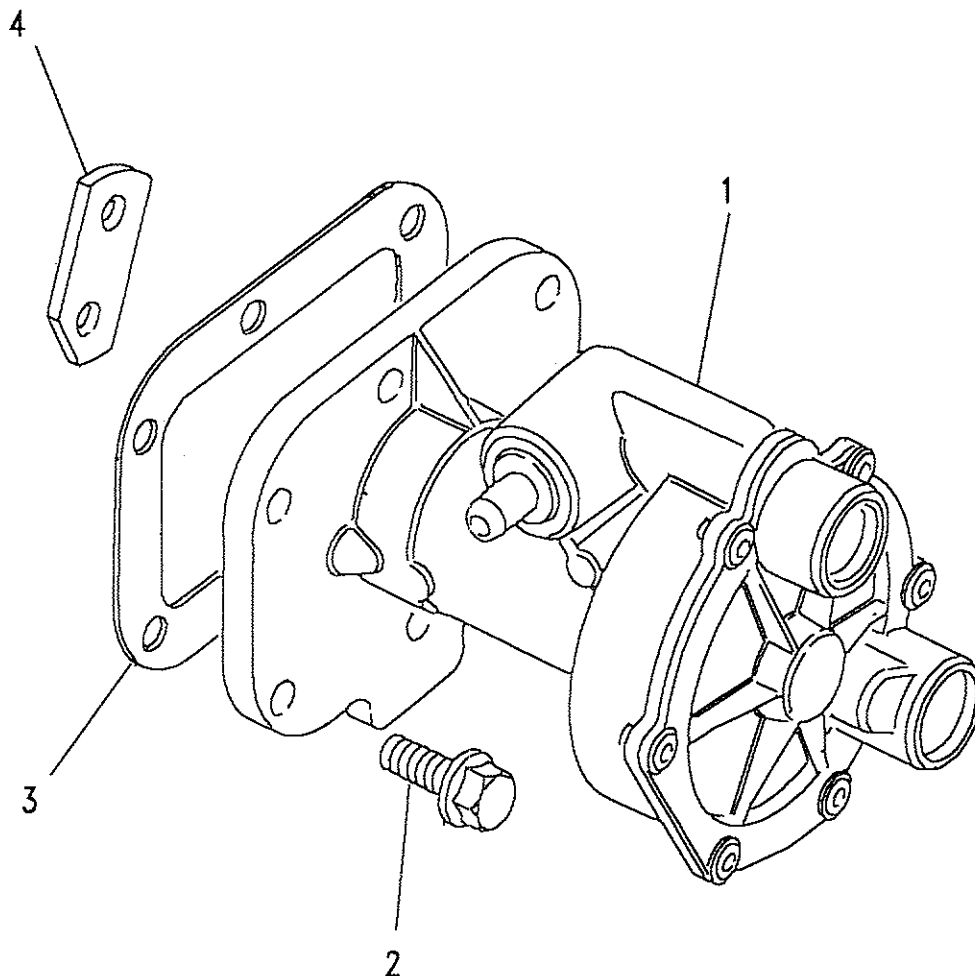
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ENGINE - VACUUM PUMP - 300 TDI

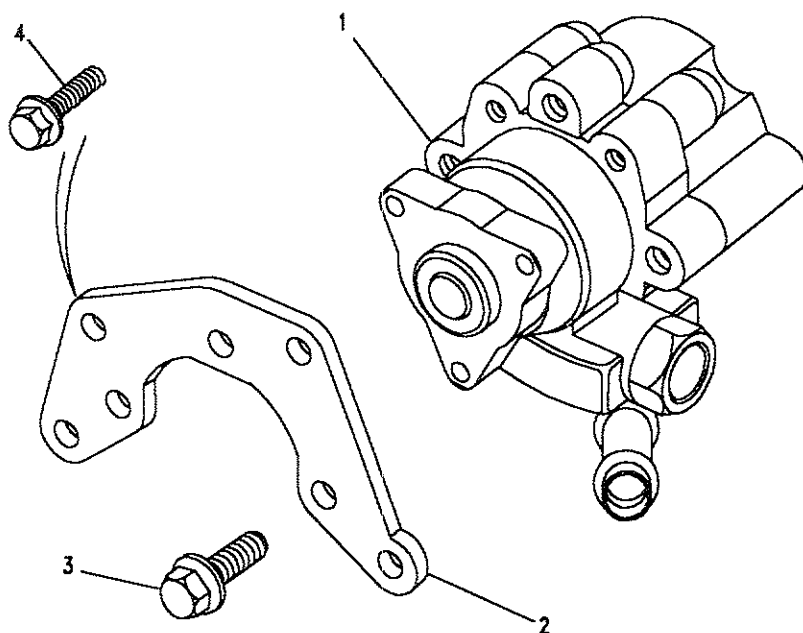
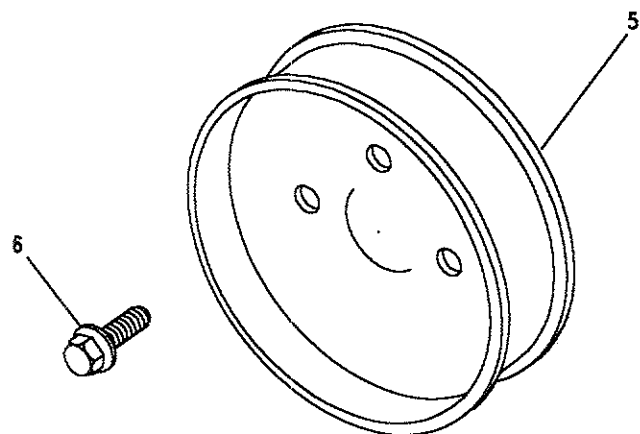
III. Part No.	Description	Qty	Remarks
1 ERR3539	Pump vacuum	1	
2 FS108201	Screw flange	5	
3 ERR2027	Gasket vacuum pump	1	
4 ERC9404	Bracket mounting	1	



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ENGINE - POWER STEERING PUMP - 300 TDI

III. Part No.	Description	Qty	Remarks
1 ANR2157	Pump power steering	1	
2 ERR2228	Bracket mounting	1	
3 FS108161L	Screw flange	3	
4 FS108201	Screw flange	4	
5 ERR3733	Pulley pump	1	
6 FS108121	Screw flange	3	

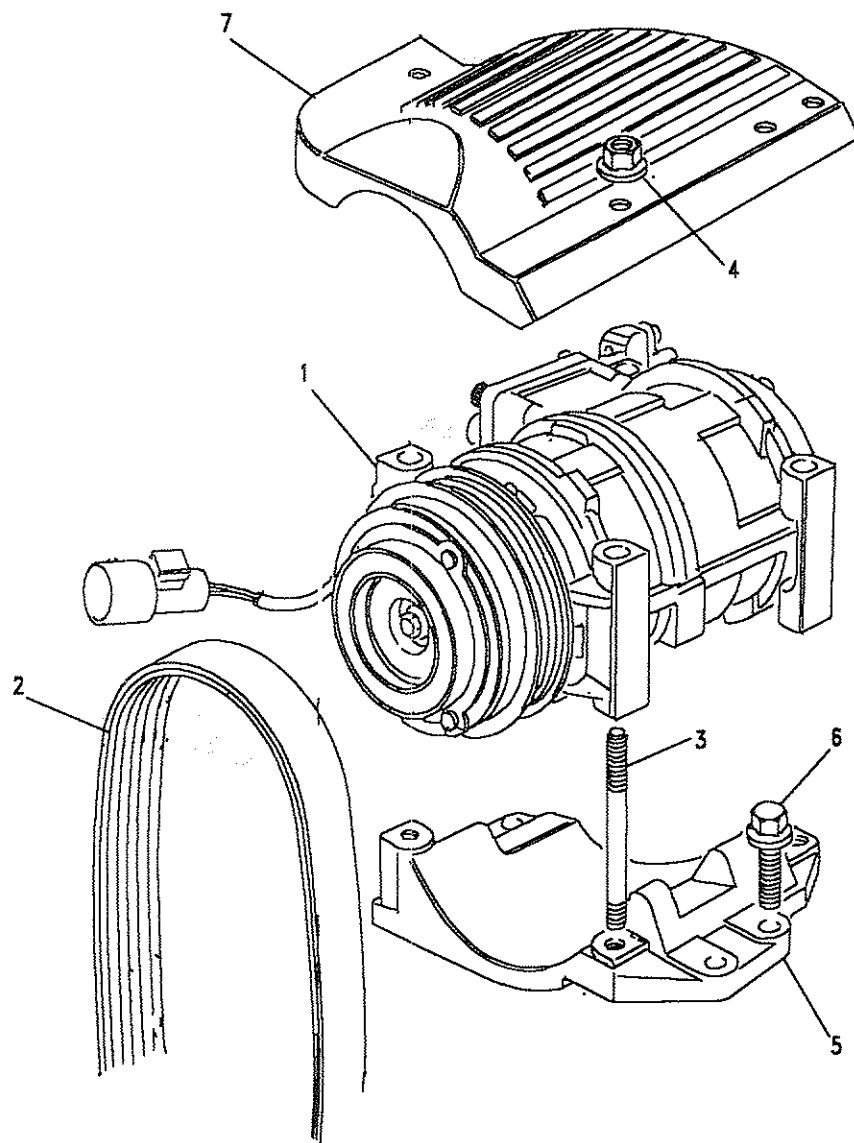


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ENGINE - AIR CONDITIONING COMPRESSOR - 300TDI

III. Part No.	Description	Qty	Remarks
1 BTR8505	Compressor	1	
2 ERR2215	Belt driving	1	
3 TE108221	Stud	3	
4 FN108041L	Nut flanged	3	
5 ERR4638	Bracket a/con compressor	1	
6 FS110301	Screw flange	4	
7 ERR4639	Guard air con belt	1	
8 FN108041L	Nut flanged	3	





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ENGINE

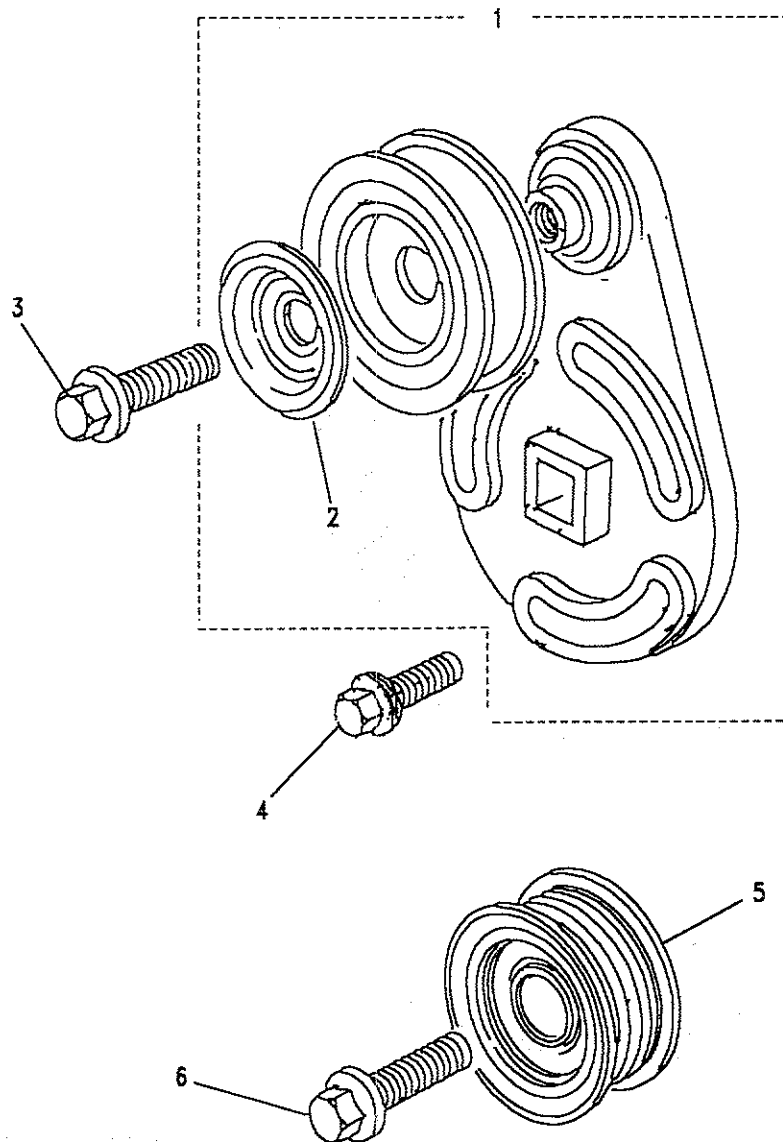
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ENGINE - AIR CONDITIONING IDLERS - 300TDI

III. Part No.	Description	Qty	Remarks
1 ERR4543	Tensioner pulley	1	
2 ERR3807	Dust cover	1	
3 FS110301	Screw flange	1	
4 FS108251L	Screw flange M8 x 25	1	
5 ERR2798	Pulley idler	1	
6 FS110301	Screw flange	1	





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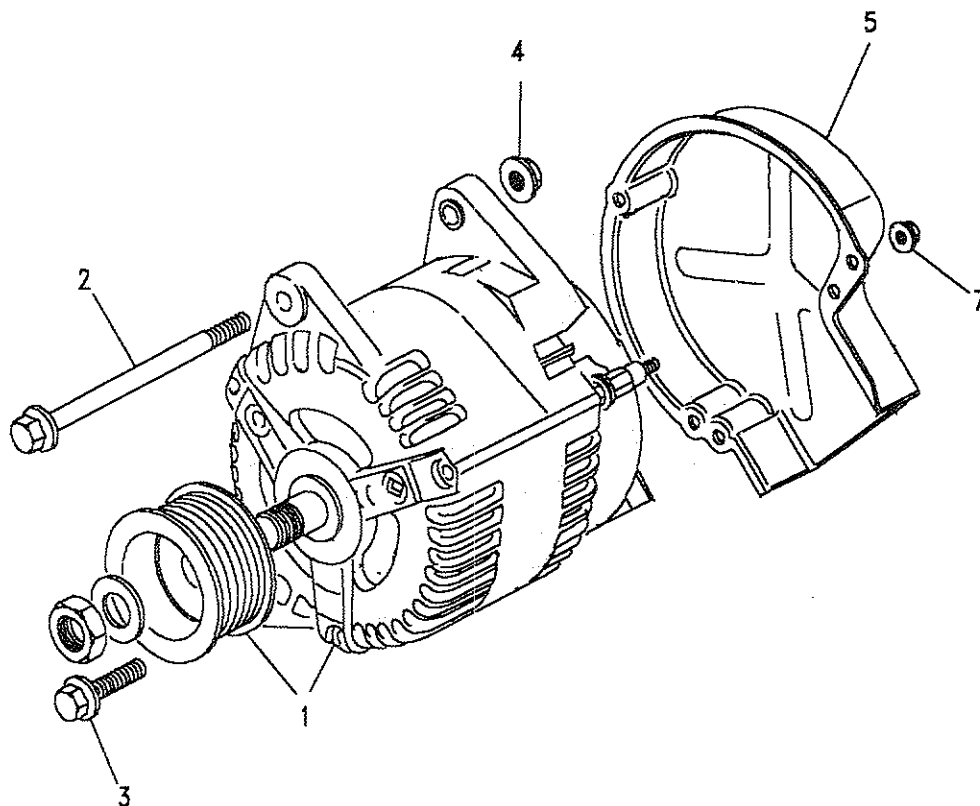
ENGINE

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ENGINE - ALTERNATOR - 300TDI

III. Part No.	Description	Qty	Remarks
1 AMR3412	Alternator 65 Amp	1	
2 FB108251	Bolt flanged	1	
3 FS108301L	Screw flanged	1	
4 FX108047L	Nut flanged	1	
5 ERR4859	Heatshield alternator	1	
6 AMR2217	Nut/washer alternator	3	
7 FN105041L	Nut flanged	1	





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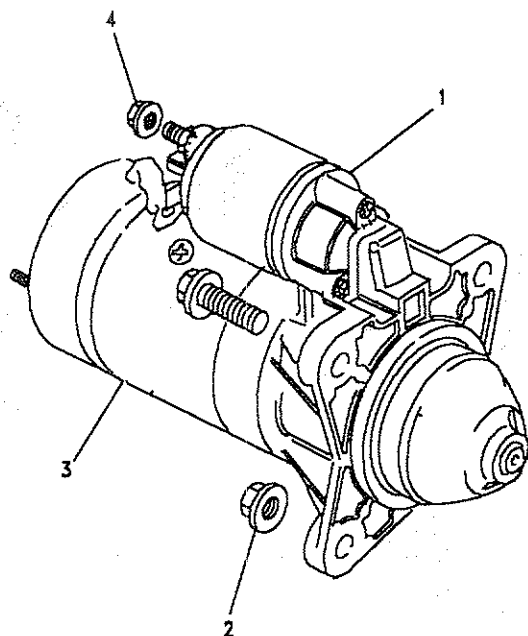
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ENGINE - STARTER MOTOR - 300TDI

III. Part No.	Description	Qty	Remarks
1 ERR5009	Starter motor	1	
2 FN110041L	Nut flanged	1	
3 FS110301L	Screw flanged	2	
4 FN108041L	Nut	1	

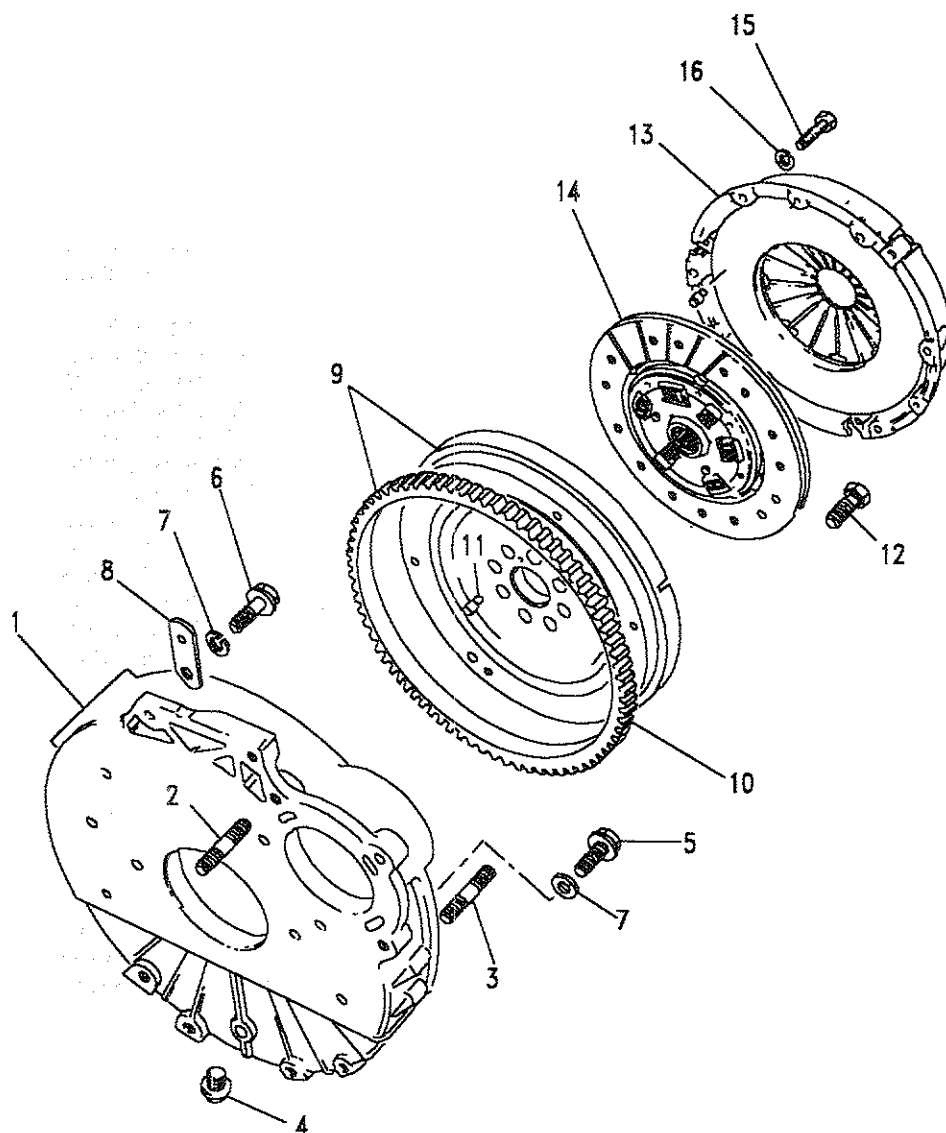


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ENGINE - FLYWHEEL & CLUTCH - 300 TDI

III. Part No.	Description	Qty	Remarks
1 ERR4718	Housing flywheel	1	
2 TE110061L	Stud bell housing	13	
3 TE110051	Stud starter motor	1	
4 ERC7295	Plug	1	
5 FS110301	Screw flange	6	
6 FB110071	Bolt flange	2	
7 WA110061L	Washer-housing to block	2	
8 ERC9404	Bracket-harness clip	2	
9 ERR719	Flywheel assembly	1	
10 568431	Ring starter	1	
11 502116	Dowel	3	
12 ERR4574	Bolt-flywheel to crank	8	
13 FTC575	Clutch cover	1	
14 FTC2149	Clutch plate	1	
15 SX108201L	Screw	6	
16 WL108001L	Washer spring	6	





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GROUP B

ENGINE

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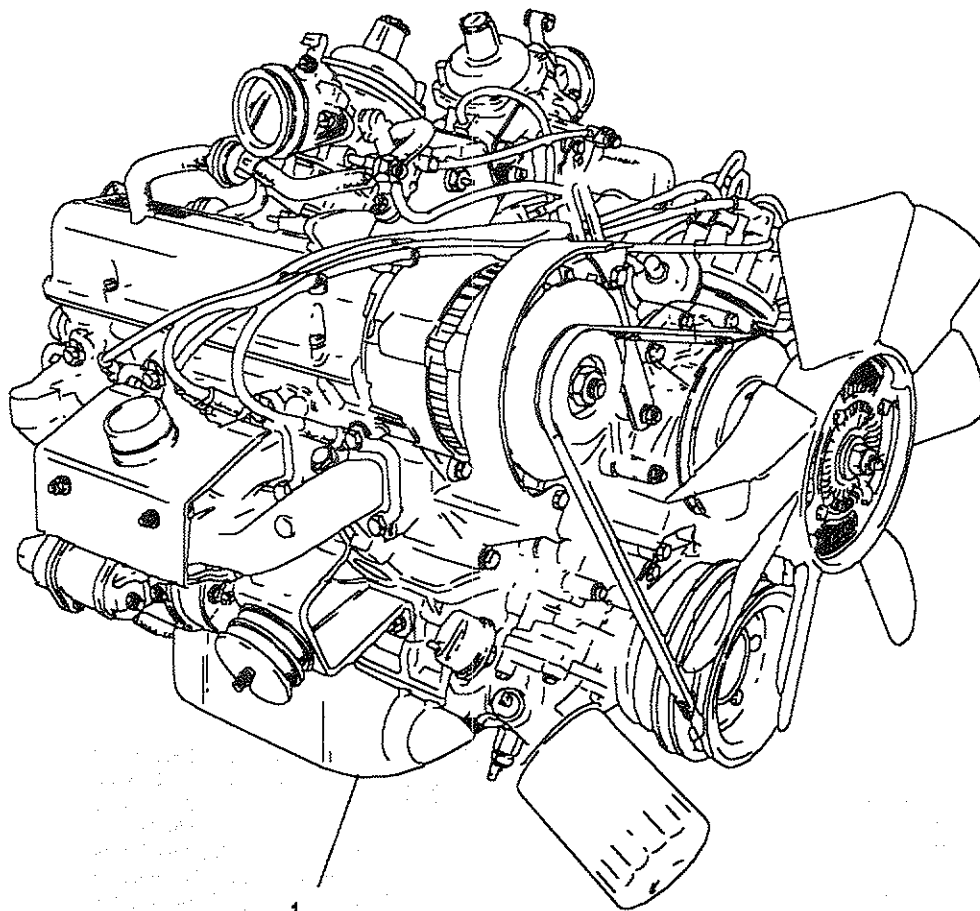
ENGINE

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ENGINE - ENGINE COMPLETE - V8 CARB

III. Part No.	Description	Qty	Remarks
1 ETC8445	Engine complete assembly	1	Note(1)

Note(1) Engine prefix 24G, engine is basic specification and does not include Air Con/Power steering. Engine is without air rails and is detoxed through the carburettors



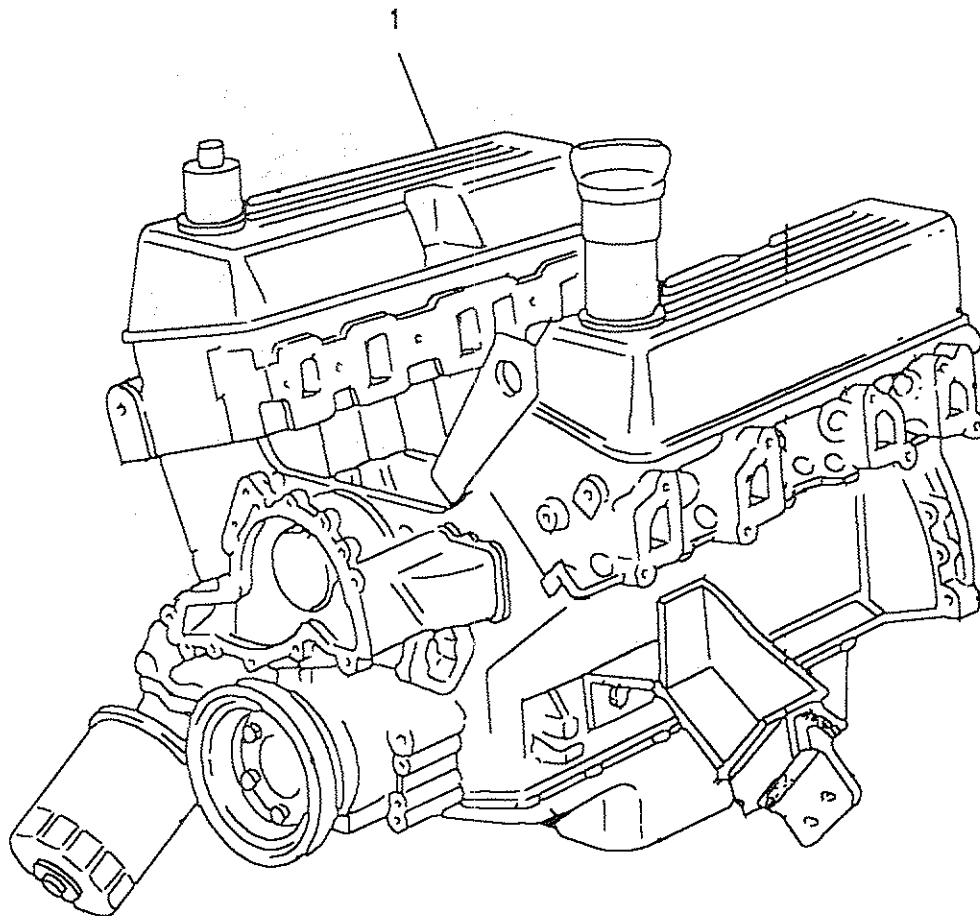


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ENGINE - ENGINE STRIPPED - V8 CARB

III. Part No.	Description	Qty	Remarks
1 RTC2972N	Engine stripped NON DETOX	1	Note(1)
RTC2972R	Engine stripped NON DETOX	1	Note(2)
RTC2973N	Engine stripped DETOXED	1	Note(3)
RTC5856N	Engine stripped DETOXED	1	Note(4)
RTC5856R	Engine stripped-recon	1	Note(4)

Note(1) Prefix 14G,20G,is used if 24G non air rail required.
Note(2) Prefix 14G,20G
Note(3) Prefix 15G,21G
Note(4) Prefix 24G





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ENGINE

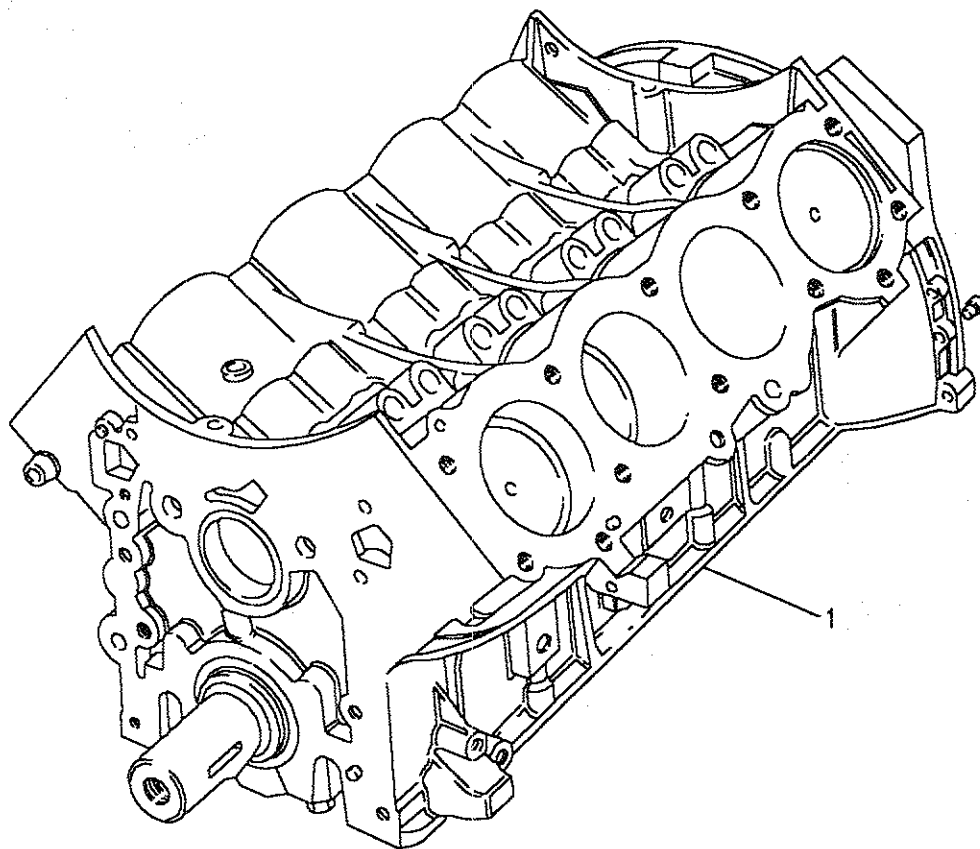
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ENGINE - ENGINE SHORT - V8 CARB

III. Part No.	Description	Qty	Remarks
1 ETC7714	Engine short	1	See Note

Note(1) Comprises block, piston and crankshaft

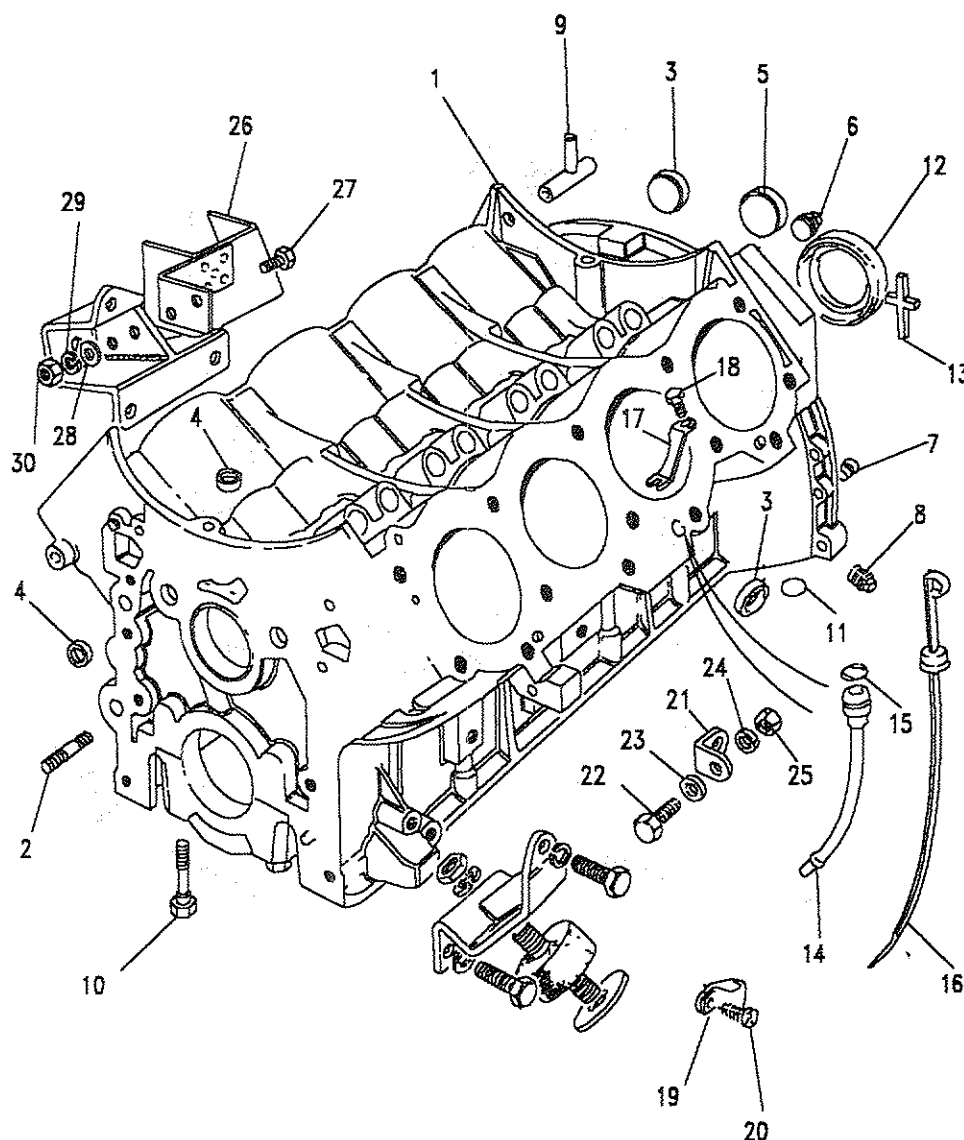


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ENGINE - CYLINDER BLOCK - V8 CARB

