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GROUP C

GEARBOX

GEARBOX

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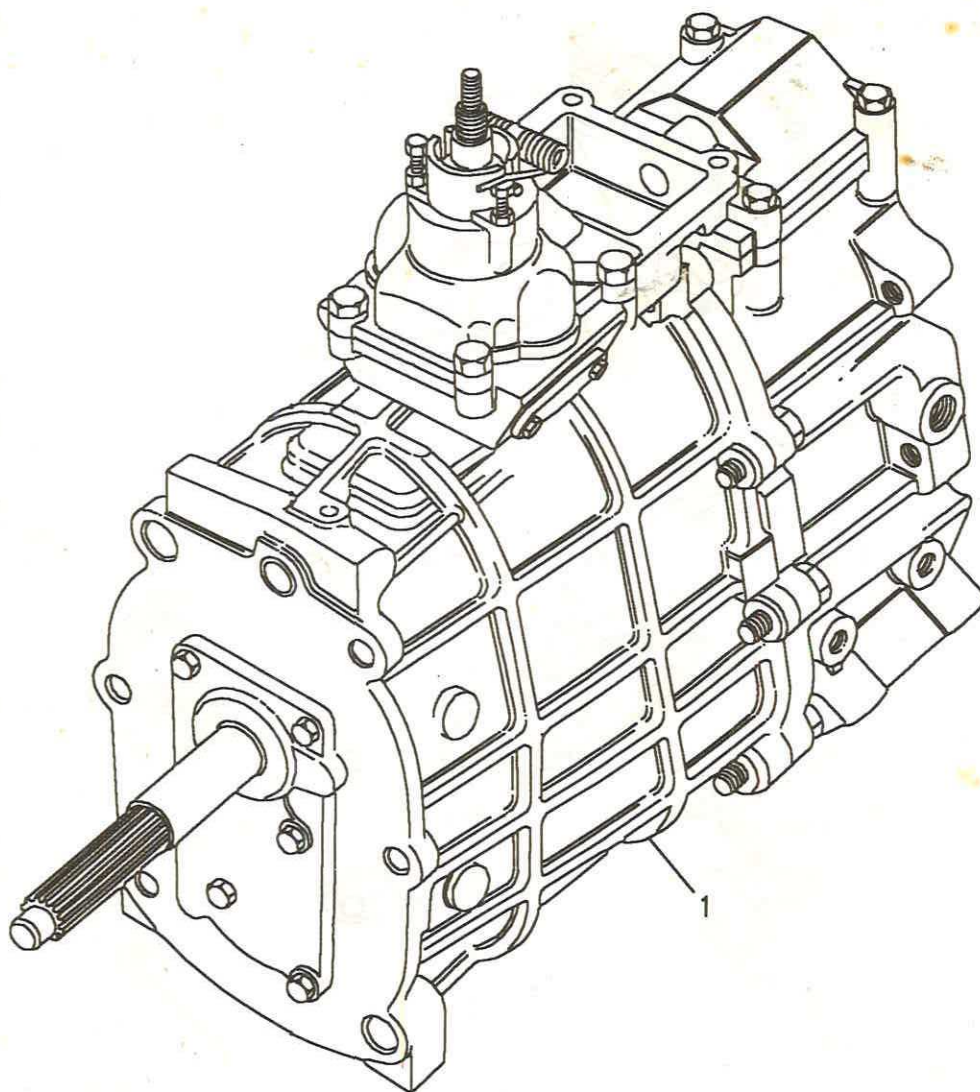


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GEARBOX - GEARBOX ASSEMBLY - LT77/LT77S

III. Part No.	Description	Qty	Remarks
FRC5928R	Gearbox assy RECON-LT77	1	Note(1)(8)
RTC6999R	Gearbox assy RECON-LT77	1	Note(2)
RTC6868R	Gearbox assy RECON-LT77	1	Note(3)
STC1787N	Gearbox assy NEW-LT77S	1	Note(4)
STC1786N	Gearbox assy NEW-LT77S	1	Note(5)
STC1007R	Gearbox assy RECON-LT77S	1	Note(9)
STC1004N	Gearbox assy NEW-LT77S	1	Note(6)
STC1005N	Gearbox assy NEW-LT77S	1	Note(7)

Note(1) Serial Number 50A up to Suffix E
 Note(2) Serial Number 50A Suffix F
 Note(3) Serial Number 50A Suffix G
 Note(4) Serial Number 50A Suffix E.F.G.H.
 Note(5) Serial Number 56A Suffix G.H.200 TDI
 Note(6) Serial Number 60A000001A for V8
 Note(7) Serial Number 61A000001A for V8 with OIL COOLER
 Note(8) Has 2 holes in extension case for hi/lo linkage
 Note(9) Serial Number 56A Suffix H



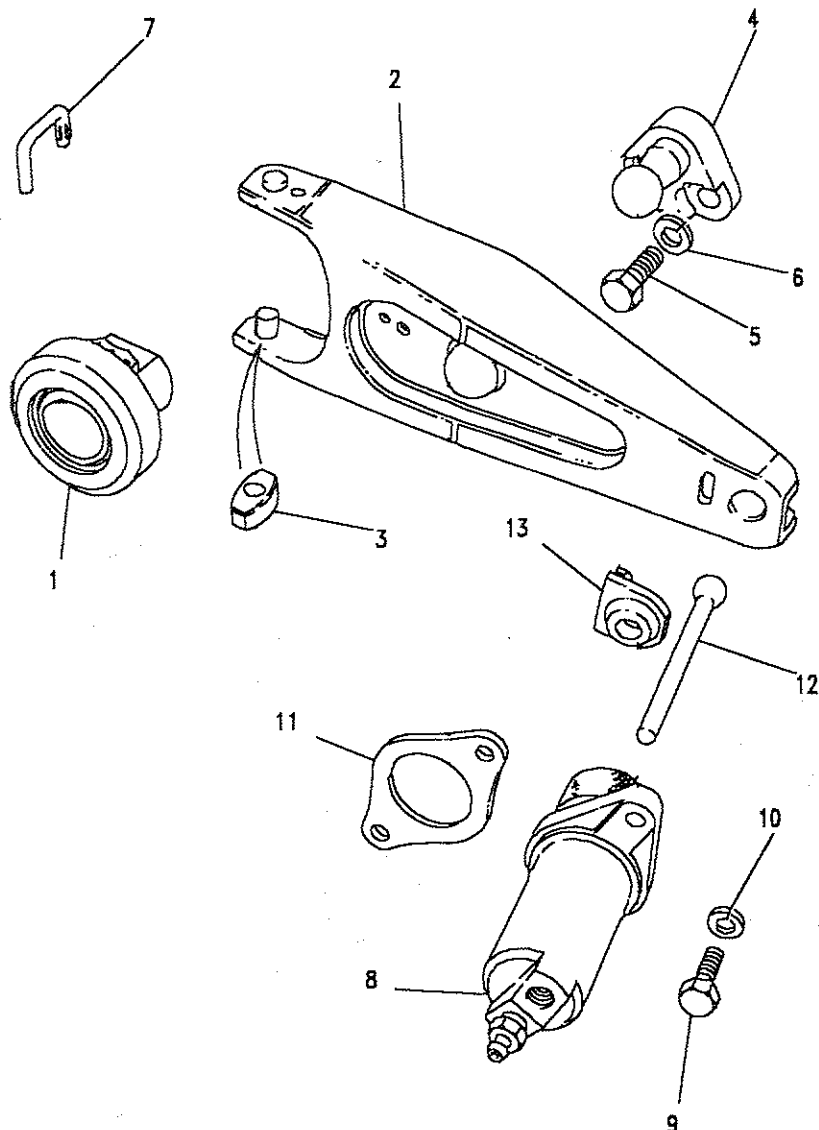
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GEARBOX - CLUTCH RELEASE MECHANISM - 4CYL - LT77/LT77S

III. Part No.	Description	Qty	Remarks
1 FRC9568	Bearing clutch release	1	
2 FTC2957	Lever	1	
3 FRC5255	Slipper pad-clutch lever	2	
4 FRC5180	Plate pivot	1	
5 FS108301L	Bolt	2	
6 WL108001L	Washer spring	2	
7 FRC3416	Staple-lever to sleeve	1	
8 591231	Slave cylinder	1	Note(1)
9 SH108251L	Screw	2	
10 WL108001L	Washer spring	2	
11 591988	Plate packing	1	
12 FRC3417	Push rod-slave cylinder	1	
13 FRC3327	Clip-push rod to lever	1	

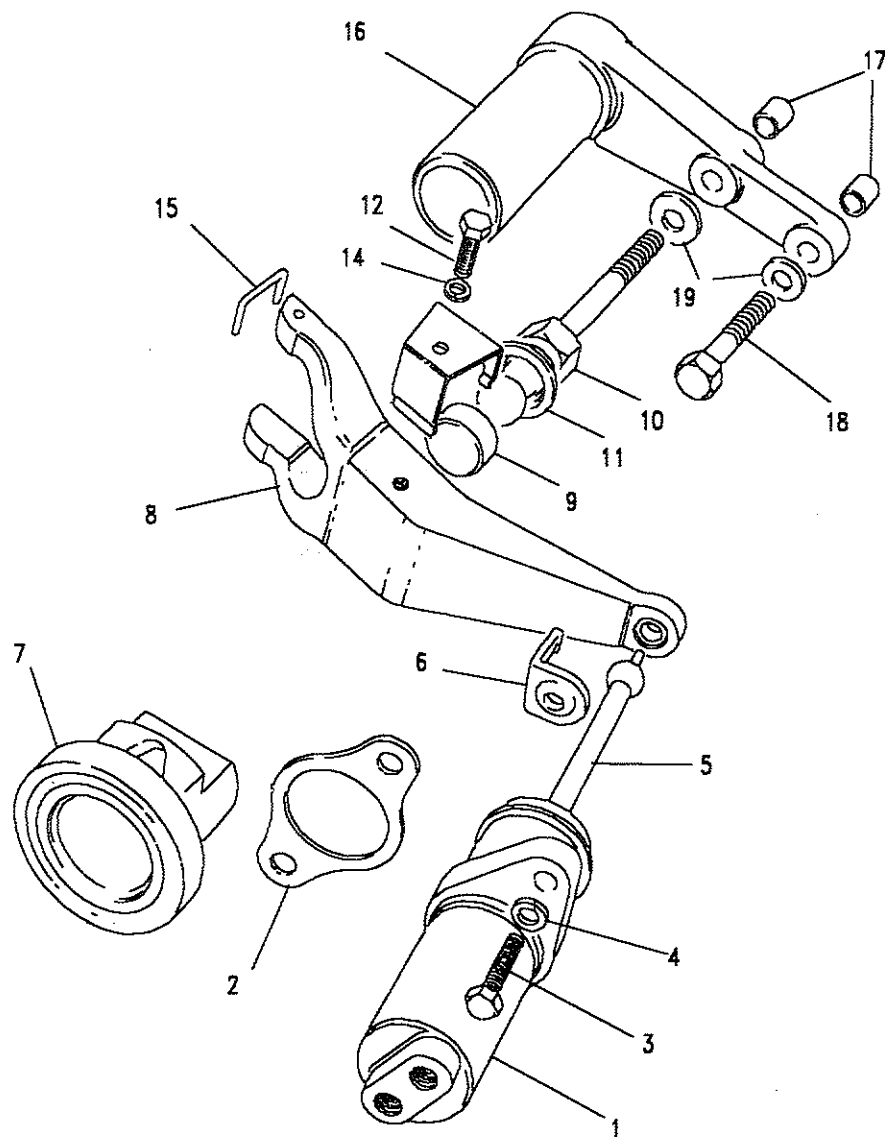
Note(1) Slave cylinder overhaul kit 8G8600L



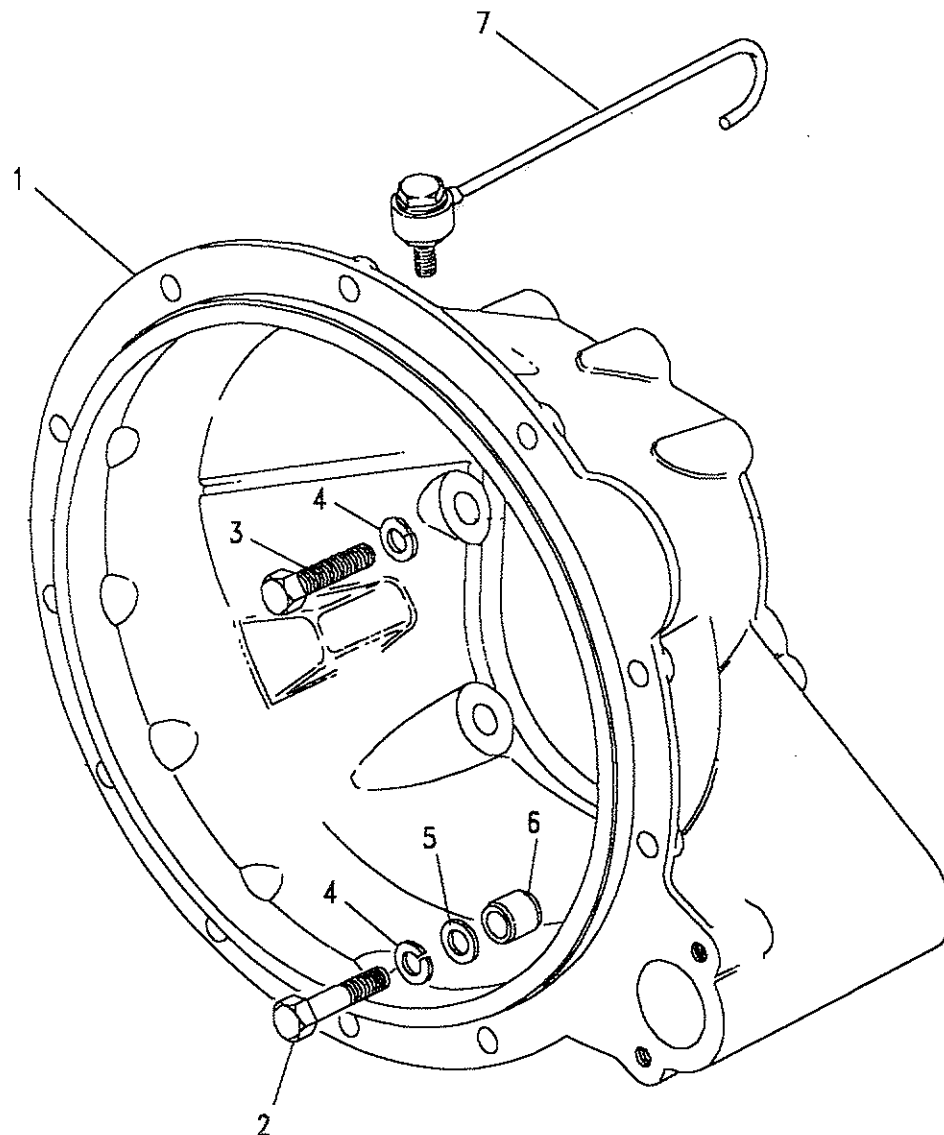
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GEARBOX - CLUTCH RELEASE MECHANISM - V8 - LT77S



III. Part No.	Description	Qty	Remarks
1 UKC8677L	Slave cylinder clutch	1	
BHM7063L	Kit repair-slave cylinder	1	
2 FRC2402	Plate backing	1	
3 SH108251L	Screw	2	
4 WL108001L	Washer spring	2	
5 571160	Push rod-slave cylinder	1	
6 576723	Clip push rod	1	
7 FRC9568	Bearing clutch release	1	
8 576137	Lever clutch release	1	
9 FRC2975	Cap pivot lever	1	
10 FRC2528	Pivot release lever	1	
11 571161	Insert	1	
12 SH106101L	Screw	1	
13 WM106001L	Washer spring	1	
14 571163	Clip	1	
15 576203	Staple	1	
16 FRC4803	Guide	1	
17 FRC2481	Dowel	2	
18 SH108401L	Screw	1	
19 WL108001L	Washer spring	2	



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GEARBOX - CLUTCH HOUSING - LT77/LT77S

III. Part No.	Description	Qty	Remarks
1 FRC9865	Bell housing	1	Note(1)
FRC6154	Bell housing	1	Note(2)
2 BH112091L	Bolt-housing to g/box	2	
3 SH112301L	Screw-housing to g/box	4	
4 WL112001L	Washer spring	6	
5 WA112081L	Washer-housing to g/box	2	
6 UKC25L	Dowel-hollow	2	
FRC8758	Dowel-plug	2	
7 FRC6375	Breather assy-ext/case	1	Upto SEPT1987
FRC9428	Breather assy-ext/case	1	From SEPT1987

Fixings Gearbox to Engine

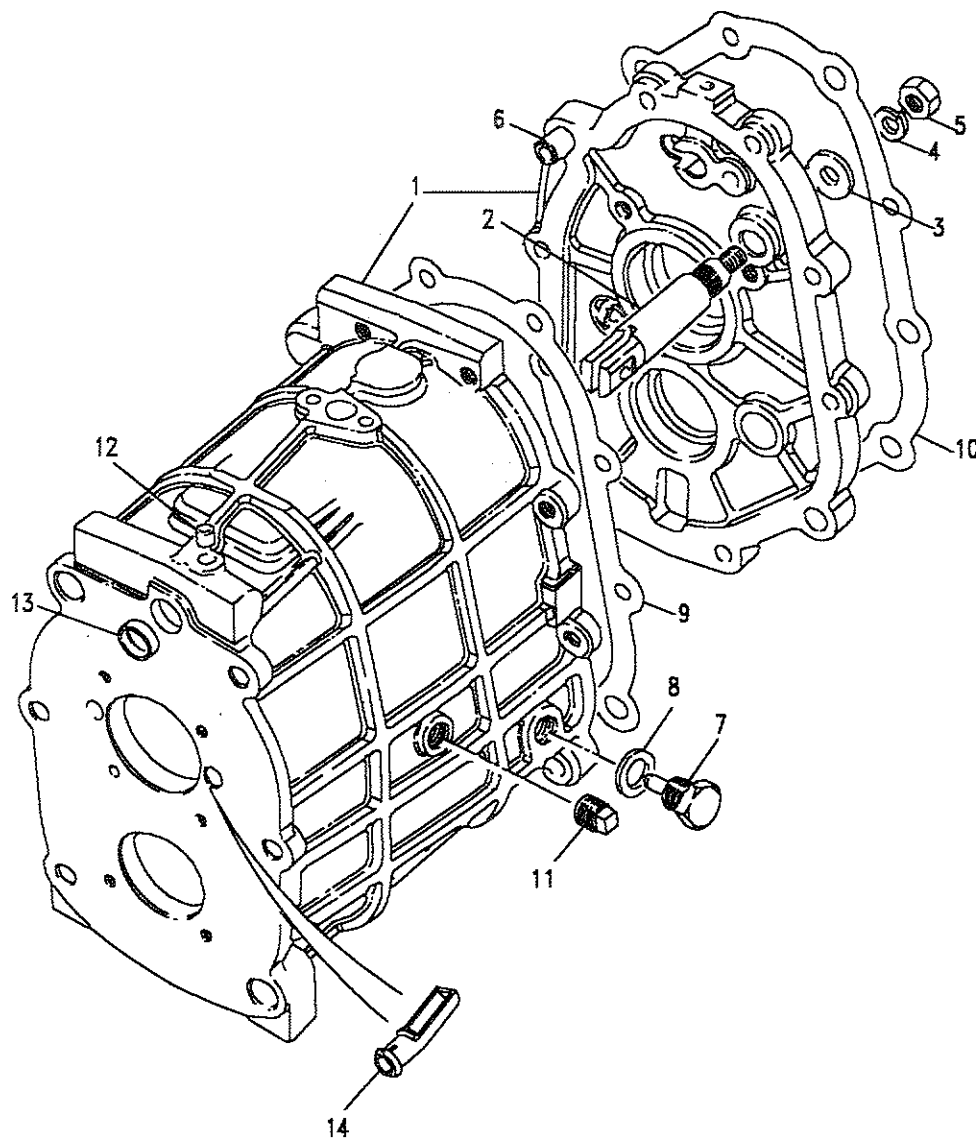
FN110047	Nut m10	11
WA110061L	Washer plain	11

Note(1) For gearbox Serial Number 50A and 56A
 Note(2) For gearbox Serial Number 60A and 61A

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GEARBOX - GEARCASE - LT77 - UP TO SUFFIX E INCLUSIVE

III. Part No.	Description	Qty	Remarks
1 STC471	Gearcase/centre plate	1	
2 FRC8383	Pin-reverse lever	1	
3 WA110061L	Washer	1	
4 WL110001L	Washer spring	1	
5 NH110041L	Nut	1	
6 UKC170L	Dowel hollow	2	
7 FRC6145	Plug drain	1	
8 FTC4112	Washer copper	1	
9 TKC1229L	Gasket-g/case to plate	1	
10 TKC1235L	Gasket-plate to ext/hsg	1	
11 3292	Plug-oil level	1	
12 UKC24L	Plug core	1	
13 UKC30L	Plug core	1	
14 TKC5779L	Catcher oil	1	
FRC9803	Plug core	1	
UKC25L	Dowel	1	

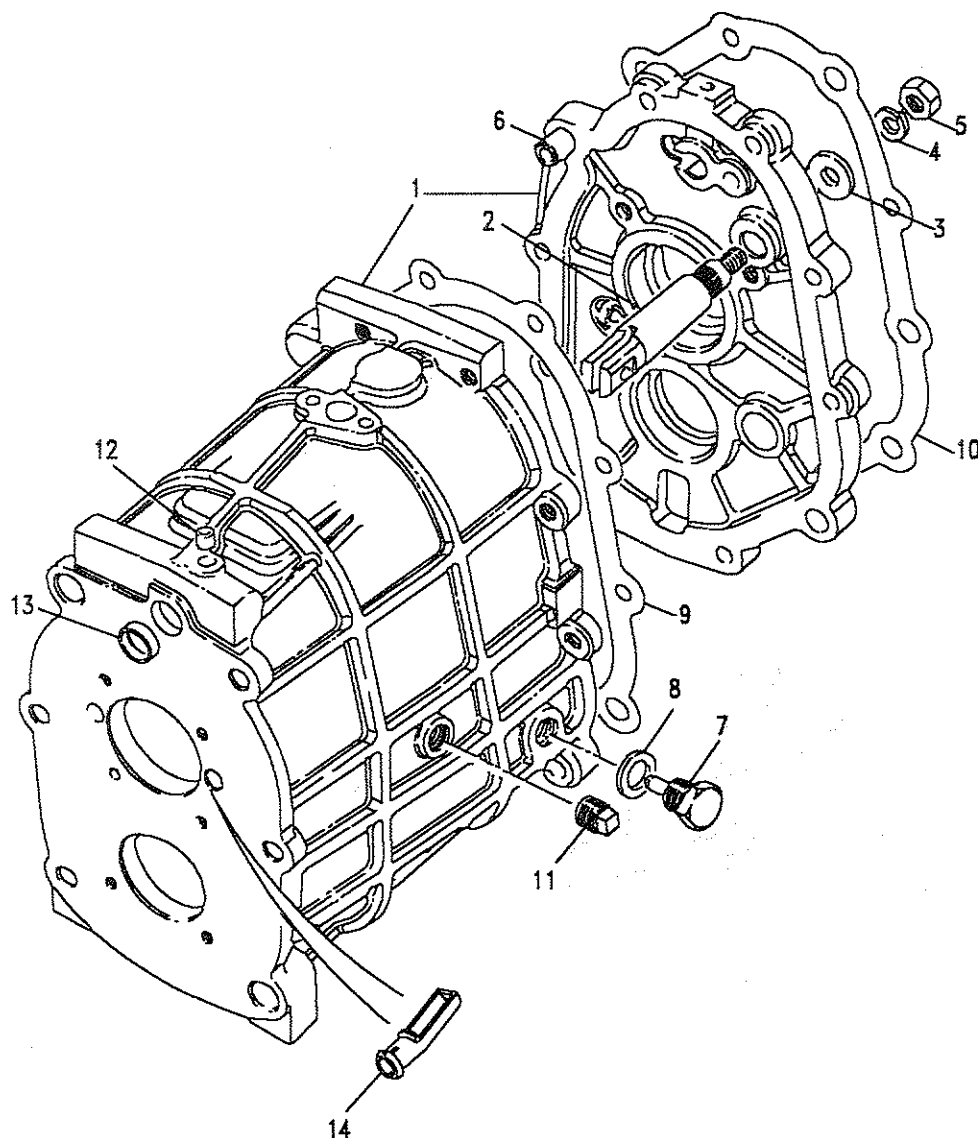


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GEARBOX - GEARCASE - LT77/LT77S FROM SUFFIX F

III. Part No.	Description	Qty	Remarks
1 STC1036	Gearcase/centre plate	1	Note(1)
6 UKC170L	Dowel	2	
1 FTC918	Gearcase/centre plate	1	Note(2)
FTC2192	Gearcase/centre plate	1	Note(3)
2 FRC8383	Pin-reverse lever	1	
3 WA110061L	Washer	1	
4 WL110001L	Washer spring	1	
5 NH110041L	Nut	1	
6 UKC170L	Dowel	2	
7 FRC6145	Plug drain	1	
8 FTC4112	Washer copper	1	
9 TKC1229L	Gasket g/case to plate	1	
10 TKC1235L	Gasket plate to ext/hsg	1	
11 3292	Plug oil level	1	
12 UKC 24L	Catcher oil	1	
13 UKC30L	Plug core	1	
14 TKC5779L	Catcher oil	1	

Note(1) For gearbox Serial Number 50A Suffix F
Note(2) For gearbox Serial Number 50A 56A Suffix G
Note(3) For gearbox Serial Number 50a suffix H and 56A,60A,61A

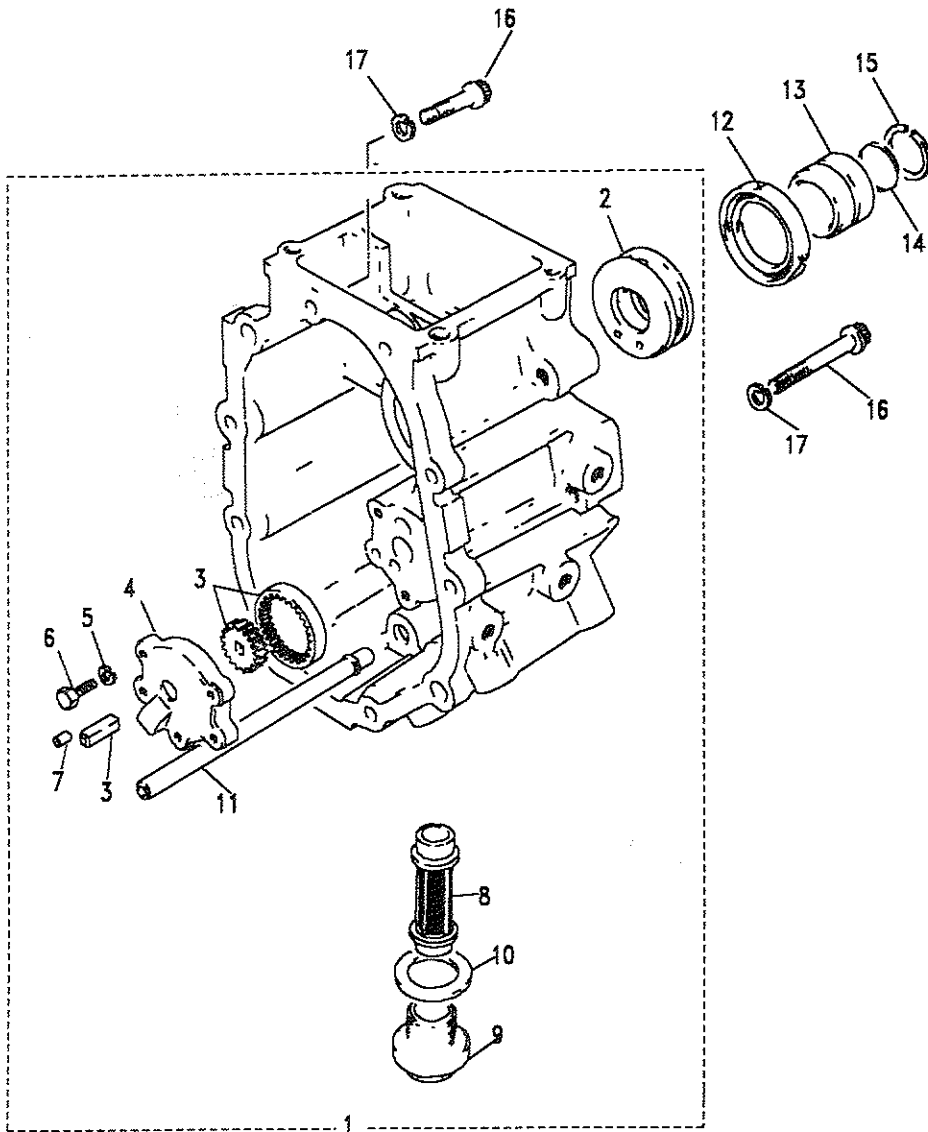


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GEARBOX - EXTENSION CASE - LT77 - UP TO SUFFIX F INCLUSIVE

III. Part No.	Description	Qty	Remarks
1 STC536	Extension case/oil pump	1	Note(1)
FTC1518	Extension case/oil pump	1	Note(2)
2 FRC4449	Ring oil feed	1	
3 STC820	Kit-pump gears and shaft	1	
4 FRC6246	Body-oil pump	1	
5 WL106001L	Washer spring	3	
6 FS106201L	Flange screw	3	
7 UKC2738L	Dowel	2	
8 FRC6244	Filter	1	
9 90571104	Plug-filter	1	
10 FRC4810	Washer plug	1	
11 FRC8104	Pipe inlet pump	1	
12 FRC2365	Seal oil-extension case	1	
13 FRC4493	Collar-oil seal	1	
14 FRC4501	'O'ring-collar	1	
15 FRC4494	Spring ring-collar	1	
16 FB108101	Bolt-extension to gearbox	2	
FRC4282	Bolt-extension to gearbox	8	
17 WL108001L	Washer spring	10	

Note(1) Early type with pivot brkt/cross lever(2 Holes)
Note(2) Later type with rod between sel/finger and op/arm(1 Hole)



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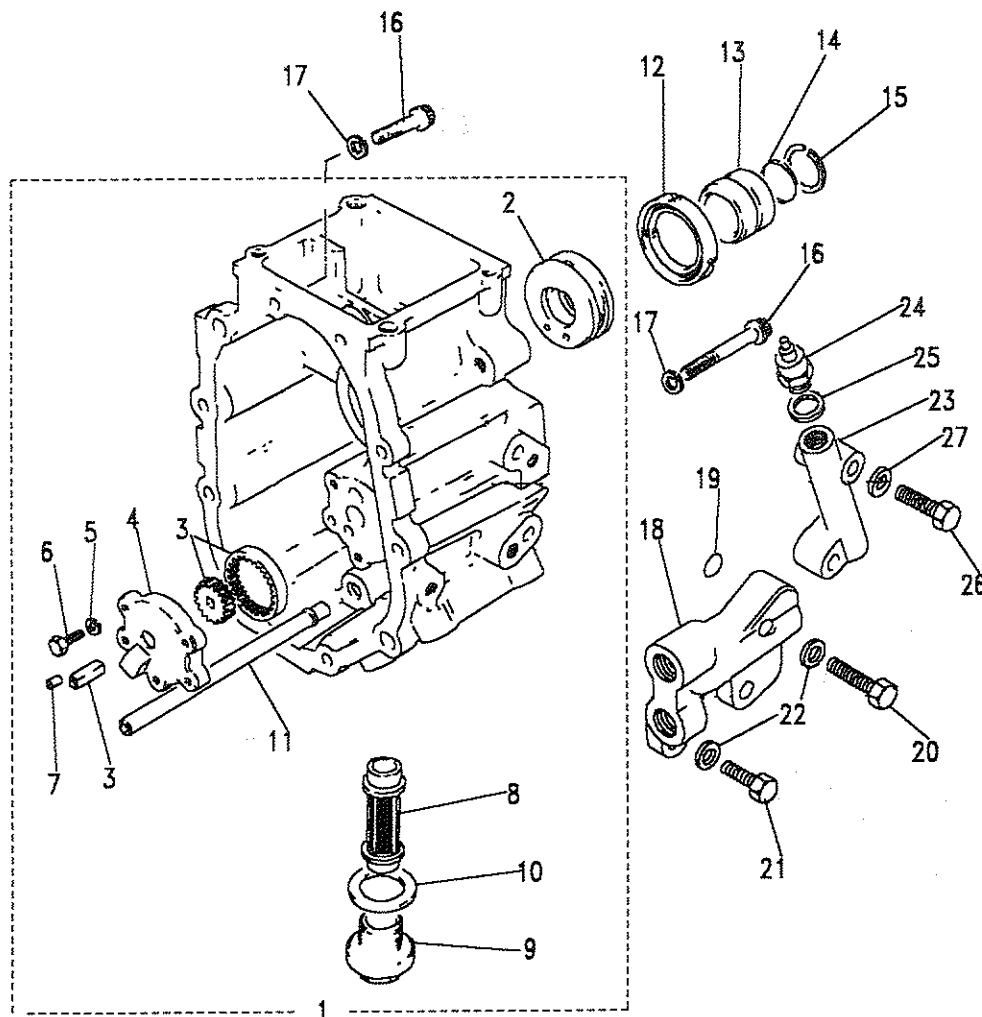
GEARBOX - EXTENSION CASE - LT77/LT77S FROM SUFFIX G

III. Part No.

Description

Qty Remarks

1	FTC1518	Extension case/oil pump	1	Note(1)
	FTC2102	Extension case/oil pump	1	Note(2)
	FTC2190	Extension case/oil pump	1	Note(3)
	FTC890	Stud-lifting bracket	1	
	FTC1533	Screw-plug	1	
2	FRC4449	Ring oil feed	1	
	FTC2210	Ring oil feed	1	Asbestos free
3	STC822	Kit-pump gears and shaft	1	
4	FTC1403	Body-oil pump	1	
	FTC3623	Body-oil pump	1	Note(4)
5	WA106001L	Washer plain	3	
6	BH106061L	Bolt	3	
7	UKC2738L	Dowel	2	
8	FRC6244	Filter	1	
9	90571104	Plug-filter	1	
10	FRC4810	Washer plug	1	
11	FRC8104	Pipe inlet-pump	1	





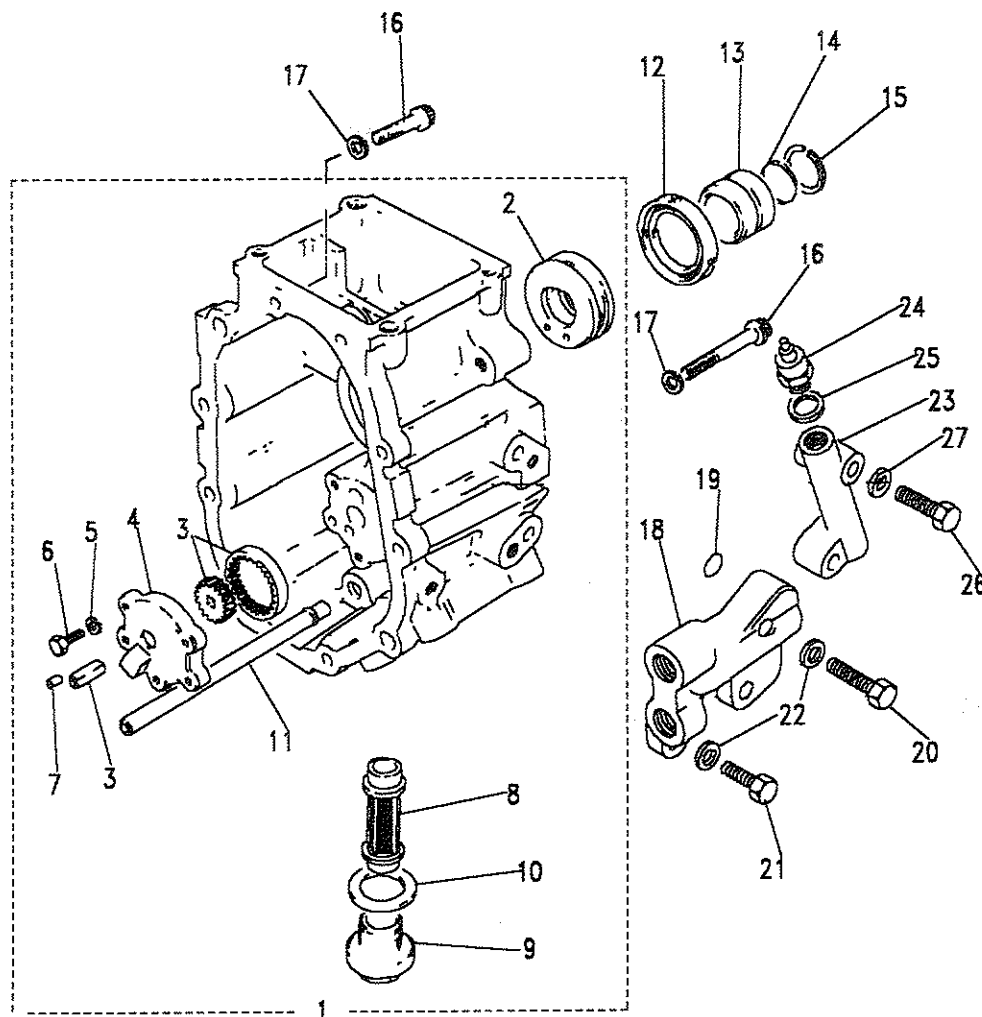
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GEARBOX - EXTENSION CASE - LT77/LT77S FROM SUFFIX G

III. Part No.	Description	Qty	Remarks
12 FRC2365	Seal oil-extension case	1	
13 FRC4493	Collar-oil seal	1	
14 FRC4501	O ring-collar	1	
15 FRC4494	Spring ring-collar	1	
16 BH108105L	Bolt	2	
FRC4282	Bolt	8	
17 WL108001L	Washer spring	10	
18 FTC1404	Thermostat	1	
19 FTC1441	O ring	2	
20 SH108401L	Screw M8x40 long	1	Note(3)
21 SH108301L	Screw M8x30 long	2	
22 WA108051L	Washer plain M8	3	
23 FTC2104	Block oil extension case	1	
24 PRC8873	Transmitter temperature	1	
25 232042	Washer joint copper	1	Note(2)
26 SH108401L	Screw M8x40 long	2	
27 WA108051L	Washer plain M8	2	

Note(1) For gearbox prefix 50A suffix G & H and all prefix 56A
Note(2) For gearbox prefix 60A
Note(3) For gearbox prefix 61A
Note(4) From gearbox number 0207406H

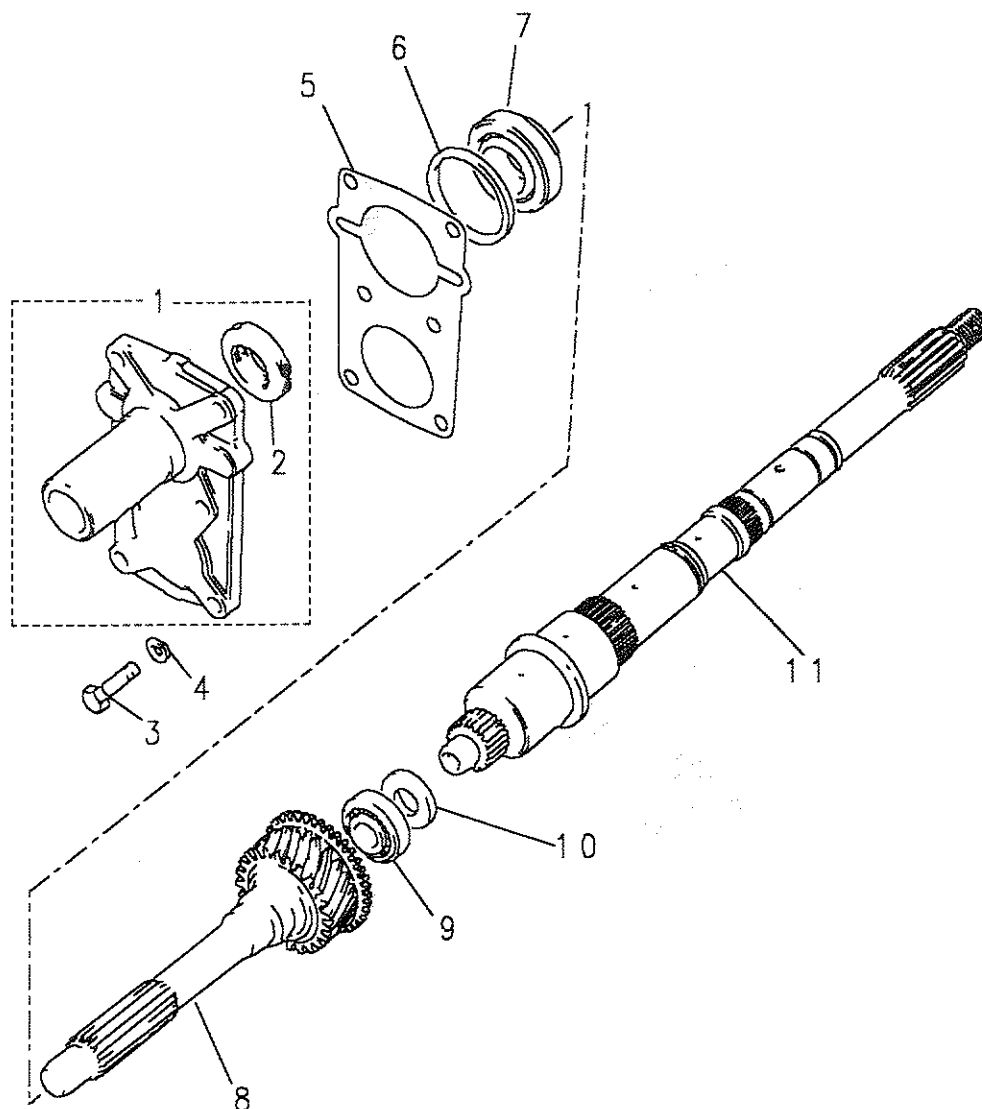


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GEARBOX - MAINSHAFT - LT77/LT77S

III. Part No.	Description	Qty	Remarks
1 FRC4856	Cover front assy	1	Upto Suffix E incl
FTC311	Cover front assy	1	From Suffix F
FTC917	Cover front assy	1	Note(1)
FTC2822	Cover front assy	1	Note(3)
2 UKC1060L	Seal oil front cover	1	
3 SH108251L	Screw	6	
4 WA108051L	Washer plain 1/8"	6	
5 FRC4873	Gasket	1	Upto Suffix E incl
FTC316	Gasket	1	From Suffix F
6	SELECTIVE WASHER		
FRC4327	1.51mm	A/R	
FRC4329	1.57mm	A/R	
FRC4331	1.63mm	A/R	
FRC4333	1.69mm	A/R	
FRC4335	1.75mm	A/R	
FRC4337	1.81mm	A/R	
FRC4339	1.87mm	A/R	
FRC4341	1.93mm	A/R	
FRC4343	1.99mm	A/R	
FRC4345	2.05mm	A/R	
FRC4347	2.11mm	A/R	
FRC4349	2.17mm	A/R	
FRC4351	2.23mm	A/R	
FRC4353	2.29mm	A/R	
FRC4355	2.35mm	A/R	
FRC4357	2.41mm	A/R	
FRC4359	2.47mm	A/R	
FRC4361	2.53mm	A/R	
FRC4363	2.59mm	A/R	
FRC4365	2.65mm	A/R	
FRC4367	2.71mm	A/R	
FRC4369	2.77mm	A/R	





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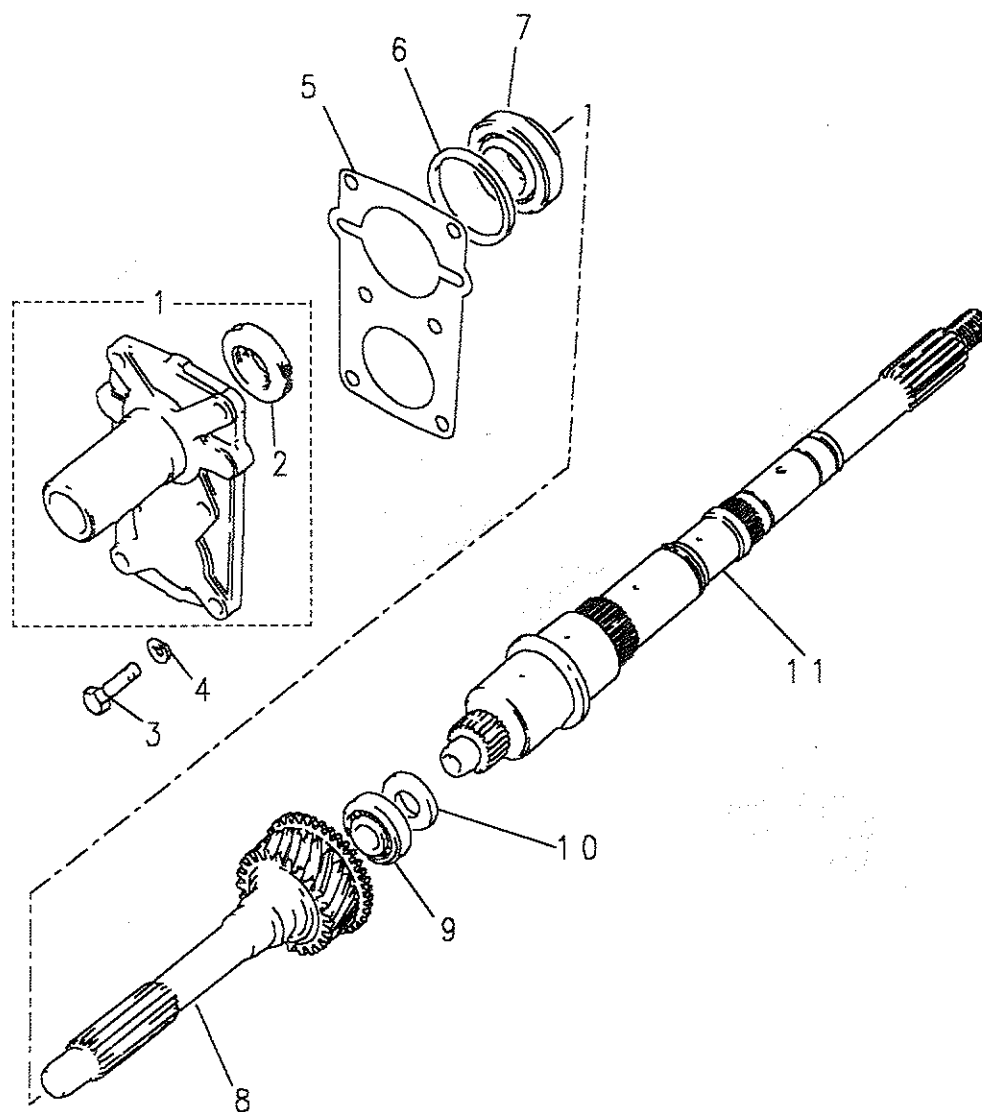
GEARBOX - MAINSHAFT - LT77/LT77S - CONTINUED

III. Part No.	Description	Qty	Remarks
7 RTC6751	Bearing	1	Suffix E,F
8 FRC4845	Shaft-constant pinion	1	50A Suffix E,F
FTC1406	Shaft-constant pinion	1	)50A
FTC1293	Disc synchro stop	1	)Suffix G,H
FTC1428	Shaft constant pinion	1	)56A
FTC1293	Disc Synchro Stop	1	)Suffix G,H
FTC347	Shaft constant pinion	1	)60A 61A
FTC1293	Disc synchro stop	1	)Suffix H
FTC1420	Shaft constant pinion	1	Taxi
9 UKC8L	Bearing	1	
10 UKC37L	Spacer	1	
11 FRC5305	Mainshaft assembly	1	50A Suffix E,F
FTC1446	Mainshaft assembly	1	Note(2)
FTC1282	Mainshaft assembly	1	Note(3)

Note(1) For gearbox Serial Number 50A Suffix G&H and 56A,60A,61A

Note(2) For gearbox Serial Number 50A,56A Suffix G

Note(3) For gearbox Serial Number 50A Suffix H and 56A,60A,61A



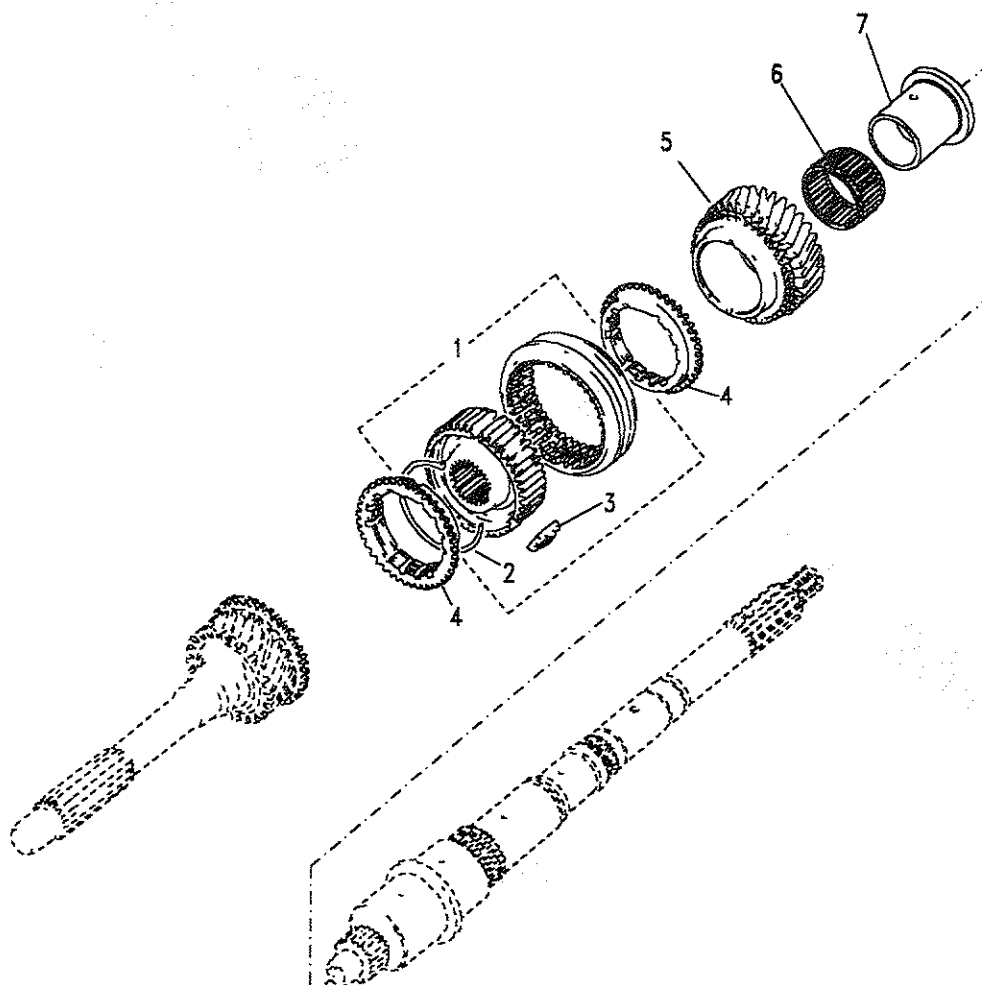
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GEARBOX - MAINSHAFT GEARS - LT77/LT77S

III. Part No.	Description	Qty	Remarks
3rd and 4th gears			
1 FRC9792L	Synchro assembly	1	)Note(1)
2 UKC31L	Spring synchro	2	
3 UKC3530L	Plate shifting	3	
4 FRC8232	Baulk ring	2	)
5 TKC6962L	Gear-3rd speed	1	
FTC358	Gear-3rd speed	1	Upto 50A Suf F inclusive
FTC2504	Gear-3rd speed	1	50A,56A Suf G
FTC2505	Gear-3rd speed	1	60A,61A
6 FTC1313	Bearing-needle roller	1	50A,56A/Suf-H
7 FTC1310	Bush-mainshaft	1	)50A,56A,60A, 61A/Suf-H

Note(1) For gearbox Serial Number 50A,56A,60A,61A,(up to and inc/Suf-H)



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GEARBOX - MAINSHAFT GEARS - LT77/LT77S

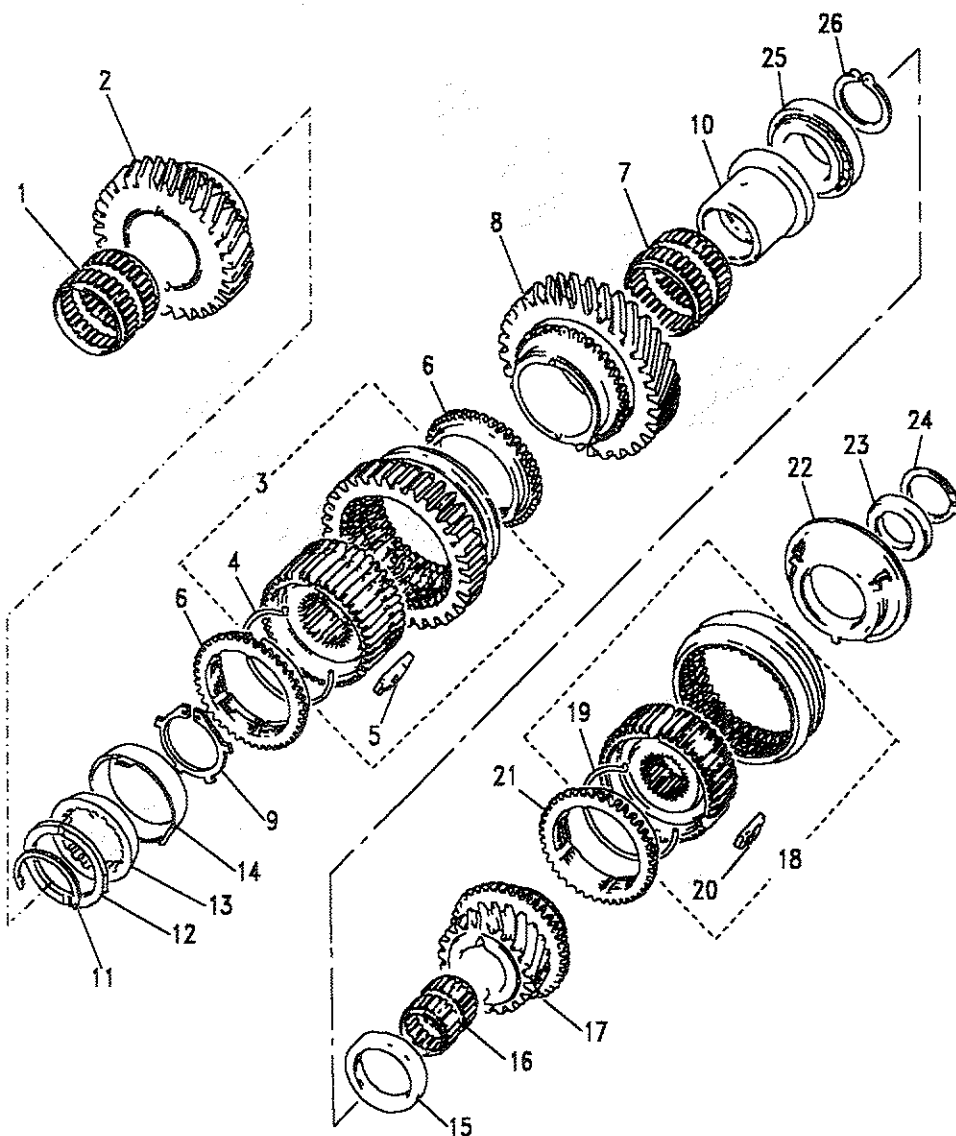
III. Part No.

