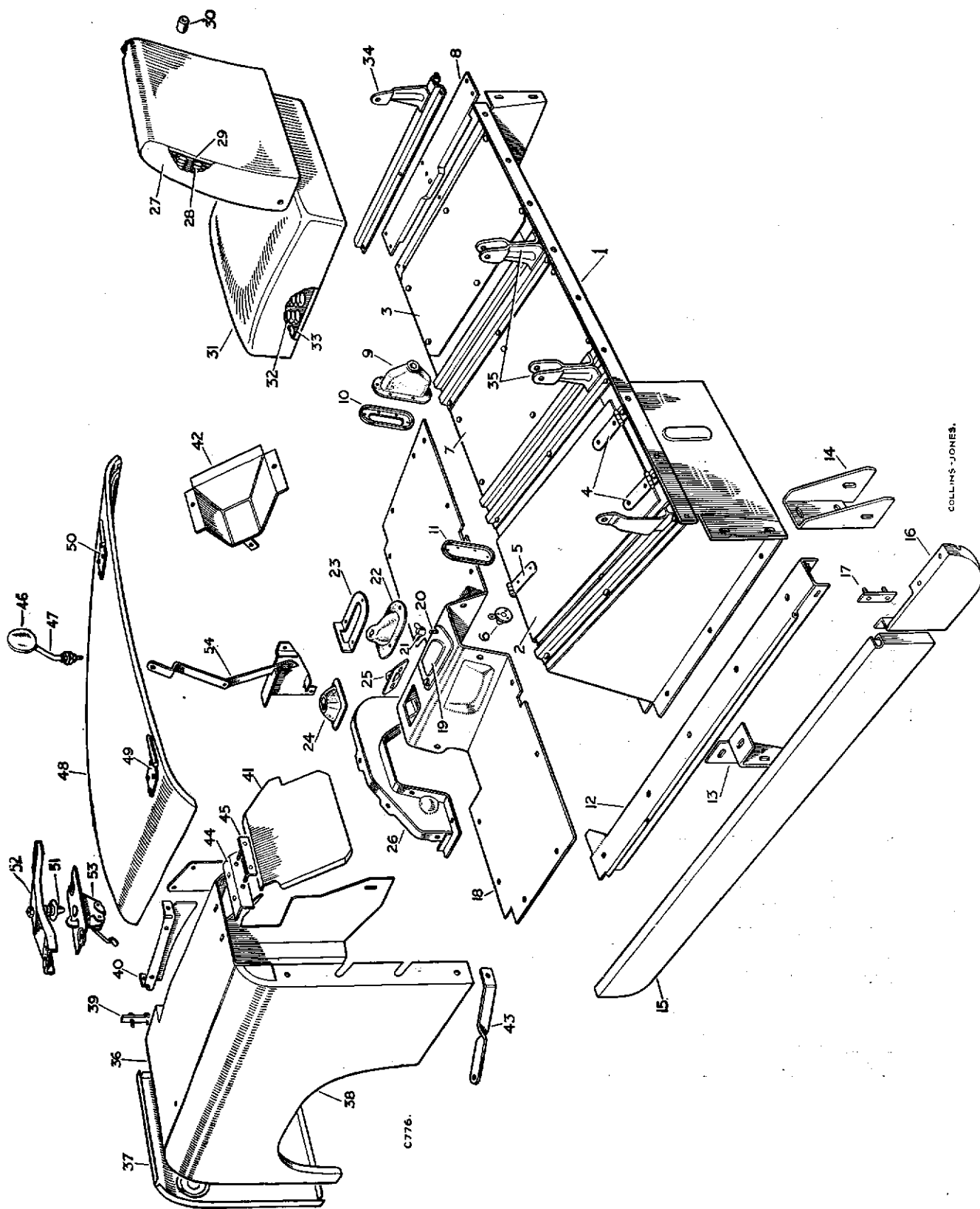


SEAT BASE, SEATS, FRONT FLOOR, FRONT WINGS AND BONNET

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
26					Gearbox cover complete	1	330069	
					Special bolt	4	303750	
					Plain washer	4	3900	
					Special nut	4	302532	
27					Seat squab, trimmed, outer	2	331042	88
					Seat squab, trimmed, centre	1	331049	
					Seat squab, trimmed, driver's	1	331138	109
					Seat squab, trimmed, passenger's, outer	1	331126	
					Seat squab, trimmed, centre	1	331127	
28					Spring case for outer squab	2	331022	
					Spring case for centre squab	1	331023	
29					Frame for outer squab, non-adjustable	2	331744*	1 off on 109
					Frame for outer squab, adjustable	1	331689	109
					Frame for centre squab	1	331745*	
					Plain washer	9	4032	
					Drive screw	9	78126	
					Special stud	6	331170	4 off on 109
					Split pin	6	3901	
					Plain washer, thin, $\frac{1}{4}$ " hole	As required	3960	
					Plain washer, $\frac{5}{16}$ " hole	2	3974	
					Special bolt	2	331471	
					Plain washer, thin, $\frac{1}{4}$ " hole	2	3960	109
					Plain washer, $\frac{5}{16}$ " hole	2	3974	
					Plain washer, thick	2	3446	
					Strap retaining front squab	3	331273	88
					Strap retaining front squab, non-adjustable seat	2	331408	109
					Plain washer	3	4032	2 off on 109
					Drive screw	3	77704	
30					Buffer for seat squab, non-adjustable seat	4	312027	6 off on 88 models
					Plain washer	4	3886	
					Drive screw	4	77704	
31					Seat cushion trimmed, outer, non-adjustable	2	331730	Metal base type. 1 off on 109
					Seat cushion trimmed, centre	1	331724	Metal base type
32					Spring case for outer cushion, non-adjustable	2	331030	1 off on 109. For cushion with canvas base. Check before ordering
					Spring case for outer cushion, non-adjustable	2	331727	1 off on 109. For metal base type cushion. Check before ordering
					Spring case for centre cushion	1	331031	For cushion with canvas base. Check before ordering
					Spring case for centre cushion	1	331728	For metal base type cushion. Check before ordering
33					Frame for outer cushion, non-adjustable	2	331028	1 off on 109
					Frame for centre cushion	1	331029	
					Base for outer cushion, non-adjustable	2	331713	1 off on 109
					Base for centre cushion	1	331721	
					Clip fixing cover to frame or base	58	331071	38 off on 109
					Protective capping, R.H.	6	331716	4 off on 109
					Protective capping, L.H.	6	331717	
					Drive screw fixing capping	24	78140	
								For metal base type cushion Check before ordering

SEAT BASE, SEATS, FRONT FLOOR, FRONT WINGS AND BONNET

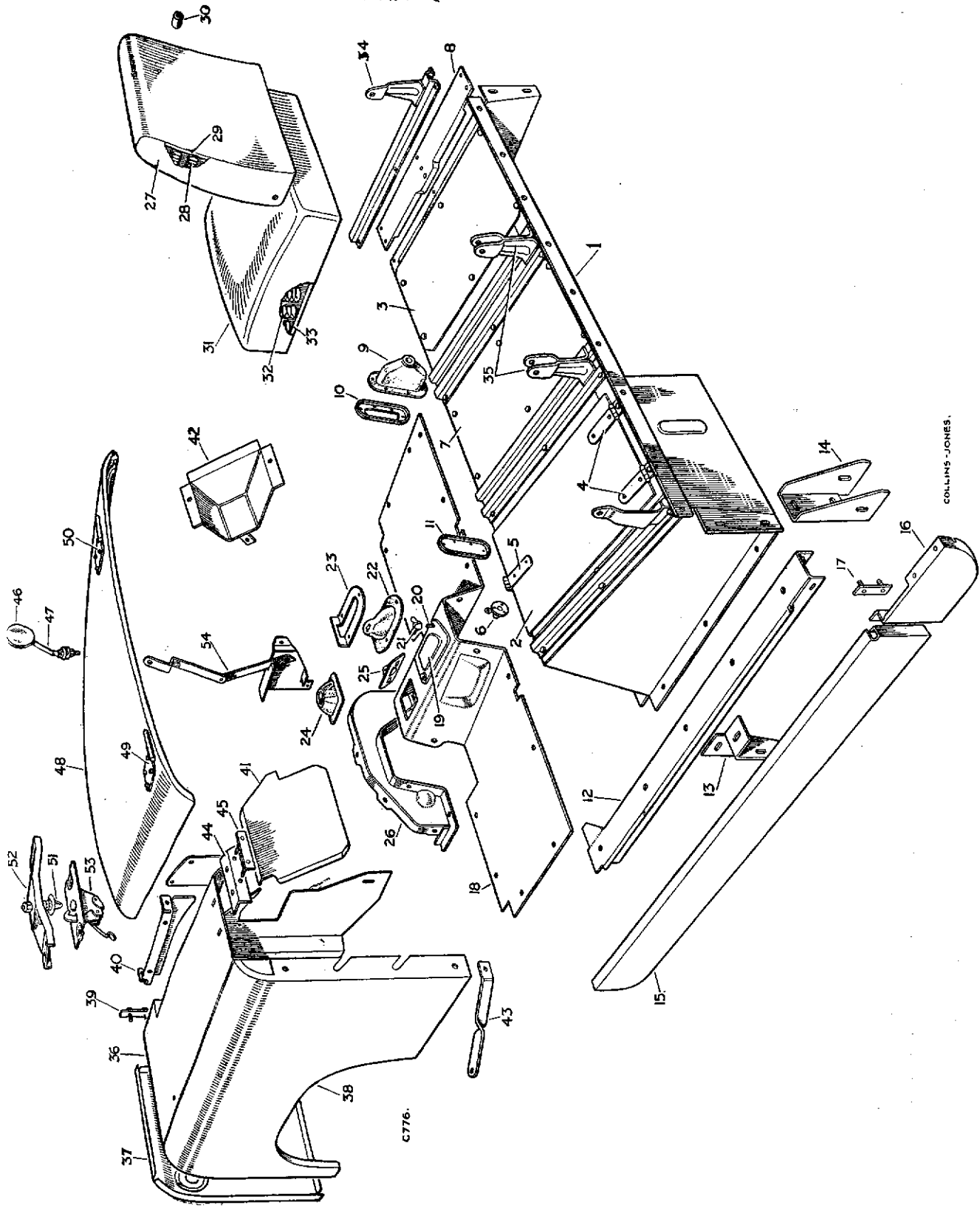


COLLINS-JONES.

SEAT BASE, SEATS, FRONT FLOOR, FRONT WINGS AND BONNET

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					Strap retaining front cushion, outer, non-adjustable	2	331272	1 off on 109
					Strap retaining front cushion, centre	1	331273	
					Plain washer } Fixing	3	4203	2 off
					Drive screw } strap	3	77704	on 109
					Rubber buffer for seat cushion	6	304125	
					Spire nut	6	78237	4 off on 109
					Plain washer } Fixing buffer	6	4030	
					Drive screw	6	78434	
					Seat cushion, adjustable, trimmed, outer, driver's	1	331726	Metal base type
					Spring case for driver's cushion	1	331114	
					Frame for driver's cushion....	1	331233	For cushion with canvas base. Check before ordering
					Base for driver's cushion	1	331720	Metal base type cushion. Check before ordering
					Clip fixing cover to frame or base	20	331071	
					Rubber buffer	4	312027	
					Plain washer } Fixing buffer	4	3886	For cushion with canvas base. Check before ordering
					Drive screw } to cushion	6	69310	
					Protective capping, R.H., front	1	331716	
					Protective capping, L.H., front	1	331717	
					Protective capping, R.H., rear	1	331718	Metal base type cushion. Check before ordering
					Protective capping, L.H., rear	1	331719	
					Drive screw fixing capping	8	78140	
					Front seat slide with control	1	331102	R.H.D.
					Front seat slide with control	1	331103	L.H.D.
					Front seat slide without control	1	331104	
					Screw (1/4" U.N.F. x 3/4" long)	6	78358	
					Plain washer	6	3833	
					Spring washer	8	3074	
					Nut (1/4" U.N.F.)	8	254810	
					Frame for adjustable seat cushion	1	331074	
					Spring washer	4	3075	
					Distance washer	4	4094	
					Nut (5/8" U.N.F.)	4	254811	
					Rubber stop for squab in frame	2	331083	
					Stud for cushion and squab retaining straps	6	320345	4 off on 109
					Screw (2 B.A. x 1" long)	3	78120	2 off on 109
					Screw (2 B.A. x 1 1/4" long)	3	77993	2 off on 109
					Spring washer	6	3073	4 off on 109
					Nut (2 B.A.)	6	2247	4 off on 109
					Grommet for redundant hole in seat base	1	307220	109
34					Support for front seat cushion, outer, R.H.	1	331007	
					Support for front seat cushion, outer, L.H.	1	331008	
35					Support for front seat, centre	2	331006	1 off on 109
					Retaining bracket for front seat cushion	6	331818	For metal base type cushion. 4 off on 109
					Bolt (1/4" U.N.F. x 5/8" long)	26	255207	
					Plain washer	28	3840	17 off on 109
					Spring washer	28	3074	
					Nut (1/4" U.N.F.)	28	254810	

SEAT BASE, SEATS, FRONT FLOOR, FRONT WINGS AND BONNET

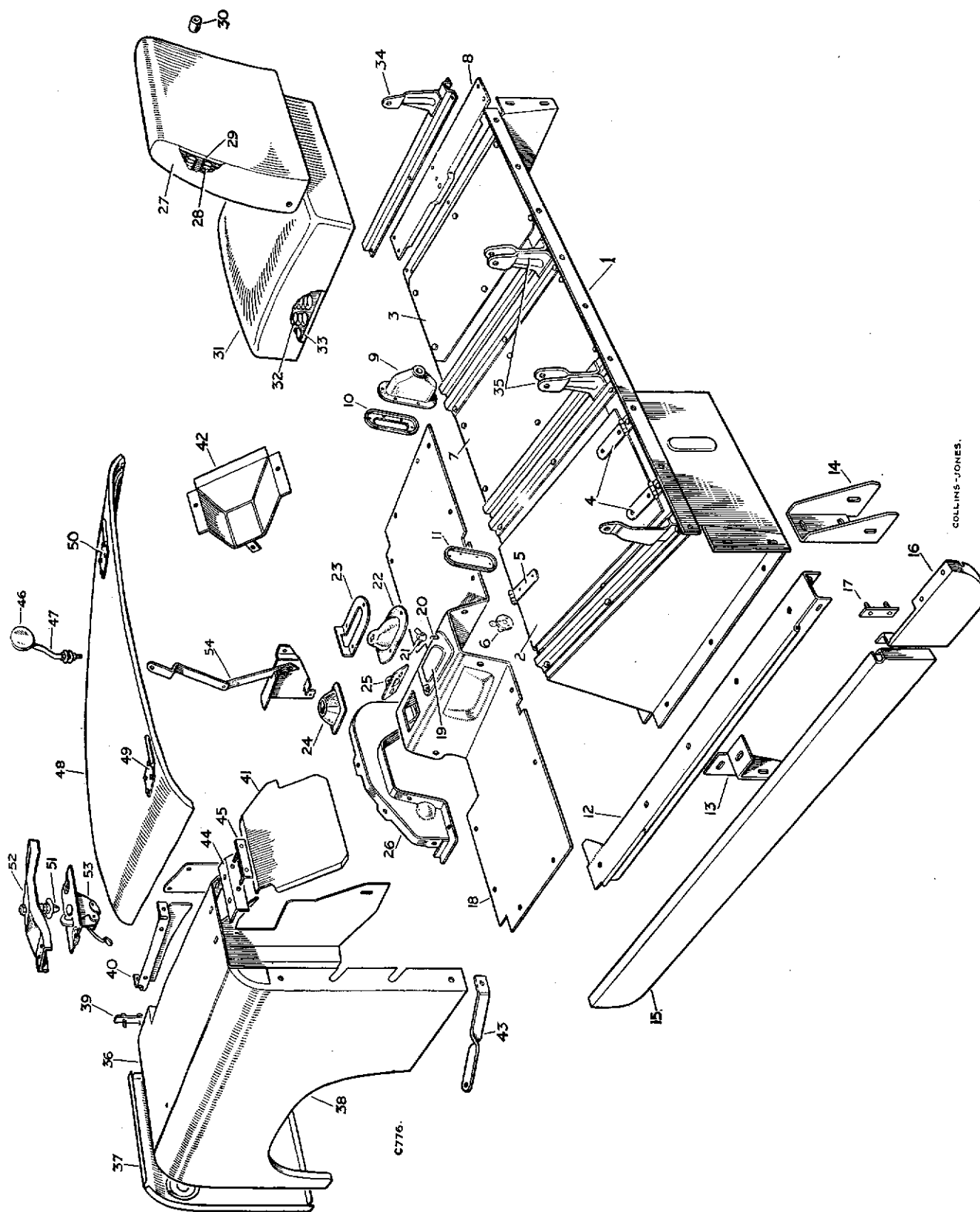


COLLINS-JONES.

SEAT BASE, SEATS, FRONT FLOOR, FRONT WINGS AND BONNET

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
36					Front wing, top, R.H.	1	330424	} 88
					Front wing, top, L.H.	1	330425	
					Front wing, top, R.H.	1	330530	} 109
					Front wing, top, L.H.	1	330531	
37					Front panel and number plate, R.H. } For front	1	330436	} wing
					Front panel and number plate, L.H. }	1	330437	
					Cover plate at L.H. wing valance for redundant exhaust hole	1	330144	} 1961 models onwards
					Pop rivet, fixing cover plate	4	78248	
38					Outer panel for front wing, R.H.	1	330426	
					Outer panel for front wing, L.H.	1	330427	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{5}{8}$ " long) } Fixing	11	255206	
					Plain washer } wing outer	22	2213	
					Spring washer } panel to	11	3074	
					Nut ($\frac{1}{4}$ " U.N.F.) } wing top	11	254810	
					Special set bolt ($\frac{5}{16}$ " U.N.F. x $\frac{5}{8}$ " long) } Fixing	8	78331	} Alternatives to three lines below. Check before ordering.
					Plain washer } wings	8	2249	
					Spring washer } to	8	3075	} Alternatives to two lines above. Check before ordering.
					Special bolt } scuttle	8	78392	
					Plain washer } side	8	3830	
					Spire nut } pillar	8	78393	
					Fixing plate, L.H. side, 2-bolt type } Fixing	1	330147	} Alternatives. Check before ordering
					Fixing plate, L.H. side, 3-bolt type }	1	332589	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{3}{4}$ " long) } wings to	6	255207	4 off with 3-bolt fixing plate
					Spring washer } grille	8	3074	9 off with 3-bolt fixing plate
					Plain washer, large } panel	14	2215	13 off with 3-bolt fixing plate
					Nut ($\frac{1}{4}$ " U.N.F.)	8	254810	9 off with 3-bolt fixing plate
39					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{5}{8}$ " long) } Fixing wing	2	255206	
					Plain washer } valance to	4	2215	
					Spring washer } steering box	2	3074	
					Nut ($\frac{1}{4}$ " U.N.F.) } support bracket	2	254800	
					Bottom panel for wing valance, L.H.	1	330443	All 88 Petrol and Series IIA 88 2 $\frac{1}{4}$ litre Diesel models
					Bottom panel for wing valance, L.H.	1	330534	All 109 2 $\frac{1}{4}$ litre Petrol and Series IIA 109 2 $\frac{1}{4}$ litre Diesel models
					Bolt (2 B.A. x $\frac{1}{2}$ " long) } Fixing	4	234603	} All petrol models and Series IIA 2 $\frac{1}{4}$ litre Diesel models
					Spring washer } bottom panel	4	3073	
					Plain washer } to L.H. wing	8	3902	
					Nut (2 B.A.) } valance	4	3823	
41					Mudshield for front wing, R.H.	1	330445	R.H.D.
					Mudshield for front wing, R.H.	1	330444	L.H.D.
					Mudshield for front wing, L.H.	1	330448	R.H.D.
					Mudshield for front wing, L.H.	1	330447	L.H.D.
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{5}{8}$ " long) } Fixing	10	255206	
					Spring washer } mudshield	10	3074	
					Plain washer } to angle	13	3900	
					Nut ($\frac{1}{4}$ " U.N.F.) } on wing	10	254810	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{1}{2}$ " long) } Fixing mudshield	8	255204	
					Spring washer } to dash and	8	3074	
					Plain washer } steering unit	8	3817	
					Nut ($\frac{1}{4}$ " U.N.F.) } cover box	8	254810	

SEAT BASE, SEATS, FRONT FLOOR, FRONT WINGS AND BONNET

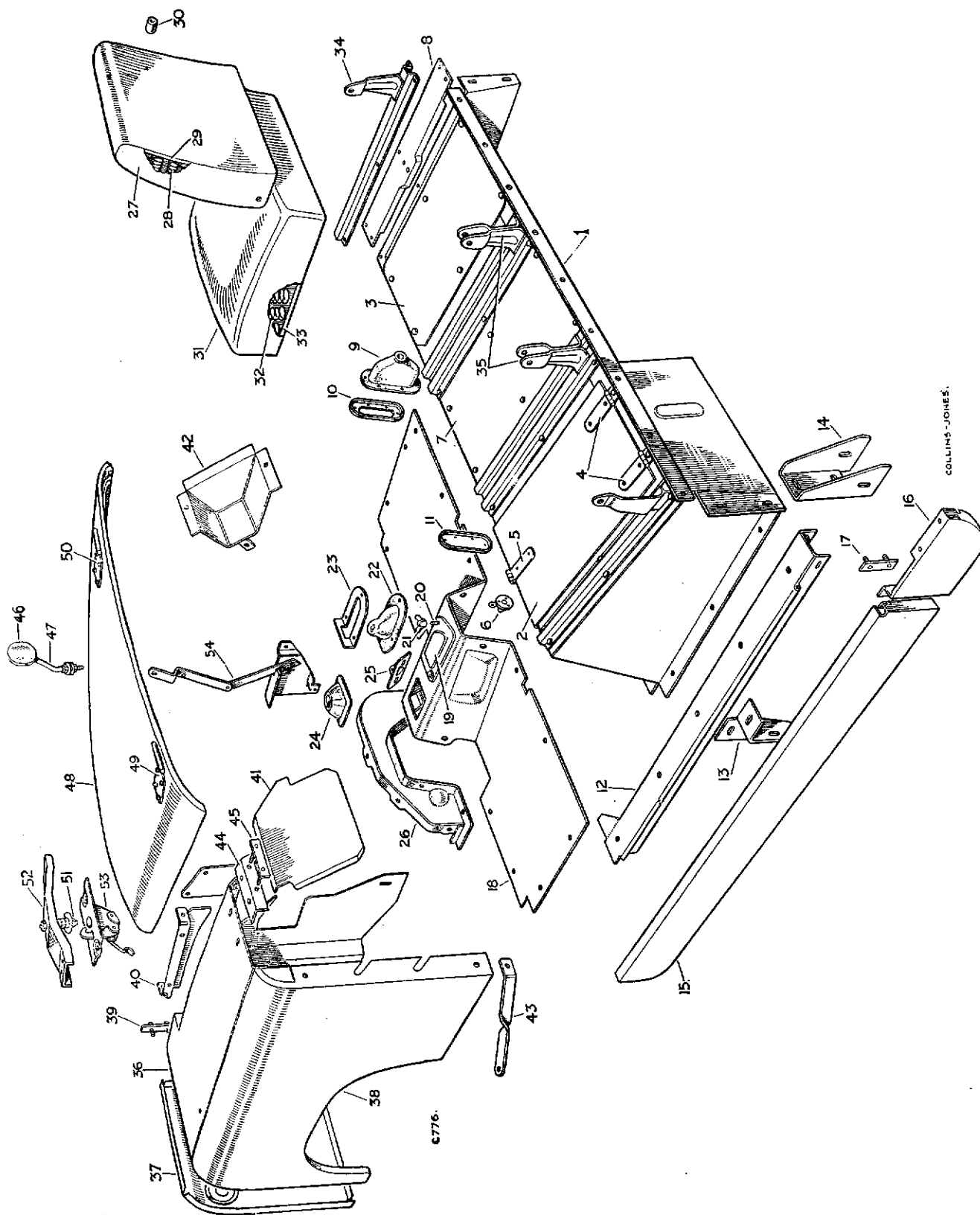


COLLINS-JONES.

SEAT BASE, SEATS, FRONT FLOOR, FRONT WINGS AND BONNET

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
42					Cover box for steering unit, R.H.	1	330459	R.H.D.
					Cover box for steering unit, L.H.	1	330460	L.H.D.
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{1}{2}$ " long)	1	255204	
					Plain washer	1	4071	
					Spring washer	1	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	1	254810	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{1}{2}$ " long)	1	255204	
					Spring washer	1	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	1	254810	
43					Stay for front wing	2	332581	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{5}{8}$ " long)	4	255206	
					Spring washer	4	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	4	254810	
					Bracket, R.H. } For rear	1	330067	
44					Bracket, L.H. } of wing	1	330068	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{5}{8}$ " long)	6	255206	
					Plain washer	12	2215	
					Spring washer	6	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	6	254810	
45					Fixing plate	2	330333	
					Plain washer	4	3840	
					Spring washer	4	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	4	254810	
					Mirror complete	2	272244	1 off on Export models
46					Mirror only	2	279880	
47					Arm for mirror	2	262658	
					Nut ($\frac{3}{8}$ ")	4	2827	
					Plain washer, small	2	2219	
					Plain washer, large	2	2851	
48					Bonnet top panel	1	330543	88 Standard model
					Bonnet top panel	1	330126	De-luxe bonnet standard on all 109 models and 88 Station Wagon
					Bonnet top panel	1	330812	De-luxe bonnet recessed for spare wheel carrier. Optional on 109
49					Hinge for bonnet, L.H.	1	330139	
50					Hinge for bonnet, R.H.	1	330138	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{5}{8}$ " long)	8	255206	
					Spring washer	8	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	8	254810	
51					Striker pin for bonnet catch	1	332625	
52					Bracket for bonnet striker	1	330548	88 Standard models
					Bracket for bonnet striker	1	330132	For use with bonnet 330126
					Bracket for bonnet striker	1	330648	For use with bonnet 330812
					Plain washer	4	3830	
					Spring washer	4	3075	
					Set bolt ($\frac{5}{16}$ " U.N.F. x $\frac{3}{4}$ " long)	4	255226	

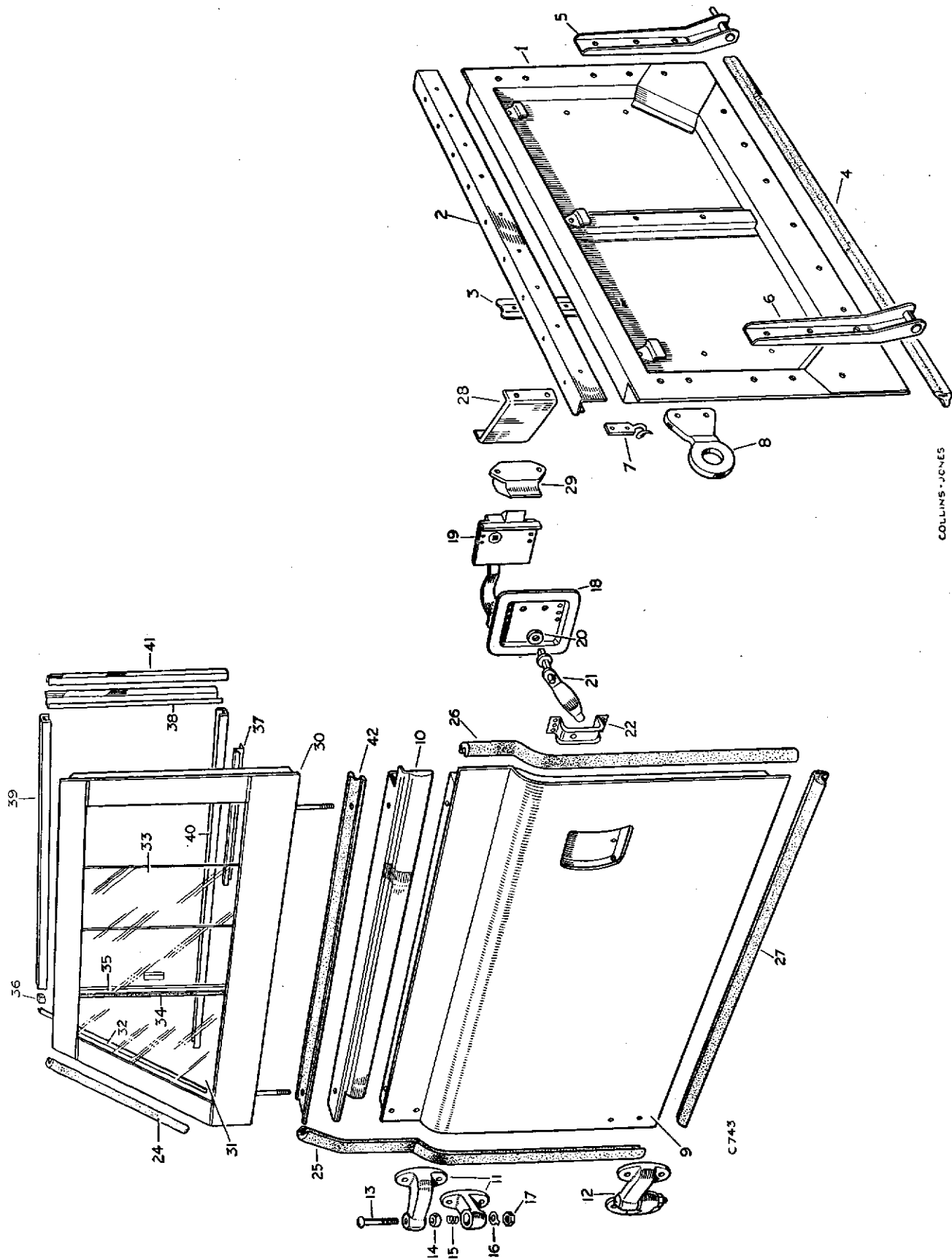
SEAT BASE, SEATS, FRONT FLOOR, FRONT WINGS AND BONNET