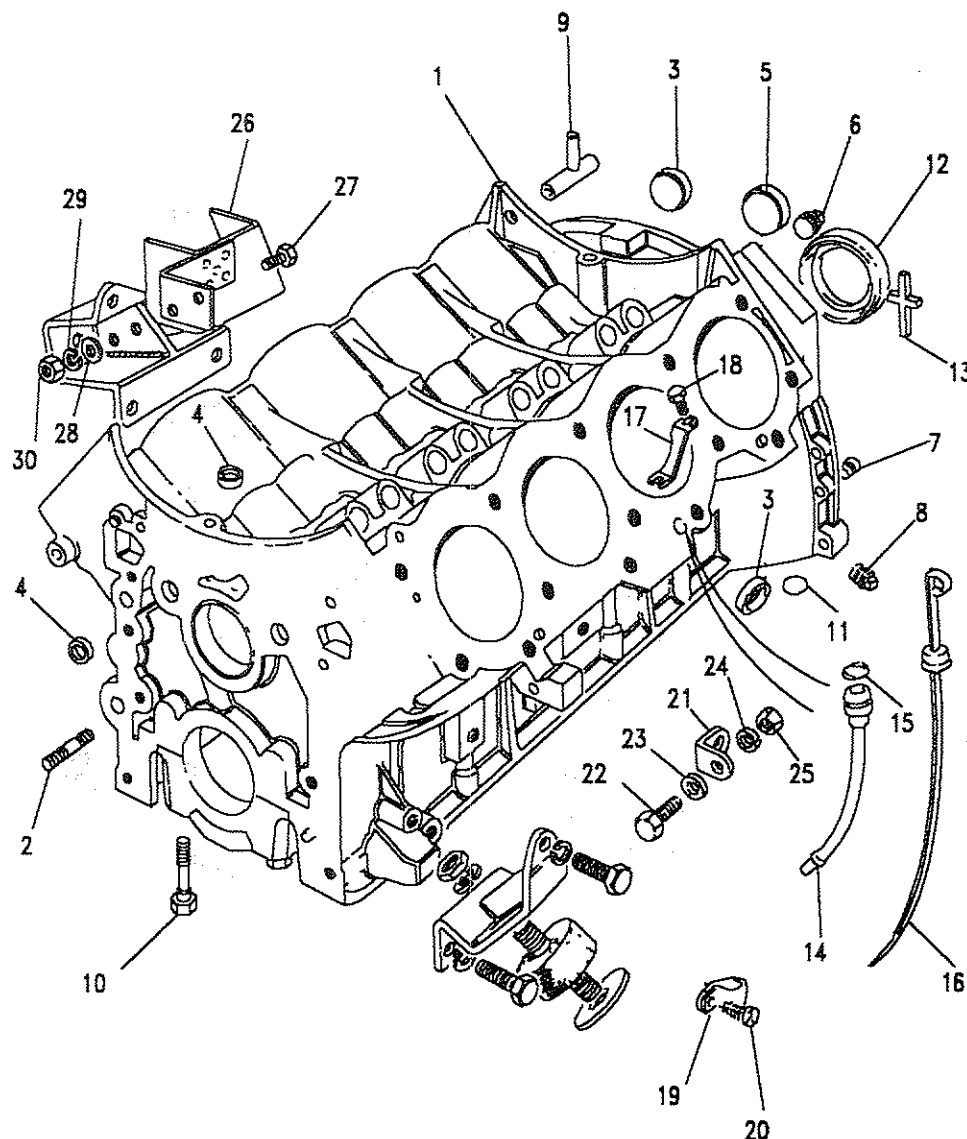
III. Part No.	Description	Qty	Remarks
1	ERC6934	1	Cylinder block assembly
2	252513	1	Stud timing cover
3	602152	8	Plug
4	602147	4	Plug tappet/angular hole
5	602146	1	Plug cam bore
6	602212	2	Plug tappet line rear
7	602141	2	Dowel flywheel housing
8	3290	2	Plug taper
9	ERC5761	1	Pipe assembly
10	602130	10	Bolt main bearing cap
11	612898	2	Plug-rear block
12	ERR2640	1	Oil seal crankshaft
13	611089	2	Packing-oil seal



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ENGINE - CYLINDER BLOCK - V8 CARB

III. Part No.	Description	Qty	Remarks
14	ERR4556	1	Tube dipstick
15	602545	1	O ring
16	ERR1922L	1	Dipstick
17	614585	1	Clamp bracket
18	SH604031L	1	Screw bracket/head
19	610489	1	Clip
20	78862	1	Screw 10UNCx0.5"
21	ERC2973	1	Support bracket
22	257017	1	Screw 10UNF x 0.5"
23	WA702101L	1	Washer plain
24	WM702001L	1	Washer spring
25	HN2005L	1	Nut 10UNF
26	NRC3301	1	Heat shield LH
	577846	1	Heat shield RH
27	BH106051L	4	Bolt
28	WA106041L	4	Washer plain
29	WL106001L	4	Washer lock
30	NH106041L	4	Nut



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ENGINE - CRANKSHAFT - V8 CARB

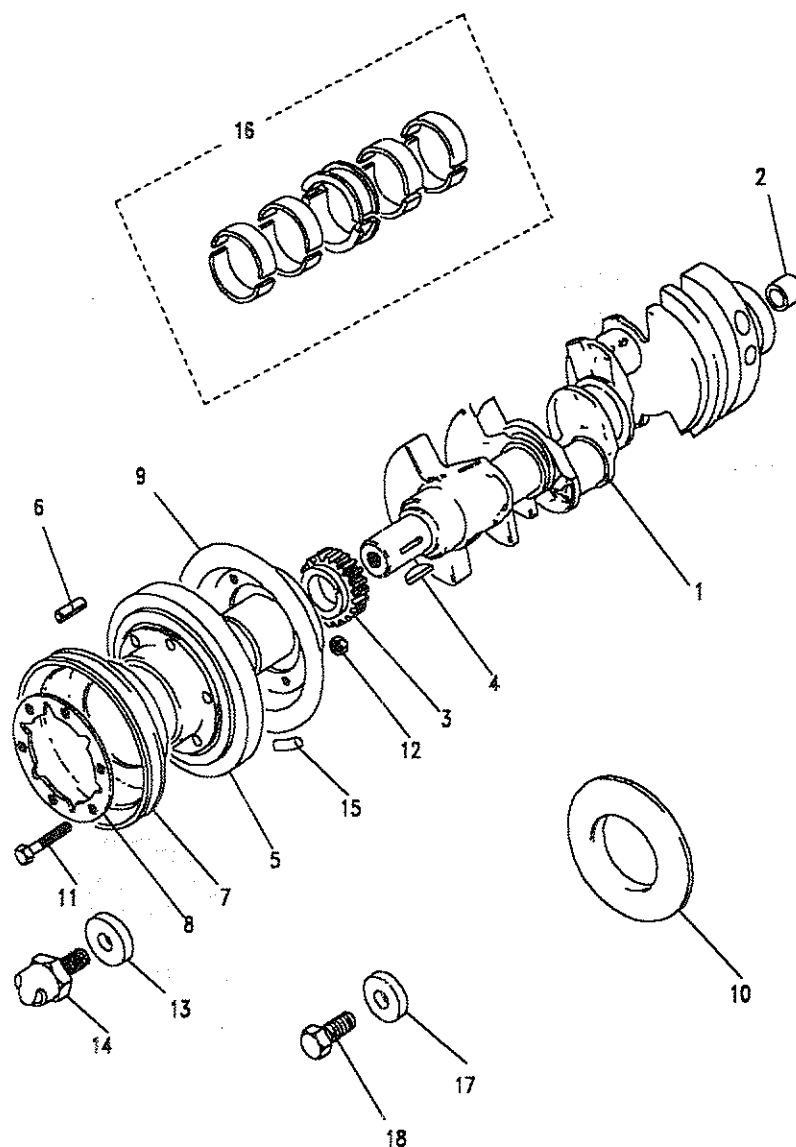
III. Part No.	Description	Qty	Remarks
1 612989	Crankshaft	1	
2 549911	Spigot bush	1	
3 90602372	Sprocket	1	
4 90602025	Key sprocket Crankshaft	1	
5 ETC7339	Damper	1	
6 603535	Spring pin	1	
7 611019	Pulley-basic	1	
ETC4369	Pulley front-p/steering	1	
ETC4354	Pulley front-air con	1	
ETC4330	Pulley rear-p/s & air con	1	
8 602587	Plate reinforcement	1	
9 603301	Rim balancing	1	
10 613671	Mud deflector	1	Note(1)
11 BH605121L	Bolt-Basic and AIR CON	6	
BH605131L	Bolt-P.A.S.	6	
12 NH605041L	Nut	3	
13 602411	Washer	1	
14 610178	Starting dog	1	
15	BALANCE WEIGHTS-DAMPER		
ERC4877	0.180 oz	2	
ERC4878	0.360 oz	2	
ERC4879	0.540 oz	2	
ERC4880	0.720 oz	2	
16 RTC1718	Bearing set main standard	1	)Note(2)
RTC171810	Bearing set main 0.010"us	1	
RTC171820	Bearing set main 0.020"us	1	
17 ERC416	Washer	1	
18 ERC417	Bolt-damper to crankshaft	1	

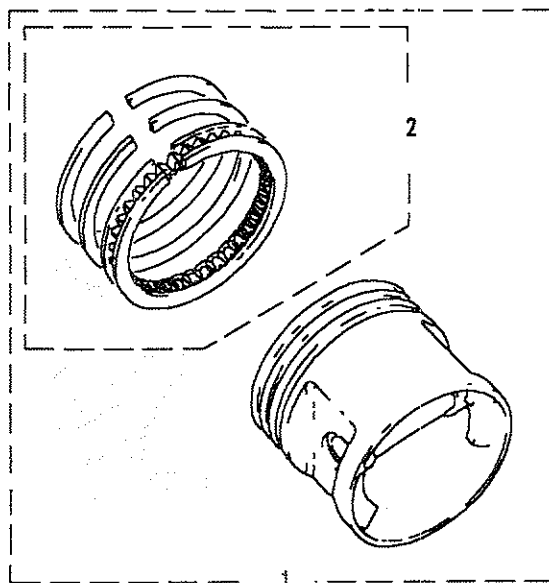
Note(1)

613671 not needed when ERR1632 oil seal fitted (front cover)

Note(2)

Does not have thrust plate on bottom half of centre bearing



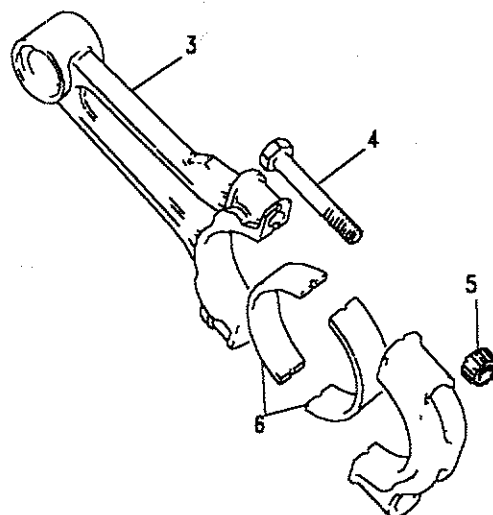


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ENGINE - PISTON AND RINGS - V8 CARB

III. Part No.	Description	Qty	Remarks
1 RTC2186S	Piston assembly standard	8	Note(1)
RTC218620	Piston assembly .020"o/s	8	Note(1)
2 RTC2408	Piston ring kit standard	8	
RTC240820	Piston ring kit 0.020"o/s	8	
3 602082	Con rod assembly	8	
4 602609	Bolt	16	
5 602061	Nut	16	
Con Rod Bearing: Engine Set			
6 RTC2117	Bearing set big end	1	Standard
RTC211710	Bearing set big end	1	0.010"o/s
RTC211720	Bearing set big end	1	0.020"o/s

Note(1) Includes gudgeon pin and piston rings





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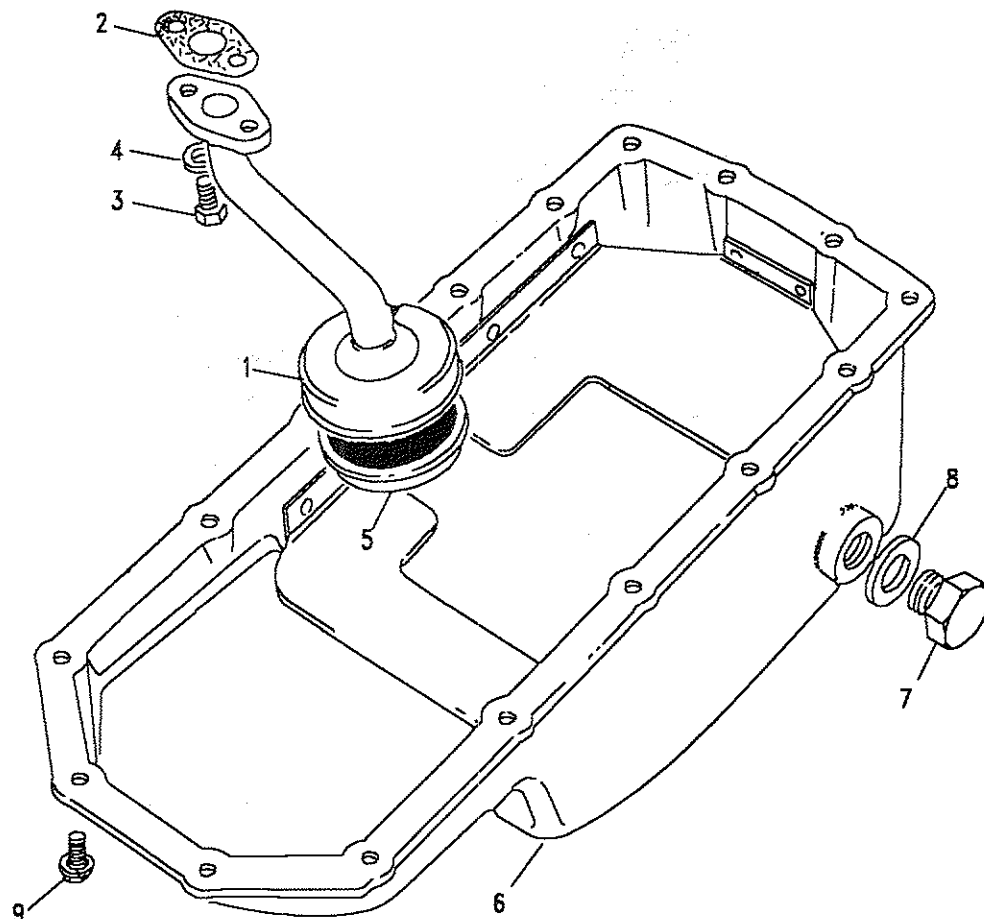
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ENGINE - SUMP - V8 CARB

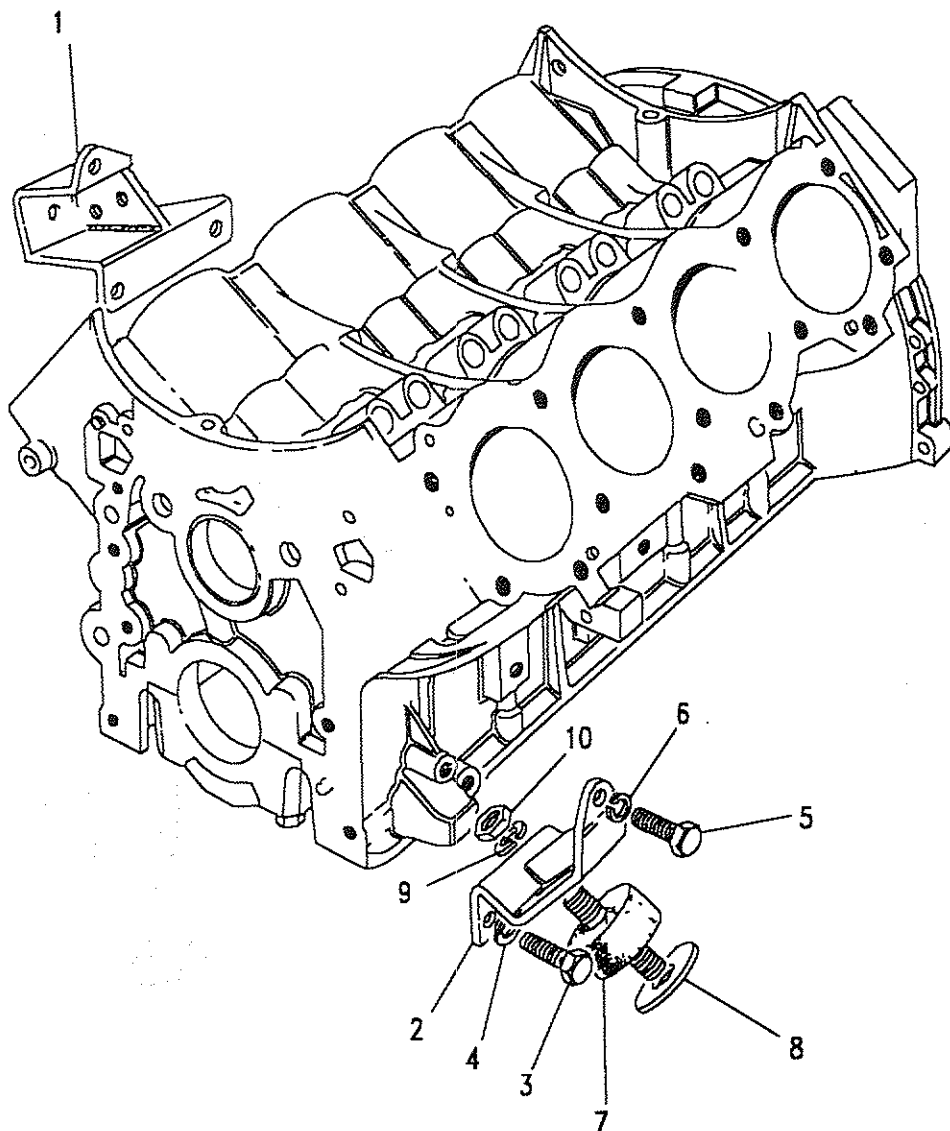
III. Part No.	Description	Qty	Remarks
1 612710	Oil screen housing	1	
2 90602068	Gasket	1	
3 SH506081L	Screw housing to block	2	
4 WM600041L	Washer spring	2	
5 602070	Screen oil	1	
6 ERR4633	Sump assembly	1	
7 603659	Plug drain	1	
8 213961	Washer joint	1	
9 602199	Screw	16	
602087	Gasket sump/block	1	OPTIONAL



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ENGINE - MOUNTING - V8 CARB

III. Part No.	Description	Qty	Remarks
1	NRC1302	1	Mounting foot rh
2	NRC3314	1	Mounting foot lh
3	SH507091L	4	Screw
4	WM600071L	4	Washer spring
5	SH505071L	2	Screw
6	WM600051L	2	Washer spring
7	RTC6115	2	Engine mounting kit
8	WC110061L	2	Washer plain
9	WL110001L	4	Washer spring
10	NH110041L	4	Nut

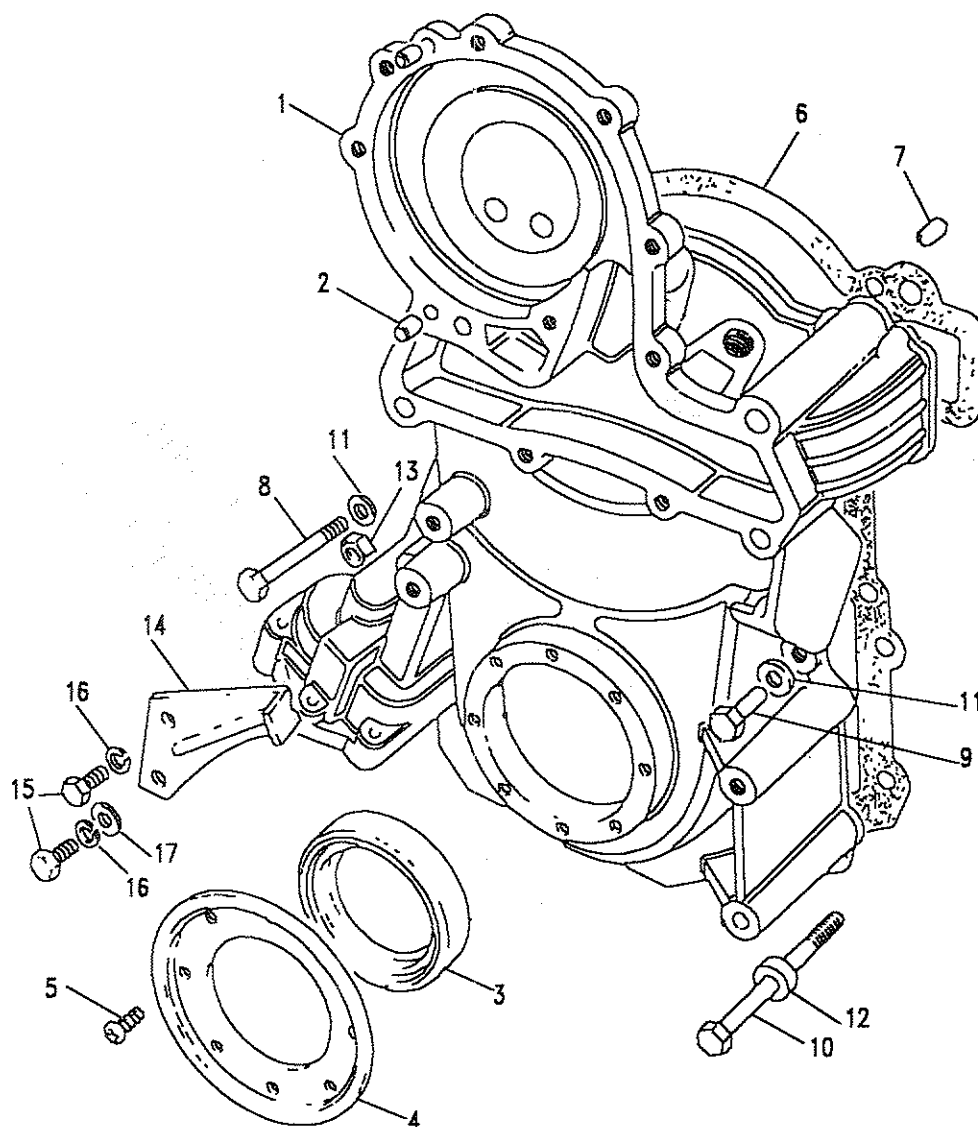


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ENGINE - FRONT COVER - V8 CARB

III. Part No.	Description	Qty	Remarks
1 ETC7385	Cover assembly front	1	
2 602201	Dowel	2	
3 ERR1632	Seal oil	1	
4 247766	Mud excluder	1	)Note(1)
5 78782	Screw	8	
154545	Plug cup	1	
6 ERR4936	Gasket cover/block	1	
7 90602202	Dowel	2	
8 BH505241L	Bolt	1	
9 SH505091L	Screw	2	
10 602388	Bolt	1	
11 WA108051L	Washer plain	4	
12 4075L	Washer plain	1	
13 NH605041L	Nut	1	
14 ETC7345	Pointing timer	1	
15 FS504055	Screw pointer/block	2	
16 WM600041L	Washer spring	2	
17 RTC609	Washer plain	1	

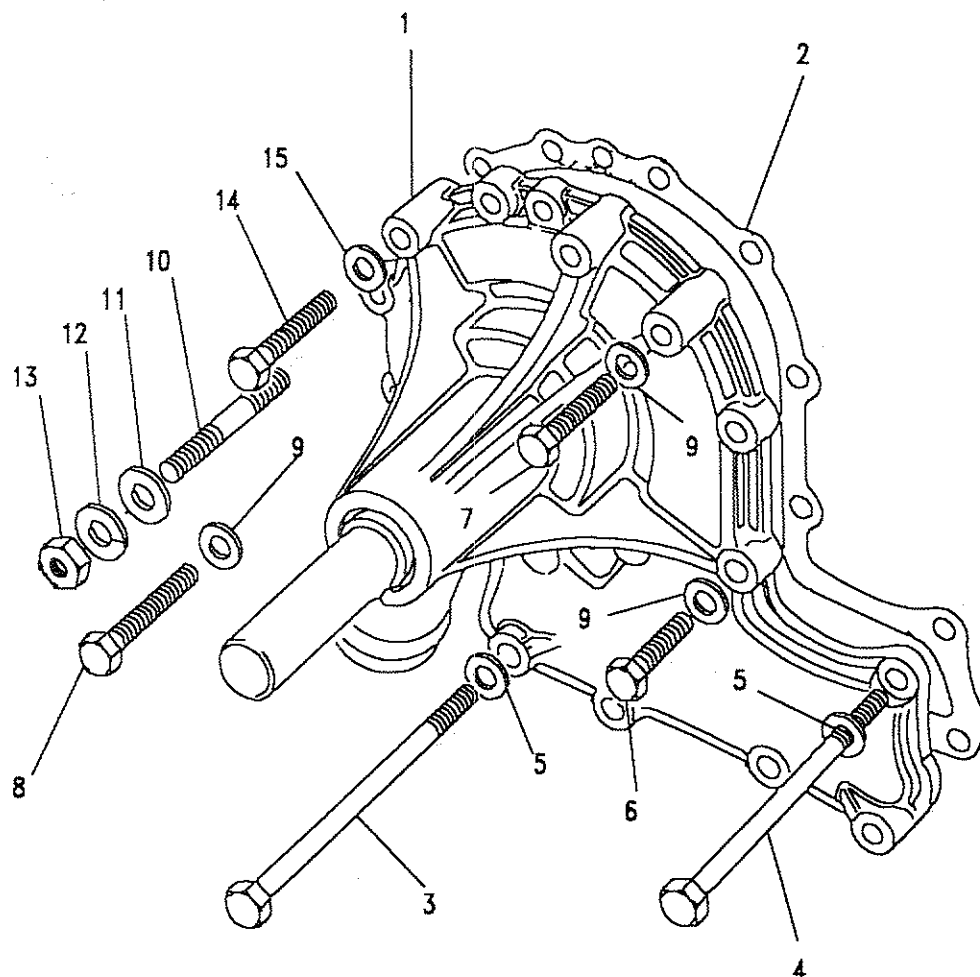
Note(1) Not to be used when new oil seal ERR1632 is fitted



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ENGINE - WATER PUMP - NON VISCOUS - V8 CARB

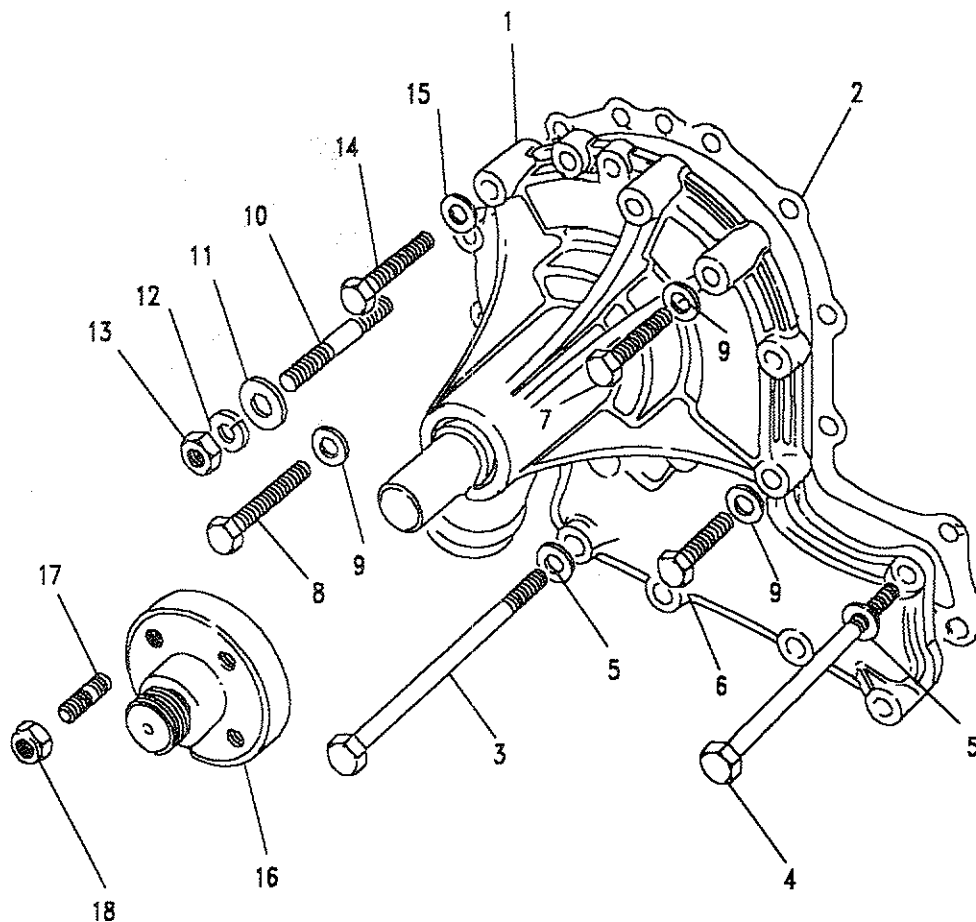
III. Part No.	Description	Qty	Remarks
1	STC1611	1	Pump water assembly
2	612326	1	Gasket
3	BH505401L	3	Bolt
4	BH505401L	1	Bolt
5	WA108051L	4	Washer plain
6	BH504101L	6	Bolt
7	BH504151L	2	Bolt
8	BH504161L	1	Bolt
9	WC106041L	9	Washer plain
10	252516	1	Stud
11	4421	1	Washer plain
12	WM600051L	1	Washer spring
13	NT605041L	1	Lock nut
14	BH505121L	1	Bolt
15	WM600051L	1	Washer spring



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ENGINE - WATER PUMP - VISCOUS - V8 CARB

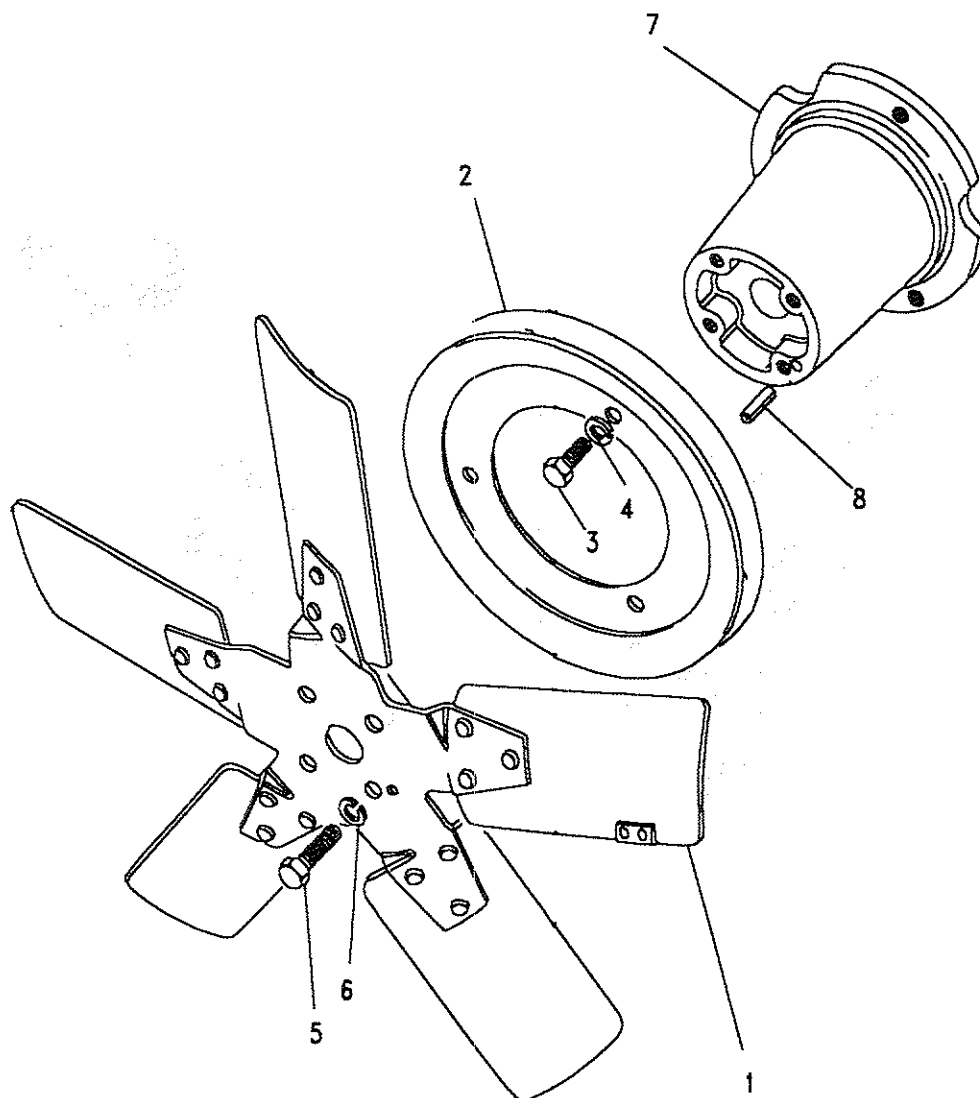
III. Part No.	Description	Qty	Remarks
1 RTC6337	Pump water assembly	1	NON AIR CON
2 RTC6338	Pump water assembly	1	AIR CON
3 612326	Gasket	1	
4 BH505401L	Bolt	3	
5 BH505401L	Bolt	1	
6 BH505401L	Bolt	1	
7 WA108051L	Washer	4	
8 BH504101L	Bolt	6	NON AIR CON
9 BH504151L	Bolt	2	or P.A.S.
10 BH505161L	Bolt	1	
11 WC106041L	Washer	9	
12 BH504101L	Bolt	2	
13 BH505121L	Bolt	2	AIR CON
14 WM600051L	Washer spring	2	
15 WC106041L	Washer	3	
16 BH504101L	Bolt	4	
17 BH504151L	Bolt	2	P.A.S.
18 BH504161L	Bolt	1	
19 WC106041L	Washer	7	
20 252516	Stud pump to timing cover	1	NLA
21 4421	Washer	1	
22 WM600051L	Washer spring	1	NON AIR CON
23 NT605041L	Locknut	1	
24 BH505121L	Bolt	1	
25 WM600051L	Washer spring	1	
26 ERC5705	Hub assembly	1	
27 TE108041L	Stud	1	
28 NY108041L	Nut nyloc	4	



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ENGINE - COOLING FAN - V8 CARB

III. Part No.	Description	Qty	Remarks
1 613087	Fan assembly 5 blade	1	
2 602582	Pulley	1	
3 FS504055	Screw pulley to hub	3	
4 WM600041L	Washer spring	3	
5 SH505061L	Screw fan to pump	4	
6 WM600051L	Washer spring	4	
7 610578	Hub assembly	1	
8 603428	Spring pin	1	





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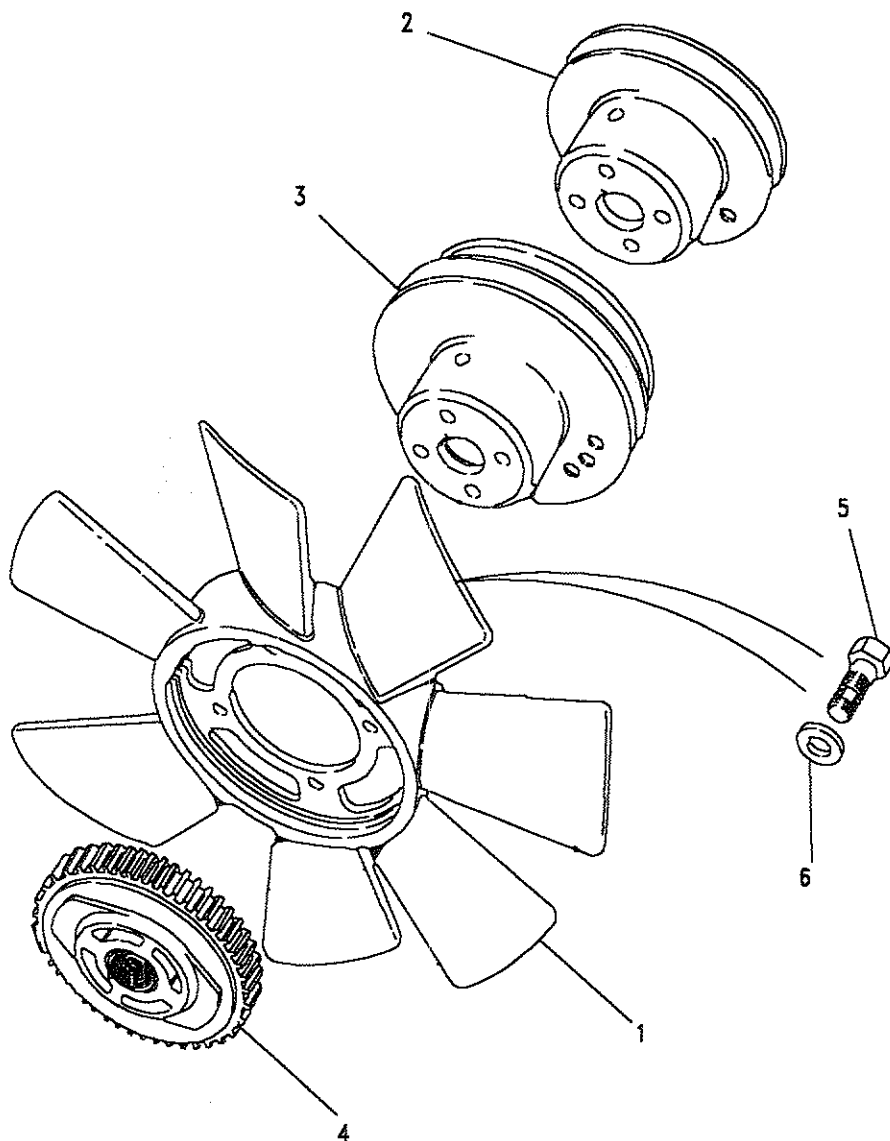
ENGINE