1st and 2nd gears

Part No.	Description	Qty	Remarks
1 FRC5678	Bearing-needle	2	50A,56A Suf-G incl
FTC1312	Bearing-needle	1	)50A,56A,60A,)61A/Suf-H
2 FRC5279	Gear 2nd speed	1	Upto50A/Suf F incl
FTC357	Gear 2nd speed	1	50A,56A Suf G
FTC2462	Gear 2nd speed	1	)50A,56A,60A,)61A/Suf-H
3 FRC6670	Synchro assembly	1	Upto 0173664
FRC9386	Synchro assembly	1	From 0173665
FTC1327	Synchro assembly	1	50A,56A Suf-G
STC8577	Synchro assembly	1	)50A,56A,60A,)61A/Suf-H
4 UKC31L	Spring	2	)Upto
5 UKC3531L	Plate shifting	3	)50A,56A,
6 FRC8232	Baulk ring	2	)Suffix G incl
4 UKC31L	Spring	2	)50A,56A,60A,
5 FTC3373	Plate shifting	3	)61A/Suf-H
6 FTC2282	Baulk ring	2	)
5 FTC4011	Plate shifting synchro	3	) Note(1)
6 FTC4007	Baulk ring	2	)
7 FRC5679	Bearing-needle	1	Up to suf G
FTC1311	Bearing-needle	1	Suffix H

Note(1)

From gearbox 0242820H

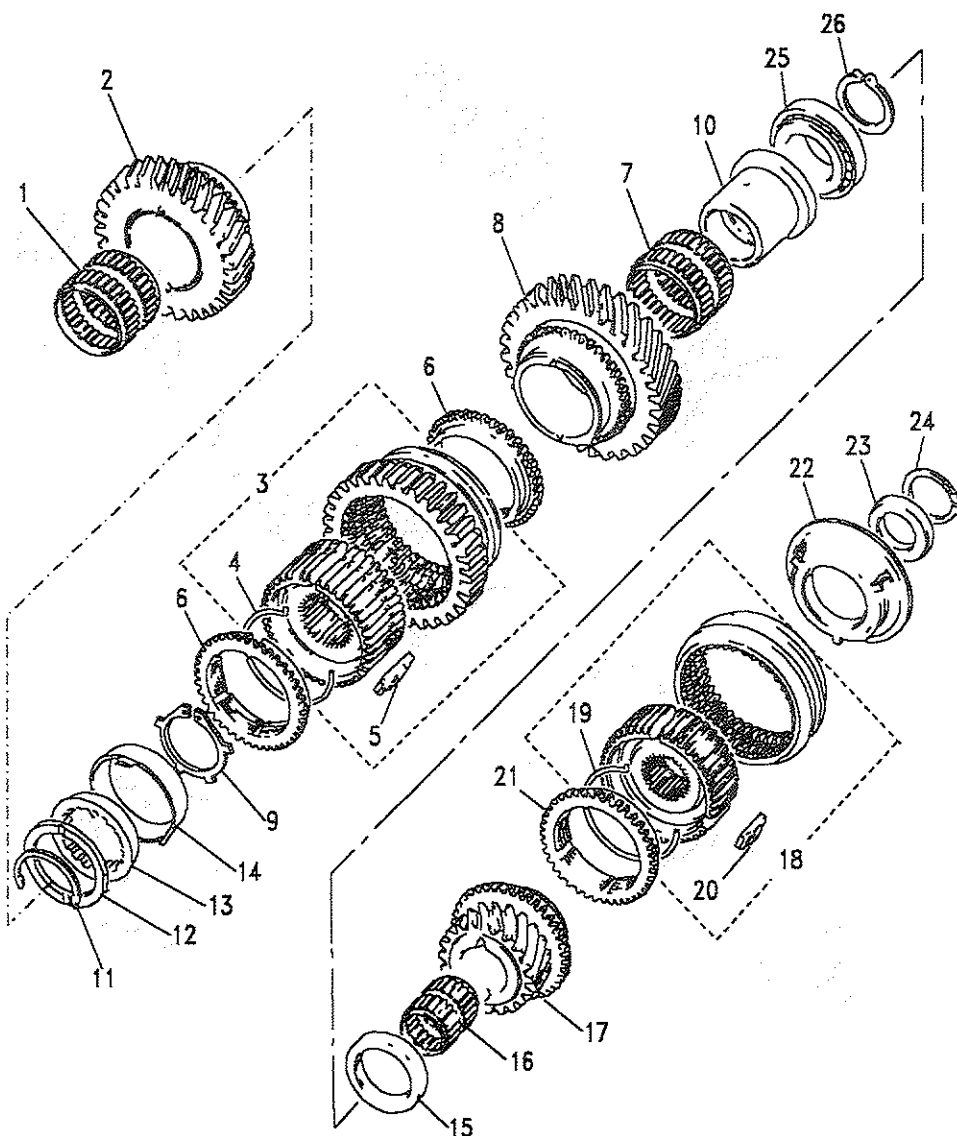


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GEARBOX - MAINSHAFT GEARS - LT77/LT77S

III. Part No.	Description	Qty	Remarks
8	FRC5253	1	Upto 50A/Suf F incl
	FTC2089	1	50A Suffix G
	FTC2090	1	56A Suffix G
	FTC1760	1	50A Suffix H
	FTC1989	1	56A,60A,61A, Suffix-H
	UKC37L	1	Spacer-synchro hub/pilot
9	FTC2084	2	Circlip-1st & 2nd hub
	FTC4009	2	Circlip
10	BUSH-1ST SPEED		
	FRC5243	A/R	40.16 to 40.21mm
	FRC5244	A/R	40.21 to 40.26mm
	FRC5245	A/R	40.26 to 40.31mm
	FRC5246	A/R	40.31 to 40.36mm
	FRC5247	A/R	40.36 to 40.41mm
10	BUSH-1ST SPEED		
	FTC2005	1	Bush-1st speed
	FTC2006	1	Bush 1st speed
	FTC2007	1	Bush 1st speed
	FTC2008	1	Bush 1st speed
	FTC2009	1	Bush 1st speed
11	FTC1752	1	Circlip-mainshaft
12	FTC1301	1	Spacer 1st & 2nd synchro
13	FTC2283	1	Cone synchro inner
14	FTC2284	1	Ring dual line synchro
13	FTC4008	1	Cone synchro inner
14	FTC4010	1	Ring dual line synchro

Note(1) From gearbox 0242820H





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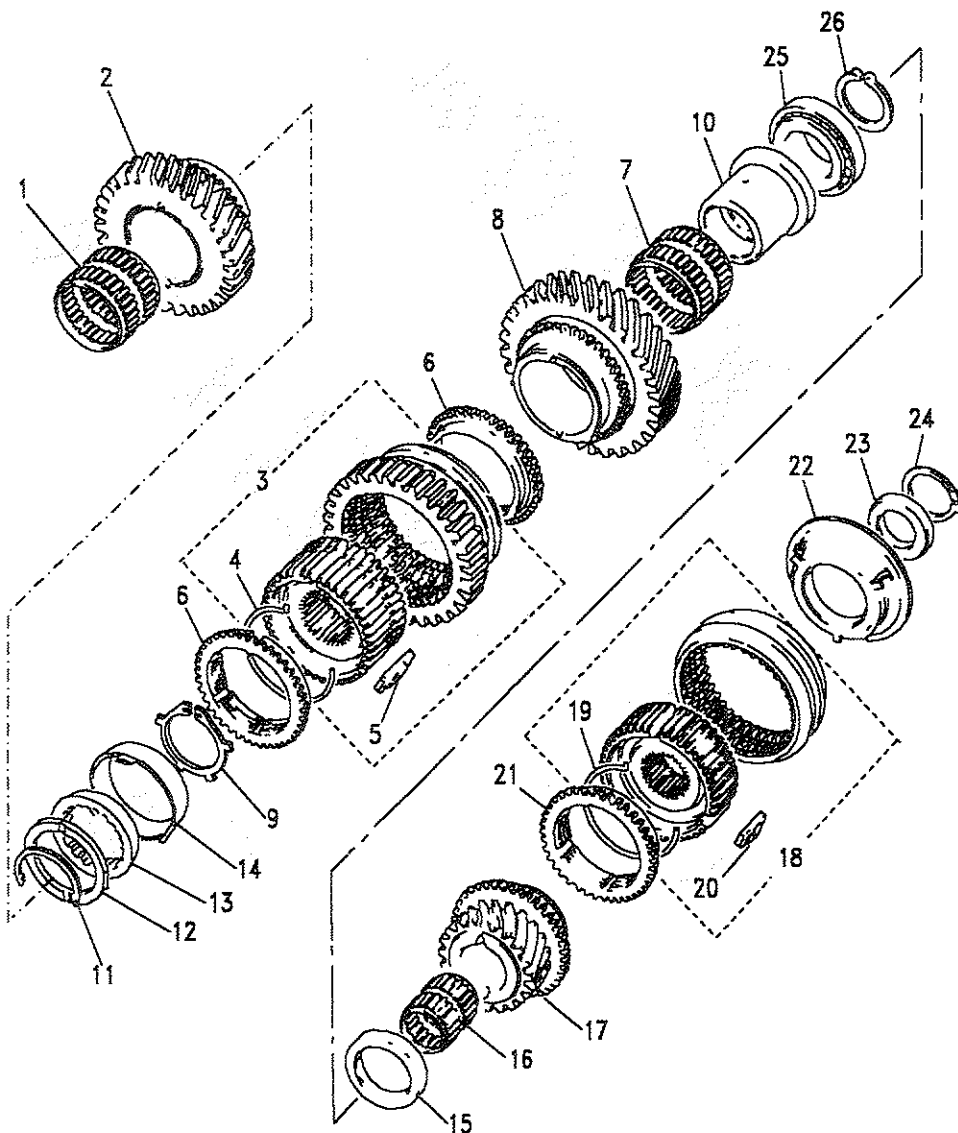
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GEARBOX - MAINSHAFT GEARS - LT77/LT77S

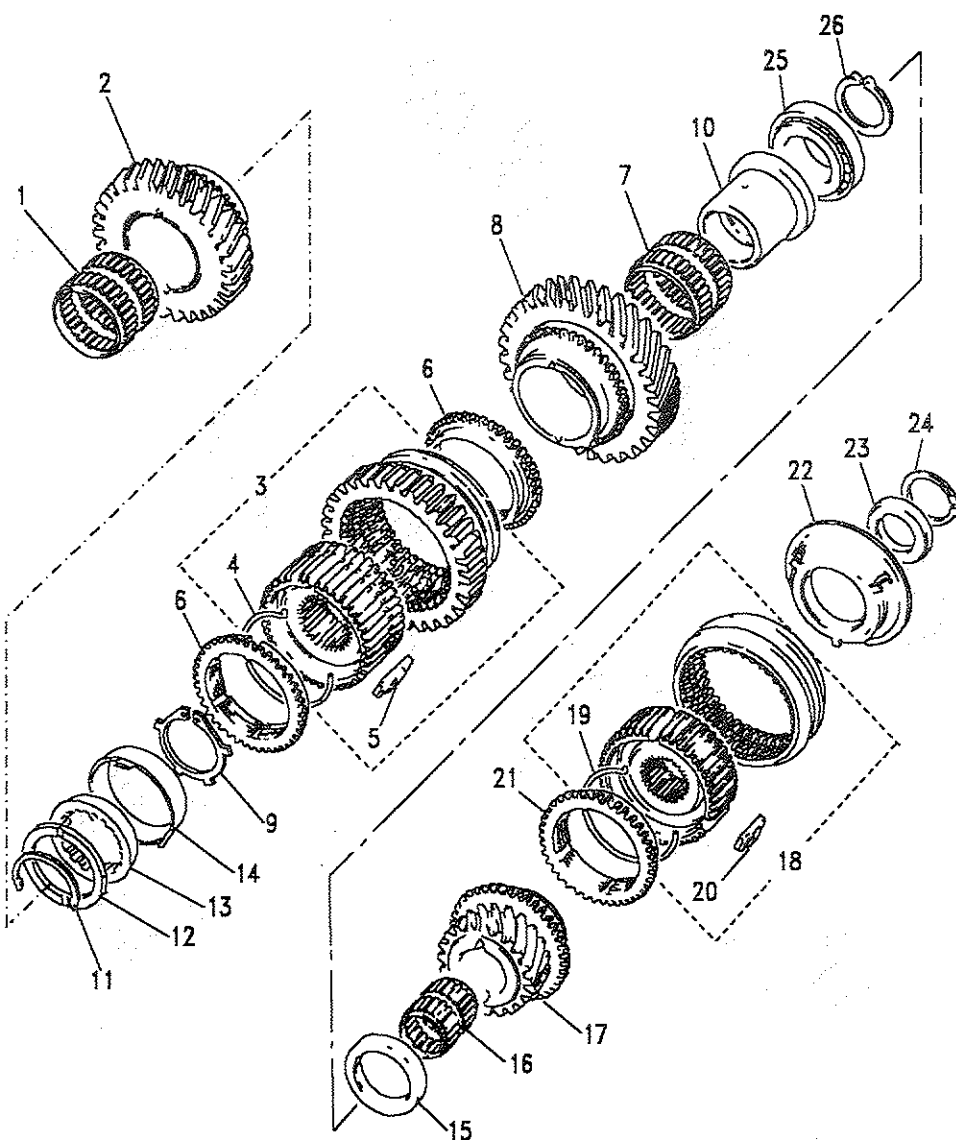
III. Part No.	Description	Qty	Remarks
5th gear			
15 FRC4321	Collar-5th gear	1	Upto Suf F incl
FTC916	Collar-5th gear	1	From Suf G
16 FRC5280	Needle bearing	1	
17 RKC5098L	Gear 5th speed	1	Upto 50A/Suf F incl
FTC1791	Gear-5th-speed	1	50A,56A,60A, 61A/Suf-G&H
18 FRC9389	Synchromesh assy	1	Upto 50A/Suf F incl
FTC1455	Synchromesh assy	1	50A,56A,60A, 61A/Suf-G&H
19 UKC31L	Spring	2	
20 UKC3530L	Plate shifting	3	
21 FRC8232	Baulk ring	1	
22 FRC5235	Plate support	1	



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GEARBOX - MAINSHAFT GEARS - LT77/LT77S - CONTINUED

III. Part No.	Description	Qty	Remarks
23	WASHER-SUPPORT PLATE		
FRC5284	5.10mm	A/R	
FRC5286	5.16mm	A/R	
FRC5288	5.22mm	A/R	
FRC5290	5.28mm	A/R	
FRC5292	5.34mm	A/R	
FRC5294	5.40mm	A/R	
FRC5296	5.46mm	A/R	
FRC5298	5.52mm	A/R	
FRC5300	5.58mm	A/R	
FRC5302	5.64mm	A/R	
24	FRC9526	1	Circlip-mainshaft
25	RTC2914	1	Bearing
26	FRC9812	1	Circlip



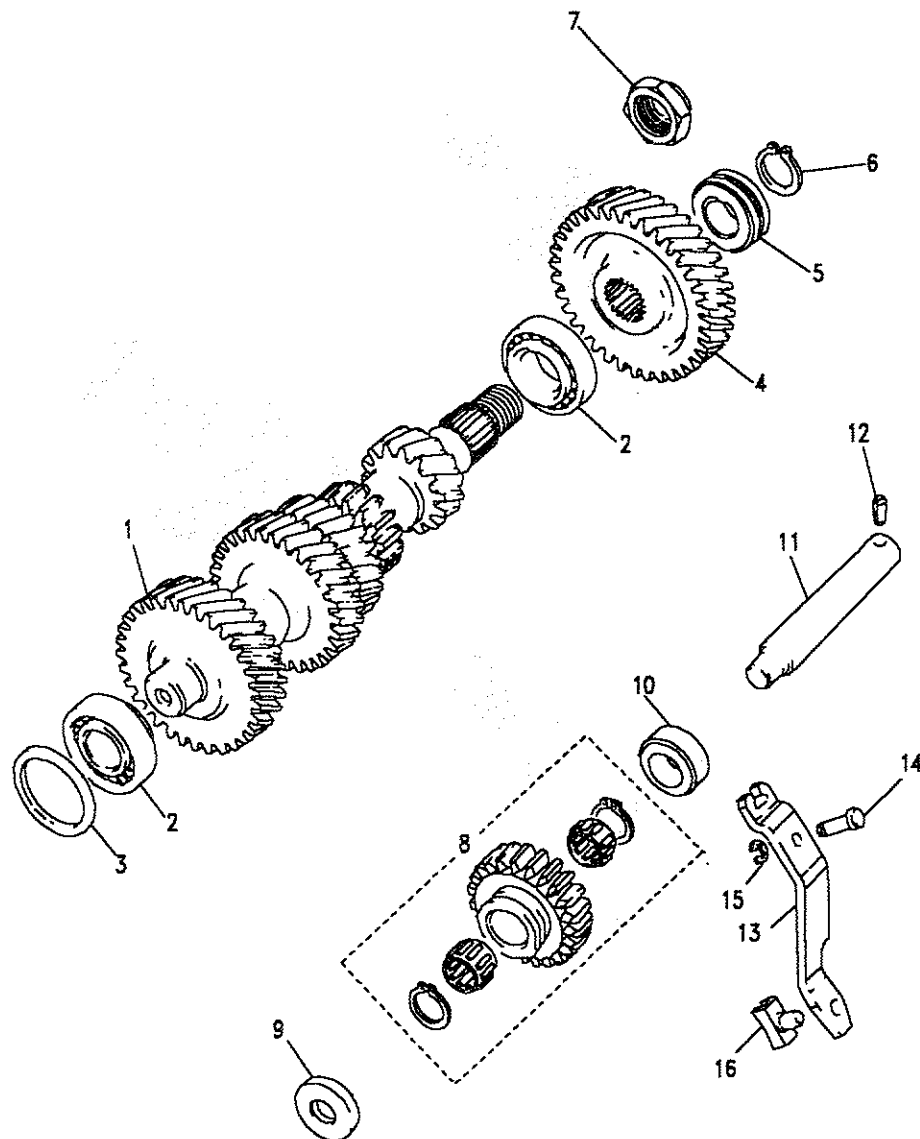


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GEARBOX - LAYSHAFT - LT77 - UP TO SUFFIX E INCLUSIVE

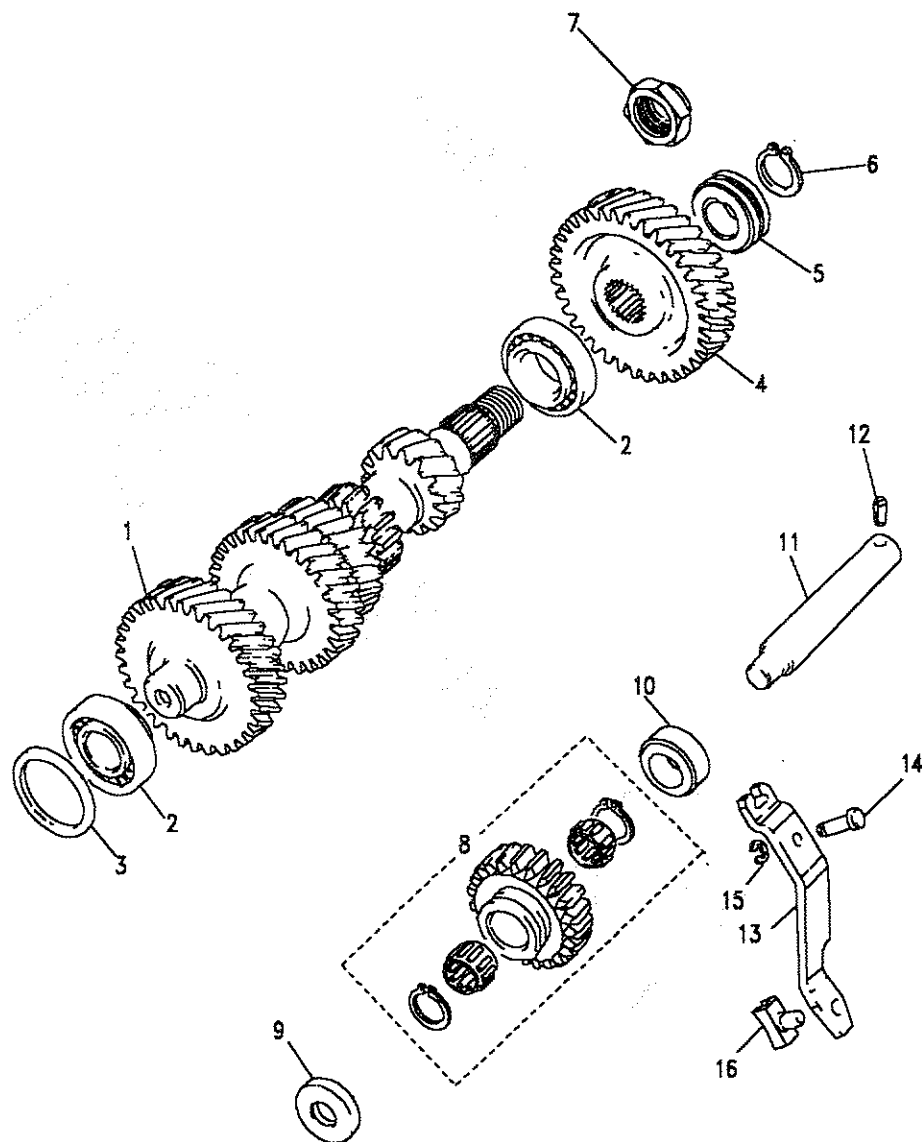
III. Part No.	Description	Qty	Remarks
1	FRC7575	1	Upto 0173664
	FRC8141	1	From 0173665
2	ULC1796L	2	
3	TKC4633		1.69mm
	TKC4635L		1.75mm
	TKC4637		1.81mm
	TKC4639		1.87mm
	TKC4641		1.93mm
	TKC4643L		1.99mm
	TKC4645		2.05mm
	TKC4647L		2.11mm
	TKC4649		2.17mm
	TKC4651L		2.23mm
	TKC4653L		2.29mm
	TKC4655L		2.35mm
	TKC4657L		2.41mm
	TKC4659L		2.47mm
	TKC4661L		2.53mm
	TKC4663L		2.59mm



Model DEFENDER 90
Page ADCDIE1A

GEARBOX - LAYSHAFT - LT77 - UP TO SUFFIX E INCLUSIVE

III. Part No.	Description	Qty	Remarks
4 FRC5162	Gear 5th speed layshaft	1	
5 UKC1689L	Washer-5th speed layshaft	1	
6 UKC1690L	Circlip-gear/layshaft	1	
7 FRC7214	Nut	1	
8 FRC7602	Gear assembly-reverse	1	Upto 0173664
FRC8285	Gear assembly-reverse	1	From 0173665
9 FRC4947	Spacer	1	
10 FRC5186	Spacer	1	
11 FRC5095	Shaft-reverse idler	1	
12 UKC18L	Roll pin	1	
13 TKC1428L	Lever-reverse operating	1	Upto 0173664
FRC8246	Lever-reverse operating	1	From 0173665
14 UKC2662L	Pivot reverse lever	1	Upto 0173664
FRC8382	Pivot-reverse lever	1	From 0173665
15 13H2023L	Circlip	1	
16 FRC4946	Slipper pad-reverse gear	1	Upto 0173664
FRC8384	Slipper pad-reverse gear	1	From 0173665





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GEARBOX

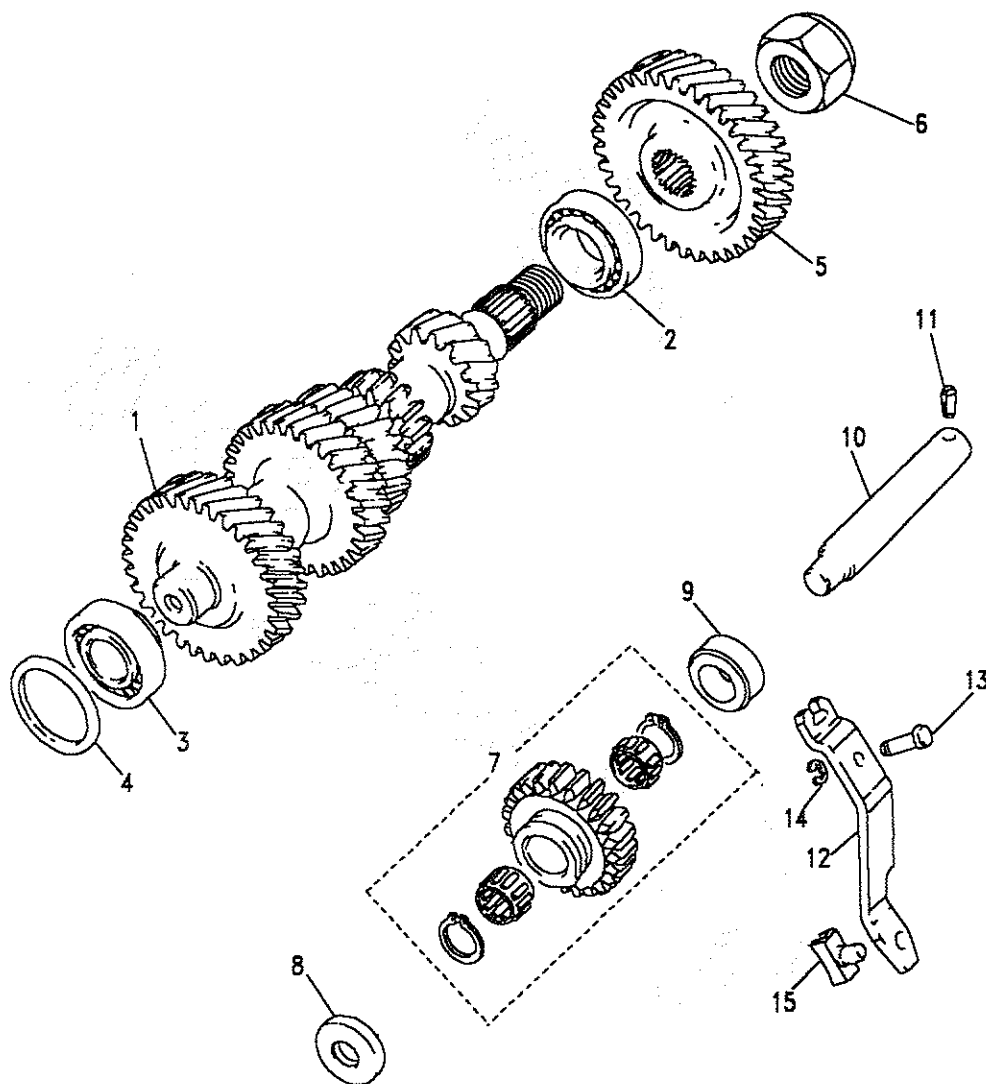
Model DEFENDER 90

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GEARBOX - LAYSHAFT - LT77/LT77S - FROM SUFFIX F

III. Part No.	Description	Qty	Remarks
1	FRC9761	1	Layshaft Note(1)
	FTC1416	1	Layshaft Note(2)
	FTC1074	1	Layshaft Note(3)
2	FTC317	1	Bearing-layshaft rear
3	FTC248	1	Bearing-layshaft Front
4	SELECTIVE WASHERS		
	FTC263	1	1.39mm
	FTC265	1	1.45mm
	FTC267	1	1.51mm
	FTC269	1	1.57mm
	FTC271	1	1.63mm
	FTC273	1	1.69mm
	FTC275	1	1.75mm
	FTC277	1	1.81mm
	FTC279	1	1.87mm
	FTC281	1	1.93mm
	FTC283	1	1.99mm
	FTC285	1	2.05mm
	FTC287	1	2.11mm
	FTC289	1	2.17mm
	FTC291	1	2.23mm
	FTC293	1	2.29mm
	FTC295	1	2.35mm

Note(1) For gearbox Serial Number 50A up to Suffix G
Note(2) For gearbox Serial Number 50A Suffix G&H
Note(3) For gearbox Serial Number 56A,60A,61A



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GEARBOX - LAYSHAFT - LT77/LT77S - CONTINUED

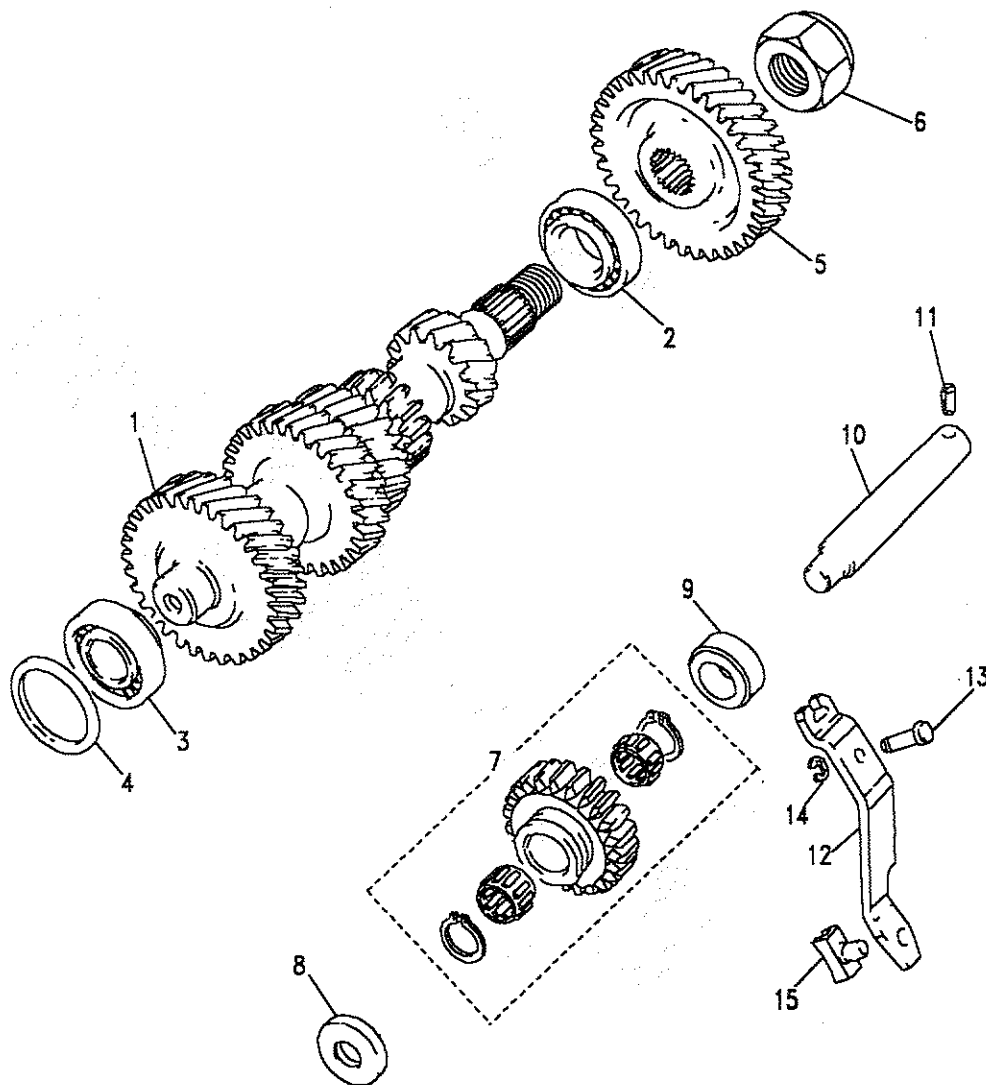
III. Part No.	Description	Qty	Remarks
5 FRC9758	Gear 5th speed layshaft	1	Note(1)
FTC419	Gear 5th speed layshaft	1	Note(2)
6 FRC7214	Nut	1	
7 FRC8285	Gear assembly-reverse	1	
8 FRC4947	Spacer	1	
9 FRC5186	Spacer	1	
10 FRC5095	Shaft-reverse idler	1	
11 UKC18L	Roll pin	1	
12 FRC8246	Lever-reverse operating	1	
13 FRC8382	Pivot-reverse lever	1	
14 13H2023L	Circlip	1	
15 FTC1435	Slipper pad-reverse gear	1	

Note(1)

For gearbox Serial Number 50A up to Suffix G

Note(2)

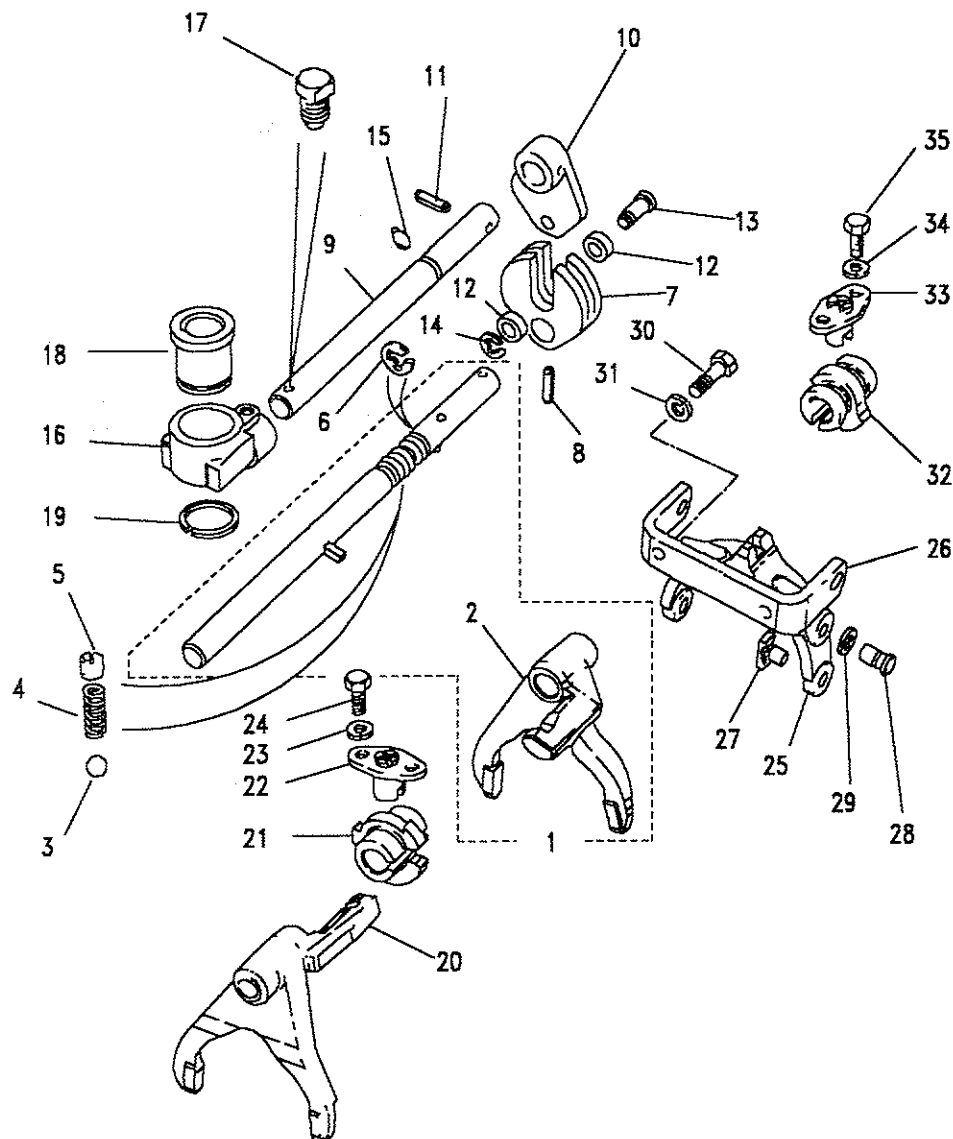
For gearbox Serial Number 50A Suffix G&H and 56A,60A,61A



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GEARBOX - SELECTORS AND SHAFTS - LT77/LT77S

III. Part No.	Description	Qty	Remarks
1 FTC1814	Shaft assembly	1	)Note(1)
2 FTC1490	Fork-selector-1st/2nd	1	)
FTC1765	Shaft assembly	1	)Note(2)
FTC2450	Fork-selector-1st/2nd	1	)
3 BLS112L	Ball-detent	1	)Note(3)
4 FRC7195	Spring-detent	1	)
5 UKC75L	Plug-spring retaining	1	)
3 BLS112L	Ball detent	1	)Note(4)
4 FTC3382	Spring detent	1	)
5 FTC2193	Plug	1	)
6 UKC73L	Circlip-selector shaft	1	
7 FRC7330	Quadrant	1	
8 FRC7332	Spring pin	1	
9 FRC7334	Shaft selector	1	
10 FRC7333	Quadrant	1	
11 FRC7335	Spring pin	1	
12 FRC4435	Roller-quadrant shaft	1	
13 FRC4434	Shaft-quadrant roller	1	
14 CR120105L	Circlip-quadrant shaft	1	
15 FRC4951	O'ring	1	
16 FRC5864	Yoke-shaft	1	
17 FRC7018	Screw	1	
18 FRC5859	Seat-ball end	1	
19 CR120335L	Circlip	1	

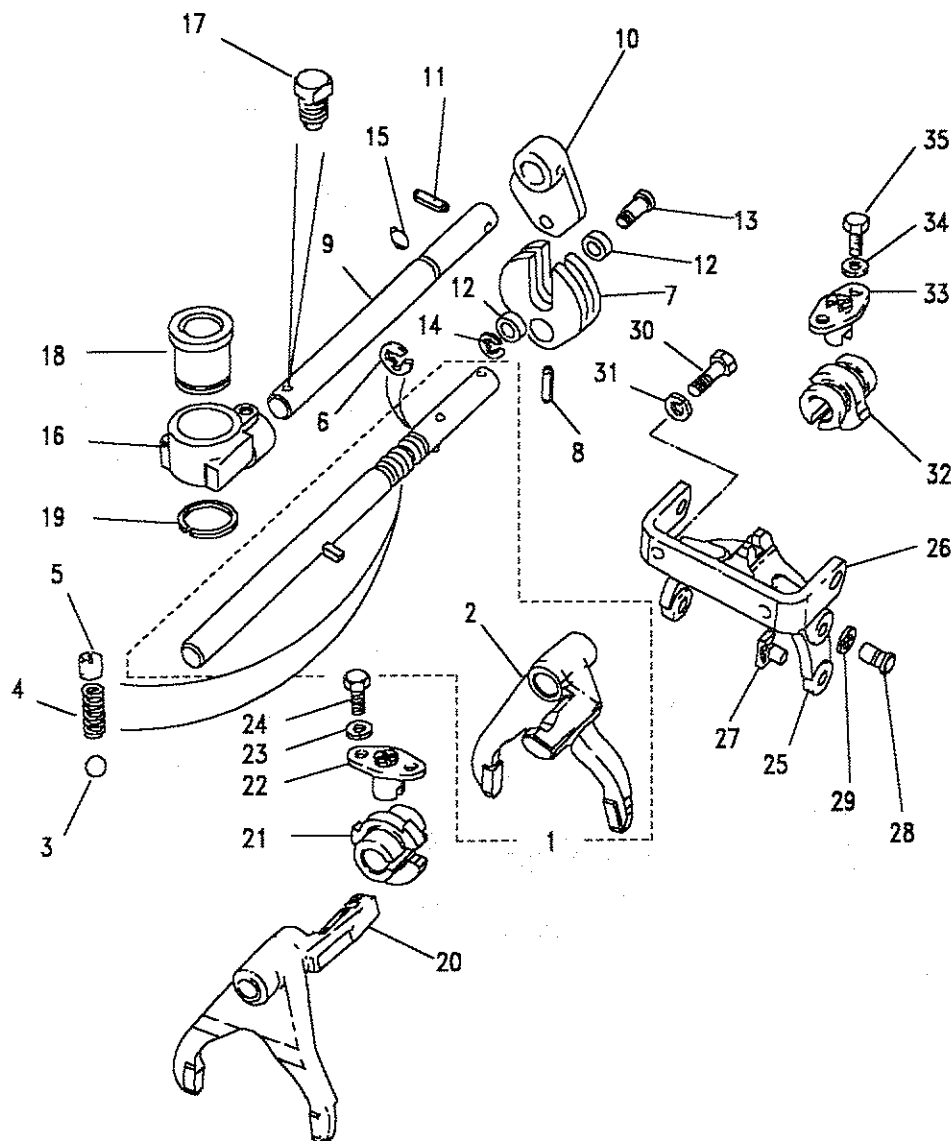


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GEARBOX - SELECTORS AND SHAFTS - LT77/LT77S - CONTINUED

III. Part No.	Description	Qty	Remarks
20	FTC1489	1	Fork-selector-3rd/4th
21	TKC290L	1	Spool-interlock-1/2/3/4
	FRC8239	1	Spool-interlock-retainer
	FRC8170	1	O ring-interlock retainer
	FS106167L	2	Screw
22	UKC3660L	1	Plate assembly
	FRC8239	1	Plate assembly
	FRC8170	1	O ring
23	WL106001L	2	Washer-spring
24	FS106167L	2	Screw
25	TKC2596	1	Selector fork-5th gear
26	UKC3115	1	Bracket support
27	532943	2	Pad-selector
28	UKC2089L	2	Pin-pivot 5th gear fork
29	UKC2105L	2	Circlip
30	SH108251L	2	Screw
31	WL108001L	2	Washer-spring
	WA108051L	2	Washer-plain
32	FRC7192	1	Spool-interlock-5th gear
33	FRC4905	1	Plate assembly
	FRC8240	1	Plate assembly
34	WL106001L	2	Washer
	WA106001L	2	Washer
35	FS106167L	2	Screw

Note(1) For gearbox Serial Number 50A up to Suffix H
 Note(2) For gearbox Serial Number 50A Suffix H and 56A,60A,61A
 Note(3) For gearbox Serial Number 50A up to Suffix H
 Note(4) For gearbox Serial Number 50A Suffix H and 56A,60A,61A





DEFENDER 90

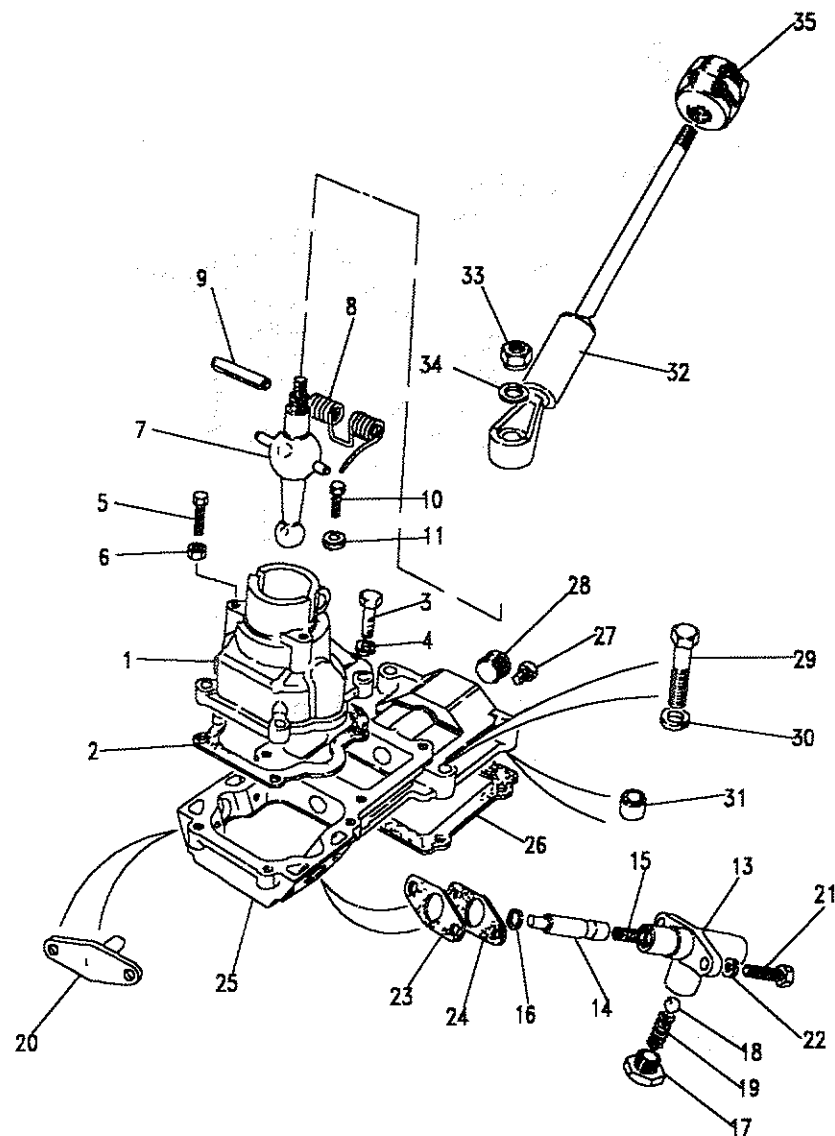
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GEARBOX - GEAR LEVER - LT77/LT77S



III. Part No.	Description	Qty	Remarks
1 FRC7155	Housing-gear lever	1	
2 FRC4490	Washer joint-housing	1	
3 FS108301L	Bolt	4	
4 WL108001L	Washer spring	4	
5 FS106201L	Flange screw	2	
6 NH106041L	Nut	2	
7 FRC8724	Gear lever lower	1	
UKC3092	Pin-gear lever	2	
22G1988L	Plunger-lower gear lever	1	
22G1989L	Spring-lower gear lever	1	
8 FRC7414	Spring	1	
9 PA120801L	Spring pin	1	
10 FS106161L	Screw set	1	
11 FRC7886	Plate clamping	1	
12 FRC7160	Grommet	1	
AFU4173	Tie-securing grommet	1	
13 FRC6316	Housing plunger unit	1	
14 FRC8119	Plunger reverse baulk	1	
15 FRC6318	Spring plunger return	1	
16 FRC5596	Clip spring	1	
17 FRC8773	Locknut	1	
FRC8120	Plug	1	
18 571146	Ball detent	1	
19 571439	Spring detent	1	



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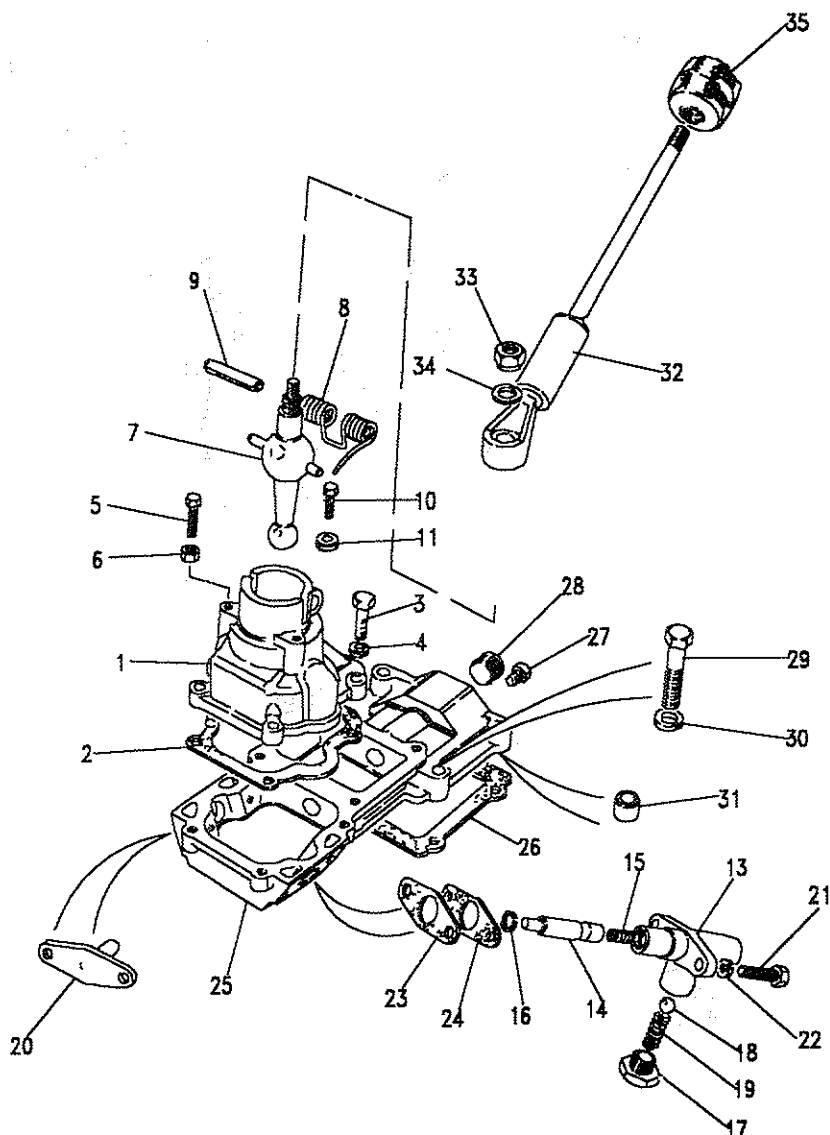
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GEARBOX - GEAR LEVER - LT77/LT77S - CONTINUED

III. Part No.	Description	Qty	Remarks
20 FRC7313	Stop 5th gear assembly	1	Note(1)
21 SH108251L	Screw	4	
22 WL108001L	Washer spring	4	
23 FRC6317	Spacer-plunger housing	A/R	
24 FRC7362	Spacer-plunger housing	A/R	
25 FTC503	Housing gear change	1	)Note(1)
597586	Cup plug	1	
GS110501	Screw grub 5th speed	1	
FN110041L	Nut flanged	1	)
26 FRC4489	Washer joint	1	
27 SH506031	Screw-blanking	1	
28 608246	Plug-screw in type	1	Note(1)
29 BH108081L	Bolt-housing to extn	4	
BH108111L	Bolt	1	
30 WL108001L	Washer spring	3	
31 FRC2626	Spring pin	2	
32 FRC7860	Gear lever RH steering	1	
FRC7493	Gear Lever LH steering	1	
33 NY110041L	Nut-gear lever assembly	1	
34 WA110061L	Washer	1	
35 FRC8722	Knob-gear lever	1	

Note(1)

When ordering FTC503 you will also require GS110501 and NH110041L these will replace FRC7313 the screw in plug 608246 is Also replaced by cup plug 597586 which comes with FTC 503.