SEAT BASE, SEATS, FRONT FLOOR, FRONT WINGS AND BONNET

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
53					Control for bonnet	1	332401	
					Washer plate for bonnet control	1	332400	
					Set bolt ($\frac{1}{4}$ " U.N.F. x $\frac{5}{8}$ " long)	2	255206	} Fixing control to radiator grille
					Plain washer	2	3840	
54					Prop rod for bonnet	1	330599	
					Bolt ($\frac{5}{16}$ " U.N.F. x $1\frac{1}{8}$ " long)	1	255229	
					Plain washer	2	3446	} Fixing prop rod to bonnet
					Plain washer	1	3830	
					Spring washer	1	3075	
					Locknut ($\frac{5}{16}$ " U.N.F.)	2	254861	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{3}{4}$ " long)	2	255207	} Fixing prop rod to wing valance and grille panel
					Plain washer	4	2215	
					Spring washer	2	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	2	254810	

TAILBOARD, DOORS AND SIDE SCREENS

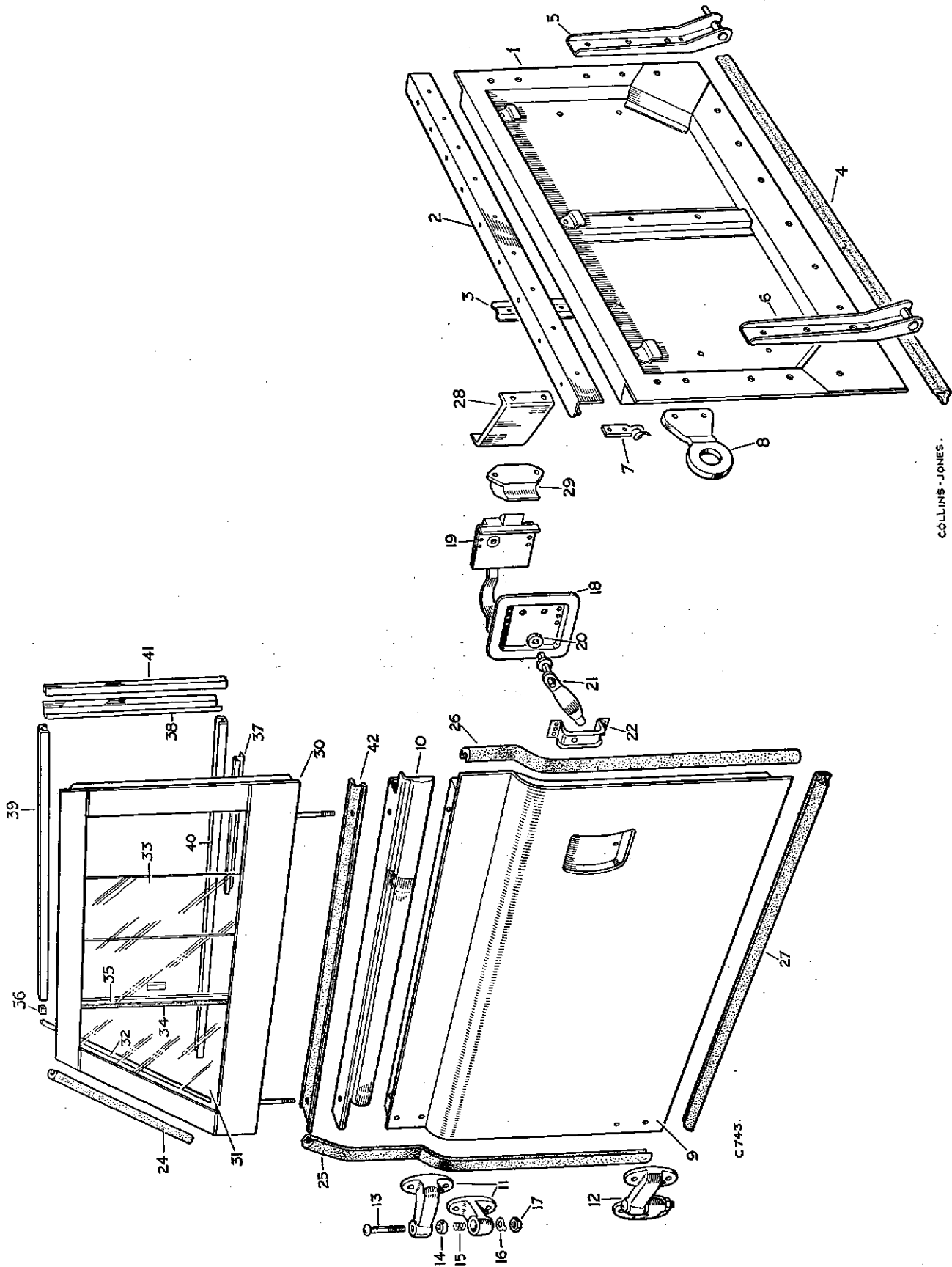


COLLINS-JONES

TAILBOARD, DOORS AND SIDE SCREENS

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
1					TAILBOARD ASSEMBLY	1	330952	
2					Top capping for tailboard	1	330416	
					Pop rivet, short	8	300919	} Fixing tailboard top capping
					Pop rivet, long	8	300781	
3					Tread plate for tailboard	4	304874	
					Pop rivet	2	300781	} Fixing tread plate
					Rivet	14	300789	
4					Sealing rubber, bottom, for tailboard	1	303975	
					Rivet fixing sealing rubber to rear body and tailboard	8	302818	
5					Hinge for tailboard, R.H.	1	330411	
6					Hinge for tailboard, L.H.	1	330412	
					Spring washer	1	2289	} Retaining tailboard hinge to chassis
					Distance washer	4	4171	
					Plain washer	1	3895	
					Split pin	1	3896	
					Set bolt ($\frac{1}{4}$ " U.N.F. x $2\frac{3}{8}$ " long)	6	253887	} Fixing hinge to tailboard
					Plain washer	12	3821	
					Spring washer	6	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	6	254810	
					Hook for tailboard chain, R.H.	1	332445	
7					Hook for tailboard chain, L.H.	1	332446	
8					Locking plate for tailboard	2	330409	
					Bolt ($\frac{1}{4}$ " U.N.F. x $2\frac{3}{8}$ " long)	4	253888	} Fixing locking plate and hook to tailboard
					Spring washer	4	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	4	254810	
					FRONT DOOR ASSEMBLY, R.H.	1	330076	} Two-piece door
9					FRONT DOOR ASSEMBLY, L.H.	1	330077	
					FRONT DOOR ASSEMBLY, R.H.	1	332411	} Full length door. Includes side window glasses and fixings on Pages 301 and 303
					FRONT DOOR ASSEMBLY, L.H.	1	332412	
					Top capping for door, R.H.	1	330122	} Two-piece door only
10					Top capping for door, L.H.	1	330123	
					Pop rivet fixing cappings	18	78248	} Full length door
					Pop rivet fixing door outer panel at top	6	300919	
					Waist moulding, R.H.	1	333717	
					Waist moulding, L.H.	1	333718	
					Special bolt	8	302533	
					Plain washer	8	2630	
					Special nut	8	302532	
					Hinge complete, R.H. upper	1	330115	
11					Hinge complete, L.H. upper	1	330116	
					Hinge complete, R.H. lower	1	330117	
12					Hinge complete, L.H. lower	1	330118	
13					Special bolt	1	330953	} For door hinge
14					Cone bush	1	330954	
15					Spring	1	330955	
16					Lockwasher	1	330956	
17					Nut	1	330957	
					Bolt ($\frac{5}{16}$ " U.N.F. x 2" long)	8	256226	} Fixing hinges to doors
					Plain washer	8	3966	
					Spring washer	8	3075	
					Nut ($\frac{5}{16}$ " U.N.F.)	8	254811	
					Nut plate	2	333710	
								4 off on Station Wagon
								4 off on 109 Station Wagon
								109 Station Wagon

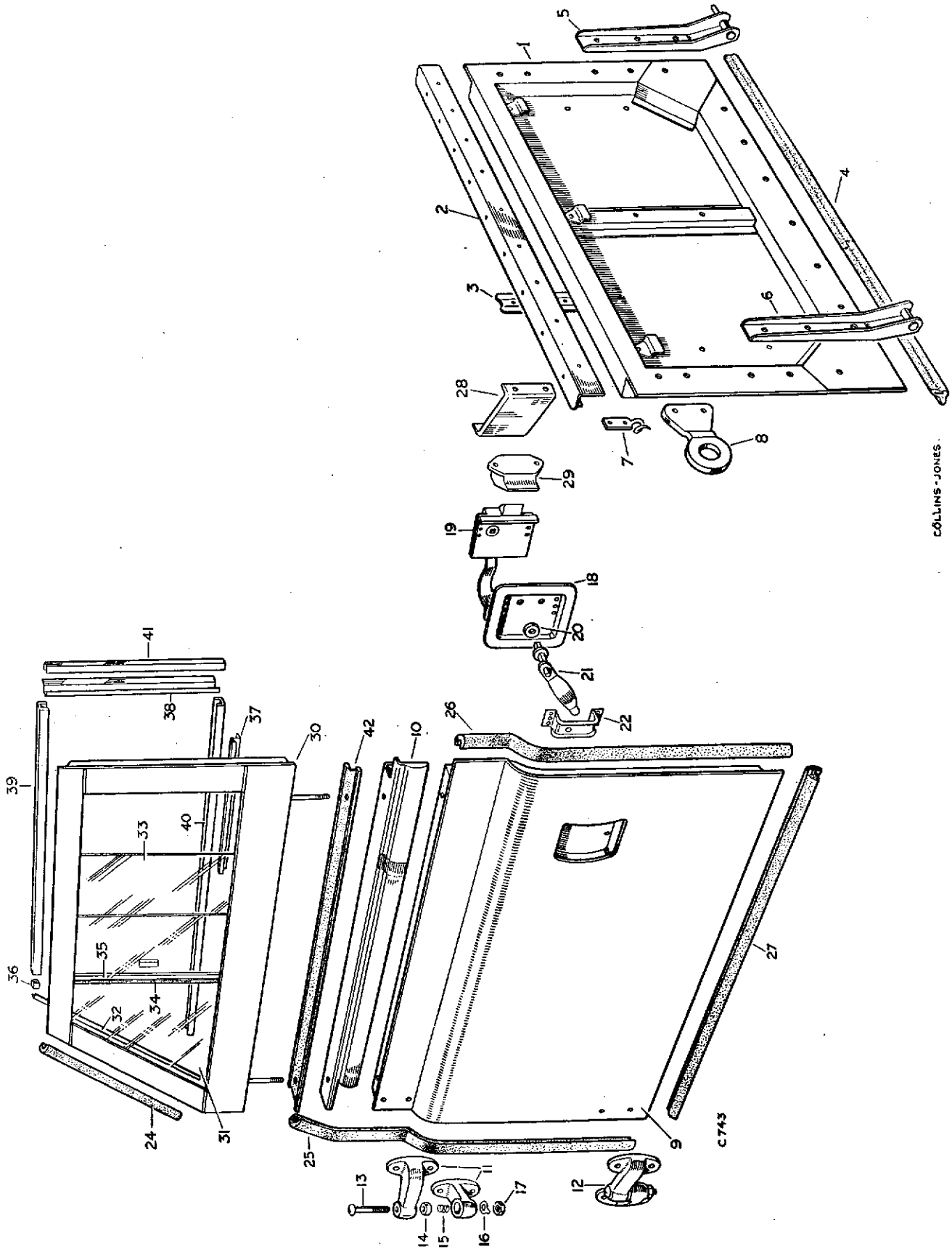
TAILBOARD, DOORS AND SIDE SCREENS



TAILBOARD, DOORS AND SIDE SCREENS

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					DOOR LOCK AND MOUNTING			
					ASSEMBLY, R.H.	1	330111	
					DOOR LOCK AND MOUNTING			
					ASSEMBLY, L.H.	1	330112	
18					Mounting plate for door lock	2	333080	
					Door lock, R.H.	1	330113	
19					Door lock, L.H.	1	330114	
20					Washer, handle to cover	4	302859	
					Handle, R.H.	1	307977	
21					Handle, L.H.	1	307978	
22					Bracket for door handle	2	302854	
					Screw (2 B.A. x $\frac{1}{2}$ " long)	12	313858	
					Spring washer	12	3073	
					Plain washer	8	3685	
					Nut (2 B.A.)	12	2247	
					Rivet	8	302222	
					Special bolt	8	78216	4 off when screw retainer is fitted
					Screw retainer	4	332732	
					Spring washer	8	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	8	254800	
					Drive screw, fixing lock assembly to door	2	77903	
24					Seal for door, front upper	2	330536	
					Drive screw	2	72626	
					Rivet	6	302818	
					Seal for door, front lower, dash R.H.	1	330898	
25					Seal for door, front lower, dash L.H.	1	330899	
					Seal for door, rear lower, body R.H.	1	330539	
26					Seal for door, rear lower, body L.H.	1	330540	
27					Seal for door, bottom, sill	2	330542	
					Rivet fixing lower and bottom seals	48	302818	
28					Support bracket at door striker	2	330146	88
					Support bracket at door striker, R.H.	1	332484	
					Support bracket at door striker, L.H.	1	332485	109
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{5}{8}$ " long)	8	255206	
					Spring washer	8	3074	
					Plain washer, small	8	3840	
					Plain washer, large	4	3900	109
					Nut ($\frac{1}{4}$ " U.N.F.)	8	254810	
29					Striking plate for door lock	2	333140	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{5}{8}$ " long)	4	255206	
					Plain washer	4	3840	
					Spring washer	4	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	4	254800	
					SIDE SCREEN ASSEMBLY, R.H.	1	330157	
30					SIDE SCREEN ASSEMBLY, L.H.	1	330158	Two-piece door only
31					Fixed window, front	2	330159	
32					Retainer for window	2	330198	
					Drive screw fixing retainer....	10	78140	
33					Sliding window, rear	2	330160	
34					Sealing rubber for front edge of sliding window	2	330660	
35					Channel for sealing rubber	2	330661	

TAILBOARD, DOORS AND SIDE SCREENS

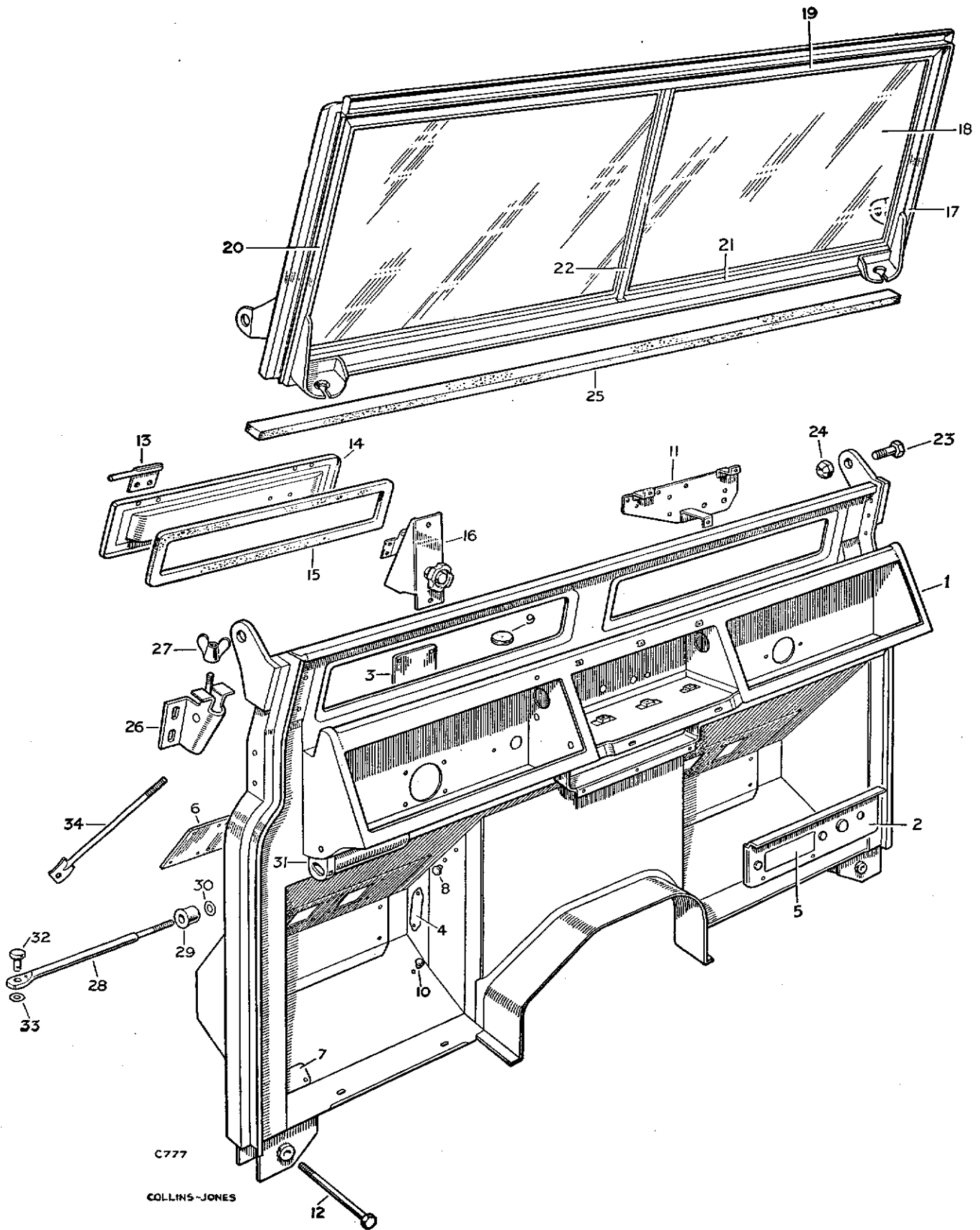


COLLINS-JONES

TAILBOARD, DOORS AND SIDE SCREENS

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
36					Buffer for sliding window at top	2	330162	
					Plain washer	2	3886	
					Drive screw	2	78160	
37					Filler, top and bottom	4	330202	
38					Filler, rear	2	330203	
39					Channel top	2	332749	
40					Channel, bottom	2	332750	
41					Channel, rear	2	332746	
					Drive screw fixing channel....	26	77707	
42					Sealing strip for sidescreen	2	330163	
					Pop rivet	10	300781	
					Plain washer	10	3912	Two-piece door only
					Plain washer	4	3843	
					Spring washer	4	3077	
					Nut ($\frac{7}{16}$ " U.N.F.)	4	254813	
					Set bolt ($\frac{5}{16}$ " U.N.F. x $\frac{7}{8}$ " long)	8	255227	
					Spring washer	8	3075	

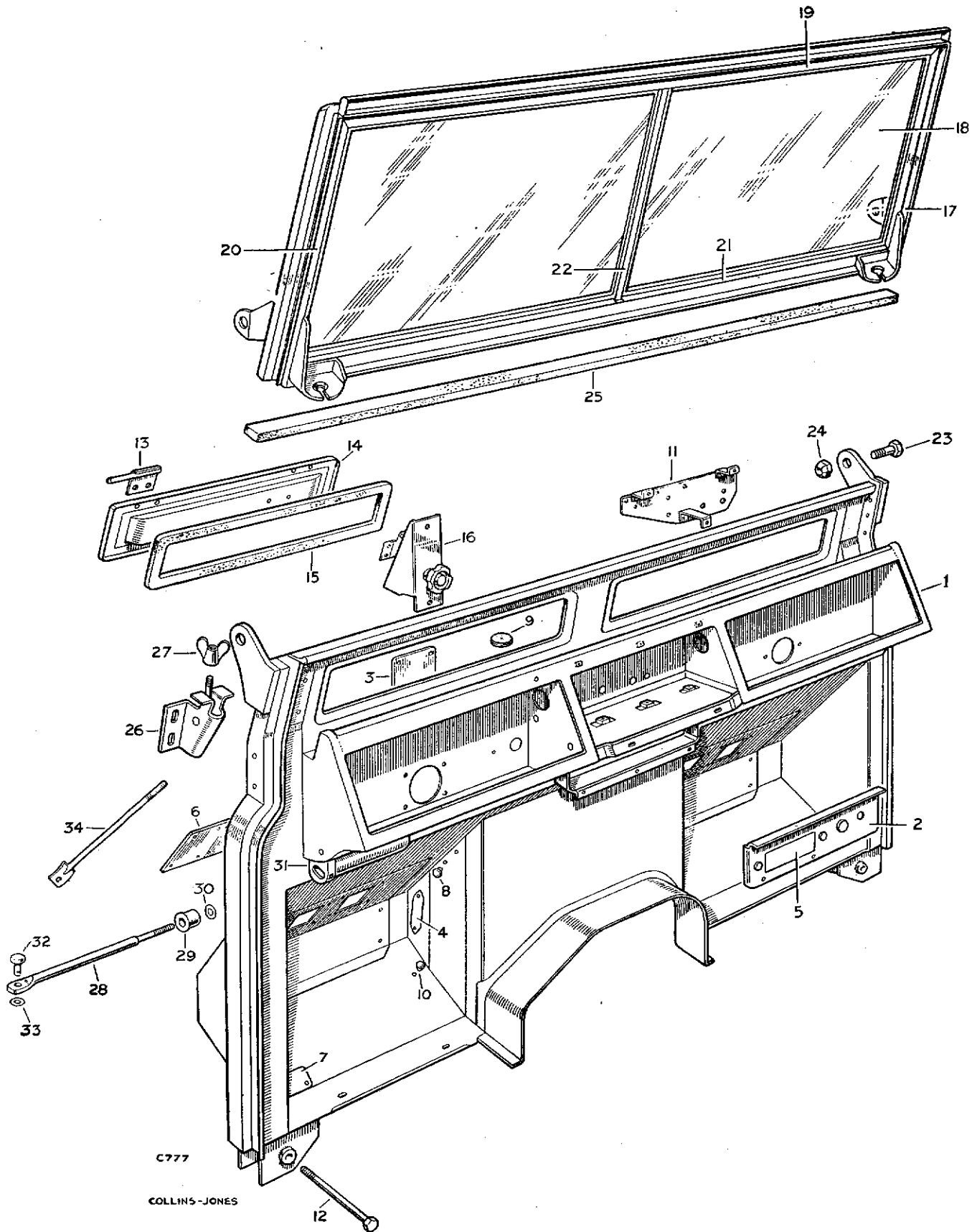
DASH, WINDSCREEN AND VENTILATOR



DASH, WINDSCREEN AND VENTILATOR

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
1					Dash complete	1	330000	
2					Panel for controls	1	332725	Petrol models
					Panel for controls	1	307992	Diesel models
					Screw (2 B.A. x $\frac{1}{2}$ " long)	6	77869	
					Spring washer	6	3073	
					Plain washer	6	3685	
					Nut (2 B.A.)	3	2247	
					} Fixing panel to dash			
3					Cover panel for steering cutout	1	304111	
					Rivet fixing cover plate	4	302222	
4					Cover plate for accelerator pedal hole	1	303990	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{3}{8}$ " long)	2	255202	
					Spring washer	2	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	2	254810	
					} Fixing cover plate to dash			
5					Cover panel for governor cutout in dash	1	306421	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{5}{8}$ " long)	2	255006	Petrol models
					Spring washer	2	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	2	254800	
					} Fixing cover panel			
					Cover panel on dash for hand speed control	1	275742	Diesel models
					Grommet in dash for hand speed control rod	1	236389	
6					Cover plate for pedal holes	1	330143	
					Rivet fixing plate	8	78248	
7					Cover plate for dipswitch hole	1	307909	
					Screw (2 B.A. x $\frac{3}{8}$ " long)	2	77846	1958-60 models
					Spring washer	2	3073	
					Nut (2 B.A.)	2	3823	
					} Fixing cover plate to dash			
					Drive screw, earth point on dash	1	72628	Series IIA models
8					Rubber plug, redundant accelerator holes	5	307220	
9					Rubber grommet for demister holes	2	302954	
10					Rubber plug, redundant accelerator stop hole	1	73198	
					Rubber grommet for filling redundant clip holes	6	73198	2½ litre Petrol models. 1 off on Diesel models
					Buffer for bonnet panel on dash front	2	332647	
					Bolt ($\frac{5}{16}$ " U.N.F. x $\frac{7}{8}$ " long)	4	255227	
					Plain washer	10	2249	
					Self-locking nut ($\frac{5}{16}$ " U.N.F.)	4	252211	
					} Fixing dash to steering box support brackets			
11					Mounting plate for voltage regulator	1	271863	
					Drive screw fixing plate at top	2	72628	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{1}{2}$ " long)	1	255204	Series II models
					Plain washer	1	3831	
					Nut ($\frac{1}{4}$ " U.N.F.)	1	254810	
					} Fixing plate at bottom			
12					Tie bolt	2	303907	
					Plain washer	4	3829	
					Nut ($\frac{1}{2}$ ")	2	3828	
					} Fixing dash to chassis			
					Ventilator hinge, R.H.	2	330060	
13					Ventilator hinge, L.H.	2	330061	
					Screw (2 B.A. x $\frac{1}{2}$ " long)	8	78399	For ventilator lids with hinges fixed by screws and nuts. Check before ordering
					Spring washer	8	3073	
					Plain washer	16	4280	
					Nut (2 B.A.)	8	2247	
					} Fixing hinges to vent lid			