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ENGINE - COOLING FAN - V8 CARB

III. Part No.	Description	Qty	Remarks
1 ETC7553L	Fan 7 blades	1	
ERC8164	Fan 11 blades	1	OPTIONAL
2 ERC5707	Pulley single groove	1	
3 ERC6540	Pulley twin groove	1	Note(1)
4 ERC5708	Viscous unit	1	
5 ERC5709	Bolt fan to viscous drive	4	
6 4589L	Washer fan to viscous	4	

Note(1) Used on AIR CON or POWER STEERING



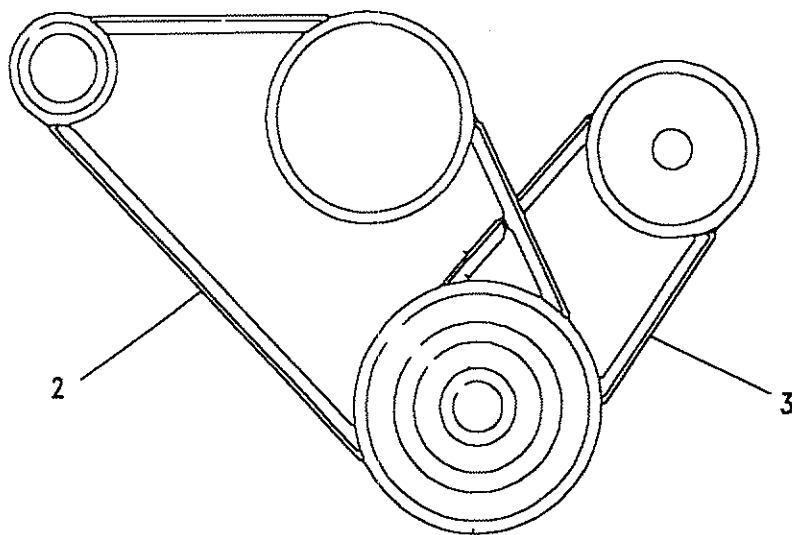
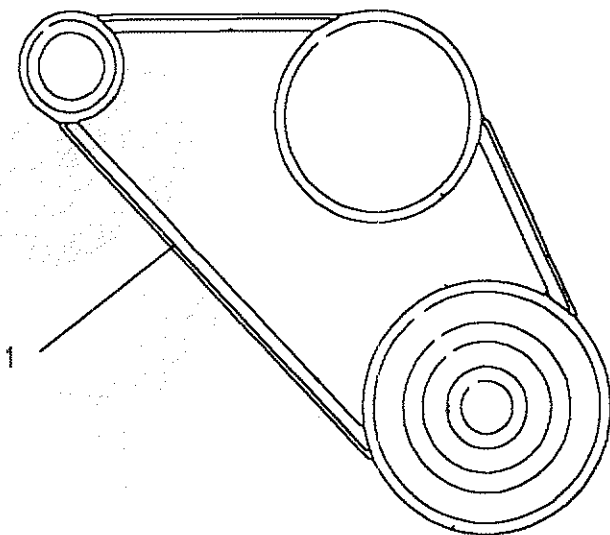


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ENGINE - DRIVE BELTS - V8 CARB

III. Part No.	Description	Qty	Remarks
1 ETC7394	Belt driving fan/alt	1	Note(1)
2 ETC7394	Belt driving fan/alt	1	
3 614106	Belt driving pump, p/s	1	

Note(1) Used on BASIC vehicles-with 45AMP alternator





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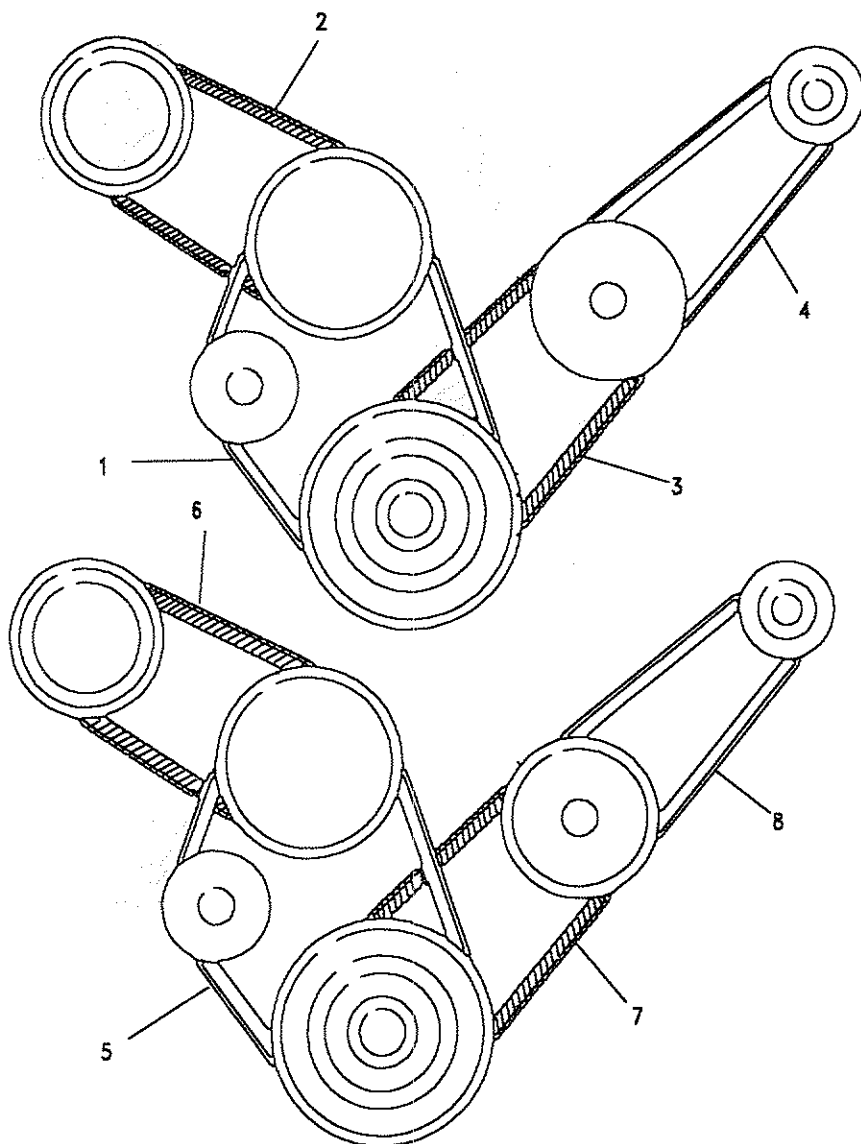
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ENGINE - DRIVE BELTS - V8 CARB

III. Part No.	Description	Qty	Remarks
1 614670	Belt driving fan	1	)
2 603713	Belt driving air/comp	1	)Note(1)
3 614106	Belt driving idler	1	)
4 ERR2073	Belt driving alternator	1	)
5 614670	Belt driving fan	1	)
6 603713	Belt driving air/comp	1	)Note(2)
7 614106	Belt driving pump, p/s	1	)
8 ERR2073	Belt driving alternator	1	)

Note(1) Used when AIR CONDITIONING fitted

Note(2) Used when AIR CONDITIONING and POWER STEERING fitted

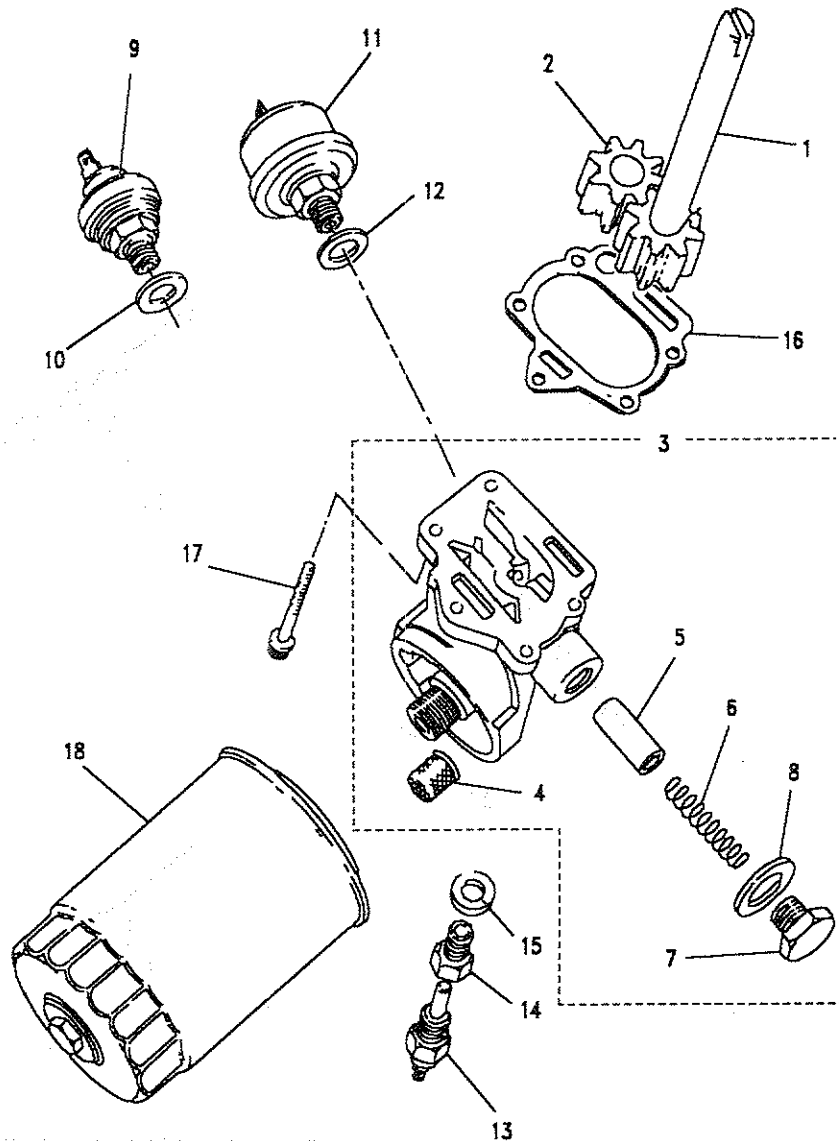


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ENGINE - OIL PUMP - V8 CARB

III. Part No.	Description	Qty	Remarks
1 ERC1351	Pump oil assembly	1	
2 614037	Gear	1	
3 ETC4276	Cover assembly	1	
4 614202	Strainer	1	
5 90602064	Valve relief	1	
6 602067	Spring	1	
7 602071	Cap	1	
8 ETC8833	Washer joint	1	
9 PRC7204	Switch oil pressure	1	Upto JAN1993
AMR2092	Switch oil pressure	1	From JAN1993
10 243968	Washer joint	1	
11 DRC2479	Transducer oil pressure	1	
12 243967	Washer joint	1	
13 PRC2507	Transmitter oil temp	1	
14 611514	Adaptor transmitter	1	
15 243968	Washer joint	1	
16 90602072	Gasket	1	Upto 13/4/1992
ERR1990	Gasket	1	From 13/4/1992
17 602912	Bolt	2	
602910	Bolt	3	
602913	Bolt	1	
18 ERR3340	Filter oil	1	
RTC4477	Kit repair-oil pump	1	



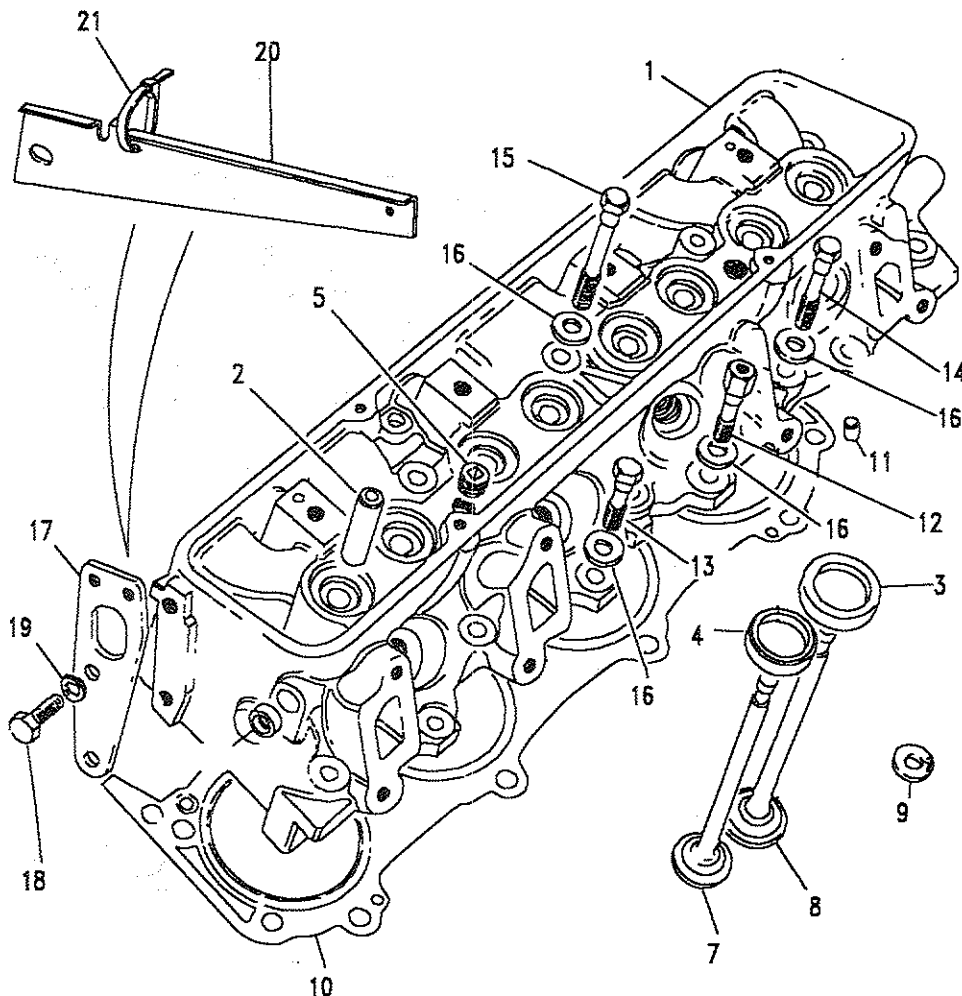
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ENGINE - CYLINDER HEAD - V8 CARB

III. Part No.	Description	Qty	Remarks
1 ERC215	Cylinder head assembly	2	Note(1)
ERC676	Cylinder head assembly	2	Note(2)
ETC6471	Cylinder head assembly	2	Note(3)
ERC3346	Cylinder head assembly	2	Note(4)
ERR3650	Cylinder head assembly	2	From Nov 91
ERR4735	Cylinder head	2	From Jan 94
2 603554	Guide valve	16	
ERR3648	Guide valve	16	From Nov 91
3 ERC224	Insert inlet standard	8	
ERC225	Insert inlet 0.010"o/s	8	
4 ERC210	Insert exhaust standard	8	
ERC211	Insert exhaust 0.010"o/s	8	
5 602123	Core plug	4	
6 602289	Cup plug	4	
7 STC1122	Valve exhaust	8	
ERR2551	Valve exhaust	8	From Nov 91
8 STC1121	Valve inlet	8	
ERR1780	Valve inlet	8	From Nov 91
9 ERC7865	Seal inlet valve	8	
ERR1782	Seal inlet valve	8	From Nov 91
10 ERR4248	Gasket head/block	2	
11 602040	Dowel	4	

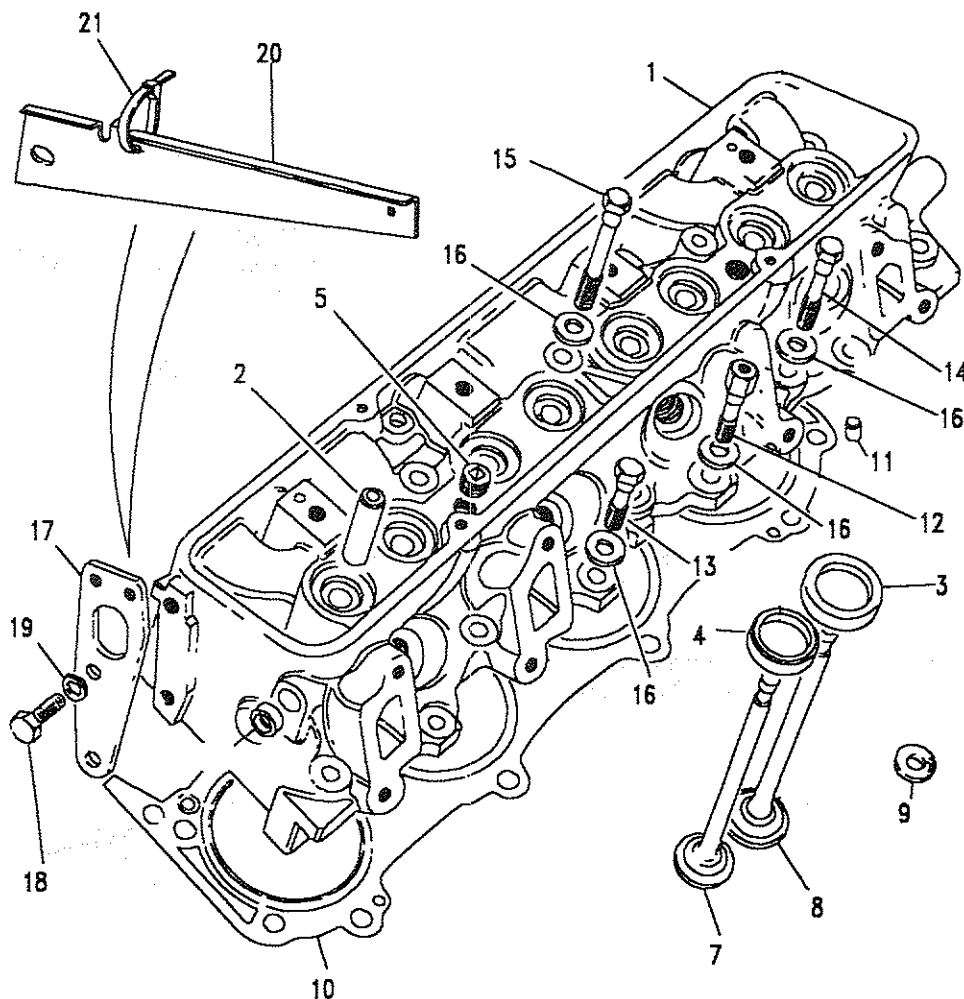
Note(1) 14G,20G,NON DETOXED
 Note(2) 15G,21G,DETOXED
 Note(3) 24G DETOXED with air rails
 Note(4) 24G DETOXED without air rails



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ENGINE - CYLINDER HEAD - V8 CARB

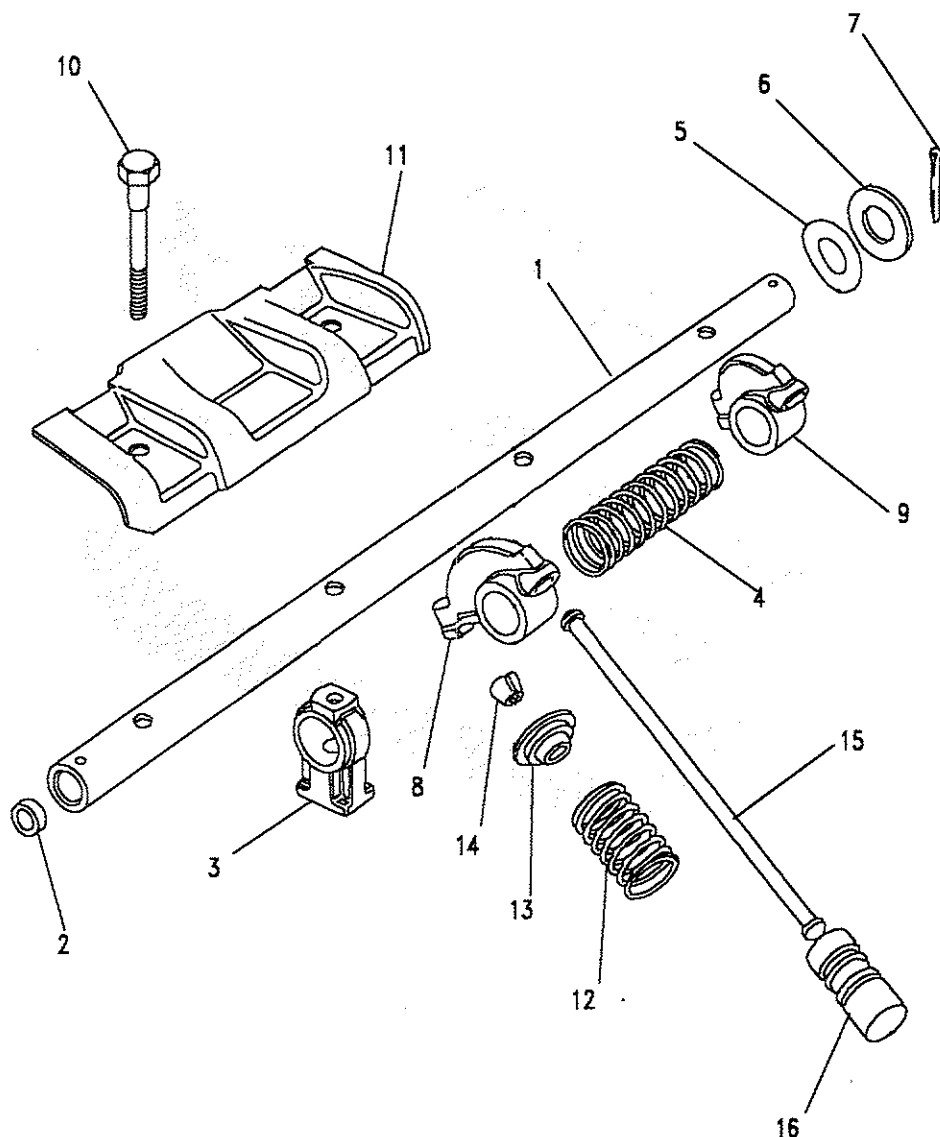
III.	Part No.	Description	Qty	Remarks
12	90614584	Bolt	1	
13	602191	Bolt	7	
14	602192	Bolt	14	NON AIR CON
	602192	Bolt	13	AIR CON
	ERR2943	Bolt flanged 66mm	13	From Jan 94
15	602193	Bolt	6	
	ERR2944	Bolt flanged 96mm	6	From Jan 94
16	602098	Washer plain	28	
	602098	Washer plain	1	From Jan 94
	602200	Stud 7/16unc x 2.71	1	From Jan 94
17	603031	Bracket lifting-front LH	1	BASIC
	90611812	Bracket lifting-front LH	1	P.A.S.
18	SH506071L	Screw	2	)NON P.A.S.
19	WM6000061L	Washer spring	2	)
	SH506071L	Screw	3	)AIR CON
	WM6000061L	Washer spring	3	)and P.A.S
	SA506081L	Screw	1	)
20	ERC2920	Bracket	1	)NON AIR CON
21	DRC1538	Strap	2	)
	ETC6474	Plug pulsair	2	



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ENGINE - VALVE GEAR - V8 CARB

III. Part No.	Description	Qty	Remarks
1 611659L	Shaft rocker assembly	2	
2 154545	Plug	4	
3 603734	Bracket pedestal	8	
4 602142	Spring	6	
5 602148	Spring shafts end	4	
6 602186	Washer	4	
7 PS606101L	Split pin	4	
8 602153	Valve rocker assembly RH	8	
9 602154	Valve rocker assembly LH	8	
10 602097	Bolt UNF	8	
11 602172	Baffle oil	2	
12 ERR4628	Spring valve	16	
13 ERR1921	Cap valve spring	16	
14 ERC1637	Cotter split	32	
15 603378	Push rod	16	
16 ERC4949	Tappet hydraulic	16	

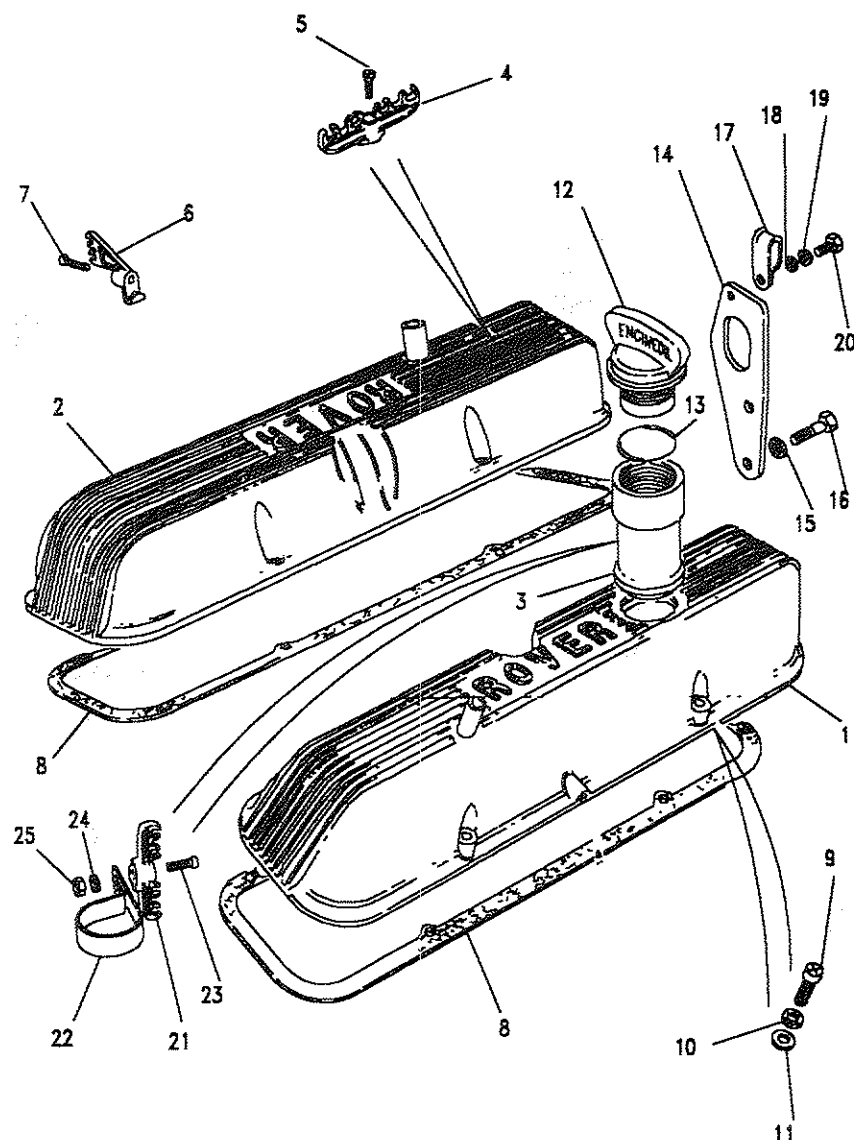


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ENGINE - ROCKER COVER - V8 CARB

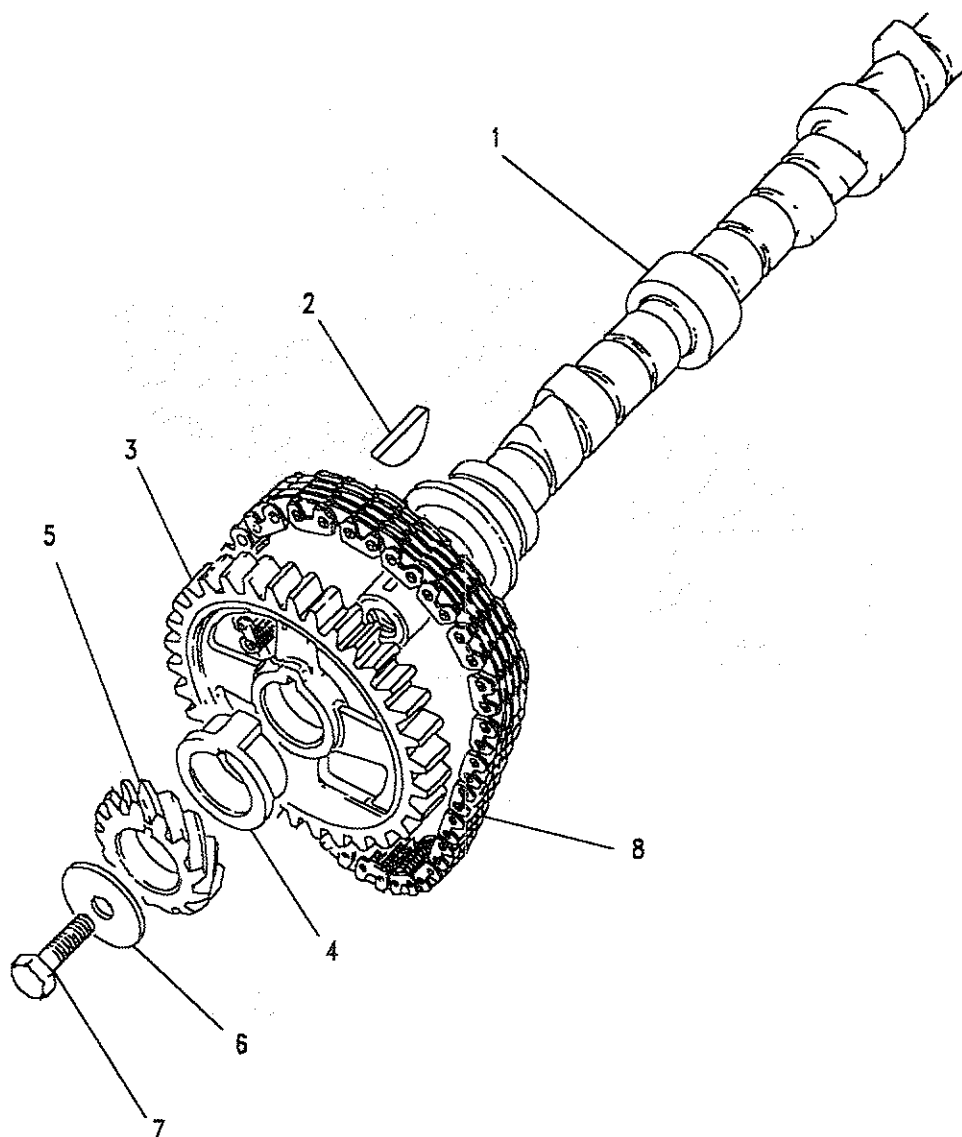
III. Part No.	Description	Qty	Remarks
1	RTC2348	1	Rocker cover RH
2	RTC2349	1	Rocker cover LH
3	ERC2989	1	Filler oil
4	ERC5512	1	Retainer HT cables
5	78862	1	Screw 10UNC x 0.562"
6	603675	1	Retainer HT cables
7	78861	1	Screw 10UNC x 0.625"
8	602512	2	Gasket cover/head
9	603127	4	Bolt
	SY504072L	4	Bolt
10	WM600041L	8	Washer spring
11	WB106041L	8	Washer plain
12	625038	1	Cap filler
13	564258	1	O ring
14	ERC614	1	Bracket lifting rear
15	WM600061L	2	Washer spring
16	SH506071L	2	Screw
17	586440	1	Clip cable
18	WM600041L	1	Washer spring
19	WB106041L	1	Washer plain
20	SH604041L	1	Screw
21	ERC2144	1	Spacer HT/LT leads
22	603184	1	Clip leads to filler neck
23	78593	2	Screw 10UNF x 0.5"
24	WA702101L	2	Washer plain
25	HN2005L	2	Nut
	ERC5594	2	Bracket plug leads
	78861	2	Screw bracket



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ENGINE - CAMSHAFT - V8 CARB

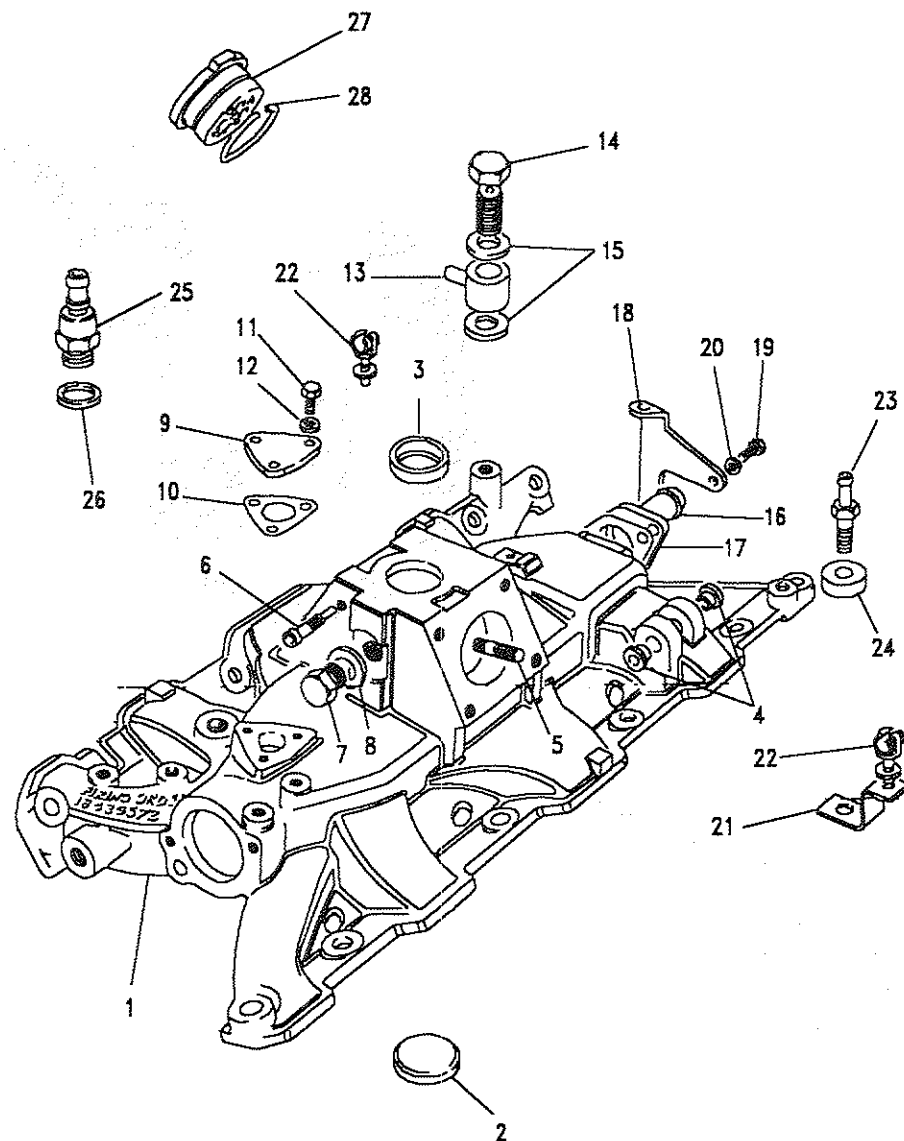
III. Part No.	Description	Qty	Remarks
1 ETC6849	Camshaft	1	14G,20G
ETC6850L	Camshaft	1	15G,21G,24G
2 ERC2838	Key-camshaft	1	
3 610289	Chainwheel	1	
4 ERC2839	Spacer	1	
5 614188	Gear distributor drive	1	
6 ERC6552	Washer	1	
7 ERC5749	Bolt camshaft sprocket	1	14G,20G
602227	Bolt camshaft sprocket	1	15G,21G,24G
8 ERC7929	Chain timing	1	
RTC5918	Bearings camshaft set	1	