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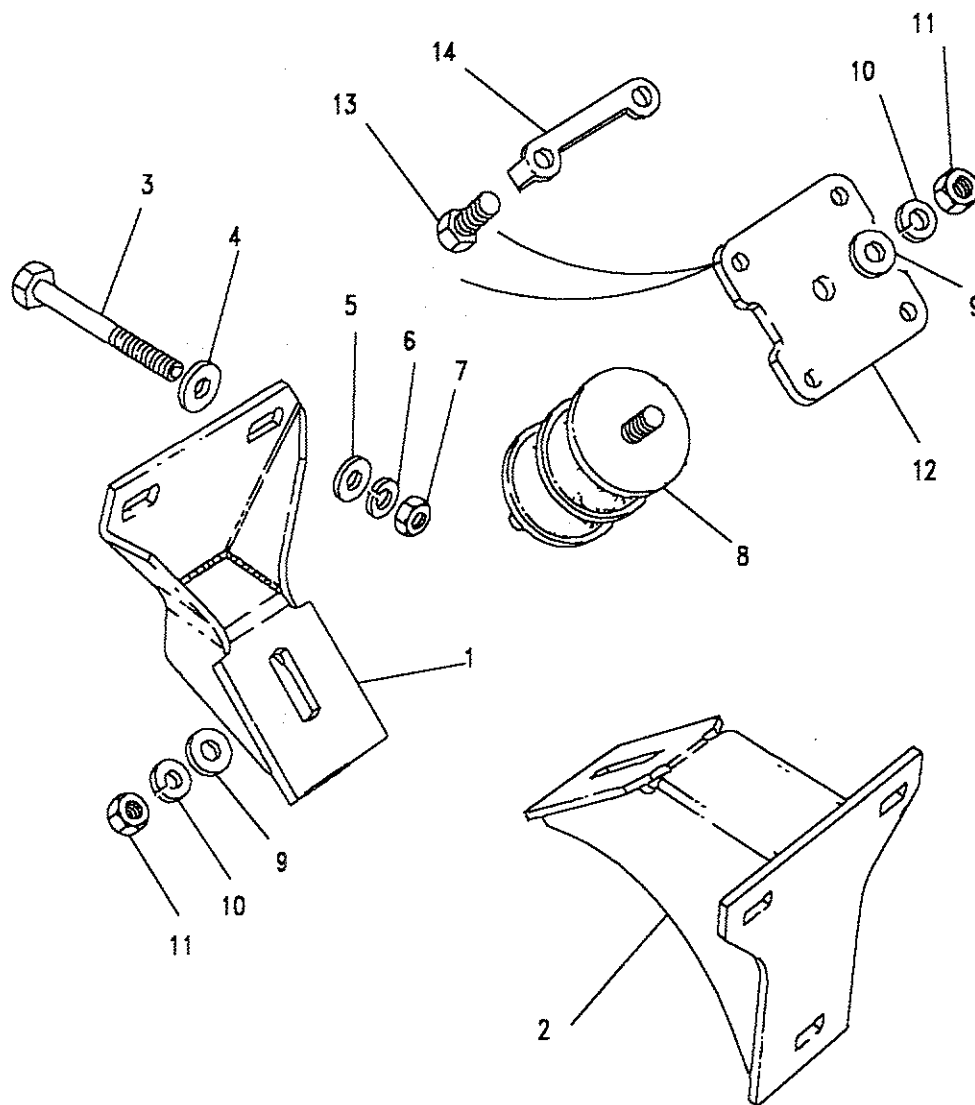
Page ADCDMA1A

GEARBOX - MOUNTINGS - LT77/LT77S

III. Part No.	Description	Qty	Remarks
1	NRC5742	1	Bracket mounting-RH
2	NRC5743	1	Bracket mounting-LH
3	BH108201L	6	Bolt
4	WP185L	6	Washer
5	WA108051L	6	Washer plain
6	WL108001L	6	Washer spring
7	NH108041L	6	Nut
8	NRC9560	2	Rubber mounting
9	WA110061L	4	Washer plain
10	WL110001L	4	Washer spring
11	NH110041L	4	Nut
12	NRC8204	2	Plate mounting
13	SH112201	8	Screw
14	NRC9561	4	Washer tab

Gearbox - Mountings - V8 with LT77S Gearbox

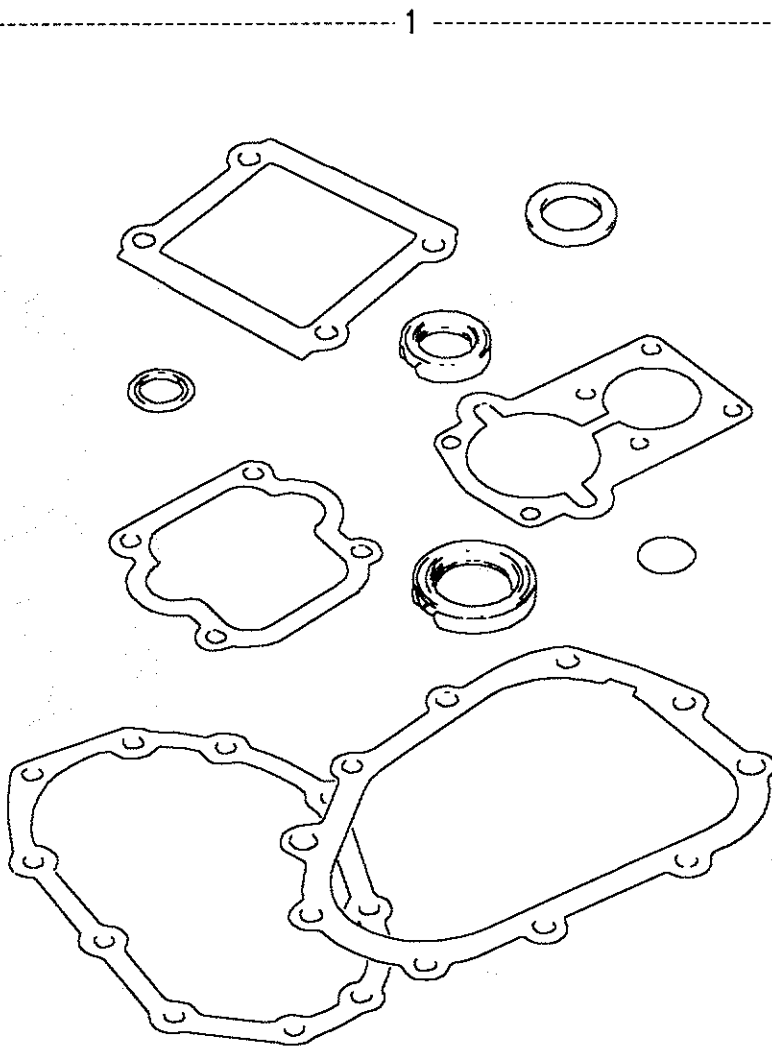
NTC9224	Bracket mounting LH	1
SH112251L	Screw	4
WL112201L	Washer	4
NTC1201	Bracket mounting rear RH	1
90575585	Bracket mounting rear LH	1
NTC5900	Mounting Circular	2
WA110061L	Washer	4
NY110041L	Nut	4
NRC8204	Plate mounting	1
SH112251L	Screw	4
WL112001L	Washer	4



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GEARBOX - GASKET KIT - LT77

III. Part No.	Description	Qty	Remarks
1 RTC6797	Kit-gasket and seal	1	
FTC4112	Washer copper	1	
TKC1229	Gasket	1	
TKC1235	Gasket	1	
FRC4810	Washer joint	1	
FRC2365	Seal oil	1	
FRC4501	'O'ring-	1	
UKC1060	Seal oil	1	
FRC4873	Gasket	1	Upto Suffix E
FTC316	Gasket	1	From Suffix E
FRC4490	Washer joint	1	
FRC4489	Washer joint	1	





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GROUP C

GEARBOX

GEARBOX

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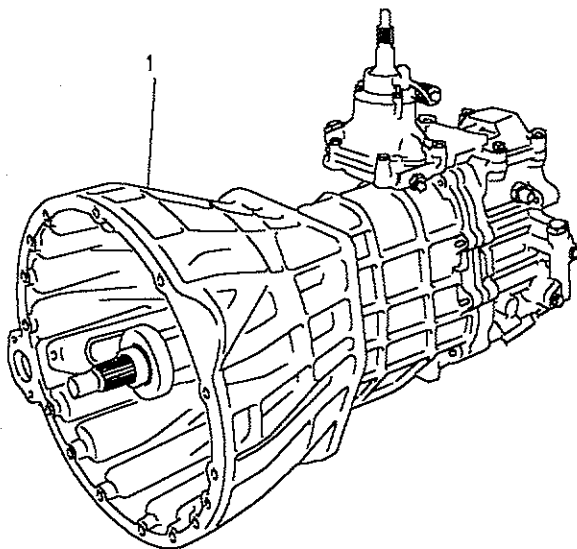
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GEARBOX - 5 SPEED - MANUAL

III. Part No.	Description	Qty	Remarks
STC1546N	Gearbox assembly TDI	1	Note(1)
STC1547N	Gearbox assembly V8	1	Note(2)
STC1548N	Gearbox assy V8 cooled	1	Note(3)
STC1549N	Gearbox assy 4 cyl pet	1	Note(4)

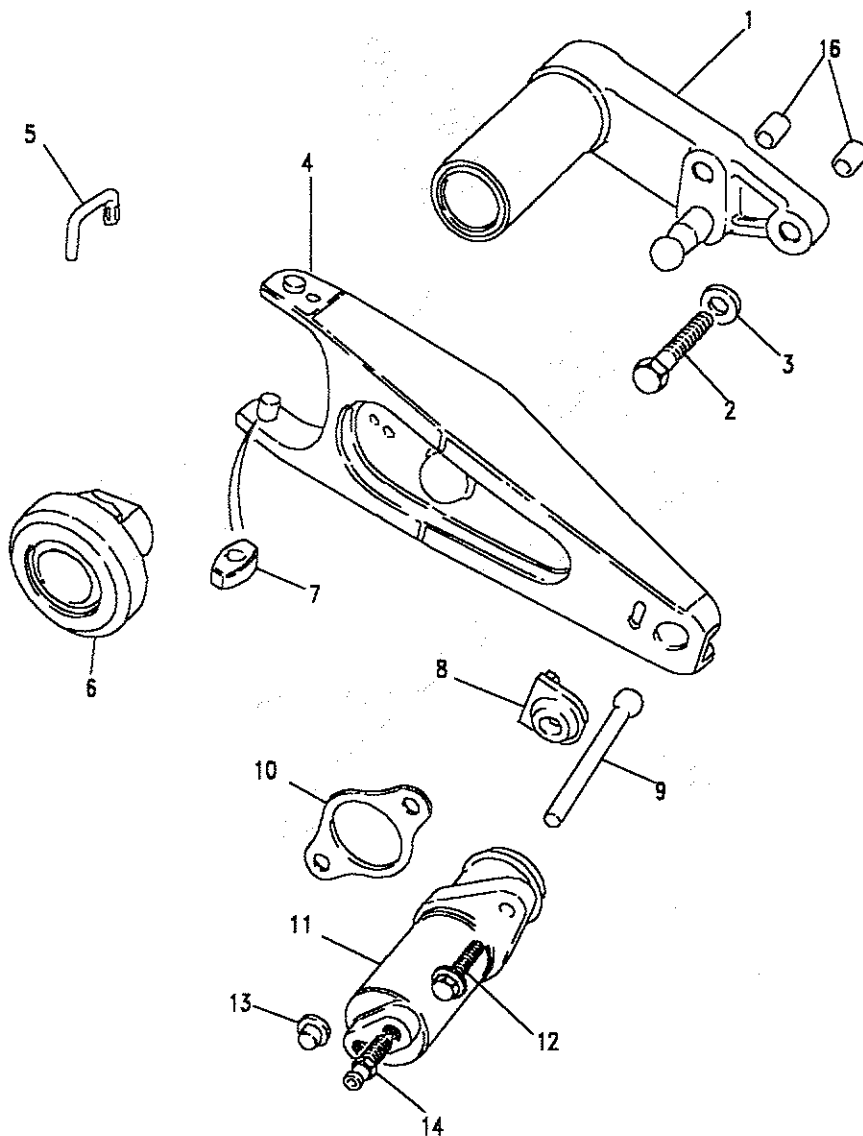
Note(1) Prefix 56A, suffix J
Note(2) Prefix 60A, suffix J
Note(3) Prefix 61A, suffix J
Note(4) Prefix 50A, suffix J



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GEARBOX - CLUTCH RELEASE MECHANISM - 4CYL PETROL

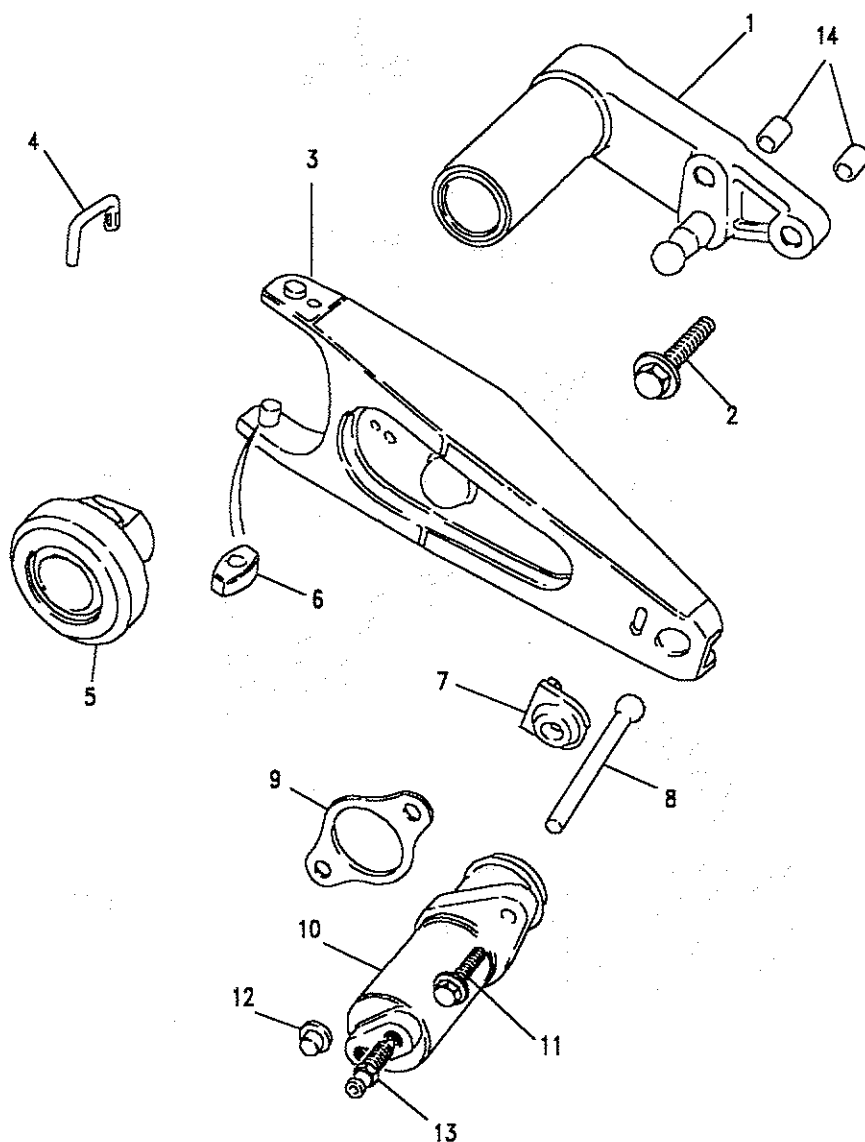
III. Part No.	Description	Qty	Remarks
1 FTC4177	Bearing clutch	1	
2 FTC4173	Lever clutch release	1	
3 FRC5255	Slipper pad clutch	2	
4 FTC4174	Pivot plate	1	
5 FB108061	Flange bolt	2	
6 FRC3416	Staple	1	
7 FRC8531	Slave cylinder clutch	1	
8 FS108251L	Flange screw M8 x 25	2	
9 FTC4229	Push rod clutch	1	
10 FRC3327	Clip	1	
11 NRC7441	Bracket jump hose	1	



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GEARBOX - CLUTCH RELEASE MECHANISM - TDI

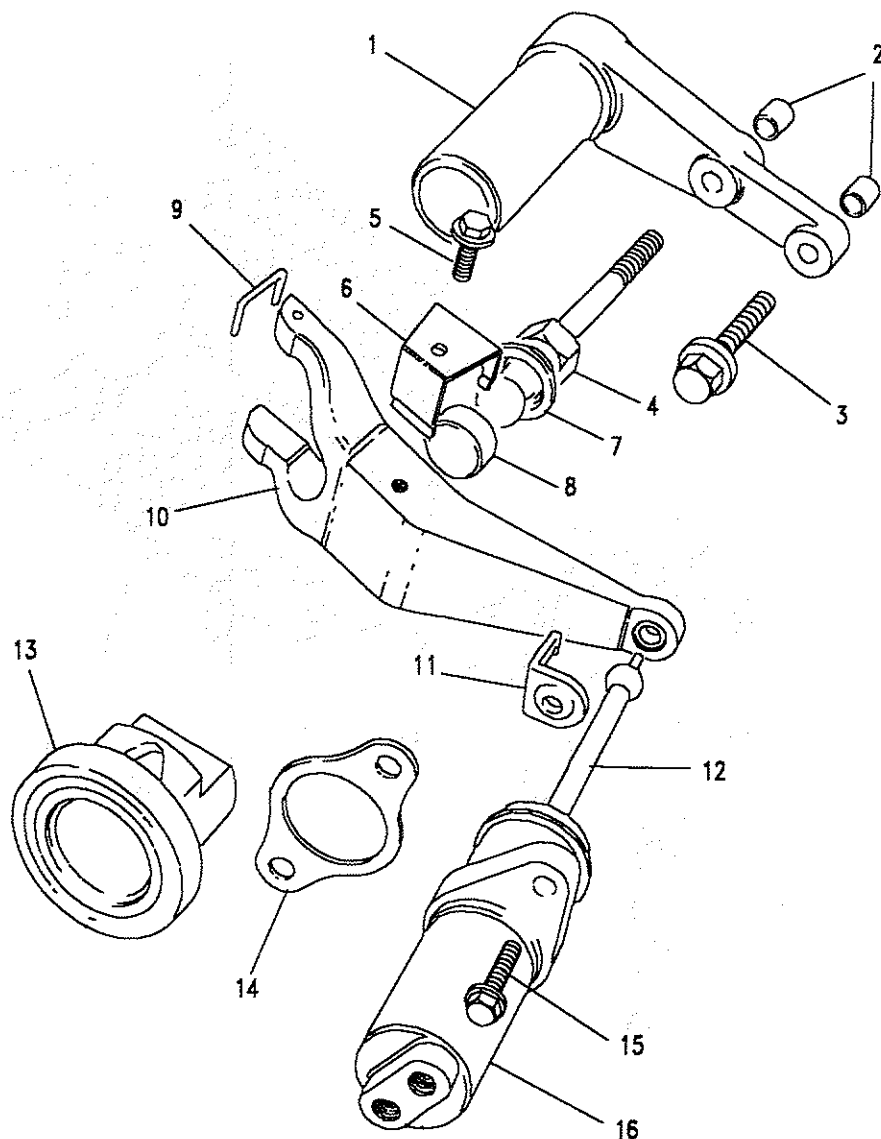
III. Part No.	Description	Qty	Remarks
1 FTC1271	Guide release bearing	1	
2 FB108101	Flange bolt	2	
3 FTC2957	Lever clutch release	1	
4 FRC3416	Staple	1	
5 FRC9568	Bearing clutch	1	
6 FRC5255	Slipper pad clutch	2	
7 FRC3327	Clip	1	
8 FTC3912	Push rod clutch	1	
9 FRC2402	Backing plate	1	
10 FTC3911	Slave cylinder clutch	1	
11 FB108161L	Flange bolt	2	
12 594091	Dust cap	1	
13 606733	Bleed screw	1	
14 FRC2481	Dowel guide	2	



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GEARBOX - CLUTCH RELEASE MECHANISM - V8

III. Part No.	Description	Qty	Remarks
1 FRC4803	Guide release bearing	1	
2 FRC2481	Dowel guide	2	
3 FB108101	Flange bolt	1	
4 FRC2528	Pivot clutch release	1	
5 FS106101L	Flange screw	1	
6 571163	Clip	1	
7 FRC2975	Cap clutch release lever	1	
8 571161	Insert	1	
9 576203	Staple	1	
10 576137	Lever clutch release	1	
11 576723	Clip	1	
12 571160	Push rod clutch	1	
13 FRC9568	Bearing clutch	1	
14 FRC2402	Backing plate	1	
15 FS108251L	Flange screw M8 x 25	2	
16 UKC8677L	Slave cylinder clutch	1	
BHM7063L	Repair kit slave cylinder	1	



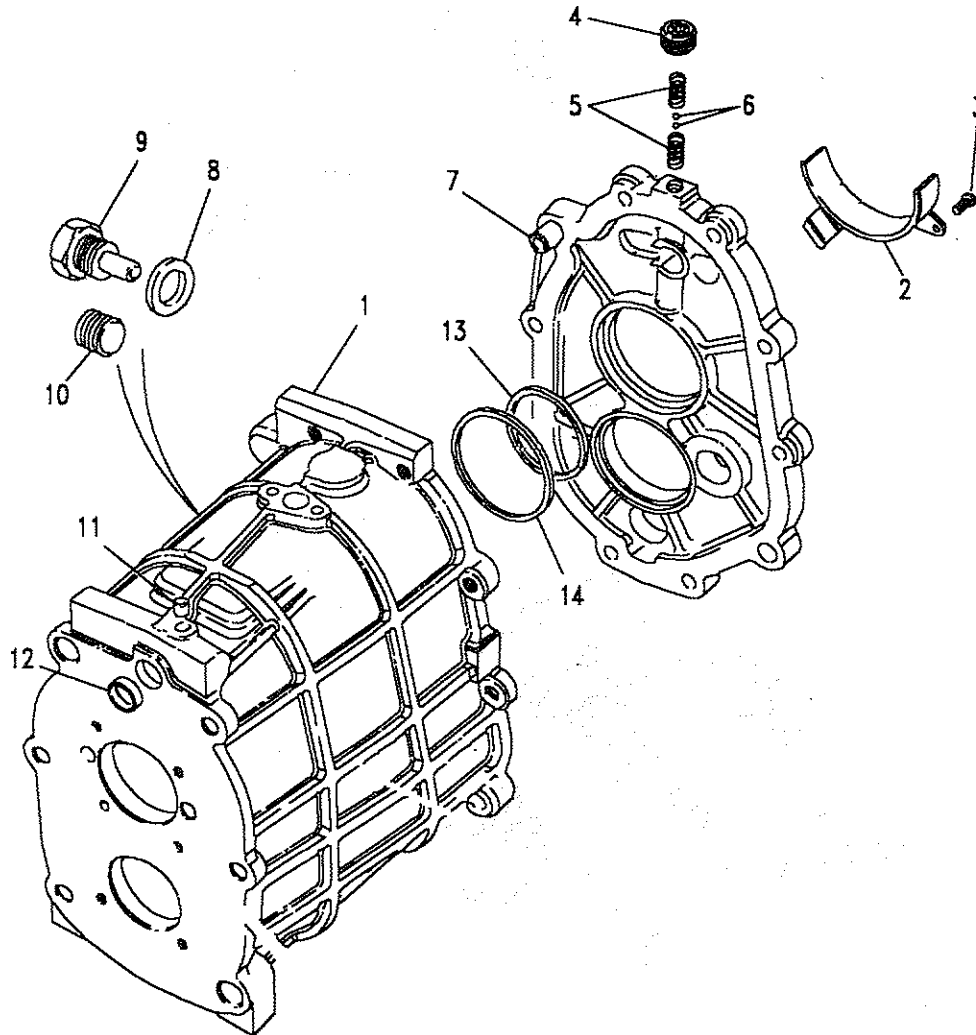
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GEARBOX - GEARCASE - MANUAL R380

III. Part No.	Description	Qty	Remarks
1	FTC3848	1	Gearcase
2	FTC4131	1	Baffle plate
3	FS106161ML	2	Screw flanged
4	FTC4108	1	Plug screw
5	FTC3382	2	Spring detent
6	BLS112L	2	Spring detent
7	UKC170L	2	Dowel
8	FRC6145	1	Plug magnetic
9	FTC4112	1	Washer copper
10	FTC4056	1	Plug drain
11	FRC9803	1	Core plug
12	UKC30L	1	Core plug

Selective Spacer - Mainshaft in Centre Plate

13	FTC3739	1.740/1.715	A/R
	FTC3741	1.790/1.765	A/R
	FTC3743	1.840/1.815	A/R
	FTC3745	1.890/1.865	A/R
	FTC3747	1.940/1.915	A/R
	FTC3749	1.990/1.965	A/R
	FTC3751	2.040/2.015	A/R
	FTC3753	2.090/2.065	A/R
	FTC3755	2.140/2.115	A/R
	FTC3757	2.190/2.165	A/R
	FTC3759	2.240/2.215	A/R
	FTC3761	2.290/2.265	A/R





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GEARBOX

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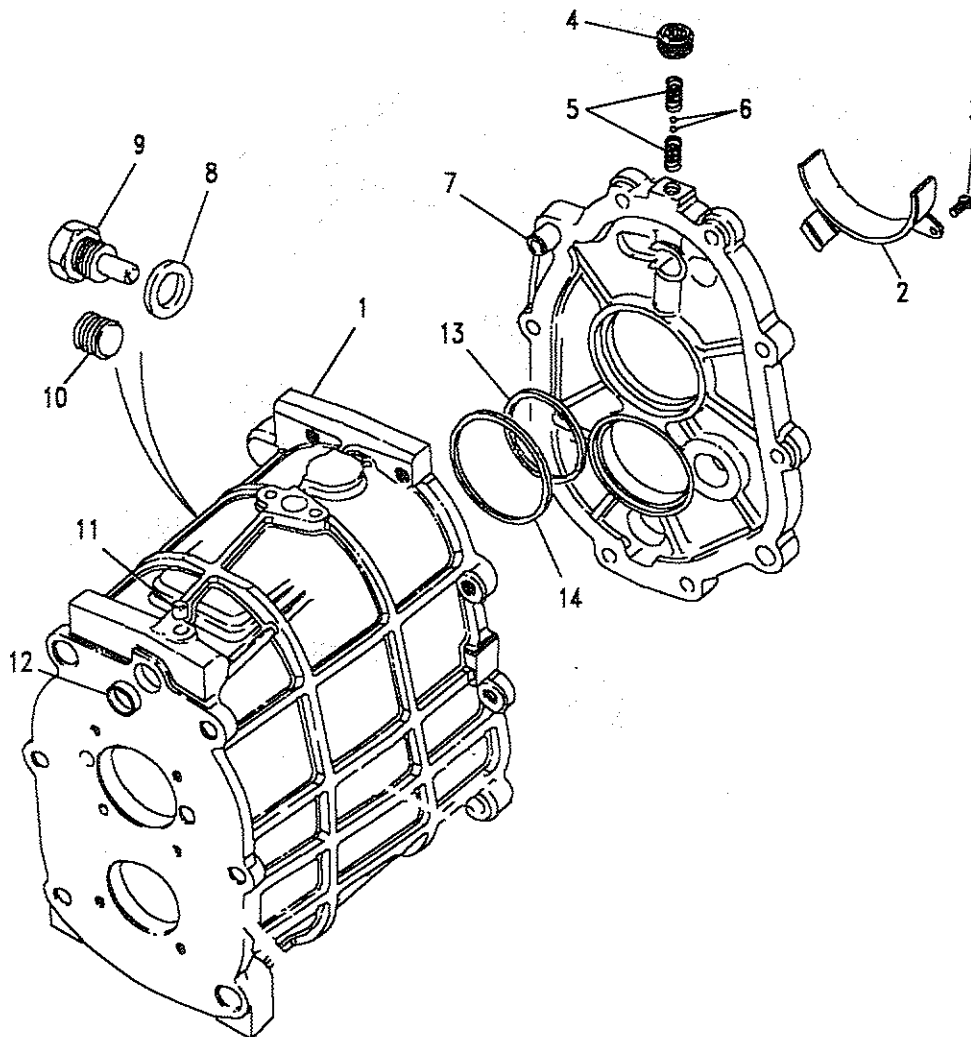
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GEARBOX - GEARCASE - MANUAL R380

III. Part No.	Description	Qty	Remarks
FTC3763	2.340/2.315	A/R	
FTC3765	2.390/2.365	A/R	
FTC3767	2.440/2.415	A/R	
FTC3769	2.490/2.465	A/R	
FTC3771	2.540/2.515	A/R	
FTC3773	2.590/2.565	A/R	
FTC3775	2.640/2.615	A/R	
FTC3777	2.690/2.665	A/R	
FTC3779	2.740/2.715	A/R	
FTC3781	2.790/2.765	A/R	
FTC3783	2.840/2.815	A/R	
FTC3785	2.890/2.865	A/R	
FTC3787	2.940/2.915	A/R	

Selective Spacer - Layshaft in Centre Plate

14	FTC4296	1.477/1.452	A/R
	FTC4298	1.527/1.502	A/R
	FTC4300	1.577/1.552	A/R
	FTC4302	1.627/1.602	A/R
	FTC4304	1.677/1.652	A/R
	FTC4306	1.727/1.702	A/R
	FTC4308	1.777/1.752	A/R
	FTC4310	1.827/1.802	A/R
	FTC4312	1.877/1.852	A/R
	FTC4314	1.927/1.902	A/R
	FTC4316	1.977/1.952	A/R
	FTC4318	2.027/2.002	A/R
	FTC4320	2.077/2.052	A/R
	FTC4322	2.127/2.102	A/R
	FTC4324	2.177/2.152	A/R
	FTC4326	2.227/2.202	A/R



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GEARBOX - BELL HOUSING - MANUAL R380

III. Part No.	Description	Qty	Remarks
1 FTC3921	Bell housing	1	TDI
FTC3922	Bell housing	1	V8
FTC4018	Bell housing	1	4Cyl petrol
FRC6110	Plug	1	
2 FS112401	Screw	6	
3 UKC25L	Dowel	2	

Fixings - Gearbox to Engine - TDI

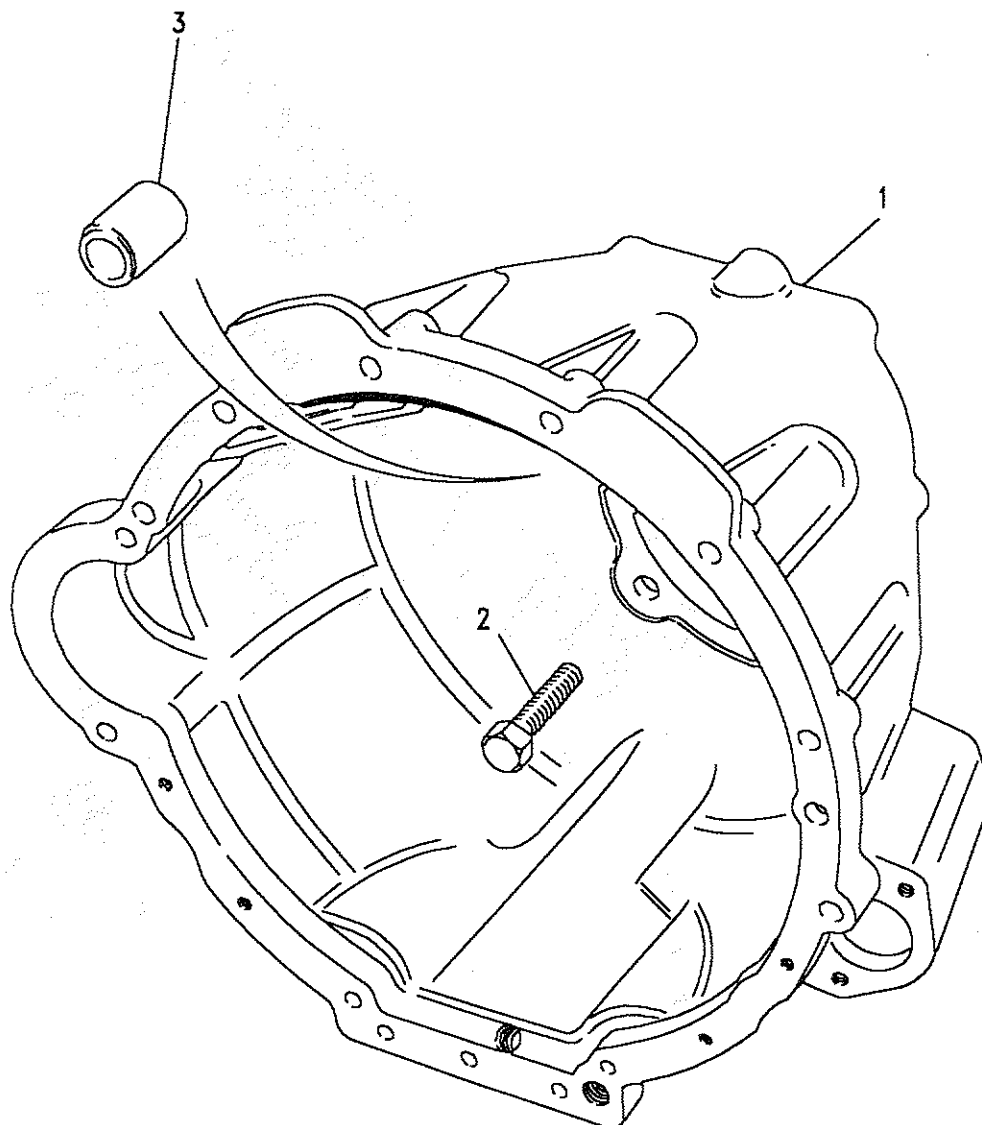
BH110221L	Bolt	4
FN110041	Nut flanged	9
SH108141L	Screw	1
WA110061	Washer plain	4
571134	Dowel	2
622324	Clip breather	1

Fixings - Gearbox to Engine - V8

BH506161L	Bolt	8
PRC2978	Bracket mounting	1
586440	Clip cable	1
NH105041L	Nut	1
SH105161L	Screw	1
WA105001L	Washer plain	2
WL105001L	Washer spring	1

Fixings - Gearbox to Engine - 4 Cylinder Petrol

FN110041	Nut flanged	11
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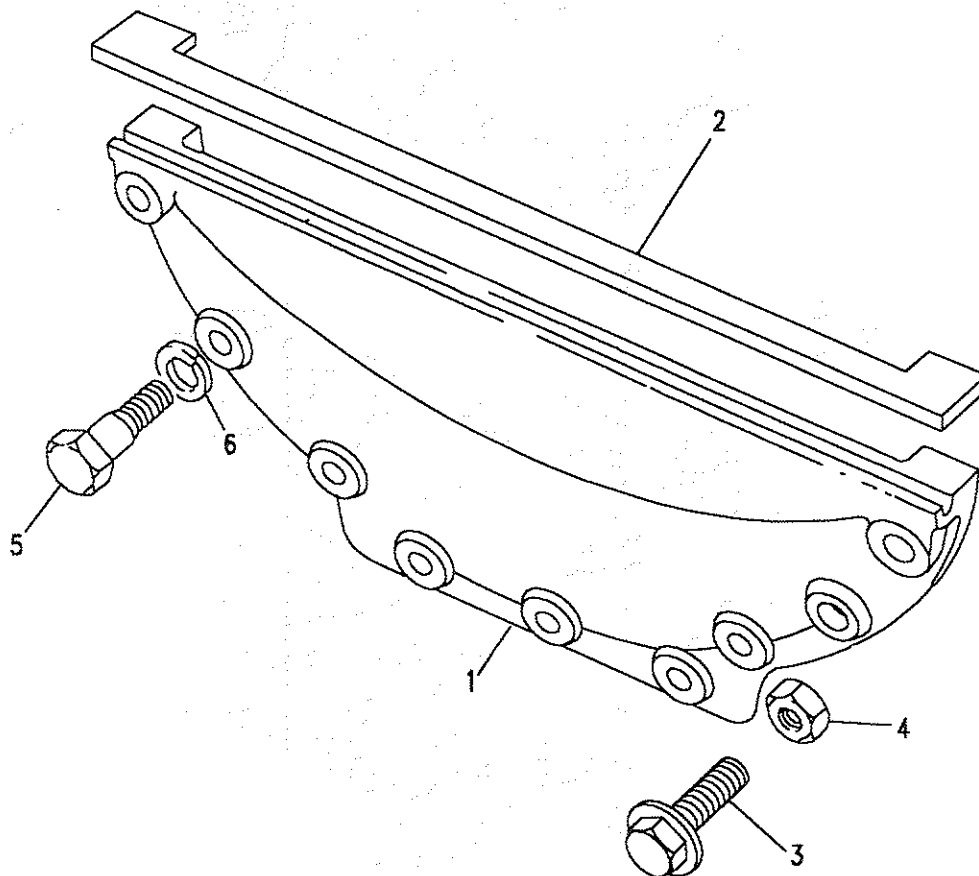
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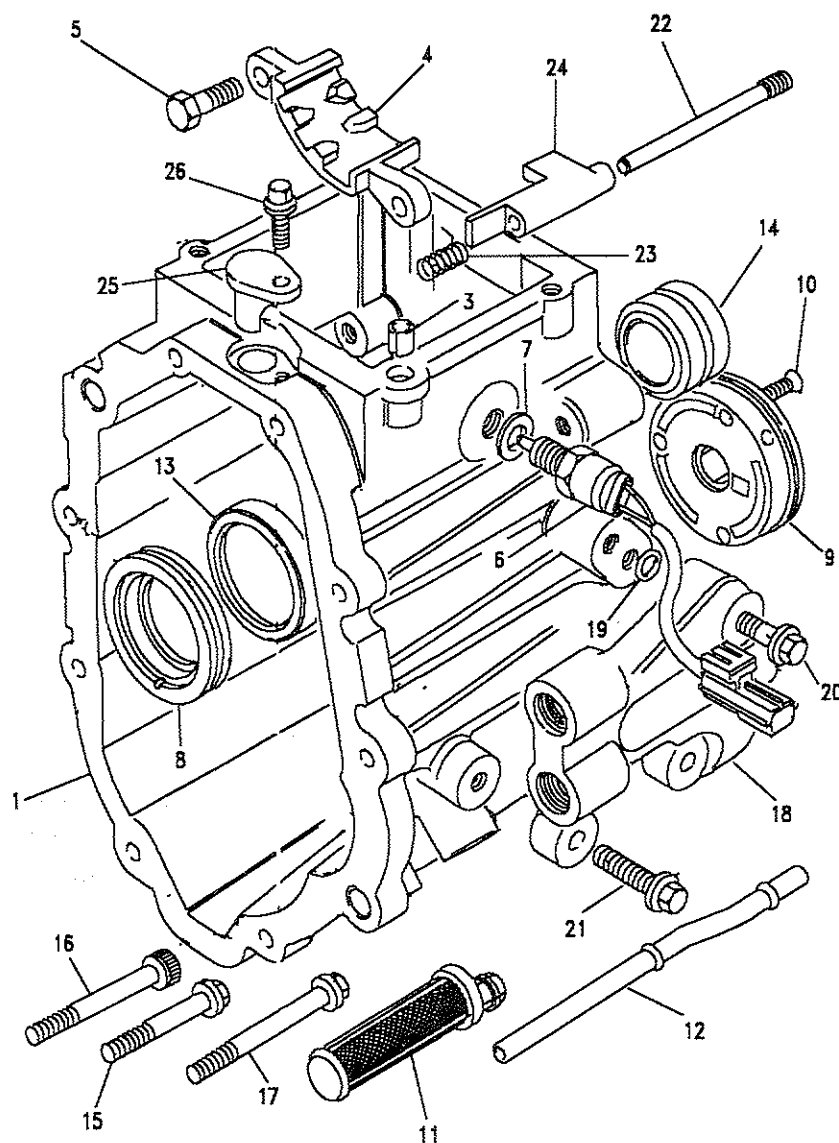
GEARBOX

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GEARBOX - GEARCASE - MANUAL V8 R380

III. Part No.	Description	Qty	Remarks
1 FRC2859	Cover bottom	1	
2 594087	Seal bottom cover	1	
3 FS106255	Screw flanged	2	
SH106351L	Screw flanged	5	
4 FN106041	Nut flanged	5	
5 594134	Bolt	2	
6 WL108001L	Washer spring	2	





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GEARBOX - EXTENSION CASE - MANUAL R380

III. Part No.	Description	Qty	Remarks
1	FTC4241	1	Extension case assembly
2	LYQ100050	1	Plug blanking
3	FRC2626	2	Spring pin
4	FTC2392	1	Gateplate gear selector
5	FS108251L	2	Screw flanged M8 x 25
6	CDU51	1	Switch reverse light
7	232042	1	Washer joint
	AMR3859	1	Cable rev light switch
8	FTC3701	1	Ring oil feed
9	FTC4206	1	Pump oil
10	FTC4449	3	Screw
11	FRC7855	1	Oil filter
12	FTC3387	1	Pipe oil inlet
13	FTC2383	1	Oil seal gearbox
14	FTC4021	1	Collar oil seal
15	FB108111	6	Flange bolt
16	FB108171	2	Flange bolt
17	SS108701S	2	Screw
18	FTC4053	1	Oil block extn case
	FTC2104	1	Oil block extn case
	FTC2687	1	Oil block extn case
19	FTC1441	2	O ring
20	FB108081	2	Flange bolt
21	FS108301L	2	Bolt
22	FTC3711	1	Shaft inhibition
23	FTC4483	1	Spring torsion
24	FTC3713	1	Cam inhibition
25	FTC3587	1	Interlock
26	FS106161M	1	Screw
27	PRC8873	1	Transmitter temperature
28	232042	1	Joint washer
29	FRC9428	1	Breather assembly
	FRC9430	1	Breather assembly

TDI & 4Cyl P
V8 Basic
V8 Cooled

V8 Basic
V8 Basic
4cyl Petrol
V8 & TDI



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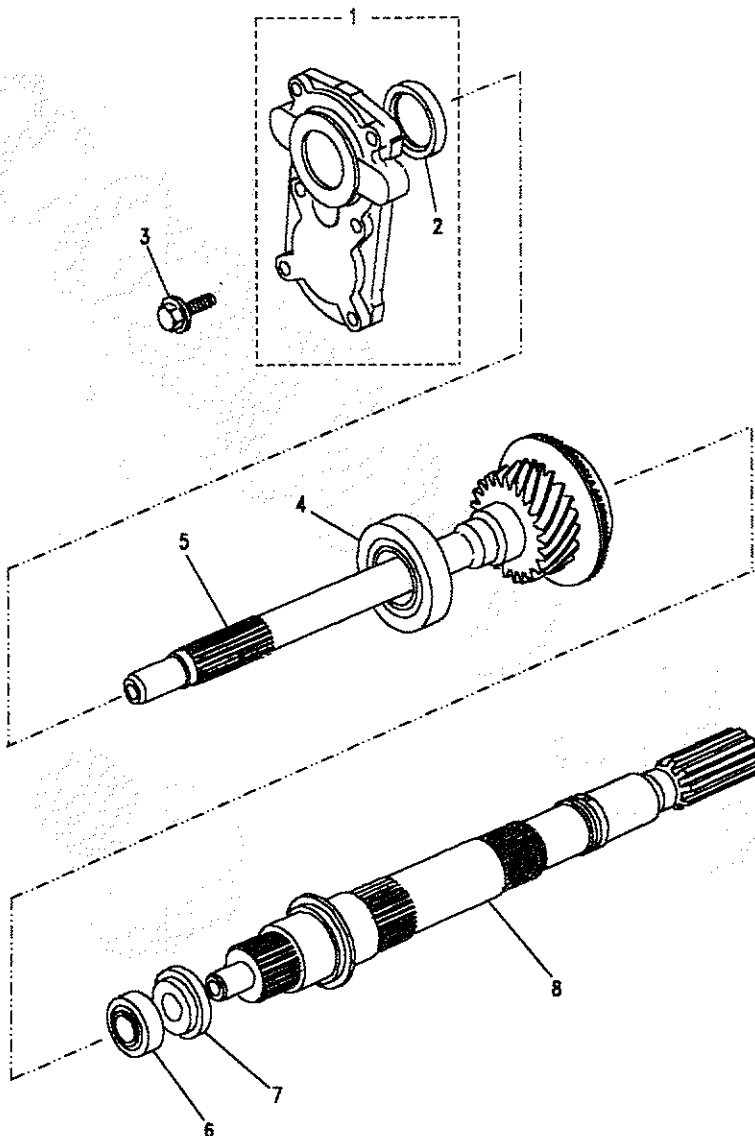
GEARBOX

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GEARBOX - MAINSHAFT - MANUAL R380

III. Part No.	Description	Qty	Remarks
1 FTC4238	Cover assembly front	1	4 Cyl Petrol
FTC3696	Cover assembly front	1	TDI & V8
2 UKC1060L	Oil Seal	1	
3 FS108251M	Screw	6	
4 STC1628	Bearing	1	
5 FTC3366	Shaft pinion P4	1	
FTC3927	Shaft pinion TDI	1	
FTC3928	Shaft pinion V8	1	
6 UKC8L	Bearing	1	
7 FTC2737	Spacer	1	
8 FTC3703	Mainshaft	1	



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GEARBOX - MAINSHAFT GEARS - MANUAL R380

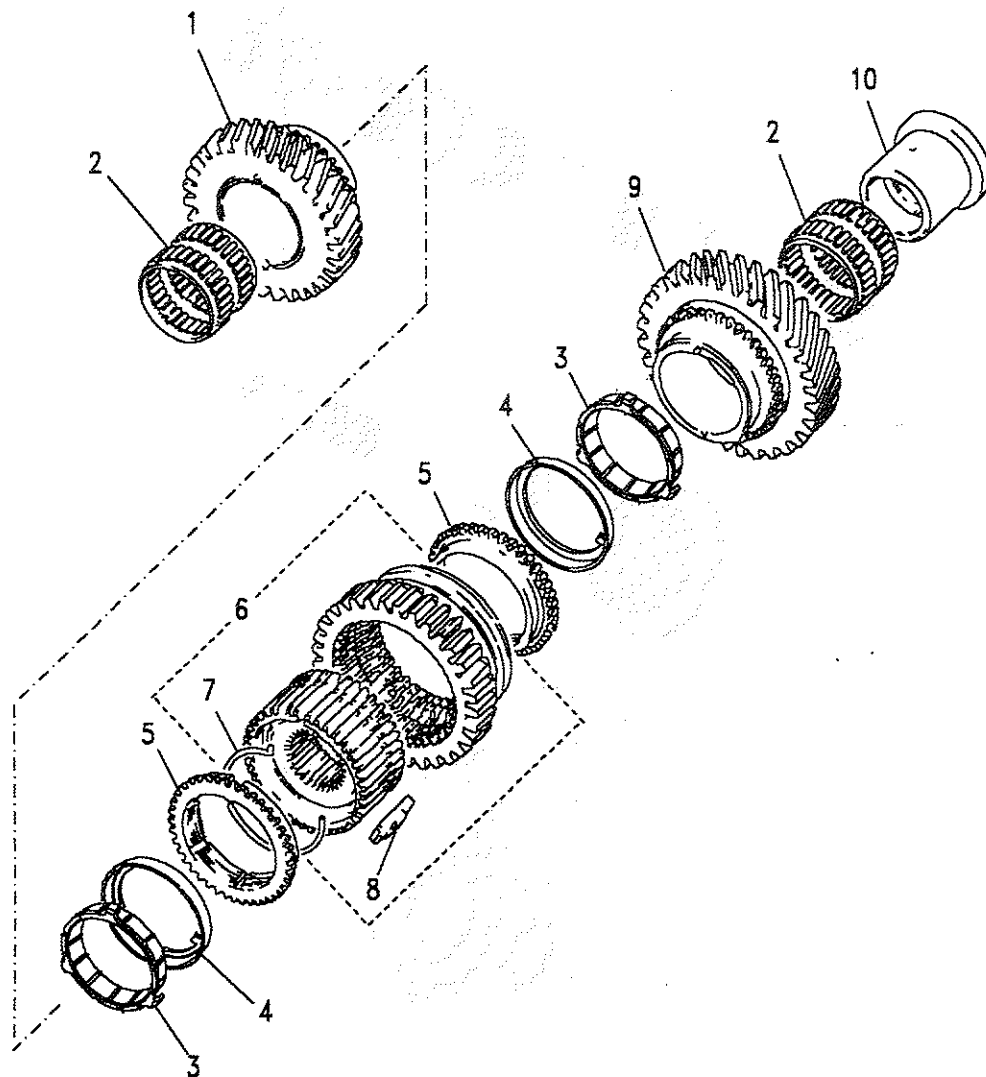
III. Part No.