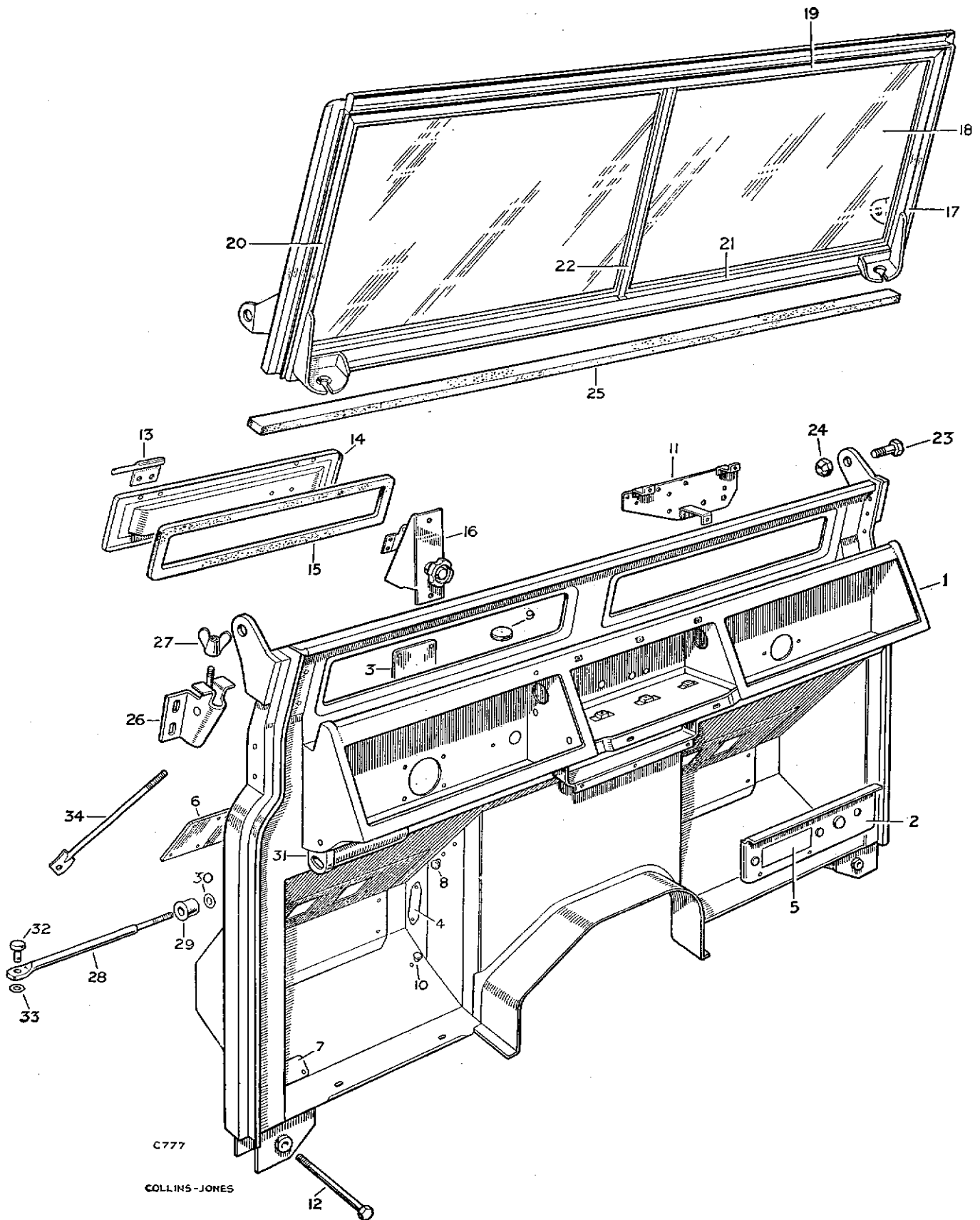
DASH, WINDSCREEN AND VENTILATOR



DASH, WINDSCREEN AND VENTILATOR

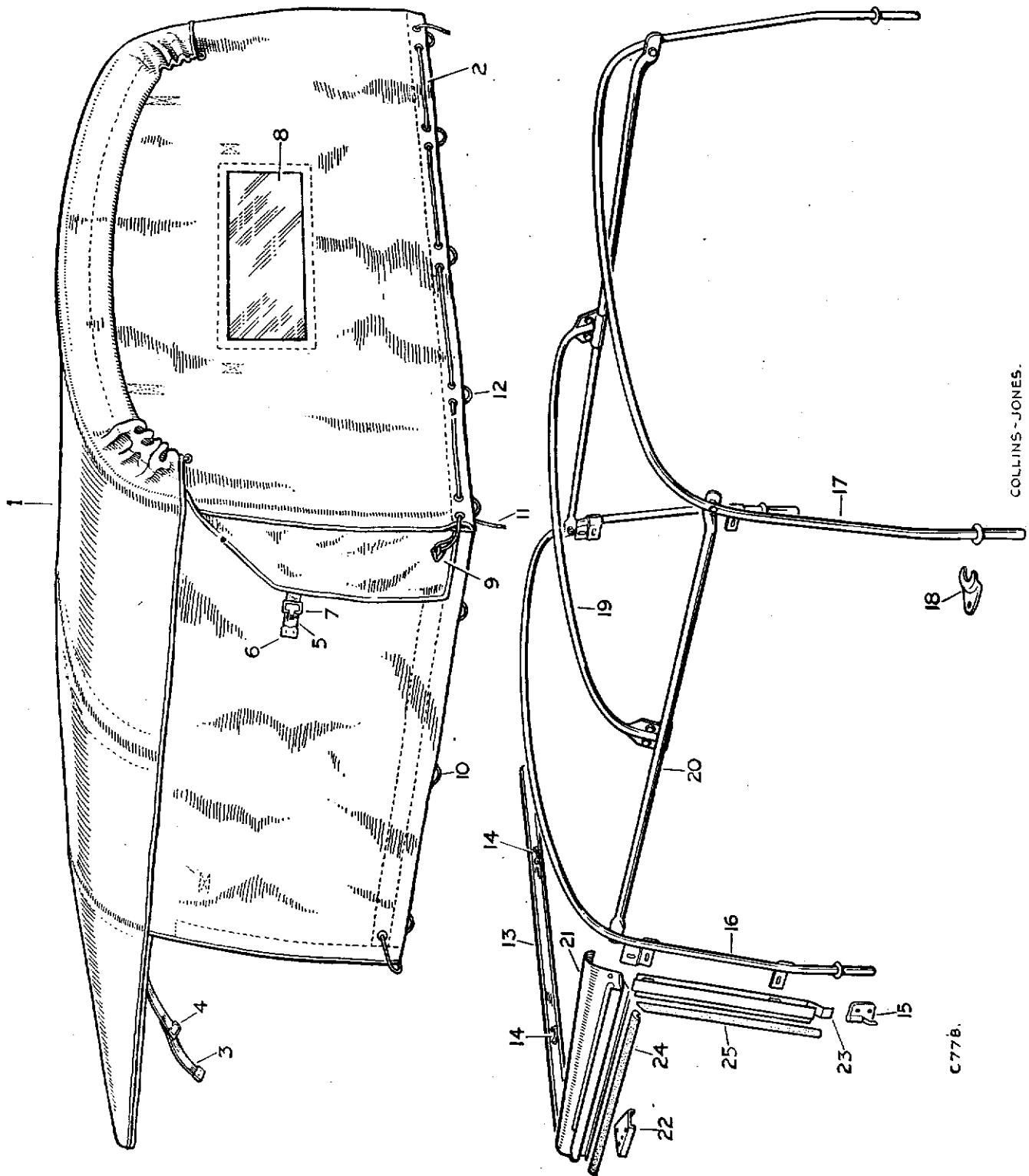
PLATE REF.	1 2 3 4	DESCRIPTION	Qty.	Part No.	REMARKS
		Ventilator lid and hinge for dash, R.H.	 1	334114	
14		Ventilator lid and hinge for dash, L.H.	 1	334115	
		Hinge pin for ventilator lid	 4	334121	For ventilator lid with welded hinges. Check before ordering
15		Sealing rubber for ventilator lids	 2	330621	
16		Ventilator control mechanism complete	 2	332326	Quadrant type
		Knob and fixing screw for ventilator control	 2	332327	For quadrant type ventilator control. Check before ordering
		Circlip for ventilator control knob	 2	320500	For screw type ventilator control. Check before ordering
		Drive screw	4	78153	For screw type ventilator control. Check before ordering
		Spire nut	4	78237	
		Bolt (2 B.A. x $\frac{1}{2}$ " long)	8	234603	
		Plain washer, small	4	3816	
		Plain washer, medium	4	4034	
		Plain washer, large	4	3852	For quadrant type ventilator. Check before ordering
		Spring washer	8	3073	
		Nut (2 B.A.)	8	3823	
		Drive screw	4	78436	
		Plain washer	4	4034	
		Spire nut	4	78237	For quadrant type ventilator. Check before ordering
		Set bolt (2 B.A. x $\frac{1}{2}$ " long)	4	234603	
		Plain washer	4	3816	
		Spring washer	4	3073	
17		Windscreen complete assembly, toughened glass	1	330665	
		Windscreen complete assembly, laminated glass....	1	330875	
18		Glass for windscreen, toughened	 2	330666	
		Glass for windscreen, laminated	 2	330876	
		Glazing strip for glass	 2	330914	
19		Retainer for windscreen glass, R.H. top	 1	330668	
		Retainer for windscreen glass, L.H. top	 1	330669	
20		Retainer for windscreen glass, side	 2	330667	
21		Retainer for windscreen glass, R.H. bottom	 1	330486	
		Retainer for windscreen glass, L.H. bottom	 1	330487	
22		Cover for centre strip	 1	330670	
		Drive screw fixing retainers and cover	 37	78126	
23		Special bolt	2	256280	Fixing windscreen to dash
		Plain washer	4	3829	
24		Special self-locking nut	2	250004	
25		Rubber sealing strip for windscreen	 1	330877	
		End filler for windscreen sealing strip	 2	330850	
		Buffer for top of windscreen	 1	332550	Only required when hood is fitted
		Pop rivet fixing buffer	 4	300782	
		Fastener for windscreen, R.H.	1	332631	
26		Fastener for windscreen, L.H.	1	332632	With loose wing nut
27		Wing nut for fastener ($\frac{5}{16}$ " B.S.F.)	 2	303729	
		Wing nut for fastener ($\frac{5}{16}$ " U.N.F.)	 2	332098	
		Set bolt ($\frac{5}{16}$ " x $\frac{5}{8}$ " long)	4	255225	Alternatives Check before ordering
		Plain washer	4	3841	
		Spring washer	4	3075	

DASH, WINDSCREEN AND VENTILATOR



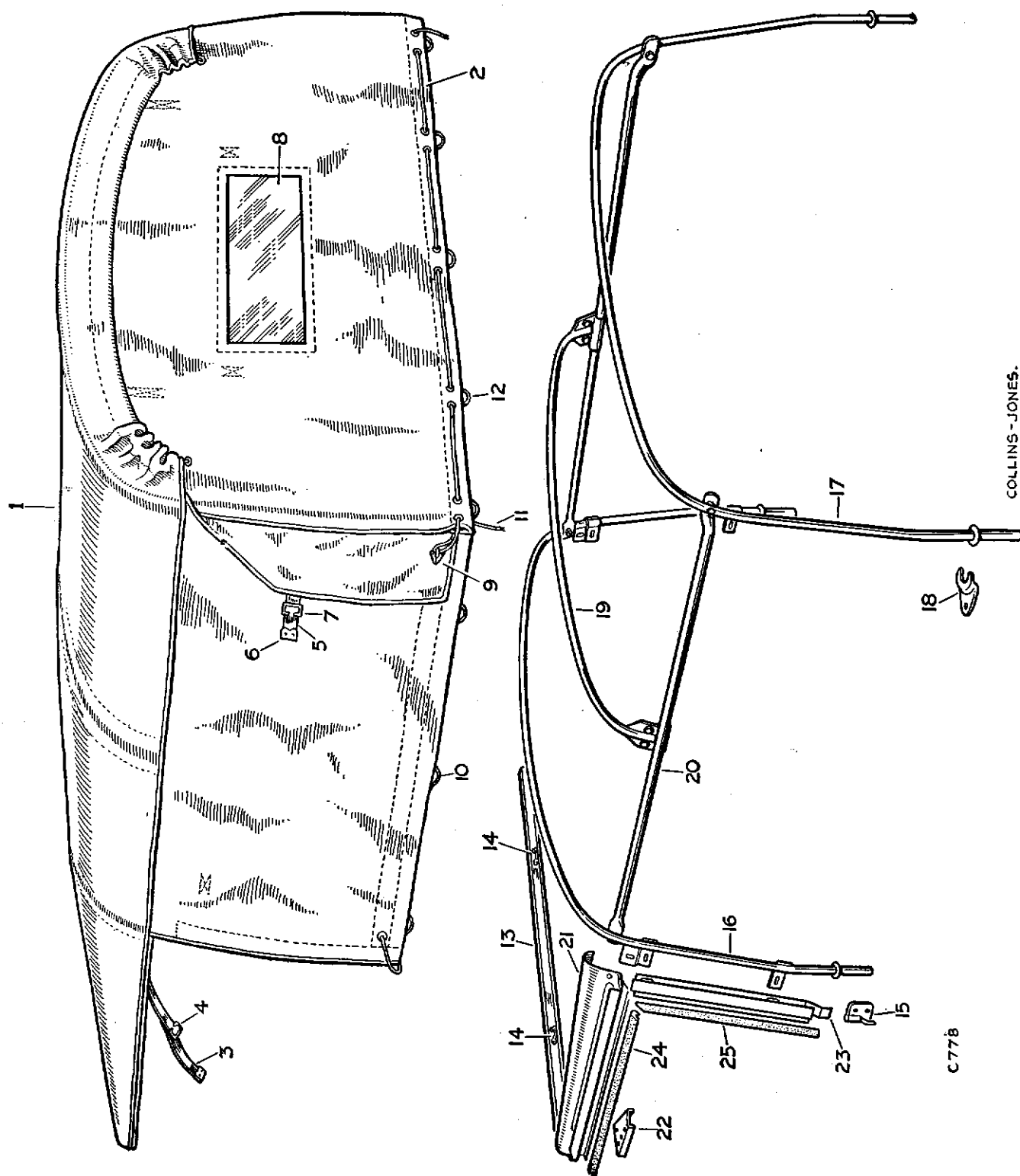
DASH, WINDSCREEN AND VENTILATOR

PLATE REF	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					CHECK STRAP ASSEMBLY	2	306474	
28					Rod for check strap	2	332715	
29					Buffer for check strap	2	306471	
30					Plain washer	4	4035	
					Spring washer	2	3074	
					Nut ($\frac{1}{4}$ " B.S.F.)	4	3819	} Alternatives. Check before ordering
					Nut ($\frac{1}{4}$ " U.N.F.)	2	254810	
					Check strap mounting bracket, R.H.	1	330393	
31					Check strap mounting bracket, L.H.	1	330394	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{5}{8}$ " long)	8	255006	
					Plain washer	8	3946	
					Spring washer	8	3074	
					Plain washer	8	2213	
					Nut ($\frac{1}{4}$ " U.N.F.)	8	254800	
32					Clevis pin	2	306564	
33					Plain washer	4	3815	
					Split pin	2	3901	
34					Tie bar for dash support	1	332588	
					Nut ($\frac{3}{8}$ ") fixing bar to dash	2	2827	
					Bolt ($\frac{5}{16}$ " x $\frac{7}{8}$ " long)	1	255027	
					Spring washer	1	3075	
					Nut ($\frac{5}{16}$ ")	1	254801	
					Licence holder	1	26470	



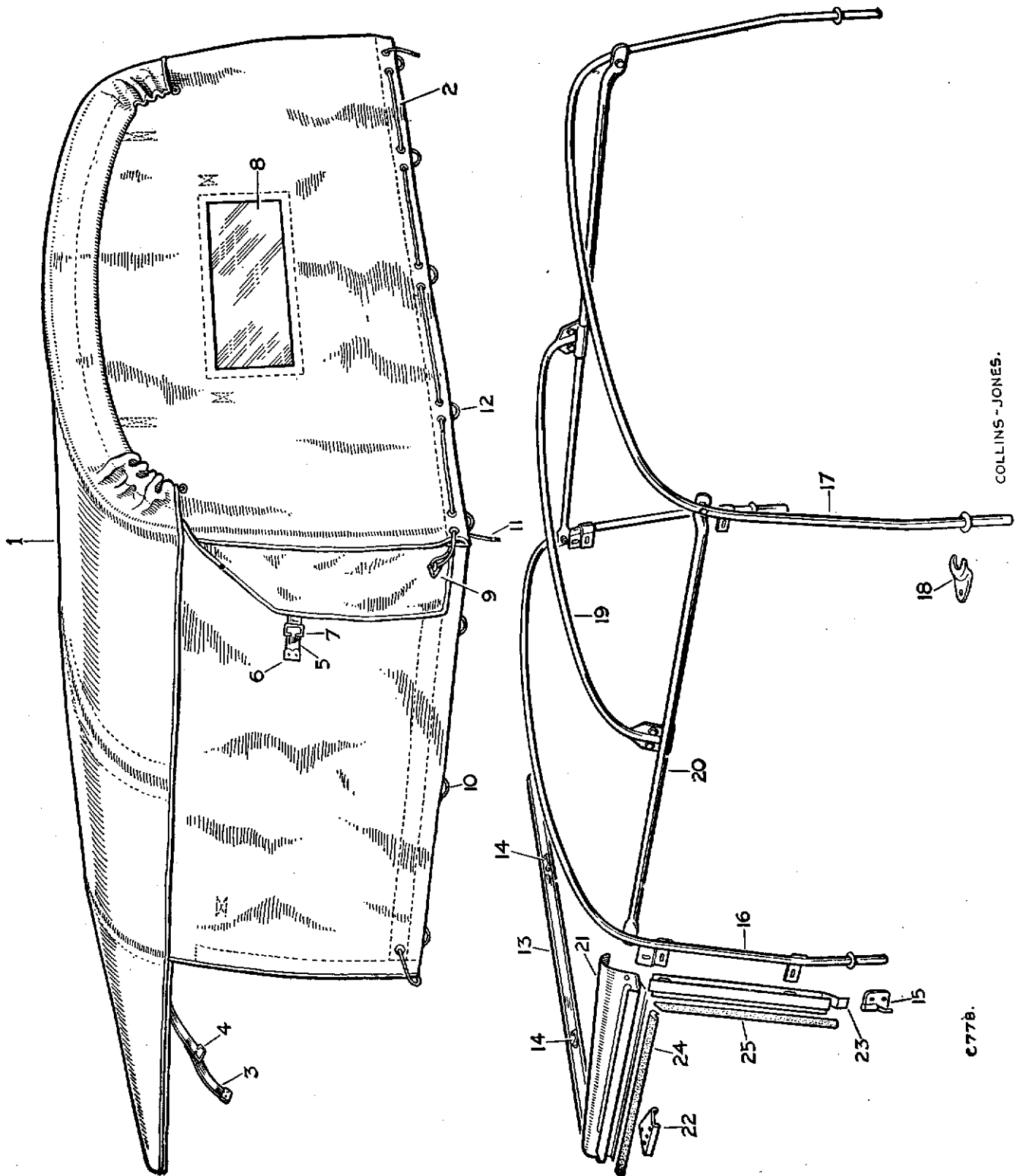
FULL LENGTH HOOD AND FITTINGS, 88

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
1					HOOD COMPLETE, FULL LENGTH, PLAIN SIDES, GREEN	1	331110	
					HOOD COMPLETE, FULL LENGTH, PLAIN SIDES, BLUE	1	330982	
					HOOD COMPLETE, FULL LENGTH, WITH SIDE WINDOWS, GREEN	1	331113	} Export only
					HOOD COMPLETE, FULL LENGTH, WITH SIDE WINDOWS, BLUE	1	330983	
2					Rear curtain complete, green	1	331106	
					Rear curtain complete, blue	1	330978	
3					Strap complete, hood support, front, green	1	331086	
					Strap complete, hood support, front, blue	1	330979	
4					Buckle	2	300953	
					End cap	2	300954	} For hood support strap
					Eyelet for end cap	4	300785	
					Strap complete, rear curtain to body, green	2	331105	
					Strap complete, rear curtain to body, blue	2	330981	
					Buckle	2	300953	} For rear curtain to body strap
					End cap	2	300954	
					Eyelet for end cap	4	300785	
					Strap complete, retaining rear curtain, green	2	301332	
					Strap complete, retaining rear curtain, blue	2	307199	
					End cap	2	300954	} For rear curtain retaining strap
					Eyelet for end cap	4	300785	
					Buckle for rear curtain retaining strap	2	300953	
5					Strap complete, for extension flap, green	2	301332	
					Strap complete, for extension flap, blue	2	307199	
6					End cap	2	300954	} For extension flap strap
					Eyelet for end cap	4	300785	
7					Buckle for extension flap strap	2	300953	
					Strap complete for side curtain, green	4	301332	
					Strap complete for side curtain, blue	4	307199	
					End cap	4	300954	} For side curtain strap
					Eyelet for end cap	8	300785	
8					Back light, plastic	1	306340	} 3 off with side windows
					Adhesive tape for back light	1	306375	
9					Rope hook for curtain side	2	304797	
					Washer plate for rope hook	2	301343	
					Rivet fixing rope hook	6	3547	
10					Rope complete for side curtain lower edge, 70"	2	331220	
11					Rope complete for hood top and sides, 116"	1	331222	
12					Rope complete for rear curtain, 88"	1	331221	
					HOODSTICKS AND FIXINGS COMPLETE	1	330999	
13					Top rail for hood attachment	1	330575	
					Bolt (1/4" U.N.F. x 1/2" long)	4	255207	} Fixing top rail to adjustment plate and windscreen
					Plain washer	8	3900	
					Self-locking nut (1/4" U.N.F.)	4	252220	
					Rivet	11	300789	} Fixing top rail to windscreen
					Pop rivet, long	7	300781	
					Pop rivet, short	6	300919	



FULL LENGTH HOOD AND FITTINGS, 88

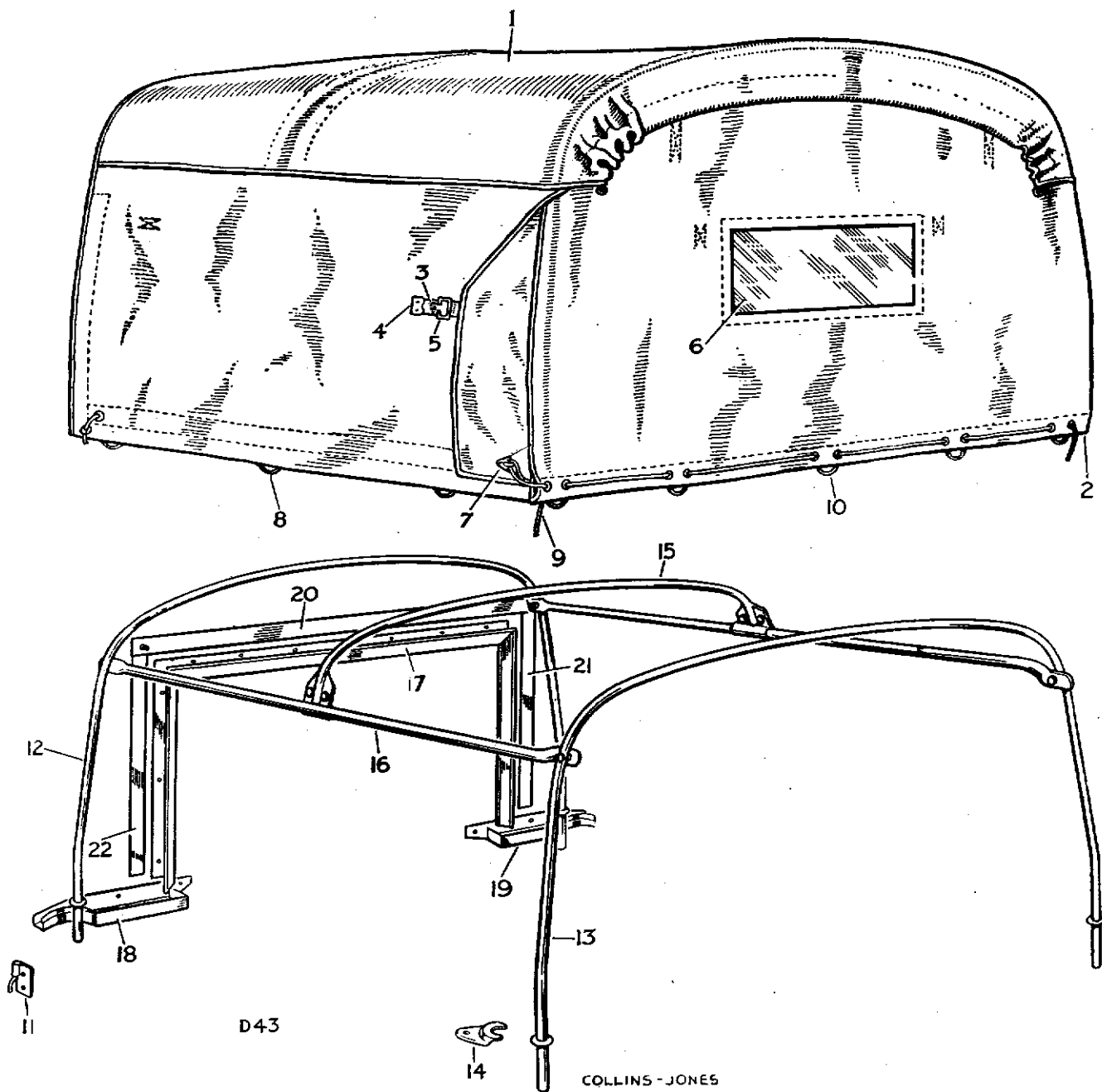
PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
14					Staple for hood strap	2	300924	
					Pop rivet fixing staple to top rail	4	300781	
					Buffer for top of windscreen	1	332550	
					Pop rivet fixing buffer	4	300782	
					Front hook R.H. } For	1	330578	
15					Front hook L.H. } hood rope	1	330579	
					Screw (2 B.A. x $\frac{5}{8}$ " long)	4	77758	
					Plain washer	4	3902	
					Spring washer	4	3073	
					Nut (2 B.A.)	4	3823	
					Staple for hood strap at tailboard corner	2	300924	
					Screw (2 B.A. x $\frac{3}{4}$ " long)	4	77758	
					Spring washer	4	3073	
					Nut (2 B.A.)	4	2247	
16					Hood stick, front	1	330551	
17					Hood stick, rear	1	330553	
18					Clamp arm for hood stick	4	304301	
					Bolt ($\frac{5}{16}$ " U.N.F. x 1" long)	4	255228	
					Plain washer	4	3899	
					Spring washer	4	3075	
					Nut ($\frac{5}{16}$ " U.N.F.)	4	254811	
19					Hood stick, intermediate	1	330557	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{5}{8}$ " long)	4	255206	
					Plain washer	4	3900	
					Self-locking nut ($\frac{1}{4}$ " U.N.F.)	4	250000	
20					Tie tube for hood stick	2	330559	
					Screw ($\frac{1}{4}$ " U.N.F. x $1\frac{1}{8}$ " long)	4	78303	
					Square nut ($\frac{1}{4}$ " U.N.F.)	4	78205	
					Self-locking nut ($\frac{1}{4}$ " U.N.F.)	4	252220	
					Top drain channel for door, R.H.	1	330567	
21					Top drain channel for door, L.H.	1	330568	
					Special bolt	2	78208	
					Plain washer	2	3900	
					Self-locking nut ($\frac{1}{4}$ " U.N.F.)	2	252220	
					Adjustment plate, R.H.	1	330622	
22					Adjustment plate, L.H.	1	330623	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{3}{4}$ " long)	4	255207	
					Plain washer	8	3900	
					Self-locking nut ($\frac{1}{4}$ " U.N.F.)	4	252220	
					Sealing rubber, windscreen to top drain channel	2	332605	



FULL LENGTH HOOD AND FITTINGS, 88

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					Side drain channel for door, R.H.	1	330561	
23					Side drain channel for door, L.H.	1	330562	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{5}{8}$ " long) } Fixing	4	255206	
					Plain washer } drain channel	8	3900	
					Self-locking nut ($\frac{1}{4}$ " U.N.F.) } to hood stick	4	252220	
24					Sealing rubber for door, top	2	330541	
25					Sealing rubber for door, rear top	2	330535	
					Rivet fixing rubber to channel	22	308517	
					Strap retaining side curtain in rolled-up position, green	4	301332	Optional equipment
					Strap retaining side curtain in rolled-up position, blue	4	307199	
					Buckle for strap	4	300953	
					Curtain complete for rear of driver, green	1	330990	Optional equipment
					Curtain complete for rear of driver, blue	1	330991	
					Hook	2	301005	
					Buckle	2	300953	
					End cap	2	300954	
					Eyelet	4	300785	
					Buckle	2	300953	
					Plastic backlight	1	306340	

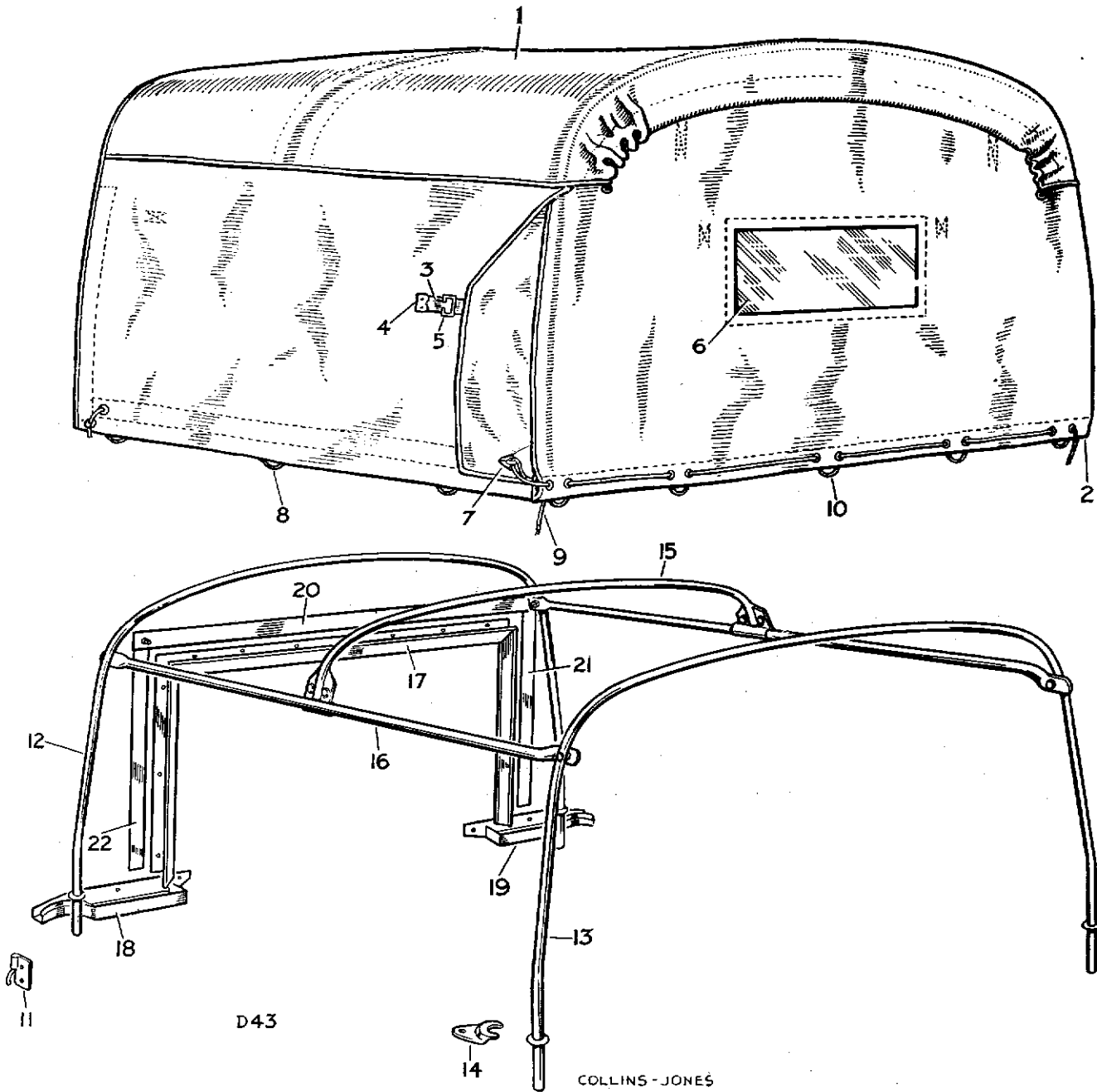
HOOD, THREE-QUARTER LENGTH, 88



HOOD, THREE-QUARTER LENGTH, 88

PLATE REF.	1 2 3 4	DESCRIPTION	Qty.	Part No.	REMARKS
1		HOOD COMPLETE, THREE-QUARTER LENGTH PLAIN SIDES, GREEN	1	331371	
		HOOD COMPLETE, THREE-QUARTER LENGTH PLAIN SIDES, BLUE	1	330986	
		HOOD COMPLETE, THREE-QUARTER LENGTH WITH SIDE WINDOWS, GREEN	1	331372	
		HOOD COMPLETE, THREE-QUARTER LENGTH WITH SIDE WINDOWS, BLUE	1	330987	
2		Rear curtain complete, green	1	331106	
		Rear curtain complete, blue	1	330978	
		Strap complete, rear curtain to body, green	2	331105	
		Strap complete, rear curtain to body, blue	2	330981	
		Buckle } For rear	2	300953	
		End cap } curtain to	2	300954	
		Eyelet for end cap } body strap	4	300785	
		Strap complete, retaining rear curtain, green	2	301332	
		Strap complete, retaining rear curtain, blue	2	307199	
		End cap } For rear curtain	2	300954	
		Eyelet for end cap } retaining strap	4	300785	
		Buckle for rear curtain retaining strap	2	300953	
3		Strap complete for extension flap, green	2	301332	
		Strap complete for extension flap, blue	2	307119	
4		End cap } For extension	2	300954	
		Eyelet for end cap } flap strap	2	300785	
5		Buckle for extension flap strap	2	300953	
6		Backlight, plastic	1	306340	} 3 off with side windows
		Adhesive tape for backlight	2	306375	
7		Rope hook for curtain side	2	304797	
		Washer plate for rope hook	2	301343	
		Rivet fixing rope hook	6	3547	
8		Rope complete for side curtain lower edge, 60"	2	331316	
9		Rope complete for hood top and sides, 116"	1	331222	
10		Rope complete for rear curtain, 88"	1	331221	
		HOODSTICKS AND FIXINGS COMPLETE	1	332950	
		Front hook R.H. } For	1	330578	
11		Front hook L.H. } hood rope	1	330579	
		Screw (2 B.A. x $\frac{5}{8}$ " long) } Fixing hook	4	77758	
		Plain washer } to rear body	4	3902	
		Spring washer } to rear body	4	3073	
		Nut (2 B.A.) } to rear body	4	2247	
		Staple for hood strap at tailboard corner	2	300924	
		Screw (2 B.A. x $\frac{3}{4}$ " long) } Fixing	4	77758	
		Spring washer } staple to	4	3073	
		Nut (2 B.A.) } rear body	4	2247	
12		Hoodstick, front	1	332465	
13		Hoodstick, rear	1	330553	
14		Clamp arm for rear hood stick	2	304301	
		Bolt ($\frac{5}{16}$ " U.N.F. x 1" long) } Fixing	2	255228	
		Plain washer } clamp arm	2	3899	
		Spring washer } to hood	2	3075	
		Nut ($\frac{5}{16}$ " U.N.F.) } socket	2	254811	