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ENGINE - INLET MANIFOLD - V8 CARB

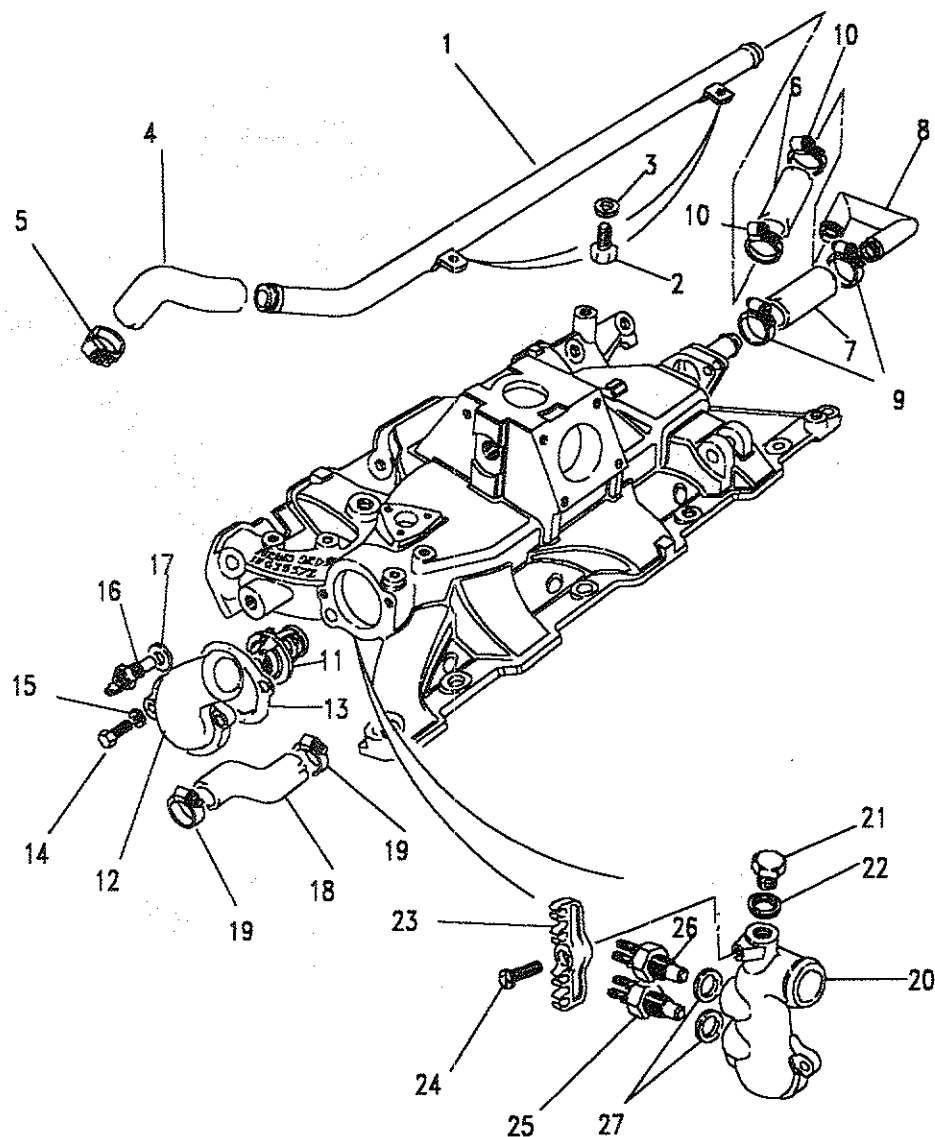


III. Part No.	Description	Qty	Remarks
1 ERC2135	Manifold inlet assembly	1	Upto 24G02088A
1 ETC7915	Manifold inlet assembly	1	From 24G02089A
2 602152	Cup Plug	1	
3 ERC256	Cup Plug	2	
4 522932	Bush	2	
5 252514	Stud	8	
6 ERC4820	Adaptor air bleed	1	
7 603224	Plug blanking	1	20G
8 232043	Washer joint	1	
9 598006	Plate blanking	1	
10 236022	Gasket	1	
11 257064	Screw	3	
12 WM702001L	Washer spring	3	
13 603277	Banjo vacuum signal	1	20G
13 610246	Banjo vacuum signal	1	21G and 24G
14 534897	Bolt banjo	1	
15 267604	Washer joint	2	
16 ERC3561	Pipe water outlet	1	
17 603441	Gasket	1	
17 ERR4935	Gasket	1	From Jan 94
18 603561	Bracket	1	
19 SH504061L	Screw	2	
20 WM600041L	Washer spring	2	
21 NRC2864	Bracket pipe clip	2	
22 CRC1226	Clip fuel pipe	A/R	
23 ERC2297	Peg air cleaner mounting	2	
24 4594L	Washer plain	2	
25 578620	Valve non return	1	
26 232043	Washer joint	1	
27 ERC3493	Restrictor	2	
28 ERC3729	Ring spring	2	

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ENGINE - INLET MANIFOLD - V8 CARB

III. Part No.	Description	Qty	Remarks
1 ERC2143	Pipe water outlet	1	
2 FS504047	Screw	2	
3 WM600041L	Washer spring	2	
4 ERC2320	Hose heater return	1	
5 RTC3497	Clip hose	2	
6 ERC3489	Hose outlet pipe	1	
7 ERC3562	Hose return pipe	1	
8 ERC3563	Adaptor outlet	1	
9 CJ600144L	Clip hose	2	
10 RTC3497	Clip hose	2	
11 602687	Thermostat 82o	1	
12 ERC2139	Elbow water outlet	1	NON AIR CON
13 611786	Gasket	1	Upto FEB1991
ERR2429	Gasket	1	From FEB1991
14 SH505091L	Screw	2	
15 WM600051L	Washer spring	2	
16 PRC2506	Transmitter temperature	1	
PRC4430	Transmitter temperature	1	HOT CLIMATE
17 90568054	Washer sealing	1	
18 ERC2319	Hose	1	
19 RTC3497	Clip hose	2	
20 ERC8639	Elbow water outlet	1	)
21 603224	Plug blanking	1	)
22 232043	Washer	1	)
23 603672	Retainer HT lead	1	AIR CON
24 AB610031L	Screw	1	)
25 PRC3505	Switch temp sensor fan	1	)
26 PRC3359	Switch cut out-GREEN	1	)
27 C457593L	Washer	2	)





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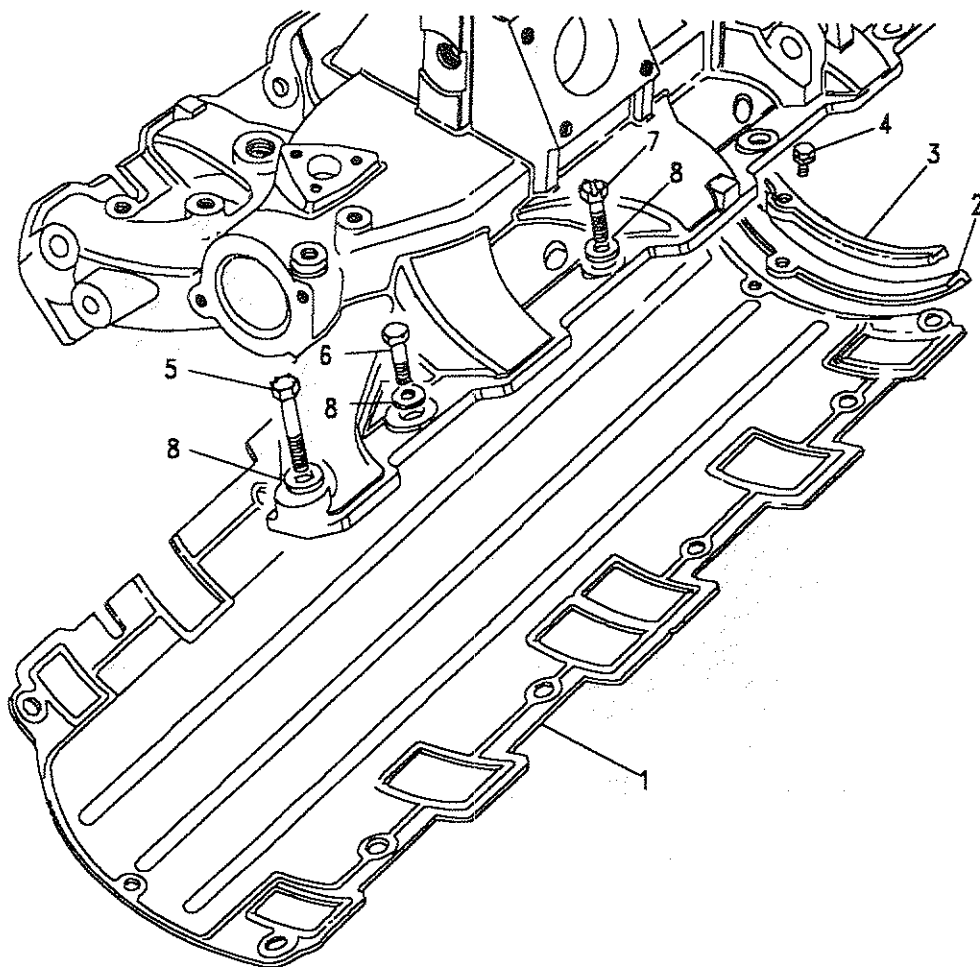
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ENGINE

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ENGINE - INLET MANIFOLD - V8 CARB

III. Part No.	Description	Qty	Remarks
1 ERR4923	Gasket inlet manifold	1	
2 602099	Seal gasket ends	2	
3 602076	Clamp	2	
4 602236	Bolt	2	
5 BH506161L	Bolt	2	
6 BH506121L	Bolt	6	
7 90611504	Bolt	4	
8 2204L	Washer	12	



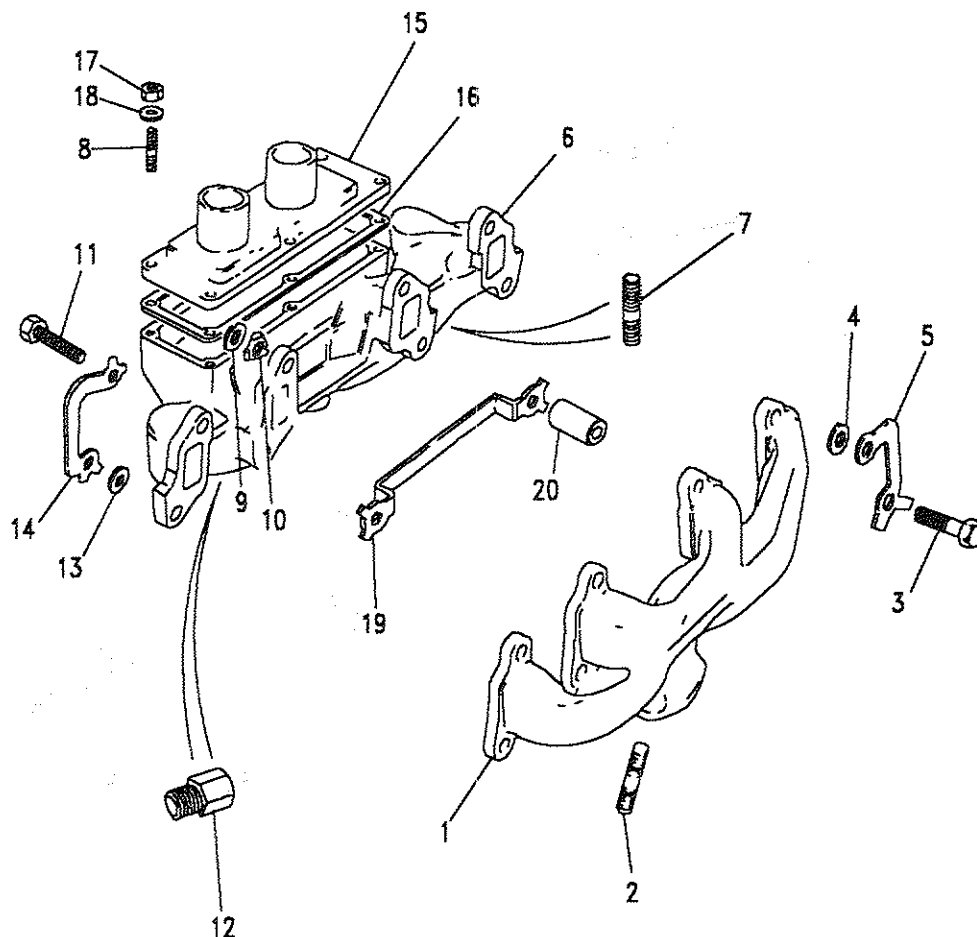
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ENGINE - EXHAUST MANIFOLD - DETOXED

III. Part No.	Description	Qty	Remarks
1 ERC5068	Manifold exhaust LH	1	Note(1)
2 252623	Stud	3	
3 SH506091L	Screw	8	
4 3036L	Washer	8	
5 ERC7321	Washer locking	4	
6 ERC5925	Manifold exhaust RH	1	Note(1)
7 252623	Stud flange	3	
8 ERC3690	Stud heat cover	6	
9 ERC3699	Washer	2	
10 612689	Washer locking	2	
11 SH506091L	Screw	5	
BH506441L	Bolt	2	
12 614443	Bolt	1	
13 3036L	Washer	4	
14 ERC7321	Lock Washer	6	
15 ERC7611	Cover heat transfer	1	
16 ERC4989	Gasket	1	
17 RTC609	Washer	6	
18 NR604090L	Nut	6	
19 ERC7896	Washer	1	
20 ERC7897	Tube spacer	2	

Note(1) Use when exhaust manifold has a conical bore to take an exhaust downpipe with welded olive end

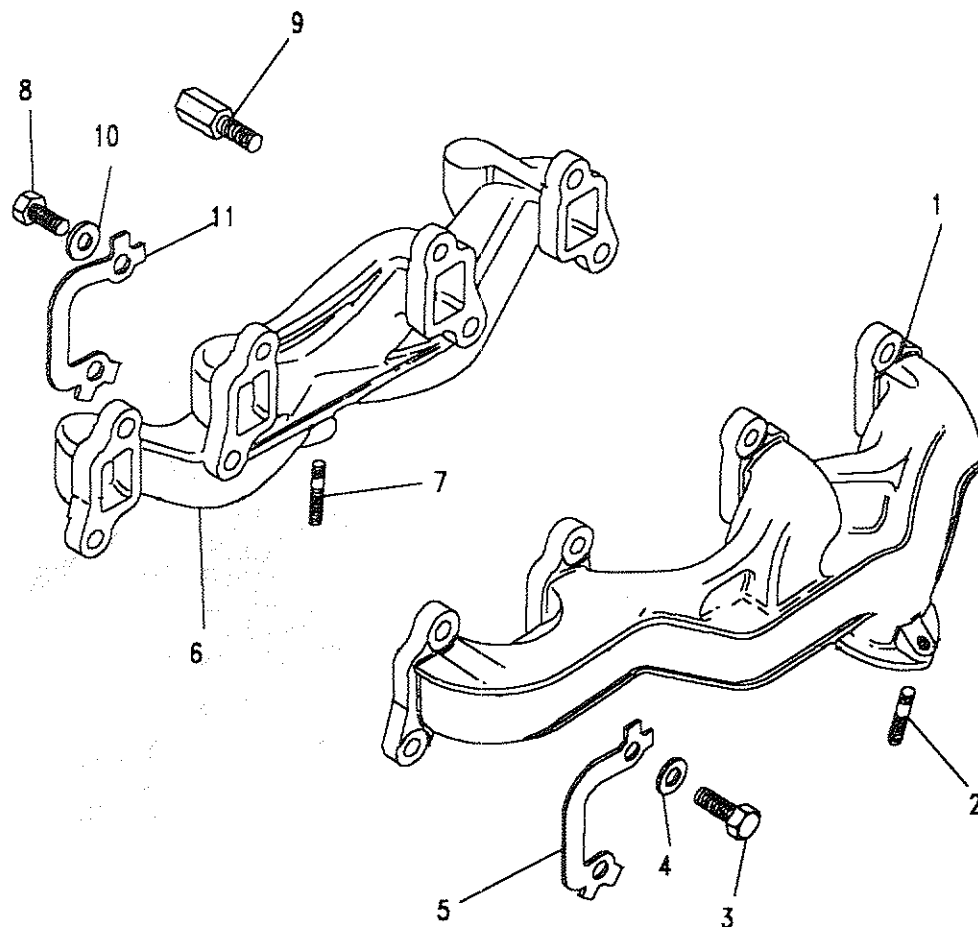


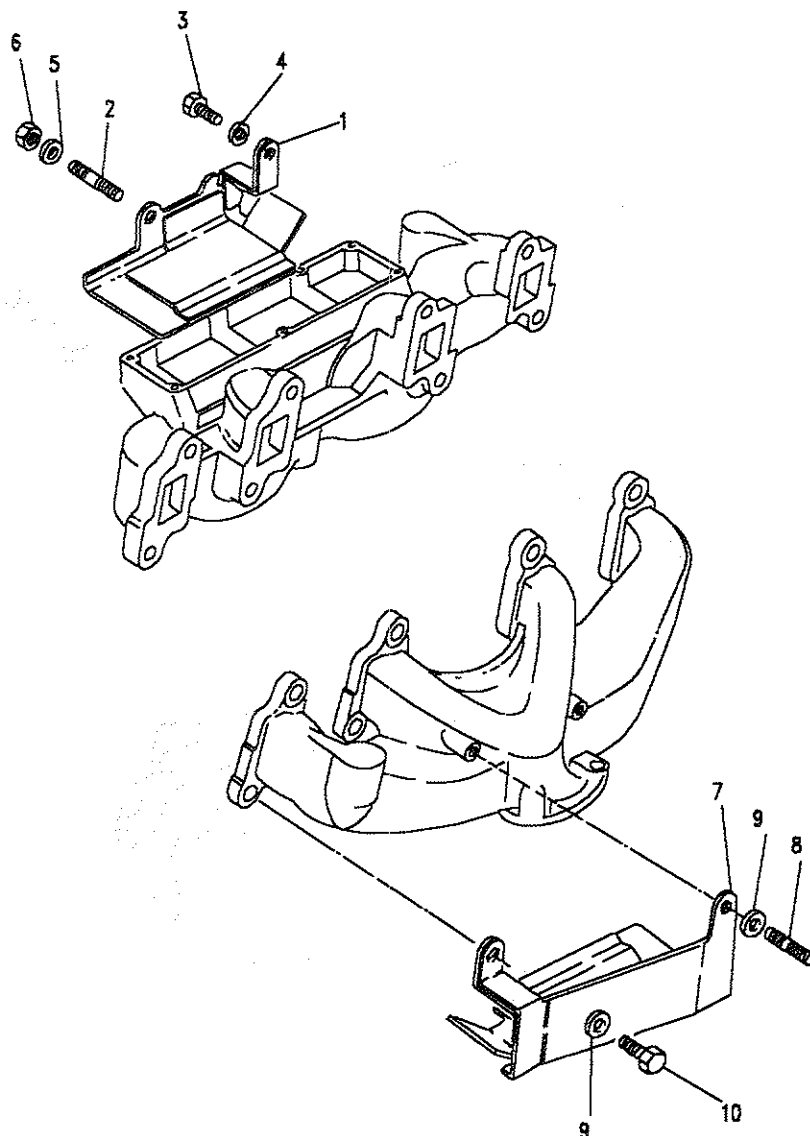
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ENGINE - EXHAUST MANIFOLD - V8 CARB - SEE NOTE

III. Part No.	Description	Qty	Remarks
1 ETC5329	Manifold exhaust LH	1	Upto 24G06490B
ERC5068	Manifold exhaust LH	1	From 24G06491B
ERR2535	Manifold exhaust LH	1	Note(1)
2 252623	Stud-IMPERIAL	6	
TE108051L	Stud-METRIC	6	
3 SH506101L	Screw	8	
4 3036L	Washer	8	
5 ERC7321	Washer locking	4	
6 ETC6535	Manifold exhaust RH	1	Upto 24G06490B
ERC3102	Manifold exhaust RH	1	From 24G06491B
ERR2533	Manifold exhaust RH	1	Note(1)
7 252623	Stud-IMPERIAL	3	
TE108051L	Stud-METRIC	3	
8 SH506101L	Screw	7	
9 614443	Bolt	1	
10 3036L	Washer	8	
11 ERC7321	Washer locking	4	

Note(1) Latest type manifold with METRIC thread





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ENGINE - HEATSHIELD - V8 CARB

III. Part No.	Description	Qty	Remarks
1 ERC5875	Heatshield solenoid	1	Note(1)
2 ERC3690	Stud	1	
3 SH605051L	Screw	1	
4 RTC613	Washer	1	
5 RTC609	Washer	1	
6 NR604090L	Nut	1	
7 ERC5786	Heatshield solenoid	1	Note(2)
8 ERC3458	Stud	1	
9 RTC613	Washer	2	
10 SH605051L	Screw	1	

Note(1) For detoxed engine Prefix 24G

Note(2) For non-detoxed engine Prefix 20G

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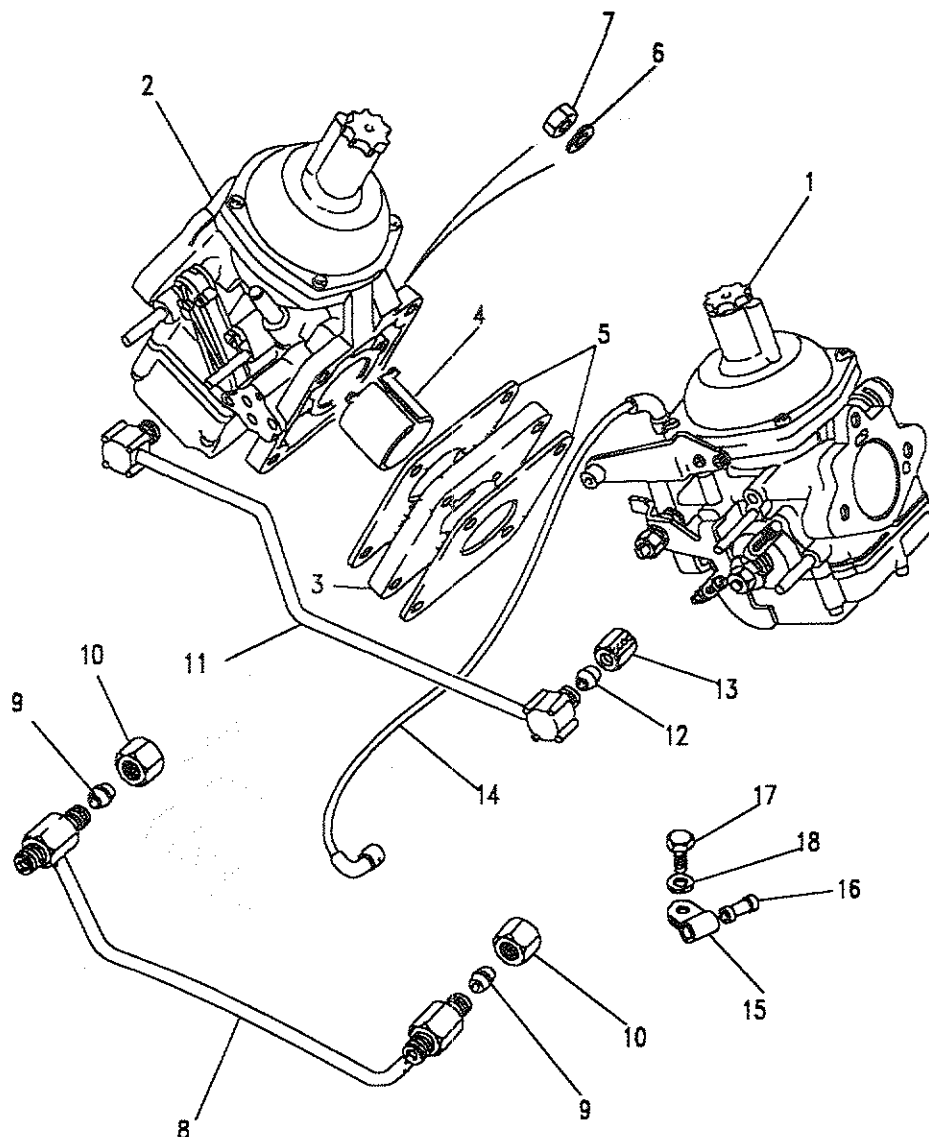
ENGINE - CARBURETTER - V8 CARB

III. Part No. Description Qty Remarks

20G with STROMBERG carburetters-non detoxed

1	ERC6364	Carburetter LH	1	
2	ERC6365	Carburetter RH	1	
3	610849	Insulator	2	
4	611026	Liner	2	
5	ERC2154	Washer joint	4	
	ERR4381	Gasket carb to manifold	4	From Jan 94
6	WM600051L	Washer spring	8	
7	NH605041L	Nut	8	
8	612505	Pipe fuel feed	1	
9	614555	Olive	2	
10	534790	Nut	2	
11	613514	Pipe choke	1	
12	611015	Olive	2	
13	90611014	Nut	2	
14	614891	Pipe vacuum advance	A/R	Note(1)
15	AEU1449	Clip	1	
16	541215	Grommet	1	
17	FS504055	Screw	1	
18	WM600041L	Washer spring	1	

Note(1) Supplied as a 31" Length, Cut Off as Required.



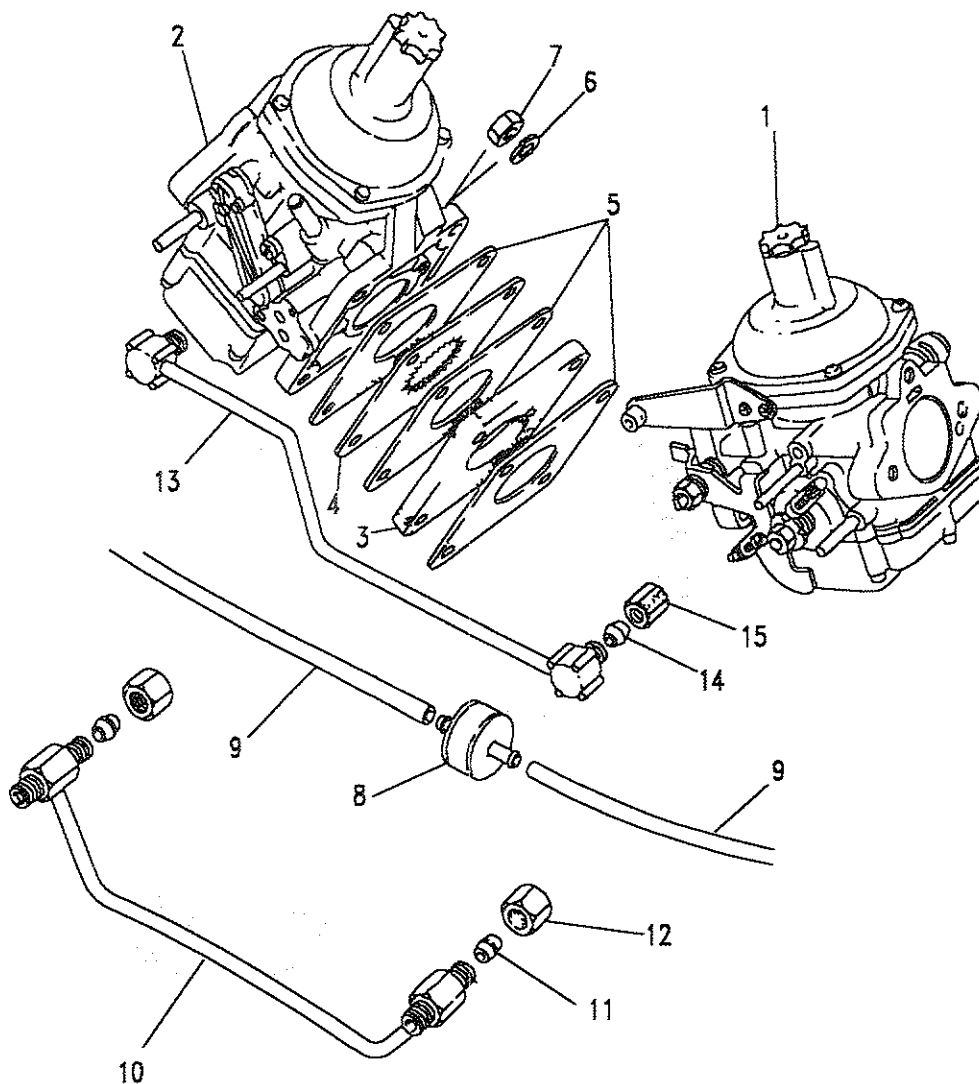
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ENGINE - CARBURETTER - V8 CARB

III. Part No.	Description	Qty	Remarks
21G with STROMBERG carburetters-detoxed			
1 ERC6362	Carburetter LH	1	
2 ERC6363	Carburetter RH	1	
3 610833	Insulator	2	From Jan 94
4 ERR4383	Insulator	2	
5 566737	Deflector	2	
6 ERC2154	Gasket	6	
ERR4381	Gasket	6	From Jan 94
6 WM600051L	Washer spring	8	
7 NH605041L	Nut	8	
8 ERC6997	Delay unit vacuum	1	
9 614891	Pipe vacuum	A/R	Note(1)
10 612505	Pipe fuel feed	1	
11 614555	Olive	2	
12 534790	Nut	2	
13 613514	Pipe choke	1	
14 611015	Olive	2	
15 90611014	Nut	2	

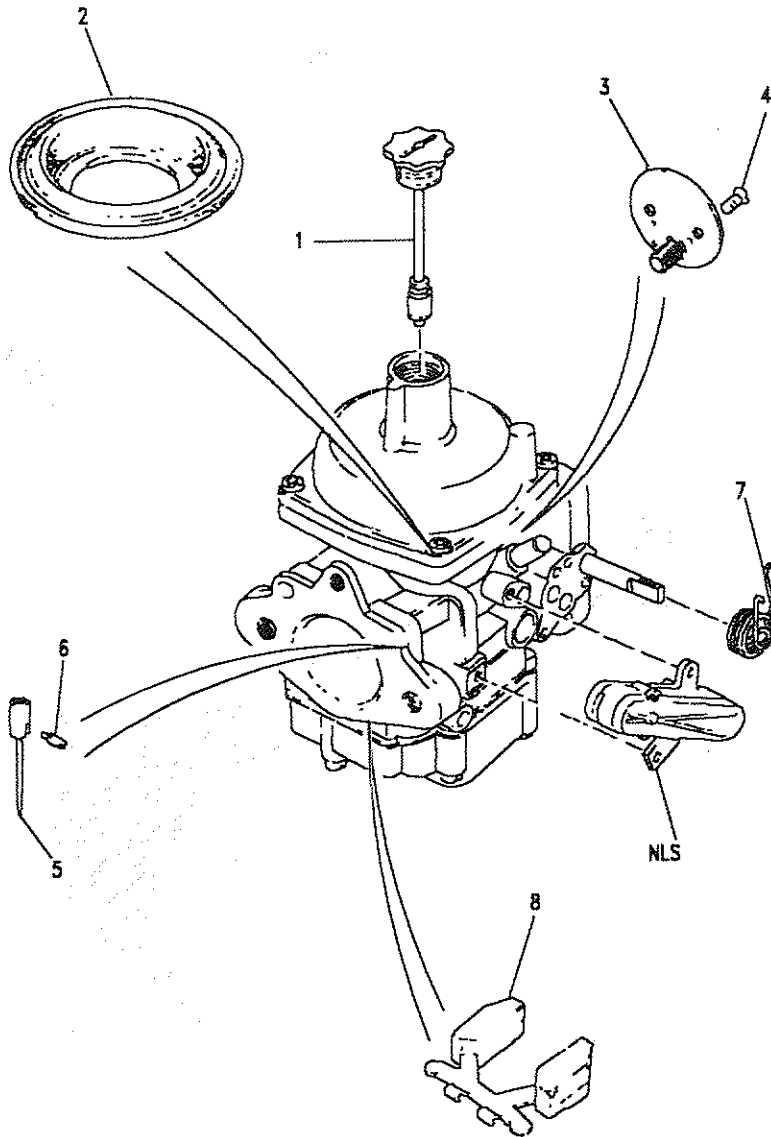
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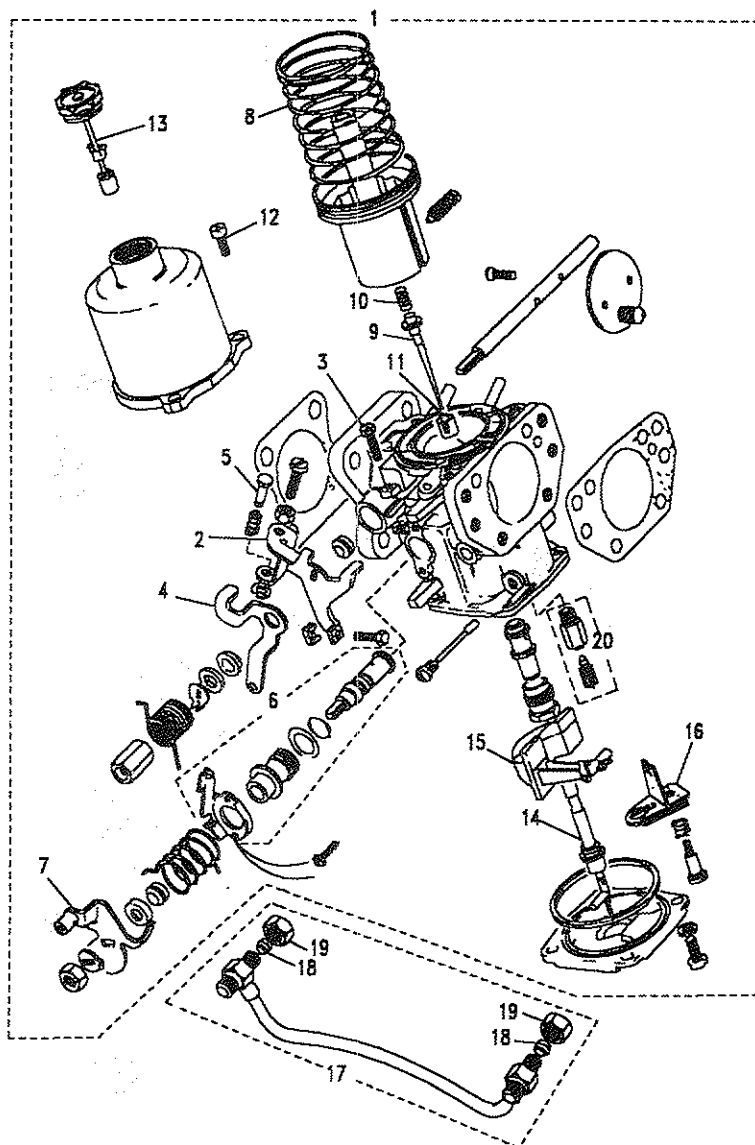


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ENGINE - CARBURETTER COMPONENTS STROMBERG - V8 CARB

III. Part No.	Description	Qty	Remarks
1 605848	Damper	2	
2 JS499L	Diaphragm	2	
3 605800	Throttle	2	Engines 20G
AAU7604	Throttle with Valve	2	Engines 21G
4 601845	Screw	2	
5 AEU3077	Needle carburetter	2	Engines 21G
AEU2462	Needle carburetter	2	Engines 20G
6 518653	Screw grub	2	
7 516951	Spring return	2	
8 605833	Float	2	