Description

Qty Remarks

1st and 2nd gears

1	FTC2714	Gear 2nd speed	1	
2	FTC1311	Bearing	2	
3	FTC2397	Ring synchro inner	2	
4	FTC2396	Ring synchro middle	2	
5	FTC3584	Ring baulk gearbox	2	
6	FTC2733	Synchro assembly	1	
7	FTC4172	Spring synchro	2	
8	FTC4171	Plate shifting synchro	3	
9	FTC2948	Gear 1st speed	1	TDI & V8
	FTC2716	Gear 1st speed	1	4 Cyl Petrol
10	FTC2005	Bush	1	





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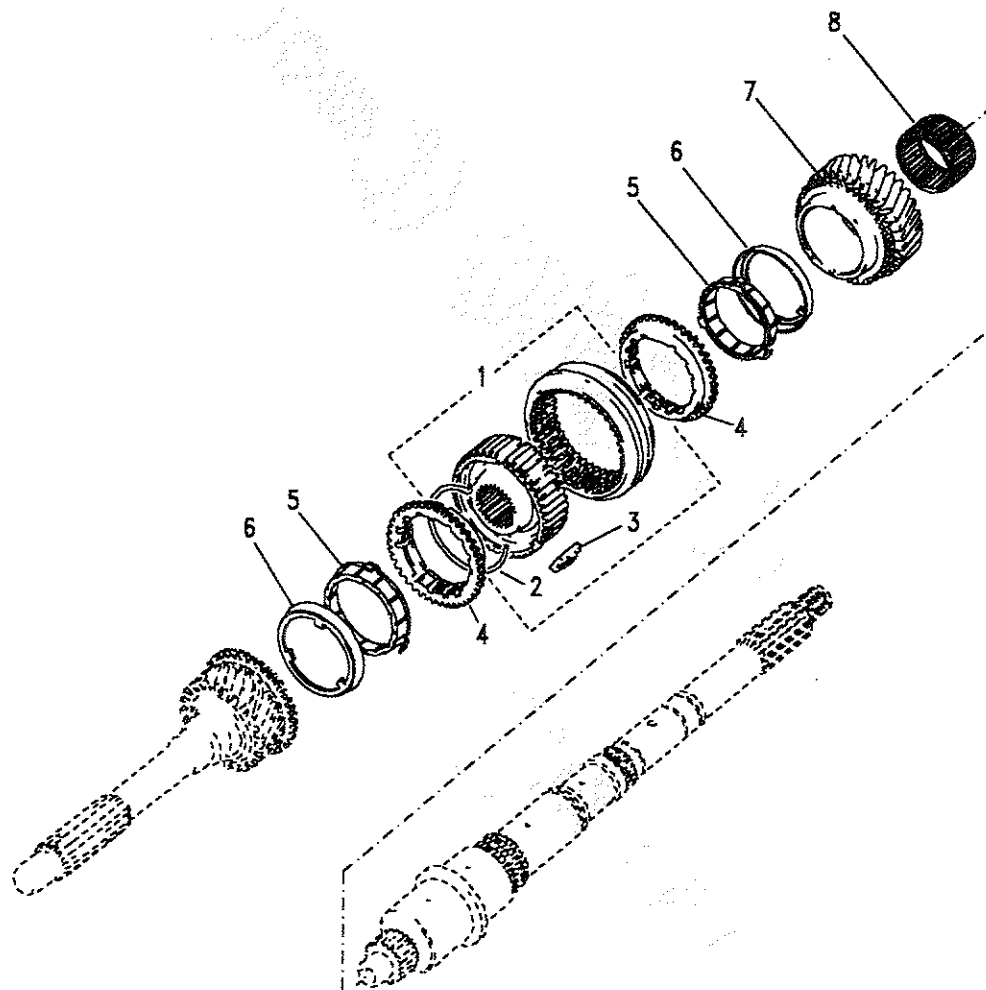
GEARBOX

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GEARBOX - MAINSHAFT GEARS - MANUAL R380

III. Part No.	Description	Qty	Remarks
3rd and 4th gears			
1 FTC2887	Synchro assembly	1	
2 FTC4172	Spring synchro	2	
3 FTC4171	Plate shifting synchro	3	
4 FTC3584	Ring baulk gearbox	2	
5 FTC2396	Ring synchro middle	2	
6 FTC2397	Ring synchro inner	2	
7 FTC2712	Gear 3rd speed	1	
8 FTC1311	Bearing	1	



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GEARBOX - MAINSHAFT GEARS - MANUAL R380

III. Part No.	Description	Qty	Remarks
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5th gear

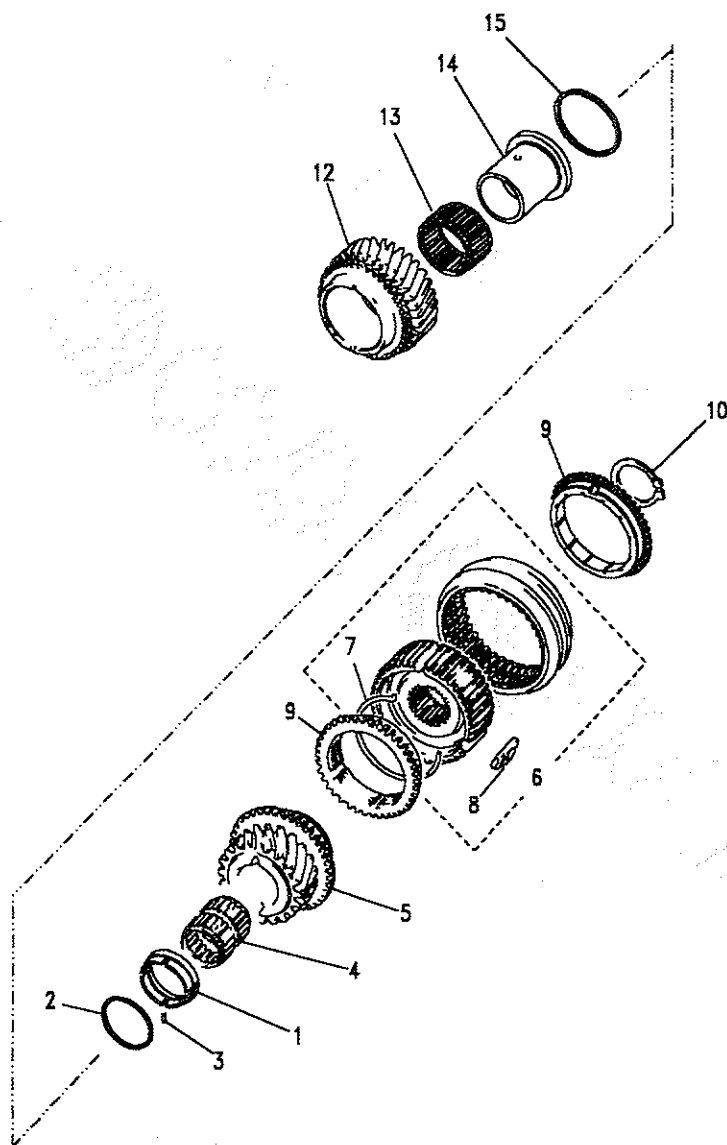
1	FTC3699	Washer thrust	1
2	FTC3700	Ring retaining	1
3	PA108101L	Spring pin	1
4	FRC5280	Bearing needle	1
5	FTC2946	Gear 5th speed	1
6	FTC2727	Synchro assembly	1
7	FTC4245	Spring synchro	2
8	FTC4171	Plate shifting	3
9	FTC2731	Ring baulk	2
10	FTC3697	Circlip	1
11	FTC3371	Bearing	1

Reverse gear

12	FTC4242	Gear reverse	1
13	FTC1311	Bearing	1
14	FTC2005	Bush	1

Selective spacer - Reverse bush

15	FTC3951	2.475/2.450	A/R
	FTC3953	2.425/2.400	A/R
	FTC3955	2.375/2.350	A/R
	FTC3957	2.325/2.300	A/R
	FTC3959	2.275/2.250	A/R
	FTC3961	2.225/2.200	A/R
	FTC3963	2.175/2.150	A/R
	FTC3965	2.125/2.100	A/R
	FTC3967	2.075/2.050	A/R
	FTC3969	2.025/2.000	A/R





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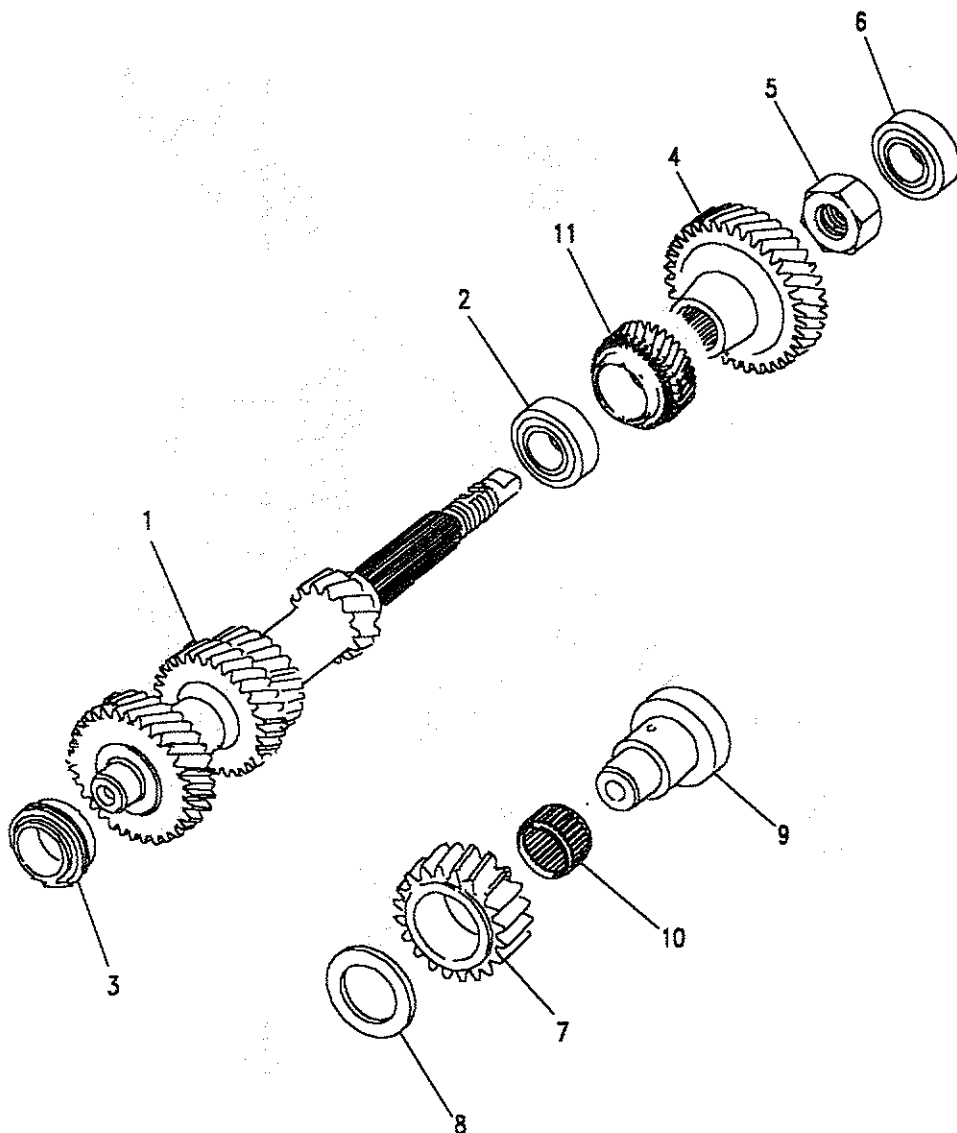
GEARBOX

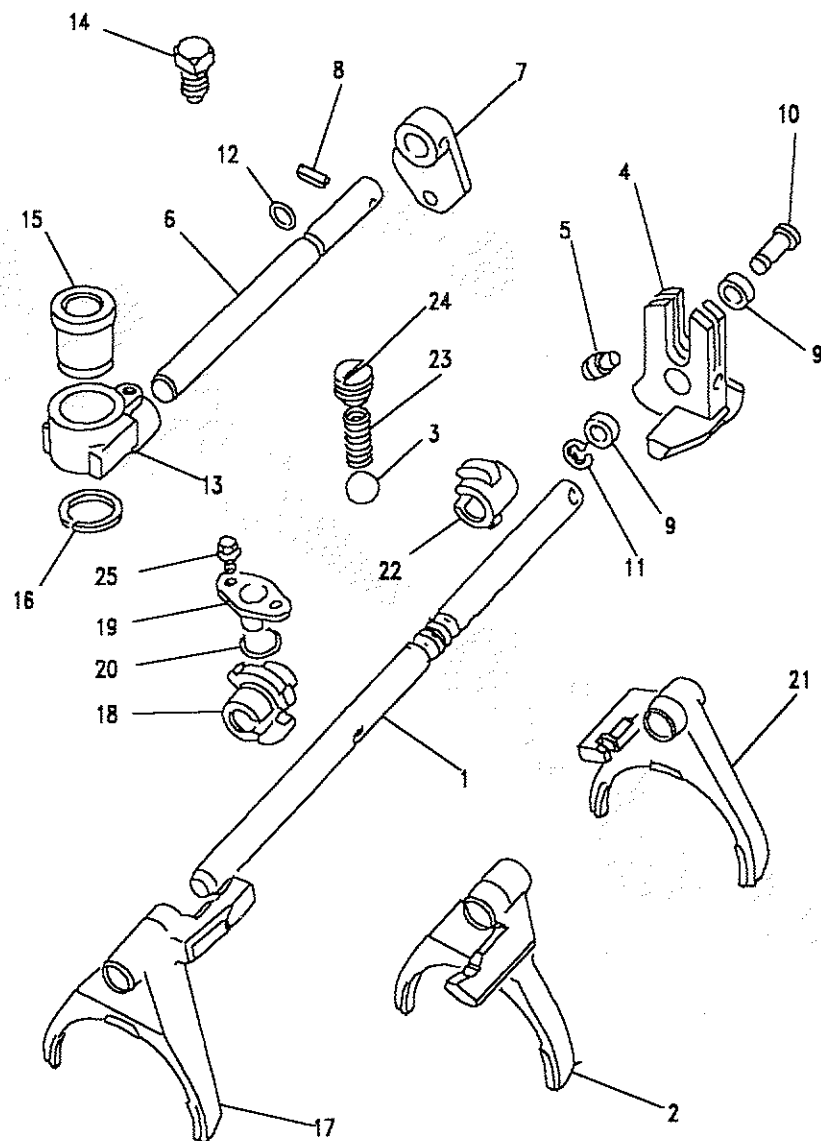
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GEARBOX - LAYSHAFT - MANUAL R380

III. Part No.	Description	Qty	Remarks
1 FTC2941	Layshaft	1	TDI & V8
FTC2974	Layshaft	1	4 Cyl Petrol
2 FTC317	Bearing layshaft rear	1	
3 FTC248	Bearing layshaft front	1	
4 FTC2945	Gear 5th speed	1	
5 EJP7738	Nut	1	
6 FTC2385	Bearing	1	
7 FTC2725	Gear reverse idler	1	
8 FTC3847	Spacer rev idler gear	1	
9 FTC3850	Shaft reverse idler	1	
10 FTC2582	Bearing needle	1	
11 FTC3391	Gear assembly reverse	1	





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GEARBOX - SELECTORS AND SHAFTS - MANUAL R380

III. Part No.	Description	Qty	Remarks
1	FTC3361	1	Selector shaft
2	FTC3581	1	Fork selector 1st/2nd
3	BLS112L	2	Ball detent 3/8
4	FTC4113	1	Quadrant
5	FTC1488	1	Spring pin
6	FRC7334	1	Select shaft
7	FRC7333	1	Quadrant
8	FRC7335	1	Spring pin
9	FRC4435	1	Roller
10	FRC4434	1	Shaft
11	CR120105L	1	Circlip
12	FRC4951	1	O ring
13	FRC5864	1	Yoke
14	FTC4536	1	Grubscrew
15	FRC5859	1	Yoke
16	CR120335L	1	Circlip
17	FTC3582	1	Fork selector 3rd/4th
18	FTC3370	1	Interlock
19	FRC8239	1	Plate assembly
20	FRC8170	1	O ring
21	FTC3583	1	Fork selector 5th
22	FTC2885	1	Interlock spool
23	FTC3382	2	Spring detent
24	FTC4108	1	Plug screw
25	SH106161M	2	Screw flanged



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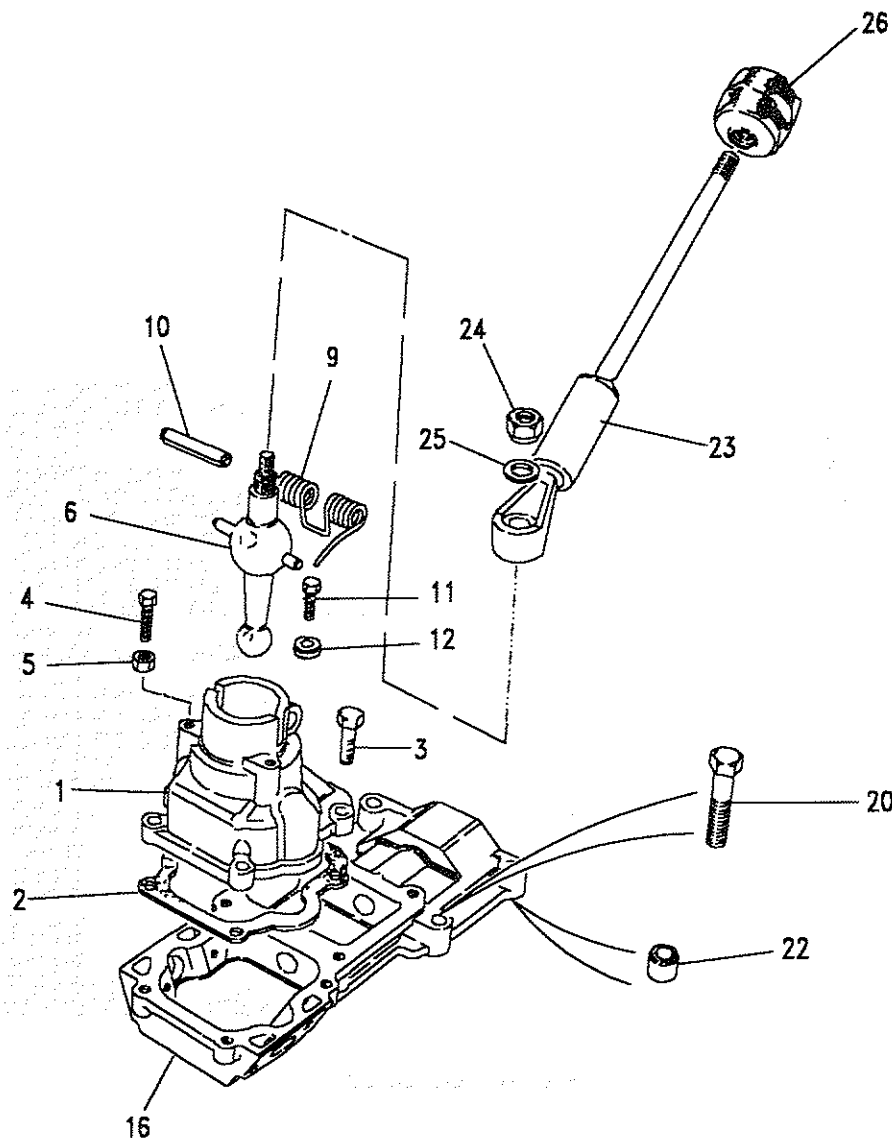
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GEARBOX - GEAR LEVER - MANUAL R380



III. Part No.	Description	Qty	Remarks
1	FRC7155	1	Housing gear lever
2	FTC4510	1	Washer joint
3	FS108251L	4	Screw
4	SH106201L	2	Screw
5	NH106041L	2	Nut
6	FRC8724	1	Gear lever lower
7	22G1988L	1	Plunger
8	22G1989L	1	Plunger
9	FRC7414	1	Torsion spring
10	PA120801L	1	Roll pin
11	FS106167	1	Flange screw
12	FRC7886	1	Washer retaining
13	FRC7160	1	Grommet
14	AFU4173	1	Tie securing grommet
15	BTR1698	1	Gaiter
16	FTC3915	1	Housing gear change
17	GS110501	1	Grub screw 5th speed stop
18	FN110041L	1	Nut flanged
19	597586	1	Plug
20	FB108081L	3	Bolt flanged
21	FB108111L	1	Bolt flanged
22	FRC2626	2	Pin spring
23	FRC7860	1	Gear lever RH steering
	FRC7493	1	Gear lever LH steering
24	NY110041L	1	Nut nyloc
25	WC110061L	1	Washer plain
26	BTR9270	1	Knob gearchange





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GROUP C

GEARBOX

GEARBOX

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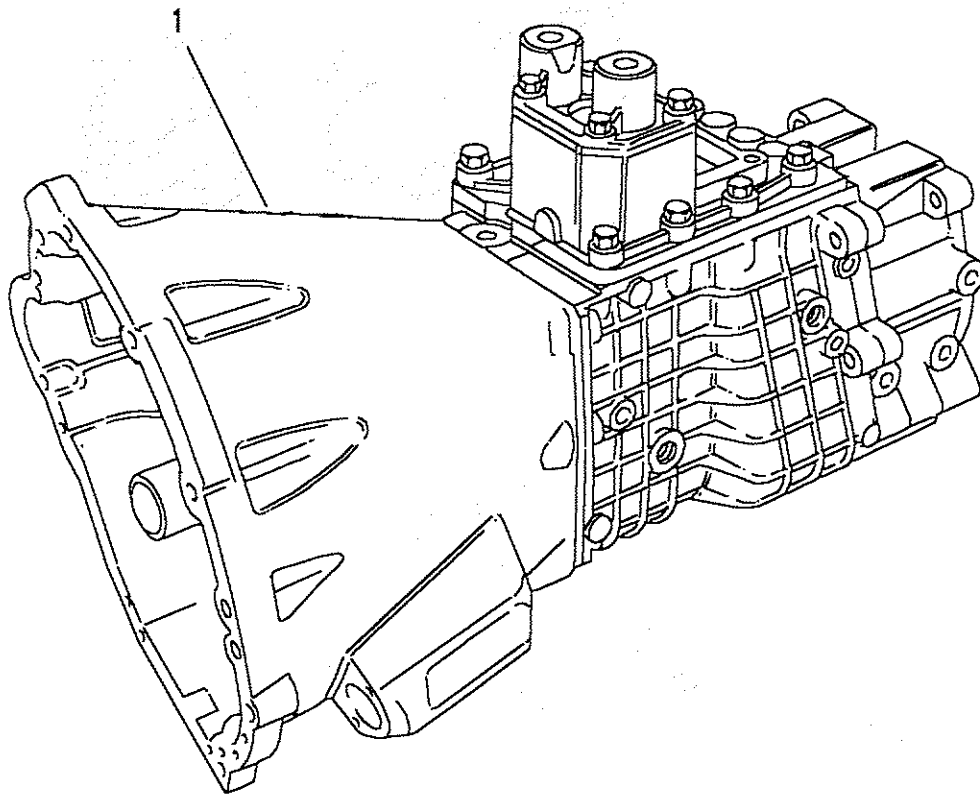
GEARBOX

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GEARBOX - GEARBOX ASSEMBLY - LT85

III. Part No.	Description	Qty	Remarks
1 FTC322N	Gearbox assembly	1	Note(1)
FTC322R	Greabox-reconditioned	1	

Note(1) Gearbox Number 20C00001/22C00001

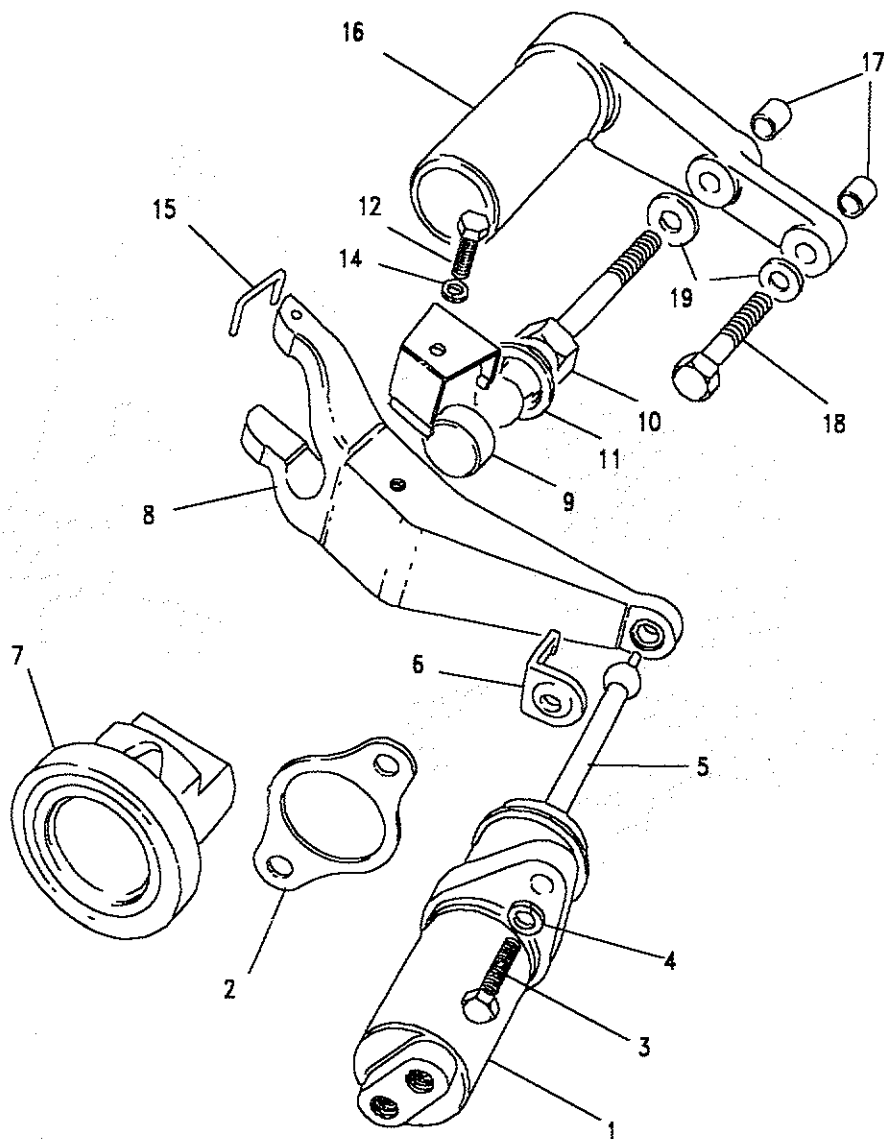


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GEARBOX - CLUTCH RELEASE - LT85

III. Part No.	Description	Qty	Remarks
1 UKC8677L	Slave cylinder clutch	1	
BHM7063L	Kit repair	1	
2 FRC2402	Plate backing	1	
3 SH108251L	Screw	2	
4 WL108001L	Washer spring	2	
5 571160	Push rod	1	
6 576723	Clip	1	
7 FRC9568	Bearing clutch release	1	
8 576137	Lever clutch release	1	
9 FRC2975	Cap pivot lever	1	
10 FRC2528	Pivot release lever	1	
11 571161	Insert	1	
12 SH106101L	Screw	1	
13 WM106001L	Washer spring	1	
14 571163	Clip release lever	1	
15 576203	Staple clutch lever	1	
16 FRC4803	Guide release bearing	1	
17 FRC2481	Dowel	2	
18 SH108401L	Screw	1	
19 WL108001L	Washer spring	2	





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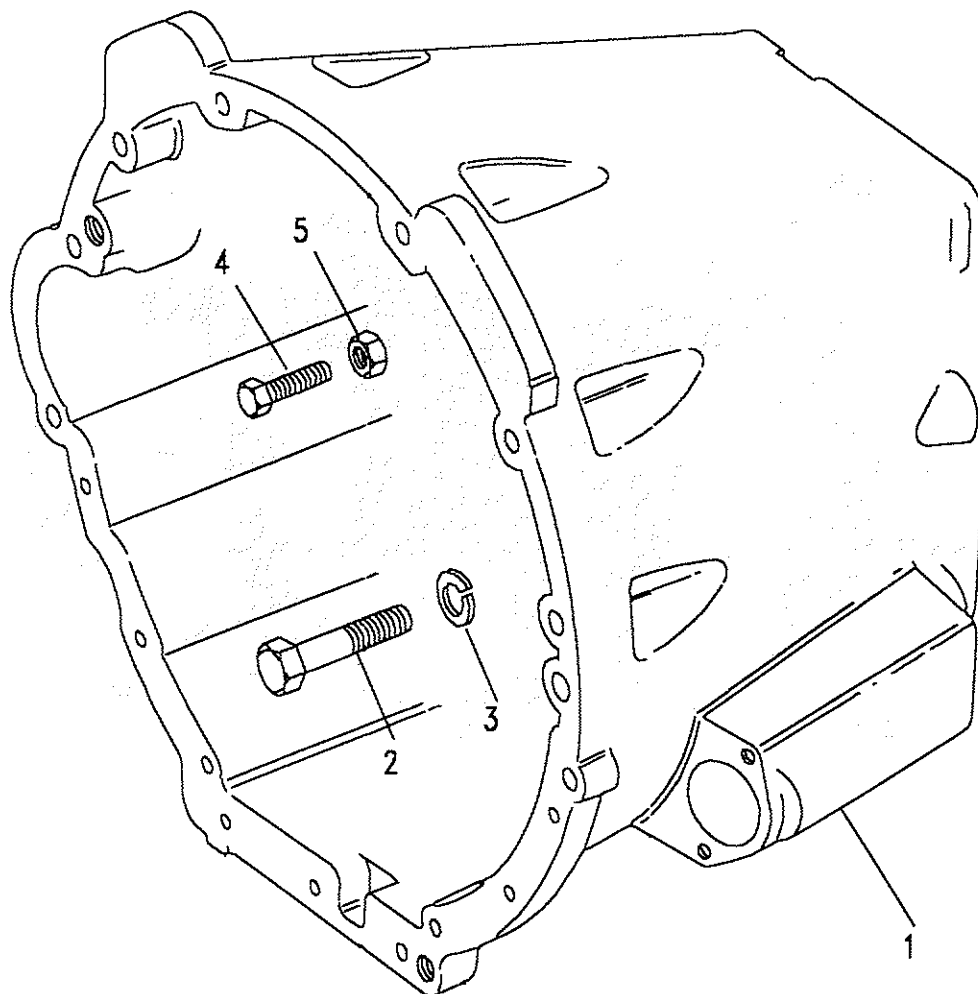
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GEARBOX - BELL HOUSING - LT85

III. Part No.	Description	Qty	Remarks
1 FRC8529	Bell housing	1	
2 BH112141L	Bolt M12x70	6	
3 WL112001L	Washer spring	6	
4 SH106301L	Screw M6x30	1	
5 NH106041L	Nut	1	
3290	Plug	1	



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GEARBOX - GEARCASE - LT85

III. Part No.

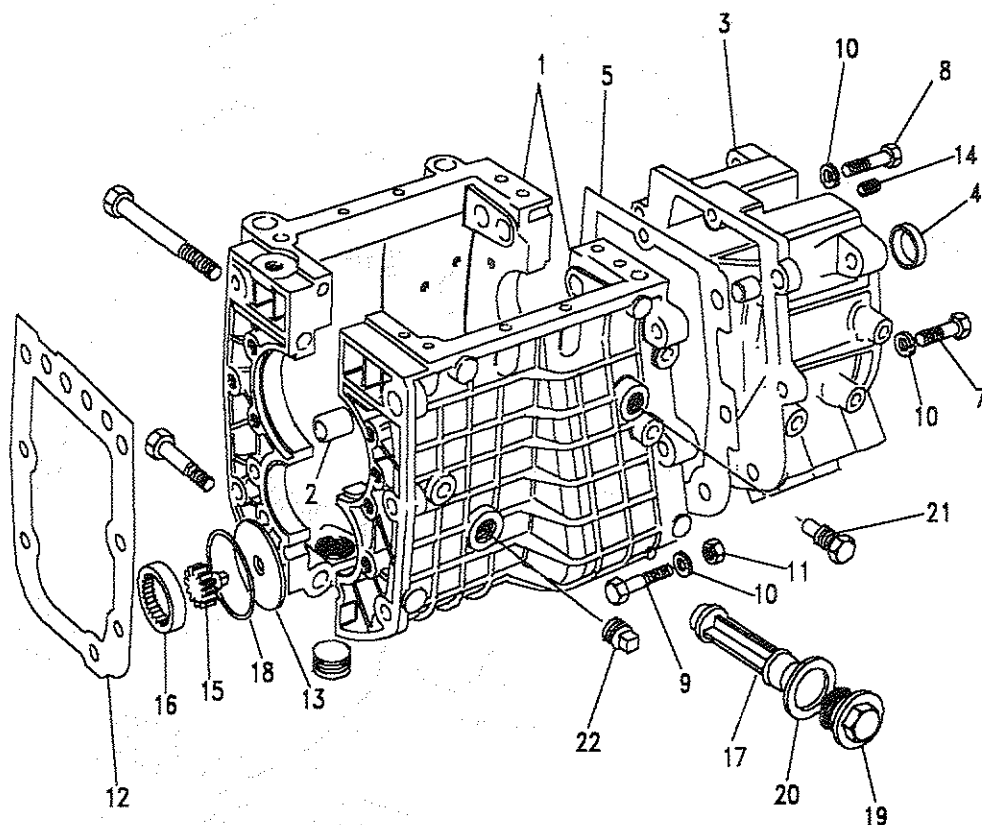
Description

Qty Remarks

1	FRC3731	Casing gearbox	1	20C
	FRC8397	Casing gearbox	1	22C
	FRC9524	Casing gearbox	1	Note(1)
2	FRC2309	Dowel	2	
3	FRC5306	Extension case	1	
4	FRC2365	Seal oil extension case	1	
5	FRC2465	Washer joint	1	
6	FRC2482	Dowel	2	
7	BH110091L	Bolt M10x45	3	
8	BH110101L	Bolt M10x50	3	
9	BH110121L	Bolt M10x60	2	
10	WL110001L	Washer spring	8	
11	NH110041L	Nut	1	
12	FRC3073	Washer joint	2	Note(2)
13	FRC2542	Plate blanking	1	
14	FRC3166	Grub Screw	1	
15	90571086	Gear internal	1	
16	591227	Gear external	1	20C only
17	576220	Filter	1	
18	FRC2468	O Ring	1	
19	90571104	Plug	1	
20	FRC4810	Washer	1	
	STC820	Kit gears	1	Non asbestos
	608246	Plug drain	1	
	571944	Plug reverse switch hole	1	
	PRC1039	Switch reverse light	1	
	FRC5674	Washer reverse switch	1	
21	FRC2370	Bolt reverse lever	1	
22	3292	Plug oil level	1	

Note(1) Prefix 22C but with SPLIT GEARCASE

Note(2) Use only 1 washer with SPLIT GEARCASE





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GEARBOX

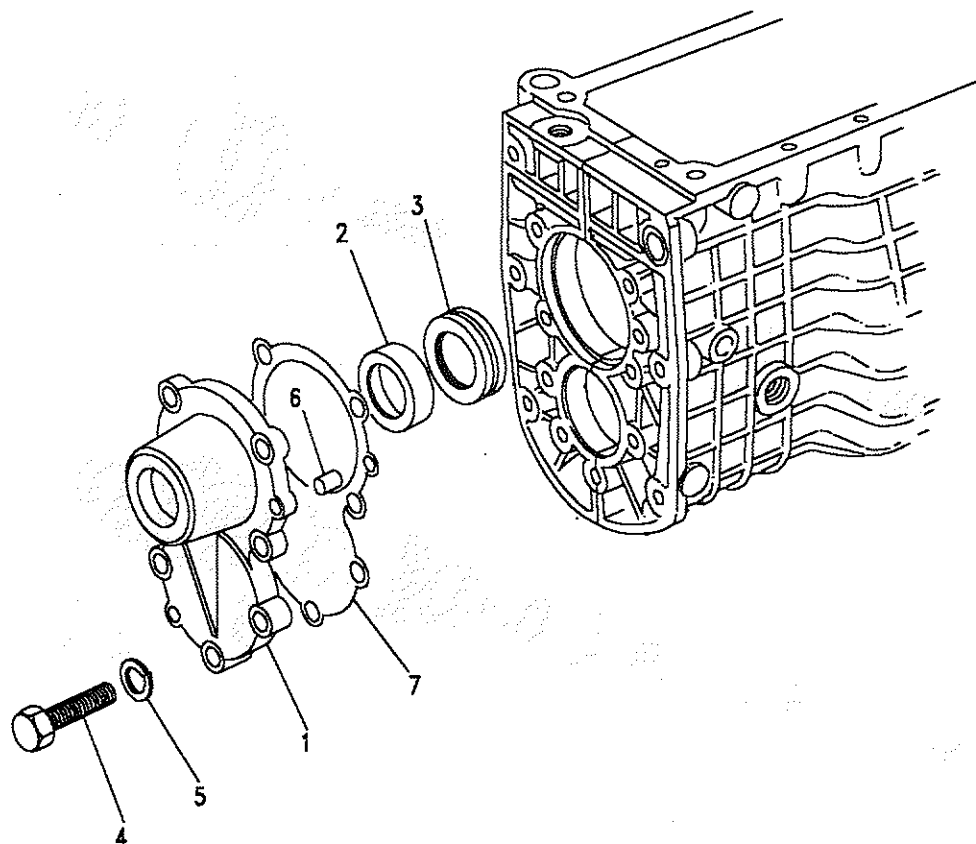
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GEARBOX - FRONT COVER - LT85

III. Part No.	Description	Qty	Remarks
1 FRC4875	Cover front	1	20C
FRC9620	Cover front	1	22C
GS108081L	Screw grub	1	20C
2 FRC2361	Seal oil	1	
3 591394	Pick up ring oil	1	
4 SH108401L	Screw	8	
5 WL108001L	Washer spring	8	
6 571134	Dowel front cover	2	
7 FRC3072	Washer joint	1	20C
FRC8215	Washer joint	1	Note(1)

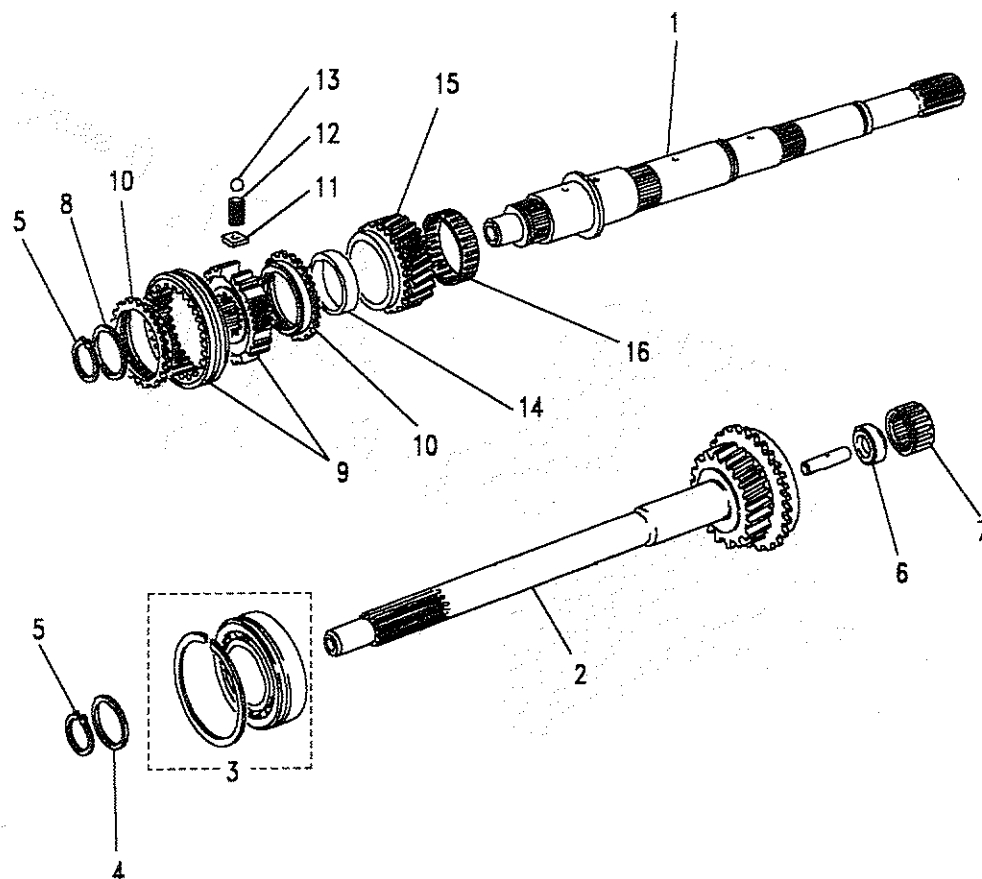
Note(1) Prefix 22c - Washer has hole at the top only



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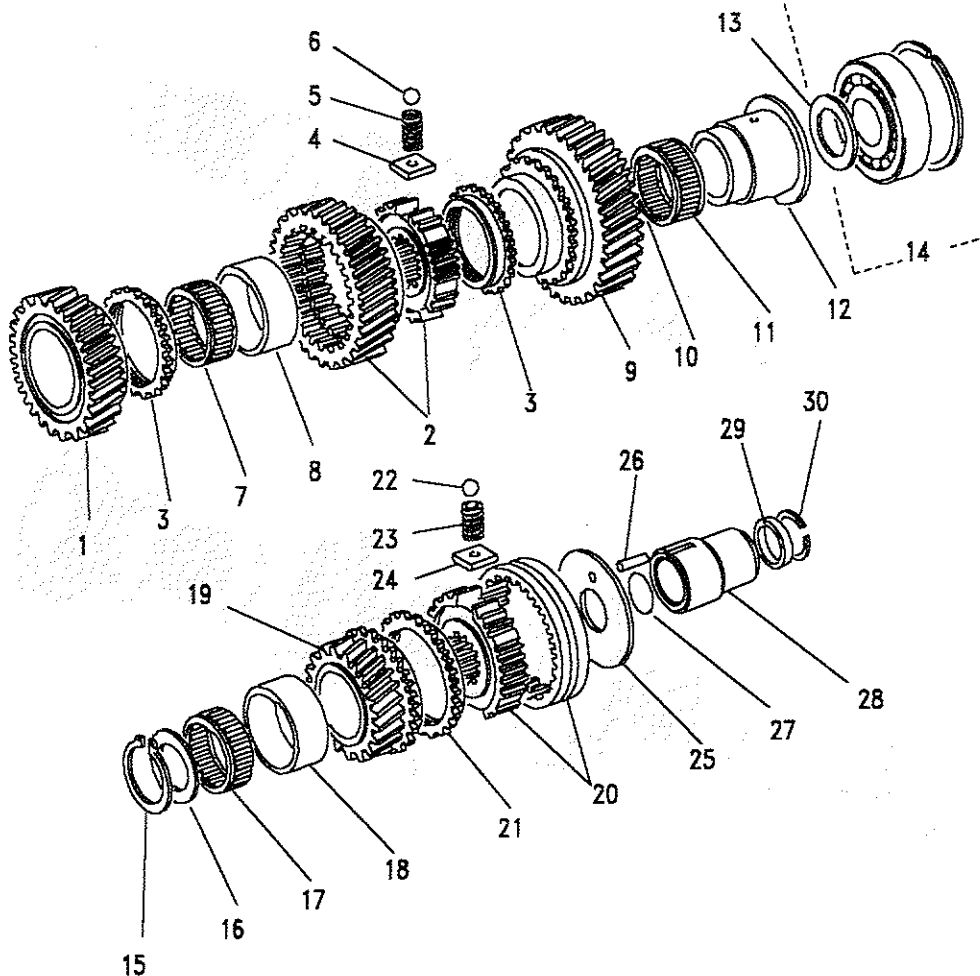
GEARBOX - MAINSHAFT - LT85

III. Part No.	Description	Qty	Remarks
1 FRC4714	Mainshaft	1	)20C
2 FRC7852	Constant pinion assembly	1	)
1 FRC8214	Mainshaft	1	)22C
2 FRC9621	Constant pinion assembly	1	)
3 FRC2301	Ball bearing	1	
4	SHIMS-CONSTANT PINION		
FRC2445	Shim 3.07	A/R	
FRC2446	Shim 3.02	A/R	
FRC2447	Shim 2.97	A/R	
FRC2448	Shim 2.92	A/R	
FRC2449	Shim 2.87	A/R	
5 FRC2488	Circlip	2	
6 571142	Seal oil	1	
7 6397	Bearing	1	
8	SHIMS-3RD AND 4TH HUB		
FRC2554	Shim 3.48	A/R	
FRC2555	Shim 3.43	A/R	
FRC2556	Shim 3.38	A/R	
9 FRC8139	Synchro assembly 3rd/4th	1	
10 FRC8777	Ring baulk	2	
11 FRC7752	Block sliding	3	
12 503805	Spring	3	
13 BLS108L	Ball	3	
14 FRC3898	Spacer	1	
15 FRC7764	Gear 3rd Speed	1	20C
FRC8210	Gear 3rd Speed	1	22C
16 FRC2334	Bearing	1	



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GEARBOX - MAINSHAFT GEARS - LT85

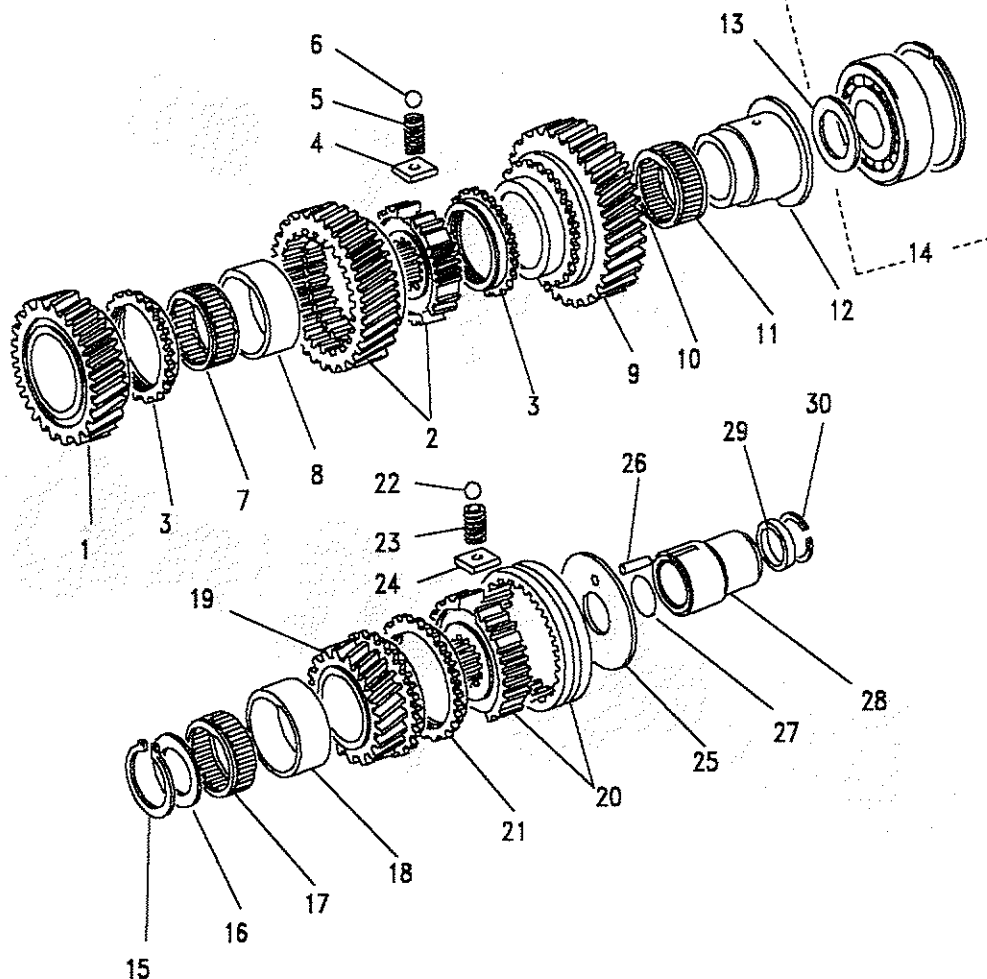


III. Part No.	Description	Qty	Remarks
1 FRC7763	Gear 2nd speed	1	20C
FRC8209	Gear 2nd speed	1	22C
2 FRC8129	Synchro assembly 1st/2nd	1	Note(1)
FRC9556	Synchro assembly 1st/2nd	1	Note(2)
3 FRC2334	Bearing	1	
4 FRC3898	Spacer	1	
5 FRC8777	Ring baulk	2	
6 FRC7752	Block sliding	3	
7 503805	Spring	3	
8 BLS108L	Ball	3	
9 FRC7761	Gear 1st speed	1	20C
FRC8208	Gear 1st speed	1	22C
10 FRC3897	Spacer 1st speed	1	
11 FRC2334	Bearing	1	
12 FRC8422	Bush 1st speed	1	
13	SHIN-1ST SPEED BUSH		
FRC8400	Shim 1.15mm	A/R	
FRC8401	Shim 1.20mm	A/R	
FRC8402	Shim 1.25mm	A/R	
FRC8403	Shim 1.30mm	A/R	
FRC8404	Shim 1.35mm	A/R	
FRC8405	Shim 1.40mm	A/R	
FRC8406	Shim 1.45mm	A/R	
14 FRC2301	Ball bearing	1	
15 FRC2488	Circlip	1	
16 FRC5978	Washer thrust-5th gear	1	
17 FRC2479	Bearing needle	1	
18 FRC3896	Spacer 5th gear	1	