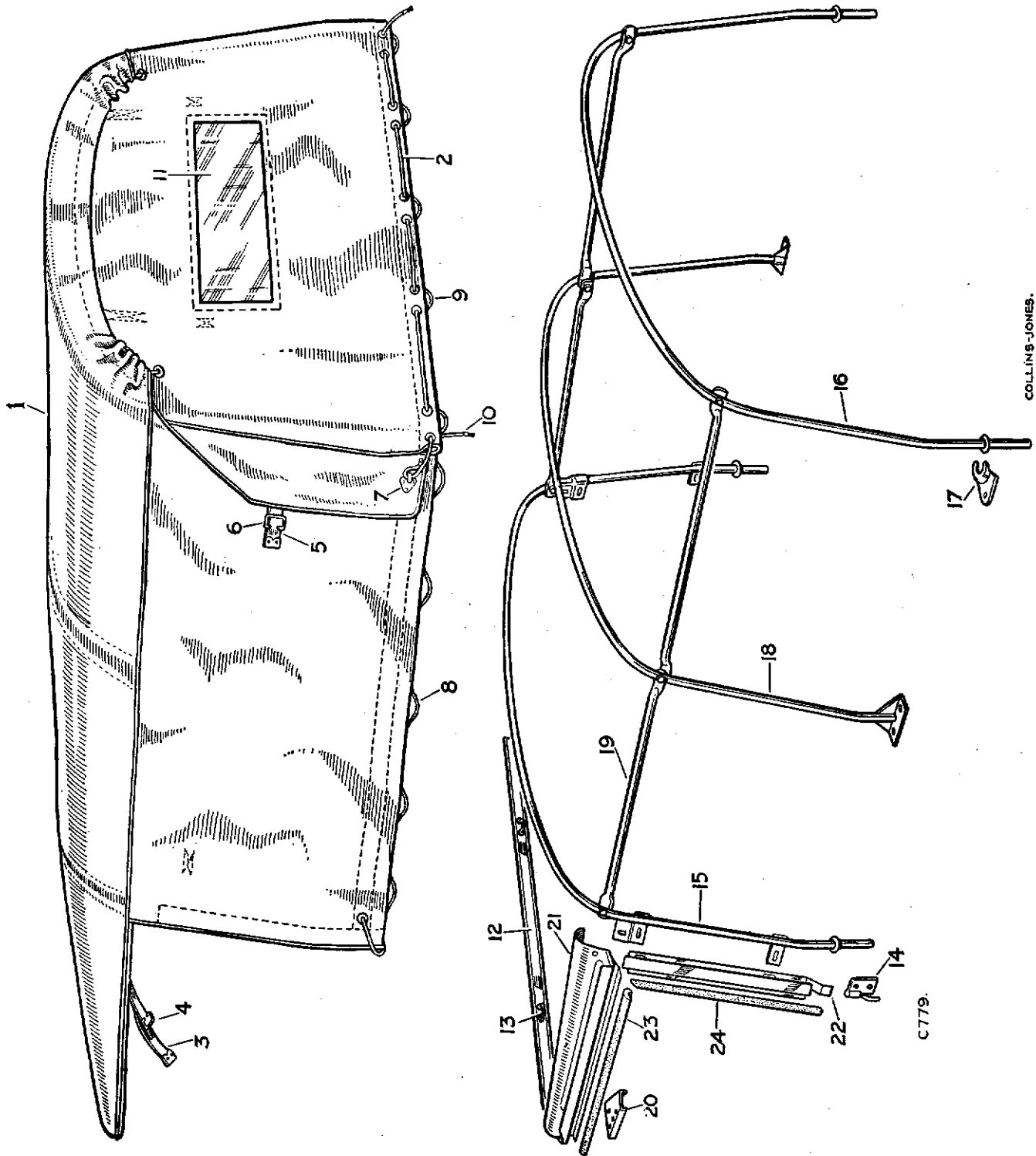
HOOD, THREE-QUARTER LENGTH, 88



HOOD, THREE-QUARTER LENGTH, 88

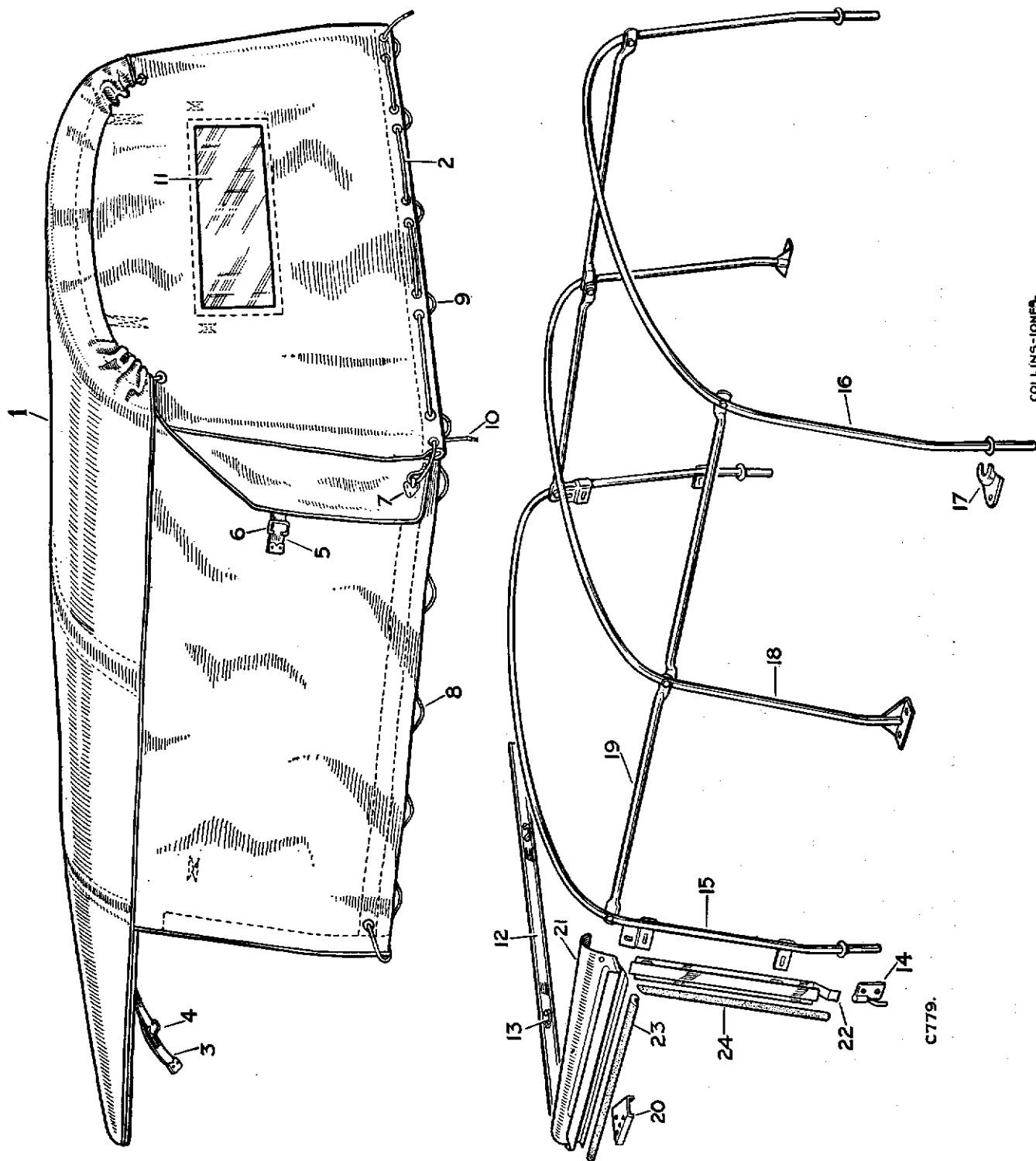
PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					Bolt plate	2	330908	
					Spring washer	4	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	4	254810	
15					Hood stick, intermediate	1	330557	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{1}{8}$ " long)	4	255206	
					Plain washer	4	3900	
					Nut ($\frac{1}{4}$ " U.N.F.)	4	250000	
					Locknut ($\frac{1}{4}$ " U.N.F.)	4	254860	
16					Tie tube for hoodstick	2	332459	
					Screw ($\frac{1}{4}$ " U.N.F. x $1\frac{1}{8}$ " long)	4	78303	
					Square nut ($\frac{1}{4}$ " U.N.F.)	4	78205	
					Self-locking nut ($\frac{1}{4}$ " U.N.F.)	4	252220	
17					Frame for hood attachment to cab	1	331281	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{3}{4}$ " long)	12	78210	
					Plain washer	24	3900	
					Spring washer	12	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	12	254810	
18					Drain channel for rear of cab L.H.	1	331276	Alternatives to six lines below
19					Drain channel for rear of cab R.H.	1	331275	
					Drain channel for rear of cab L.H.	1	331674	
					Drain channel for rear of cab R.H.	1	331673	
					Stud retaining hood	2	320345	Alternatives to two lines above
					Screw (2 B.A. x $1\frac{1}{4}$ " long)	2	77993	
					Spring washer	2	3073	
					Nut (2 B.A.)	2	3823	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{3}{4}$ " long)	6	78210	
					Plain washer	12	3900	
					Spring washer	6	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	6	254810	
					Hook R.H.	1	334245	
					Hook L.H.	1	334246	
					Pop rivet, fixing hooks to cab capping	4	78248	
20					Hood retaining strip, top	1	331349	Alternatives to two lines below
21					Hood retaining strip complete R.H.	1	331346	
22					Hood retaining strip complete L.H.	1	331347	
					Strap, fixing front curtain	2	331361	
					End cap	2	331362	
					Eyelet	2	300785	
					Rivet fixing strap to retaining strip	2	78313	
					Hood retaining strip, top	1	331675	Alternatives to seven lines above
					Hood retaining strip, side	2	331676	

FULL LENGTH HOOD AND FITTINGS, 109



FULL LENGTH HOOD AND FITTINGS, 109

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
1					HOOD COMPLETE, FULL LENGTH, PLAIN			
					SIDES, GREEN	1	331259	
					HOOD COMPLETE, FULL LENGTH, PLAIN			
					SIDES, BLUE	1	330984	
					HOOD COMPLETE, FULL LENGTH, WITH			
					SIDE WINDOWS, GREEN	1	331260	} Export only
					HOOD COMPLETE, FULL LENGTH, WITH			
					SIDE WINDOWS, BLUE	1	330985	
2					Rear curtain, complete, green	1	331106	
					Rear curtain, complete, blue	1	330978	
3					Strap complete, hood support, front, green	1	331086	
					Strap complete, hood support, front, blue	1	330979	
4					Buckle	2	300953	
					End cap	2	300954	} For hood support strap
					Eyelet	4	300785	
					Strap complete for centre stick, green	1	331249	
					Strap complete, for centre stick, blue	1	330980	
					Buckle	2	300953	
					End cap	2	300954	} For centre stick strap
					Eyelet	4	300785	
					Strap complete for side curtain, green	4	301332	
					Strap complete for side curtain, blue	4	307199	
					End cap	4	300954	} For side
					Eyelet for end cap	8	300785	
5					Strap for extension flap, green	2	301332	
					Strap for extension flap, blue	2	307199	
					End cap	2	300954	} For
					Eyelet	4	300785	
6					Buckle for extension flap strap	2	300953	
					Strap, rear curtain to body, green	2	331105	
					Strap, rear curtain to body, blue	2	330981	
					Buckle	2	300953	
					End cap	2	300954	} For rear curtain strap
					Eyelet	4	300785	
					Strap, rear curtain retaining, green	2	301332	
					Strap, rear curtain retaining, blue	2	307199	
					End cap	2	300954	} For curtain
					Eyelet	4	300785	
					Buckle for rear curtain retaining straps	2	300953	
7					Rope hook for side curtain	2	304797	
					Washer plate	2	301343	} Fixing rope hook
					Rivet	6	3547	
8					Rope for curtain side, 100" long	2	331317	
9					Rope for rear curtain, 88" long	1	331221	
10					Rope for hood top and sides, 116" long	1	331222	
11					Back light, plastic	1	306340	} 3 off with
					Adhesive tape for back light	1	306375	
					HOODSTICKS AND FIXINGS COMPLETE	1	332951	side windows
12					Top rail for hood attachment	1	330575	
					Bolt (1/4" U.N.F. x 3/4" long)	4	255207	} Fixing top rail to
					Plain washer	8	3900	
					Self-locking nut (1/4" U.N.F.)	4	252220	} adjustment plate
					Rivet	11	300789	
					Pop rivet, long	7	300781	} Fixing
					Pop rivet, short	6	300919	



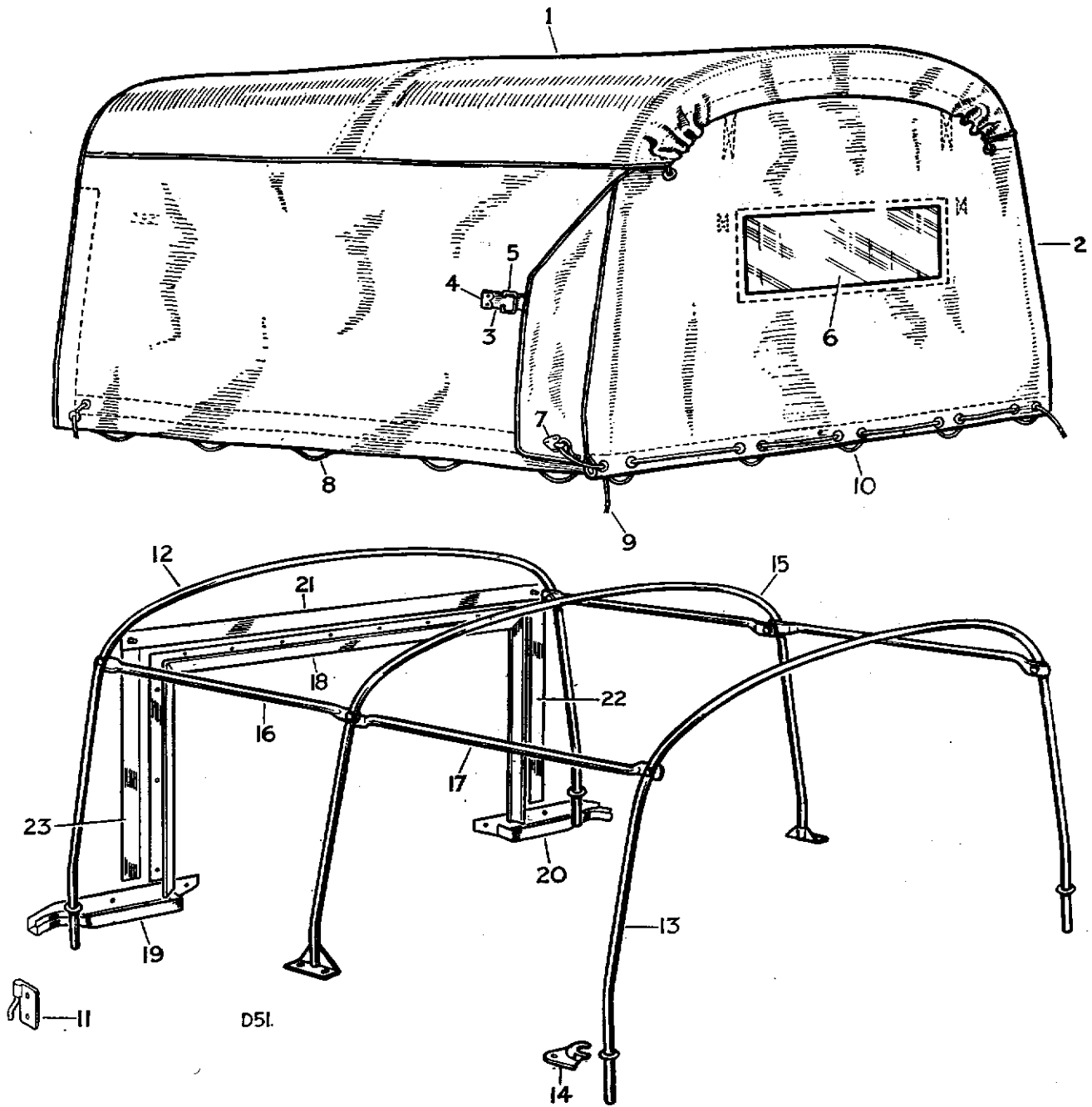
COLLINS-JONES.

C779.

FULL LENGTH HOOD AND FITTINGS, 109

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
13					Staple for hood strap	2	300924	
					Pop rivet fixing staple to top rail	4	300781	
					Buffer for top of windscreen	1	332550	
					Pop rivet fixing buffer	4	300782	
					Front hook R.H. } For	1	330578	
14					Front hook L.H. } hood rope	1	330579	
					Screw (2 B.A. x $\frac{1}{2}$ " long)	4	77758	
					Plain washer } Fixing hook to	4	3902	
					Spring washer } rear body	4	3073	
					Nut (2 B.A.)	4	3823	
					Staple for hood strap at tailboard corner	2	300924	
					Screw (2 B.A. x $\frac{3}{4}$ " long)	4	77758	
					Spring washer } Fixing	4	3073	
					Nut (2 B.A.) } staple to	4	2247	
							rear body	
15					Hood stick, front	1	330551	
16					Hood stick, rear	1	330553	
17					Clamp arm for hood stick	4	304301	
					Bolt ($\frac{5}{16}$ " U.N.F. x 1" long)	4	255228	
					Plain washer } Fixing clamp arm	4	3899	
					Spring washer } to hood sockets	4	3075	
					Nut ($\frac{5}{16}$ " U.N.F.)	4	254811	
18					Hood stick, intermediate	1	330699	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{3}{4}$ " long)	4	255207	
					Nut plate } Fixing	4	330830	
							intermediate hood	
							stick to body side	
19					Tie tube	4	330896	
					Screw ($\frac{1}{4}$ " U.N.F. x $1\frac{1}{4}$ " long)	6	78303	
					Square nut ($\frac{1}{4}$ " U.N.F.)	6	78205	
					Self-locking nut ($\frac{1}{4}$ " U.N.F.)	6	252220	
					Adjustment plate R.H. } For drain	1	330622	
20					Adjustment plate L.H. } channel	1	330623	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{3}{4}$ " long)	4	255207	
					Plain washer } Fixing adjust-	8	3900	
					Self-locking nut ($\frac{1}{4}$ " U.N.F.) } ment plates to	4	252220	
							drain channels	
					Top drain channel for door R.H.	1	330567	
21					Top drain channel for door L.H.	1	330568	
					Special bolt } Fixing	2	78208	
					Plain washer } drain channel	2	3900	
					Self-locking nut ($\frac{1}{4}$ " U.N.F.) } to hoodstick	2	252220	
					Side drain channel for door R.H.	1	330561	
22					Side drain channel for door L.H.	1	330562	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{5}{8}$ " long)	4	255206	
					Plain washer } Fixing drain	8	3900	
					Self-locking nut ($\frac{1}{4}$ " U.N.F.) } channel to	4	252220	
							hoodstick	
23					Sealing rubber for door, top	2	330541	
24					Sealing rubber for door, rear top	2	330535	
					Rivet fixing rubber to channel	22	308517	
					Strap retaining side curtain in rolled-up position, green	4	301332	Optional equipment
					Strap retaining side curtain in rolled-up position, blue	4	307199	
					Buckle for strap	4	300953	

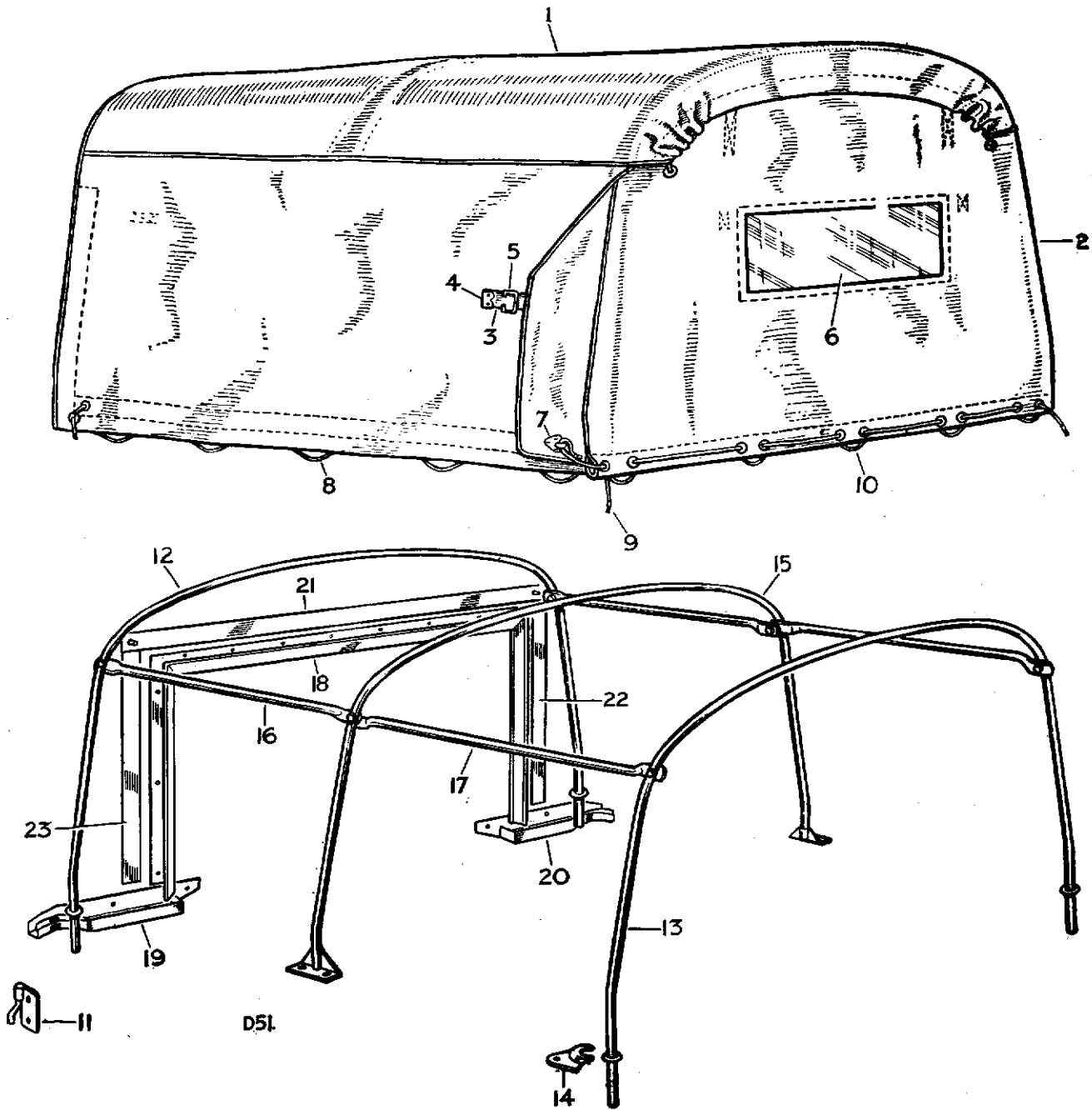
HOOD, THREE-QUARTER LENGTH, 109



HOOD, THREE-QUARTER LENGTH, 109

PLATE REF.	1 2 3 4	DESCRIPTION	Qty.	Part No.	REMARKS
1		HOOD COMPLETE, THREE-QUARTER LENGTH PLAIN SIDES, GREEN	1	331307	
		HOOD COMPLETE, THREE-QUARTER LENGTH PLAIN SIDES, BLUE	1	330997	
		HOOD COMPLETE, THREE-QUARTER LENGTH WITH SIDE WINDOWS, GREEN	1	331308	
		HOOD COMPLETE, THREE-QUARTER LENGTH WITH SIDE WINDOWS, BLUE	1	330998	
2		Rear curtain complete, green	1	331106	
		Rear curtain complete, blue	1	330978	
		Strap complete, rear curtain to body, green	2	331105	
		Strap complete, rear curtain to body, blue	2	330981	
		Buckle } For rear	2	300953	
		End cap } curtain to	2	300954	
		Eyelet for end cap } body strap	4	300785	
		Strap complete, retaining rear curtain, green	2	301332	
		Strap complete, retaining rear curtain, blue	2	307199	
		End cap } For rear curtain	2	300954	
		Eyelet for end cap } retaining strap	4	300785	
		Buckle for rear curtain retaining strap	2	300953	
3		Strap complete for extension flap, green	2	301332	
		Strap complete for extension flap, blue	2	307199	
4		End cap } For extension	2	300954	
		Eyelet for end cap } flap strap	2	300785	
5		Buckle for extension flap strap	2	300953	
6		Backlight, plastic	1	306340	3 off with side windows
		Adhesive tape for backlight	2	306375	
7		Rope hook for curtain side....	2	304797	
		Washer plate for rope hook	2	301343	
		Rivet fixing rope hook	6	3547	
8		Rope complete for side curtain lower edge, 93"	2	331318	
9		Rope complete for hood top and sides, 116"	1	331222	
10		Rope complete for rear curtain, 88"	1	331221	
		HOOD STICKS AND FIXINGS COMPLETE	1	332952	
		Front hook R.H. } For	1	330578	
11		Front hook L.H. } hood rope	1	330579	
		Screw (2 B.A. x $\frac{1}{2}$ " long) }	4	77758	
		Plain washer } Fixing hook	4	3902	
		Spring washer $\frac{5}{8}$ " } to rear body	4	3073	
		Nut (2 B.A.) }	4	3823	
		Staple for hood strap at tailboard corner	2	300924	
		Screw (2 B.A. x $\frac{3}{4}$ " long) } Fixing	4	77758	
		Spring washer } staple to	4	3073	
		Nut (2 B.A.) } rear body	4	2247	
12		Hoodstick, front	1	330553	
13		Hoodstick, rear	1	330553	
14		Clamp arm for rear hood stick	4	304301	
		Bolt ($\frac{5}{16}$ " U.N.F. x 1" long) } Fixing	4	255228	
		Plain washer } clamp arm	4	3899	
		Spring washer } to hood	4	3075	
		Nut ($\frac{5}{16}$ " U.N.F.) } socket	4	254811	