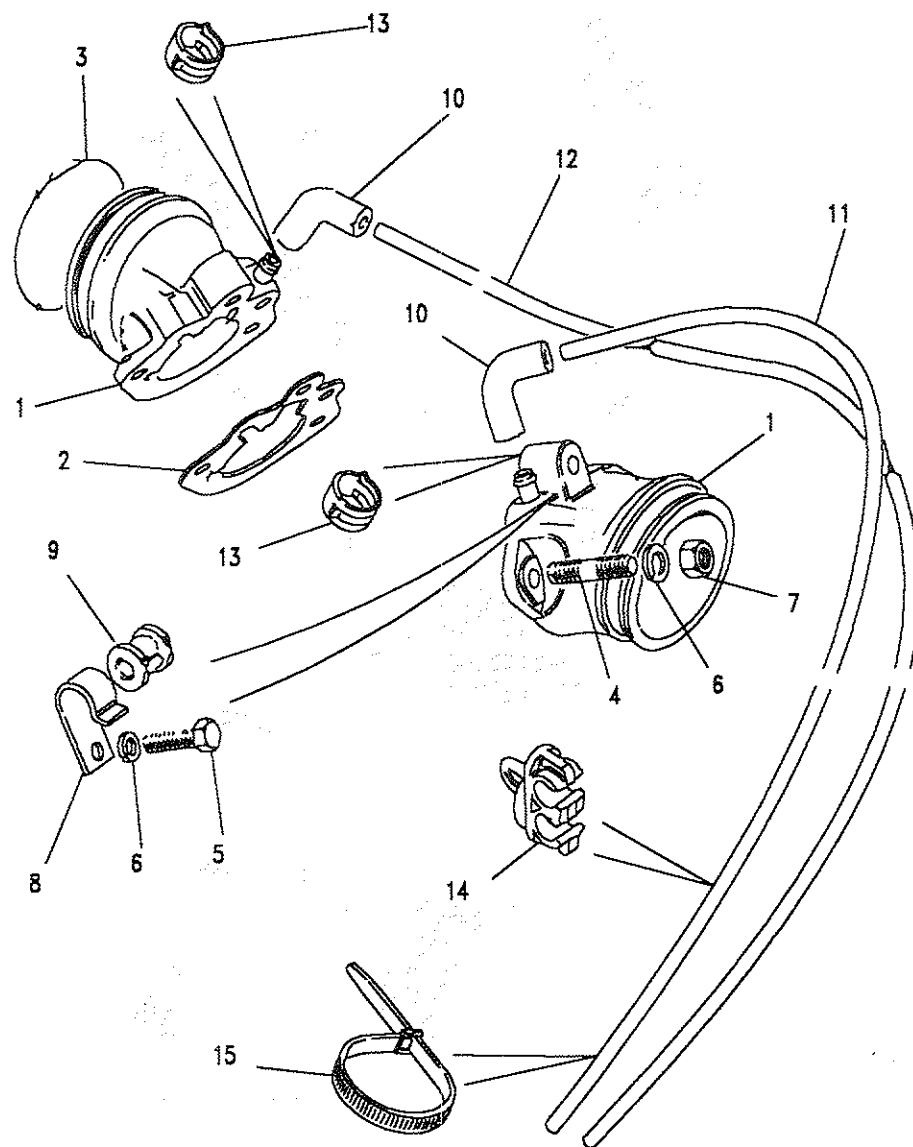
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ENGINE - CARBURETTER SU - V8 CARB

III. Part No.	Description	Qty	Remarks
1 ETC7122	Carburetter LH	1	
ETC7123	Carburetter RH	1	
2 LZX2107L	Lever throttle assembly	1	
3 JZX1303L	Screw fast idle	2	
4 AUD4771L	Clip	2	
5 JZX1181L	Screw slow run	2	
6 STC509	Valve assembly-LH	1	
STC510	Valve assembly-RH	1	
7 LZX1988L	Lever cam-LH	1	
LZX1989L	Lever cam-RH	1	
8 AUD4398L	Spring piston (Yellow)	2	
9 NZX8076L	Needle	2	
10 AUD3306L	Spring	2	
11 JZX1039L	Guide	2	
12 JZX1394L	Screw	6	
13 LZX1505	Damper assembly	2	
14 CUD2788L	Jet assembly-LH	1	
CUD2785L	Jet assembly-RH	1	
15 LZX1600L	Float assembly-LH	1	
RTC3566	Float assembly-RH	1	
16 CUD2399L	Bi metal assembly	2	
17 ETC7127	Pipe fuel feed	1	
18 612064	Olive	2	
19 534790	Nut	2	
20 STC205	Needle and seat	2	
RTC6072	Kit seal SU-CARB	1	
WZX1505	Kit gasket SU-CARB	1	

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ENGINE - CARBURETTORS ADAPTORS - V8 CARB



III. Part No.	Description	Qty	Remarks
1 ERC9213	Adaptor air intake	2	)Note(1)
2 610327	Gasket	2	
1 ETC7126	Adaptor air intake	2	)Note(2)
2 612435	Gasket	2	
PKX100030	Gasket air duct	2	From Jan 94
3 602634	O ring	2	
4 TE505105L	Stud	4	
5 BH505111L	Bolt	2	
6 WM600051L	Washer spring	6	
7 NH605041L	Nut	4	
8 239600	Clip adaptor-LH	1	LH
523203	Clip adaptor-RH	1	RH
9 273370	Grommet-LH	1	LH
10 NRC223	Elbow	2	)
11 ERC8906	Vent pipe LH	1	
12 ERC8907	Vent pipe RH	1	)Note(1)
10 577458	Elbow	2	
11 NTC3793	Vent pipe LH	1	)Note(2)
12 NTC3794	Vent pipe RH	1	
13 UKC3803L	Clip pipe	2	)
14 AFU1342L	Clip	1	
15 573256	Tie cable	1	)Note(1)
568680	Tie cable	1	
14 50641	P Clip	1	)
589254	Grommet	1	
15 NTC2292	Clip pipe	1	)Note(2)
594594	Tie cable	1	

Note(1) Use Only with Stromberg Carburetters
Note(2) Use Only with S.U. Carburetters



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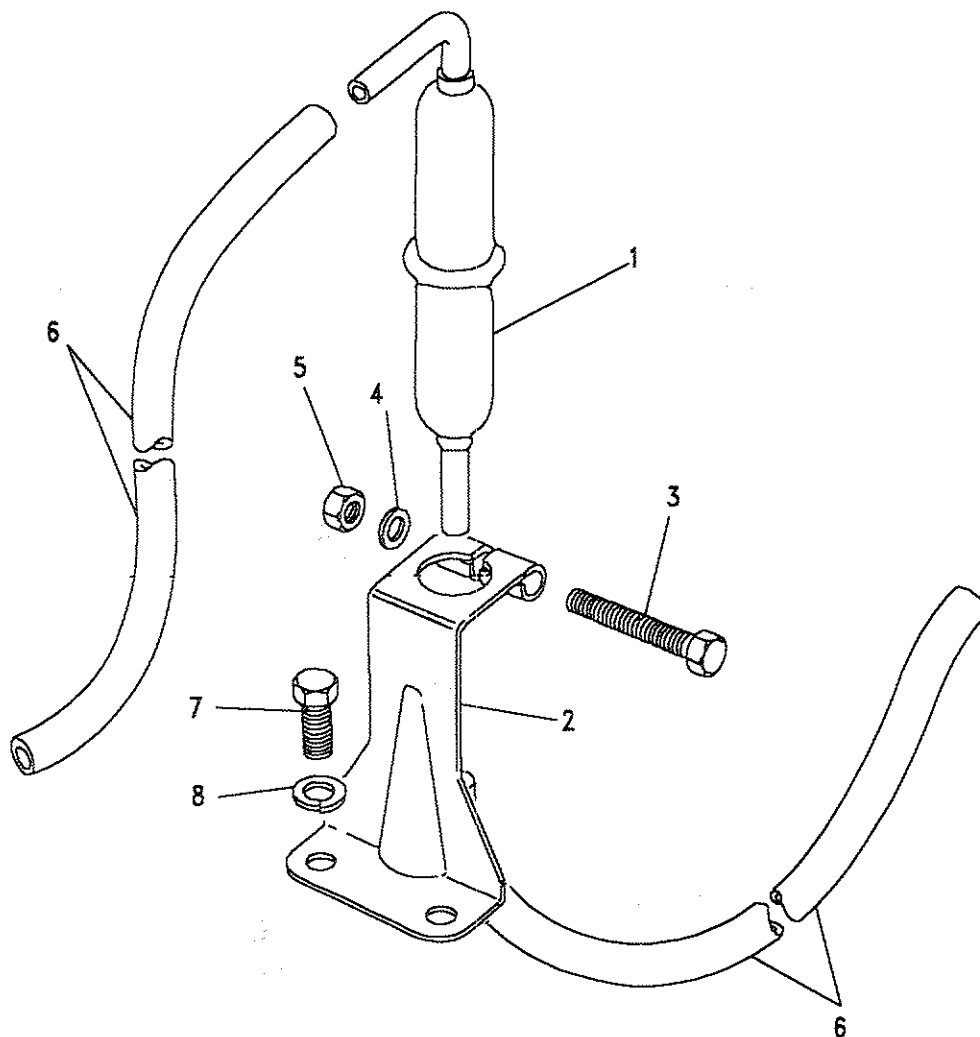
ENGINE

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ENGINE - FUEL TRAP - DETOXED - V8 CARB

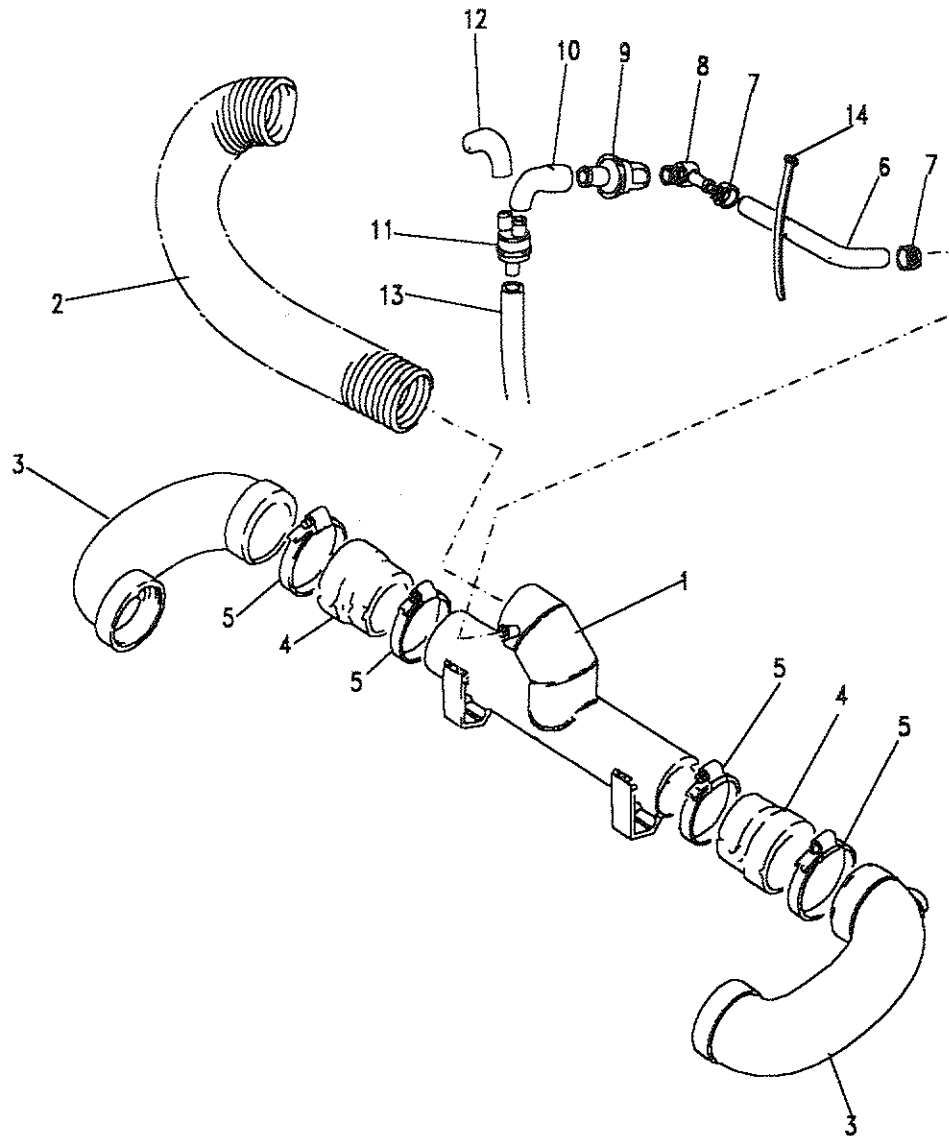
III. Part No.	Description	Qty	Remarks
1 ERC2042L	Trap fuel	1	
2 ERC4193	Support	1	
3 253942	Bolt	1	
4 WA702101L	Washer	2	
5 257071	Nut	1	
6 614891	Pipe vacuum	A/R	
7 FS504047	Screw	2	
8 WM600041L	Washer spring	2	

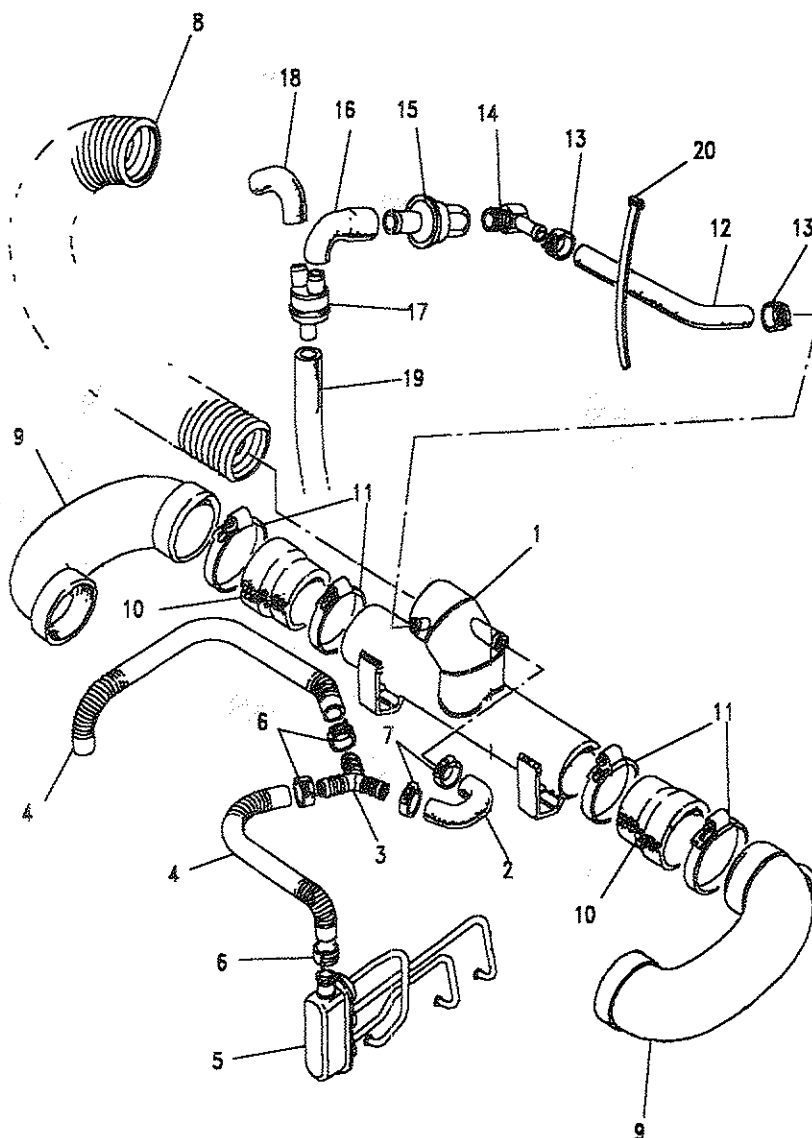


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Page ADBQIG1A

ENGINE - AIR INLETS - NON DETOXED SU CARBS - V8 CARB

III. Part No.	Description	Qty	Remarks
1 ETC7193	Duct air inlet	1	
2 ERC3956	Hose	1	
3 ERC5247	Elbow carburetter	2	
4 ERC3915	Hose	2	
5 RTC3518	Clip hose	4	
6 ETC7199	Hose breather	1	
7 UKC3799L	Clamp hose	2	
8 ETC7201	Adaptor	1	
9 ERC6878	Valve non return	1	
10 ETC7189	Hose breather	1	
11 ETC7188	Flame trap	1	
12 611092	Hose-to rocker	1	
13 611097	Hose-to carb	1	
14 594594	Tie cable	1	





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ENGINE - AIR INLETS - DETOXED SU CARBS - V8 CARB

III. Part No.	Description	Qty	Remarks
1 ETC7195	Duct air inlet	1	Note(1)
2 ERC9398	Hose connecting	1	
3 ETC6579	Y connector	1	
4 ETC6581	Hose air flexible	2	
5 ETC5989	Pulsair box assembly LH	1	
ETC5990	Pulsair-RH-NON AIR CON	n	
ETC6912	Pulsair-RH-AIR CON	1	
ETC6550	Steady pulsair box LH	1	
ETC6549	Steady-RH-NON AIR CON	1	
ETC6249	Steady-RH)AIR CON	1	
ETC7012	Steady-RH)	1	
6 UKC3802L	Hose Clamp	4	
7 CN100308L	Hose Clip	2	
8 ERC3956	Hose air	1	
9 ERC5247	Elbow	2	
10 ERC3915	Hose	2	
11 RTC3518	Clip hose	4	
12 ETC7199	Hose breather	1	
13 UKC3799L	Clamp hose	2	
14 ETC7201	Adaptor	1	
15 ERC6878	Valve non return	1	
16 ETC7189	Hose breather	1	
17 ETC7188	Flame trap	1	
18 611092	Hose-to rocker	1	
19 611097	Hose-to carb	1	
20 594594	Tie cable	1	
ETC5918	Tube injection	2	

Note(1)

From VIN328517 delete these parts and revert to NON-DETOX type



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ENGINE

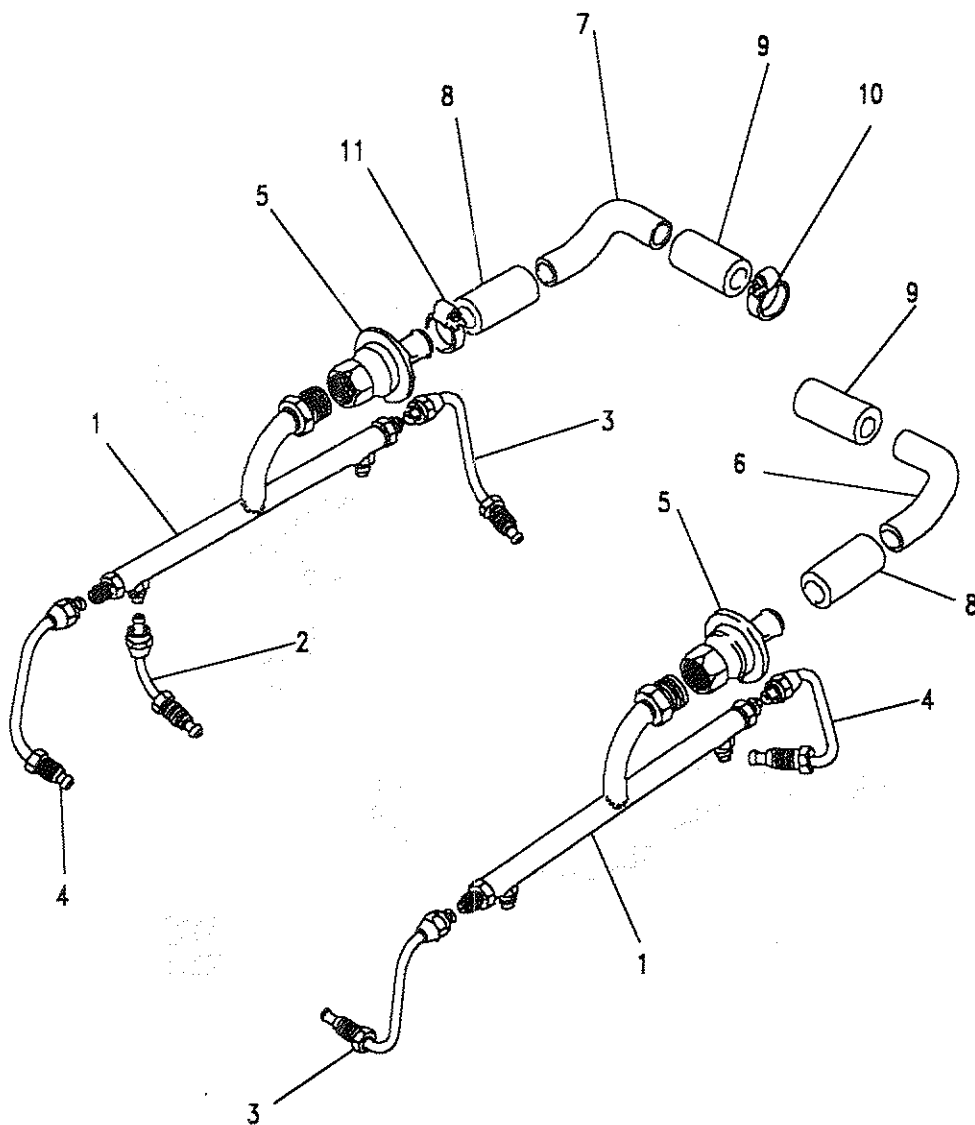
Model DEFENDER 90
Page ADBQIG3A

ENGINE - AIR MANIFOLD - V8 CARB

III. Part No. Description Qty Remarks

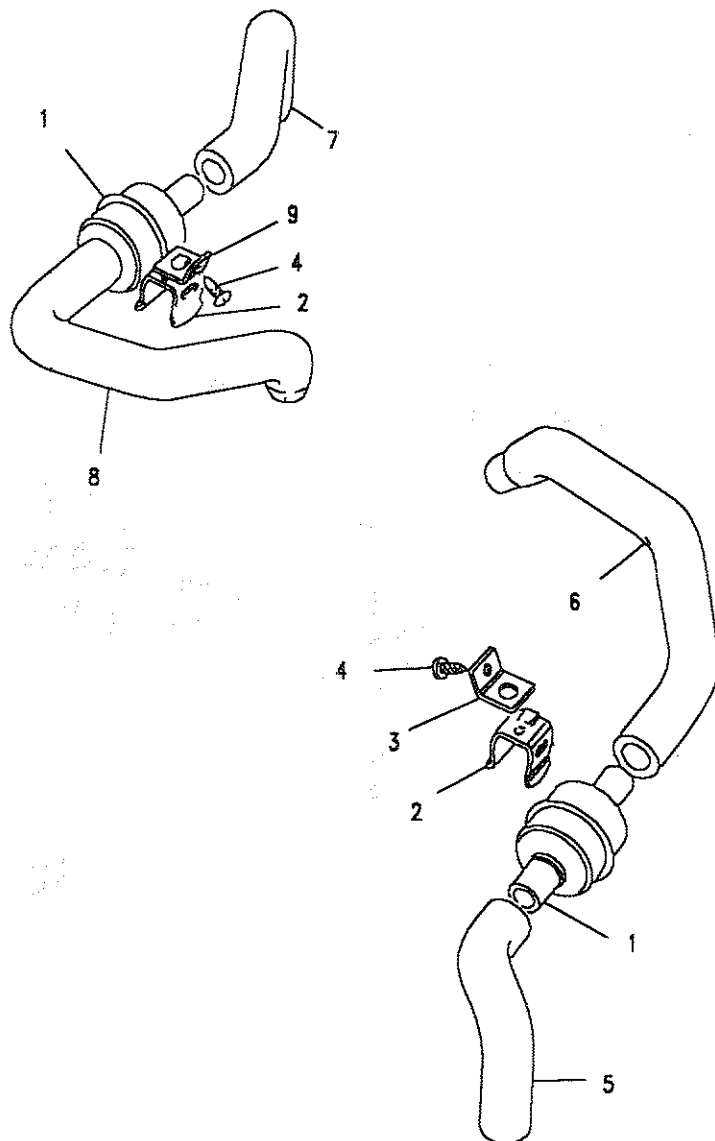
For Engines 15G,17G,21G

1	ERC9035	Manifold air	2
2	ERC3588	Tube	4
3	ERC4204	Tube LH	2
4	ERC4203	Tube RH	2
5	ERC6878	Valve non return	2
6	ERC7629	Pipe connecting LH	1
7	ERC7630	Pipe connecting RH	1
8	ERC9039	Hose check valve	2
9	ERC7631	Hose intake elbow	2
10	RTC3499	Clip hose	4
11	CN100308L	Clip hose	4



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ENGINE - BREATHER HOSE - V8 CARB



III. Part No.	Description	Qty	Remarks
1 603330	Flame trap	2	
2 603376	Clip	2	Note(1)
90513220	Clip	1	Note(2)
3 611351	Bracket	1	
4 AB610031L	Screw	2	
5 611114	Hose to LH rocker cover	1	Note(1)
6 90611112	Hose to LH carburetter	1	Note(1)
5 613718L	Hose to LH rocker cover	1	Note(2)
6 613402	Hose to LH carburetter	1	Note(2)
7 ERC3930	Hose to RH rocker cover	1	
8 ERC3931	Hose to RH carburetter	1	
9 ERC4670	Bracket	1	

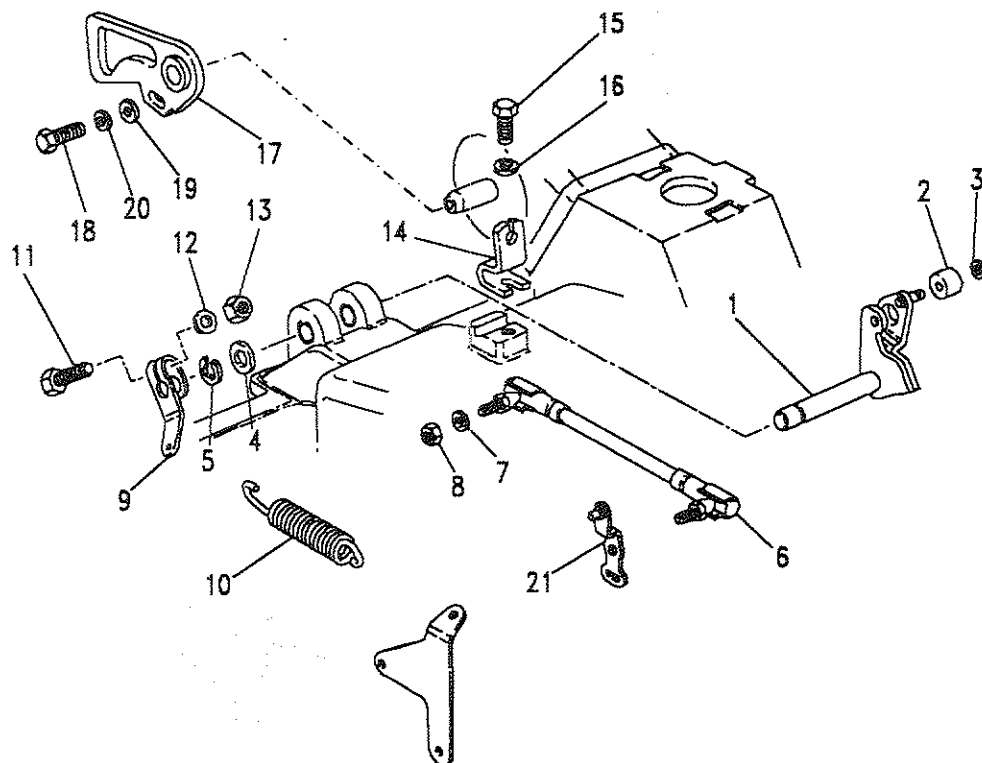
Note(1) Use with STROMBERG carburetters
 Note(2) Use with SU carburetters

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ENGINE - THROTTLE LINKAGE STROMBERG - V8 CARB

III. Part No.	Description	Qty	Remarks
1 ERC2446	Countershaft	1	Note(1)
ETC8513	Countershaft Lever	1	Note(2)
2 603237	Roller countershaft	1	Note(1)
ETC8511	Roller countershaft	1	Note(2)
3 521452	Circlip	1	
4 WA108051L	Washer plain	1	
5 521453	Circlip	1	
6 ERC7744	Link assembly	1	
7 WM702001L	Washer spring	2	
8 257011	Nut	2	
9 AUD2437L	Lever Throttle Spring	1	
10 603622	Spring return	1	
11 257020	Screw	1	
12 WA702101L	Washer plain	1	
13 HN2005L	Nut	1	
14 ERC3163	Bracket anchor	1	Note(3)
15 FS504055	Screw	1	
16 WA106041L	Washer plain	1	
17 610333	Lever throttle LH	1	
18 257123	Setscrew	1	
19 WA702101L	Washer plain	1	
20 WM702001L	Washer spring	1	
21 612320	Lever adjusting RH	1	

Note(1) Upto 24G02663B except hand throttle
Note(2) From 24G02664B
Note(3) Except hand throttle

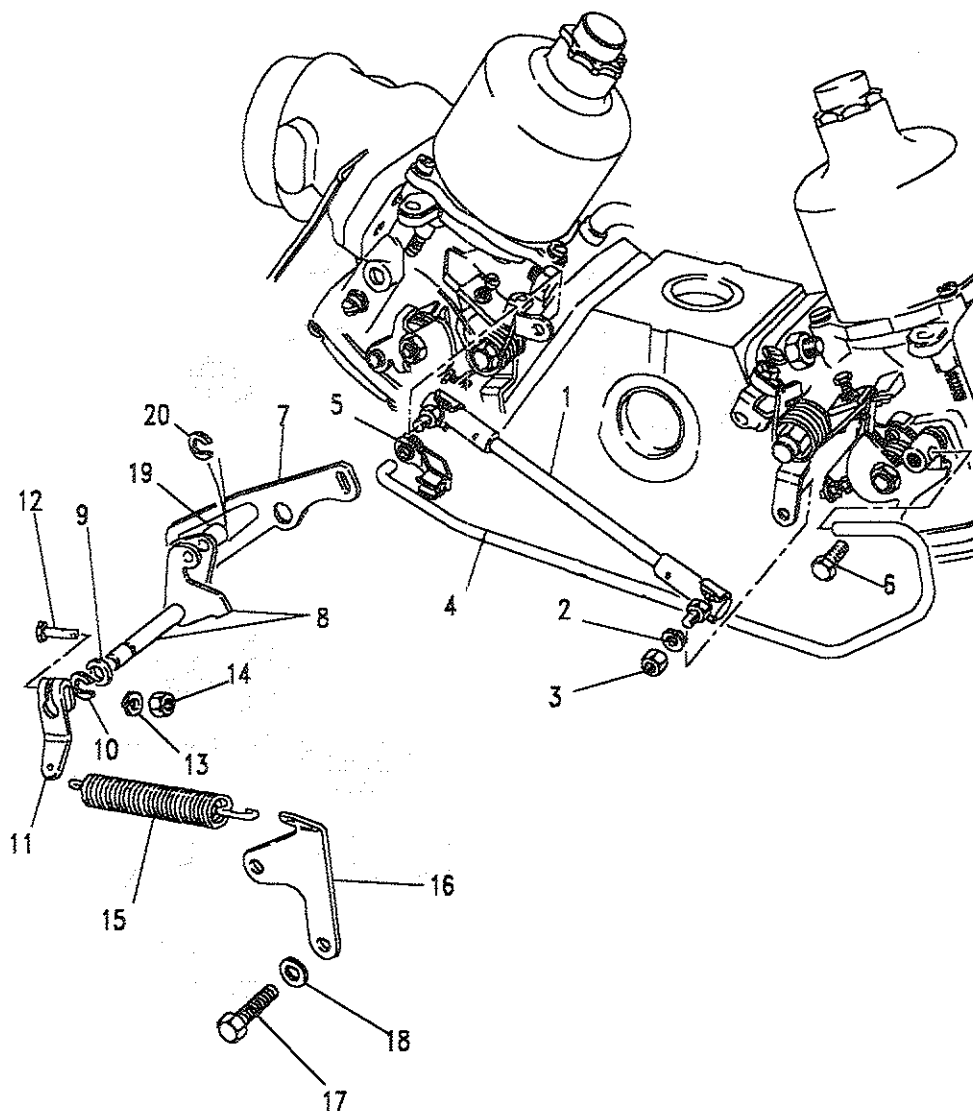


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ENGINE - THROTTLE LINKAGE SU - V8 CARB

III. Part No.	Description	Qty	Remarks
1 ETC4728L	Link assembly	1	
2 WM702001L	Washer spring	2	
3 NH910011L	Nut 10UNF	2	
4 ERC1161L	Rod choke lever	1	
5 614538L	Clip linkage	1	
6 SH910101	Screw	1	
7 ETC7061	Lever throttle cam	1	
8 ETC8513	Lever	1	
9 WA108051L	Washer	1	
10 521453	Circlip	1	
11 AUD2437L	Lever Throttle Spring	1	
12 SH910241L	Screw	1	
13 WA702101L	Washer	1	
14 NH910241L	Nut	1	
15 603622	Spring countershaft	1	
16 ERC8626	Bracket spring anchor	1	
17 FS504047	Screw ixing bracket	3	
18 WA106041L	Washer fixing bracket	3	
19 ETC8511	Roller countershaft	1	
20 521452	Circlip roller	1	

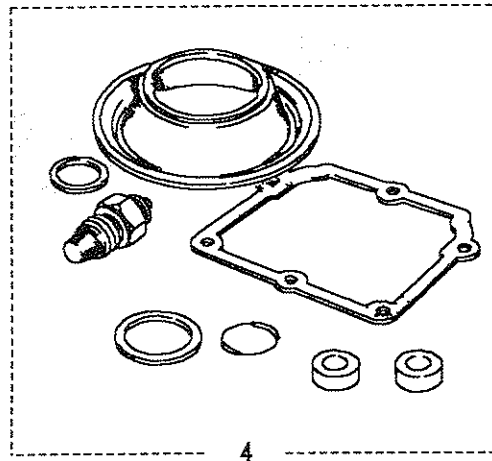
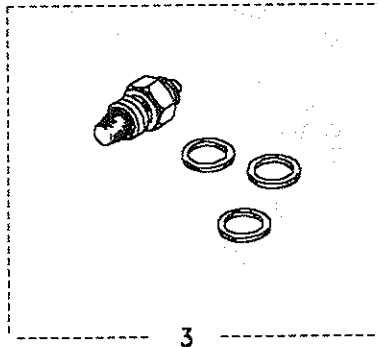
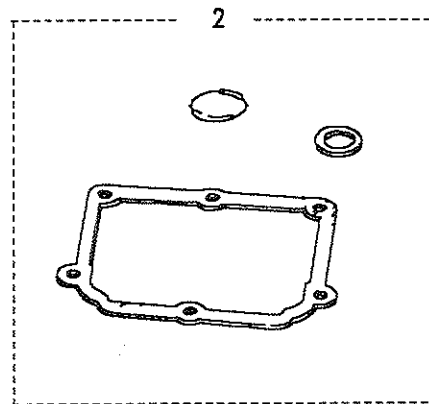
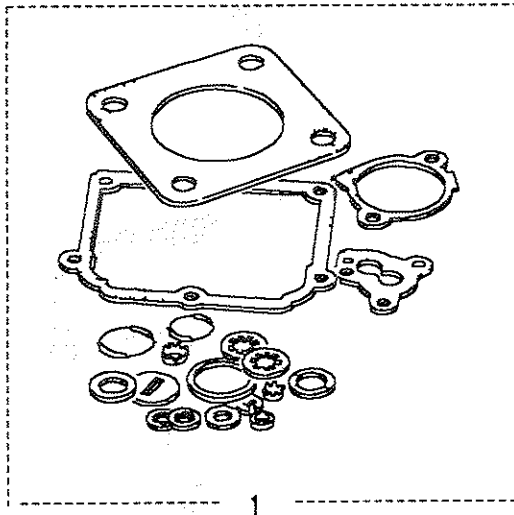