Note(1) Prefix 20C and up to Prefix 22C00193
Note(2) Prefix 22C00194 onwards

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GEARBOX - MAINSHAFT - V8 CARB

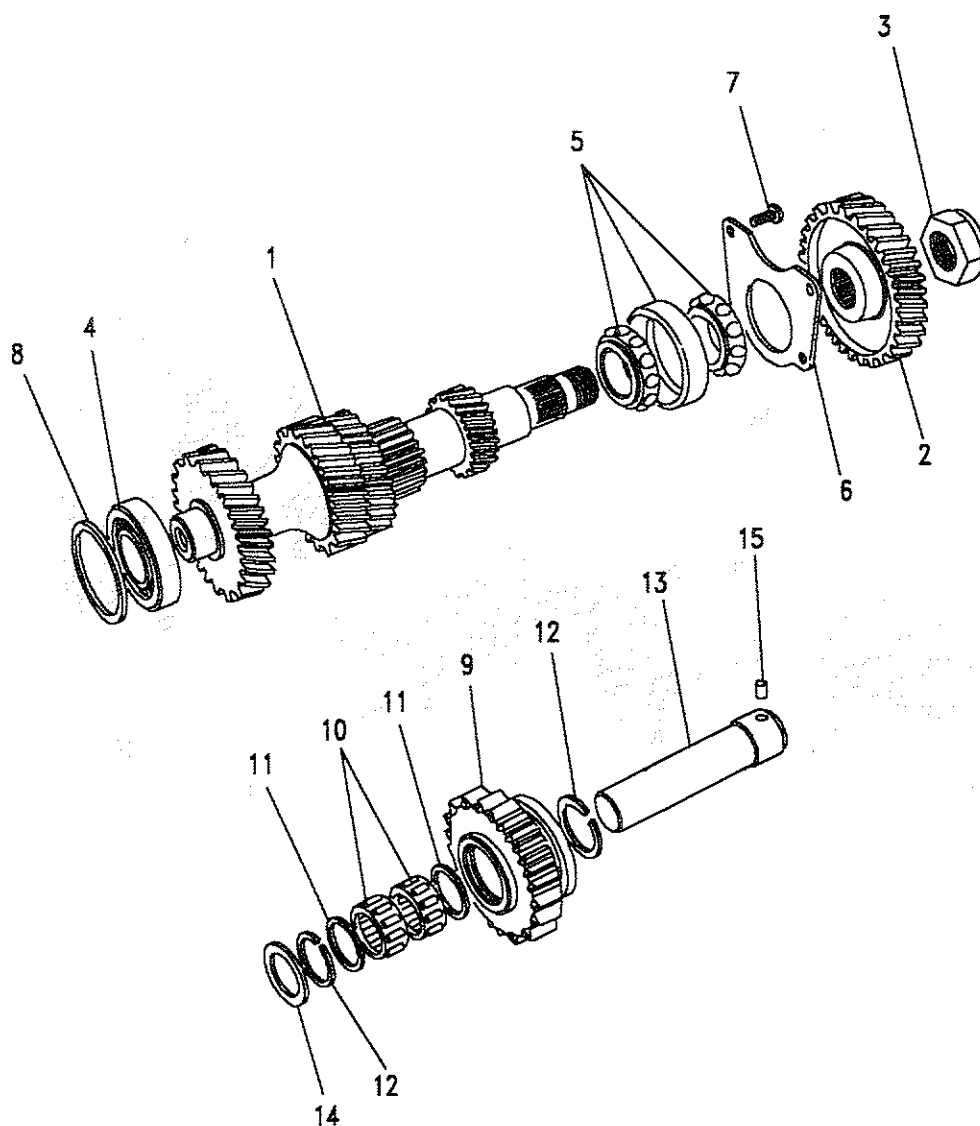


III. Part No.	Description	Qty	Remarks
19 FRC7757	Gear 5th speed	1	20C
FRC8211	Gear 5th speed	1	22C
20 FRC8176	Synchro assembly 5th	1	
21 FRC8777	Ring baulk	1	
22 BLS108L	Ball	3	
23 503805	Spring	3	
24 FRC7752	Block sliding	3	
25 FRC7753	Plate stop 5th speed hub	1	3mm
STC700	Plate stop 5th speed hub	1	5mm
26 FRC8409	Pin anti rotation	1	3mm
STC581	Pin anti rotation	1	5mm
27 FRC2457	O ring	1	
28 FRC5317	Collar oil seal	1	3mm
STC582	Collar oil seal	1	5mm
29	SUPPORT WASHER		
FRC5602	Washer support 4.25	A/R	
FRC5603	Washer support 4.30	A/R	
FRC5604	Washer support 4.35	A/R	
FRC5605	Washer support 4.40	A/R	
FRC5606	Washer support 4.45	A/R	
FRC5607	Washer support 4.50	A/R	
FRC5608	Washer support 4.55	A/R	
FRC5609	Washer support 4.60	A/R	
FRC5610	Washer support 4.65	A/R	
FRC5611	Washer support 4.70	A/R	
FRC5612	Washer support 4.75	A/R	
FRC5613	Washer support 4.80	A/R	
FRC5614	Washer support 4.85	A/R	
FRC5615	Washer support 4.90	A/R	
FRC5616	Washer support 4.95	A/R	
30 FRC4494	Ring snap collar	1	

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GEARBOX - LAYSHAFT - LT85

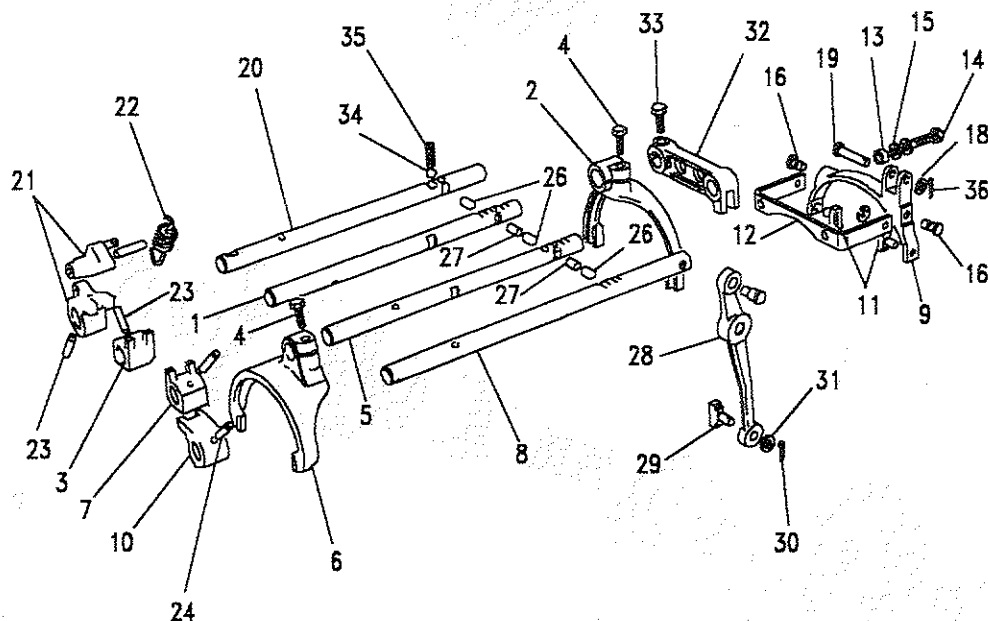
III. Part No.	Description	Qty	Remarks
1 FRC3732	Layshaft	1	20C
FRC8213	Layshaft	1	22C
2 FRC3795	Gear 5th speed	1	
3 FRC3806	Nut	1	
4 FRC2578	Bearing front	1	
5 FRC2470	Bearing rear	1	
6 FRC8380	Plate retaining	1	
7 SB108201L	Screw	2	
SH108301L	Screw M8x30	2	
WL108001L	Washer spring	2	
8 FRC3987	Spacer	1	
9 FRC3319	Gear reverse idler	1	
10 FRC1032	Bearing	2	
11 FRC1034	Washer	2	
12 FRC1035	Circlip	2	
13 FRC3112	Shaft reverse idler	1	
14 FRC8421	Washer thrust	1	
15 591519	Pin spring	1	



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GEARBOX - SELECTOR AND SHAFTS - LT85

III. Part No.	Description	Qty	Remarks
1 FRC2381	Shaft selector 1st/2nd	1	
2 FRC7769	Fork selector 1st/2nd	1	
3 FRC8452	Jaw selector 1st/2nd	1	
4 SX108351L	Bolt	1	
5 FRC3118	Shaft selector 3rd/4th	1	
6 FRC7754	Fork selector 3rd/4th	1	
7 FRC8452	Jaw selector 3rd/4th	1	
8 FRC3282	Shaft selector	1	
9 FRC7767	Fork selector 5th gear	1	
10 FRC8454	Jaw selector 5th gear	1	
11 622388	Pad swivel	2	
12 FRC7766	Bracket pivot 5th fork	1	
13 FRC2481	Dowel	2	
14 SH108301L	Screw M8x30	2	
15 WA108051L	Washer plain	2	
16 UKC2089L	Pin pivot 5th fork	2	
17 UKC2105L	Circlip pivot pin	2	





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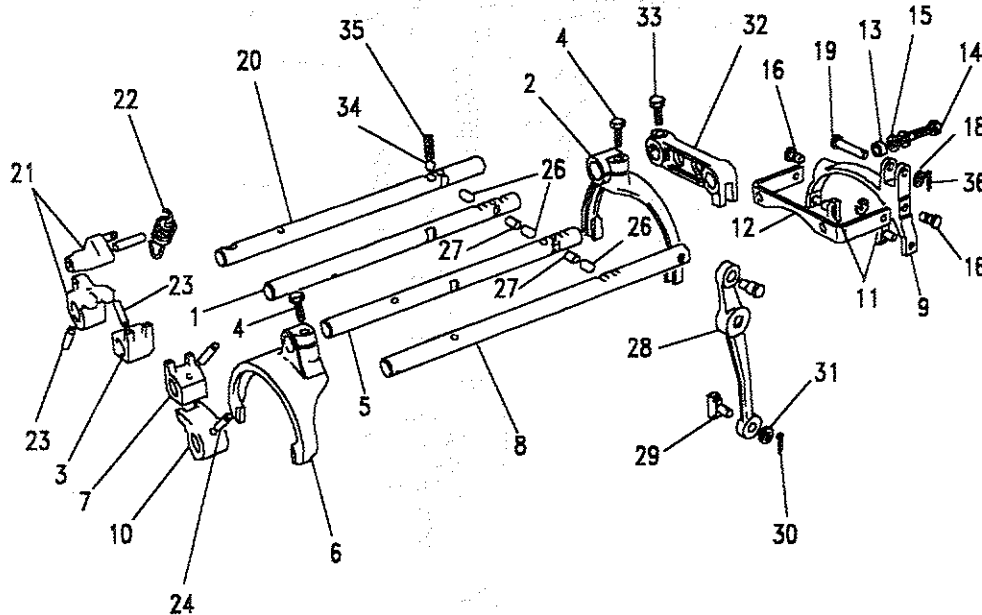
GEARBOX

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GEARBOX - SELECTOR AND SHAFTS - LT85 - CONTINUED

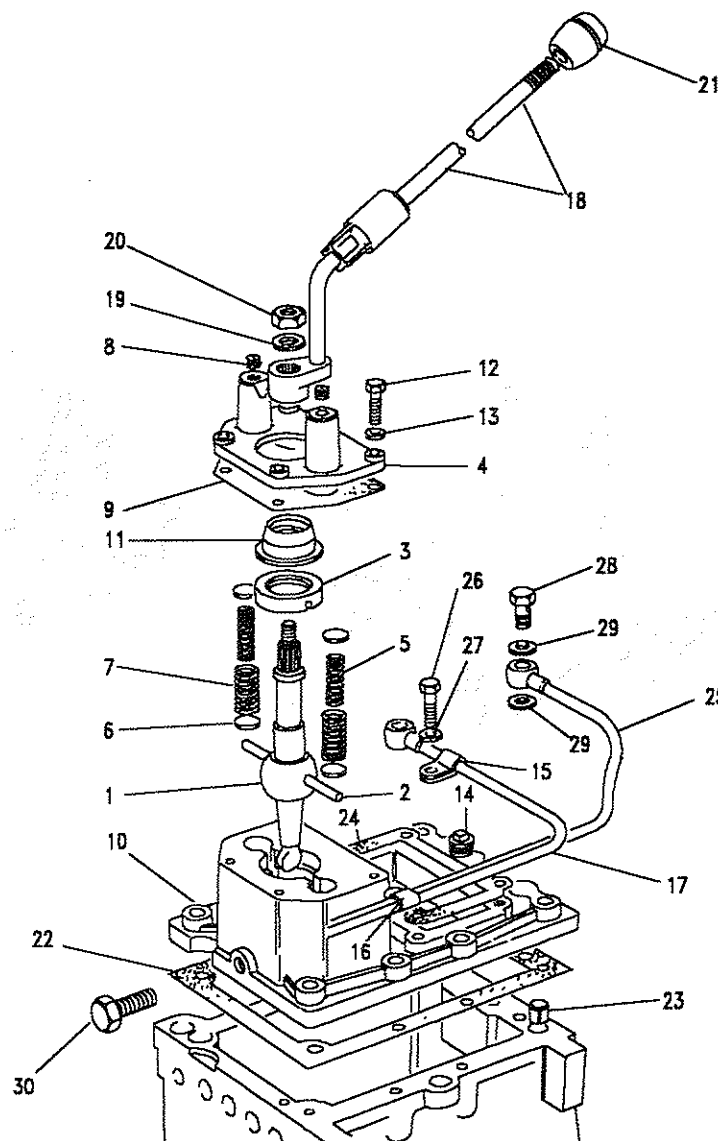
III. Part No.	Description	Qty	Remarks
18 WA106041L	Washer plain	1	
19 PC106561L	Pin clevis	1	
20 FRC8270	Shaft selector reverse	1	
21 FRC8455	Hinge and jaw assembly	1	
22 FRC3481	Spring reverse Hinge	1	
23 571158	Pin spring	4	
24 PS103121L	Pin split	1	
25 SH108301L	Screw M8 x 30	2	
26 FRC2577	Plunger interlock	3	
27 FRC3117	Pin interlock	2	
28 FRC2390	Lever assembly reverse	1	
29 571043	Foot selector	1	
30 PS103121L	Pin split	1	
31 WA108051L	Washer	1	
32 FRC2368	Beam reverse	1	
33 FRC2370	Bolt	1	
34 571146	Ball detent	4	
35 593802	Spring detent	4	
36 PS103121L	Pin split	1	



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GEARBOX - GEAR LEVER - LT85



III. Part No.	Description	Qty	Remarks
1 FRC8250	Gear lever-LOWER	1	
2 FRC2622	Pin locating	2	
3 FRC2612	Seat gear lever lower	1	
4 FRC2583	Housing spring	1	
5 FRC2587	Spring bias inner	2	
6 FRC2623	Disc bias spring	4	
7 FRC3146	Spring bias outer	2	
8 GS112141L	Grub Screw	2	
9 FRC2648	Washer joint	1	
10 FRC5698	Cover top	1	
11 FRC8271	Grommet gear lever lower	1	
12 SH106251L	Screw M6x25	4	
13 WL106001L	Washer spring	4	
14 3292	Plug filler	1	
15 BAU1689	Clip single	1	
16 622324	Clip double	1	
17 FRC4062	Breather assembly	1	
18 FRC8863	Lever gear upper	1	
19 WA110061L	Washer	1	
20 NY110041L	Nut	1	
21 FRC8722	Knob gear lever	1	
22 FRC2487	Gasket top cover	1	
23 FRC2626	Pin spring top cover	1	
24 FRC6306	Gasket	1	Up to 20D299332E
25 FTC4036	Gasket g/change housing	1	From 20D299333E
26 SH108401L	Breather to T/BOX	1	
27 WL108001L	Screw	8	
28 595478	Washer	8	
29 232039	Bolt banjo	2	
30	Washer sealing	4	
	Plug blanking	1	



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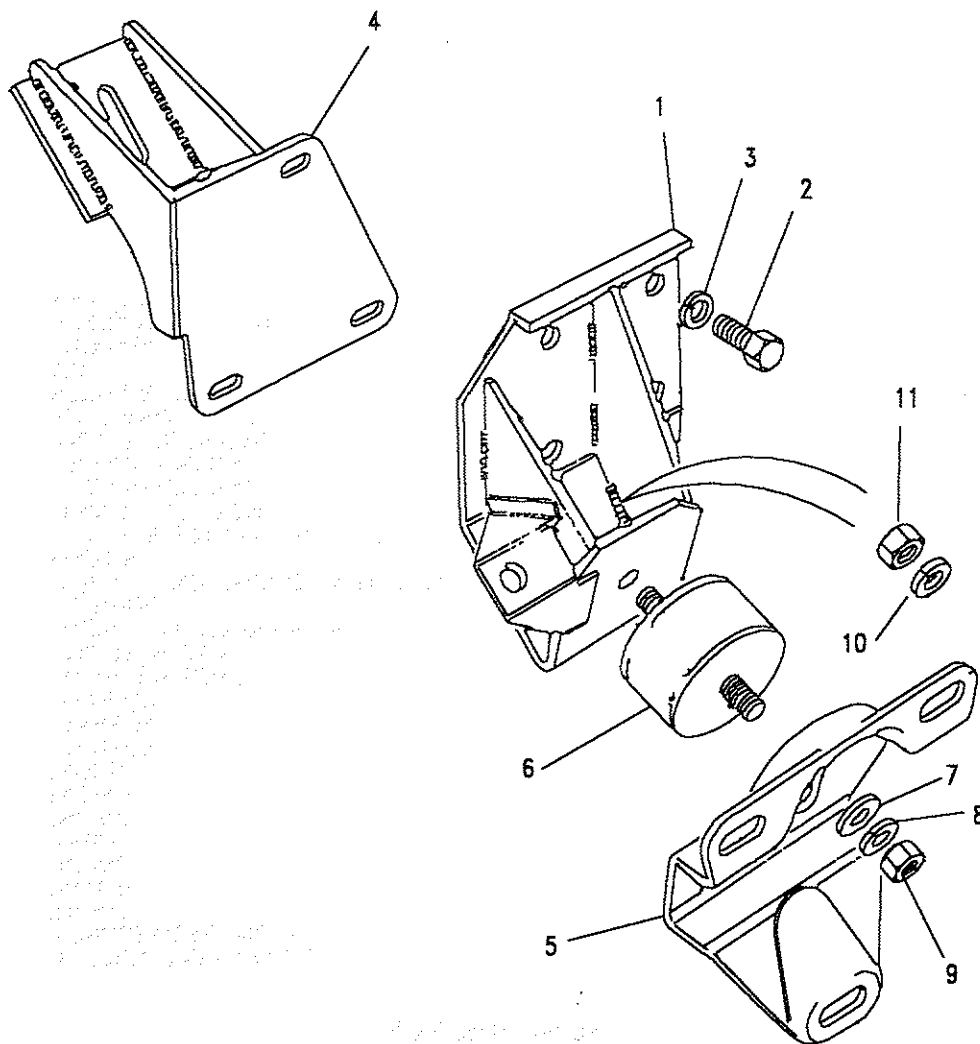
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GEARBOX - MOUNTINGS - LT85

III. Part No.	Description	Qty	Remarks
1 NRC9501	Bracket mounting LH	1	
2 SH112251L	Screw	4	
3 WL112001L	Washer spring	4	
4 NTC1201	Bracket mounting RH	1	
5 90575585	Bracket mounting	2	
6 NTC5900	Mounting rubber	2	IMPERIAL
7 WD110061L	Washer	2	
8 WL600061L	Washer spring	2	
9 NH606041L	Nut	2	
10 WL600061L	Washer	2	
11 NH606041L	Nut	2	
RTC6115	Kit engine mounting	2	)
NH110041L	Nut	4	)Metric
WC110001L	Washer	2	)
WL110001L	Washer spring	4	)





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GROUP D

TRANSFER BOX

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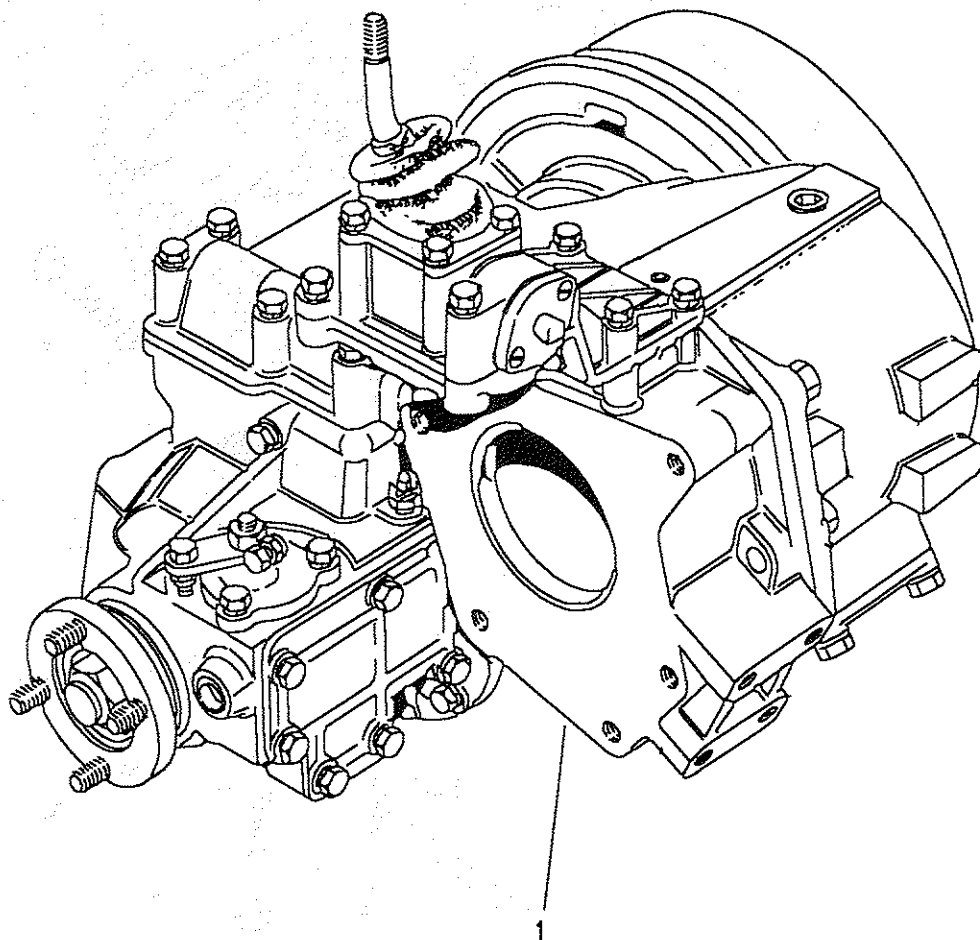
TRANSFER BOX

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TRANSFER GEARBOX - TRANSFER ASSEMBLY- 4CYL/V8 LT77S

III. Part No.	Description	Qty	Remarks
1 FRC9470N	Transfer assy-1.410.1	1	22D Note(1)
STC1017	Transfer assy-1.222.1	1	32D-V8 ENGINE

Note(1) When fitting a new Transfer assembly (LT230T TYPE) to replace Transfer assembly (LT230R TYPE Prefix 13D) use GATE PLATE FRC7944.



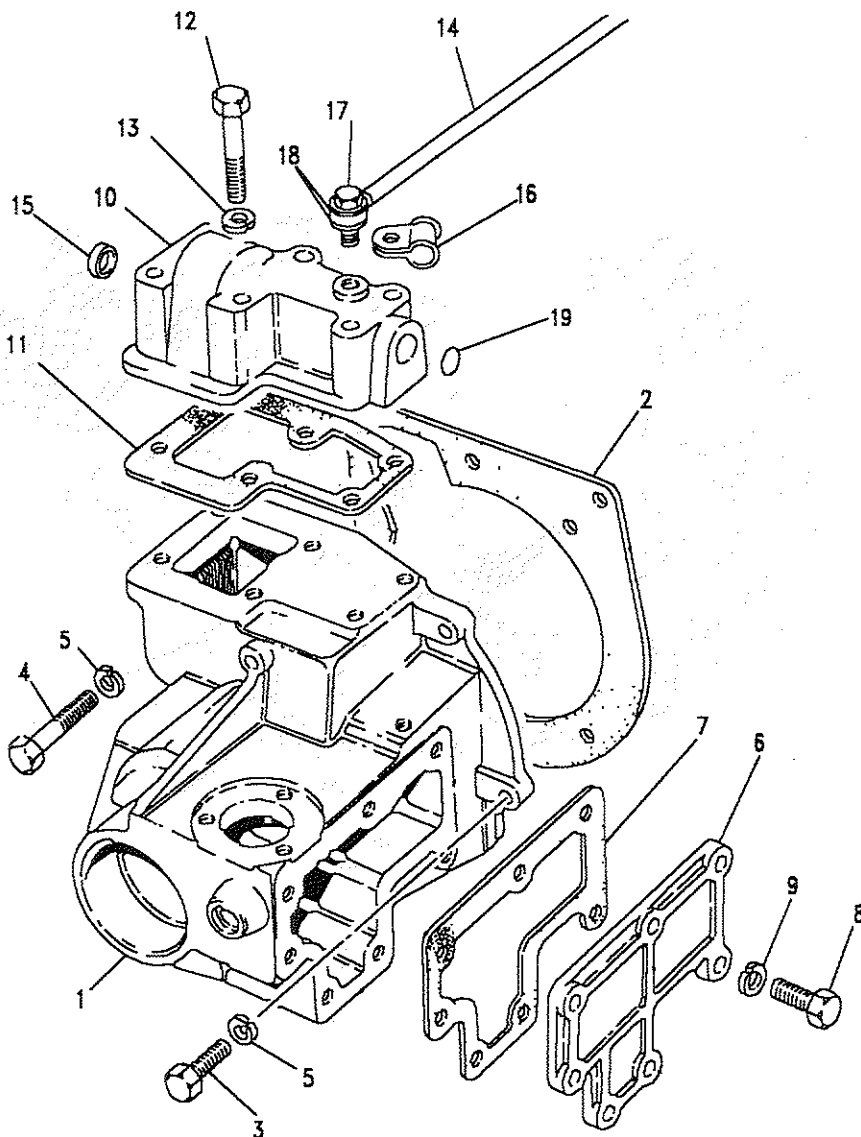


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TRANSFER GEARBOX - HOUSING - 4CYL - PREFIX 13D

III. Part No.	Description	Qty	Remarks
1 FRC8299	Housing front output	1	
2 FRC6103	Gasket	1	Note(1)
3 FS108301L	Bolt	7	
4 BH108181L	Bolt	1	
5 WA108051L	Washer spring	8	
6 FRC6104	Cover	1	
7 FRC6105	Gasket	1	Note(1)
8 SH108251L	Screw	7	
9 WA108051L	Washer	7	
10 FRC6106	Housing cross shaft	1	
11 FRC7998	Gasket	1	Note(1)
12 FB108111L	Bolt	6	
13 WA108051L	Washer	6	
14 FRC168	Pipe breather	1	
15 FRC7930	Plug cup	1	
16 BAU1689	Clip pipe	1	
17 595478	Bolt banjo	1	
18 232039	Washer copper	2	
19 FRC5575	O ring	2	

Note(1) Part of gasket RTC3890



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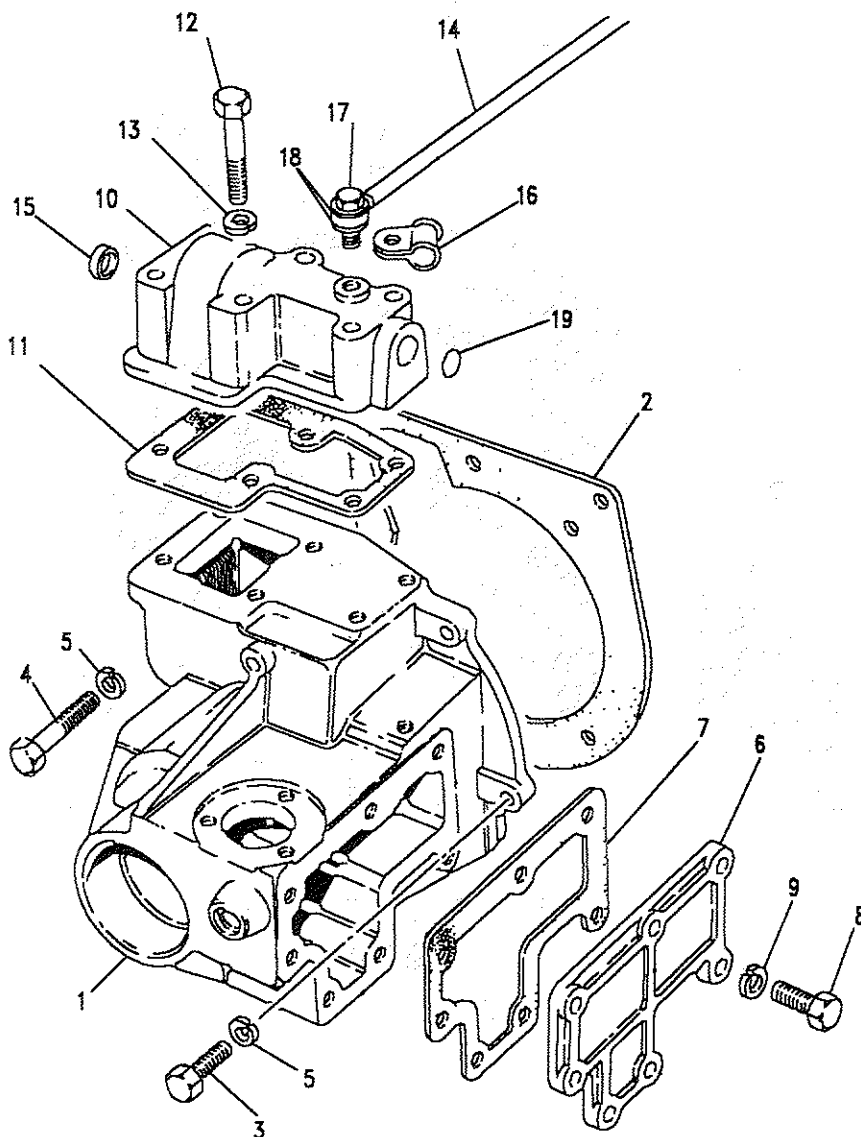


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TRANSFER GEARBOX - HOUSING - 4CYL/LT77S - PREFIX 22D,32D

III. Part No.	Description	Qty	Remarks
1 FRC8299	Housing front output	1	Note(1)
FTC4178	Housing front output	1	Note(2)
2 FRC6103	Gasket	1	Note(3)
3 FS108301L	Bolt	7	
4 FB108181M	Bolt flanged	1	
5 WA108051L	Washer	8	
6 FRC6104	Cover front	1	
7 FRC6105	Gasket	1	Note(3)
8 SH108251L	Screw	7	
9 WA108051L	Washer	7	
10 FRC6106	Housing cross shaft	1	
11 FRC7998	Gasket	1	Note(3)
12 FB108111L	Bolt flanged	6	
13 WA108051L	Washer	6	
14 FRC167	Pipe breather	1	
15 FRC7930	Plug cup	1	
16 BAU1689	Clip pipe	1	
17 595478	Bolt banjo	1	
18 232039	Washer copper	2	
19 FRC5575	O ring	1	

Note(1) Housings with gasket joint
Note(2) Housings with liquid joint.
Note(3) Part of gasket RTC3890



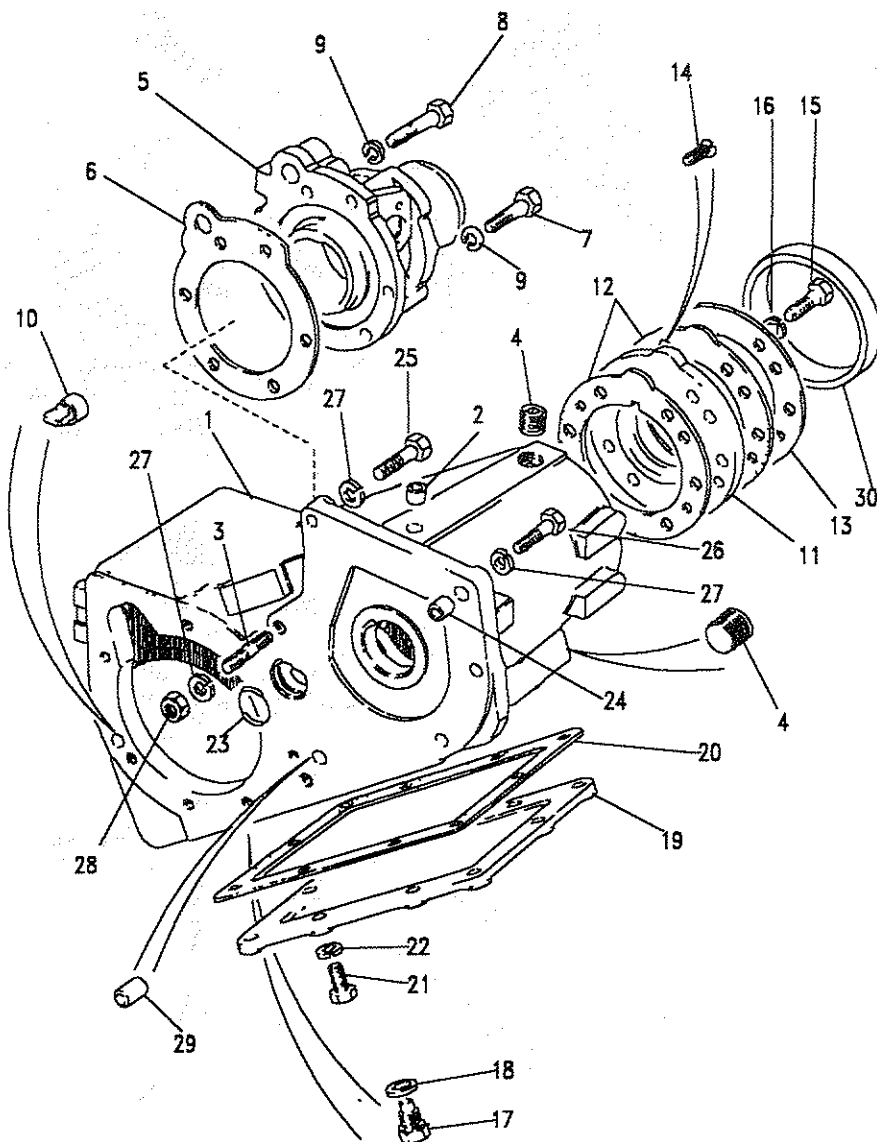
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TRANSFER GEARBOX - HOUSING - 4CYL - PREFIX 13D

III. Part No.	Description	Qty	Remarks
1 FRC7026	Housing transfer assy	1	
2 UKC24L	Plug cup	1	
3 FRC5595	Stud	2	
4 608246	Plug oil filler	2	
5 FRC6578	Housing speedo drive	1	
6 FRC5409	Gasket	1	Note(1)
7 SH110301L	Screw	5	
8 BH110091L	Screw	1	
9 WA110061L	Washer	6	
10 FRC5594	Dowel	1	
11 FRC6943	Housing	1	
12 FRC5413	Washer joint	2	Note(1)
13 FTC2061	Cover power take off	1	
14 SF108251L	Bolt	2	
15 BX110071L	Bolt	6	
16 WA110061L	Washer	6	
17 599552	Plug drain	1	

Note(1) Part of gasket kit RTC3890



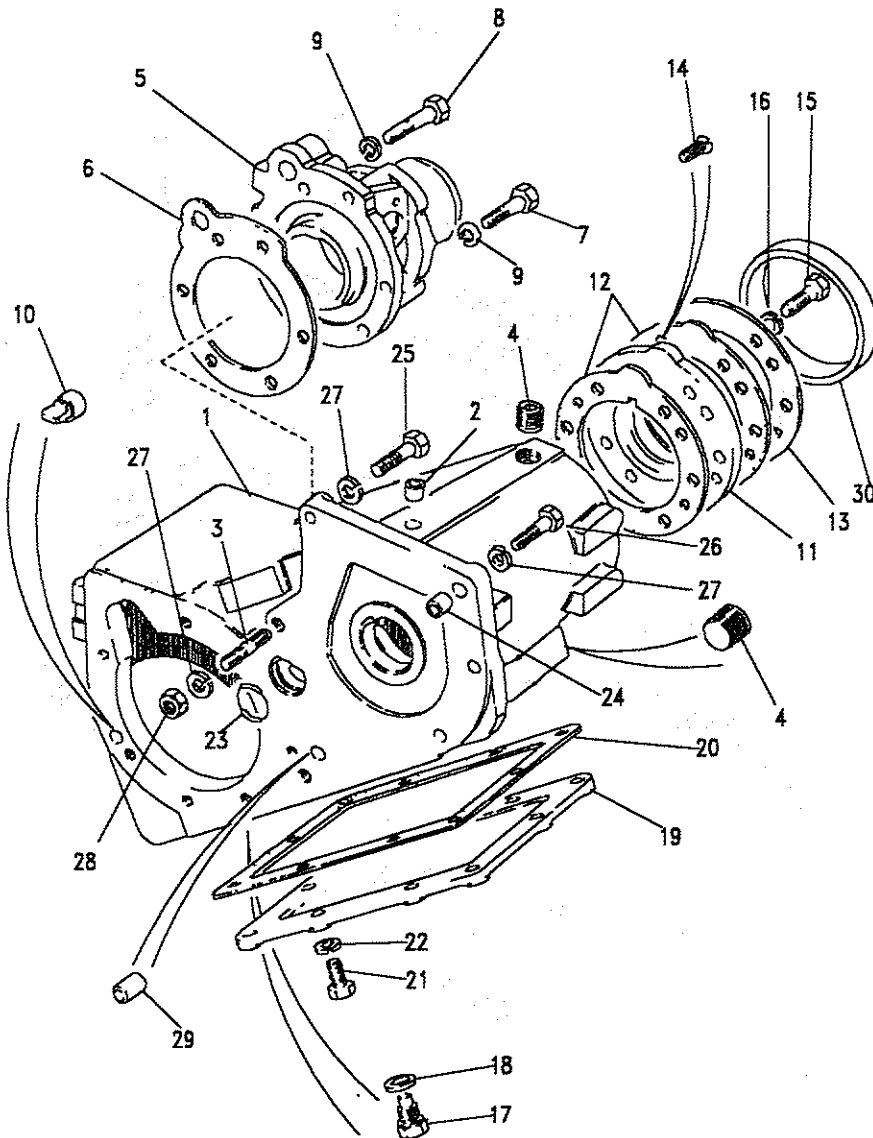
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TRANSFER GEARBOX - HOUSING - 4CYL - PREFIX 13D

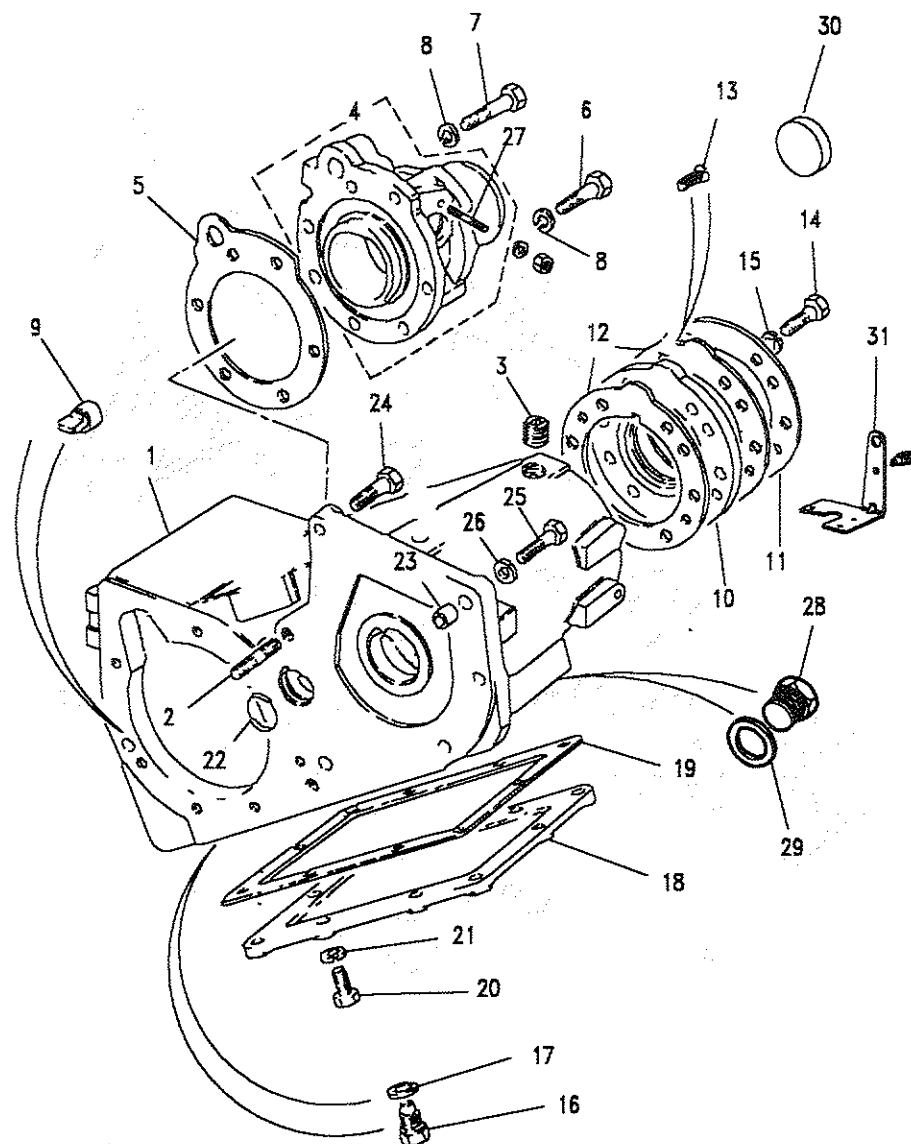
III. Part No.	Description	Qty	Remarks
18 FRC4808	Washer	1	Note(1)
19 FRC5415	Cover	1	
20 FRC5416	Gasket	1	Note(1)
21 FS108301L	Bolt	10	
22 WA108051L	Washer joint	10	
23 FRC5419	O ring	1	
24 FRC2482	Dowel hollow	1	
25 BH110081L	Bolt	3	
26 BH110091L	Bolt	1	
27 WL110001L	Washer	6	
28 NH110041L	Nut	2	
29 571134	Dowel	1	
30 602146	Plug	1	

Note(1) Part of gasket kit RTC3890



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TRANSFER GEARBOX - CASING - 4 CYL/LT77S - PREFIX 22D,32D



III. Part No.	Description	Qty	Remarks
1	FTC1748	1	22D,32D
2	FRC5595	2	
3	608246	2	
4	FRC7447	1	Upto LA939975
5	FTC4187	1	From MA939976
6	FRC5409	1	Note(1)
7	SH110301L	5	From MA939976
8	BH110091L	1	
9	WA110061L	6	
10	FRC5594	1	
11	FRC6943	1	
12	FTC2061	1	
13	FRC9926	1	
14	FRC9963	1	
15	FRC5413	2	Note(1)
16	SF108251L	2	
17	BX110071L	6	
18	WA110061L	6	
19	599552	1	
20	FRC4808	1	Note(1)

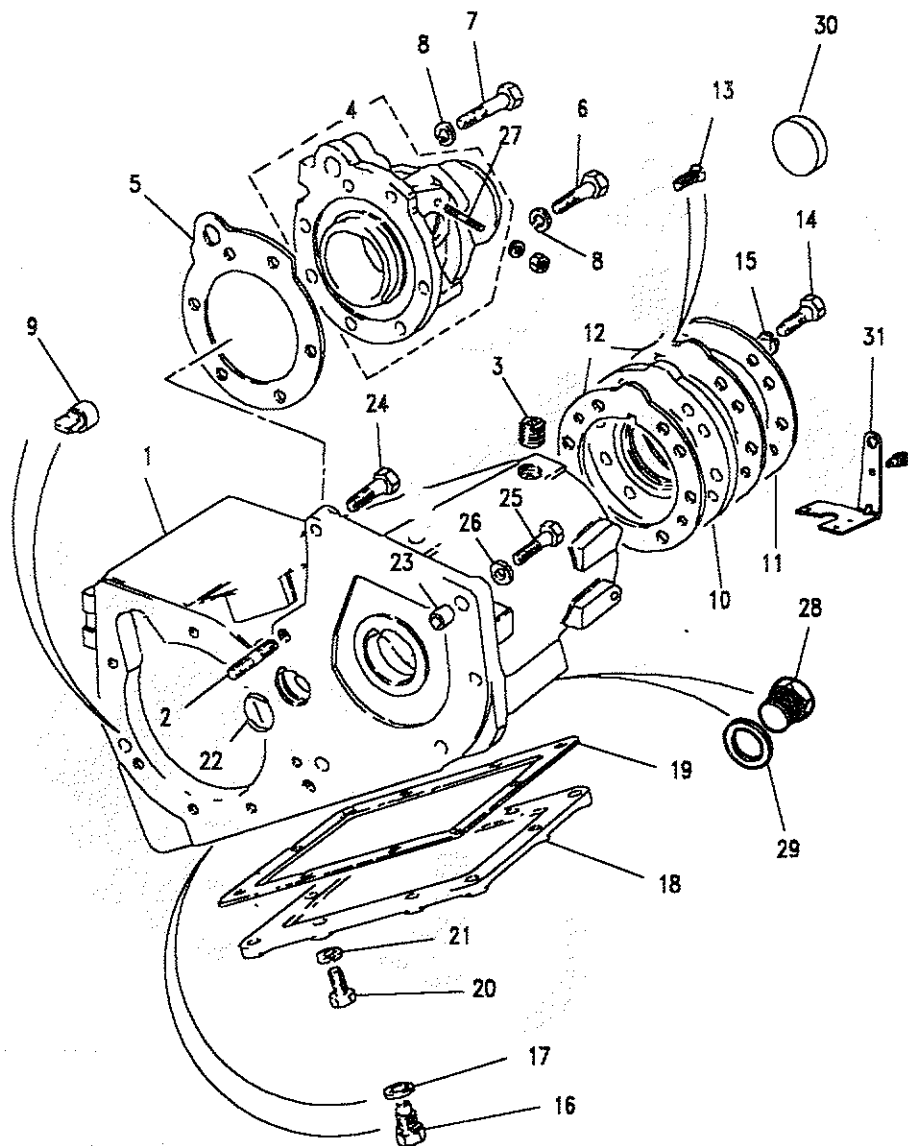
Note(1) Part of gasket kit RTC3890



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TRANSFER BOX



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TRANSFER GEARBOX - CASING - 4 CYL/LT77S - PREFIX 22D,32D

III. Part No.	Description	Qty	Remarks
18	FRC5415	1	Cover bottom
19	FRC5416	1	Gasket
20	FS108301L	10	Bolt
21	WA108051L	10	Washer
22	FRC8292	1	O Ring
23	FRC2482	1	Dowel hollow
24	BH110081L	3	Bolt
25	BH110091L	1	Bolt
26	WL110001L	6	Washer
27	571536	1	Stud cable retainer
28	SH214141	1	Screw M14
29	232042	1	Joint Washer
30	602146	1	Plug cover power take off
31	ANR3625	1	Bracket harness/trans box

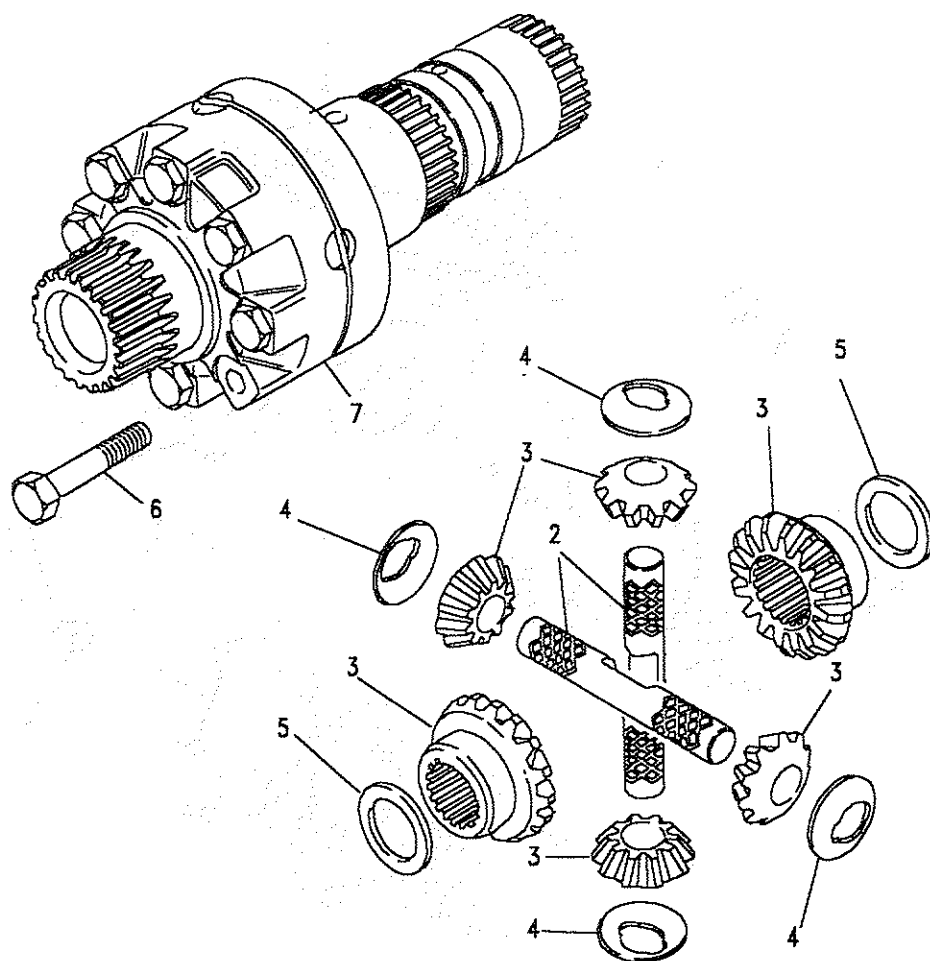
Note(1) Part of gasket kit RTC3890



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TRANSFER GEARBOX - DIFFERENTIAL - 4 CYL - PREFIX 13D

III. Part No.	Description	Qty	Remarks
1	FRC7569	1	Differential assembly
2	RTC3397	1	Kit cross shaft
3	RTC4490	1	Kit differential gears
4	FRC6968	4	Washer thrust
5	FRC6956	A/R	Washer 1.05mm
	FRC6958	A/R	Washer 1.15mm
	FRC6960	A/R	Washer 1.25mm
	FRC9851	A/R	Washer 1.35mm
	FRC9853	A/R	Washer 1.45mm
6	BH110121L	8	Bolt
7	FRC7499	1	Ring retaining