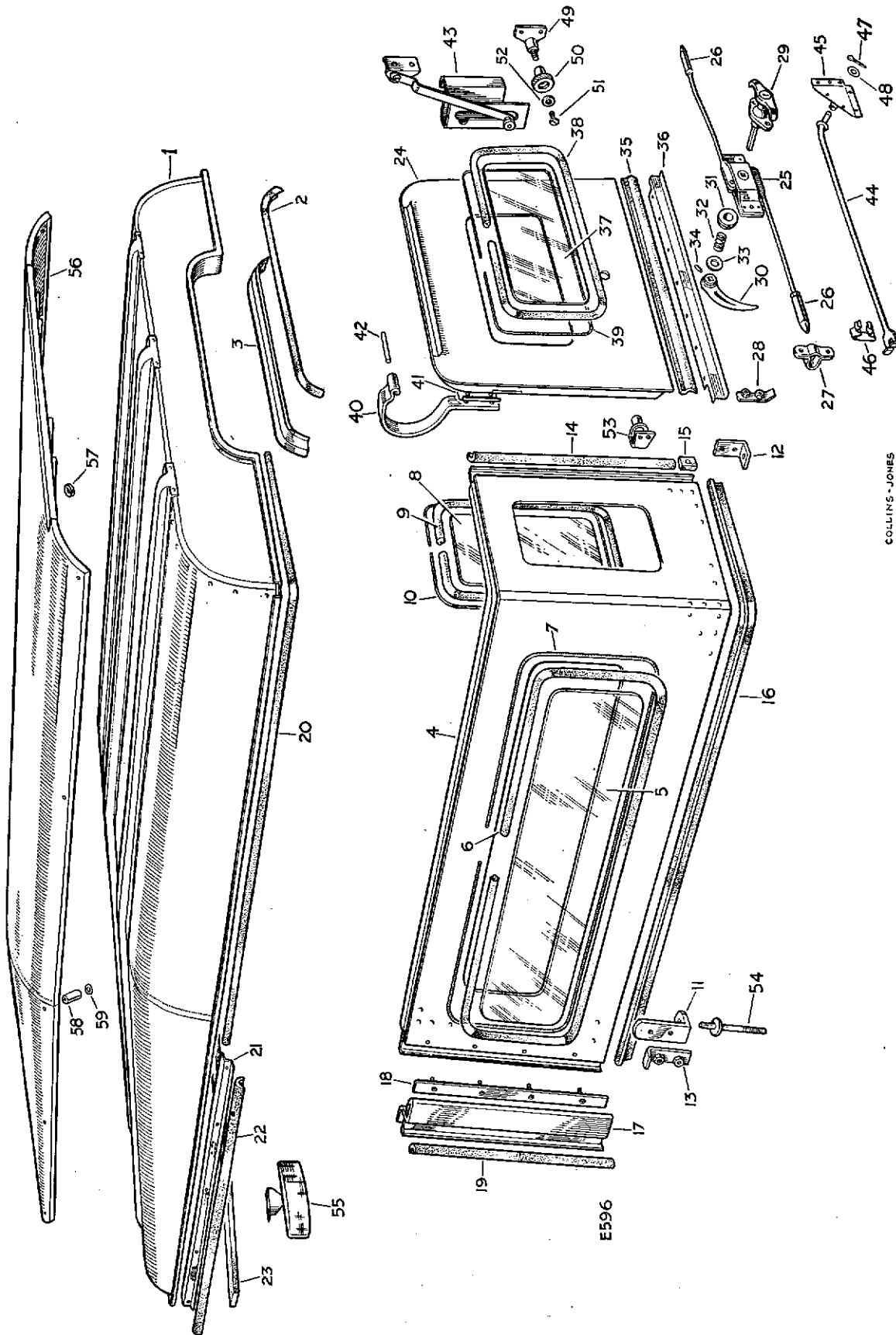
HOOD, THREE-QUARTER LENGTH, 109



HOOD, THREE-QUARTER LENGTH, 109

PLATE REF.	1 2 3 4	DESCRIPTION	Qty.	Part No.	REMARKS
		Bolt plate	2	330908	
		Spring washer	4	3074	
		Nut ($\frac{1}{4}$ " U.N.F.)	4	254810	
15		Hood stick, intermediate	1	330699	
		Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{5}{8}$ " long)	4	255207	
		Spring washer	4	3074	
		Nut plate ($\frac{1}{4}$ " U.N.F.)	4	330830	
		Locknut ($\frac{1}{4}$ " U.N.F.)	4	254860	
16		Tie tube for hood stick (Front)	2	330897	
17		Tie tube for hood stick (Rear)	2	330896	
		Screw ($\frac{1}{4}$ " U.N.F. x $1\frac{1}{8}$ " long)	4	78225	
		Screw ($\frac{1}{4}$ " U.N.F. x $1\frac{1}{4}$ " long)	2	78303	
		Square nut ($\frac{1}{4}$ " U.N.F.)	6	78205	
		Self-locking nut ($\frac{1}{4}$ " U.N.F.)	6	252220	
18		Frame for hood attachment to cab	1	331281	
		Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{3}{4}$ " long)	11	78210	
		Plain washer	22	3900	
		Spring washer	11	3074	
		Nut ($\frac{1}{4}$ " U.N.F.)	11	254810	
19		Drain channel for rear of cab L.H.	1	331276	Alternatives to six lines below
20		Drain channel for rear of cab R.H.	1	331275	
		Drain channel for rear of cab L.H.	1	331674	Alternatives to two lines above
		Drain channel for rear of cab R.H.	1	331673	
		Stud retaining hood	2	320345	
		Screw (2 B.A. x $1\frac{1}{4}$ " long)	2	77993	
		Spring washer	2	3073	
		Nut (2 B.A.)	2	3823	
		Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{3}{4}$ " long)	6	78210	
		Plain washer	12	3900	
		Spring washer	6	3074	
		Nut ($\frac{1}{4}$ " U.N.F.)	6	254810	
		Hook R.H.	1	334245	
		Hook L.H.	1	334246	
		Pop rivet, fixing hooks to cab capping	4	78248	
21		Hood retaining strip, top	1	331349	Alternatives to two lines below
22		Hood retaining strip complete R.H.	1	331346	
23		Hood retaining strip complete L.H.	1	331347	
		Strap, fixing front curtain	2	331361	
		End cap	2	331362	
		Eyelet	2	300785	
		Rivet fixing strap to retaining strip	2	78313	
		Hood retaining strip, top	1	331675	Alternatives to seven lines above
		Hood retaining strip, side	2	331676	

HARD TOP AND TROPICAL ROOF, 88

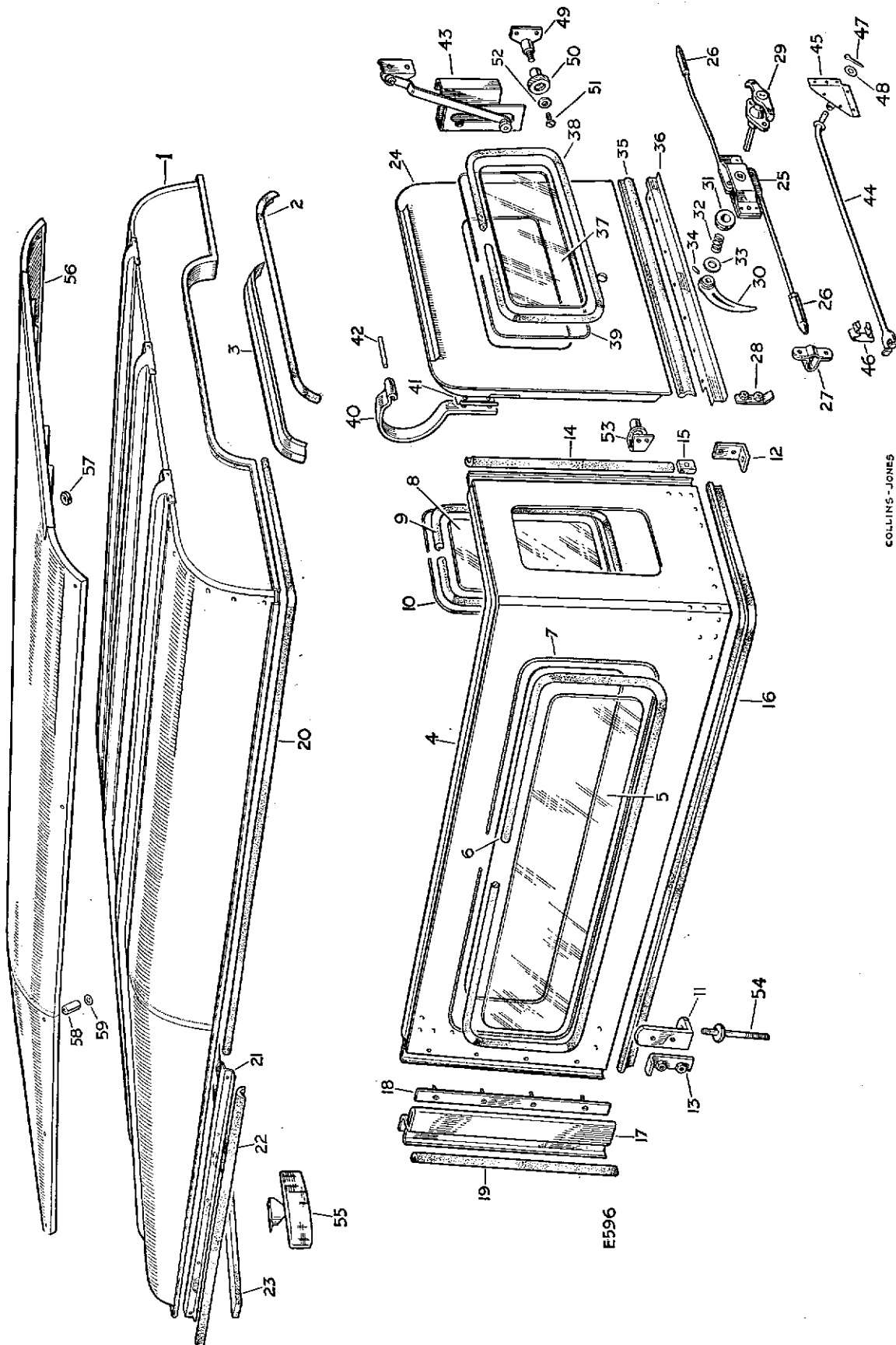


COLLINS-JONES

HARD TOP AND TROPICAL ROOF, 88

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					HARD TOP COMPLETE ASSEMBLY	1	330963	Without rear end windows } Plain
					HARD TOP COMPLETE ASSEMBLY	1	334727*	With rear end windows } sides
					HARD TOP COMPLETE ASSEMBLY	1	330964	Without rear end windows } Fixed side windows
					HARD TOP COMPLETE ASSEMBLY	1	334729*	With rear end windows } Export only
1					ROOF ASSEMBLY	1	332000	
2					Rubber seal for roof, rear	1	332149	
3					Seal retainer for roof, rear	1	332151	
					Rivet fixing seal to retainer	11	302818	
					Screw (2 B.A. x $\frac{1}{2}$ " long)	9	77869	
					Plain washer	9	3902	
					Spring washer	9	3073	
					Nut (2 B.A.)	9	3823	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{3}{4}$ " long)	10	255207	
					Plain washer	14	3840	
					Spring washer	10	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	10	254810	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{3}{4}$ " long)	10	255207	
					Plain washer	10	3900	
					Spring washer	10	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	10	254810	
					SIDE PANEL ASSEMBLY, R.H.	1	334001	
					SIDE PANEL ASSEMBLY, L.H.	1	334002	
					SIDE PANEL ASSEMBLY, R.H.	1	334707*	
					SIDE PANEL ASSEMBLY, L.H.	1	334708*	
					SIDE PANEL ASSEMBLY, R.H.	1	334003	
					SIDE PANEL ASSEMBLY, L.H.	1	334004	
					SIDE PANEL ASSEMBLY, R.H.	1	334713*	
4					SIDE PANEL ASSEMBLY, L.H.	1	334714*	
5					Glass for side window	2	304234	
6					Weather strip for glass	2	304235	
7					Filler strip for weather strip	2	304236	
8					Glass for rear end window	2	332341	
9					Weather strip for glass	2	306287	
10					Filler strip for weather strip	2	306289	
11					Mounting bracket, front...	2	332080	
12					Mounting bracket, rear	2	332052	
					Bolt ($\frac{5}{16}$ " U.N.F. x $\frac{5}{8}$ " long)	4	255225	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{3}{4}$ " long)	4	255207	
					Plain washer	4	3830	
					Plain washer	8	3840	
					Spring washer	4	3074	
					Spring washer	4	3075	
					Nut ($\frac{1}{4}$ " U.N.F.)	4	254810	
13					Nut plate	2	332081	
14					Rubber seal for rear lid, side	2	332150	
					Rivet fixing seal	10	302818	
15					Rubber buffer for rear lid, side	2	332146	
					Drive screw	2	77932	
					Plain washer	2	3867	

HARD TOP AND TROPICAL ROOF, 88



COLLINS-JONES

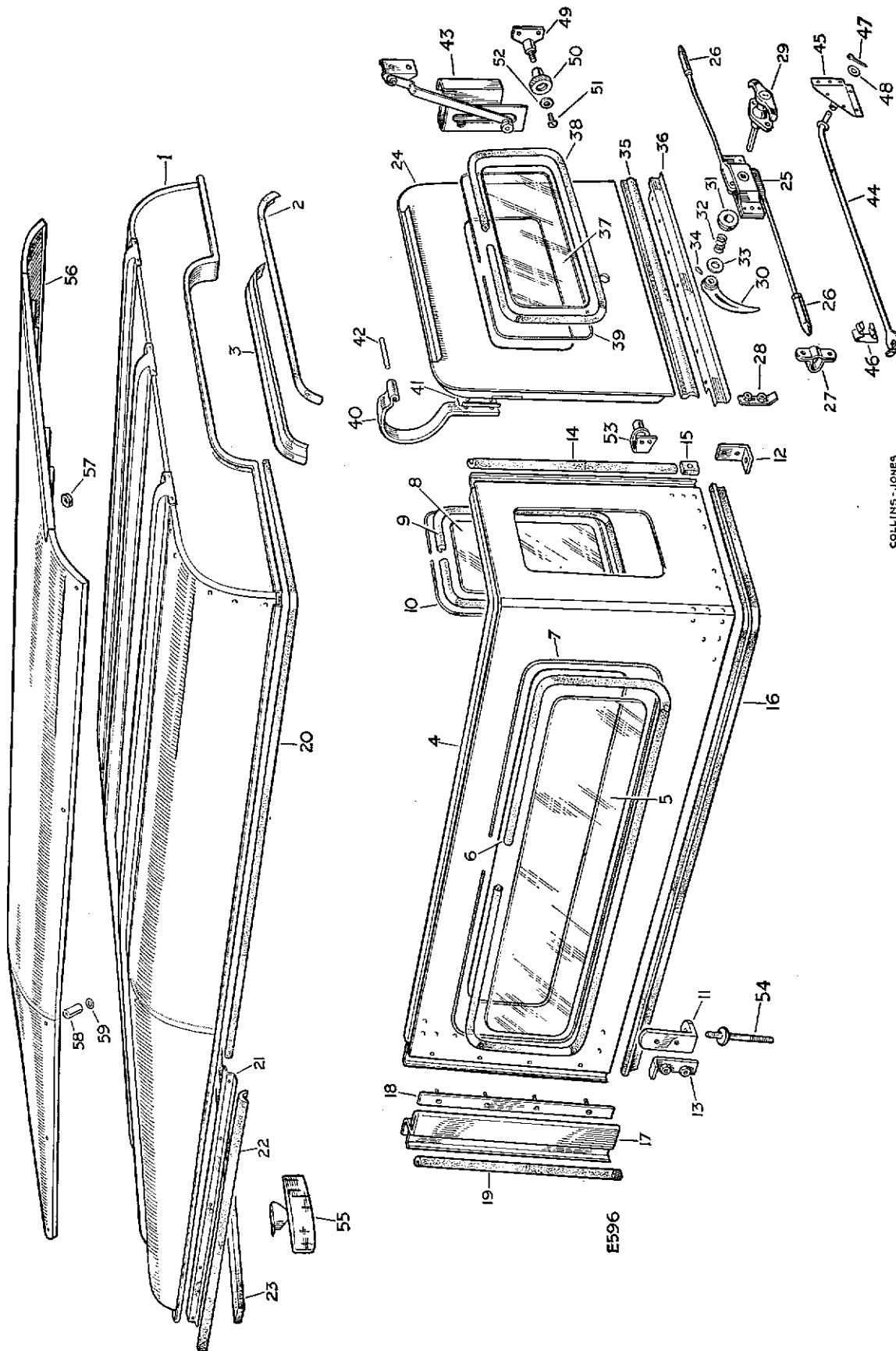
HARD TOP AND TROPICAL ROOF, 88

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
16					Rubber sealing strip, lower edge to body	2	333487	
					Capping for front door rear seal, R.H.	1	332112	
17					Capping for front door rear seal, L.H.	1	332113	
18					Stud plate	2	332065	
					Screw (2 B.A. x ½" long)	6	77869	
					Plain washer	6	3852	
					Plain washer	8	3885	
					Spring washer	14	3073	
					Nut (2 B.A.)	14	3823	
19					Seal for front door, upper, side	2	332152	
					Rivet fixing seal to capping	10	302818	
20					Rubber seal, roof to side	2	332154	
					Seal retainer for door top, R.H.	1	330788	
21					Seal retainer for door top, L.H.	1	330789	
					Screw (2 B.A. x ½" long)	10	77869	
					Plain washer	10	3902	
					Spring washer	10	3073	
					Nut (2 B.A.)	10	3823	
					Rubber seal at door pillar top and bottom	6	332215	
22					Sealing rubber for door top	2	330541	
					Rivet fixing seal to retainer	10	302818	
23					Sealing rubber, windscreen to roof	1	330878	
24					REAR LID ASSEMBLY	1	332181	Quadrant type fixing } Alternatives Rod type fixing } Check before ordering
					REAR LID ASSEMBLY	1	333467	
25					Lock complete for rear lid	1	302164	
26					Bolt end for lock	2	262798	
					Screw (2 B.A. x ½" long)	4	77700	
					Plain washer	4	3816	
					Spring washer	4	3073	
					Nut (2 B.A.)	4	2247	
27					Guide for rear lid lock	2	332097	
					Set bolt (¼" U.N.F. x ¾" long)	4	255207	
					Spring washer	4	3074	
					Plain washer	4	3900	
28					Nut plate	2	332121	
29					Handle for rear lid, outer, locking	1	306461	
					Screw (2 B.A. x ¾")	2	78171	
					Nut (2 B.A.)	2	2247	
30					Handle for rear lid, inner	1	302207	
31					Boss	1	320046	
32					Coil spring	1	313493	
33					Cap for coil spring	1	320047	
34					Locking pin	1	302262	
35					Rubber seal for rear lid, bottom	1	332143	
36					Retainer for bottom seal	1	332122	
					Pop rivet fixing retaining strip	9	78257	
37					Glass for rear lid	1	332089	
38					Weather strip for back light	1	302177	
39					Filler strip for weather strip	1	302178	

Alternative
to rear
door
See also
pages 355
and 357
Check
before
ordering

Alternative
to rear
door
See also
pages 355
and 357
Check
before
ordering

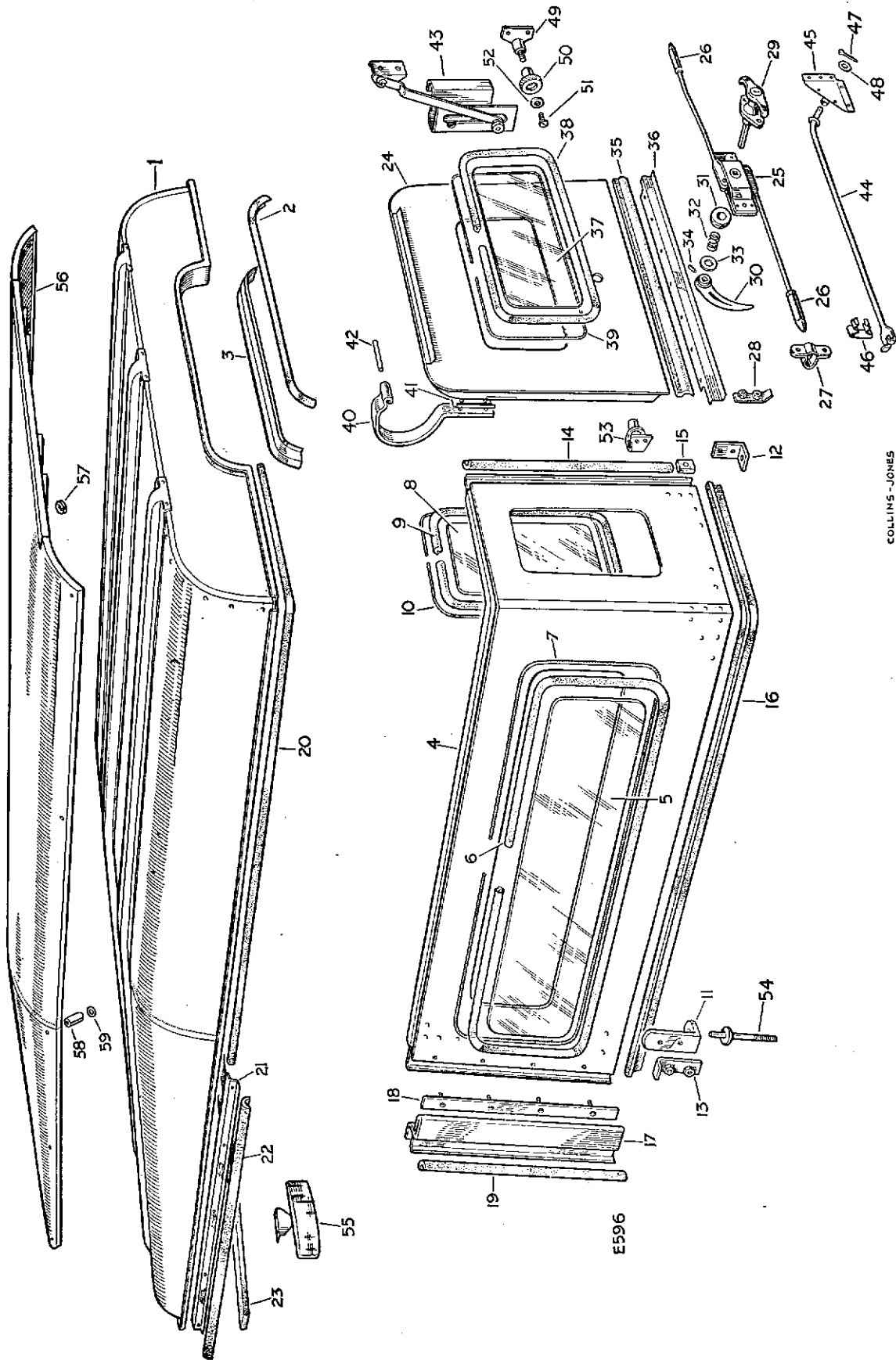
HARD TOP AND TROPICAL ROOF, 88



HARD TOP AND TROPICAL ROOF, 88

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
40					Hinge leaf for rear lid, R.H.	1	332040	For lid with quadrant type fixing } Alternatives Check before ordering
					Hinge leaf for rear lid, L.H.	1	332041	
					Hinge leaf for rear lid	2	333468	
41					Plain washer	4	3830	Fixing hinge leaf to rear lid
					Spring washer	4	3075	
					Bolt ($\frac{5}{16}$ " U.N.F. x $\frac{3}{4}$ " long)	4	255226	
					Tapped plate	2	332047	
42					Pin for rear lid hinge	2	302165	
43					Split pin } Fixing	4	3901	hinge pin
					Plain washer } hinge pin	4	3899	
					Stay for rear lid, R.H.	1	332182	
43					Stay for rear lid, L.H.	1	332183	Quadrant type fixing
					Plain washer } Fixing	2	3899	
					Spring washer } stay to	2	2285	
43					Split pin } hinge leaf	2	2389	Rod type fixing
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{5}{8}$ " long)	4	255206	
					Plain washer } Fixing stay to body	4	3946	
44					Spring washer	4	3074	Alternative to rear door See also pages 355 and 357 Check before ordering
					Nut ($\frac{1}{4}$ " U.N.F.)	4	254810	
					Stay for rear lid, R.H.	1	332385	
45					Stay for rear lid, L.H.	1	332386	Part of rear lid 333467
					Securing plate, R.H. } For rear	1	332391*	
					Securing plate, L.H. } lid stays	1	332392*	
46					Rivet fixing plate to rear lid	14	300783	Rod type fixing
					Spring clip for rear lid stay	2	332398	
					Pop rivet, fixing clip to rear lid	2	78248	
47					Split pin } Fixing rear lid	2	3901	Rod type fixing
48					Plain washer } stay to support	2	2208	
49					Mounting bracket for stay support	2	332393	
50					Locking nut for rear lid stay	2	332397	
51					Screw (2 B.A. x $\frac{3}{8}$ " long) } Retaining	2	77941	
52					Plain washer } locking nut	2	2983	
52					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{5}{8}$ " long)	4	255206	Fixing mounting bracket to body
					Plain washer	4	4071	
					Spring washer	4	3074	
53					Nut ($\frac{1}{4}$ " U.N.F.)	4	254810	Fixing sockets
					Socket for rear lid lock bolt, R.H.	1	332083	
					Socket for rear lid lock bolt, L.H.	1	332084	
53					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{5}{8}$ " long)	4	255206	Fixing sockets
					Plain washer	4	3840	
					Spring washer	4	3074	
53					Nut ($\frac{1}{4}$ " U.N.F.)	4	254810	Fixing sockets
					Bolt ($\frac{5}{16}$ " U.N.F. x $\frac{7}{8}$ " long)	2	255227	
					Plain washer	4	3830	
53					Spring washer	2	3075	Fixing hard top to body
					Nut ($\frac{5}{16}$ " U.N.F.)	2	254811	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{5}{8}$ " long)	4	255206	
54					Plain washer	4	3840	Fixing hard top to body
					Spring washer	4	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	4	254810	
54					Mounting stud	4	332157	Fixing hard top to body
					Plain washer	4	3898	
					Special washer	2	332293	
54					Spring washer	8	3075	Fixing hard top to body
					Nut ($\frac{5}{16}$ " U.N.F.)	8	254811	

HARD TOP AND TROPICAL ROOF, 88



COLLINS-JONES

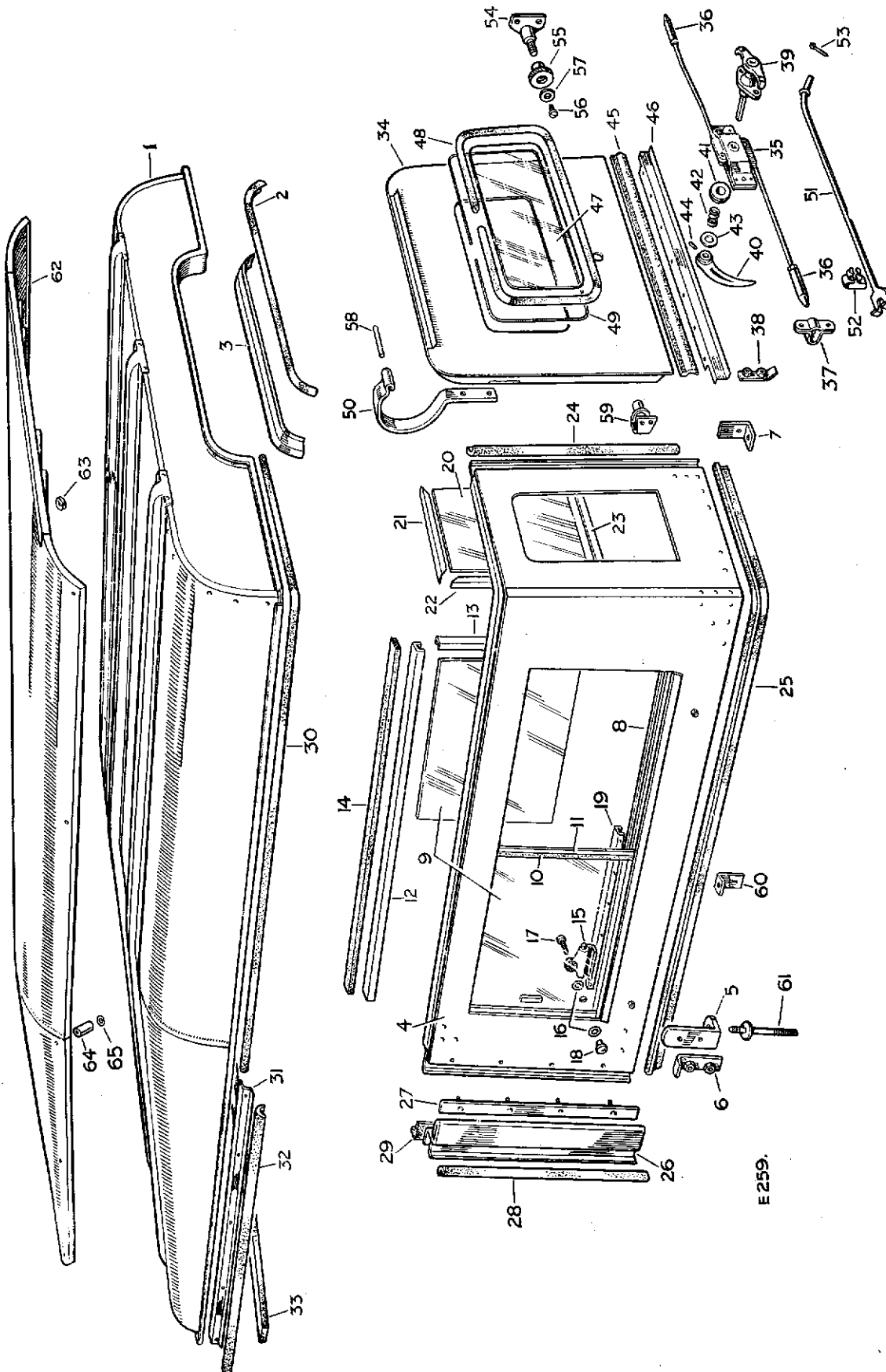
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HARD TOP AND TROPICAL ROOF, 88

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					Support bracket, centre	2	332201	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{3}{4}$ " long)	4	255207	
					Plain washer	6	3900	
					Nut ($\frac{1}{4}$ " U.N.F.)	4	254810	
55					Interior mirror	1	334000	
					Drive screw, trimmed vehicles	2	77789	
					Bolt (2 B.A. x $\frac{1}{2}$ " long)	2	234603	
					Packing washer	2	3864	
					Spring washer	2	3073	
					Nut (2 B.A.)	2	3823	
					TROPICAL ROOF PANEL ASSEMBLY	1	330966	
56					Tropical roof panel	1	332025	
					Stiffener for roof panel	3	332028	
					Drive screw	21	77704	Alternatives
					Pop rivet	21	78248	Check before ordering
					Screw (2 B.A. x $\frac{1}{2}$ " long)	8	77869	
					Plain washer	16	3852	
57					Rubber washer	8	302371	
					Shakeproof washer	8	71082	
					Nut (2 B.A.)	8	3823	
					Screw ($\frac{1}{4}$ " U.N.F. x 2" long)	8	78274	
					Screw ($\frac{1}{4}$ " U.N.F. x $2\frac{1}{4}$ " long)	2	78382	
					Plain washer	20	3900	
58					Distance piece	10	302372	
59					Rubber washer	10	302373	
					Spring washer	10	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	10	254810	
					Drive screw	45	77704	Alternative
					Pop rivet	45	78248	Check before ordering