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ENGINE - GASKET KITS - V8 CARB

III. Part No.	Description	Qty	Remarks
1 RTC1481	Kit gasket	1	
2 AAU7219L	Emission pack	1	12000-SERVICE
3 BHM1079L	Needle valve pack	1	
4 AAU2967	Emission pack	1	24000-SERVICE





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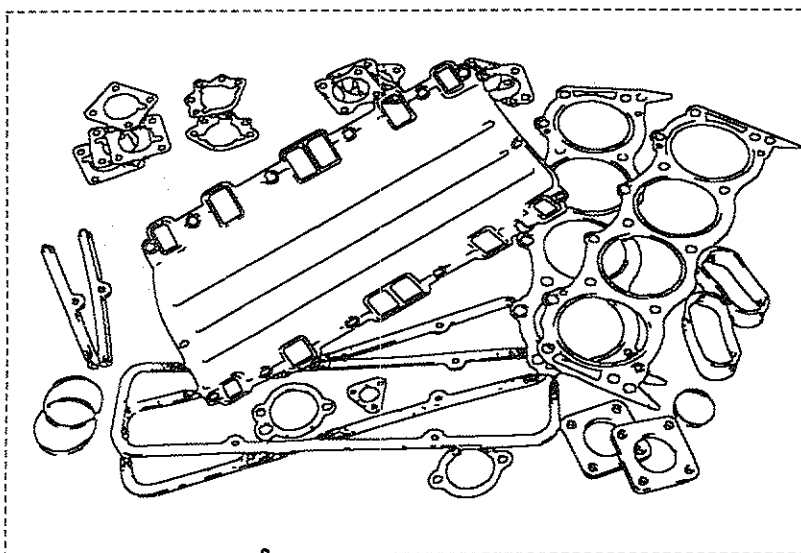
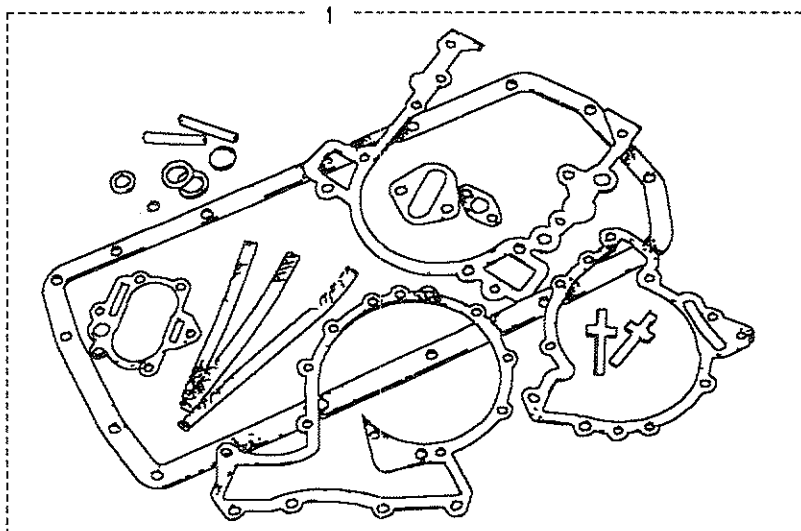
ENGINE



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ENGINE - GASKET KITS - V8 CARB

III. Part No.	Description	Qty	Remarks
1 RTC2104	Kit engine overhaul	1	
STC1639	Kit gasket overhaul	1	Asbestos free
2 RTC2913	Kit engine decarbonising	1	
STC1566	Kit gasket cylinder head	1	Asbestos free



2

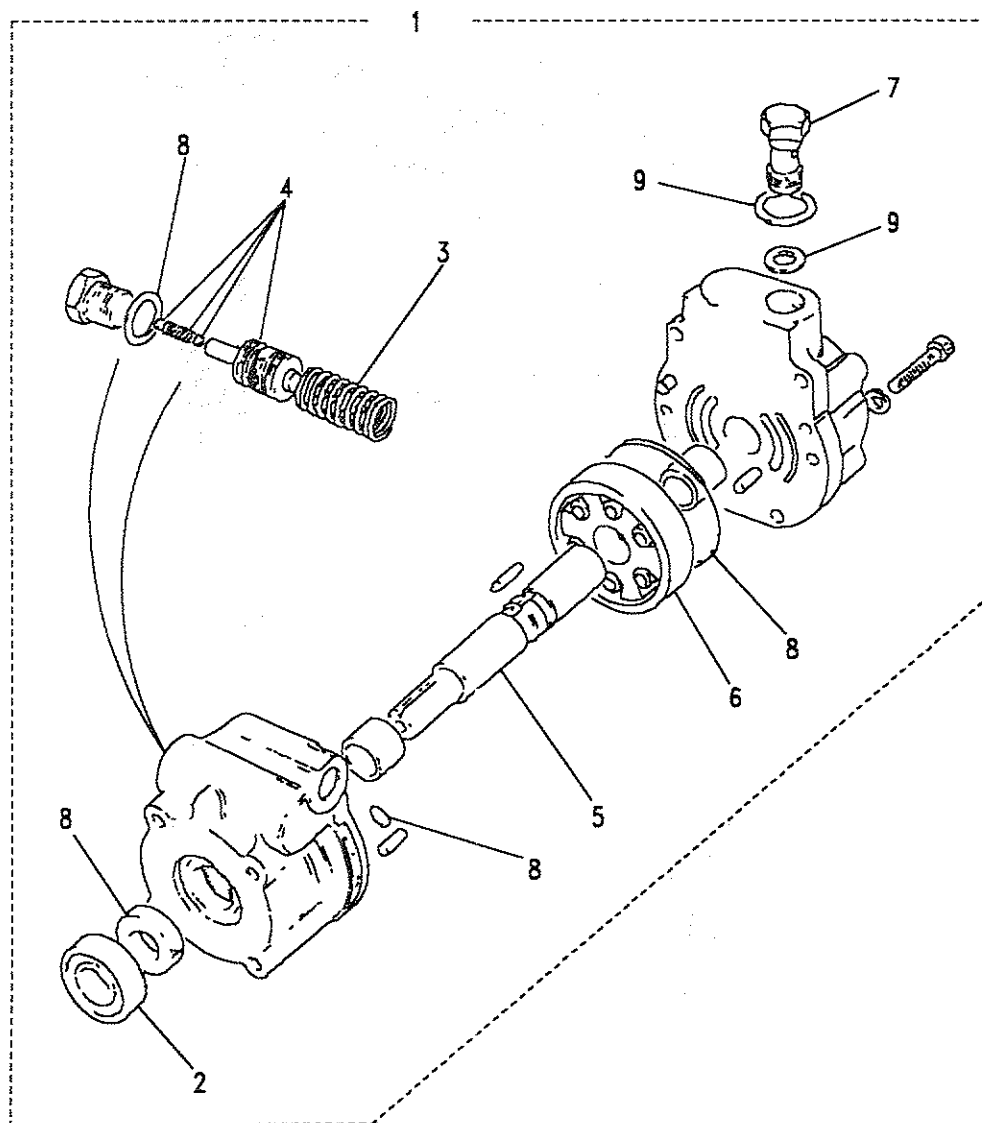


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Page ADBQNC1A

ENGINE - POWER STEERING PUMP - V8 CARB

III. Part No.	Description	Qty	Remarks
1 610020	Pump power steering	1	Note(1)
2 605181	Bearing	1	
3 536373	Spring	1	
4 RTC327	Valve assembly	1	
5 605180	Shaft	1	
6 605174	Carrier and roller assy	1	
7 536382	Bolt banjo	1	
8 ABU7142	Kit-oil seals	1	
9 ABU7145	Kit-gaskets	1	
1 ETC5689	Pump power steering	1	Note(2)
1 ETC6496	Pump power steering	1	Note(3)
ETC6647	Pulley	1	)

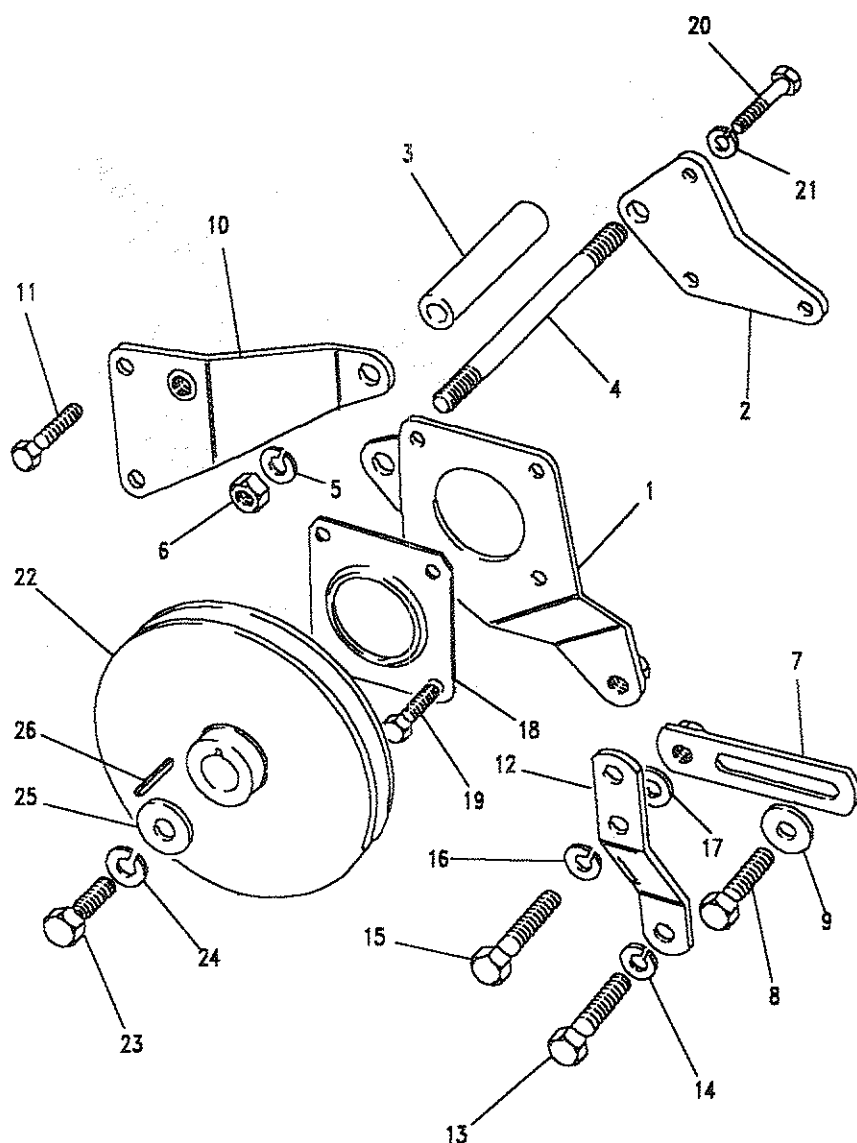
Note(1) Pump illustrated
Note(2) Pump 30 SERIES



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Page ADBQNC2A

ENGINE - POWER STEERING MOUNTINGS - V8 CARB

III. Part No.	Description	Qty	Remarks
For 30 SERIES pump-NON AIR CON			
1 90611439	Bracket mounting front	1	
2 603972	Bracket mounting rear	1	
3 611215	Tube distance	1	
4 610789	Stud	1	
5 WM600061L	Washer spring	1	
6 NH606041L	Nut	1	
7 611440	Link adjusting	1	
8 SH605061L	Link screw/bracket	1	
9 4478	Washer plain	1	
10 90610796	Bracket support pump	1	
11 BH504121L	Bolt bracket/water pump	2	
12 611213	Link pump/bracket	1	
13 SH506071L	Bracket screw/chain cover	1	
14 WM600061L	Washer spring	1	
15 SH605081L	Support screw	1	
16 WM600051L	Washer spring	1	
17 4581	Washer plain	1	
18 611212	Retainer	1	
19 SH604061L	Screw pump/bracket	4	
20 SH604061L	Screw pump/rear bracket	3	
21 WM600041L	Washer spring	3	
22 611379	Pulley single groove	1	
23 SH505071L	Screw pulley/pump	1	
24 WM600051L	Washer spring	1	
25 2217L	Washer plain	1	
26 554880	Key	1	



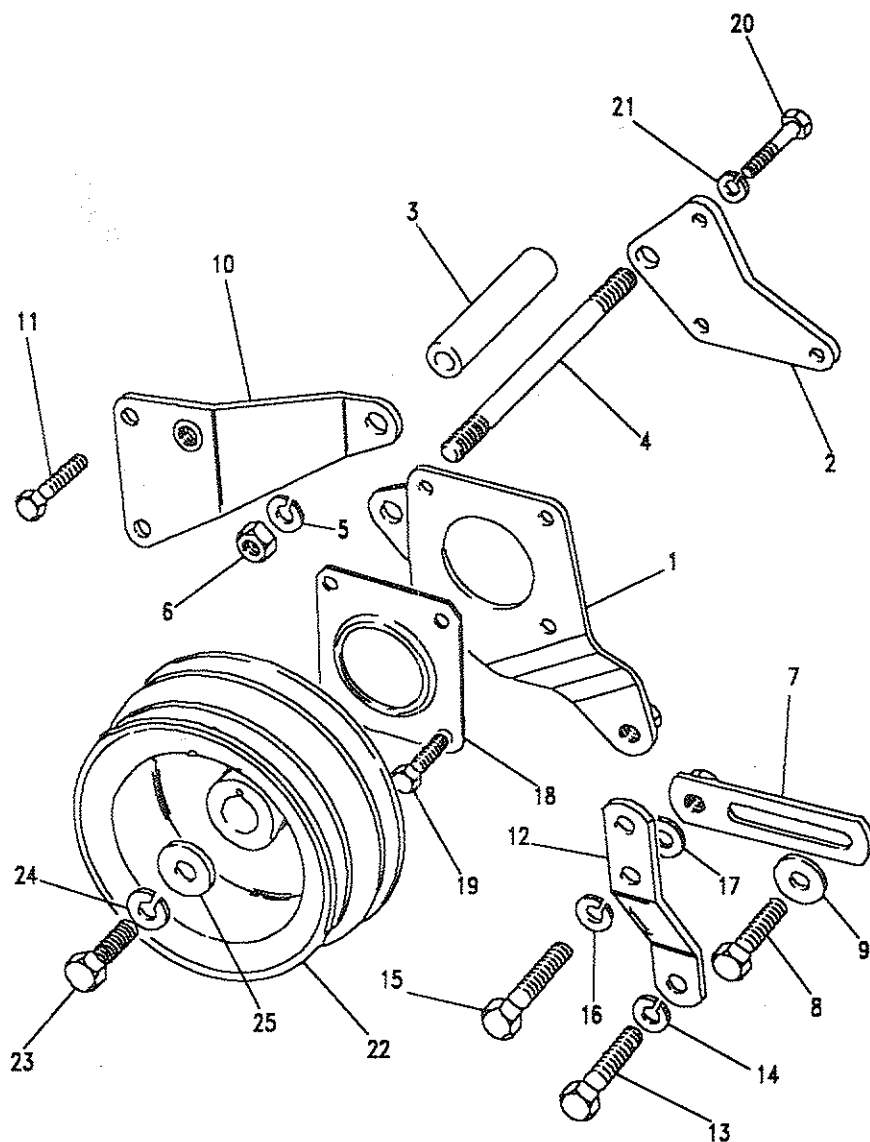
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ENGINE - POWER STEERING MOUNTINGS - V8 CARB

III. Part No. Description Qty Remarks

For 30 SERIES pump-AIR CON

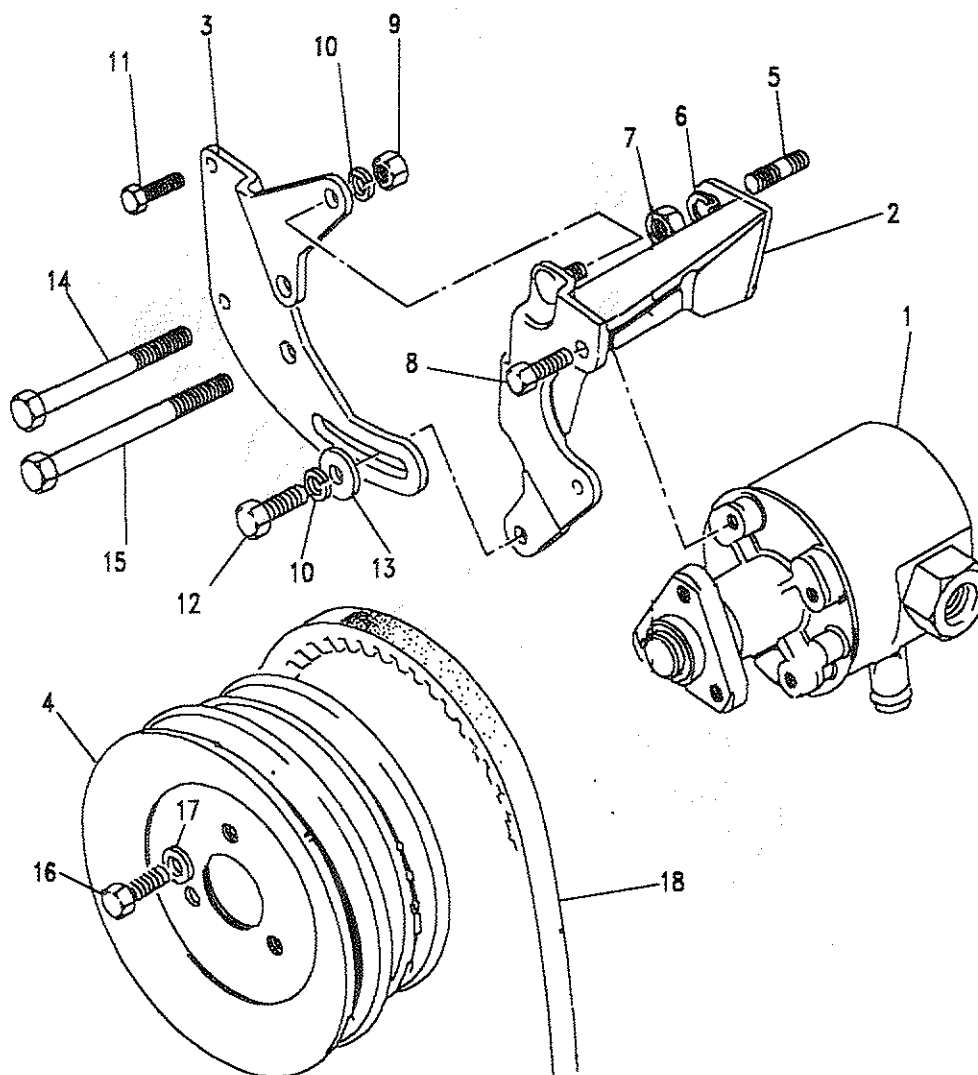
1	614743	Bracket mounting front	1
2	603972	Bracket mounting rear	1
3	611215	tube distance	1
4	610789	Stud	1
5	WM600061L	Washer spring	1
6	NH606041L	Nut	1
7	611440	Link adjusting	1
8	SH605061L	Screw link/bracket	1
9	4478	washer plain	1
10	90610796	Bracket support pump	1
11	BH504121L	Bolt bracket/water pump	2
12	611213	Link pump/bracket	1
13	SH506071L	Screw bracket/chain cover	1
14	WM600061L	Washer spring	1
15	SH605081L	Screw support bracket	1
16	WM600051L	Washer spring	1
17	4581	Washer plain	1
18	611212	Retaining bearing	1
19	SH604061L	Screw pump/bracket	4
20	SH604061L	Screw pump/rear bracket	3
21	WM600041L	Washer spring	3
22	610792	Pulley twin groove	1
23	SH505071L	Screw pulley/pump	1
24	WM600051L	Washer spring	1
25	2217L	Washer plain	1



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ENGINE - POWER STEERING PUMP & MOUNTINGS - V8 CARB

III. Part No.	Description	Qty	Remarks
For 200 SERIES pump			
1 ANR2003	Pump power steering	1	Upto24G10889A
RTC6760	Spacer	1	
1 NTC9198	Pump power steering	1	From24G10890A
2 ETC6486	Bracket mounting front	1	
3 ETC6607	Bracket mounting pump	1	
4 ETC6647	Pulley single groove	1	NON AIR CON
ETC5665	Pulley twin A133 alt	1	AIR CON
ETC6408	Pulley twin A127 alt	1	AIR CON
5 TE506101L	Stud 3/8" UNF	1	
SS506060	Screw socket	1	
6 WM600061IL	Washer spring	1	
7 NH606045L	Nut 3/8" UNF	1	
8 FS106167	Screw M6x16 long	3	
9 NH108041L	Nut M8	1	
10 WM600051L	Washer spring	3	
11 BH504121L	Bolt	3	
12 SH108251L	Screw M8x25 Long	1	
13 4594L	Washer plain	1	
14 BH505401L	Bolt	1	
15 BH505401L	Bolt 5/16"UNCx5"long	1	
16 FS108201	Screw	3	
17 WA108051L	Washer plain	3	
18 614106	Belt	1	
554880	Key	1	)Centre Hole
2217L	Washer plain	1	)Pulley
SH505071L	Screw pulley pump	1	)Fixings
RTC5935	Seal kit (ETC6496)	1	
STC1633	Kit seal	1	From Jan 94



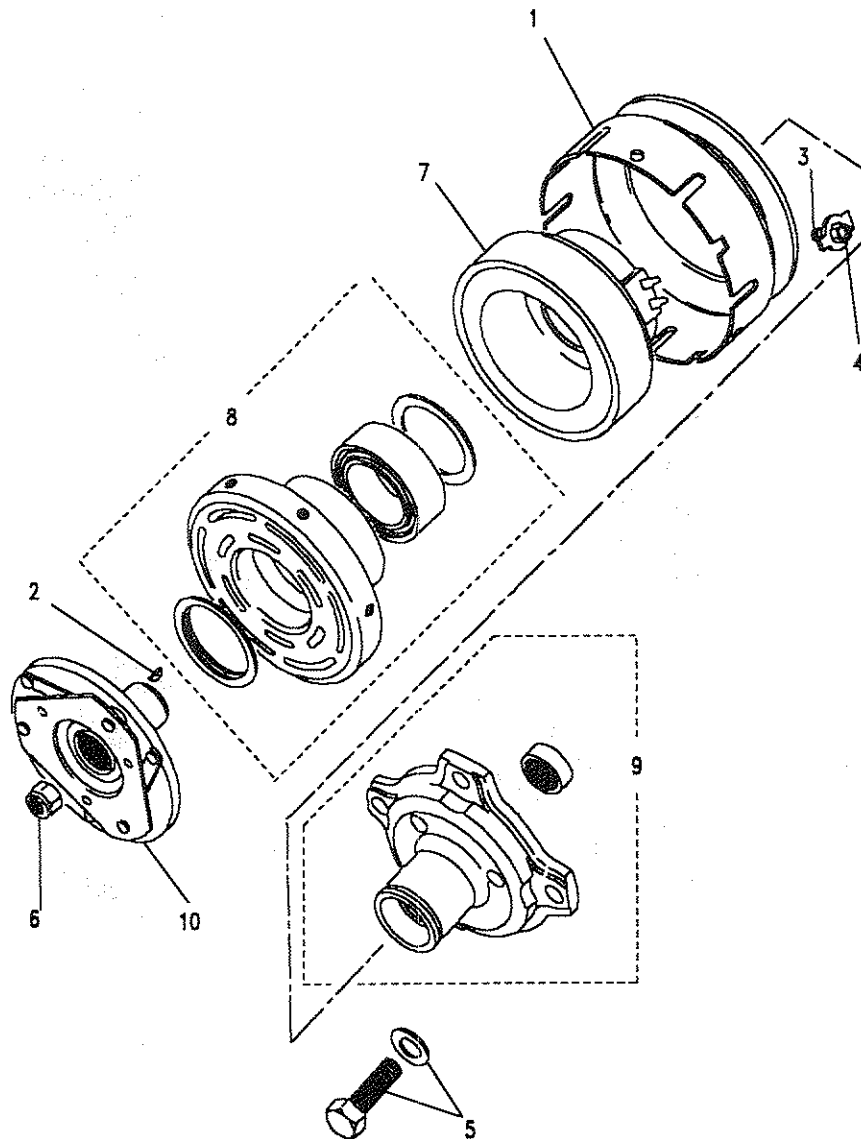


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ENGINE - AIR CONDITIONING - V8 CARB

III. Part No.	Description	Qty	Remarks
BTR9419	Compressor assembly	1	Note(2)
ERC6480	Compressor assembly	1	Note(1)
1 AEU1782	Pulley rim	1	
2 AEU1694	Key-clutch hub	1	
3 AEU1780	Screw-rim mounting	6	
4 AEU1779	Washer-rim mounting	6	
5 AEU1784	Screw and washer assy	4	
6 AEU1775	Nut-shaft	1	
7 AEU1778	Coil and housing assy	1	
8 AEU1777	Rotor and bearing assy	1	
9 AEU1785	Front head and bearing	1	
10 AEU1776	Clutch assembly	1	

Note(1) Up to VIN MA949374
Note(2) From VIN MA949375





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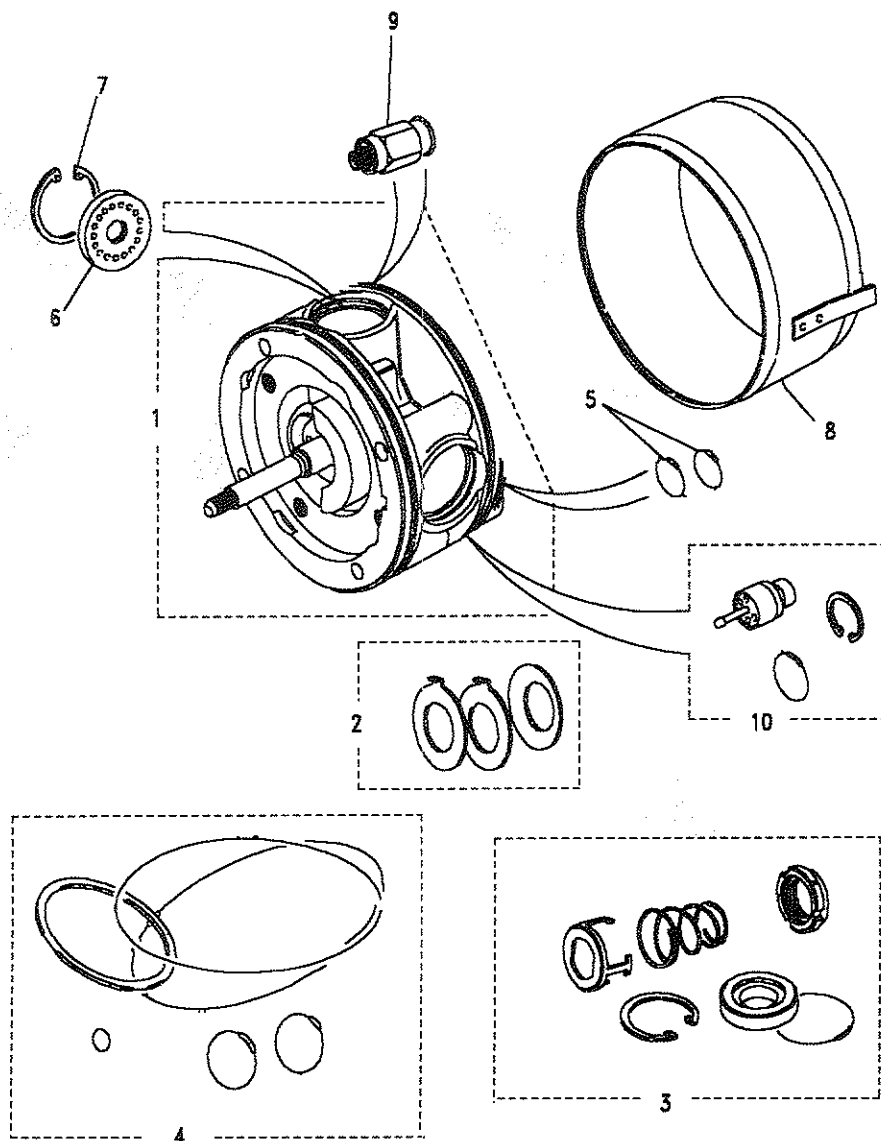
ENGINE

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ENGINE - AIR CONDITIONING - V8 CARB

III. Part No.	Description	Qty	Remarks
BTR9419	Compressor assembly	1	Note(2)
ERC6480	Compressor assembly	1	Note(1)
1 AEU1792	Kit-cylinder and shaft	1	
2 AEU1791	Kit-thrust washer	1	
3 AEU1790	Kit-shaft seal	1	
4 AEU1192	Kit-'O'rings	1	
5 AEU1690	'O'ring-ports	2	
6 AEU1788	Plate valve assembly	4	
7 AEU1787	Ring retaining	4	
8 AEU1786	Shell assembly	1	
9 AEU1689	Vale pressure releasee	1	
10 AEU1688	Kit-super heat switch	1	
603713	Belt-driving	1	
AEU1691	Oil-525 Visco-2pt(1136ml)	A/R	

Note(1) Up to VIN MA949374
Note(2) From VIN MA949375





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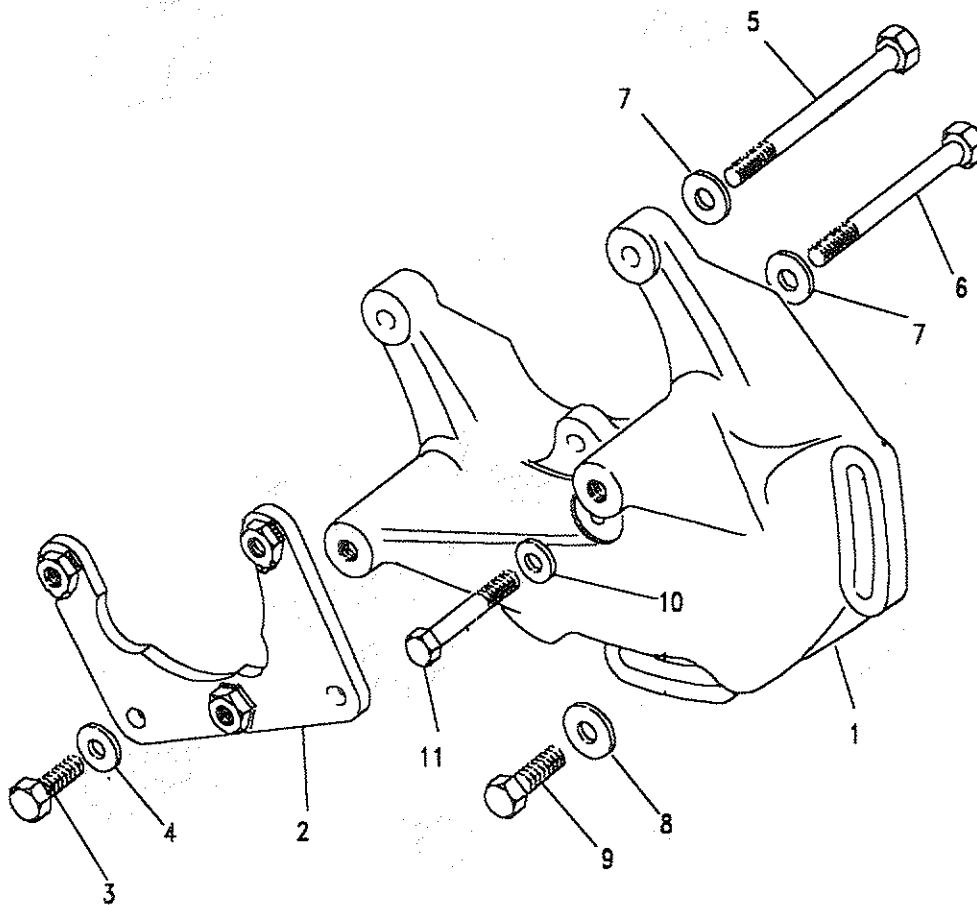
ENGINE

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ENGINE - COMPRESSOR FIXINGS - V8 CARB

III. Part No.	Description	Qty	Remarks
1 ERC7494	Bracket mounting	1	Up to 24G12353B
ERR4524	Bracket mounting	1	From 24G12354B
2 ERC6545	Bracket mounting	1	
3 SH110301L	Screw	2	
4 WA110061L	Washer plain	2	
5 BH110241L	Bolt	2	
6 BH110221L	Bolt	2	
7 WA110061L	Washer plain	3	
8 4067	Washer plain	2	
9 BH506111L	Bolt	2	
10 4866	Washer plain	1	
11 BH505201L	Bolt	1	





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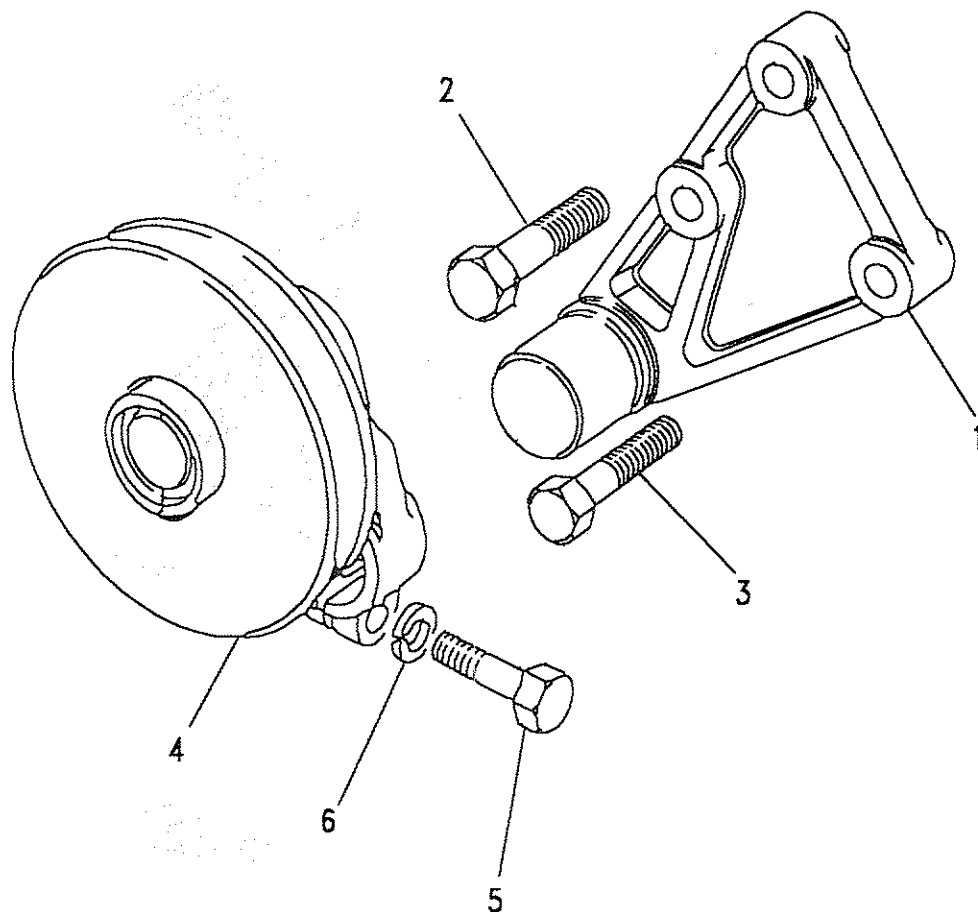
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ENGINE