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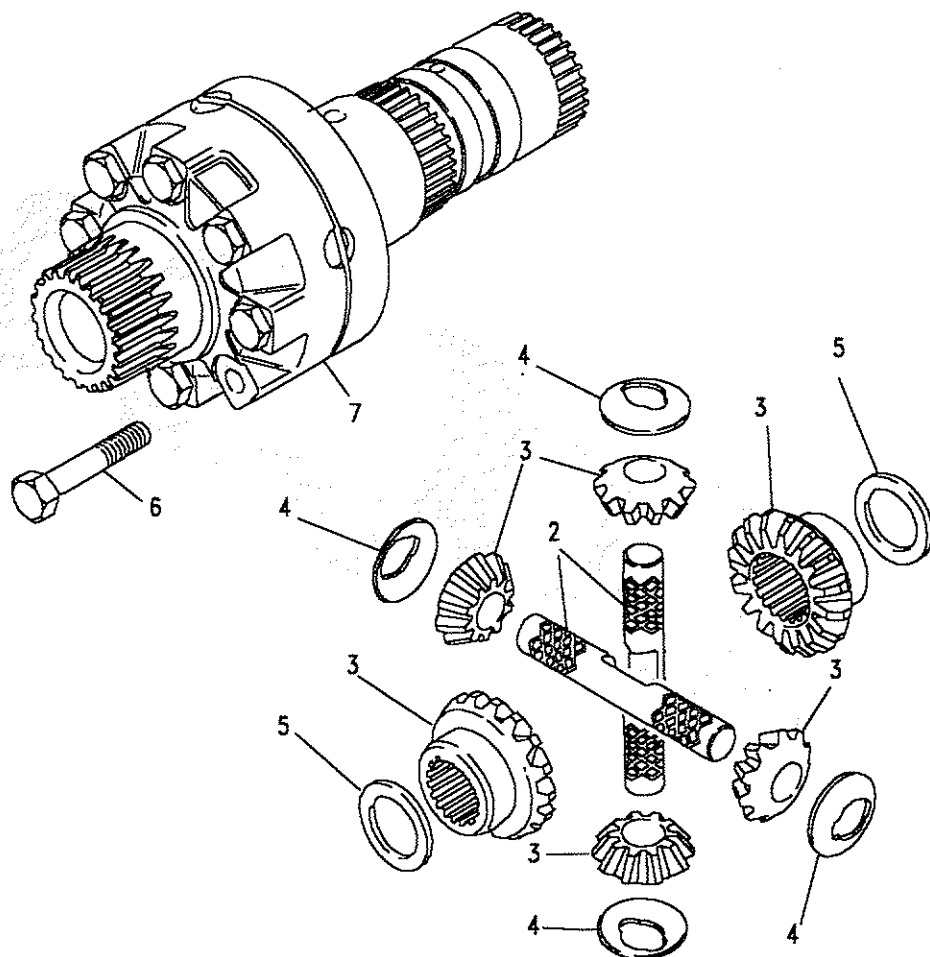
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TRANSFER BOX

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TRANSFER GEARBOX - DIFFERENTIAL - 4 CYL/LT77S - 22D,32D

III. Part No.	Description	Qty	Remarks
1 FRC7926	Differential assembly	1	
2 RTC3397	Kit cross shaft	1	
3 RTC4490	Kit differential gears	1	
4 FRC6968	Washer thrust	4	
5 FRC9845	Washer thrust	A/R	
FRC9847	Washer 1.15mm	A/R	
FRC9849	Washer 1.25mm	A/R	
FRC9851	Washer 1.35mm	A/R	
FRC9853	Washer 1.45mm	A/R	
6 BH110121L	Bolt	8	
7 FRC7499	Ring retaining	1	

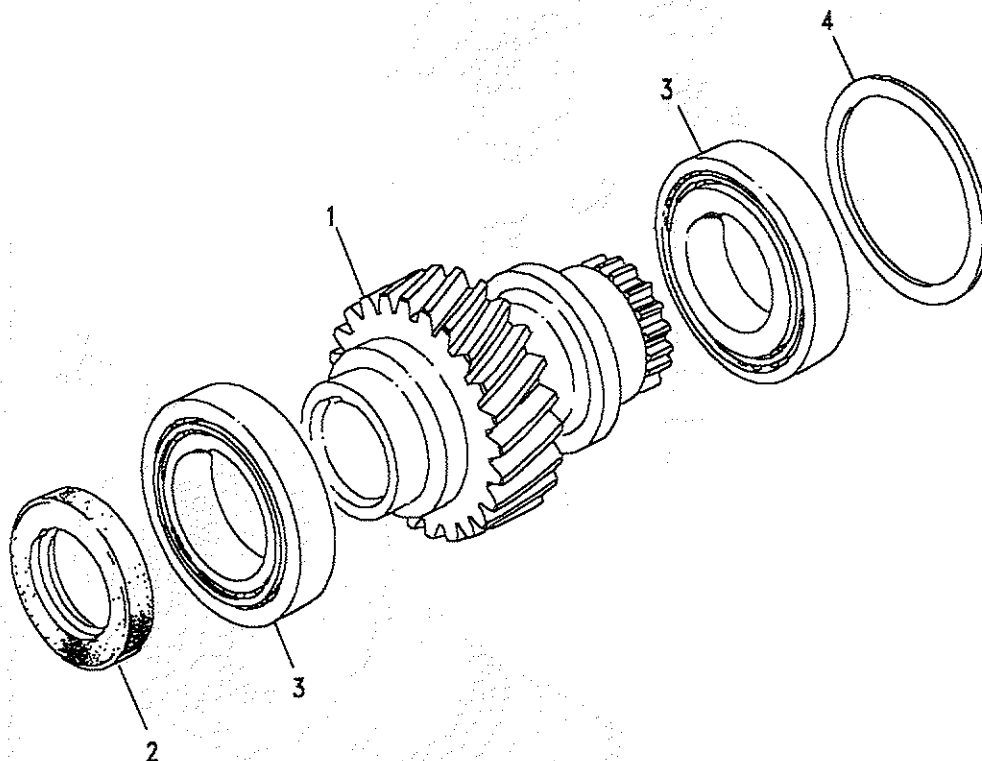




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TRANSFER GEARBOX - MAINSHAFT - 4CYL/LT77S



III. Part No.	Description	Qty	Remarks
1 FRC5428	Gear mainshaft	1	)13D,22D)Suffix B
FRC8917	Gear mainshaft	1	22D Suffix C
FTC4188	Gear mainshaft	1	Note(1)
2 FRC2365	Seal oil	1	Note(2)
3 FRC5564	Bearing	2	
4 FRC9926	Shim 3.15	A/R	
FRC9928	Shim 3.20	A/R	
FRC9930	Shim 3.25	A/R	
FRC9932	Shim 3.30	A/R	
FRC9934	Shim 3.35	A/R	
FRC9936	Shim 3.40	A/R	
FRC9938	Shim 3.45	A/R	
FRC9940	Shim 3.50	A/R	
FRC9942	Shim 3.55	A/R	
FRC9944	Shim 3.60	A/R	
FRC9946	Shim 3.65	A/R	
FRC9948	Shim 3.70	A/R	
FRC9950	Shim 3.75	A/R	
FRC9952	Shim 3.80	A/R	
FRC9954	Shim 3.85	A/R	
FRC9956	Shim 3.90	A/R	
FRC9958	Shim 3.95	A/R	
FRC9960	Shim 4.00	A/R	
FRC9962	Shim 4.05	A/R	

Note(1)

From MA939976

Note(2)

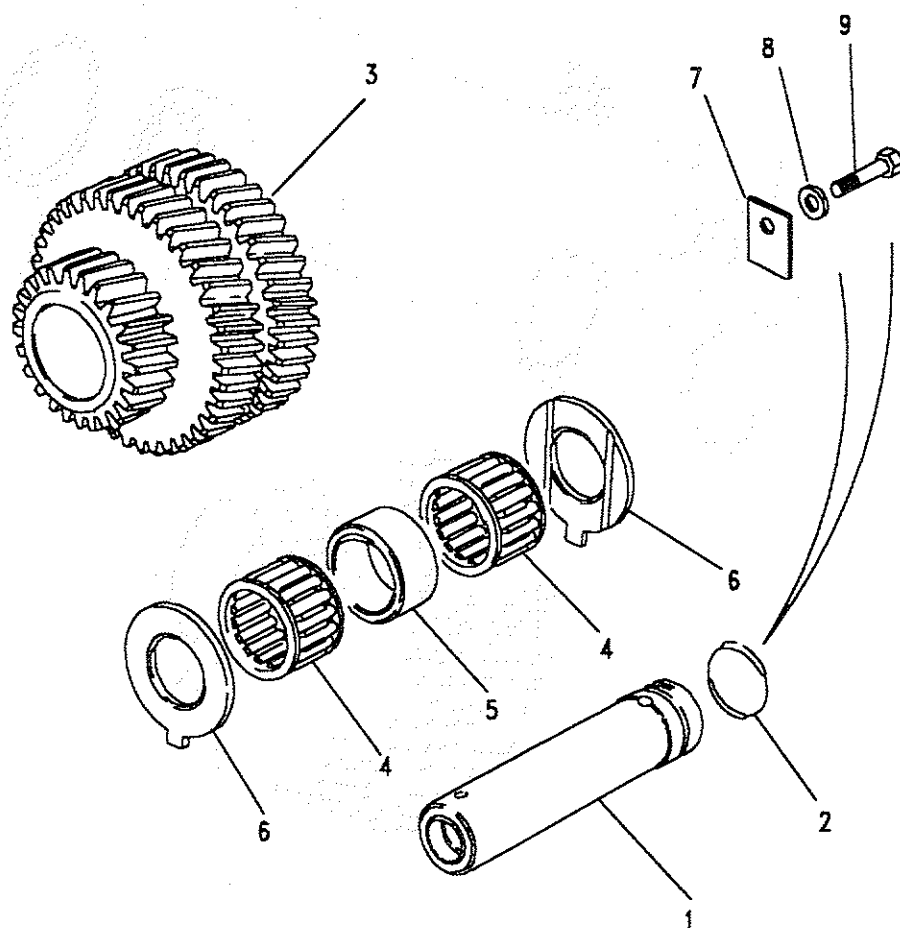
Part of gasket kit RTC3890



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TRANSFER GEARBOX - INTERMEDIATE SHAFT - 4 CYL - PREFIX 13D

III. Part No.	Description	Qty	Remarks
1 FRC5454	Intermediate shaft	1	
FRC3196	Plug shaft	2	
2 532323	O ring	1	
3 FRC5424	Gear intermediate	1	
4 594290	Bearing needle	2	
5 FRC2317	Spacer	1	
6 FRC6861	Washer thrust	2	
7 FRC5494	Plate retaining	1	
8 WA108051L	Washer	1	
9 FS108201L	Bolt	1	



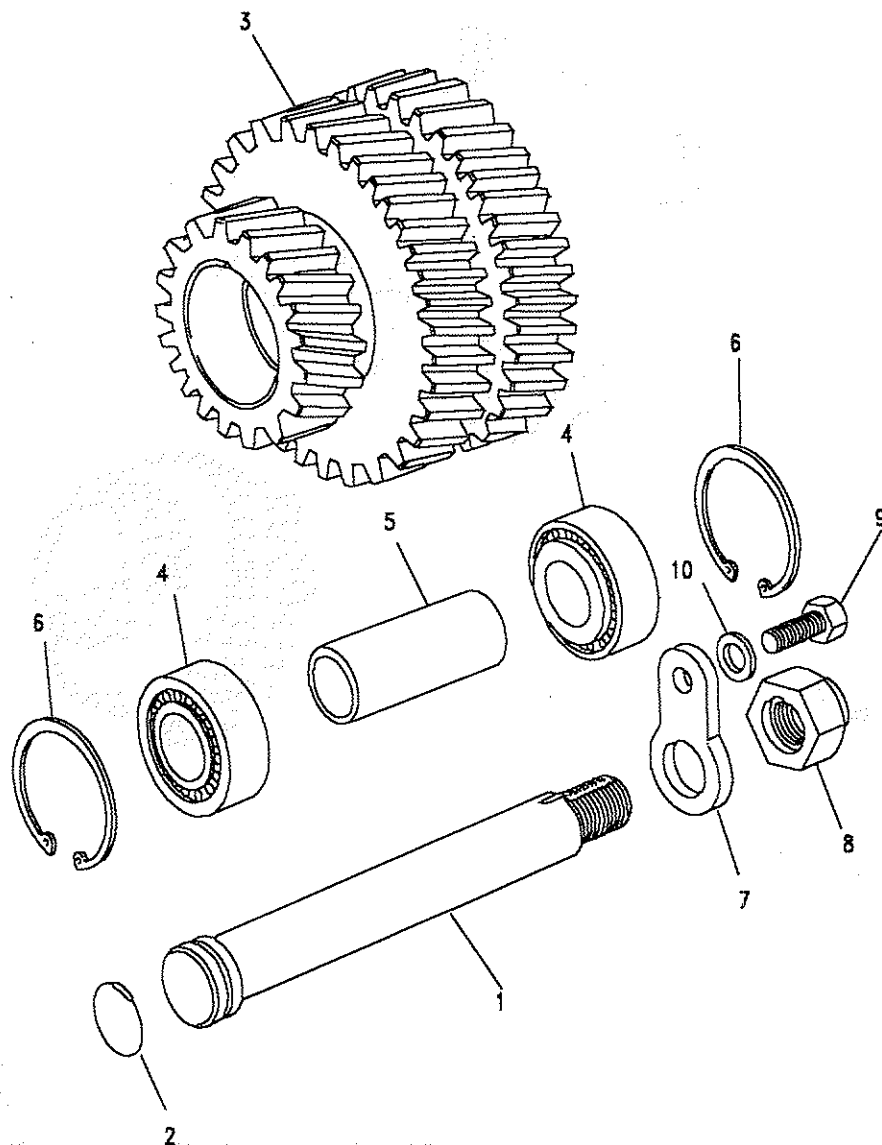


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TRANSFER GEARBOX - INTER/SHAFT - 4CYL/LT77S - PREFIX 22D,32D

III. Part No.	Description	Qty	Remarks
1 FRC8291	Intermediate shaft	1	
2 FRC7439	O ring	1	Note(1)
3 FRC7884	Gear intermediate	1	22DSuffix B
FRC9460	Gear intermediate	1	22D Suffix C
FRC9552	Gear intermediate	1	32D Note(2)
FTC4190	Gear intermediate	1	Note(3)
FRC8292	O ring	2	32D
4 FRC7810	Bearing	2	
5 FRC7437	Spacer collapsible	1	
6 FRC7454	Circlip	2	
7 FRC7452	Plate anti rotation	1	
8 FRC7453	Nut	1	
9 FS108201L	Screw	1	
10 WA108051L	Washer	1	

Note(1) Part of gasket kit RTC3890
Note(2) Up to LA939975
Note(3) From MA939976





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TRANSFER BOX

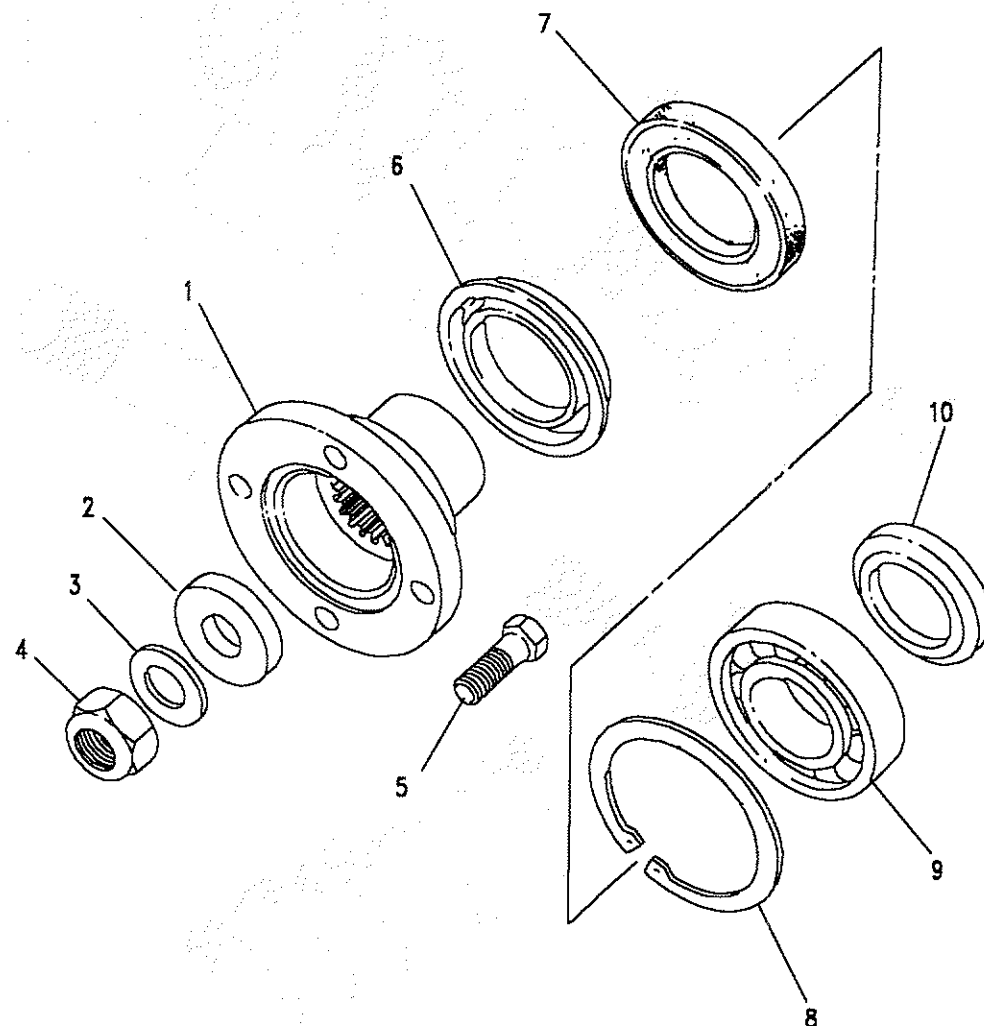
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TRANSFER GEARBOX - FRONT FLANGE - 4 CYL/LT77S

III. Part No.	Description	Qty	Remarks
1 FRC5442	Flange output front	1	
2 FRC2464	Washer sealing	2	Note(1)
3 571468	Washer	1	
4 NY120041L	Nut	1	
5 BT606101L	Bolt	4	
6 FRC6121	Mudshield	1	
7 FRC7043	Seal oil	2	Note(1)
8 216962	Circlip	1	
9 STC1130	Bearing	1	
10 FRC5439	Spacer	1	

Note(1) Part of gasket kit RTC3890



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TRANSFER GEARBOX - REAR FLANGE - 4 CYL/LT77S

III. Part No.	Description	Qty	Remarks
1 FRC5450	Shaft rear output	1	
2 FRC3162	Worm speedo	1	
3 FRC5446	Spacer	1	
4 STC1130	Bearing	1	
5 216962	Circlip	1	
6 FRC7043	Seal oil	1	Note(1)
7 571970	Oil Shield	1	
8 571682	Circlip	1	
9 FRC3602	Bolt	1	
10 FRC5438	Flange output rear	1	
11 FRC2464	Washer sealing	1	Note(1)
12 571468	Washer	1	
13 NY120041L	Nut	1	
14 FRC3310	Gear speedo drive	1	Note(2)
FRC3312	Gear driven speedometer	1	Note(3)
FRC3313	Gear speedo drive	1	32D
15 571665	O ring	1	Note(1)
16 FRC3286	Housing	1	
17 AAU2304	Seal oil	1	Note(1)
18 533765	Plate retaining	1	

Note(1)

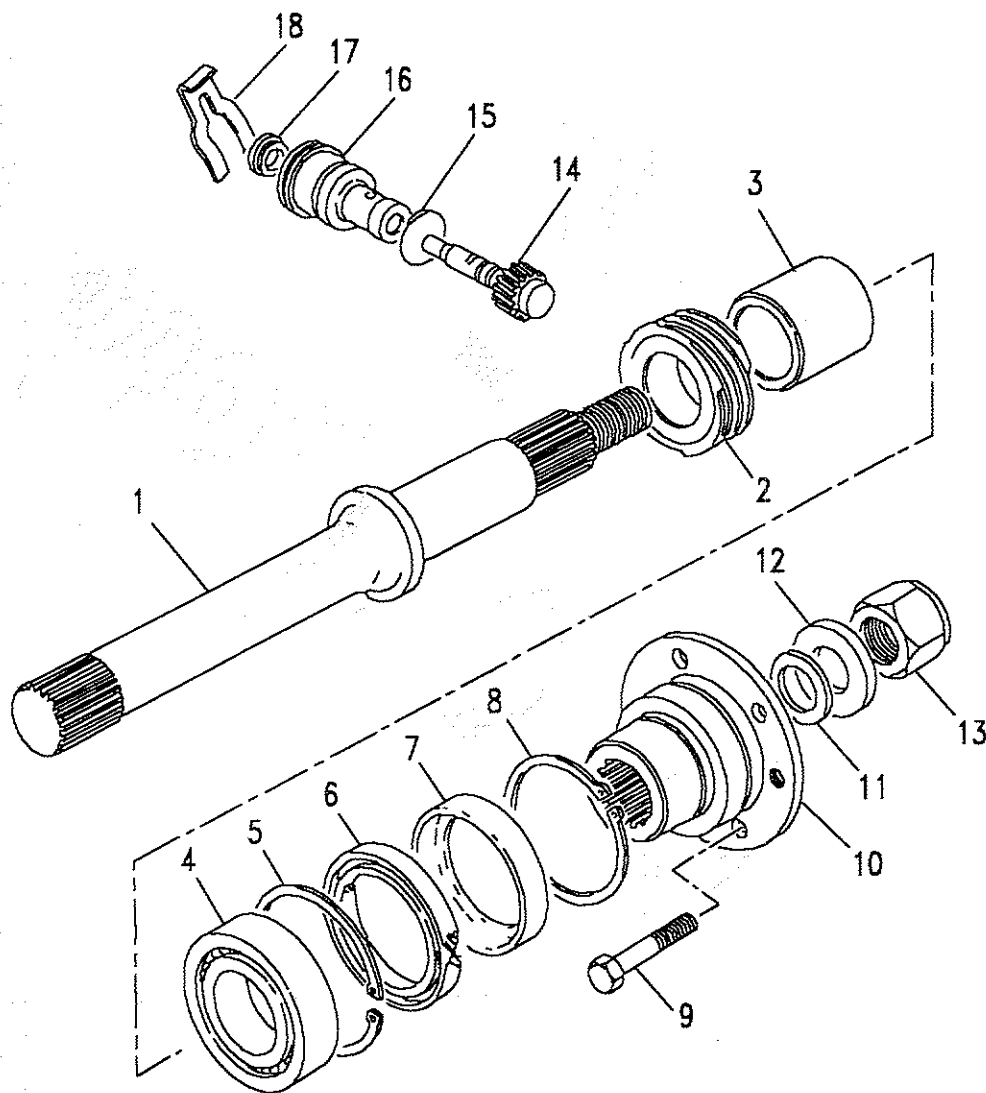
Part of gasket kit RTC3890

Note(2)

Vehicles fitted with 750x16 tyres (20 teeth BLUE)

Note(3)

Vehicles fitted with 205x16 tyres (22 teeth YELLOW)





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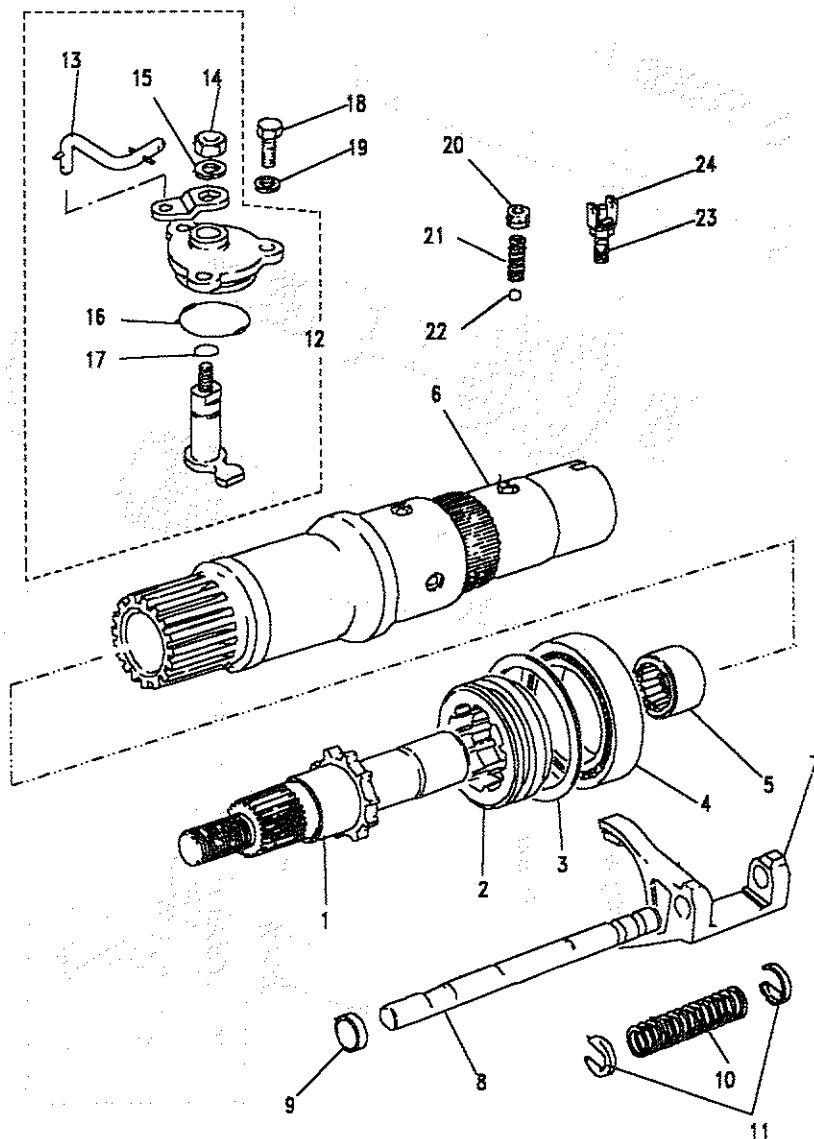
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TRANSFER BOX

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TRANSFER GEARBOX - FRONT OUTPUT SHAFT - 4 CYL - PREFIX 13D



III. Part No.

Description

Qty Remarks

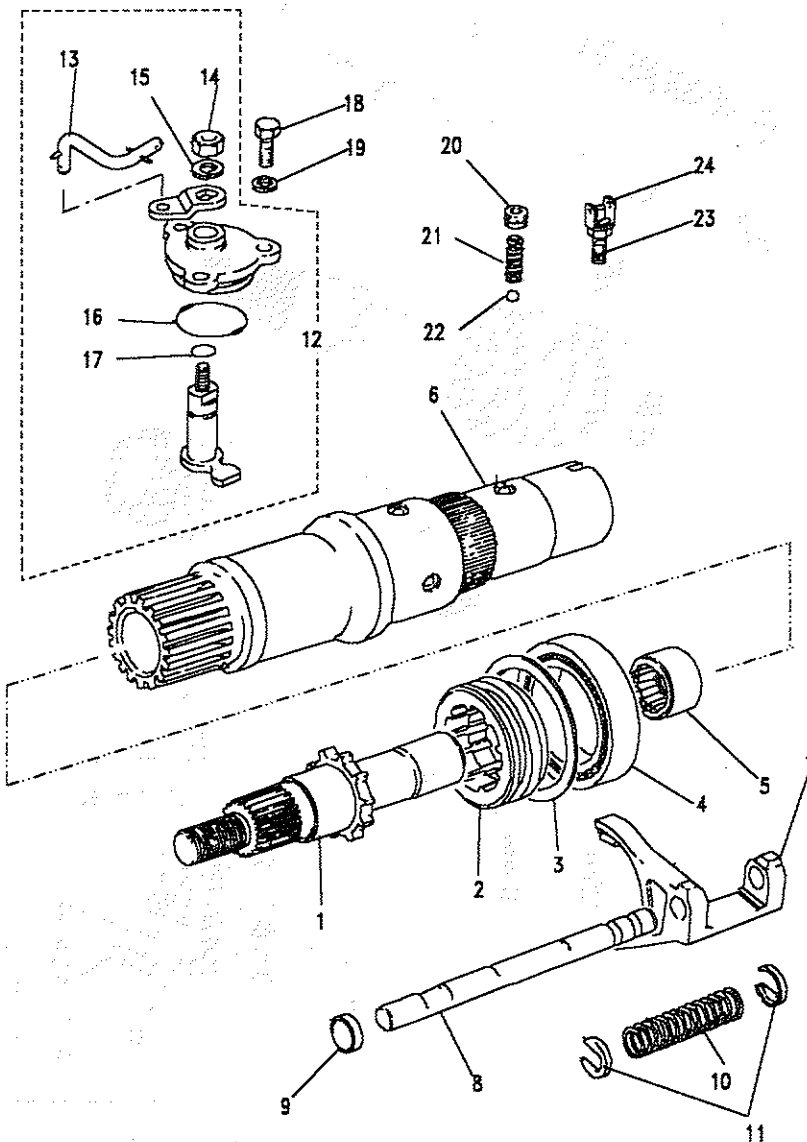
1	FRC5449	Shaft output front	1
2	FRC5440	Dog clutch diff lock	1
3		SELECTIVE SHIMS	
	FTC726	Shim 2.00mm	1
	FTC728	Shim 2.05mm	1
	FTC730	Shim 2.10mm	1
	FTC732	Shim 2.15mm	1
	FTC734	Shim 2.20mm	1
	FTC736	Shim 2.25mm	1
	FTC738	Shim 2.30mm	1
	FTC740	Shim 2.35mm	1
	FTC742	Shim 2.40mm	1
	FTC744	Shim 2.45mm	1
	FTC746	Shim 2.50mm	1
	FTC748	Shim 2.55mm	1
	FTC750	Shim 2.60mm	1
	FTC752	Shim 2.65mm	1
	FTC754	Shim 2.70mm	1
	FTC756	Shim 2.75mm	1
	FTC758	Shim 2.80mm	1
	FTC760	Shim 2.85mm	1
	FTC762	Shim 2.90mm	1
	FTC764	Shim 2.94mm	1
	FTC766	Shim 3.00mm	1
	FTC768	Shim 3.05mm	1
	FTC770	Shim 3.10mm	1
	FTC772	Shim 3.15mm	1
	FTC774	Shim 3.20mm	1
	FTC776	Shim 3.25mm	1



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TRANSFER GEARBOX - FRONT OUTPUT SHAFT - 4 CYL - PREFIX 13D

III. Part No.	Description	Qty	Remarks
4	FRC7871	1	Bearing taper
5	FRC5498	1	Bearing roller
6	FRC6069	1	Shaft main drive
7	FRC6109	1	Fork selector
8	FRC6030	1	Shaft selector
9	FRC6110	1	Plug
10	FRC5468	1	Spring diff lock
11	FRC5469	2	Clip
12	FRC7686	1	Selector assembly
13	FRC7652	1	Link
14	NY108051L	1	Nut
15	WA108051L	1	Washer spring
16	FRC5473	1	O ring
17	FRC5576	1	O ring
18	SH108251L	3	Bolt M8x25
19	FS108251ML	3	Bolt M8x25 flanged
20	WA108051L	3	Washer spring
21	SU112101L	1	Plug detent
22	FRC5562	1	Spring detent
23	571146	1	Ball detent
24	PRC2911	1	Switch diff lock
	NT110041L	1	Locknut





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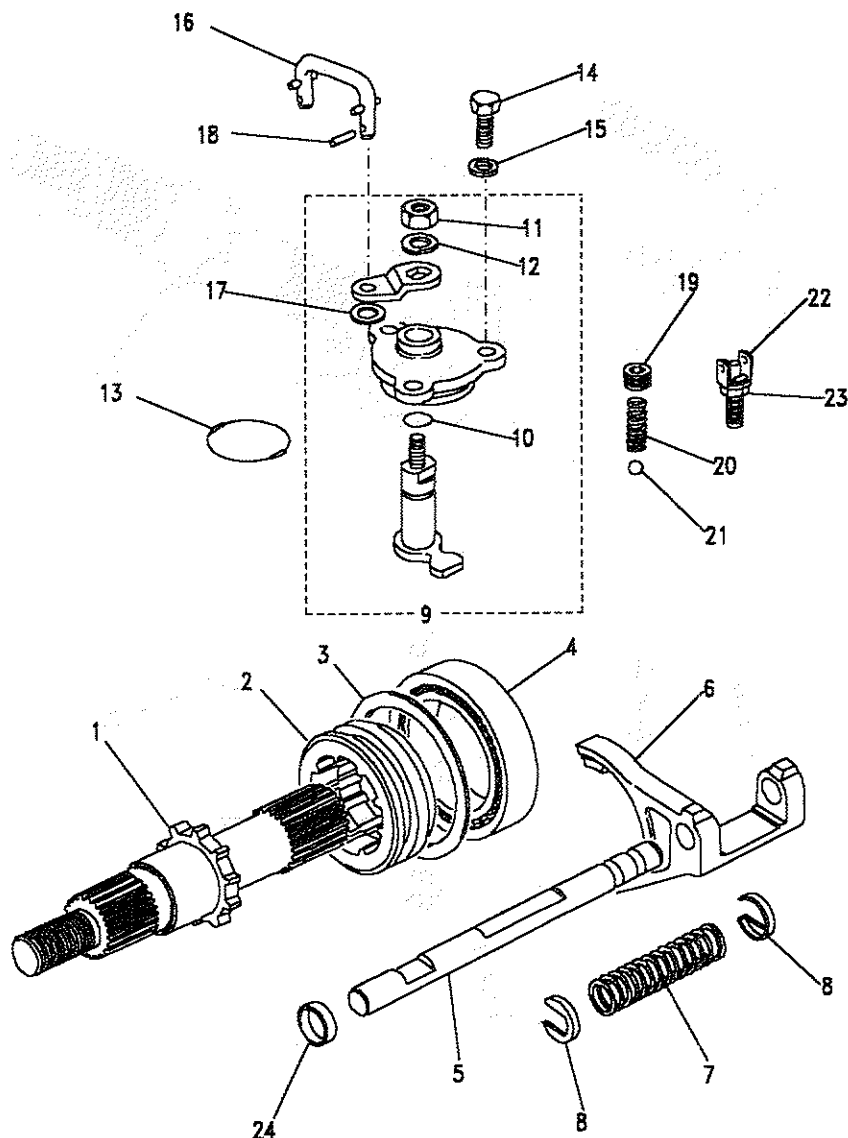
TRANSFER BOX

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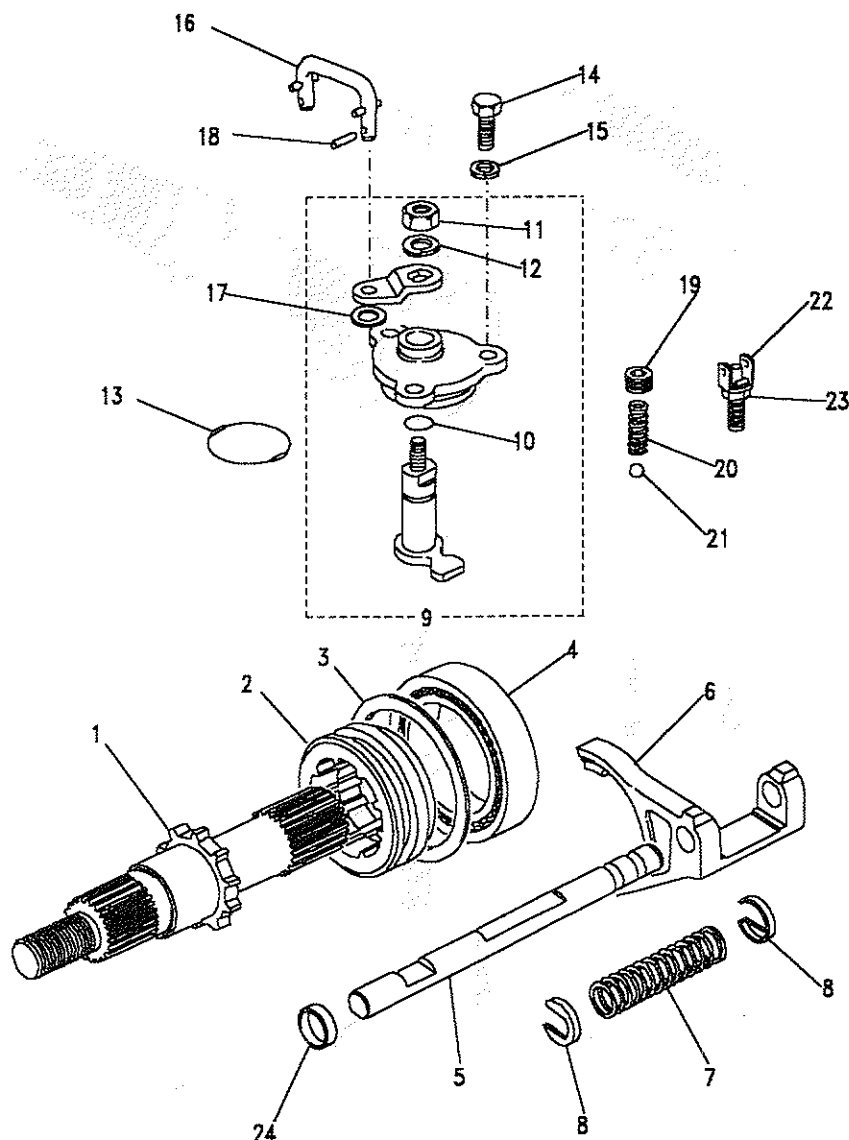
TRANSFER GEARBOX - FRONT OUTPUT SHAFT - 4 CYL/LT77S 22D,32D

III. Part No.	Description	Qty	Remarks
1	FRC5449	1	Shaft output front
2	FRC5440	1	Dog clutch diff lock
3			SELECTIVE SHIMS
	FTC726	1	Shim 2.00mm
	FTC728	1	Shim 2.05mm
	FTC730	1	Shim 2.10mm
	FTC732	1	Shim 2.15mm
	FTC734	1	Shim 2.20mm
	FTC736	1	Shim 2.25mm
	FTC738	1	Shim 2.30mm
	FTC740	1	Shim 2.35mm
	FTC742	1	Shim 2.40mm
	FTC744	1	Shim 2.45mm
	FTC746	1	Shim 2.50mm
	FTC748	1	Shim 2.55mm
	FTC750	1	Shim 2.60mm
	FTC752	1	Shim 2.65mm
	FTC754	1	Shim 2.70mm
	FTC756	1	Shim 2.75mm
	FTC758	1	Shim 2.80mm
	FTC760	1	Shim 2.85mm
	FTC762	1	Shim 2.90mm
	FTC764	1	Shim 2.95mm
	FTC766	1	Shim 3.00mm
	FTC768	1	Shim 3.05mm
	FTC770	1	Shim 3.10mm
	FTC772	1	Shim 3.15mm
	FTC774	1	Shim 3.20mm
	FTC776	1	Shim 3.25mm



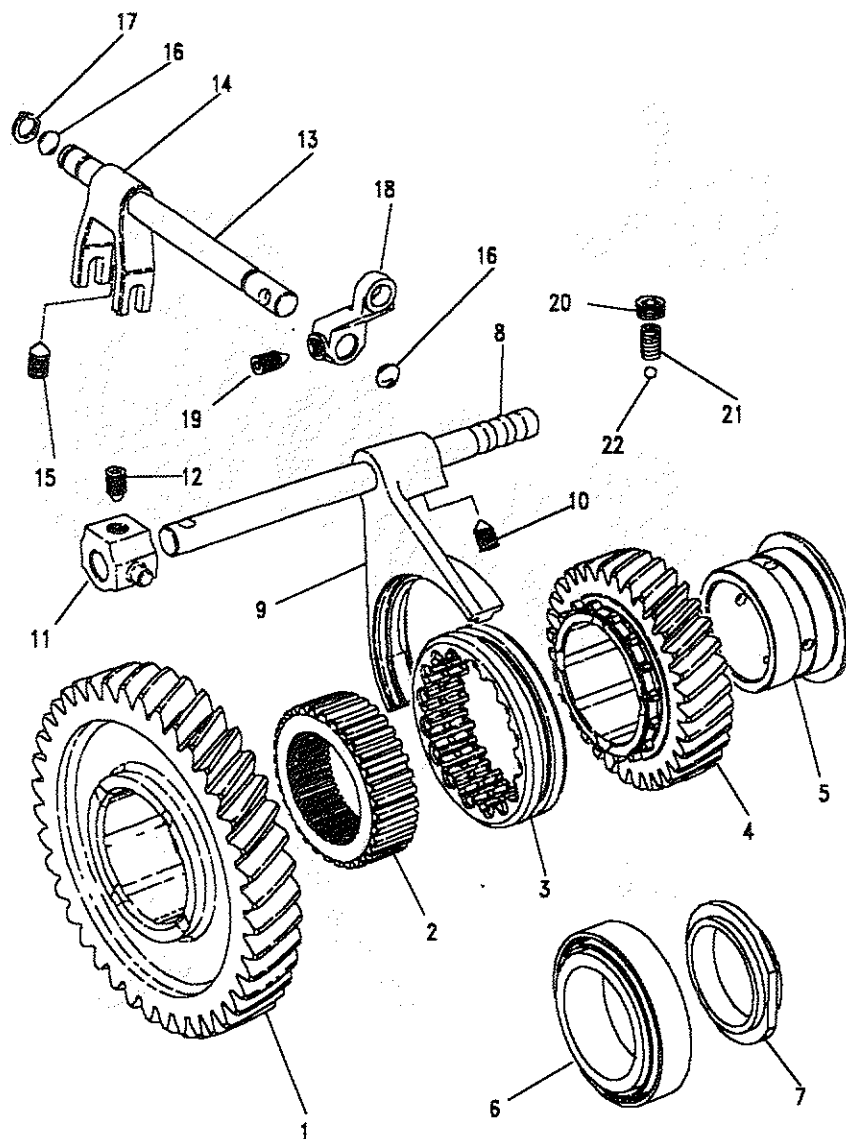
Model DEFENDER 90
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TRANSFER GEARBOX - FRONT OUTPUT SHAFT - 4 CYL/LT77S 22D,32D



III. Part No.	Description	Qty	Remarks
4 FRC7871	Bearing taper	1	
5 FRC6030	Shaft selector	1	
6 FRC6109	Fork Selector	1	
7 FRC5468	Spring	1	
8 FRC5469	Clip	2	
9 FRC8041	Housing assembly	1	
10 FRC5576	O ring	1	
11 NY108041L	Nut	1	
12 WA108051L	Washer	1	
13 FRC5473	O ring	1	
14 SH108251L	Screw	3	
15 WA108051L	Washer	3	
16 FRC7948	Link assembly	1	Note(1)
FRC8544	Link assembly	1	Note(3)
FTC3698	Link connecting	1	Note(2)
17 WA106041L	Washer	2	
18 PS103121L	Pin split	2	
FTC3674	Clip retaining	2	Note(2)
19 SU112101L	Plug detent	1	
SU112101M	Plug detent	1	Note(4)
20 FRC5562	Spring detent	1	
21 571146	Ball detent	1	
22 PRC2911	Switch diff lock	1	
23 NT110041L	Nut locking	1	
24 FRC6110	Plug	1	

Note(1) Early type connecting link (Dog Legged Shape)
 Note(2) From 28D274898E (spring clip retainer)
 Note(3) Up to 28D274897E (split pin retainer)
 Note(4) From 28D274402E (patchlock)

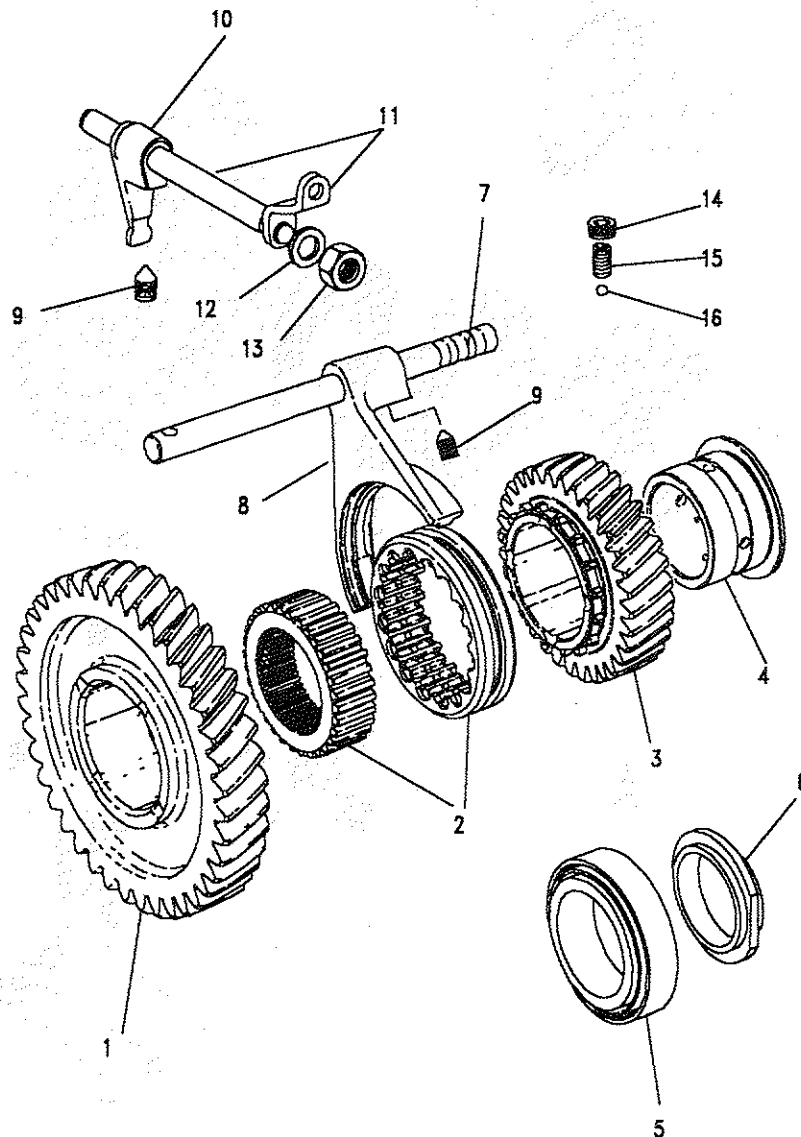


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TRANSFER GEARBOX - HIGH/LOW - 4 CYL - PREFIX 13D

III. Part No.	Description	Qty	Remarks
1 FRC5435	Gear output LOW	1	
2 FRC5681	Hub	1	
3 FRC7326	Sleeve	1	
4 FRC5425	Gear output HIGH	1	
5 FRC5436	Bush	1	
6 606474	Bearing	1	
7 FRC6098	Nut	1	
8 FRC5459	Shaft selector	1	
9 FTC2859	Fork selector	1	
10 FRC7018	Screw	1	
11 FRC5460	Yoke	1	
12 FRC7018	Screw	1	
13 FRC7021	Shaft	1	
14 FRC5461	Fork-Selector-Cross Shaft	1	
15 FRC7018	Grub Screw	1	
16 FRC5575	'O' Ring	2	Note(1)
17 CR120125L	Circlip	1	
18 FRC5465	Operating Arm	1	
19 FRC7018	Screw-Operating Arm	1	
20 SU112101L	Plug-Detent	1	
21 FRC5562	Spring Detent	1	
22 571146	Ball Detent	1	

Note(1) Part of gasket kit RTC3890



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TRANSFER GEARBOX - HIGH/LOW - 4 CYL/LT77S 22D,32D

III. Part No.	Description	Qty	Remarks
1 FRC7434	Gear output LOW	1	22D-to suf D
FTC1084	Gear output LOW	1	22D-suf E on
FTC1084	Gear output LOW	1	32D
2 RTC4373	Hub assembly high/low	1	22D-to suf D
FTC382	Hub assembly high/low	1	22D-suf E on
FTC382	Hub assembly high/low	1	32D
3 FRC7885	Gear output HIGH	1	22D-to suf D
FTC1741	Gear output HIGH	1	22D-suf E on
FTC1085	Gear output HIGH	1	32D Note(1)
FTC4189	Gear output HIGH	1	Note(2)
4 FRC7441	Bush	1	
5 606474	Bearing	1	
6 FRC7970	Nut bearing retainer	1	
7 FRC9513	Shaft selector	1	
8 FTC2859	Fork selector	1	
9 FRC7018	Screw	1	
10 FRC7929	Selector	1	
11 FRC8900	Arm operating	1	
12 WA108051L	Washer	1	
13 NY108041L	Nut	1	
14 SU112101L	Plug detent	1	)Suffix B
SU112101M	Plug detent patchlock	1	From 28D274402E
15 FRC5562	Spring detent	1	)
14 FRC9549	Plug detent	1	)Suffix C
15 FRC9546	Spring detent	1	)
16 571146	Ball detent	1	