See Page 480 for locking handles and catches for front doors and sliding windows

HARD TOP AND TROPICAL ROOF, 88, WITH SLIDING SIDE WINDOWS

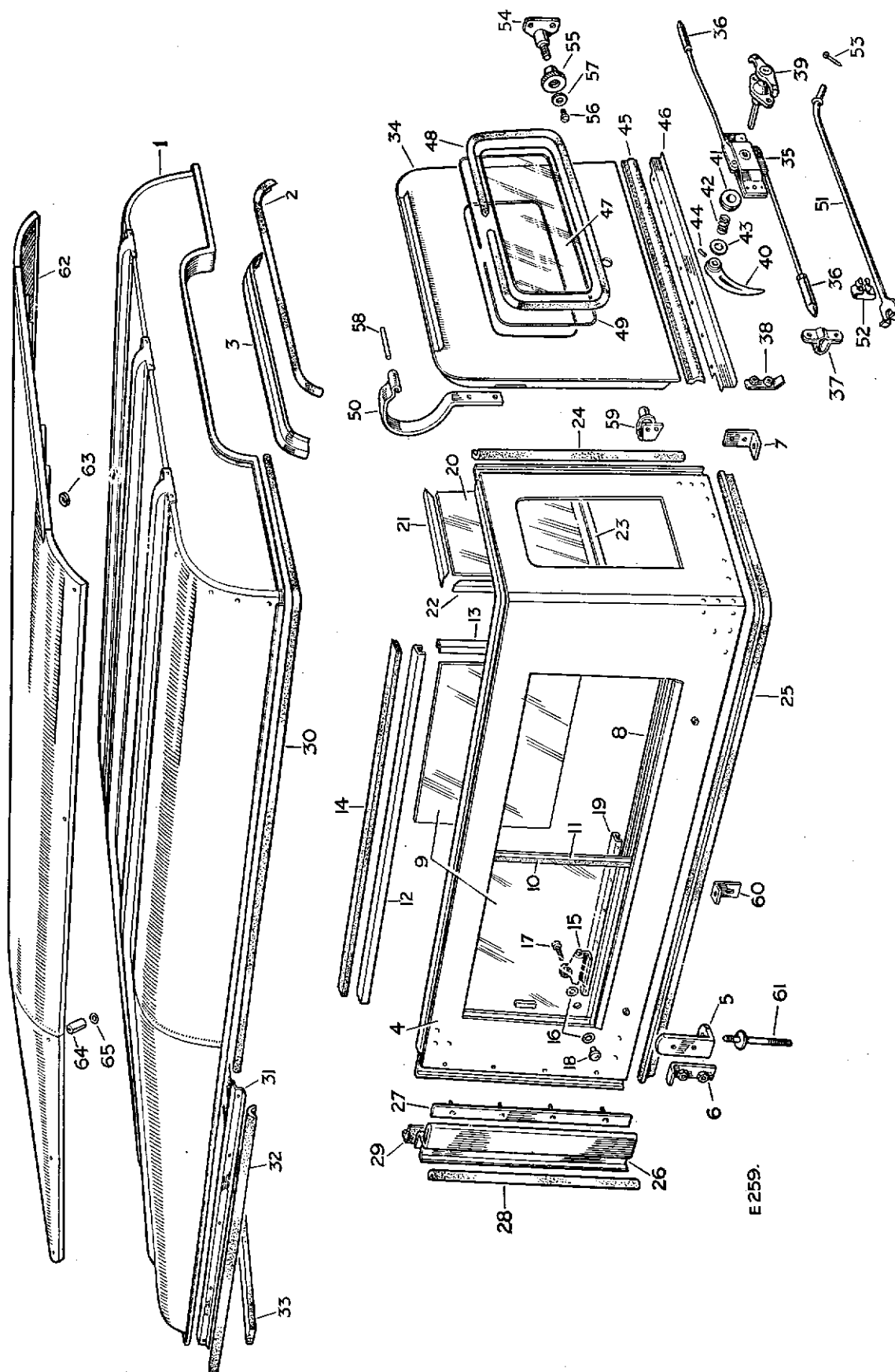


E 259.

HARD TOP AND TROPICAL ROOF, 88, WITH SLIDING SIDE WINDOWS

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					HARD TOP COMPLETE ASSEMBLY WITH			
					SLIDING SIDE WINDOWS	1	334190*	Export only
1					ROOF ASSEMBLY	1	332783	
2					Rubber seal for roof, rear	1	332149	
3					Seal retainer for roof, rear	1	332151	
					Rivet fixing seal to retainer	11	302818	
					Screw (2 B.A. x $\frac{1}{2}$ " long)	9	77869	
					Plain washer	9	3852	
					Spring washer	9	3073	
					Nut (2 B.A.)	9	3823	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{3}{4}$ " long)	18	255207	
					Plain washer	22	3840	
					Spring washer	18	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	18	254810	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{3}{4}$ " long)	10	255207	
					Plain washer	20	3900	
					Spring washer	10	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	10	254810	
					SIDE PANEL ASSEMBLY, R.H.	1	332306	
4					SIDE PANEL ASSEMBLY, L.H.	1	332307	
5					Mounting bracket front	2	332080	
					Bolt ($\frac{5}{16}$ " U.N.F. x $\frac{5}{8}$ " long)	4	255225	
					Plain washer	4	3830	
					Spring washer	4	3075	
6					Nut plate	2	332081	
7					Support bracket at tailboard	2	332052	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{3}{4}$ " long)	4	255207	
					Plain washer	8	3840	
					Spring washer	4	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	4	254810	
8					Drain channel complete for side windows	2	332223	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{5}{8}$ " long)	4	255206	
					Plain washer	4	4071	
					Spring washer	4	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	4	254810	
9					Glass for side window, sliding	4	332217	
10					Sealing rubber for sliding light	2	332230	
11					Channel for sliding light rubber	2	330661	
12					Channel for sliding light, top	4	332744	
					Channel for sliding light, bottom inner	2	332745	
					Channel for sliding light, bottom outer	2	332752	
13					Channel for sliding light, sides	4	332746	
14					Packing strip for top channel	4	332216	
					Drive screws fixing channels	76	77707	
15					Catch for sliding glass, front	2	332324	
					Catch for sliding glass, rear	2	332325	
16					Washer for catch	16	340391	
					Screw ($\frac{1}{4}$ " U.N.F. x $\frac{3}{4}$ " long) fixing rear catch	2	78401	
17					Screw ($\frac{1}{4}$ " U.N.F. x $\frac{3}{8}$ " long) fixing front catch	2	78402	
18					Tapped plate for catch	4	332329	

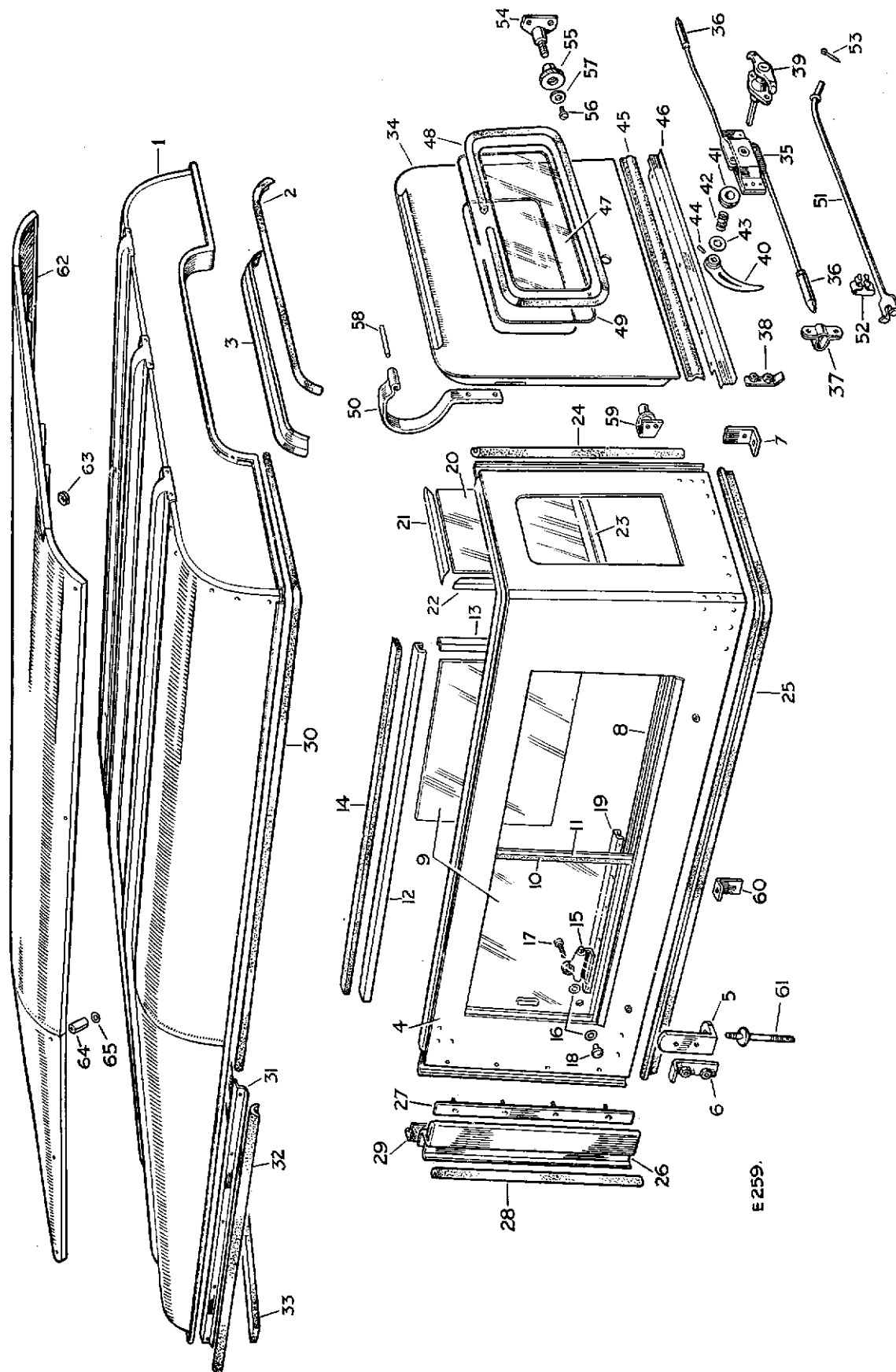
HARD TOP AND TROPICAL ROOF, 88, WITH SLIDING SIDE WINDOWS



HARD TOP AND TROPICAL ROOF, 88, WITH SLIDING SIDE WINDOWS

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
19					Runner for sliding catch	4	330848	
					Rivet fixing runner to drain channel	28	78248	
20					Glass for rear end window	2	332200	
					Glazing strip for rear end window	2	332308	
					Retainer for rear end glass, upper R.H.	1	332280	
21					Retainer for rear end glass, upper L.H.	1	332281	
22					Retainer for rear end glass, inner and outer	4	332282	
23					Retainer for rear end glass, lower L.H.	1	332284	
					Retainer for rear end glass, lower R.H.	1	332283	
24					Rubber seal for rear lid, side	2	330535	
					Rivet fixing seal	12	302818	
25					Rubber sealing strip, lower edge to body	2	333487	
					Capping for front door rear seal, R.H.	1	332112	
26					Capping for front door rear seal, L.H.	1	332113	
27					Stud plate	2	332065	
					Screw (2 B.A. x $\frac{1}{2}$ " long) }	6	78869	
					Plain washer, large } Fixing	6	3852	
					Plain washer, small } cappings to	8	3885	
					Spring washer } side panel	14	3073	
					Nut (2 B.A.) }	14	3823	
28					Seal for front door, upper side	2	332152	
					Rivet fixing seal to capping	10	302818	
29					Rubber seal at door pillar top and bottom	4	332215	
30					Rubber seal, roof to side	2	332154	
					Seal retainer for door top, R.H.	1	330788	
31					Seal retainer for door top, L.H.	1	330789	
					Screw (2 B.A. x $\frac{1}{2}$ " long) }	10	77869	
					Plain washer } Fixing seal	10	3852	Part of roof assembly
					Spring washer } retainer to roof	10	3073	
					Nut (2 B.A.) }	10	3823	
32					Sealing rubber for door top	2	330541	
					Rivet fixing seal to retainer	10	302818	
33					Sealing rubber, windscreen to roof	1	330878	
34					REAR LID ASSEMBLY	1	333467	
35					Lock complete for rear lid	1	302164	
36					Bolt end for lock	2	262798	
					Screw (2 B.A. x $\frac{1}{2}$ " long) }	4	77700	
					Plain washer } Fixing lock	4	3816	
					Spring washer } to rear lid	4	3073	
					Nut (2 B.A.) }	4	2247	Alternative to rear door
37					Guide for rear lid lock	2	332097	See also pages 355 and 357
					Set bolt ($\frac{1}{4}$ " U.N.F. x $\frac{3}{4}$ " long) } Fixing	4	255207	Check before ordering
					Spring washer } guide to	4	3074	
					Plain washer } rear lid	4	3900	
38					Nut plate	2	332121	
39					Handle for rear lid, outer, locking	1	306461	
					Screw (2 B.A. x $\frac{3}{4}$ " long) } Fixing	2	78171	
					Nut (2 B.A.) } handle	2	2247	
40					Handle for rear lid, inner	1	302207	

HARD TOP AND TROPICAL ROOF, 88, WITH SLIDING SIDE WINDOWS

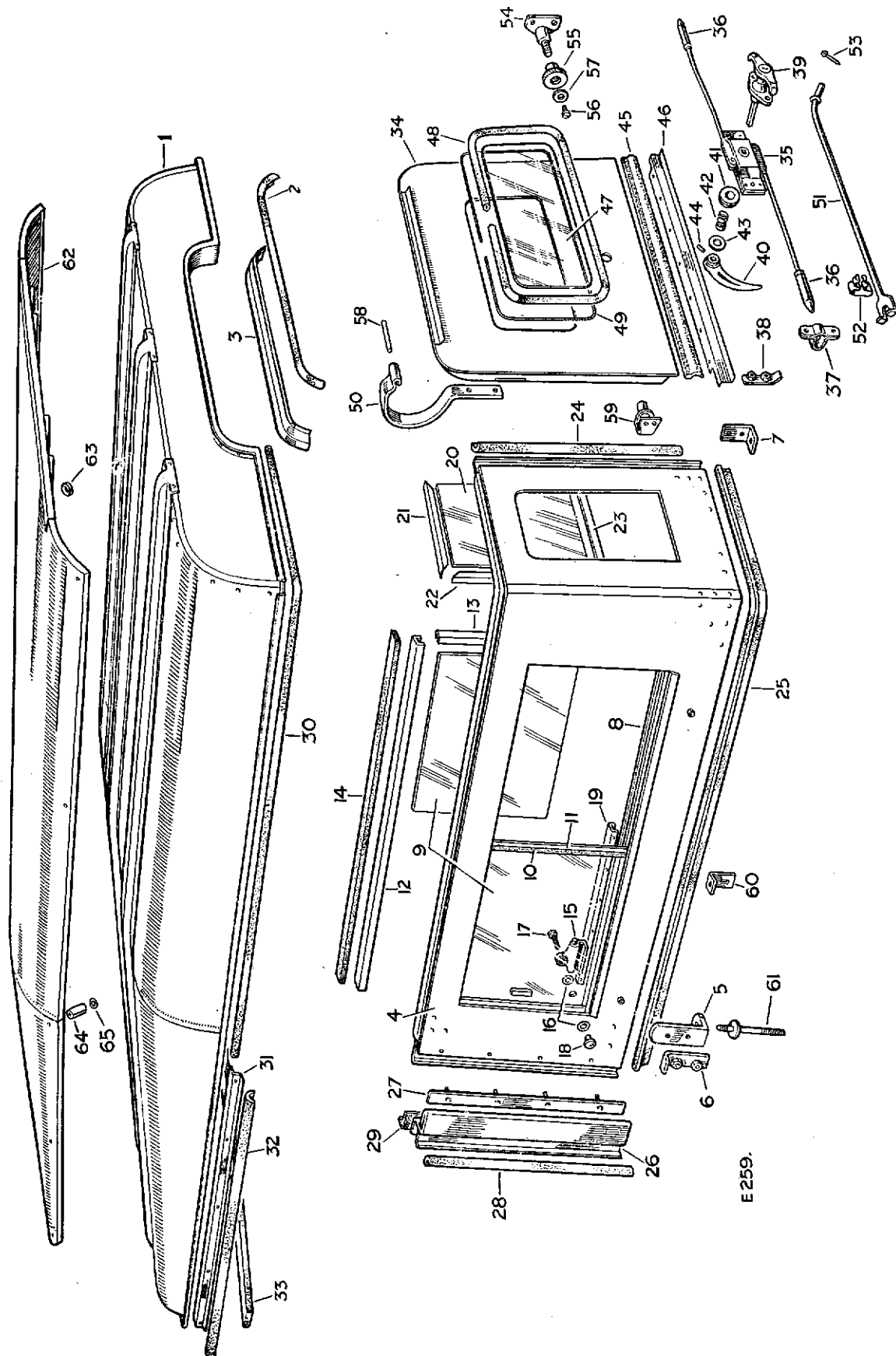


E 259.

HARD TOP AND TROPICAL ROOF, 88, WITH SLIDING SIDE WINDOWS

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
41					Boss	1	320046	
42					Coil spring	1	313493	
43					Cap for coil spring	1	320047	
44					Locking pin	1	302262	
45					Rubber seal for rear lid, bottom	1	332143	
46					Retainer for bottom seal	1	332122	
					Pop rivet fixing retaining strip	9	78257	
47					Glass for rear lid	1	332089	
48					Weather strip for back light	1	302177	
49					Filler strip for weather strip	1	302178	
50					Hinge leaf for rear lid	2	333468	
					Plain washer	4	3830	
					Spring washer	4	3075	
					Bolt ($\frac{5}{16}$ " U.N.F. x $\frac{3}{4}$ " long)	4	255226	
					Tapped plate	2	332047	
51					Stay for rear lid, R.H.	1	332385	
					Stay for rear lid, L.H.	1	332386	
					Securing plate, R.H.	1	332391*	
					Securing plate, L.H.	1	332392*	
					Rivet fixing plate to rear lid	14	300783	
52					Spring clip for rear lid stay	2	334073	Alternative to rear door
					Pop rivet, fixing clip to rear lid	2	78248	See also pages 355 and 357
53					Split pin	2	3901	Check before ordering
					Plain washer	2	2208	
54					Mounting bracket for stay support	2	332393	
55					Locking nut for rear lid stay	2	332397	
56					Screw (2 B.A. x $\frac{3}{8}$ " long)	2	77941	
57					Plain washer	2	2983	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{5}{8}$ " long)	4	255206	
					Plain washer	4	4071	
					Spring washer	4	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	4	254810	
58					Pin for rear lid hinge	2	302165	
					Split pin	4	3901	
					Plain washer	4	3899	
					Socket for rear lid lock bolt, R.H.	1	332083	
59					Socket for rear lid lock bolt, L.H.	1	332084	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{3}{4}$ " long)	4	255207	
					Plain washer	4	3840	
					Spring washer	4	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	4	254810	
60					Support bracket, centre, body side	2	332201	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{3}{4}$ " long)	4	255207	
					Plain washer	6	3900	
					Spring washer	4	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	4	254810	

HARD TOP AND TROPICAL ROOF, 88, WITH SLIDING SIDE WINDOWS

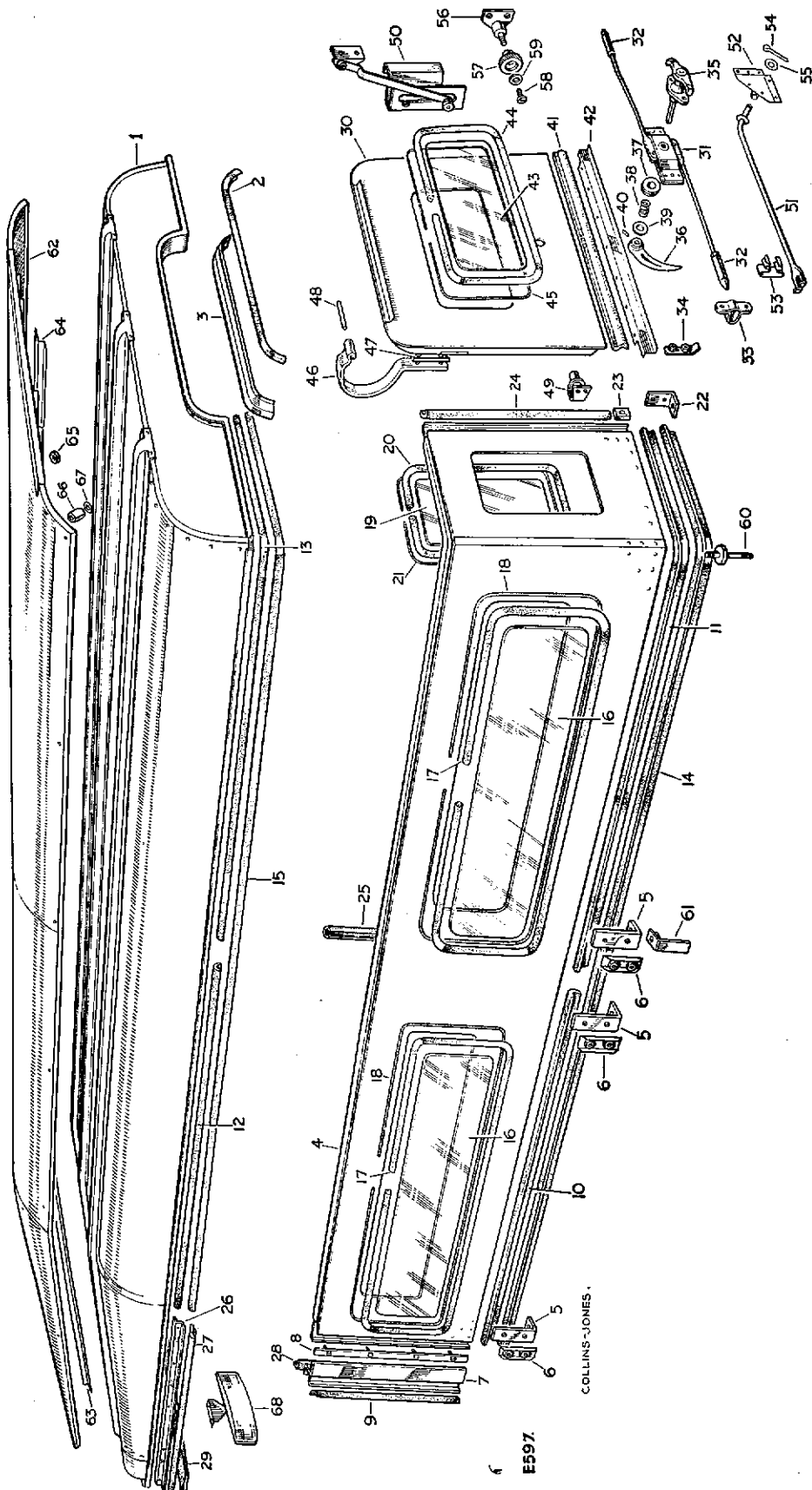


E 259.

HARD TOP AND TROPICAL ROOF, 88, WITH SLIDING SIDE WINDOWS

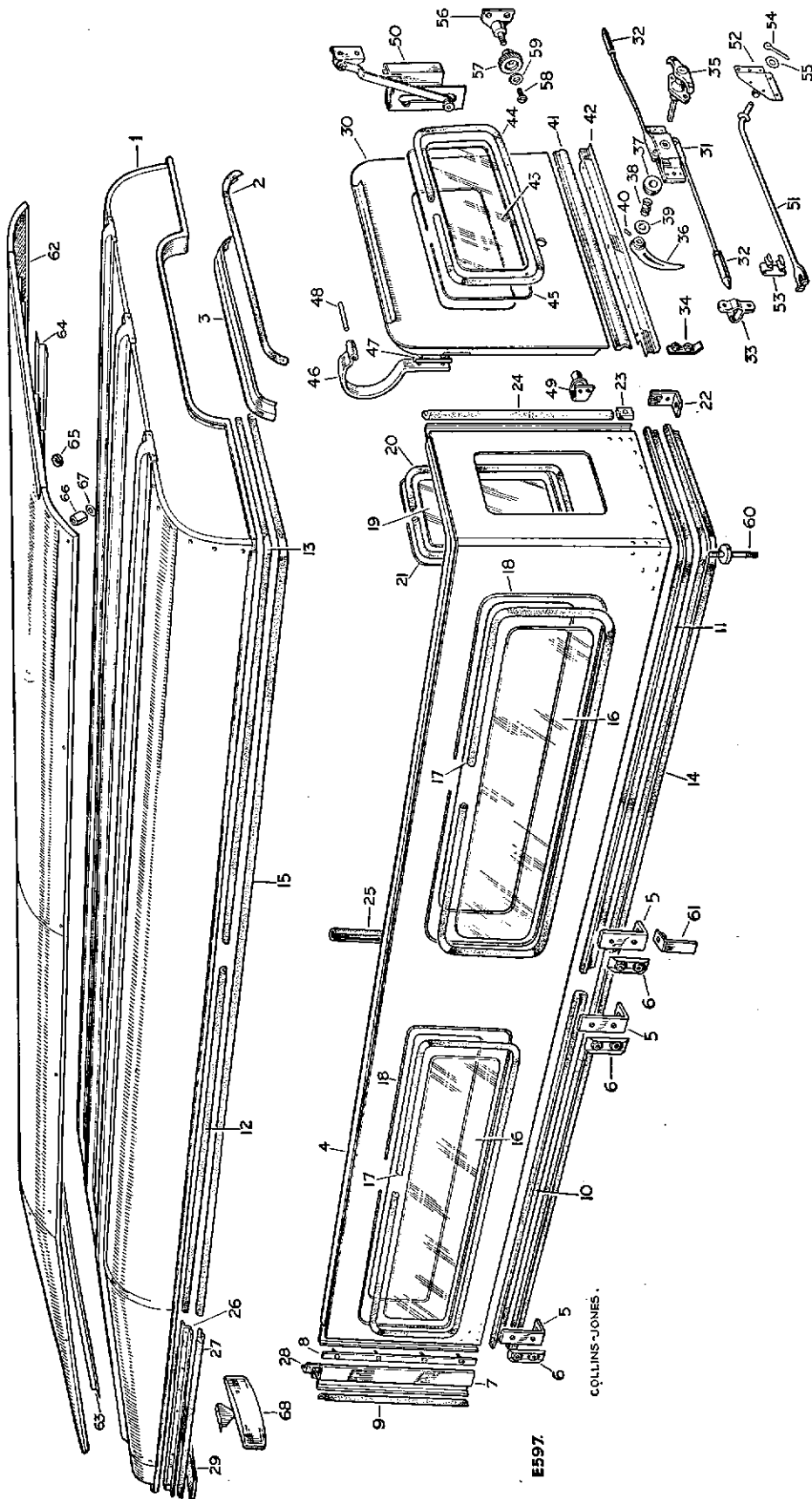
PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					Bolt ($\frac{5}{16}$ " U.N.F. x $\frac{7}{8}$ " long)	2	255227	
					Plain washer	4	3830	
					Spring washer	2	3075	
					Nut ($\frac{5}{16}$ " U.N.F.)	2	254811	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{5}{8}$ " long)	4	255206	
					Plain washer	4	3840	
					Spring washer	4	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	4	254810	
61					Mounting stud	4	332157	
					Plain washer	6	3898	
					Special washer	2	332293	
					Spring washer	8	3075	
					Nut ($\frac{5}{16}$ " U.N.F.)	8	254811	
					Interior mirror	1	334000	
					Bolt (2 B.A. x $\frac{1}{2}$ " long)	2	234603	
					Packing washer	2	3864	
					Spring washer	2	3073	
					Nut (2 B.A.)	2	3823	
					TROPICAL ROOF PANEL ASSEMBLY	1	330966	
62					Tropical roof panel	1	332025	
					Stiffener for roof panel	3	332028	
					Drive screw	21	77704	} Alternatives Check before ordering
					Pop rivet	21	78248	
					Screw (2 B.A. x $\frac{1}{2}$ " long)	8	77869	
					Plain washer	16	3852	
63					Rubber washer	8	302371	
					Shakeproof washer	8	71082	
					Nut (2 B.A.)	8	3823	
					Screw ($\frac{1}{4}$ " U.N.F. x 2" long)	8	78274	
					Screw ($\frac{1}{4}$ " U.N.F. x $2\frac{1}{4}$ " long)	2	78382	
					Plain washer	20	3900	
64					Distance piece	10	302372	
65					Rubber washer	10	302373	
					Spring washer	10	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	10	254810	
					Drive screw	45	77704	} Alternatives Check before ordering
					Pop rivet	45	78248	