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ENGINE - AIR CONDITIONING - V8 CARB

III. Part No.	Description	Qty	Remarks
1 613540	Bracket mounting pulley	1	
2 BH505441L	Bolt	2	
3 BH504151L	Bolt	1	
4 614718	Pulley and shaft	1	
614154	Bearing - pulley	1	
5 BH605101L	Bolt	1	
6 WM600051L	Washer spring	1	

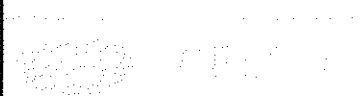
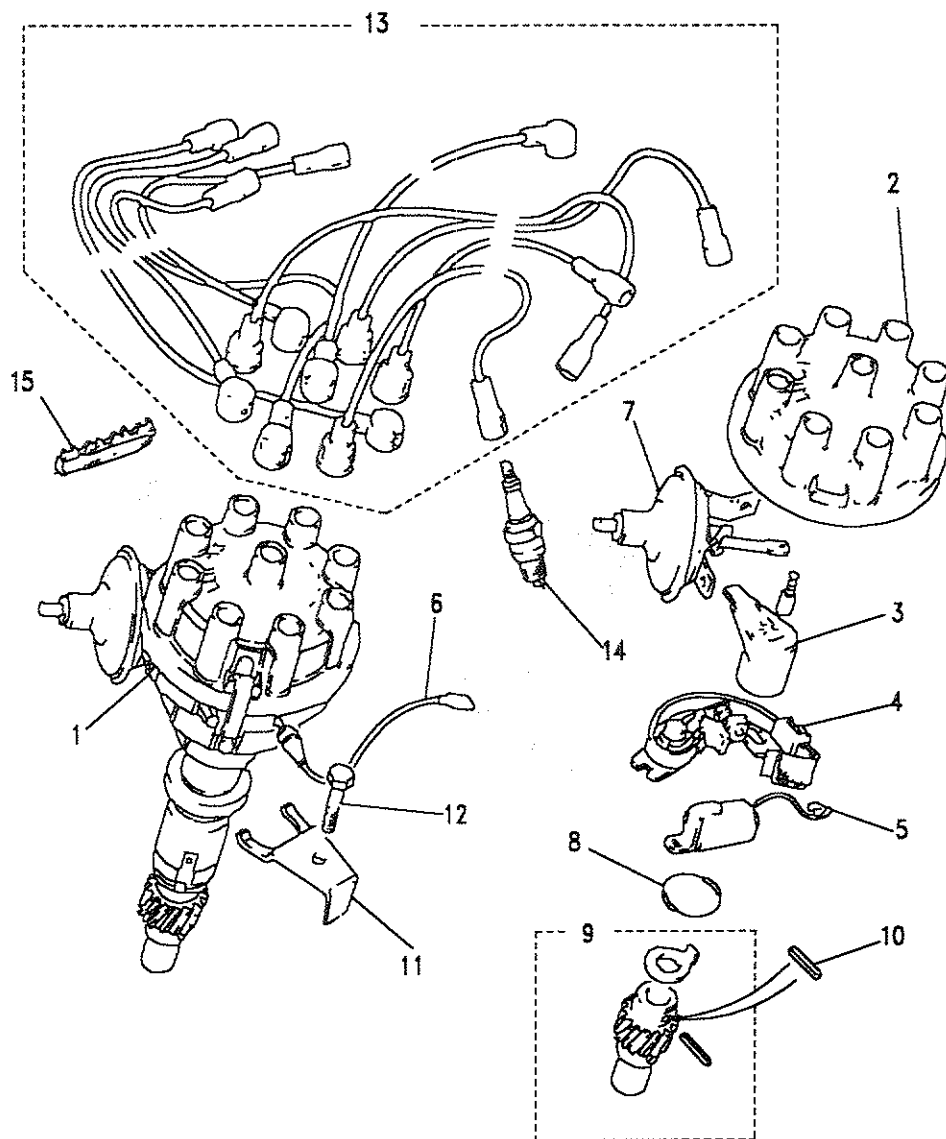




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ENGINE - DISTRIBUTOR - V8 PETROL

III. Part No.	Description	Qty	Remarks
1 ERC4536	Distributor assembly	1	Engines 15G
ERC5745	Distributor assembly	1	Engines 14G
ERC7131	Distributor assembly	1	Engines 17G
2 RTC3197	Cover	1	
3 RTC3618	Rotor arm	1	
4 RTC3286	Contact set-SLIDING	1	
5 RTC3472	Condenser	1	
6 608197	Lead-low tension	1	
RTC5014	Insert-adj/screw	1	
7 AAU8452	Vacuum unit	1	Engines 15G
AEU1422	Vacuum unit	1	Engines 14G
608266	Vacuum unit	1	Engines 17G
8 603446	O'ring	1	
9 ERC1353	Coupling assembly	1	
10 602953	Spring pin	1	
11 613857	Clamp	1	
12 SH506121L	Screw-clamp	1	
13 ETC5617	Kit-HT leads	1	
14 RTC3570	Spark plug	8	)
ERR3799	Spark plug RN11YCC	8	)Alternatives
15 603672	Retainer-HT leads	1	
603673	Retainer-HT leads	4	

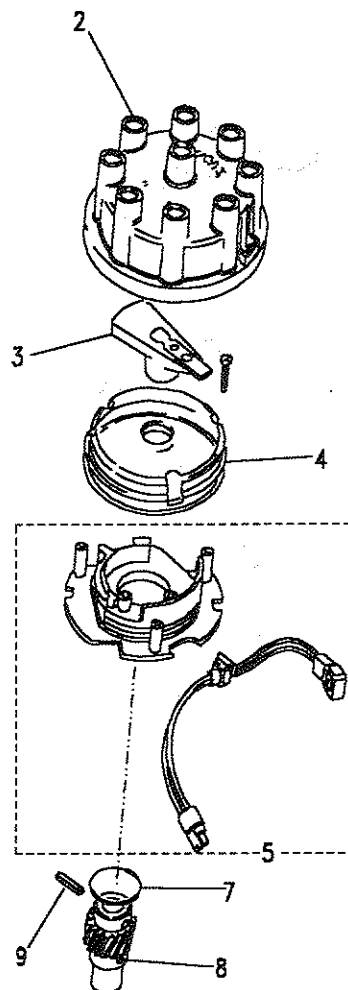
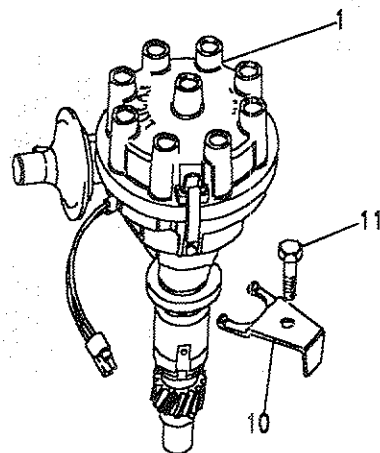
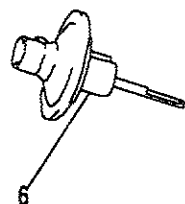
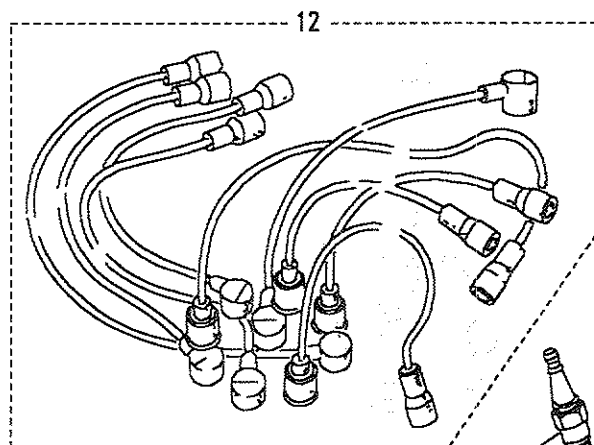


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ENGINE - DISTRIBUTOR - V8 PETROL

III. Part No.	Description	Qty	Remarks
Engines fitted with STROMBERG carburetters			
1 ETC4715	Distributor assembly	1	Engine 22G
ETC4717	Distributor assembly	1	Engine 20G
ETC5090	Distributor assembly	1	Engine 19G
ETC5354	Distributor assembly	1	Engine 21G
2 RTC3197	Cap distributor	1	
3 STC1857	Rotor arm	1	
4 RTC5971	Insulation cover	1	
5 RTC3198	Pick up and base plate	1	
6 608266	Vacuum unit	1	Engine 22G
RTC3201	Vacuum unit	1	Engine 20G
AAU8452	Vacuum unit	1	Engine 19G,21G
7 608446	O'ring	1	
8 ERC1353	Coupling assembly	1	
9 602953	Spring pin	1	
10 613857	Clamp	1	
11 SH605121L	Screw-clamp	1	
12 ETC5617	Kit-H.T. leads	1	
13 RTC3570	Spark plug	8	) Alternatives
ERR3799	Spark plug RN11YCC	8	
602672	Retainer-H.T. leads	1	
602673	Retainer-H.T. leads	4	

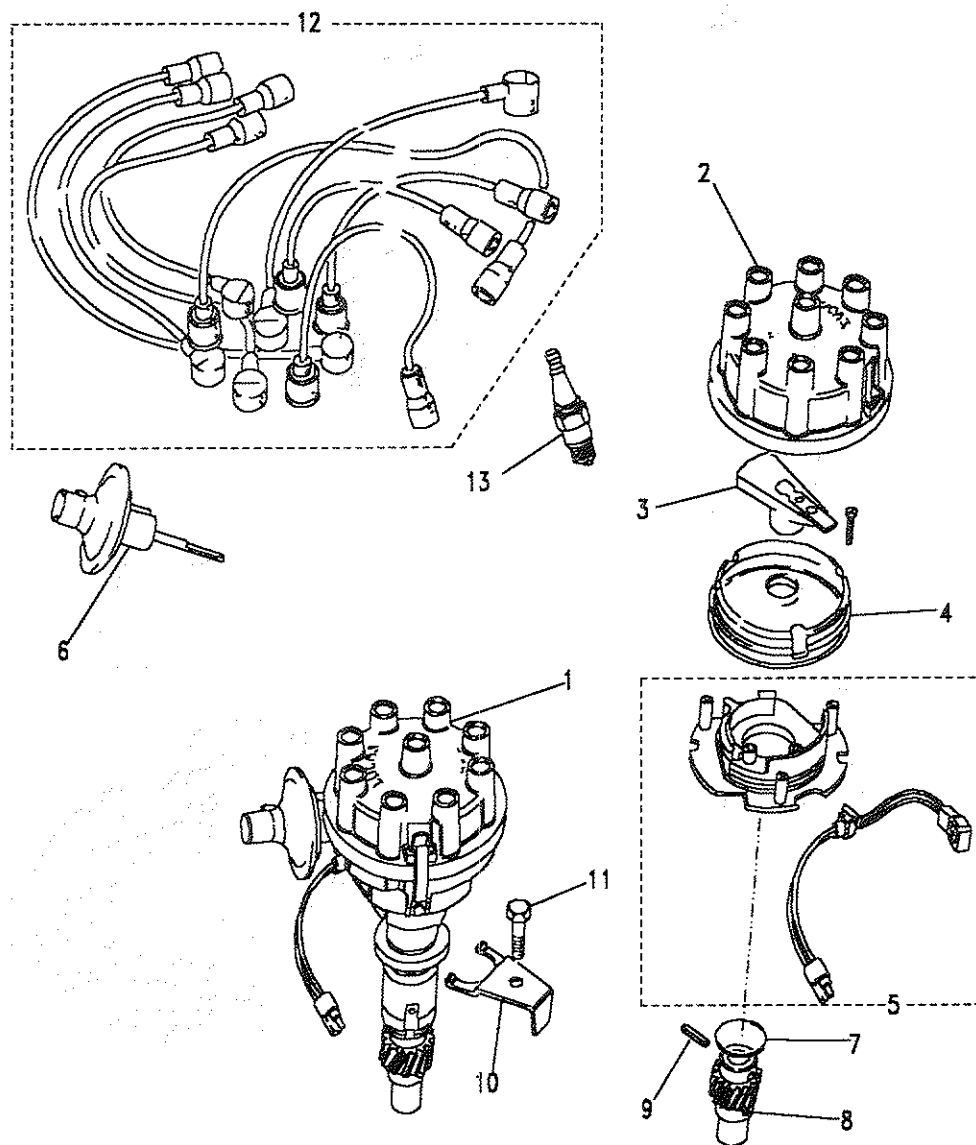


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ENGINE - DISTRIBUTOR - V8 PETROL 20G AND 24G WITH SU CARB

Ill. Part No.	Description	Qty	Remarks
1 ETC6586	Distributor assembly	1	)
2 RTC3197	Cover	1	)
3 STC1857	Rotor arm	1	)Upto Eng
4 RTC5971	Insulating cover	1	)20G01607A
5 RTC3198	Pick up and base plate	1	)24G00235A
6 RTC3201	Vacuum Unit	1	)
7 603446	'O' Ring	1	)
1 ETC6976	Distributor assembly	1	)
RTC5089	Module	1	)Note(1)
STC1184	Module	1	)
STC1212	Link lead	1	)
2 RTC3197	Cover	1	)
3 STC1857	Rotor arm	1	)From Eng
4 RTC5971	Insulation cover	1	)20G01608A
5 RTC5090	Pick up and base plate	1	)24G00236A
6 RTC5092	Vacuum unit	1	)
7 603446	'O'ring	1	)
8 ERC1353	Gear and coupling assy	1	)
9 602953	Spring pin	1	)
10 613857	Clamp	1	)
11 SH506121L	Screw-clamp	1	)
12 ETC6484	Kit-H.T. leads	1	)
13 RTC3812	Spark plug (N9YC)	8	)
ERR3799	Spark plug (RN11YCC)	8	)Alternatives
603672	Retainer-H.T. leads	1	)Upto 24G03883B
ETC8720	Retainer-H.T. leads	1	)From 24G03884B
603673	Retainer-H.T. leads	4	)

Note(1) When replacing 2 pin module RTC5089 use 3 pin module STC1184 and STC1212 link lead.



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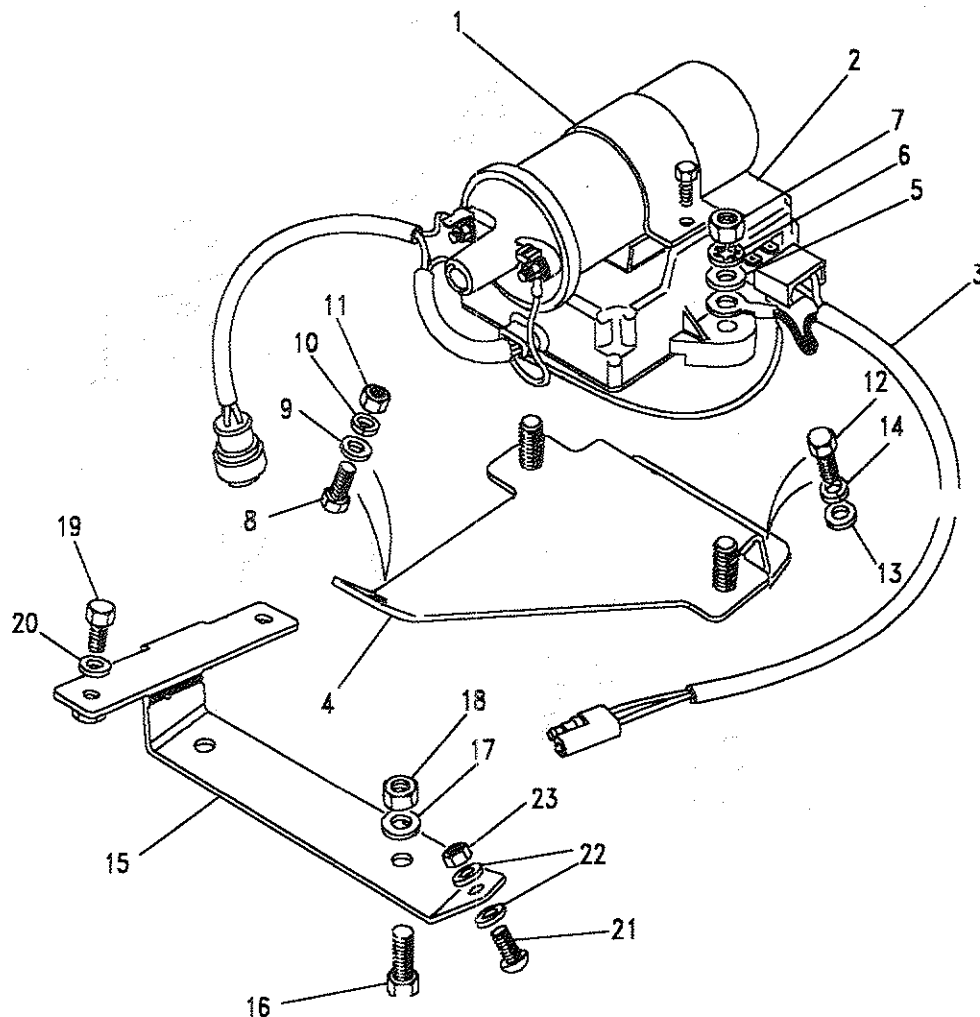
ELECTRICAL - IGNITION COIL - V8 PETROL

III. Part No.

Description

Qty Remarks

1	RTC5628	Coil ignition Lucas	1	)
	PRC6574	Coil ignition Bosch	1	)Alternatives
2	RTC3188	Module	1	Note(1)
3	PRC4503	Lead-dist/module	1	Note(1)
	PRC6141	Link lead-coil/E conn	1	Note(2)
	PRC6144	Link lead-coil/dist	1	Note(2)
	AMR2896	Link lead-coil/dist	1	From 24G11055B
4	PRC4951	Bracket mounting	1	Note(1)
	PRC3131	Bracket mounting	1	Note(2) 2
5	WA108051L	Washer plain	2	
6	WF108001L	Washer spring	2	
7	FN108041L	Nut	2	
8	SH106167	Screw	1	
9	WA106047L	Washer plain	1	
10	WL106007L	Washer spring	1	
11	NH106047	Nut	1	
12	SE106167	Screw	2	
13	WA106047L	Washer plain	2	
14	WL106007	Washer spring	2	

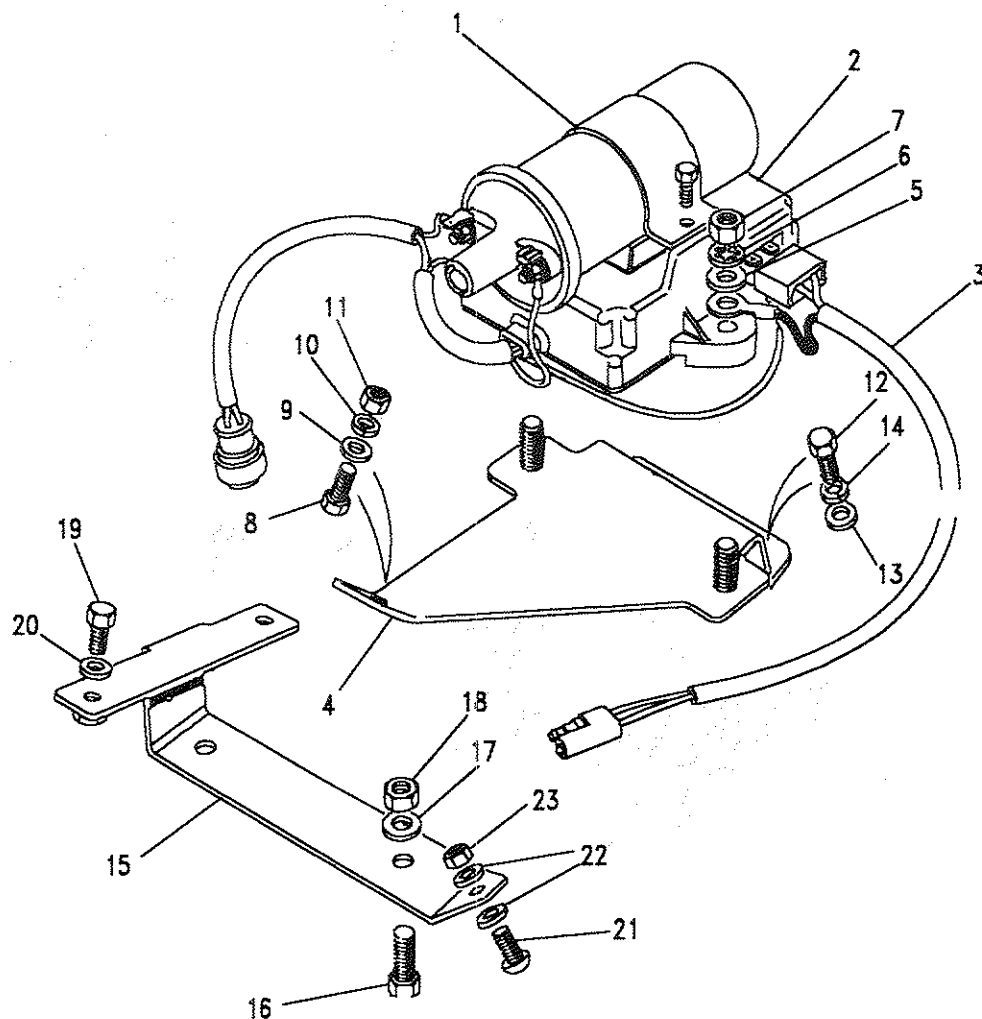


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ELECTRICAL - IGNITION COIL - V8 PETROL

III. Part No.	Description	Qty	Remarks
15 MUC4212	Bracket mounting-air con	1	Note(1)
PRC6133	Bracket mounting-air con	1	Note(2) 2
16 FS108251L	Screw-air con	2	
17 WA108051L	Washer plain-air con	2	
18 FN108041L	Nut-air con	2	
19 FS108167	Screw-air con	2	
20 WA106041L	Washer plain-air con	2	
21 SE106161L	Screw-air con	1	
22 WA106041L	Washer plain-air con	2	
23 NH106041L	Nut-air con	1	

Note(1) Vehicles where module is with the ignition coil
Note(2) Vehicles where module is with the distributor



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ENGINE - ALTERNATOR - V8 PETROL

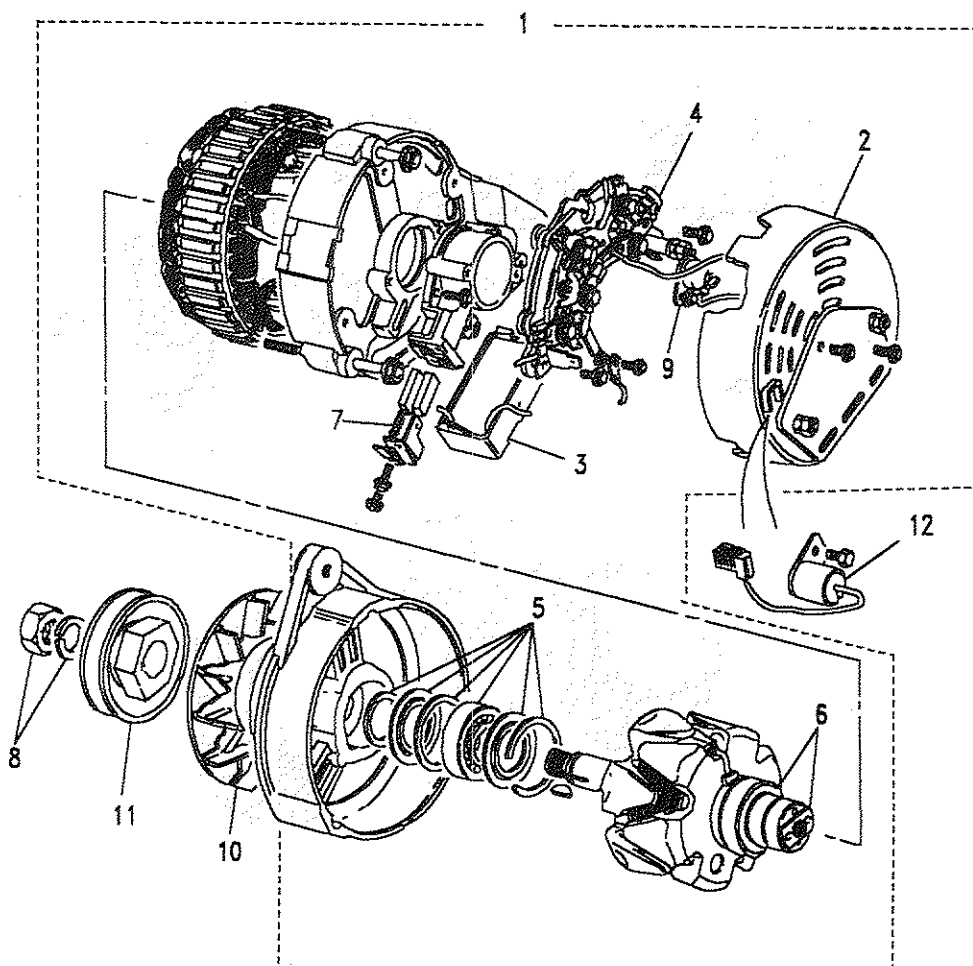
III. Part No. Description Qty Remarks

BATTERY SENSED up to Engines 14G01446,15G02240,17G00182

1	RTC5086E	Alternator A115/45 AMP	1	Note(1)
2	AEU1814	Cover end	1	
3	AEU2464L	Regulator	1	
4	BAU1825	Rectifier	1	
5	18G8619L	Kit bearing drive end	1	
6	AEU1532	Kit bearing	1	
	BAU2193L	Slip ring	1	
	BAU2195L	Brush box	1	
7	RTC3215	Brush set	1	
8	AEU1710	Kit sundry parts	1	
	AEU1706	Kit screw	1	
	AEU1942	Kit spacer	1	
9	STC130	Surge protection device	1	
10	C37222L	Fan	1	
11	602505	Pulley	1	
12	AEU1616	Capacitor	1	

Note(1)

LUCAS number 24028

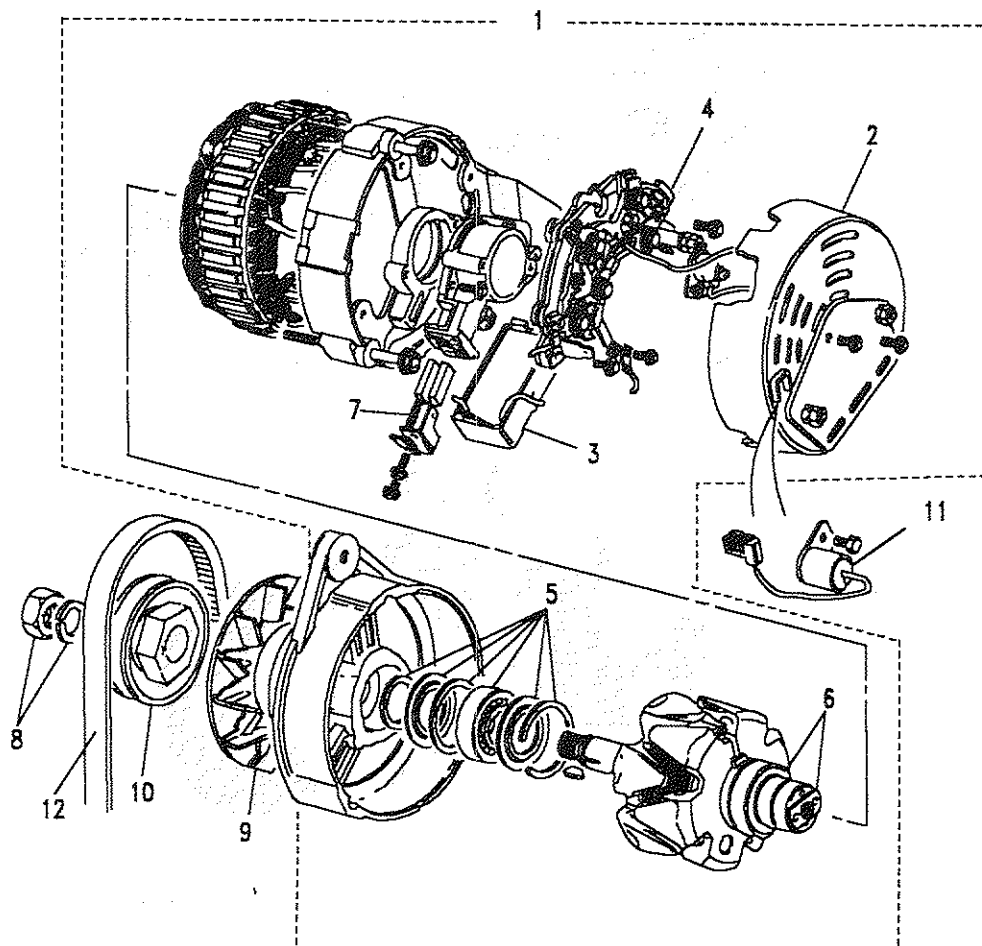


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ENGINE - ALTERNATOR - V8 PETROL

III. Part No.	Description	Qty	Remarks
IGNITION SENSED from Engines 14G01447,15G02241,17G00183,20G,21G			
1 RTC5085E	Alternator A115/45AMP	1	Note(1)
2 AEU2507	Cover	1	
3 AEU3076	Regulator	1	
4 BAU1825	Rectifier	1	
5 18G8619L	Kit bearing drive end	1	
6 AEU1532	Kit bearing slip ring	1	
BAU2193L	Slip ring	1	
BAU2195L	Brush box	1	
7 RTC3215	Brush set	1	
8 AEU1710	Kit sundry parts	1	
AEU1706	Kit screw	1	
AEU1942	Kit spacer	1	
9 C37222L	Fan	1	
10 602505	Pulley	1	
11 AEU1616	Capacitor	1	
12 ETC7394	Belt	1	

Note(1) LUCAS number 24182



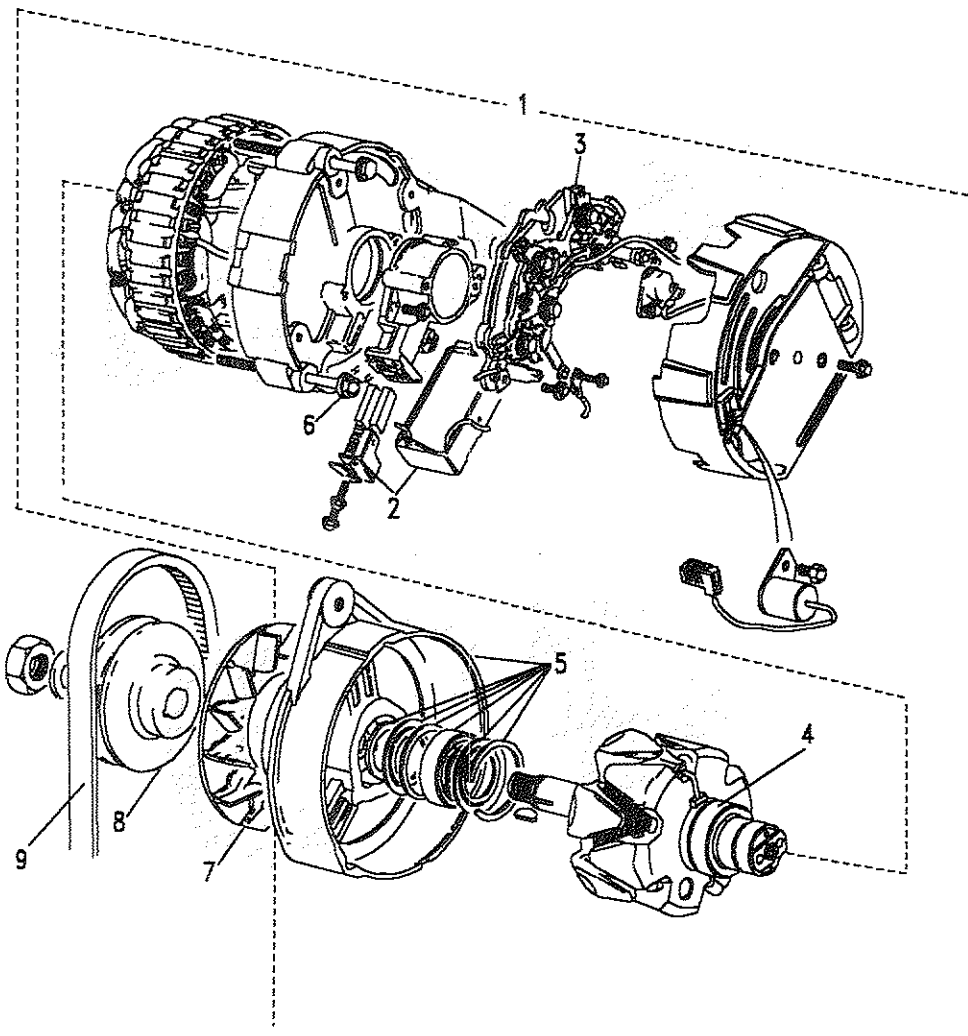
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ENGINE - ALTERNATOR - V8 PETROL

III. Part No.	Description	Qty	Remarks
1 RTC5683N	Alternator A127/45AM	1	Note(1)
RTC5683E	Alternator A127/45AMP	1	
2 RTC5044	Regulator and brush box	1	
3 RTC5045	Rectifier	1	
4 RTC5047	Bearing slip ring end	1	
5 RTC5688	Bracket & bearing drive	1	
6 RTC5046	Kit through bolts	1	
7 RTC5685	Fan	1	
8 RTC5686	Pulley	1	
9 ETC7394	Belt fan	1	
RTC5689	Spacer pulley	1	

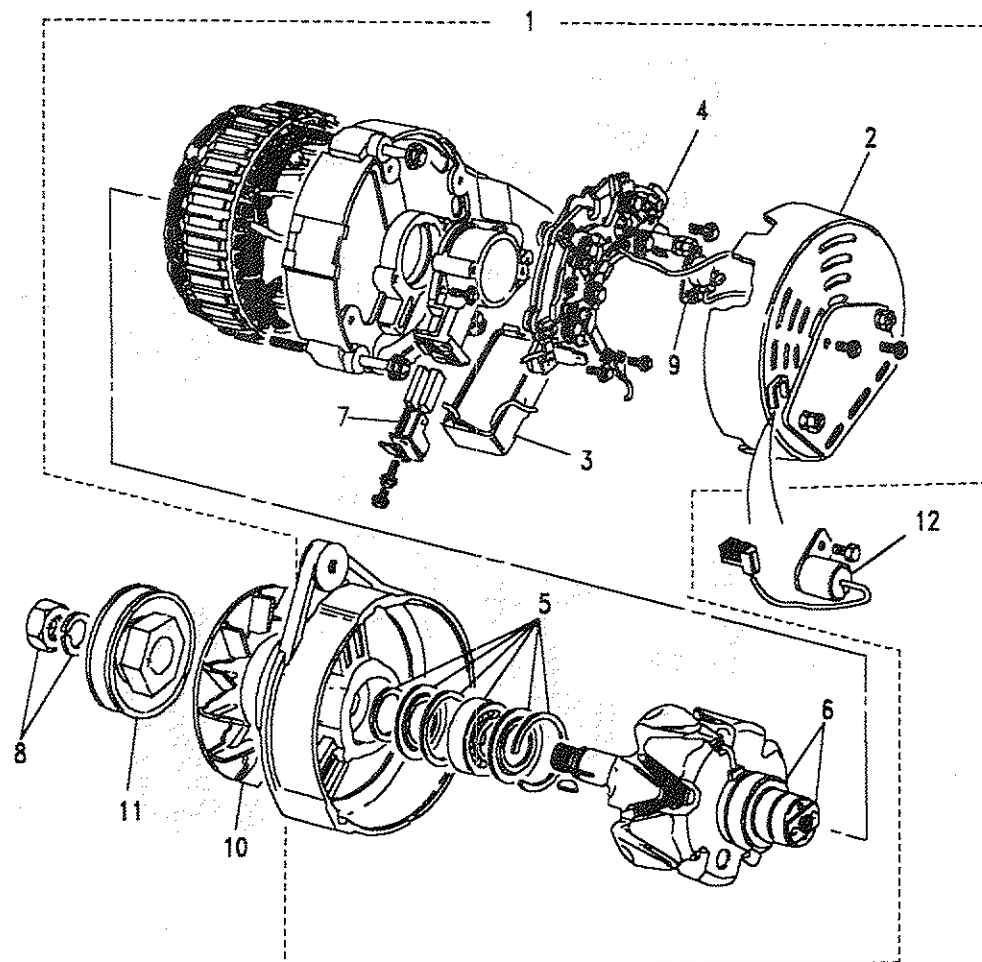
Note(1) LUCAS number 24198



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ENGINE - ALTERNATOR - HIGH OUTPUT - V8 PETROL