Note(1) Up to LA939975
Note(2) From MA939976





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TRANSFER BOX

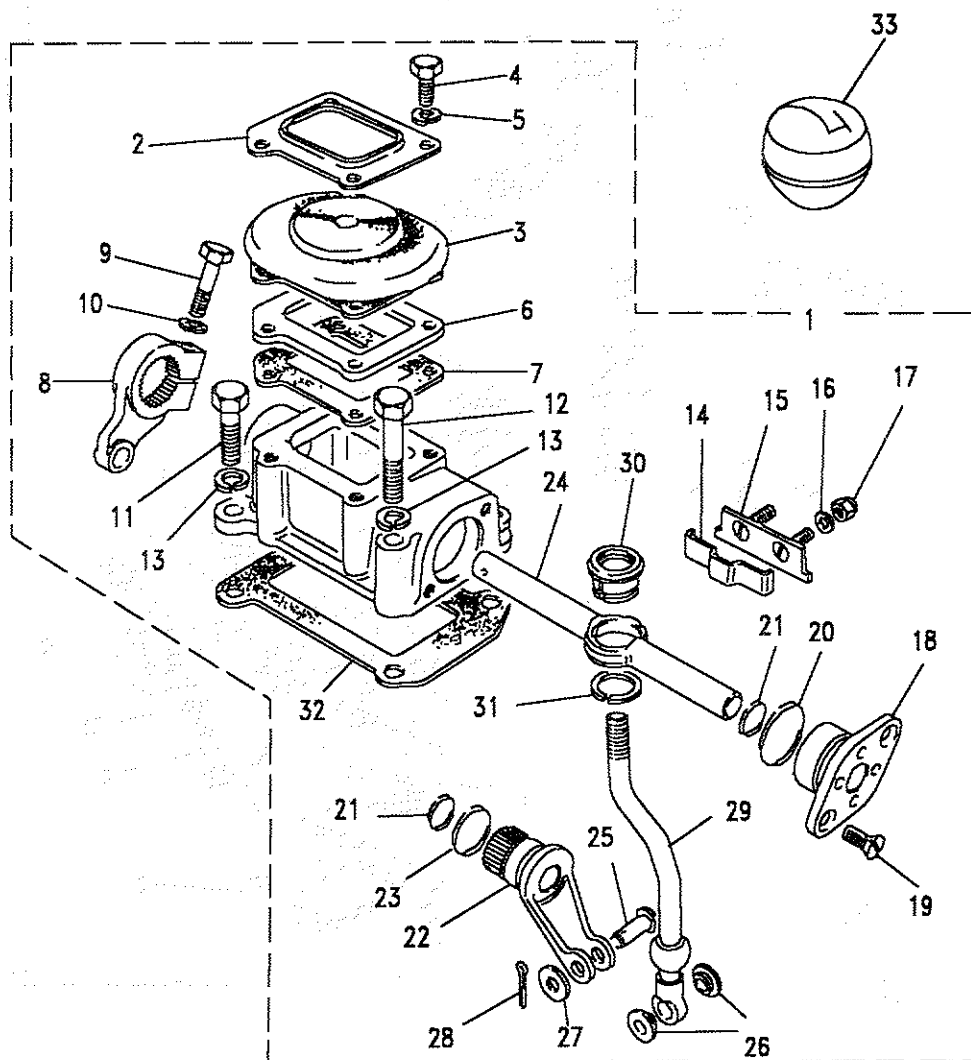
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TRANSFER GEARBOX - GEAR CHANGE - 4 CYL - PREFIX 13D

III. Part No.	Description	Qty	Remarks
1 FRC7941	Gear change assembly	1	
2 FRC6873	Plate	1	
3 FRC6872	Grommet	1	
4 FS106201L	Screw	4	
5 WA108051L	Washer	4	
6 FRC5482	Gate plate	1	
FRC7944	Gate plate	1	Note(1)
7 FTC4037	Gasket asb free	1	
8 FRC5478	Arm operating	1	
9 BH106051L	Bolt	1	
10 WL106001L	Washer	1	
11 SH108251L	Bolt	2	
12 BH108111L	Bolt	2	
13 WL108001L	Washer	4	
14 RTC1956	Spring detent	1	
15 FRC6125	Retainer spring	1	
16 WA105001L	Washer	2	
17 NY105041L	Nut	2	
18 FRC5574	Cover end	1	

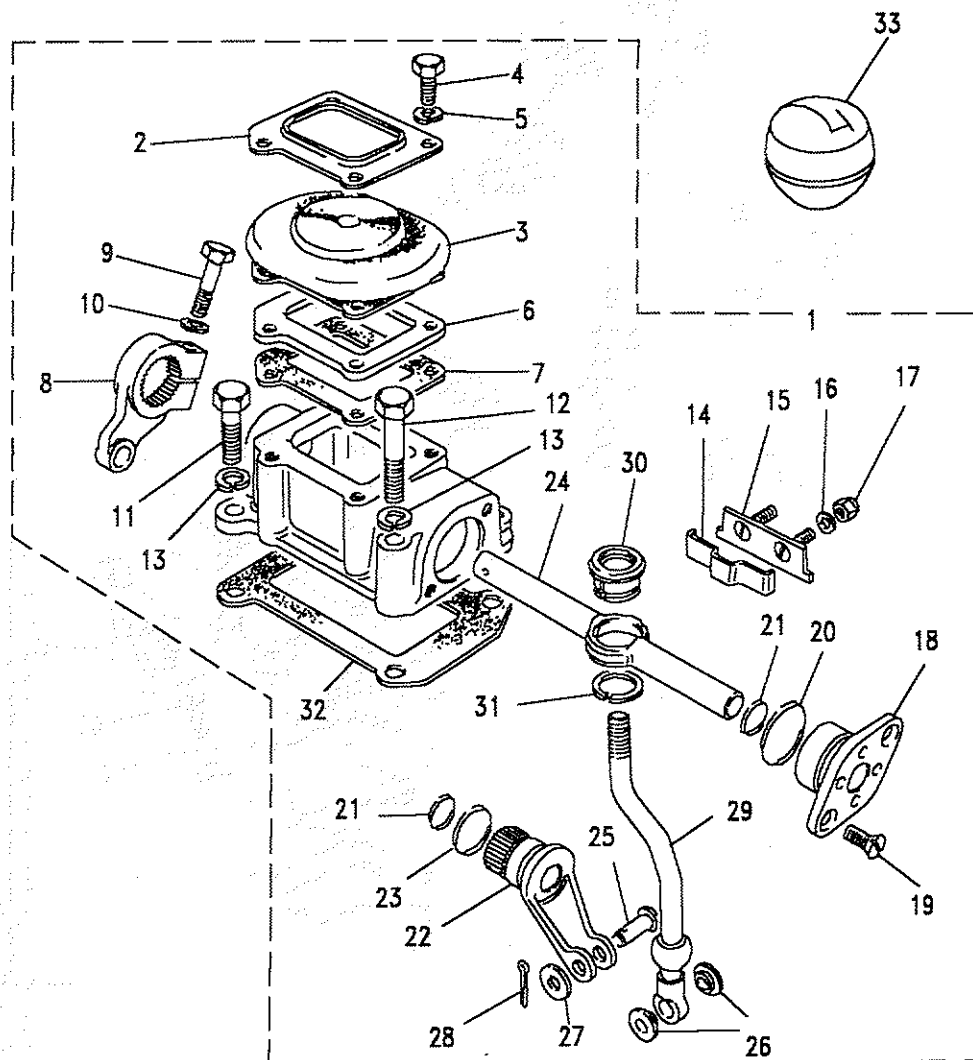
Note(1) FRC7944 gate plate is required when converting LT230R to LT230T



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TRANSFER GEARBOX - GEAR CHANGE - 4 CYL - PREFIX 13D

III. Part No.	Description	Qty	Remarks
19	SF106201L Screw	2	
20	FRC4565 O Ring	1	
21	FRC4509 O Ring	2	
22	FRC5480 Arm crank	1	
23	FRC5479 O ring	3	
24	FRC6117 Cross shaft	1	
25	PC108321L Pin clevis	1	
26	FRC4499 Bush	2	
27	WA108051L Washer	1	
28	PS104127L Pin split	1	
29	FRC7487 Lever	1	
30	FRC5076 Seat	1	
31	CR120215L Circlip	1	
32	FRC6306 Gasket	1	Upto 20D299332E
	FTC4036 Gasket	1	From 20D299333E
33	FRC6595 Knob	1	Up to LA935624
	FTC3852 Knob	1	From LA935625





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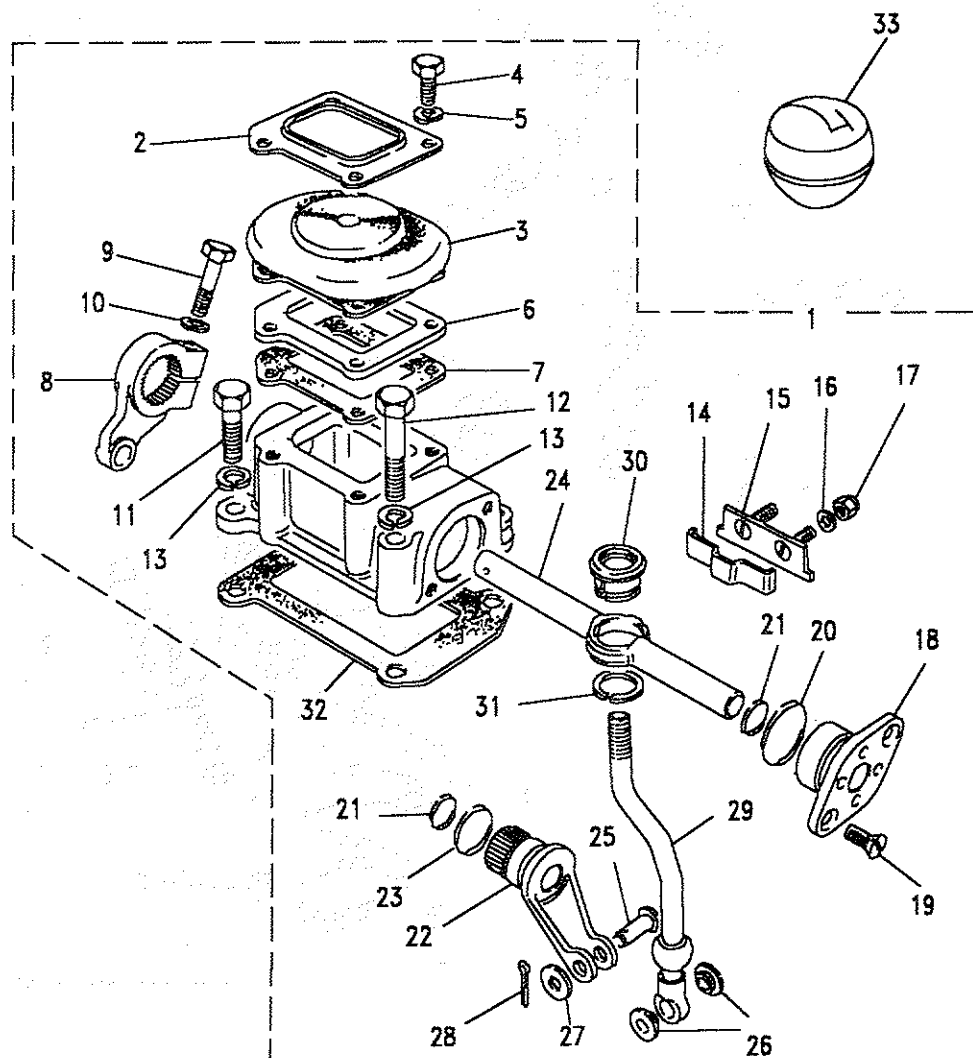
TRANSFER BOX

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TRANSFER GEARBOX - GEAR CHANGE - 4 CYL/LT77S 22D,32D

III. Part No.	Description	Qty	Remarks
1	FRC9555	1	Gear change assembly
2	FRC6873	1	Plate
3	FRC6872	1	Grommet
4	FS106201L	4	Screw
5	WA106041L	4	Washer
6	FRC8561	1	Plate gasket
7	FRC5486	1	Gasket
	FTC4037	1	Gasket
8	FRC5478	1	Arm operating
9	BH106051L	1	Bolt
10	WA106041L	1	Washer
11	FS108251ML	2	Screw flanged patchlock
12	BH108111L	2	Bolt
13	WL108001L	4	Washer spring
14	RTC1956	1	Detent Spring
15	FRC6125	1	Retainer spring
16	WA105001L	2	Washer
17	NY105041L	2	Nut
18	FRC5574	1	Cover end

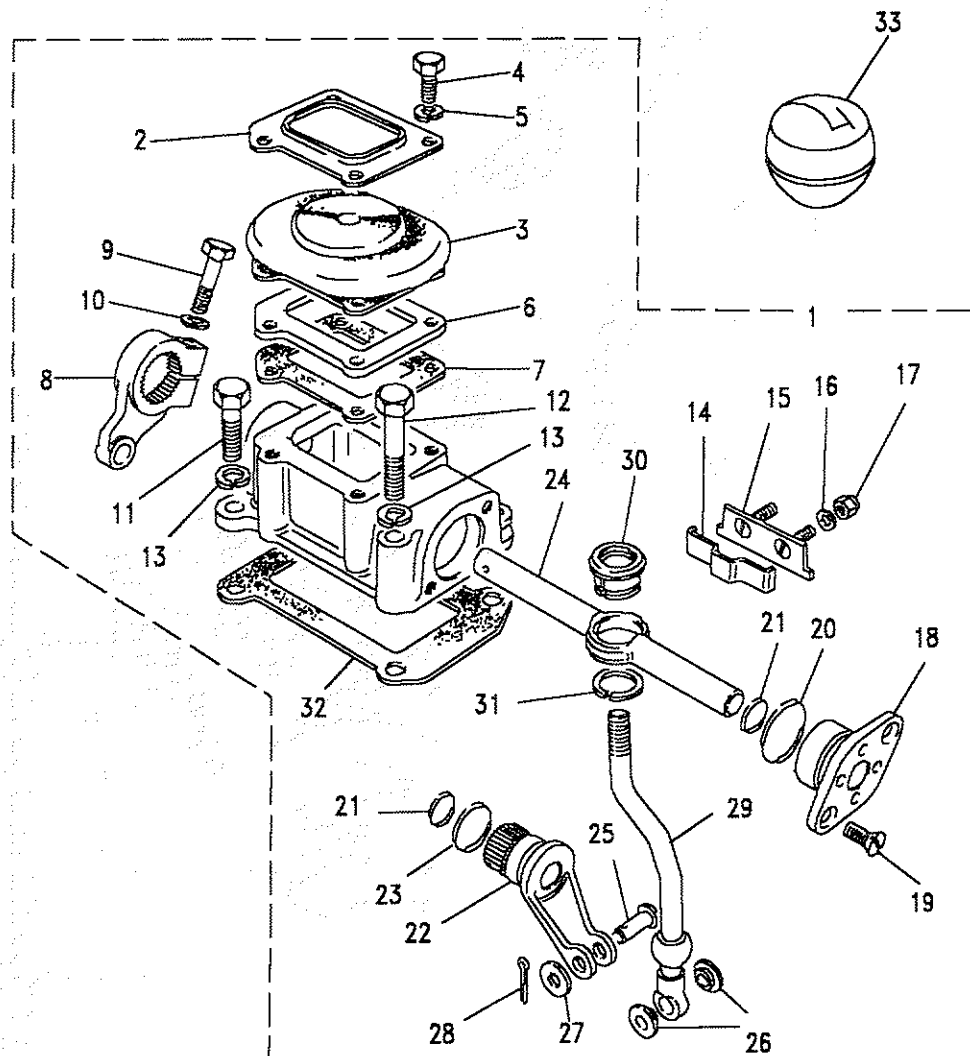


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TRANSFER GEARBOX - GEAR CHANGE - 4 CYL/LT77S 22D,32D

III. Part No.	Description	Qty	Remarks
19 SF106201L	Screw	2	
20 FRC4565	O ring	1	
21 FRC4509	O ring	2	
22 FRC5480	Crank arm	1	
23 FRC5479	O ring	1	
24 FRC8203	Cross shaft	1	
25 FRC8766	Pin clevis	1	
26 FRC4499	Bush	2	
27 WA108051L	Washer	1	
28 PS104127L	Pin-split	1	
29 FRC7487	Lever gear change	1	
30 FRC5076	Seat	1	
31 CR120215	Circlip	1	
32 FRC6306	Gasket	1	Upto 20D299332E
FTC4036	Gasket	1	From 20D299333E
33 FRC6595	Knob	1	Note(1)
FTC3852	Knob	1	Note(2)

Note(1) Up to LA935624
Note(2) From LA935625





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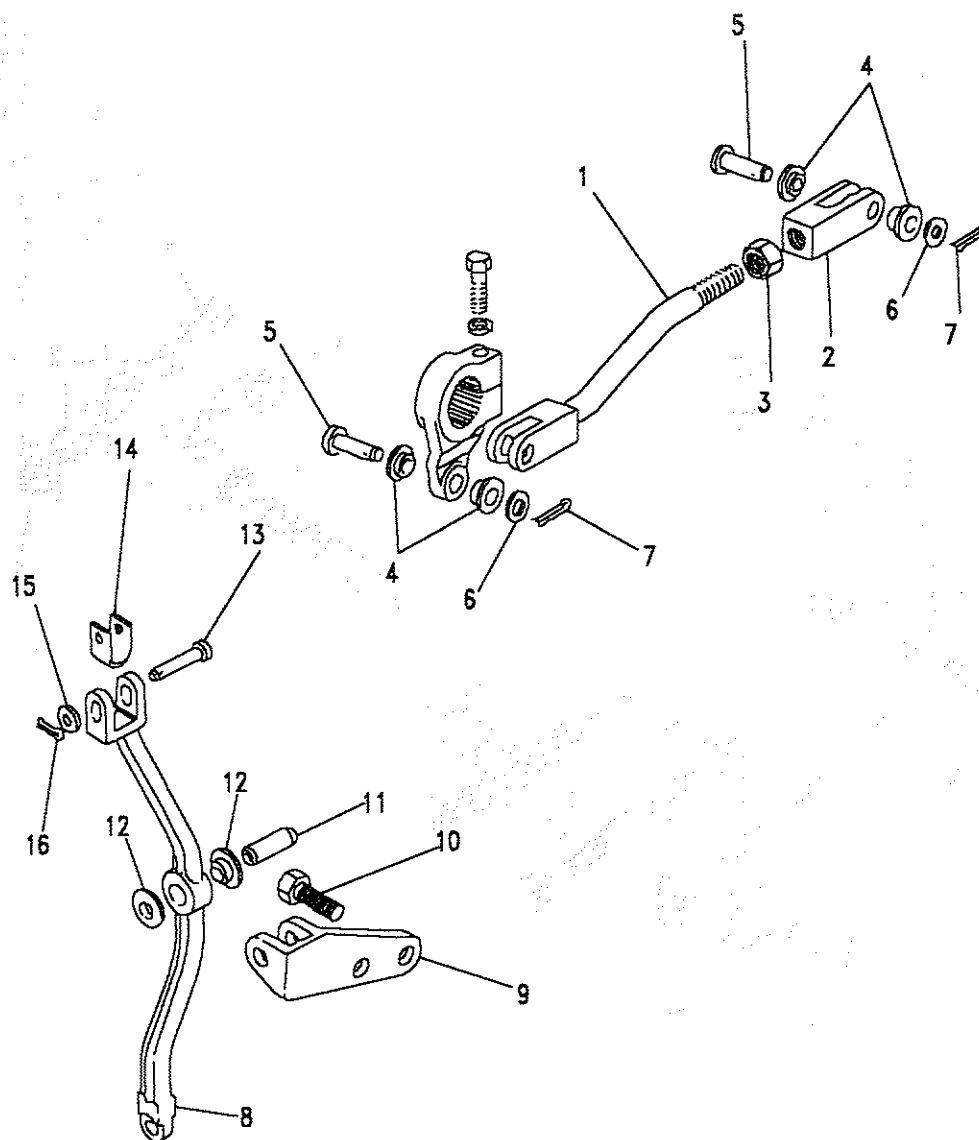
TRANSFER BOX

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TRANSFER GEARBOX - ROD ASSY - 4CYL - PREFIX 13D

Ill. Part No.	Description	Qty	Remarks
1 FRC6000	Rod connecting	1	
2 FTC3675	Rod connecting	1	Note(1)
3 FRC5998	Clevis	1	
4 NY108041L	Locknut	1	
5 FRC4499	Bush	4	
6 PC108321L	Pin clevis	2	
7 WA108051L	Washer	2	
8 PS104127L	Pin split	2	
9 FRC7315	Lever diff lock	1	
10 FRC6066	Bracket pivot	1	
11 SH108251L	Screw	2	
12 FRC7325	Pin	1	
13 FRC4499	Bush	2	
14 PC105401L	Pin clevis	1	
15 FRC4505	Nylon Strip	1	
16 WA105001L	Washer	1	
17 PS103101L	Pin split	1	

Note(1) From 28D27489E



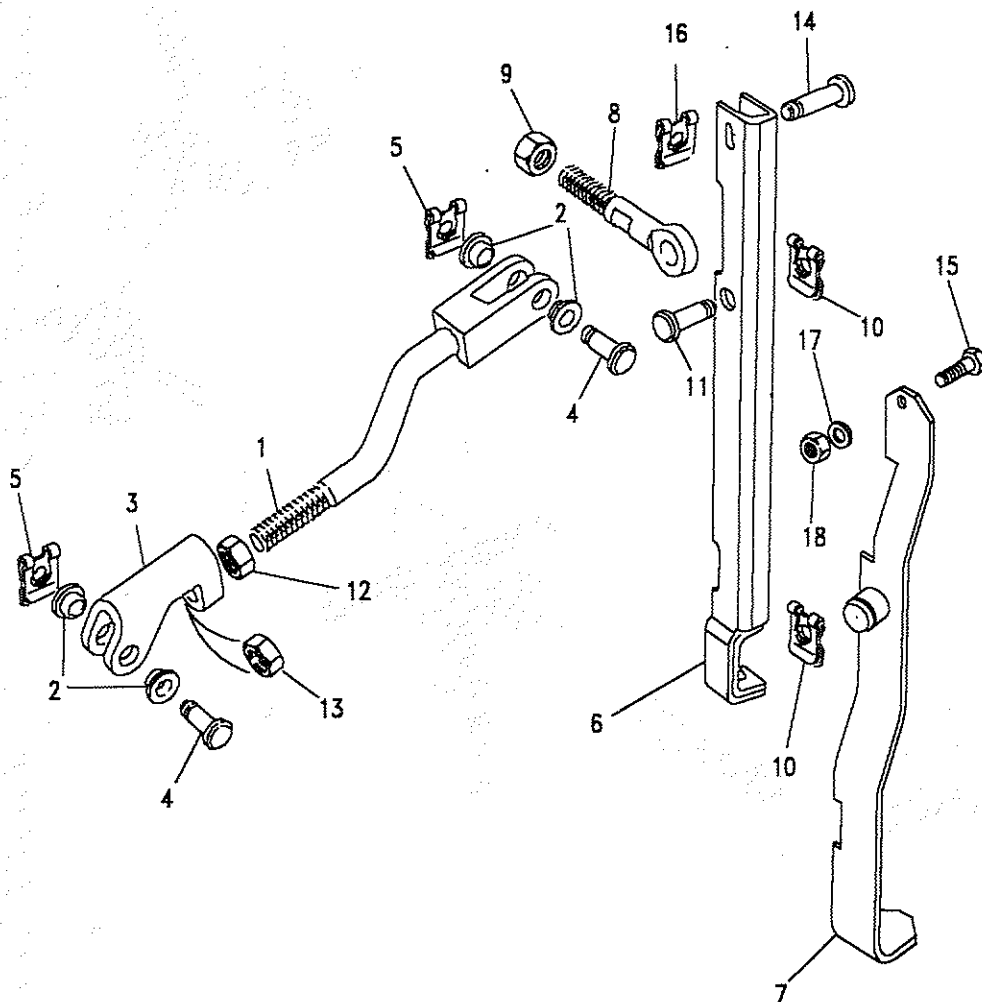
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TRANSFER GEARBOX - ROD ASSY - 4CYL/LT77S 22D,32D

Ill. Part No.	Description	Qty	Remarks
Without Pivot			
1 FRC6000	Rod connecting	1	
2 FRC4499	Bush	4	
3 FRC8075	Clevis	1	
4 FRC8767	Pin clevis	2	
5 FRC8548	Clip	2	
6 FRC8204	Arm diff lock	1	Note(1)
7 FTC4095	Arm diff lock	1	Note(2)
8 FRC8202	Pin pivot	1	
9 NH108041L	Nut	1	
10 FRC8548	Clip	2	
11 FRC8547	Pin clevis	1	
12 NY108041L	Nut	1	
13 NT108041L	Nut	1	
14 FRC8768	Pin clevis	1	Note(1)
15 FB105051L	Bolt M5	1	Note(2)
16 FRC8769	Clip	1	Note(1)
17 WA106041L	Washer	1	Note(2)
18 NY105041	Nut	1	Note(2)

Note(1) Up to LA939975
Note(2) From MA939976





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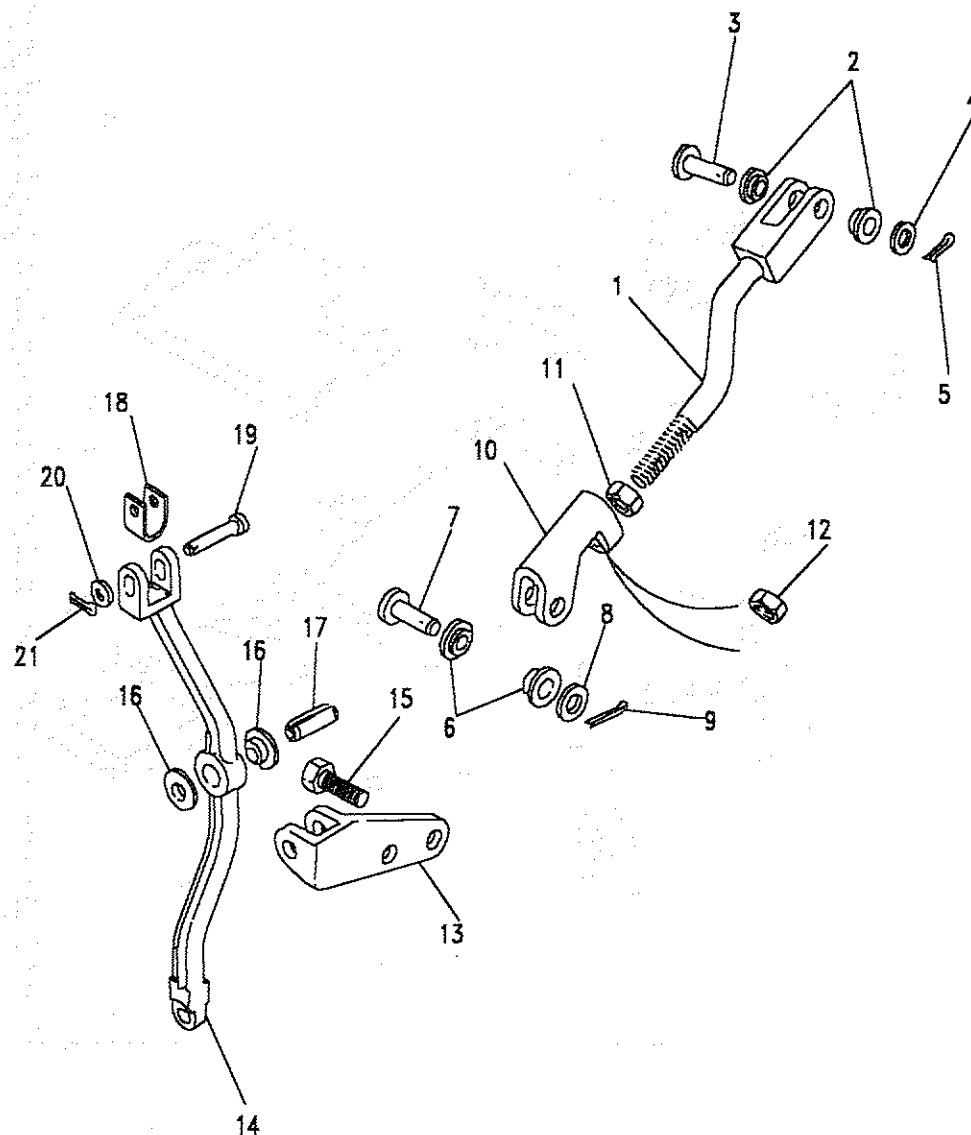
TRANSFER BOX

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TRANSFER GEARBOX - ROD ASSY - 4CYL/LT77S 22D,32D

III. Part No.	Description	Qty	Remarks
With Pivot			
1 FRC6000	Rod connecting	1	Note(1)
FTC3675	Rod connecting	2	
2 FRC4499	Bush	2	
3 PC108321L	Pin clevis	1	
4 WA108051L	Washer	1	
5 PS104127L	Pin split	1	
6 FRC4499	Bush	2	
7 PC108321L	Pin clevis	1	
8 WA108051L	Washer	1	
9 PS104127L	Pin split	1	
10 FRC8075	Clevis	1	
11 NY108041L	Nut	1	
12 NT108041L	Nut	1	
13 FRC6066	Bracket pivot	1	
14 FRC7315	Lever diff lock	1	
15 SH108251L	Screw	2	
16 FRC4499	Bush	2	
17 FRC7325	Pin	1	
18 FRC4505	Nylon Strip	1	
19 PC105401L	Pin clevis	1	
20 WA105001L	Washer	1	
21 PS103101L	Pin split	1	

Note(1) From 28D274489E





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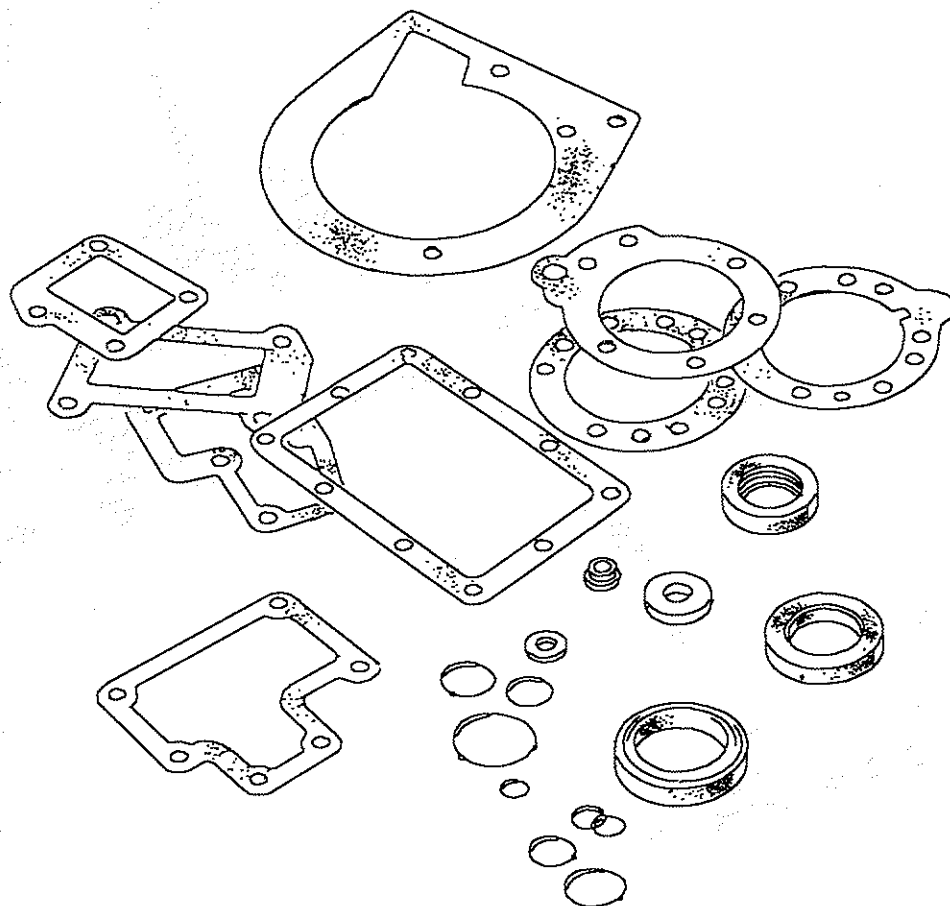
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TRANSFER GEARBOX - GASKET KIT - 4CYL/LT77S

III. Part No.	Description	Qty	Remarks
1 RTC3890	Kit gasket and seals	1	



1





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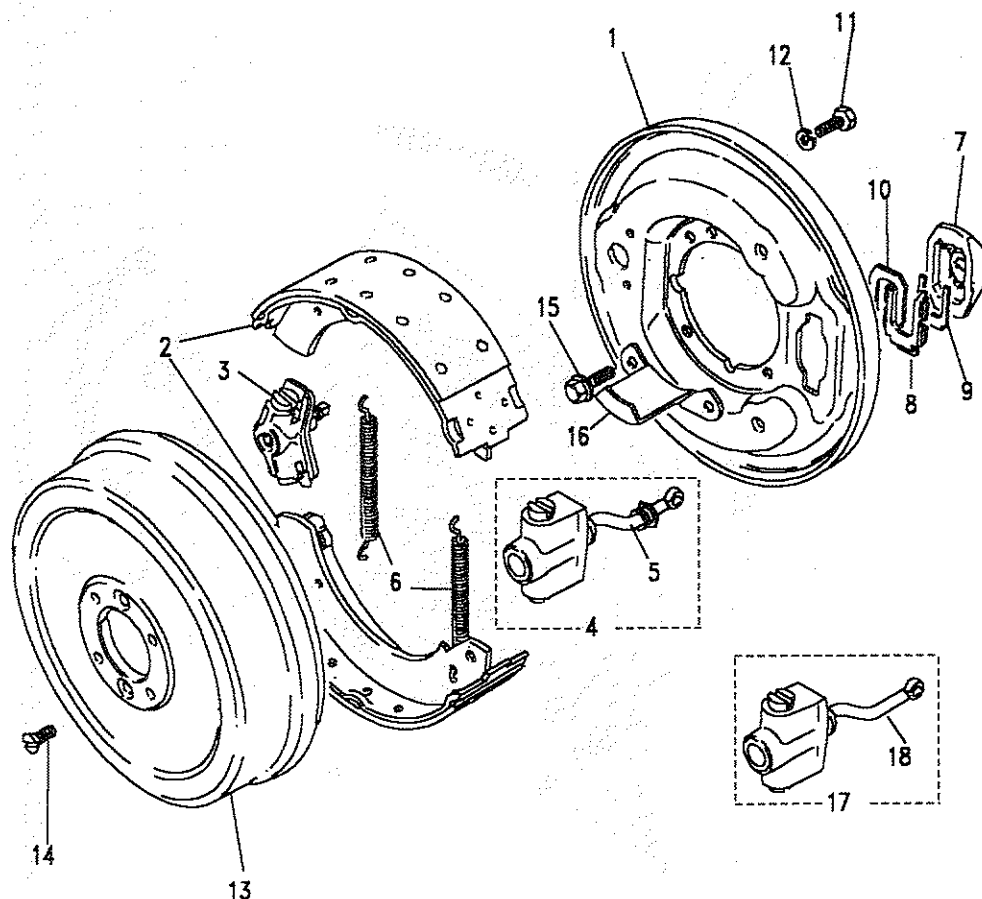
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TRANSFER GEARBOX - TRANSMISSION BRAKE - 4 CYL/LT77S

Ill. Part No.	Description	Qty	Remarks
Up to LA935629			
1 AEU2733	Back plate	1	)
2 RTC3403	Kit brake shoe	1	)RIVETED
3 37H4558L	Adjuster assembly	1	)Upto
8G7019L	Kit service	1	)JULY 1989
1 STC963	Back plate	1	)
2 RTC6179	Kit brake shoe	1	)BONDED
3 STC244	Adjuster assembly	1	)From
STC245	Kit service	1	)JULY 1989
4 AEU2734	Expander brake	1	Note(1)
AEU2735	Kit service	1	
5 AEU2736	Drawlink-with locknut	1	OLD TYPE
6 FRC8549	Spring shoe return-GREEN	2	UptoJULY1989
STC246	Spring shoe return-PAIR	1	FromJULY1989
7 515466	Cover dust	1	
8 515467	Plate locking	1	
9 515470	Plate packing	1	
10 515468	Plate spring	1	
11 AEU2737	Bolt	2	
12 AEU2738	Washer	2	
13 FRC3502	Drum brake	1	
14 SA108201L	Screw	2	
15 AFU1400	Bolt transmission brake	4	
16 FRC8093	Oil catcher	1	
17 AEU2734	Expander assembly	1	Note(1)
18 STC964	Drawlink	1	NEW TYPE

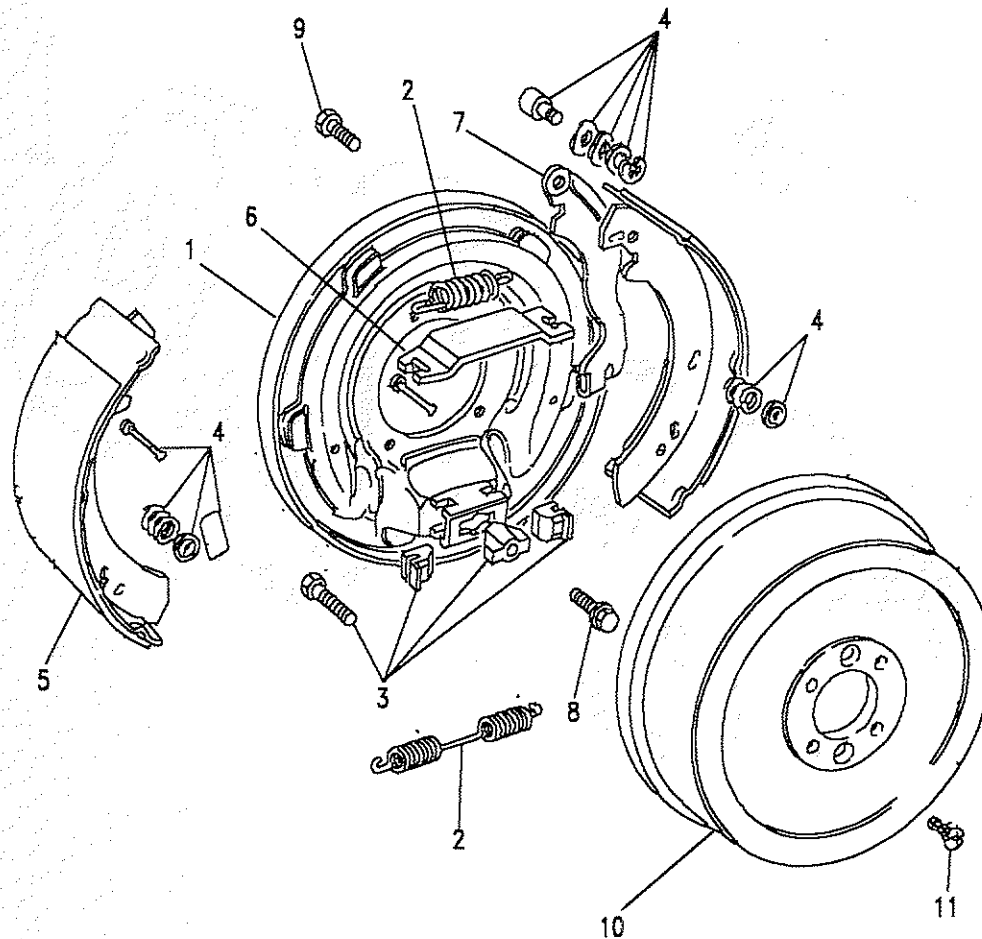
Note(1) When ordering AEU2734 the NEW TYPE drawlink will be supplied.



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TRANSFER GEARBOX - TRANSMISSION BRAKE - 4 CYL/LT77S

III. Part No.	Description	Qty	Remarks
From LA935630			
1 STC1533	Backplate	1	
2 STC1526	Kit brake springs	1	
3 STC1527	Kit adjuster brake	1	
4 STC1532	Kit brake shoe retention	1	
5 STC1525	Brake shoe kit	1	
6 STC1536	Cross shaft	1	
7 STC1538	Lever brake shoe	1	
8 AFU1400	Bolt	4	
9 SF108201	Screw M8 20	1	
10 FRC3502	Drum brake	1	
11 SA108201	Screw	2	





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GROUP D

TRANSFER BOX

TRANSFER BOX

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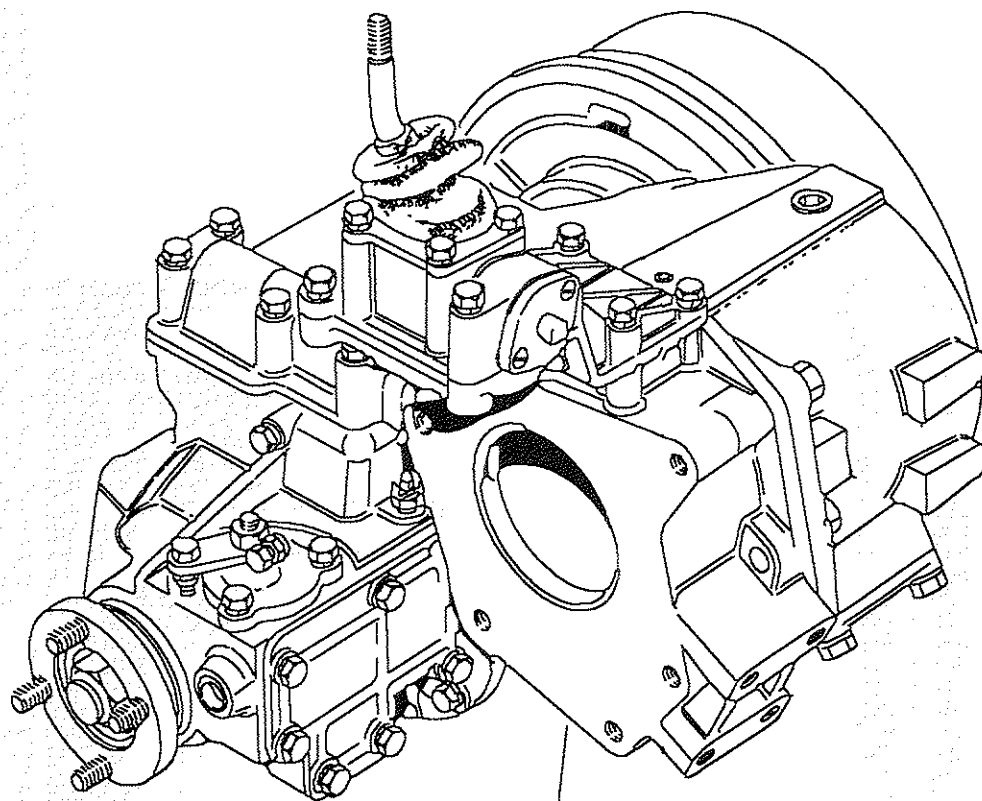


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TRANSFER GEARBOX - TRANSFER ASSEMBLY - LT85

III. Part No.	Description	Qty	Remarks
1 FRC9471N	Transfer assembly	1	Note(1)

Note(1) Serial number 29D fitted to LT85 gearbox





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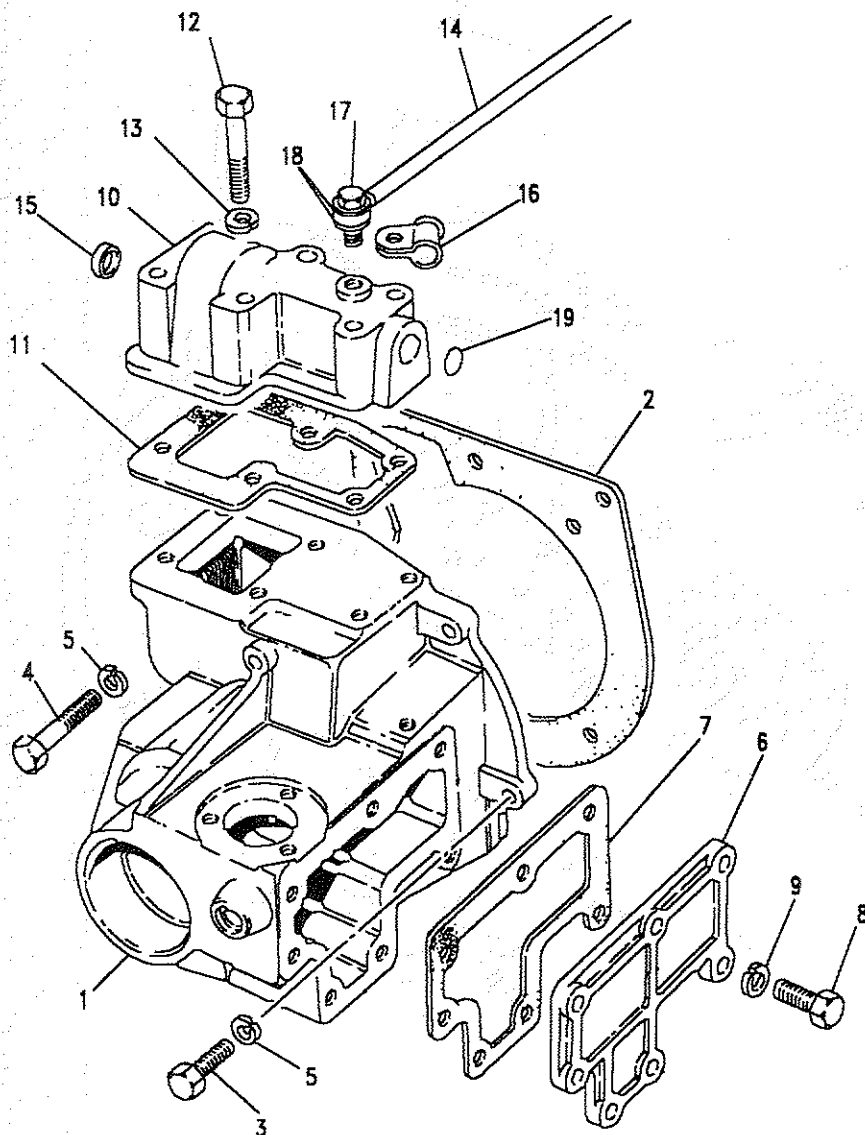
TRANSFER BOX

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TRANSFER GEARBOX - TRANSFER CASING - LT85

III. Part No.	Description	Qty	Remarks
1 FRC8299	Housing front	1	
2 FRC6103	Gasket housing	1	Note(1)
3 FB108061	Bolt flanged M8 x 30	7	
4 BH108181L	Bolt	1	
5 WA108051L	Washer	8	
6 FRC6104	Cover	1	
7 FRC6105	Gasket	1	Note(1)
8 SH108251L	Screw	7	
9 WA108051L	Washer	7	
10 FRC6106	Housing	1	
11 FRC7998	Gasket housing	1	Note(1)
12 FB108111L	Bolt flanged	6	
13 WA108051L	Washer	6	
14 FRC167	Pipe breather	1	
15 FRC7930	Plug cup	1	
16 BAU1689	Clip pipe	1	
17 595478	Bolt banjo	1	
18 232039	Washer copper	2	
19 FRC5575	O ring	1	

Note(1) Part of gasket kit RTC3890



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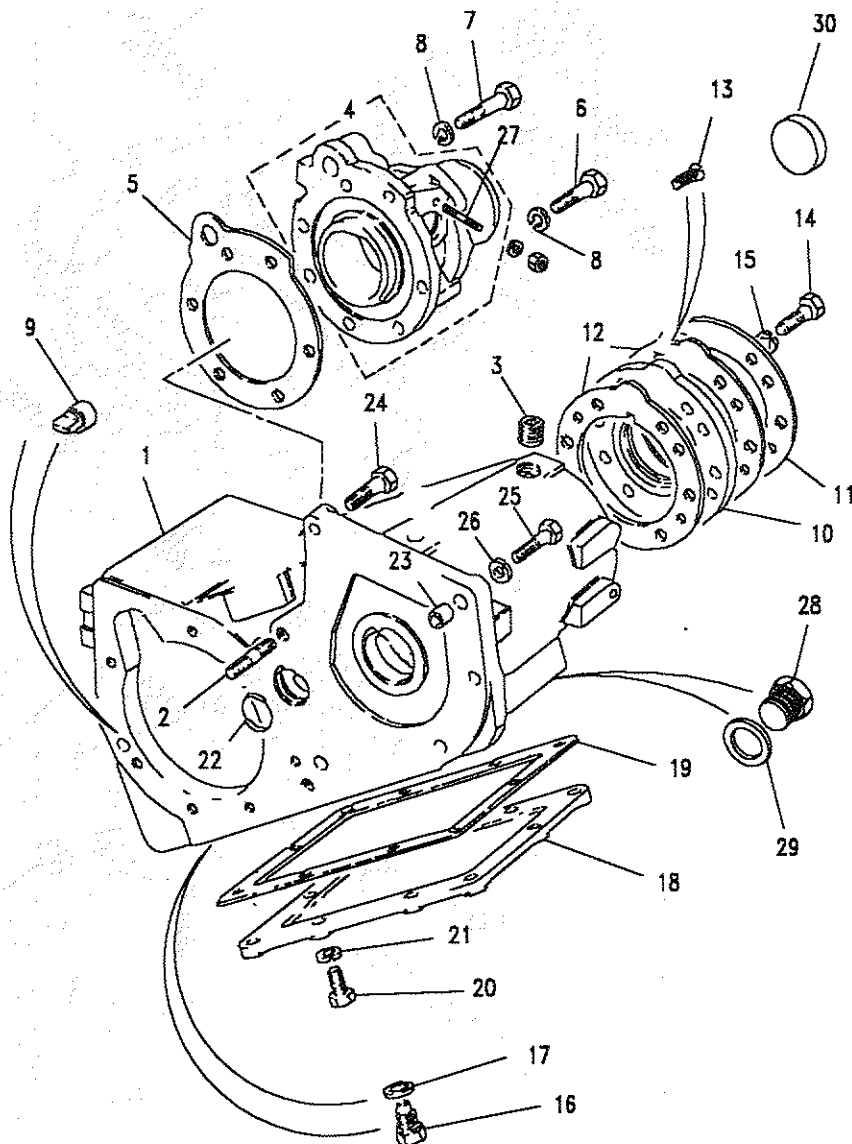


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TRANSFER GEARBOX - SPEEDO HOUSING - LT85

III. Part No.	Description	Qty	Remarks
1	FTC1748	1	Housing transfer assy
2	FRC5595	2	Stud
3	608246	2	Plug oil filler
4	FRC7447	1	Housing speedo drive
	FTC4186	1	Housing speedo drive
5	FRC5409	1	Gasket
6	SH110301L	5	Screw
7	BH110091L	1	Screw
8	WA110061L	6	Washer
9	FRC5594	1	Dowel
10	FRC6943	1	Housing bearing
11	FTC2061	1	Cover power take off
12	FRC5413	2	Gasket
13	SF108251L	2	Bolt
14	BX110071L	6	Bolt
15	WA110061L	6	Washer
16	599552	1	Plug drain magnetic
17	FRC4808	1	Washer

Note(1) Up to 22D309416E
Note(2) After 22D309417E (no gasket used)