HARD TOP AND TROPICAL ROOF, 109



HARD TOP AND TROPICAL ROOF, 109

PLATE REF.	1 2 3 4	DESCRIPTION	Qty.	Part No.	REMARKS
		HARD TOP COMPLETE ASSEMBLY	1	332977	Without rear end windows } Plain
		HARD TOP COMPLETE ASSEMBLY	1	334731*	With rear end windows } sides
		HARD TOP COMPLETE ASSEMBLY	1	332978	Without rear end windows } Fixed side windows
		HARD TOP COMPLETE ASSEMBLY	1	334733*	With rear end windows } Export only
1		ROOF ASSEMBLY	1	333819	
2		Rubber seal for roof, rear	1	332149	
3		Seal retainer for roof, rear	1	332151	
		Rivet fixing seal to retainer	11	302818	
		Screw (2 B.A. x $\frac{1}{2}$ " long)	9	77869	} Fixing retainer to hard top
		Plain washer	9	3816	
		Spring washer	9	3073	
		Nut (2 B.A.)	9	3823	
		Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{3}{4}$ " long)	28	255207	} Fixing hard top roof to sides
		Plain washer	28	3840	
		Spring washer	28	3074	
		Nut ($\frac{1}{4}$ " U.N.F.)	28	254810	
		SIDE PANEL ASSEMBLY, R.H. FRONT	1	333347	} Plain sides Fixed side windows
		SIDE PANEL ASSEMBLY, L.H. FRONT	1	333348	
		SIDE PANEL ASSEMBLY, R.H. FRONT	1	333349	
		SIDE PANEL ASSEMBLY, L.H. FRONT	1	333350	
		SIDE PANEL ASSEMBLY, R.H. REAR	1	333355	} Plain sides Fixed side windows
		SIDE PANEL ASSEMBLY, L.H. REAR	1	333356	
		SIDE PANEL ASSEMBLY, R.H. REAR	1	333357	
		SIDE PANEL ASSEMBLY, L.H. REAR	1	333358	
		SIDE PANEL ASSEMBLY, R.H.	1	334005*	} One-piece side panel without rear end windows
		SIDE PANEL ASSEMBLY, L.H.	1	334006*	
		SIDE PANEL ASSEMBLY, R.H.	1	334719*	
		SIDE PANEL ASSEMBLY, L.H.	1	334720*	
		SIDE PANEL ASSEMBLY, R.H.	1	334007*	} One-piece side panel without rear end windows
		SIDE PANEL ASSEMBLY, L.H.	1	334008*	
		SIDE PANEL ASSEMBLY, R.H.	1	334725*	
		SIDE PANEL ASSEMBLY, L.H.	1	334726*	
4		SIDE PANEL ASSEMBLY, L.H.	1	334726*	} One-piece side panel with rear end windows
5		Mounting angle for side panel	6	332080	
		Bolt ($\frac{5}{16}$ " U.N.F. x $\frac{5}{8}$ " long)	12	255225	
		Plain washer	12	3830	
		Spring washer	12	3075	} corner bracket
6		Nut plate	6	332081	
		Capping and seal retainer for front door R.H.	1	332112	
7		Capping and seal retainer for front door L.H.	1	332113	
8		Stud plate, (2 B.A.)	2	332065	
		Spring washer	8	3073	
		Plain washer	8	3885	
		Nut (B.A.)	8	2247	
		Screw (2 B.A. x $\frac{1}{2}$ " long)	6	77869	
		Plain washer	6	3852	
		Spring washer	6	3073	
		Nut (2 B.A.)	6	3823	

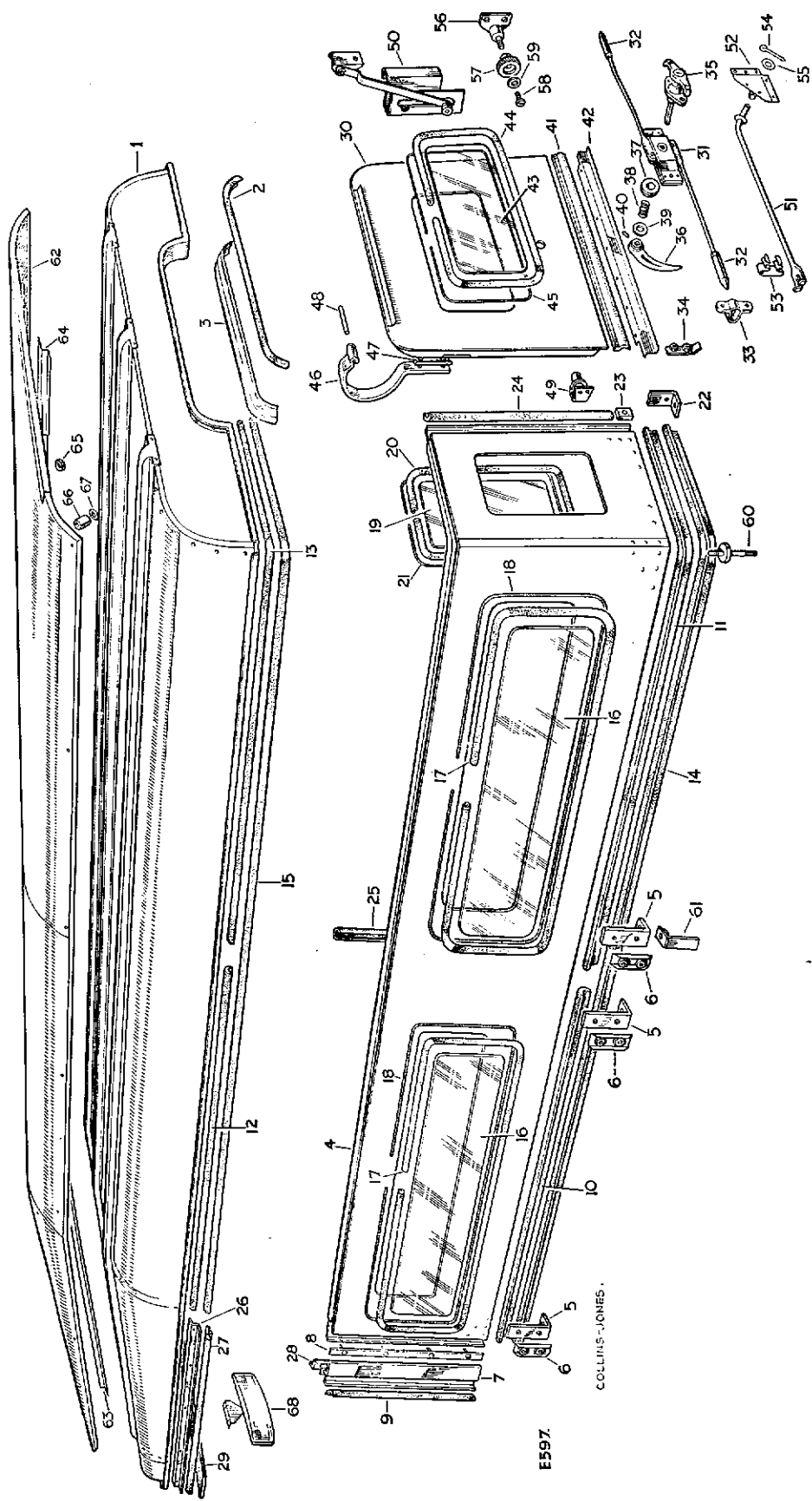


E597

HARD TOP AND TROPICAL ROOF, 109

PLATE REF.	1 2 3 4	DESCRIPTION	Qty.	Part No.	REMARKS
9		Seal for front door, upper, side	2	332152	
		Rivet fixing rubber to retainer	10	302818	With two-piece side panels
		Rivet fixing rubber to retainer	10	305192	With one-piece side panel
10		Rubber seal, side panel to body capping	2	333402	} With two-piece side panels
11		Rubber seal, side panel to body capping	2	333403	
12		Rubber seal, side panel to roof	2	333404	
13		Rubber seal, side panel to roof	2	333405	} With one-piece side panel
14		Rubber seal, side panel to body capping	2	333490	
15		Rubber seal, side panel to roof	2	333983	
16		Glass for side window	4	302174	
17		Weather strip for glass	4	302177	
18		Filler strip for weather strip	4	302178	
19		Glass for rear end window	2	332341	
20		Weather strip for glass	2	306287	
21		Filler strip for weather strip	2	306289	
22		Support bracket at tailboard corner	2	332052	
		Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{3}{4}$ " long)	4	255207	} Fixing support bracket at tailboard corner
		Plain washer	8	3840	
		Spring washer	4	3074	
		Nut ($\frac{1}{4}$ " U.N.F.)	4	254810	
23		Buffer for rear lid	2	332146	
		Plain washer	2	3867	} Fixing buffer
		Drive screw ($\frac{1}{2}$ " No. 6)	2	77932	
24		Rubber seal for rear lid side	2	332150	
		Rivet fixing seal	10	302818	
		Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{3}{4}$ " long)	6	255207	} With two-piece side panels Check before ordering
		Plain washer	12	3840	
		Spring washer	6	3074	
		Nut ($\frac{1}{4}$ " U.N.F.)	6	254810	
25		Protection strip at joint (inside)	2	333401	
		Seal retainer for door top R.H.	1	330788	
26		Seal retainer for door top, L.H.	1	330789	
27		Sealing rubber for door top	2	330541	
		Rivet fixing seal to retainer	10	302818	
		Screw (2 B.A. x $\frac{1}{2}$ " long)	10	77869	} Fixing seal retainer to cant rail
		Plain washer	10	3902	
		Spring washer	10	3073	
		Nut (2 B.A.)	10	3823	

HARD TOP AND TROPICAL ROOF, 109

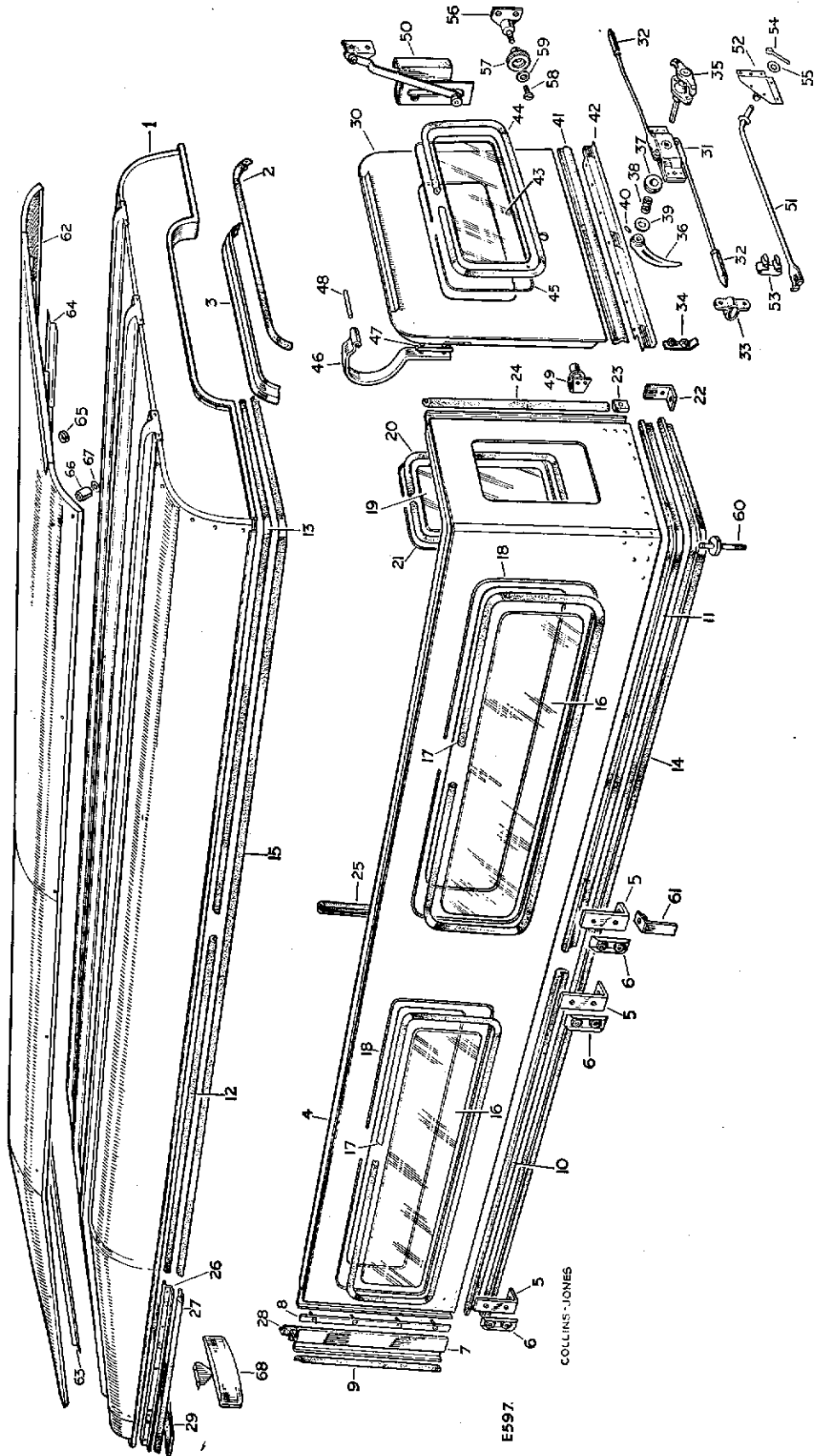


HARD TOP AND TROPICAL ROOF, 109

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
28					Rubber seal, top and bottom, for capping at front door, rear	6	332215	
29					Sealing rubber, windscreen to roof	1	330878	
30					REAR LID ASSEMBLY	1	332181	Quadrant type fixing } Alternatives. Rod type fixing } Check before ordering
					REAR LID ASSEMBLY	1	333467	
31					Lock complete for rear lid	1	302164	
32					Bolt end for lock	2	262798	
					Screw (2 B.A. x $\frac{1}{2}$ " long)	4	77700	
					Plain washer	4	3816	Fixing lock to rear lid
					Spring washer	4	3073	
					Nut (2 B.A.)	4	2247	
33					Guide for rear lid lock	2	332097	
					Set bolt ($\frac{1}{4}$ " U.N.F. x $\frac{3}{4}$ " long)	4	255207	Fixing guide to rear lid
					Plain washer	4	3900	
					Spring washer	4	3074	
34					Nut plate	2	332121	
35					Handle for rear lid, outer, locking	1	306461	
					Screw (2 B.A. x $\frac{3}{4}$ " long)	2	78171	Fixing handle
					Nut (2 B.A.)	2	2247	
36					Handle for rear lid, inner	1	302207	
37					Boss	1	320046	
38					Coil spring	1	313493	Fixing handle
39					Cap for coil spring	1	320047	
40					Locking pin	1	302262	
41					Rubber seal for rear lid, bottom	1	332143	
42					Retainer for bottom seal	1	332122	
					Pop rivet fixing retaining strip	9	78257	
43					Glass for rear lid	1	332089	
44					Weather strip for glass	1	302177	
45					Filler strip for weather strip	1	302178	
					Hinge leaf for rear lid, R.H.	1	332040	For lid with quadrant type fixing } Alternatives Check before ordering
46					Hinge leaf for rear lid, L.H.	1	332041	
					Hinge leaf for rear lid	2	333468	For lid with rod type fixing
					Set bolt ($\frac{5}{16}$ " U.N.F. x $\frac{3}{4}$ " long)	4	255226	Fixing hinge leaf to rear lid
					Plain washer	4	3830	
					Spring washer	4	3075	
47					Tapped plate	2	332047	
48					Pin for rear lid hinge	2	302165	
					Split pin	4	3901	Fixing hinge pin
					Plain washer	4	3899	
					Socket R.H. for rear lid lock bolt	1	332083	
49					Socket L.H., for rear lid lock bolt	1	332084	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{5}{8}$ " long)	4	255206	Fixing socket to rear pillar
					Plain washer	4	3840	
					Spring washer	4	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	4	254810	

Alternative
to rear
door
See also
pages 355
and 357
Check
before
ordering

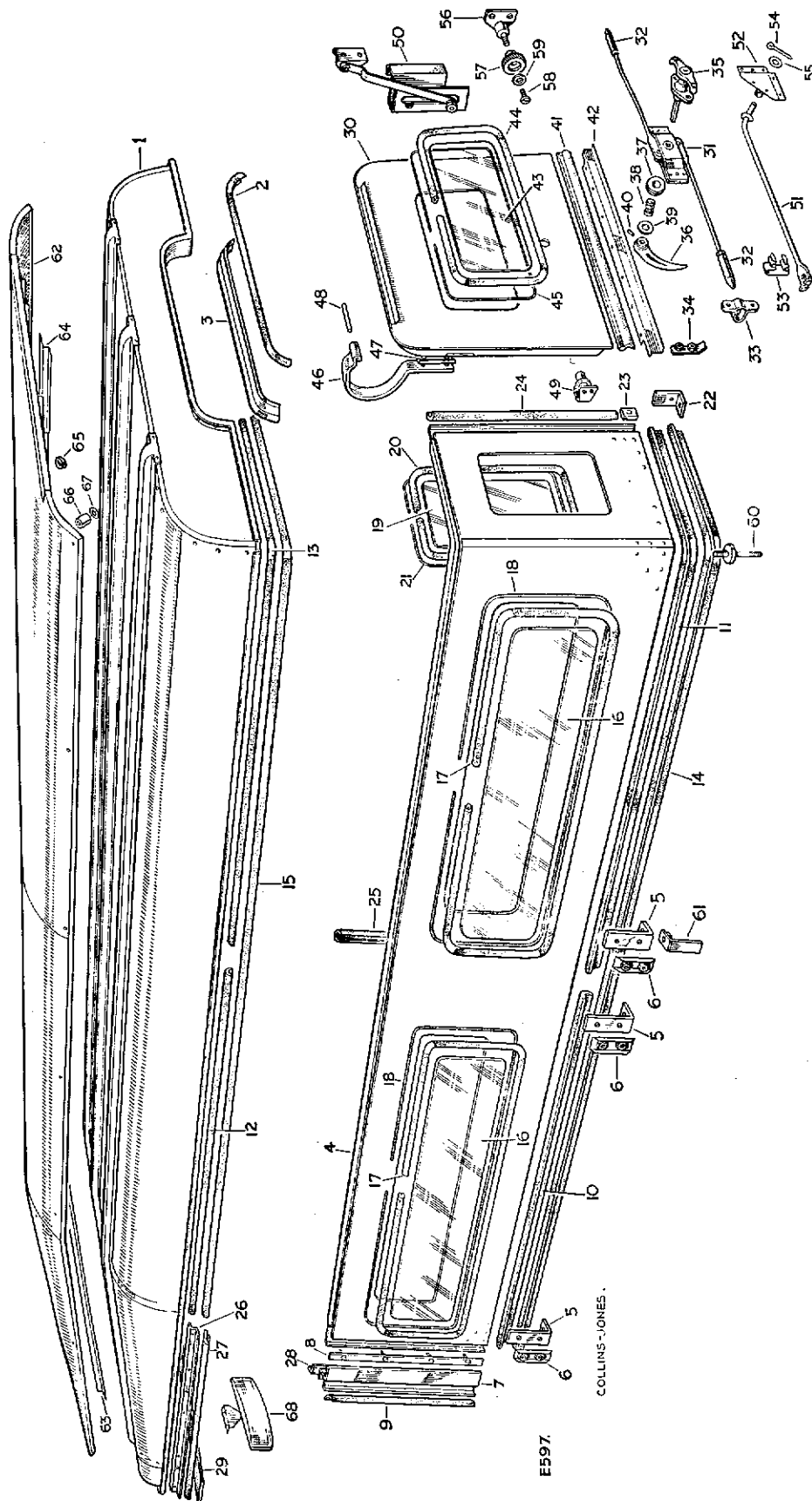
HARD TOP AND TROPICAL ROOF, 109



HARD TOP AND TROPICAL ROOF, 109

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
50					Stay for rear lid, R.H.	1	332182	Quadrant type fixing
					Stay for rear lid, L.H.	1	332183	
					Plain washer } Fixing stay to hinge leaf	2	3899	
					Spring washer }	2	2285	
					Split pin }	2	3901	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{5}{8}$ " long) }	4	255206	
					Plain washer } Fixing stay to body	4	3946	
					Spring washer }	4	3074	
					Nut ($\frac{1}{4}$ " U.N.F.) }	4	254810	
51					Stay for rear lid, R.H.	1	332385	Part of rear lid 333467
					Stay for rear lid, L.H.	1	332386	
52					Securing plate, R.H. } For rear	1	332391*	
					Securing plate, L.H. } lid stays	1	332392*	
					Rivet fixing plate to rear lid	14	300783	
53					Spring clip for rear lid stay	2	332398	
					Pop rivet, fixing clip to rear lid	2	78248	
54					Split pin } Fixing rear lid stay	2	3901	
55					Plain washer } to support	2	2208	
56					Mounting bracket for stay support	2	332393*	
57					Locking nut for rear lid stay	2	332397*	Rod type fixing
58					Screw (2 B.A. x $\frac{3}{8}$ " long) } Retaining	2	77941	
59					Plain washer } locking nut	2	2983	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{5}{8}$ " long) }	4	255206	
					Plain washer } Fixing mounting	4	4071	
					Spring washer } bracket to body	4	3074	
					Nut ($\frac{1}{4}$ " U.N.F.) }	4	254810	
60					Mounting stud	4	332157	
					Special washer } Fixing hard top	2	332293	
					Plain washer, medium } to body	2	3830	
					Plain washer, large } at front	4	3898	Alternatives Check before ordering
					Plain washer, small } and rear	2	4047	
					Spring washer } corners	8	3075	
					Nut ($\frac{5}{16}$ " U.N.F.) }	8	254811	
					Bolt ($\frac{5}{16}$ " U.N.F. x $\frac{1}{8}$ " long) } Fixing hard top	2	255227	
					Plain washer } to body	2	3830	
					Spring washer } at rear inner	2	3075	
					Nut ($\frac{5}{16}$ " U.N.F.) } bracket	2	254811	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{5}{8}$ " long) } Fixing hard top	2	255227	
					Plain washer } to body	2	3830	
					Spring washer } at rear inner	2	3075	Alternative to rear door See also pages 355 and 357 Check before ordering
					Nut ($\frac{5}{16}$ " U.N.F.) } bracket	2	254811	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{5}{8}$ " long) } Fixing hard top	4	255206	
					Plain washer } to body	4	3840	
					Spring washer } at rear	4	3074	
					Nut ($\frac{1}{4}$ " U.N.F.) } inner gusset	4	254810	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{3}{4}$ " long) }	10	255207	
					Plain washer } Fixing roof	10	2760	
					Spring washer } to windscreen	10	3074	
					Nut ($\frac{1}{4}$ " U.N.F.) }	10	254810	

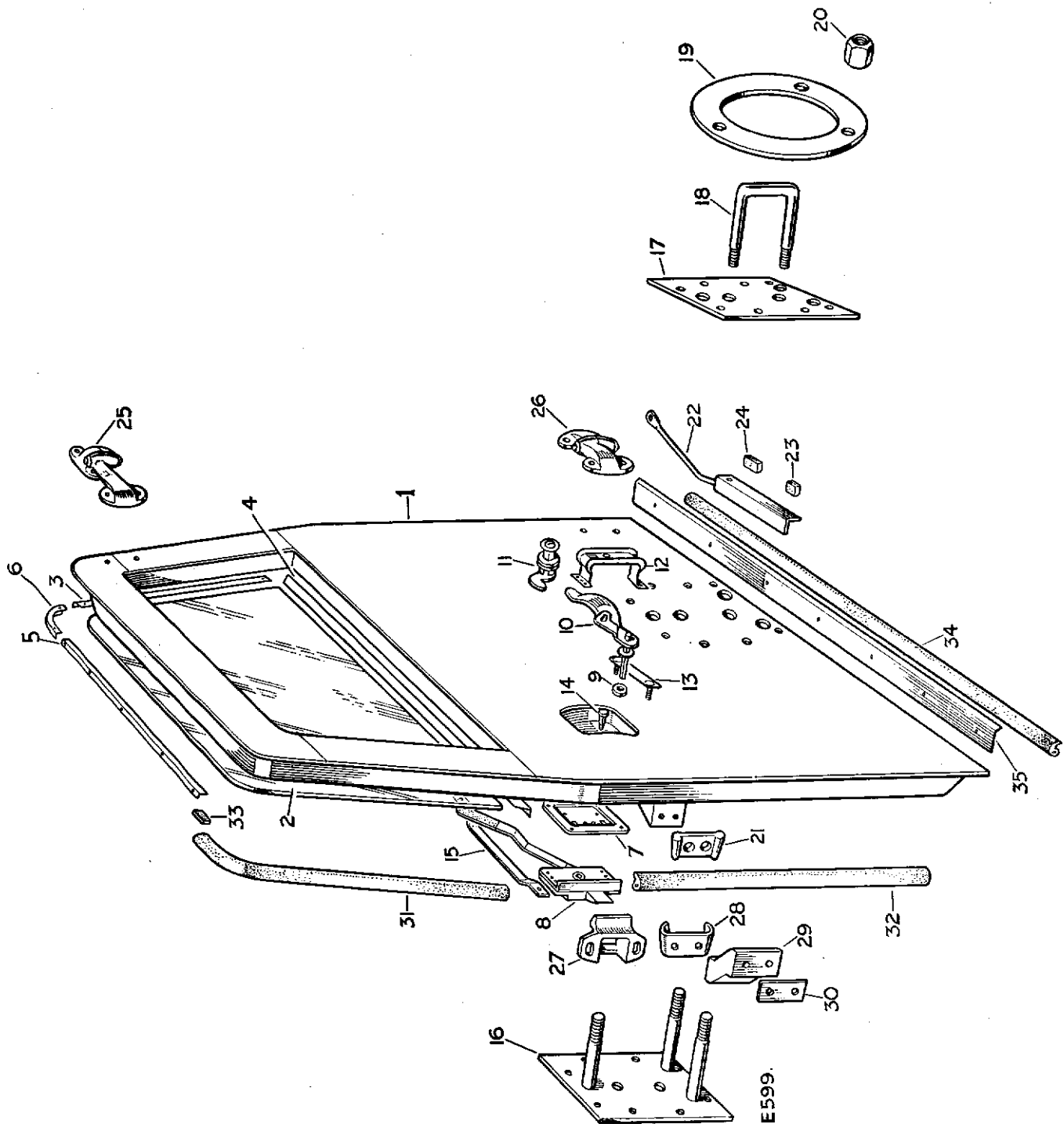
HARD TOP AND TROPICAL ROOF, 109



HARD TOP AND TROPICAL ROOF, 109

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					Set bolt ($\frac{5}{16}$ " x $1\frac{1}{4}$ " long)	4	255230	
					Plain washer, small	4	3830	
					Spring washer	4	3075	
					Plain washer, large	12	3898	
61					Nut plate	4	333837	
62					TROPICAL ROOF PANEL ASSEMBLY	1	332987	
63					Stiffener, front	3	332028	
64					Stiffener, rear	3	333252	
					Drive screw	33	77704	Alternatives Check before ordering
					Pop rivet	33	78248	
					Screw (2 B.A. x $\frac{1}{2}$ " long)	8	77869	
					Plain washer	16	3852	
65					Rubber washer	8	302371	
					Shakeproof washer	8	71082	
					Nut (2 B.A.)	8	3823	
					Screw ($\frac{1}{4}$ " U.N.F. x 2" long)	16	78274	
					Plain washer	32	3900	
66					Distance piece	16	302372	
67					Rubber washer	16	302373	
					Spring washer	16	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	16	254810	
					Drive screw	66	77704	
					Pop rivet	66	78248	
68					Interior mirror	1	334000	
					Drive screw, trimmed vehicles	2	77789	
					Bolt (2 B.A. x $\frac{1}{2}$ " long)	2	234603	
					Packing washer	2	3864	
					Spring washer	2	3073	
					Nut (2 B.A.)	2	3823	