III. Part No.	Description	Qty	Remarks
1 RTC5087E	Alternator A133/65AMP	1	SPLIT CHARGE
RTC5218E	Alternator A133/65AMP	1	AIR CON,P.A.S.
2 AEU1725	Cover end	1	
3 AEU3076	Regulator	1	
4 AEU1527	Rectifier	1	
5 AEU1726	Kit blanking front	1	
6 AEU1532	Kit rear bearing & slip	1	
7 RTC3292	Brush set	1	
8 AEU1710	Kit sundry parts	1	
AEU1706	Kit screws	1	
AEU1708	Kit spacers	1	
AEU1709	Kit terminals	1	
9 STC130	Surge protection device	1	
10 DU4928L	Fan	1	
11 ERC3345	Pulley	1	SPLIT CHARGE
ERC8851	Pulley	1	AIR CON,P.A.S.
12 AEU1616	Capacitor	1	



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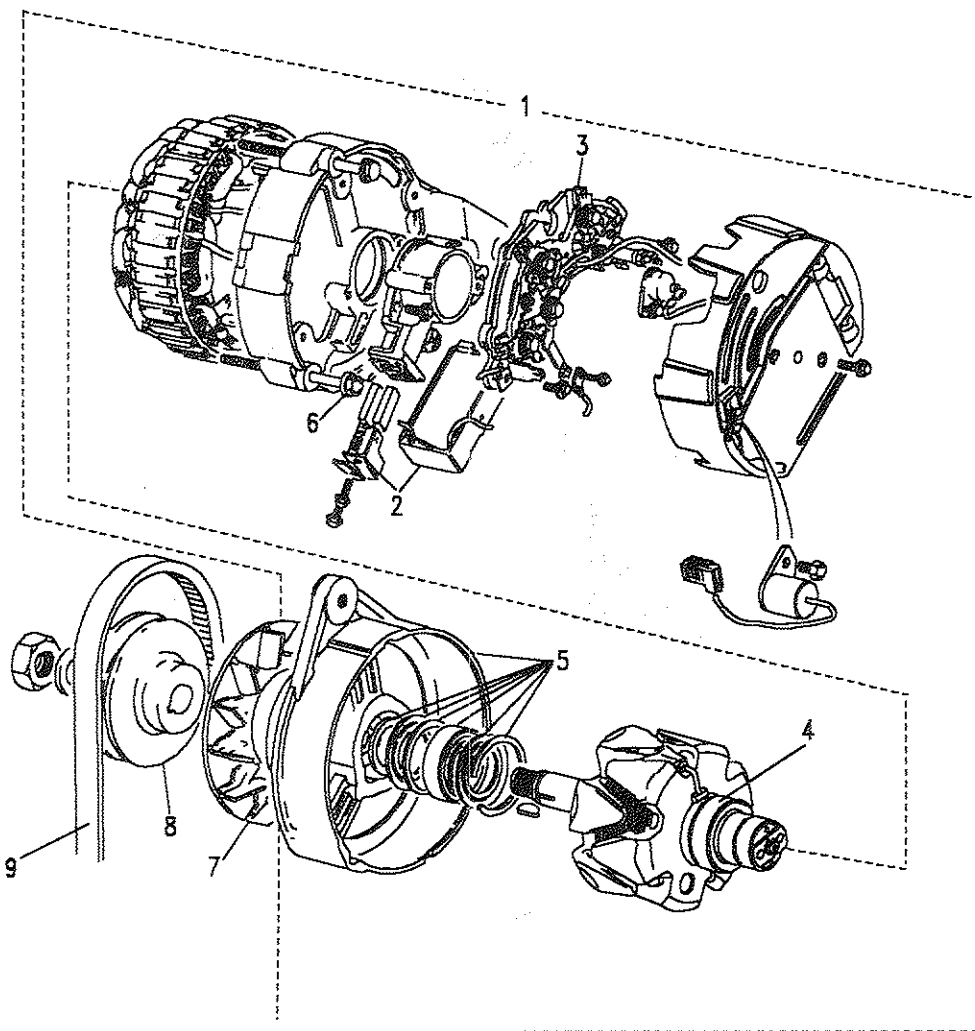
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ENGINE - ALTERNATOR - HIGH OUTPUT OPTIONS - V8 PETROL

III. Part No.	Description	Qty	Remarks
1 RTC5680N	Alternator A127/65AMP	1	Note(1)
RTC5680E	Alternator A127/65AMP	1	
RTC5681N	Alternator A127/65AMP	1	Note(2)
RTC5681E	Alternator A127/65AMP	1	
2 RTC5670	Regulator and brush box	1	
3 RTC5671	Rectifier	1	
4 RTC5047	Bearing slip ring end	1	
5 RTC5687	Bracket RH	1	
RTC5688	Bracket LH	1	
6 RTC5046	Kit through bolts	1	
7 AAU2249L	Fan	1	
8 RTC5686	Pulley	1	
9 ERR2073	Belt fan	1	
RTC5689	Spacer Pulley	1	

Note(1) LUCAS number 24220

Note(2) LUCAS number 24221



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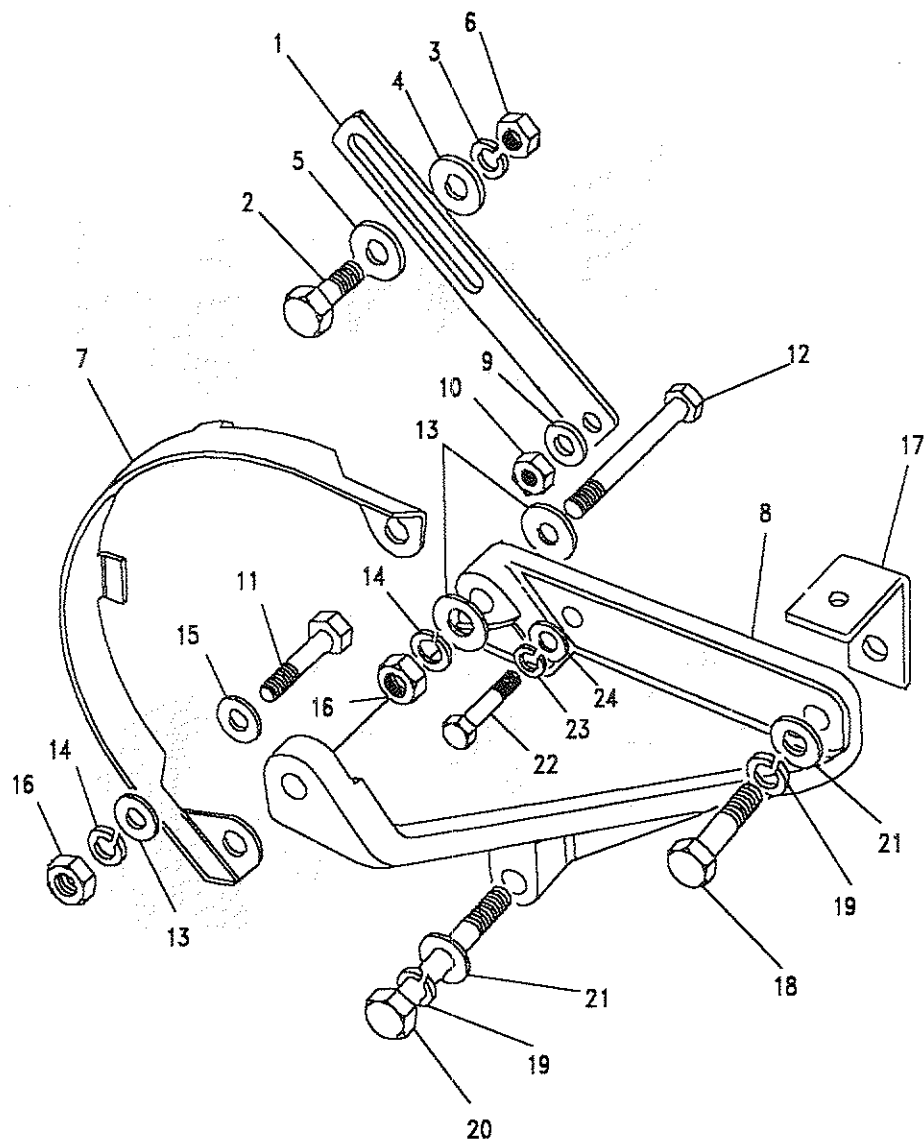
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ENGINE - ALTERNATOR FIXINGS - V8 PETROL

III. Part No.	Description	Qty	Remarks
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NON AIR CON for A115,A133 type alternators

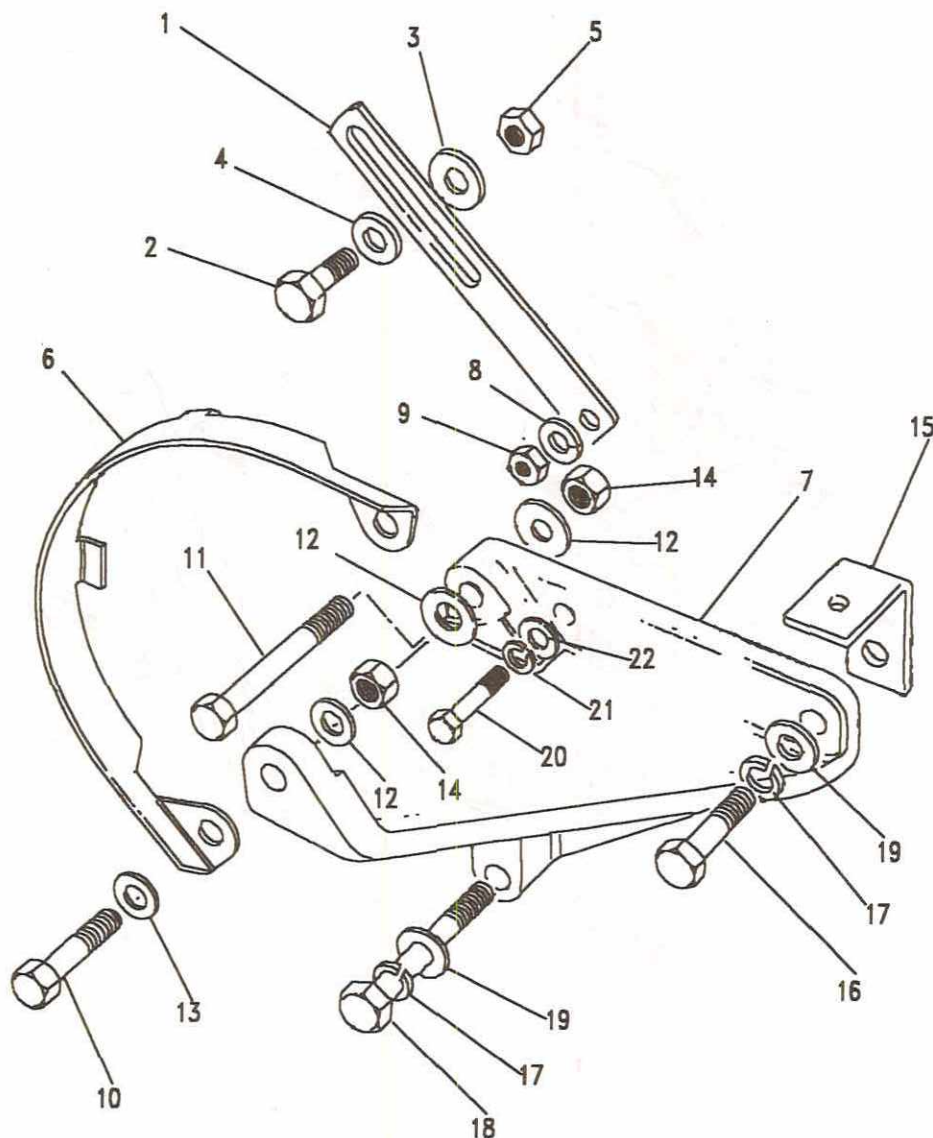
1	614939	Link adjusting	1	
2	FS108351L	Screw	1	
3	WM600051L	Washer spring	1	
4	2217L	Washer plain	1	
5	2266L	Washer plain	1	
6	NH108041L	Nut M8	1	
7	613244	Guard fan	1	
8	611022	Bracket	1	Up to 24G12353B
	ERR4519L	Bracket mounting	1	From 24G12354B
9	WM600051L	Washer spring	1	
10	NT605041L	Locknut	1	
11	BH605121L	Bolt alternator/bracket	1	
12	BH605201L	Bolt rear	1	
13	WA108051L	Washer plain	3	
14	WM600051L	Washer spring	2	
15	2266L	Washer plain	1	
16	NH605041L	Nut	2	
17	613620	Clip-support bracket	1	
18	BH506111L	Bolt-bracket/head	2	
19	WM600061L	Washer spring	2	
20	BH506201L	Bolt	1	
21	3036L	Washer plain	3	
22	BH505111L	Bolt	1	
23	WM600051L	Washer spring	1	
24	WA108051L	Washer plain	1	



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ENGINE - ALTERNATOR FIXINGS - V8 PETROL

III. Part No.	Description	Qty	Remarks
NON AIR CON for A127 type alternators-Up To Engine 24G09105B			
1 614939	Link adjusting	1	
2 FS108351L	Screw	1	
3 4868L	Washer plain	1	
4 587405	Washer plain	1	
5 NH108041L	Nut M8	1	
6 ETC7390	Guard fan	1	Upto 24G02919B
ETC8441	Guard fan	1	)From
ERC5830	Grommet	1	)24G02920B
ETC8559	Bush	1	)
7 611022	Bracket	1	Up to 24G12353b
ERR4519L	Bracket	1	From 24G12354B
8 WM600051L	Washer spring	1	
9 NT605041L	Lock nut	1	
10 FB108081L	Bolt alternator/bracket	1	
11 FB108121L	Bolt rear	1	
12 WA108051L	Washer plain	3	
13 587405	Washer plain	1	
14 NH108041L	Nut	2	
15 613620	Clip support bracket	1	
16 BH506111L	Bolt bracket/head	1	
17 WM600061L	Washer spring	2	
18 BH506201L	Bolt	1	
19 3036L	Washer plain	2	
20 BH505111L	Bolt	1	
21 WM600051L	Washer spring	1	
22 WA108051L	Washer plain	1	



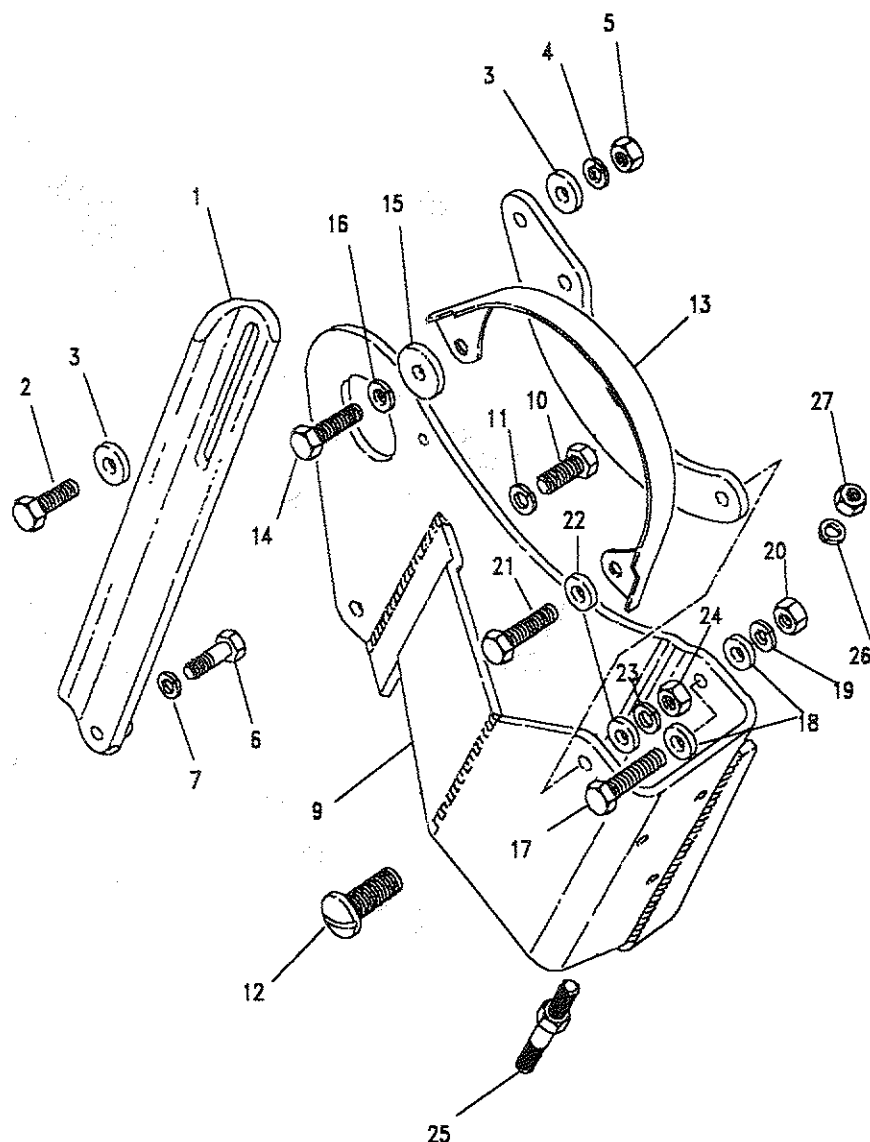
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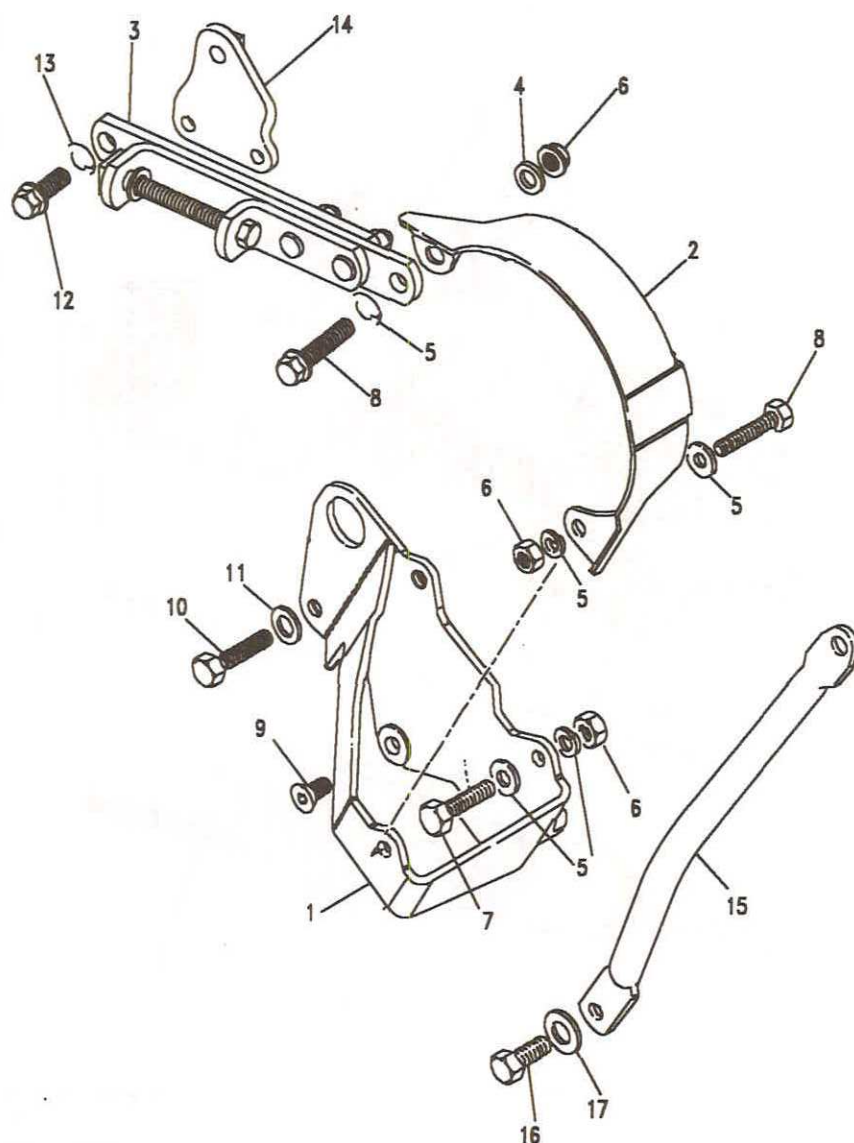
ENGINE - ALTERNATOR FIXINGS - V8 PETROL

III. Part No. Description Qty Remarks

WITH AIR CON-Up To Engine 24G09105B

1	ERC7548	Link adjusting	1	
2	FB108351	Bolt	1	
3	4866L	Washer plain	1	
4	WM600051L	Washer spring	1	
5	NH108041L	Nut	1	
6	BH605111L	Bolt adjusting link	1	
7	WL108001L	Washer spring	1	
8	ERC6547	Bracket	1	
9	ERC6538	Bracket mounting LH	1	
10	SH506071L	Screw	1	
11	WM600061L	Washer spring	1	
12	SA506081L	Screw	1	
13	90613442	Guard fan	1	Upto 24G02919B
	ETC8440	Guard fan	1	)From
	ERC5830	Grommet	2	)24G02920B
	ETC8559	Bush	2	)
14	SH108251L	Screw M8x25mm alternator	1	
15	4594L	Washer plain	1	
16	WM600051L	Washer spring	1	
17	FB108081L	Bolt front lug M8x40mm	1	
18	WA108051L	Washer plain	2	
19	WM600051L	Washer spring	1	
20	NH108041L	Nut M8	1	
21	BH108091L	Bolt rear lug M8x45mm	1	
22	WA108051L	Washer plain	2	
23	WM600051L	Washer spring	1	
24	NH108041L	Nut M8	1	
25	602200	Bolt	1	
26	WM600061L	Washer spring	1	
27	NH604041L	Nut	1	





Model DEFENDER 90

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ENGINE - ALTERNATOR FIXINGS - V8 PETROL

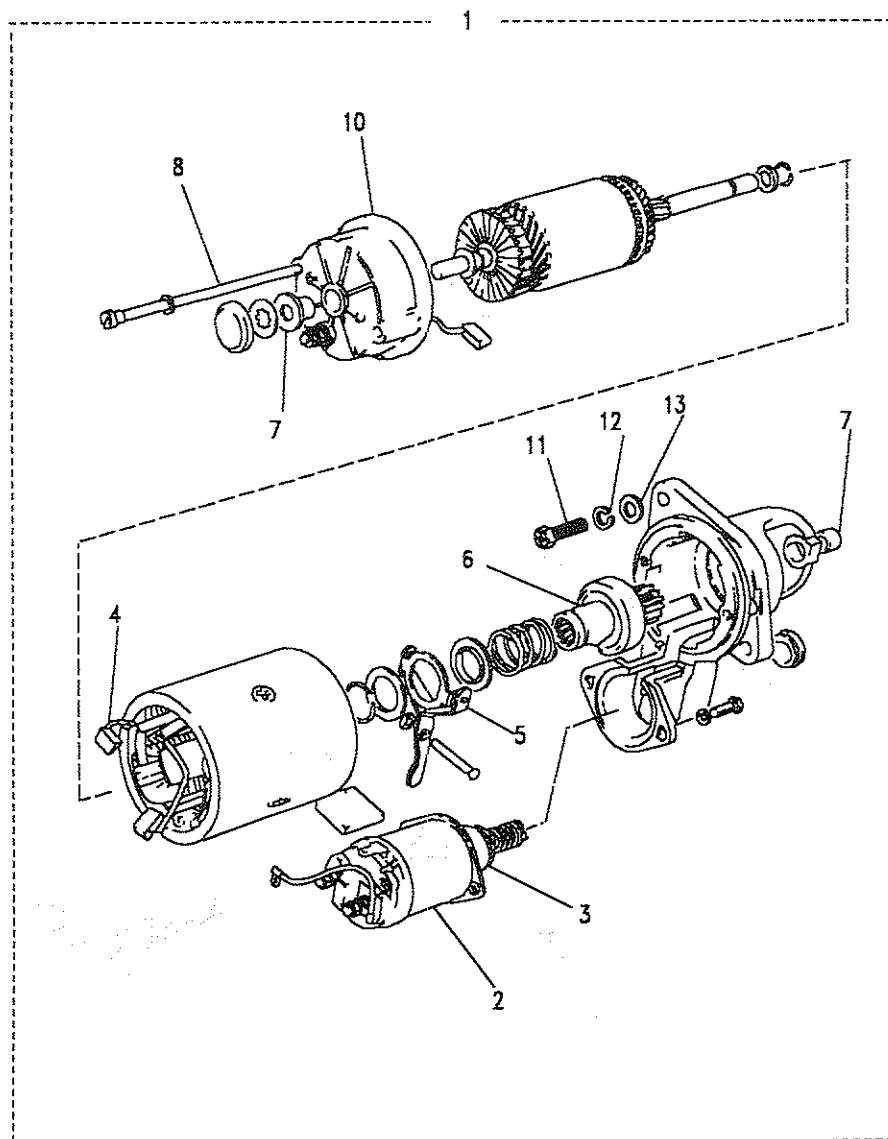
III. Part No.	Description	Qty	Remarks
Used From Engine 24G09106B			
1 ETC5576	Mounting bracket	1	
2 ETC8441	Fan guard (A127/65 Amp)	1	
ERC5830	Grommet	2	
ETC8559	Bush	2	
3 ERR1574	Link adjuster	1	
4 4594L	Spacer	1	
5 WA108051L	Washer plain	8	
6 NH108041L	Nut	3	
7 SH108451L	Screw	1	
8 SH108401L	Screw	2	
9 ETC8765	Screw countersunk	1	
10 SH506071L	Screw	1	
11 WM600061L	Washer spring	1	
12 FS108207L	Screw	1	
13 WL108001L	Washer spring	1	
14 ERR1885	Bracket	1	
15 ETC8579	Strut alternator	1	
16 SH506101L	Screw	1	
17 WA110061L	Washer	1	

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ENGINE - STARTER MOTOR - V8 PETROL

III. Part No.	Description	Qty	Remarks
1 RTC5228E	Starter motor 3M100	1	
2 STC943	Solenoid	1	
3 RTC836	Kit seals	1	
4 RTC830	Kit brushes	1	
5 RTC1323	Lever solenoid	1	
6 RTC834	Pinion	1	
7 608352	Kit bush	1	
8 RTC839	Kit through bolt	1	
10 RTC831	End Cover	1	
11 SS506121L	Screw starter/block	2	
12 WM600061L	Washer spring	2	
13 WA110061L	Washer plain	2	
90608178	Kit sundry parts	1	



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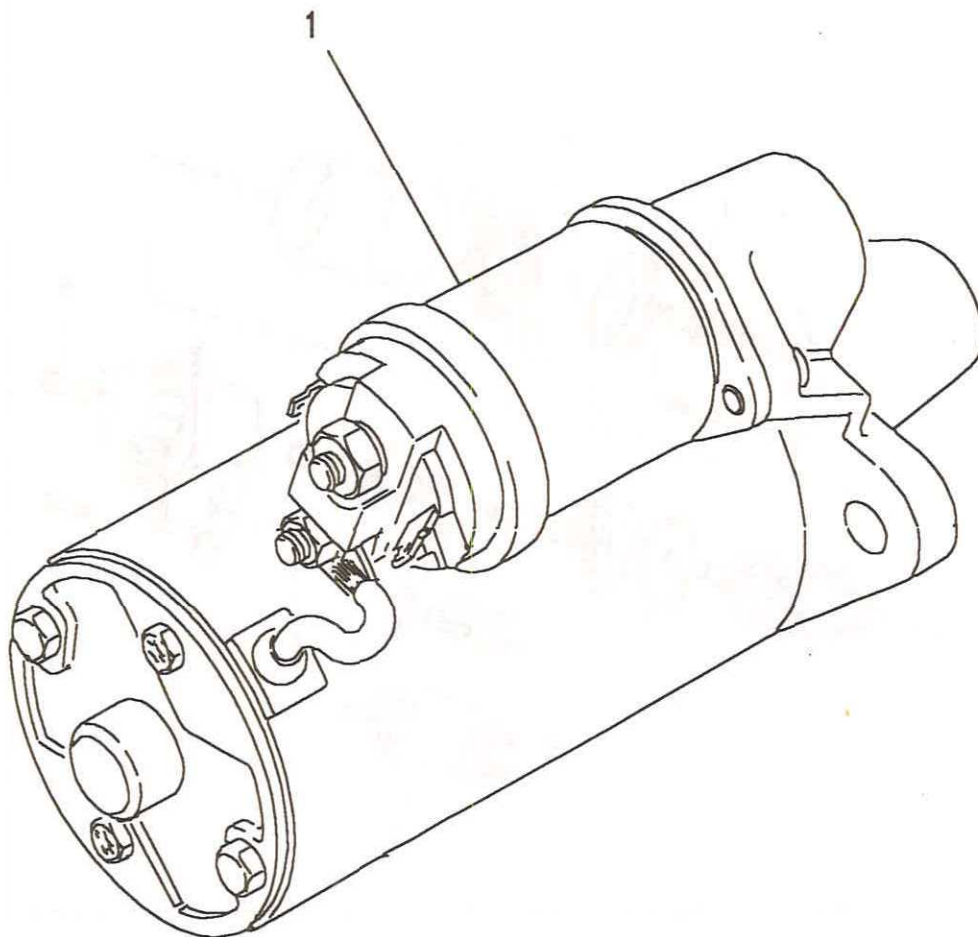
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ENGINE - STARTER MOTOR - V8 PETROL

III. Part No.	Description	Qty	Remarks
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Used up to JAN 1993

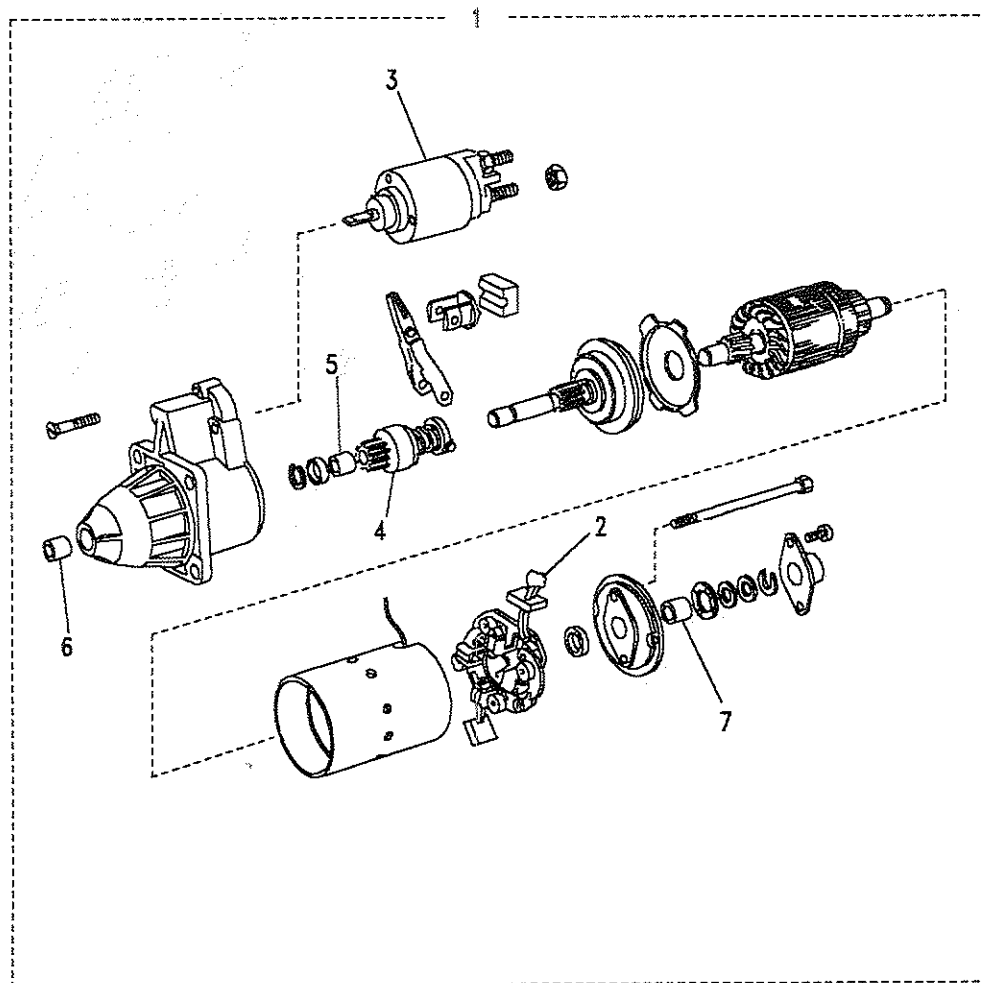
1	RTC6061N	1	Starter motor M78R	ype
	RTC5049	1	Solenoid	
	RTC5700	1	Kit drive shaft	
	RTC5048	1	Kit brushes	
	RTC5563	1	Kit bush	
	608395	1	Kit retention	
	RTC5577	1	Kit sundry parts	
	SS506121L	2	Screw starter/block	
	WM600061L	2	Washer spring	
	WA110061L	2	Washer plain	



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ENGINE - STARTER MOTOR - V8 PETROL

III. Part No.	Description	Qty	Remarks
Used from JAN 1993			
1 NAD10038	Starter motor	1	
2 STC1243	Brush holder	1	
3 STC1242	Solenoid	1	
4 STC1241	Drive assembly	1	
5 STC1250	Bush	2	
6 STC1252	Bush	1	
7 STC1253	Bush	1	



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ENGINE - FLYWHEEL & CLUTCH - V8 CARB

III. Part No.	Description	Qty	Remarks
1 ERR5575	Flywheel assembly	1	
2 611323	Ring starter	1	
3 6395L	Dowel clutch	3	
4 SH607081L	Screw flywheel/crankshaft	6	
5 FRC6685	Clutch plate	1	
FTC160	Clutch plate asb/free	1	Upto24G11300
FTC3197	Clutch plate asb/free	1	From24G11301
6 576476	Clutch cover	1	
STC8361	Kit clutch	1	)
FTC160	Plate	1	)Asbestos
576476	Cover	1	)Free
FRC9568	bearing	1	)
STC8362	Kit clutch	1	
FRC6685	Plate	1	
576476	Cover	1	
FRC9568	Bearing	1	
7 SH606061L	Screw clutch/flywheel	6	
8 WM600041L	Washer spring	6	
AEU1750L	Lining package	1	