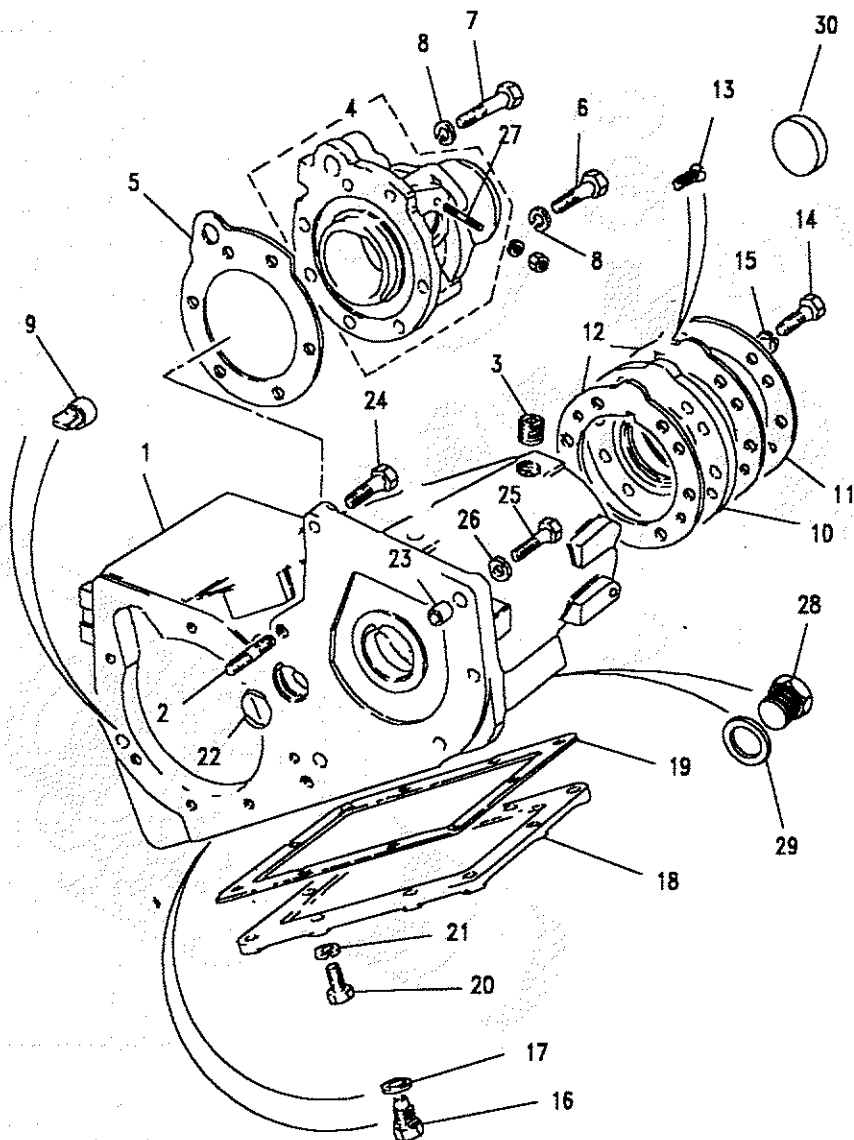




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TRANSFER GEARBOX - SPEEDO HOUSING - LT85

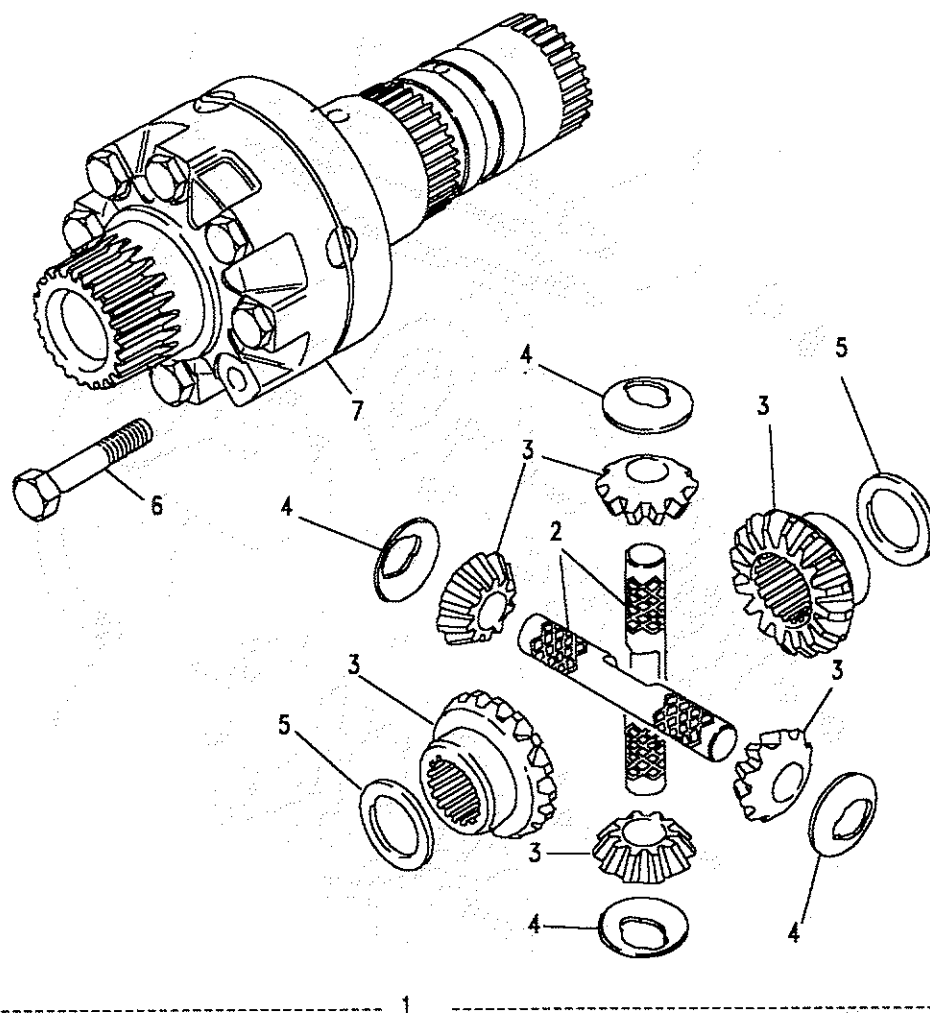
III. Part No.	Description	Qty	Remarks
18 FRC5415	Cover bottom	1	
19 FRC5416	Gasket	1	
20 FB108161L	Bolt	10	
21 WA108051L	Washer	10	
22 FRC8292	O ring	1	
23 FRC2482	Dowel	1	
24 BH110081L	Bolt	3	
25 BH110091L	Bolt	1	
26 WL110001L	Washer	6	
27 571536	Stud cable retainer	1	
28 SH214141	Screw M14	1	
29 232042	Gasket	1	
30 602146	Plug	1	



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TRANSFER GEARBOX - DIFFERENTIAL - LT85

III. Part No.	Description	Qty	Remarks
1 FRC7926	Differential assembly	1	
2 RTC3397	Kit cross shaft	1	Matched Pair
3 RTC4490	Kit differential gears	1	Balanced Set
4 FRC6968	Thrust Washer	4	
5	SELECTIVE WASHERS		
FRC9845	Washer thrust	A/R	
FRC9847	Shim 1.15mm	A/R	
FRC9849	Shim 1.25mm	A/R	
FRC9851	Shim 1.35mm	A/R	
FRC9853	Shim 1.45mm	A/R	
6 BH110121L	Bolt	8	
7 FRC7499	Ring retaining	1	





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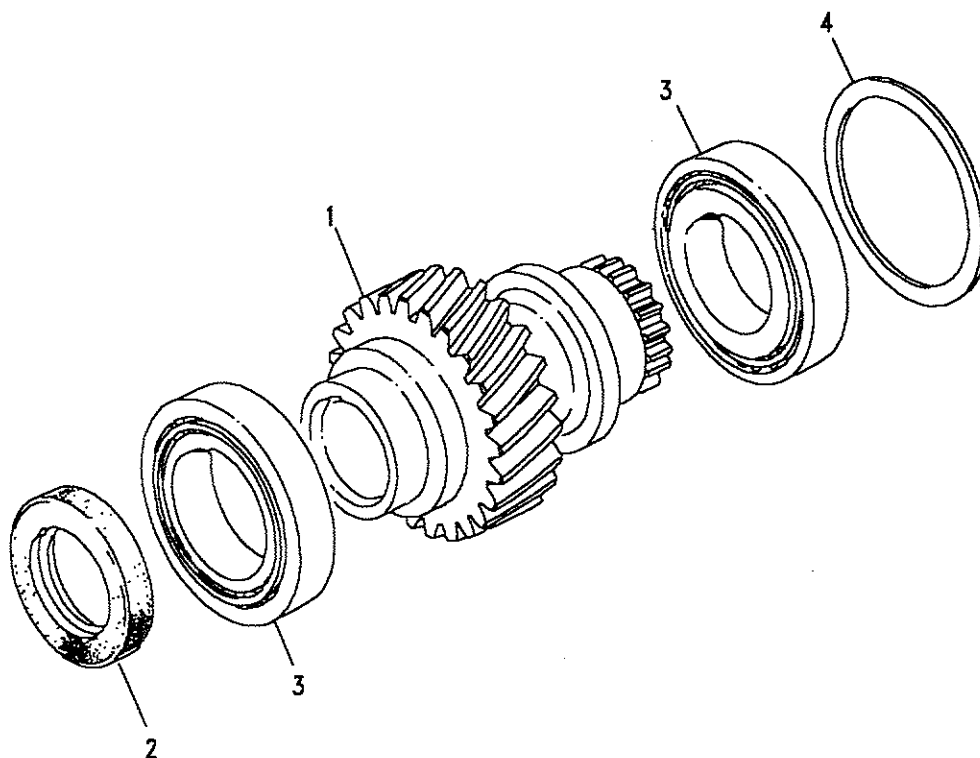
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TRANSFER GEARBOX - MAINSHAFT - LT85



III. Part No.	Description	Qty	Remarks
1 FRC5428	Gear transfer	1	Suffix B
FRC8917	Gear transfer	1	Suffix C
2 FRC2365	Seal oil	1	Note(1)
3 FRC5564	Bearing	2	
4	SELECTIVE SHIMS		
FRC9928	Shim 3.20	A/R	
FRC9930	Shim 3.25	A/R	
FRC9932	Shim 3.30	A/R	
FRC9934	Shim 3.35	A/R	
FRC9936	Shim 3.40	A/R	
FRC9938	Shim 3.45	A/R	
FRC9940	Shim 3.50	A/R	
FRC9942	Shim 3.55	A/R	
FRC9944	Shim 3.60	A/R	
FRC9946	Shim 3.65	A/R	
FRC9948	Shim 3.70	A/R	
FRC9950	Shim 3.75	A/R	
FRC9952	Shim 3.80	A/R	
FRC9954	Shim 3.85	A/R	
FRC9956	Shim 3.90	A/R	
FRC9958	Shim 3.95	A/R	
FRC9960	Shim 4.00	A/R	

Note(1) Part of gasket kit RTC3890

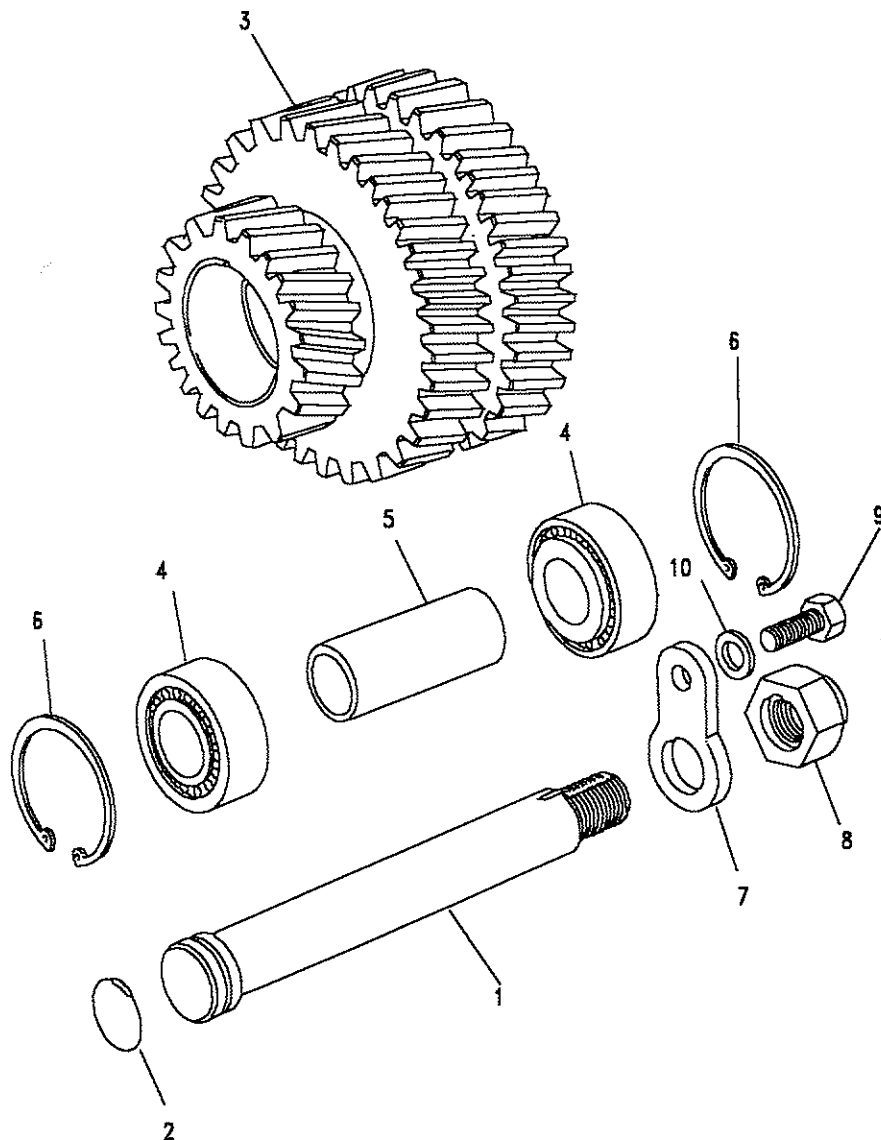


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TRANSFER GEARBOX - INTERMEDIATE SHAFT - LT85

III. Part No.	Description	Qty	Remarks
1 FRC8291	Intermediate shaft	1	
2 FRC7439	O ring	1	Note(1)
3 FRC7428	Gear intermediate	1	Suffix B
FRC9552	Gear intermediate	1	Suffix C
4 FRC7810	Bearing	2	
5 FRC7437	Spacer collapsible	1	
6 FRC7454	Circlip	2	
7 FRC7452	Plate anti rotation	1	
8 FRC7453	Nut	1	
9 FS108201L	Screw	1	
10 WA108051L	Washer	1	

Note(1) Part of gasket kit RTC3890





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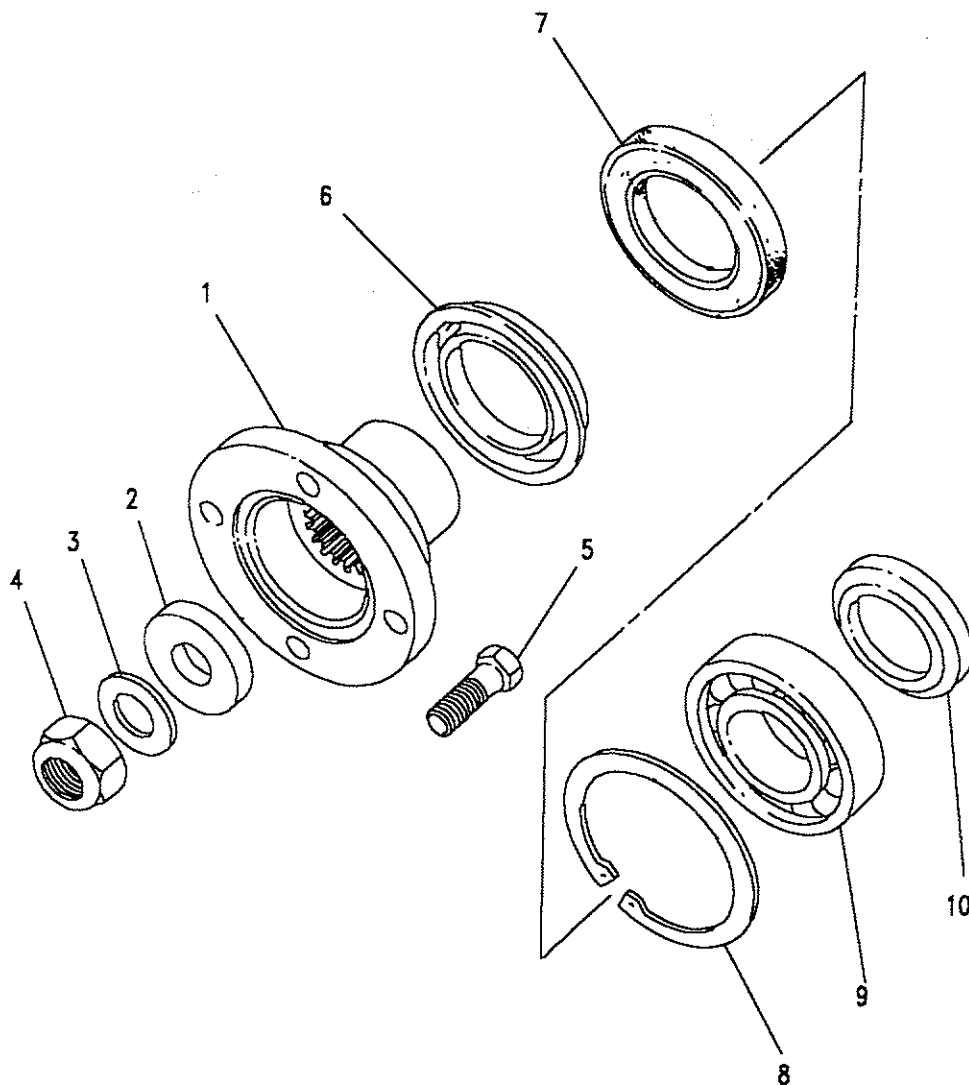
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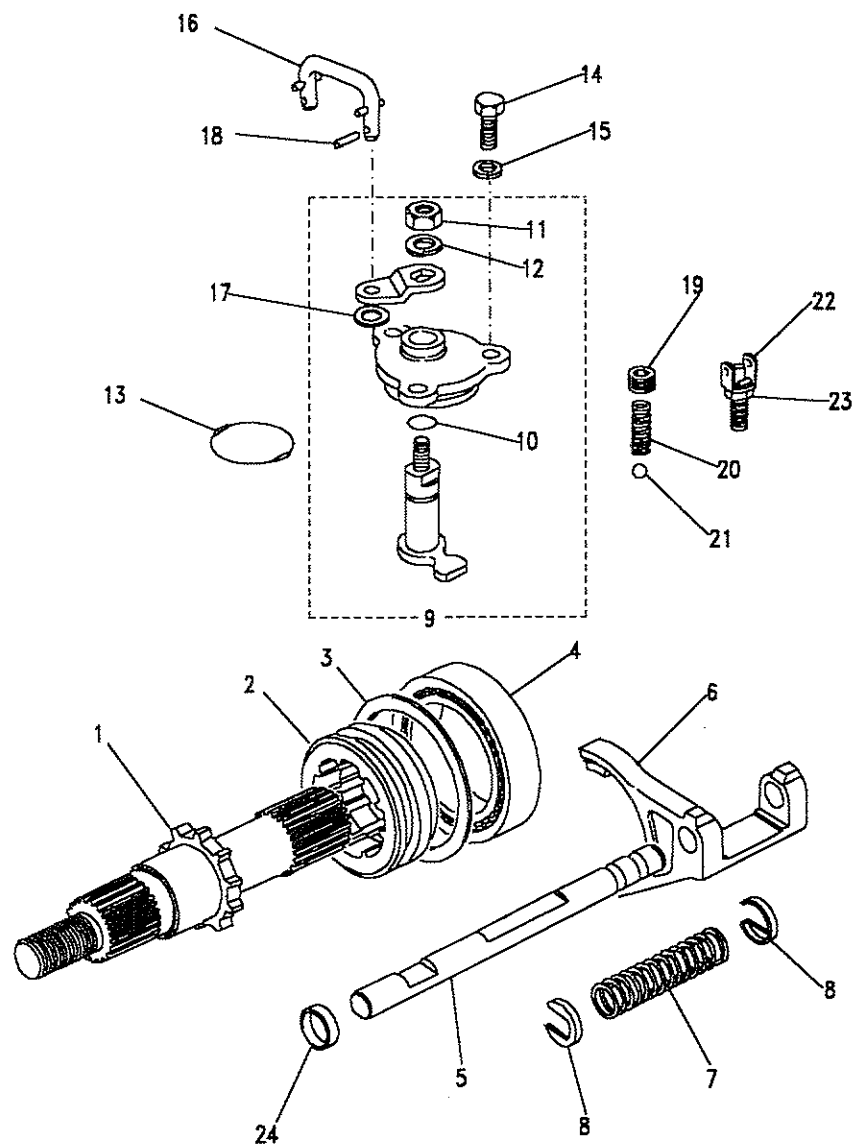
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TRANSFER GEARBOX - FRONT FLANGE - LT85

III. Part No.	Description	Qty	Remarks
1 FRC5442	Flange output front	1	
2 FRC2464	Washer sealing	1	Note(1)
3 571468	Washer	1	
4 NY120041L	Nut	1	
5 BT606101L	Bolt	4	
6 FRC6121	Mudshield	1	
7 FRC7043	Seal oil	1	Note(1)
8 216962	Circlip	1	
9 STC1130	Ball bearing	1	
10 FRC5439	Spacer	1	

Note(1) Part of gasket kit RTC3890





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TRANSFER GEARBOX - FRONT OUTPUT SHAFT - LT85

III. Part No.	Description	Qty	Remarks
1 FRC5449	Shaft output front	1	
2 FRC5440	Dog clutch diff lock	1	
3	SELECTIVE SHIMS		
FTC726	Shim 2.00mm	1	
FTC728	Shim 2.05mm	1	
FTC730	Shim 2.10mm	1	
FTC732	Shim 2.15mm	1	
FTC734	Shim 2.20mm	1	
FTC736	Shim 2.25mm	1	
FTC738	Shim 2.30mm	1	
FTC740	Shim 2.35mm	1	
FTC742	Shim 2.40mm	1	
FTC744	Shim 2.45mm	1	
FTC746	Shim 2.50mm	1	
FTC748	Shim 2.55mm	1	
FTC750	Shim 2.60mm	1	
FTC752	Shim	1	
FTC754	Shim 2.70mm	1	
FTC756	Shim 2.75mm	1	
FTC758	Shim 2.80mm	1	
FTC760	Shim 2.85mm	1	
FTC762	Shim 2.90mm	1	
FTC764	Shim 2.95mm	1	
FTC766	Shim 3.00mm	1	
FTC768	Shim 3.05mm	1	
FTC770	Shim 3.10mm	1	
FTC772	Shim 3.15mm	1	
FTC774	Shim 3.20mm	1	
FTC776	Shim 3.25mm	1	



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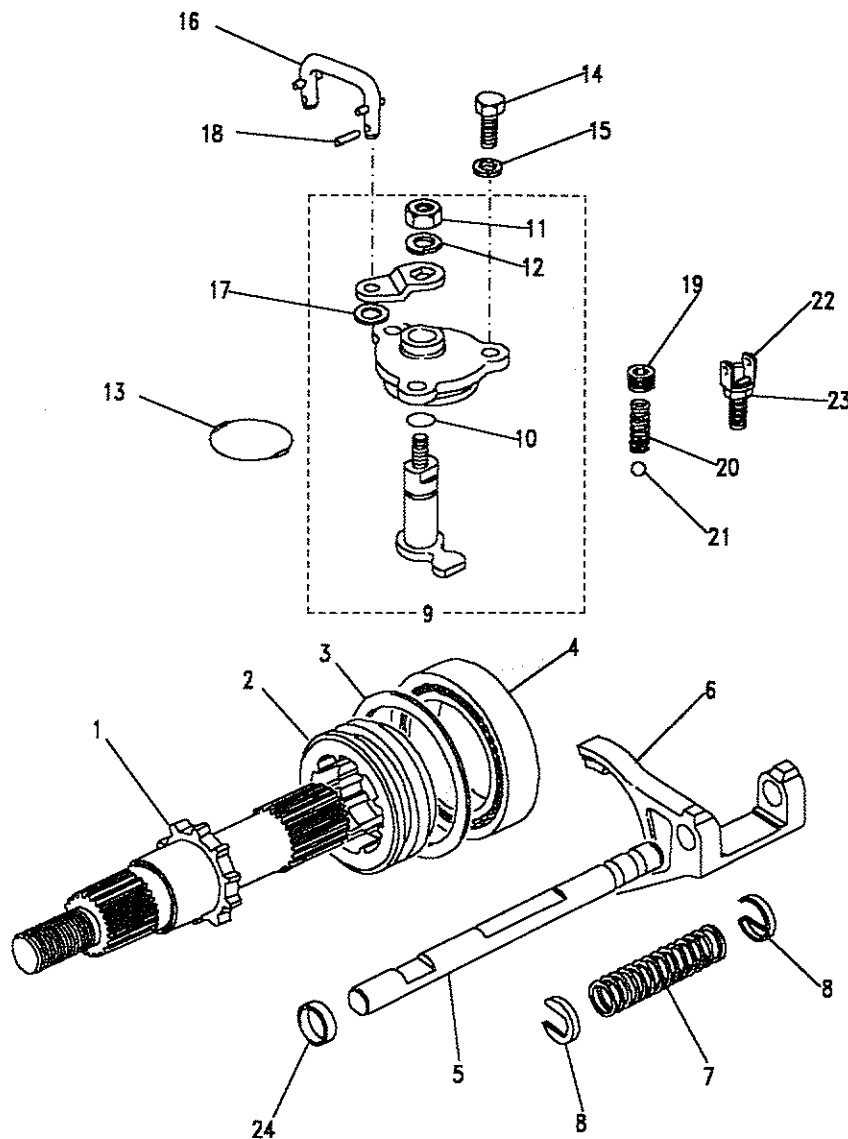
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TRANSFER GEARBOX - FRONT OUTPUT SHAFT - LT85

III. Part No.	Description	Qty	Remarks
4	FRC7871	1	Bearing taper
5	FRC6030	1	Shaft selector
6	FRC6109	1	Fork selector
7	FRC5468	1	Spring diff lock
8	FRC5469	2	Clip spring
9	FRC8041		Housing selector
10	FRC5576	1	O ring
11	NY108041L	1	Nut
12	WA108051L	1	Washer
13	FRC5473	1	O ring
14	SH108251L	3	Screw
15	WA108051L	3	Washer
16	FRC7948	1	Link connecting
	FRC8544	1	Link connecting
17	WA106041L	2	Washer
18	PS103121L	2	Pin split
19	SU112101L	1	Plug detent
20	FRC5562	1	Spring detent
21	571146	1	Ball detent
22	PRC2911	1	Switch diff lock
23	NT110041L	1	Locknut
24	FRC6110	1	Plug

Note(1) Early type-Dog legged shape

Note(2) Later type-Horse shoe shape



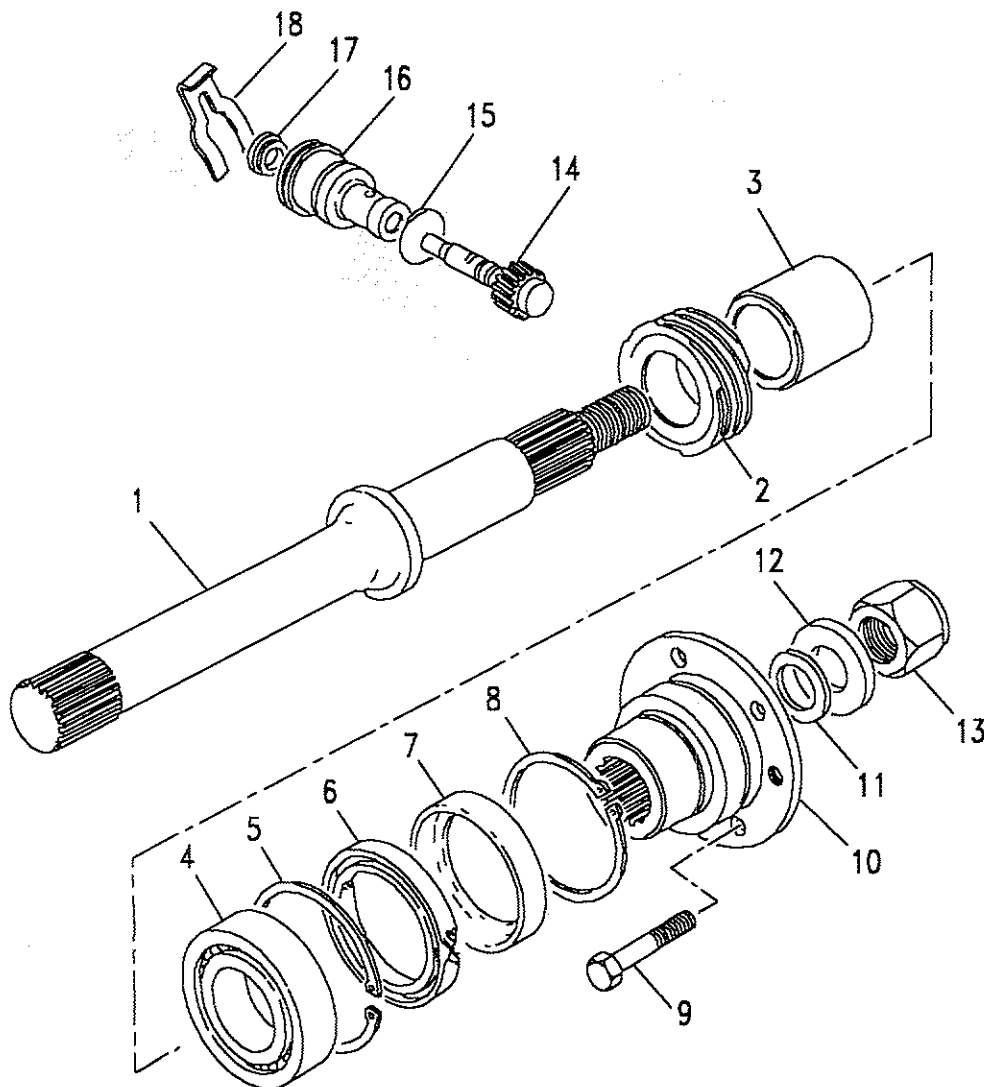
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TRANSFER GEARBOX - REAR FLANGE - LT85

III. Part No.	Description	Qty	Remarks
1 FRC5450	Shaft output rear	1	
2 FRC3162	Worm speedo	1	
3 FRC5446	Spacer	1	
4 STC1130	Ball bearing	1	
5 216962	Circlip	1	
6 FRC7043	Seal oil	1	Note(1)
7 571970	Oil shield	1	
8 571682	Circlip	1	
9 FRC3602	Bolt	1	
10 FRC5438	Flange output rear	1	
11 FRC2464	Washer sealing	1	Note(1)
12 571468	Washer	1	
13 NY120041L	Nut	1	
14 FRC3310	Gear speedo drive	1	
15 571665	O ring	1	Note(1)
16 FRC3286	Housing speedo drive	1	
17 AAU2304	Seal oil	1	Note(1)
18 533765	Plate retaining	1	

Note(1) Part of gasket kit RTC3890





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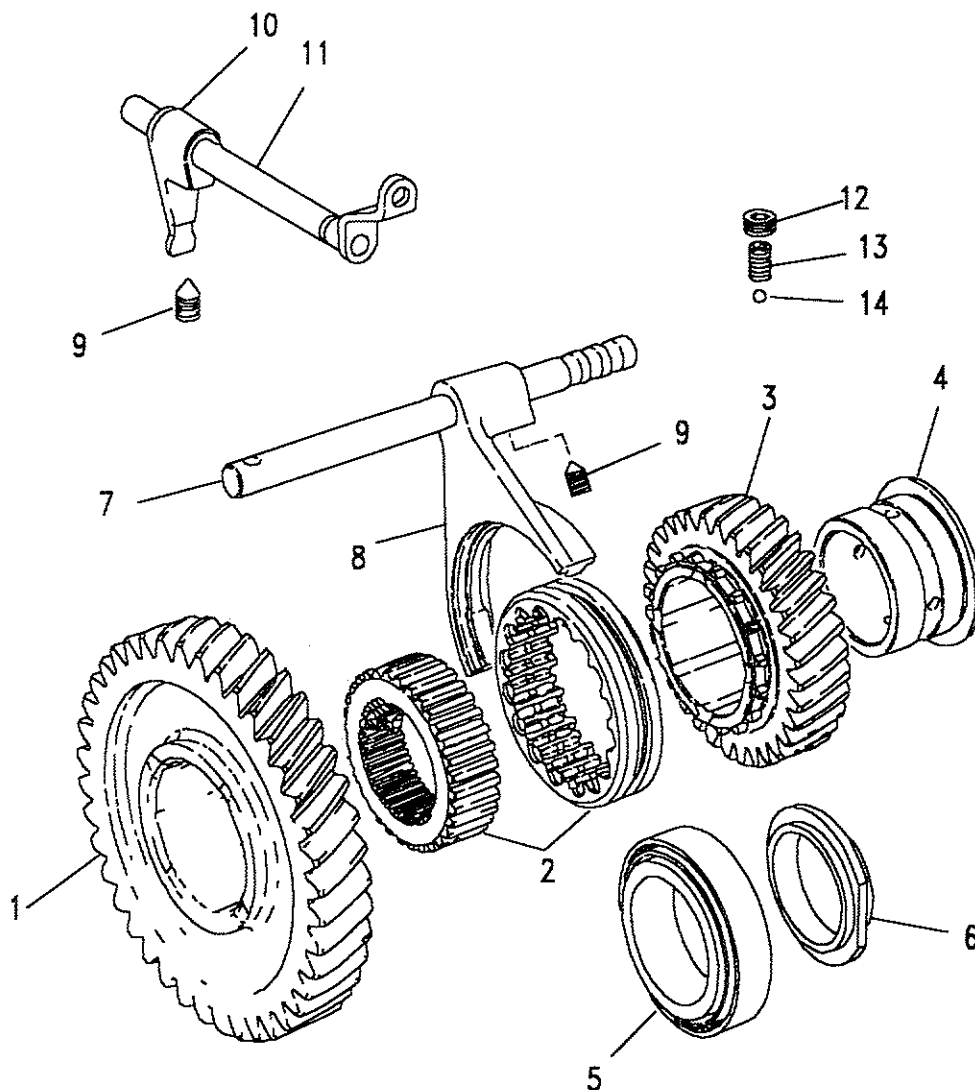
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TRANSFER GEARBOX - HIGH/LOW GEARS - LT85

III. Part No.	Description	Qty	Remarks
1 FRC7434	Gear output LOW	1	
2 RTC5064	Hub assembly high/low	1	
3 FRC7429	Gear output HIGH	1	Suffix B
FRC9551	Gear output HIGH	1	Suffix C
4 FRC7441	Bush	1	
5 606474	Bearing	1	
6 FRC7970	Nut bearing retainer	1	
7 FRC9513	Shaft selector	1	
8 FRC5458	Fork selector	1	
FTC2859	Fork selector	1	Note(1)
9 FRC7018	Screw	2	
10 FRC7929	Finger selector	1	
11 FRC8899	Arm operating	1	
12 SU112101L	Plug detent	1	)Suffix B
13 FRC5562	Spring detent	1	)
12 FRC9549	Plug detent	1	)Suffix C
13 FRC9546	Spring detent	1	)
14 571146	Ball detent	1	

Note(1) From MA939976



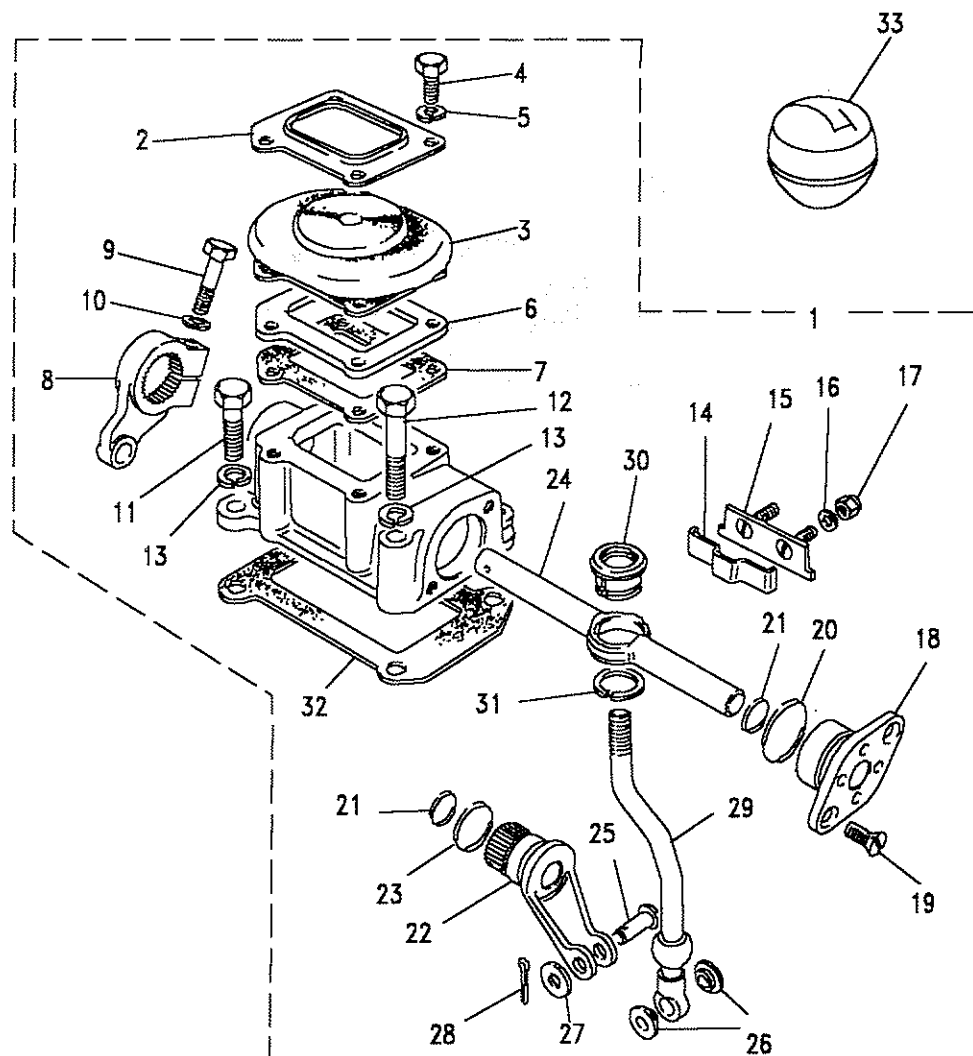
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TRANSFER GEARBOX - GEAR CHANGE - LT85

III. Part No.	Description	Qty	Remarks
1 FRC7941	Gear change assembly	1	
2 FRC6873	Plate	1	
3 FRC6872	Grommet	1	
4 FS106201L	Flange screw	4	
5 WA106041L	Washer	4	
6 FRC7944	Gate Plate	1	
7 FTC4037	Gasket gate plate	1	
8 FRC5478	Arm operating	1	
9 BH106051L	Bolt	1	
10 WA106041L	Washer	1	
11 SH108251L	Screw	2	
12 BH108111L	Bolt	2	
13 WL108001L	Washer spring	4	
14 RTC1956	Spring detent	1	
15 FRC6125	Retainer spring	1	
16 WA105001L	Washer	2	
17 NY105041L	Nut	2	
18 FRC5574	Cover end	1	

Note(1) Part of gasket kit RTC3890





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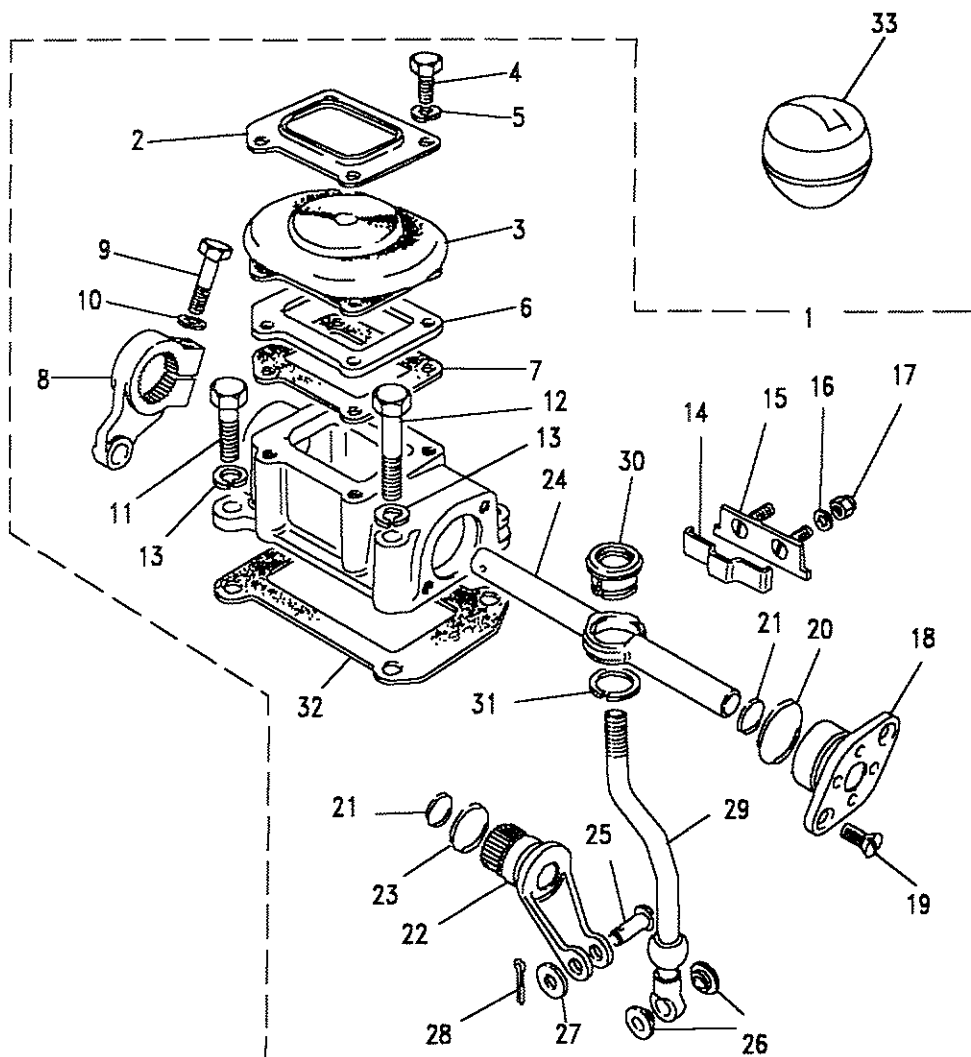
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TRANSFER GEARBOX - GEAR CHANGE - LT85

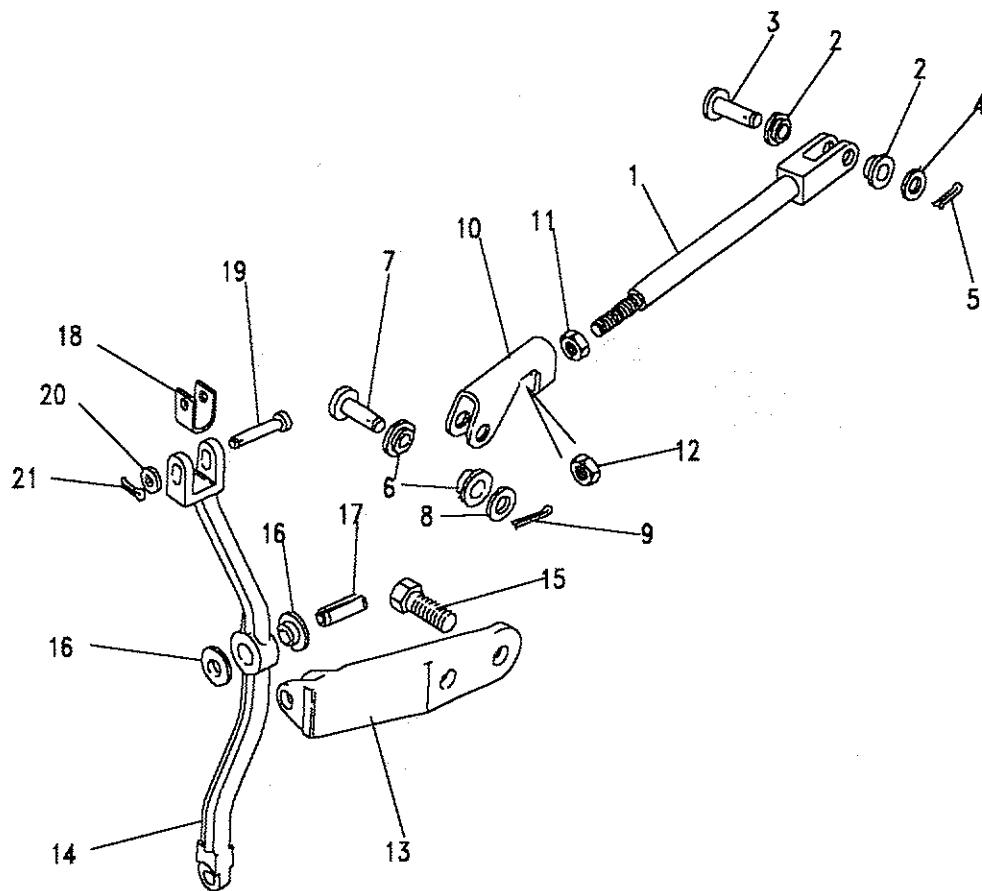
III. Part No.	Description	Qty	Remarks
19 SF106201L	Screw	2	
20 FRC4565	O ring	1	
21 FRC4509	O ring	2	Note(1)
22 FRC5480	Arm crank	1	
23 FRC5479	O ring	1	Note(1)
24 FRC6117	Cross Shaft	1	
25 PC108321L	Pin clevis	1	
26 FRC4499	Bush	2	
27 WA108051L	Washer	1	
28 PS104121L	Pin split	1	
29 FRC8560	Lever	1	
30 FRC5076	Seat gear lever	1	
31 CR120215L	Circlip	1	
32 FTC4036	Gasket g/change housing	1	
FRC7930	Plug housing	1	
33 FRC6595	Knob	1	

Note(1) Part of gasket kit RTC3890



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TRANSFER GEARBOX - ROD ASSEMBLY - LT85



III. Part No.	Description	Qty	Remarks
1 FRC7946	Rod connecting	1	
2 FRC4499	Bush	2	
3 PC108321L	Pin clevis	1	
4 WA108051L	Washer	1	
5 PS104121L	Pin split	1	
6 FRC4499	Bush	2	
7 PC108321L	Pin clevis	1	
8 WA108051L	Washer	1	
9 PS104121L	Pin split	1	
10 FRC8075	Clevis	1	
11 NY108041L	Nut	1	
12 NT108041L	Nut	1	
13 FRC8033	Bracket pivot	1	
14 FRC8859	Lever diff lock	1	
15 SH108251L	Screw	2	
16 FRC4499	Bush	2	
17 FRC7325	Pin	1	
18 FRC4505	Nylon Strip	1	
19 PC105401L	Pin clevis	1	
20 WA105001L	Washer	1	
21 PS103101L	Pin split	1	



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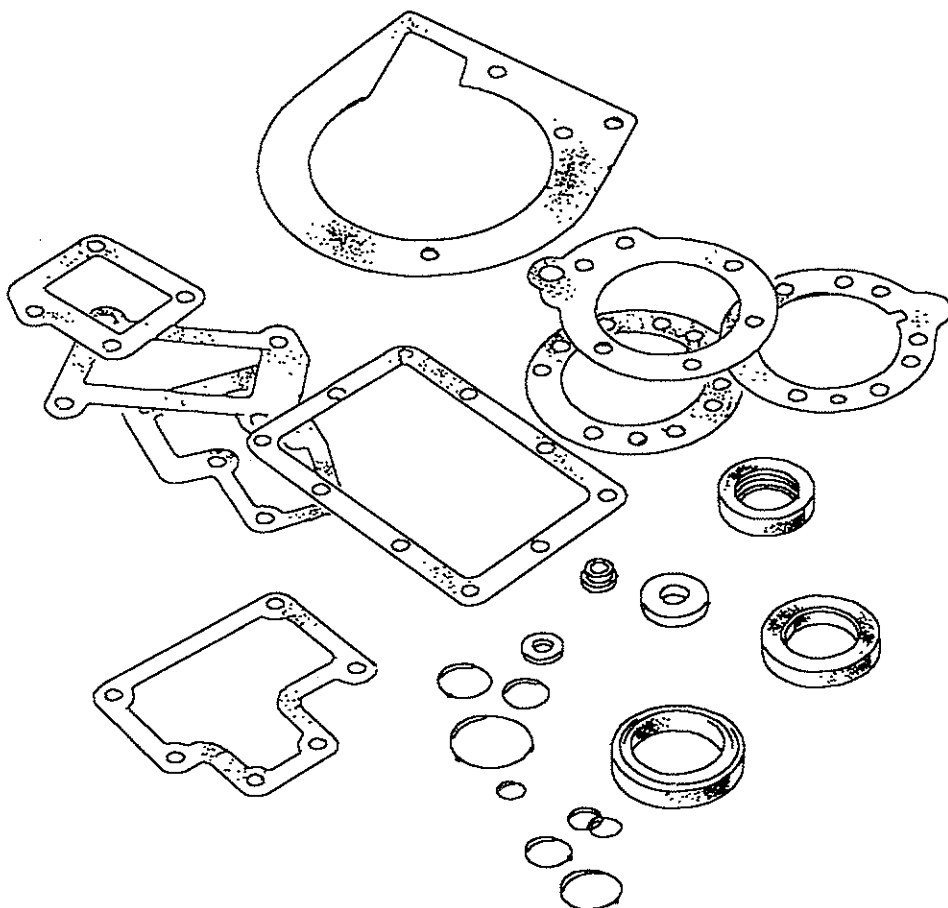
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TRANSFER GEARBOX - GASKET KIT - LT85

III. Part No.	Description	Qty Remarks
1 RTC3890	Kit gasket and seals	1



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TRANSFER GEARBOX - TRANSMISSION BRAKE - LT85

III. Part No.	Description	Qty	Remarks
1 AEU2733	Backplate	1	)
2 RTC3403	Kit brake shoe	1	) Upto JULY 1989
3 37H4558L	Adjuster assembly	1	)
8G7019L	Kit service	1	)
1 STC963	Backplate	1	)
2 RTC6179	Kit brake shoe	1	) From JULY 1989
3 STC244	Adjuster assembly	1	) Asbestos free
STC245	Kit service	1	)
4 AEU2734	Expander brake	1	Note(1)
AEU2735	Kit service expander	1	
5 AEU2736	Drawlink-with locknut	1	OLD TYPE
6 FRC8549	Spring shoe return-GREEN	2	
STC246	Kit spring	1	From JULY 1989
7 515466	Cover dust	1	
8 515467	Plate locking	1	
9 515470	Plate packing	1	
10 515468	Plate spring	1	
11 AEU2737	Bolt	2	
12 AEU2738	Washer	2	
13 FRC3502	Drum brake	1	
14 SA108201L	Screw	2	
15 AFU1400	Screw	4	
16 FRC8093	Oil Catcher	1	
17 AEU2734	Expander assembly	1	Note(1)
18 STC964	Drawlink	1	NEW TYPE

Note(1) When ordering AEU2734 the NEW TYPE drawlink will be supplied.