REAR DOOR, HARD TOP, 88 AND 109

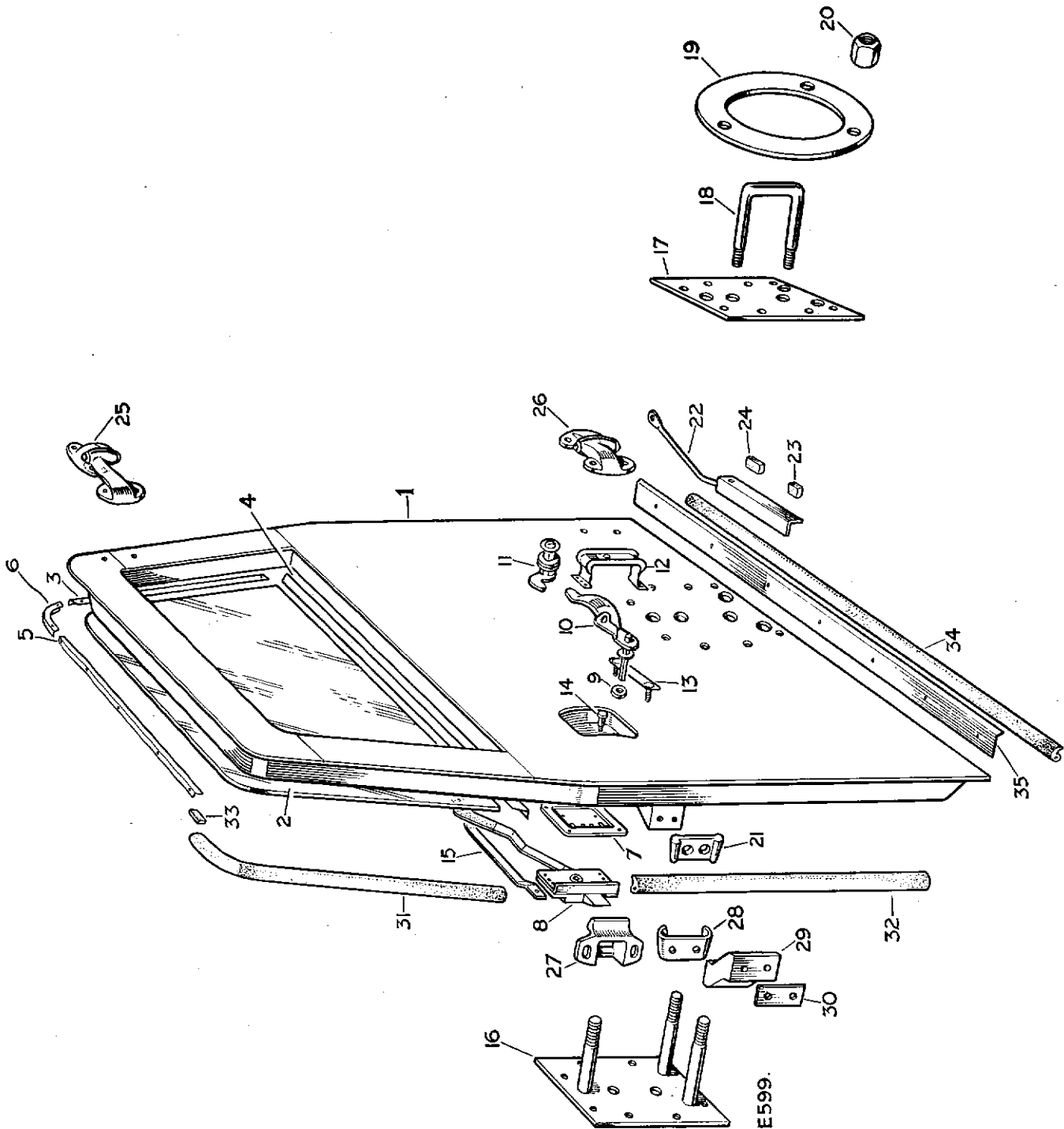


REAR DOOR, HARD TOP, 88 AND 109

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					REAR DOOR KIT COMPLETE ASSEMBLY	1	516473	
					REAR DOOR COMPLETE	1	333415	
1					Rear door	1	333416	
2					Glass for rear door	1	333031	
3					Retainer for glass, vertical	2	333033	
4					Retainer for glass, bottom	1	333032	
5					Retainer for glass, top	1	333034	
6					Retainer for glass, corners	2	333035	
					Drive Screw fixing retainers	32	78140	
					DOOR LOCK, MOUNTING AND HANDLE ASSEMBLY	1	333039	
7					Mounting plate for door lock	1	333080	
8					Door lock	1	333040	
9					Washer, handle to cover	1	302859	
10					Door handle with lock	1	332432	
11					Barrel lock	1	306036	
					Key for barrel lock	1	307289	State key number when ordering
12					Bracket for door handle	1	302854	
					Screw (2 B.A. x $\frac{1}{2}$ " long)	6	313858	
					Spring washer	6	3073	
					Plain washer	4	3685	
					Nut (2 B.A.)	6	2247	
					Rivet	4	302222	
					Special screw	4	78216	2 off when stud plate is fitted
13					Stud plate, door lock, bottom	1	332732	
					Spring washer	4	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	4	254800	
					Drive screw, fixing lock assembly to door	2	77903	
14					Locking pillar for catch	1	332434	
					Plain washer	1	2226	
					Spring washer	1	3073	
					Nut (2 B.A.)	1	2247	
15					Waist rail lock handle protection strip	1	333037	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{3}{4}$ " long)	2	255207	
					Spring washer	2	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	1	254800	
16					Wheel stud plate	1	333435	
17					Clamp plate for spare wheel stud plate	1	333446	
					Screw ($\frac{1}{4}$ " U.N.F. x $\frac{3}{4}$ " long)	8	78210	
					Spring washer	8	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	8	254810	
18					'U' bolt for spare wheel support	1	333447	
					Nut ($\frac{1}{2}$ " U.N.F.) fixing 'U' bolt to door	4	254814	

Alternative
to rear lid
Check
before
ordering

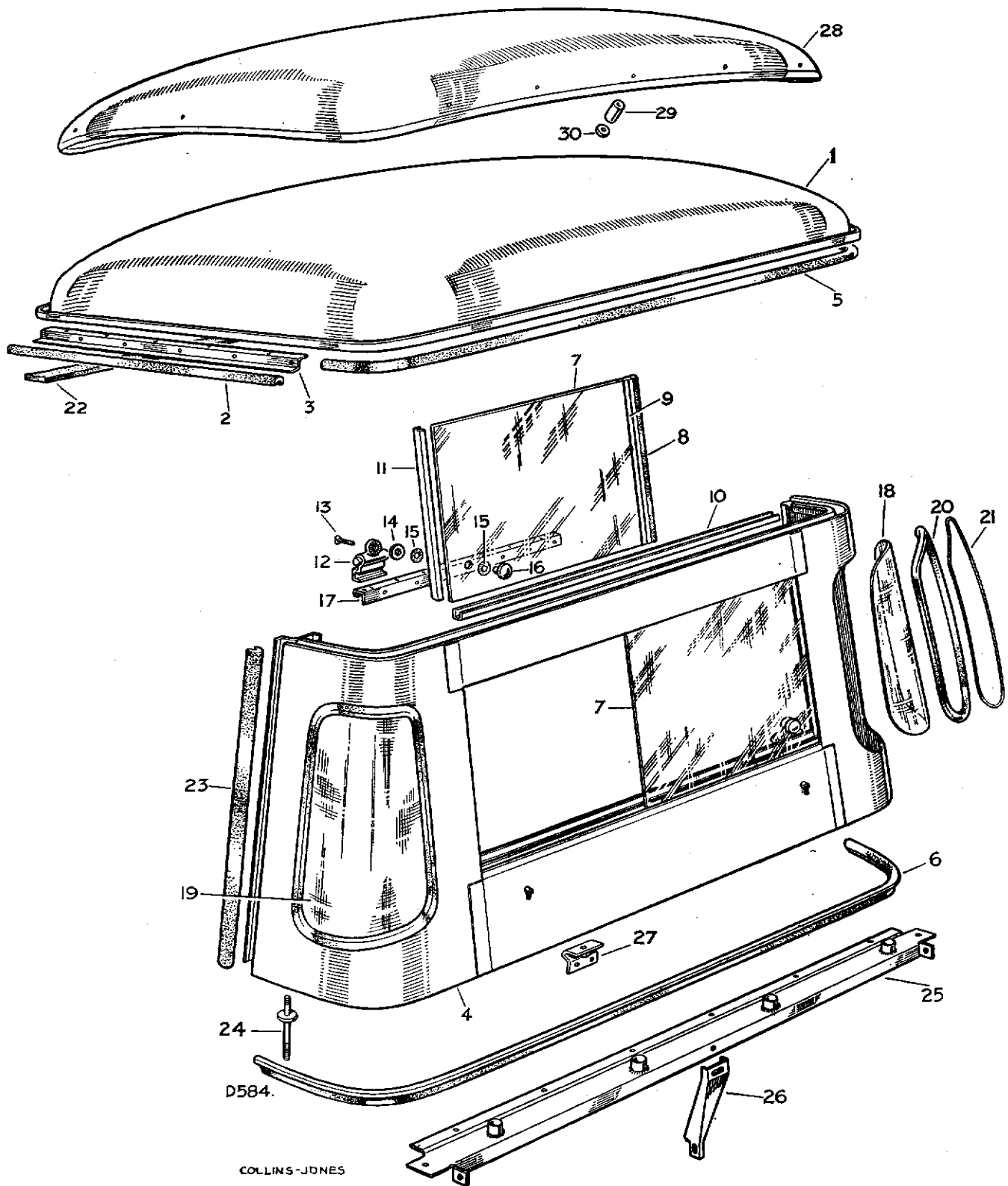
REAR DOOR, HARD TOP, 88 AND 109



REAR DOOR, HARD TOP, 88 AND 109

PLATE REF.	1 2 3 4	DESCRIPTION	Qty.	Part No.	REMARKS
19		Retaining plate for spare wheel	1	333439	
20		Hub nut fixing wheel and retaining plate to 'U' bolt	6	217361	
21		Male dovetail for rear end door	1	332942	
		Screw ($\frac{1}{4}$ " U.N.F. x 1" long) } Fixing	2	78389	
		Spring washer } male dovetail	2	3074	
		Nut ($\frac{1}{4}$ " U.N.F.) } to door	2	254810	
22		Rod for check strap	1	333041	
23		Buffer for check strap, short	1	306295	
24		Buffer for check strap, long	1	333445	
25		Hinge for rear door, upper	1	333036	
26		Hinge for rear door, lower	1	330117	
		Bolt ($\frac{5}{16}$ " U.N.F. x 2" long) } Fixing	4	256226	
		Spring washer } hinge to	4	3075	
		Nut ($\frac{5}{16}$ " U.N.F.) } door frame	4	254811	
		Bolt ($\frac{5}{16}$ " U.N.F. x $\frac{7}{8}$ " long) } Fixing door	4	255227	
		Plain washer } hinges to body	4	3830	
		Spring washer }	4	3075	
		Nut ($\frac{5}{16}$ " U.N.F.) }	4	254811	
		Bolt ($\frac{1}{4}$ " U.N.F. x $1\frac{1}{2}$ " long) } Fixing	1	255251	
		Spring washer } check strap rod	1	3074	Alternative to
		Plain washer, thick } to floor	2	4075	rear lid
		Plain washer, thin }	2	3947	Check
		Nut ($\frac{1}{4}$ " U.N.F.) }	2	254810	before
27		Striking plate	1	333140	ordering
		Bolt ($\frac{1}{4}$ " U.N.F. x 1" long) } Fixing striking	2	255009	
		Plain washer } plate to rear of	As required	3817	
		Spring washer } body	2	3074	
		Nut ($\frac{1}{4}$ " U.N.F.) }	2	254800	
28		Female dovetail for rear door on body	1	332147	
29		Spacer for female dovetail	1	332943	
		Screw ($\frac{1}{4}$ " U.N.F. x $\frac{5}{8}$ " long), fixing dovetail to spacer	2	78233	
		Screw ($\frac{1}{4}$ " U.N.F. x $\frac{3}{4}$ " long) } Fixing spacer to	2	255207	
		Plain washer } L.H. rear pillar	2	3900	
30		Shim }	2	305232	
		Spring washer }	2	3074	
31		Seal for door sides	3	330535	
32		Seal for door side, L.H. bottom	1	332563	
33		End filler piece for seals	4	330850	
		Rivet fixing seals to body	22	302818	
34		Rubber seal, door bottom	1	332564	
35		Seal retainer	1	332566	
		Drive screw fixing retainer....	7	77707	

CAB AND TROPICAL ROOF



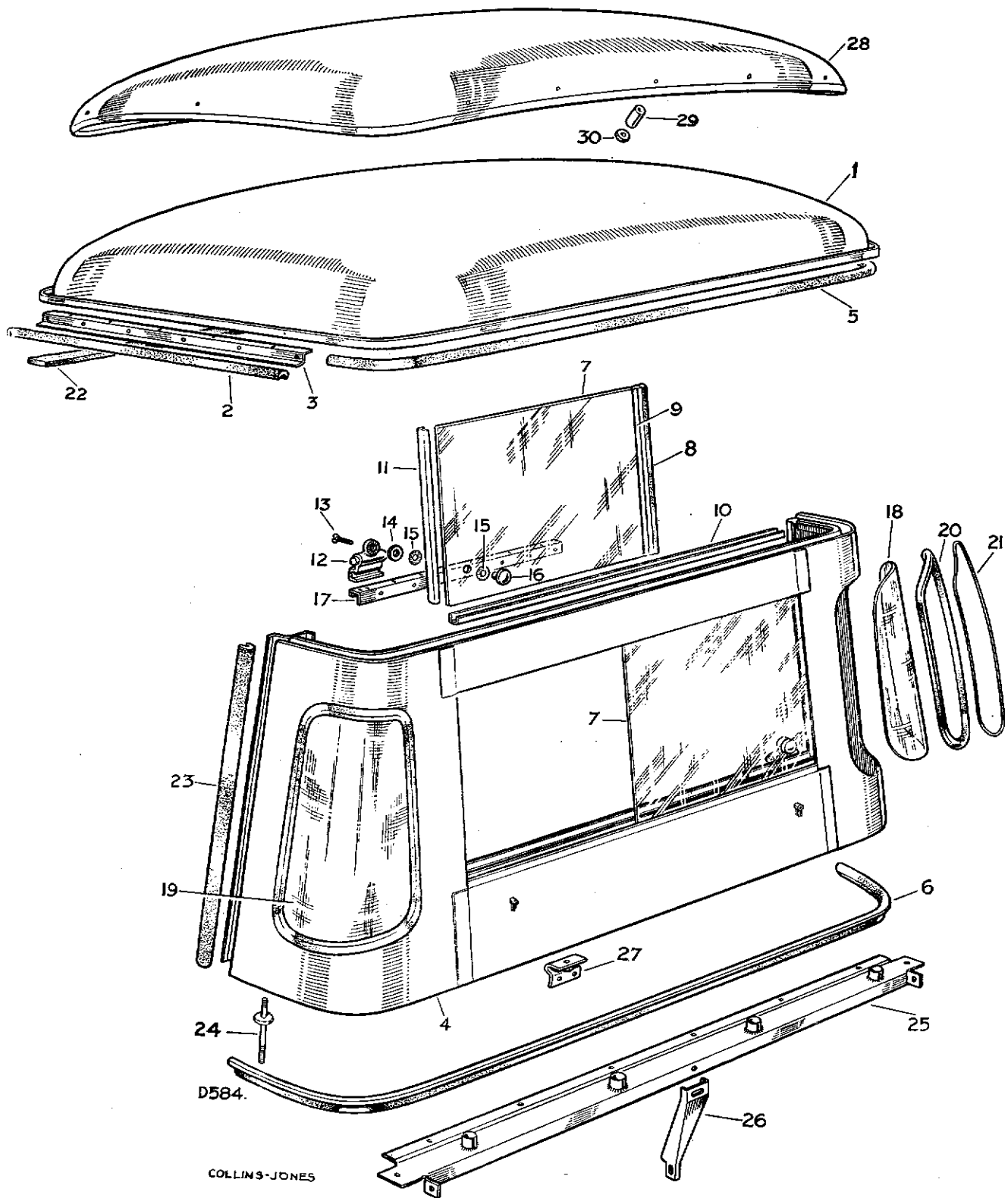
CAB AND TROPICAL ROOF

PLATE REF.	1 2 3 4	DESCRIPTION	Qty.	Part No.	REMARKS
		CAB COMPLETE ASSEMBLY	1	330959	88
		CAB COMPLETE ASSEMBLY	1	330961	109
1		CAB ROOF ASSEMBLY	1	332945	
2		Sealing rubber, door top	2	330541	
		Rivet fixing rubber to retainer	10	302818	
		Retainer for seal, R.H.	1	330788	
3		Retainer for seal, L.H.	1	330789	
		Screw (2 B.A. x $\frac{1}{2}$ " long)	10	77869	
		Plain washer	10	3902	
		Spring washer	10	3073	
		Nut (2 B.A.)	10	3823	
4		CAB REAR PANEL ASSEMBLY	1	330769	
5		Rubber seal, roof to back panel, top	1	330780	
6		Rubber seal, back panel to rear body	1	333486	
7		Sliding backlight	2	330768	
8		Sealing rubber for backlight	1	330798	
9		Channel for rubber	1	330799	
10		Channel, top	2	332744	
		Channel, bottom	2	332745	
11		Channel, sides	2	332751	
		Vertical finisher for L.H. side	1	332683	
		Drive screw fixing channel	26	77707	
		Catch for sliding backlight, R.H., overall length $1\frac{1}{2}$ "	1	332324	
12		Catch for sliding backlight, L.H., overall length 1"	1	332325	
13		Screw (2 B.A. x $\frac{3}{4}$ " long), L.H.	1	78223	
		Screw (2 B.A. x $\frac{3}{8}$ " long), R.H.	1	78260	
14		Distance piece	3	340390	
15		Special washer	4	340391	
		Screw ($\frac{1}{4}$ " U.N.F. x $\frac{3}{4}$ " long), L.H.	1	78401	
		Screw ($\frac{1}{4}$ " U.N.F. x $\frac{7}{8}$ " long), R.H.	1	78402	
		Special washer	8	340391	
16		Tapped plate	2	332329	
17		Runner for sliding backlight catch	2	330848	
		Pop rivet fixing runner	14	78248	
18		Quarter light for cab, R.H.	1	330792	
19		Quarter light for cab, L.H.	1	330793	
20		Weather strip	2	330790	
21		Sealing strip	2	330791	
22		Sealing rubber, windscreen to roof	1	330878	
23		Sealing rubber, door side	2	330535	
		Rivet fixing sealing rubber to rear panel	12	302818	
		Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{3}{4}$ " long)	12	255207	
		Plain washer	12	3900	
		Spring washer	12	3074	
		Nut ($\frac{1}{4}$ " U.N.F.)	12	254810	
24		Mounting stud	2	330762	
		Plain washer, $\frac{5}{16}$ " I.D.	4	3898	
		Plain washer, $\frac{1}{2}$ " I.D.	6	3829	
		Spring washer	4	3075	
		Nut ($\frac{5}{16}$ " U.N.F.)	4	254811	

2 B.A. fixing. Alternative to U.N.F.
Check before ordering

$\frac{1}{4}$ " U.N.F. fixing. Alternative to 2 B.A.
Check before ordering

CAB AND TROPICAL ROOF

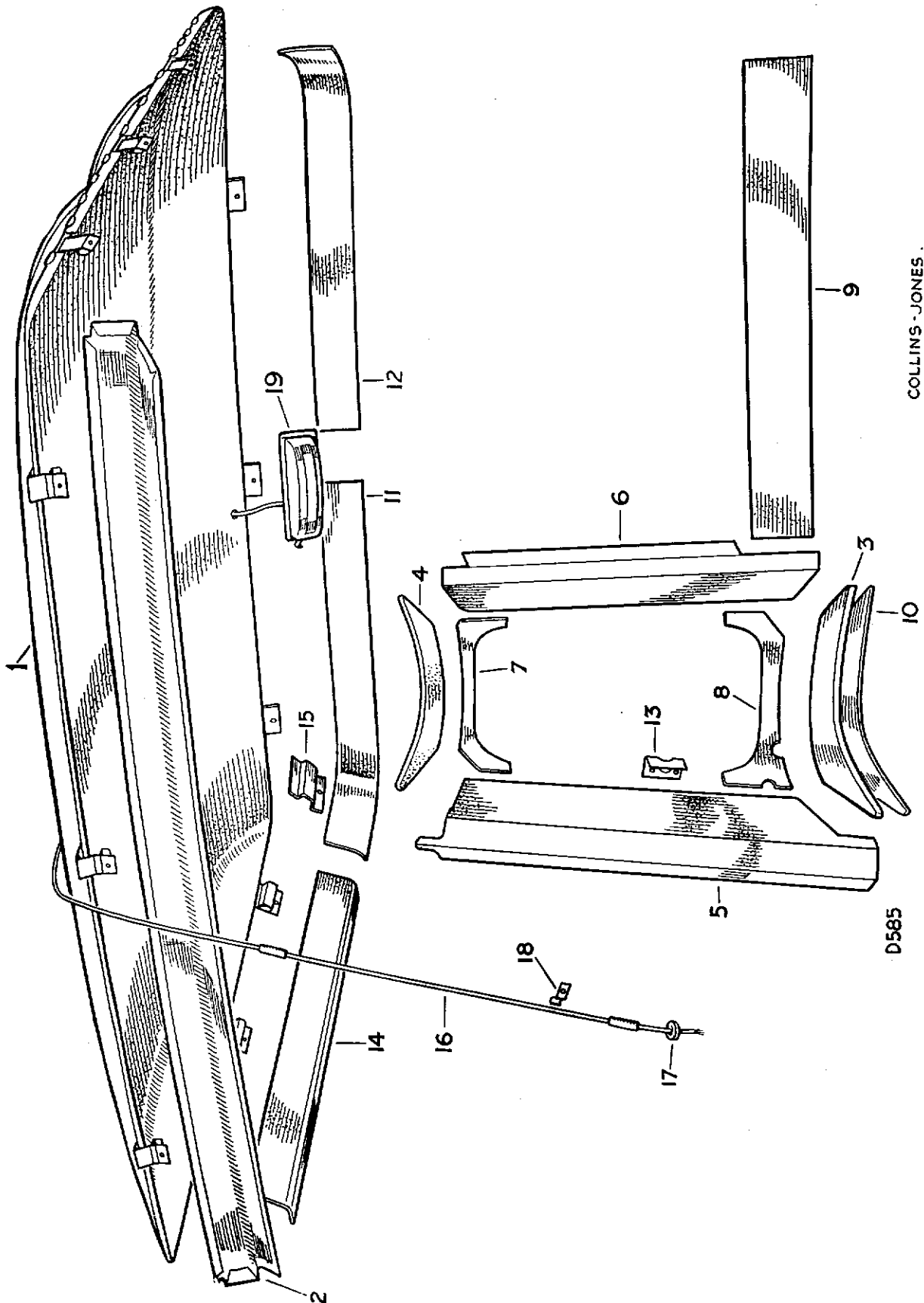


CAB AND TROPICAL ROOF

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{3}{4}$ " long)	10	255207	
					Plain washer	10	3900	
					Spring washer	10	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	10	254810	
25					Mounting rail for cab	1	330750	
26					Support bracket for mounting rail	1	330767	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{3}{4}$ " long)	12	255207	
					Plain washer	8	3900	
					Spring washer	12	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	12	254810	
					Bolt ($\frac{5}{16}$ " U.N.F. x $1\frac{5}{8}$ " long)	4	256223	88
					Plain washer	4	3898	
					Spring washer	4	3075	
					Nut ($\frac{5}{16}$ " U.N.F.)	4	254811	
					Screw (2 B.A. x $\frac{7}{8}$ " long)	3	77925	
					Packing washer	9	3851	
27					Distance piece for cab mounting	4	330782	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{1}{2}$ " long)	8	255204	
					Spring washer	8	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	8	254810	109
					Set bolt ($\frac{5}{16}$ " U.N.F. x $\frac{3}{4}$ " long)	4	255226	
					Spring washer	4	3075	
					Plain washer	4	3898	
					Interior mirror	1	334000	
					Drive screw, trimmed vehicles	2	77789	
					Bolt (2 B.A. x $\frac{1}{2}$ " long)	2	234603	
					Packing washer	2	3864	
					Spring washer	2	3073	
					Nut (2 B.A.)	2	3823	
28					Tropical roof panel for cab	1	330894	
					Screw ($\frac{1}{4}$ " U.N.F. x 2" long)	10	78274	
					Plain washer	20	3900	
29					Distance piece	10	302372	
30					Rubber washer	10	302373	
					Spring washer	10	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	10	254810	

See Page 480 for locking handles and catches for front doors and sliding windows.

DE LUXE TRIM FOR CAB, UPPER



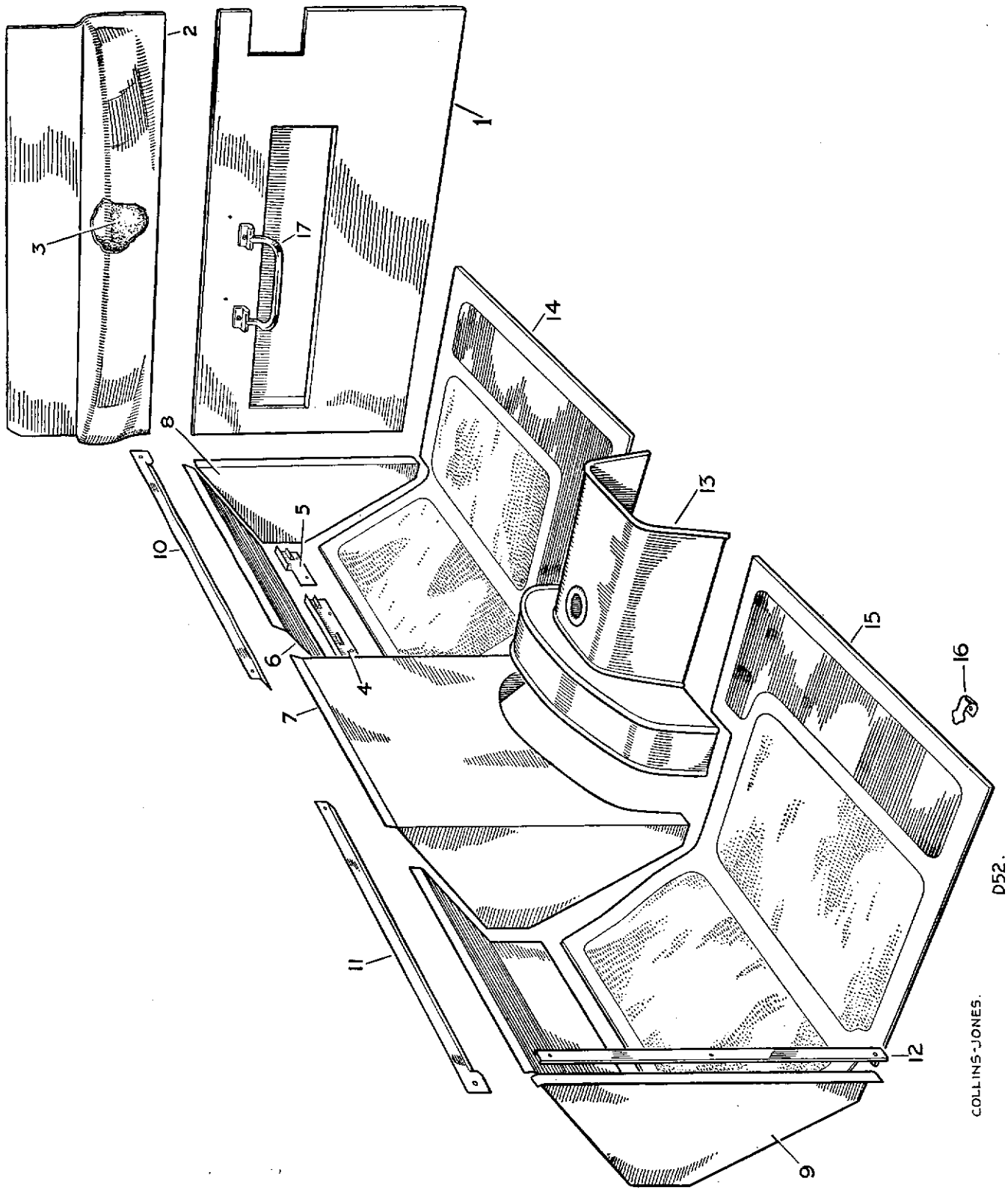
COLLINS-JONES.

D585

DE LUXE TRIM FOR CAB, UPPER

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					TRIM FOR CAB, UPPER, COMPLETE			
					ASSEMBLY	1	332956	
1					Roof trim complete	1	331581	
					Drive screw, fixing roof trim	20	77704	
2					Canopy trim panel complete	1	331416	
					Drive screw } Fixing panel	5	77704	
					Plain washer } to roof	5	3886	
3					Lower member, R.H. } Quarter trim	1	331556	
					Lower member, L.H. } panel	1	331557	
4					Upper member, R.H. } Quarter trim	1	331560	
					Upper member, L.H. } panel	1	331561	
5					Outer member, R.H. } Quarter trim	1	331553	
					Outer member, L.H. } panel	1	331554	
6					Inner member, R.H. } Quarter trim	1	331549	
					Inner member, L.H. } panel	1	331550	
7					Upper panel, R.H. } Quarter	1	331564	
					Upper panel, L.H. } trim	1	331565	
8					Lower panel, R.H. } Quarter	1	331567	
					Lower panel, L.H. } trim	1	331568	
9					Rear lower panel for backlight	1	331574	
10					Inner panel, R.H. lower member } Quarter	1	331570	
					Inner panel, L.H. lower member } trim	1	331571	
11					Rear head trim, R.H. } For	1	331578	
12					Rear head trim, L.H. } backlight	1	331579	
13					Mounting bracket, quarter trim panel	4	331530	
					Pop rivet fixing mounting bracket to front pillar	8	78257	
					Trim clips securing panels	16	310599	
					Drive screw } Fixing	17	78126	
					Plain washer } outer panels	17	3925	
14					Cant rail casing	2	331576	
15					Bracket for cant rail casing....	2	331150	
					Drive screw fixing bracket to cant rail	2	77949	
16					Lead for roof lamp	1	245386	For lamp with integral switch
					Lead for roof lamp, roof portion, LU 862546....	1	265482	
					Lead for roof lamp, chassis portion, LU 862545	1	265481	Series II models
					Lead for roof lamp, chassis portion	1	519876	Series IIA models
17					Grommet—roof lead to dash	1	233244	
18					Cable clip } Fixing lead to dash	2	41379	
					Drive screw } and windscreen	2	78116	
					Fuse box	1	219078	
					Screw (5 B.A. x $\frac{5}{8}$ " long) } Fixing fuse box	2	3279	Series II models
					Nut (5 B.A.) } to dash	2	3280	
19					Roof lamp	1	340704	
					Bulb (LU No. 222)	1	242491	
					Packing block for roof lamp	1	332985	Lamp with integral switch. Alternative to type
					Drive screw } Fixing lamp and	2	77707	with separate switch. Check before ordering
					Drive screw } packing block	2	77892	
					Roof lamp complete, LU 56062/A Lucas type	1	265295	
					Roof lamp complete, Sparto type	1	514900	Alternatives
					Bulb for roof lamp, LU 382	1	264591	Lamp with separate switch
					Switch for roof lamp	1	240908	Alternative to type with integral switch
					Drive screw fixing lamp to bracket on roof trim			Check before ordering
					frame	2	77704	

DE LUXE TRIM FOR DOORS AND FLOOR



COLLINS-JONES.

D52.

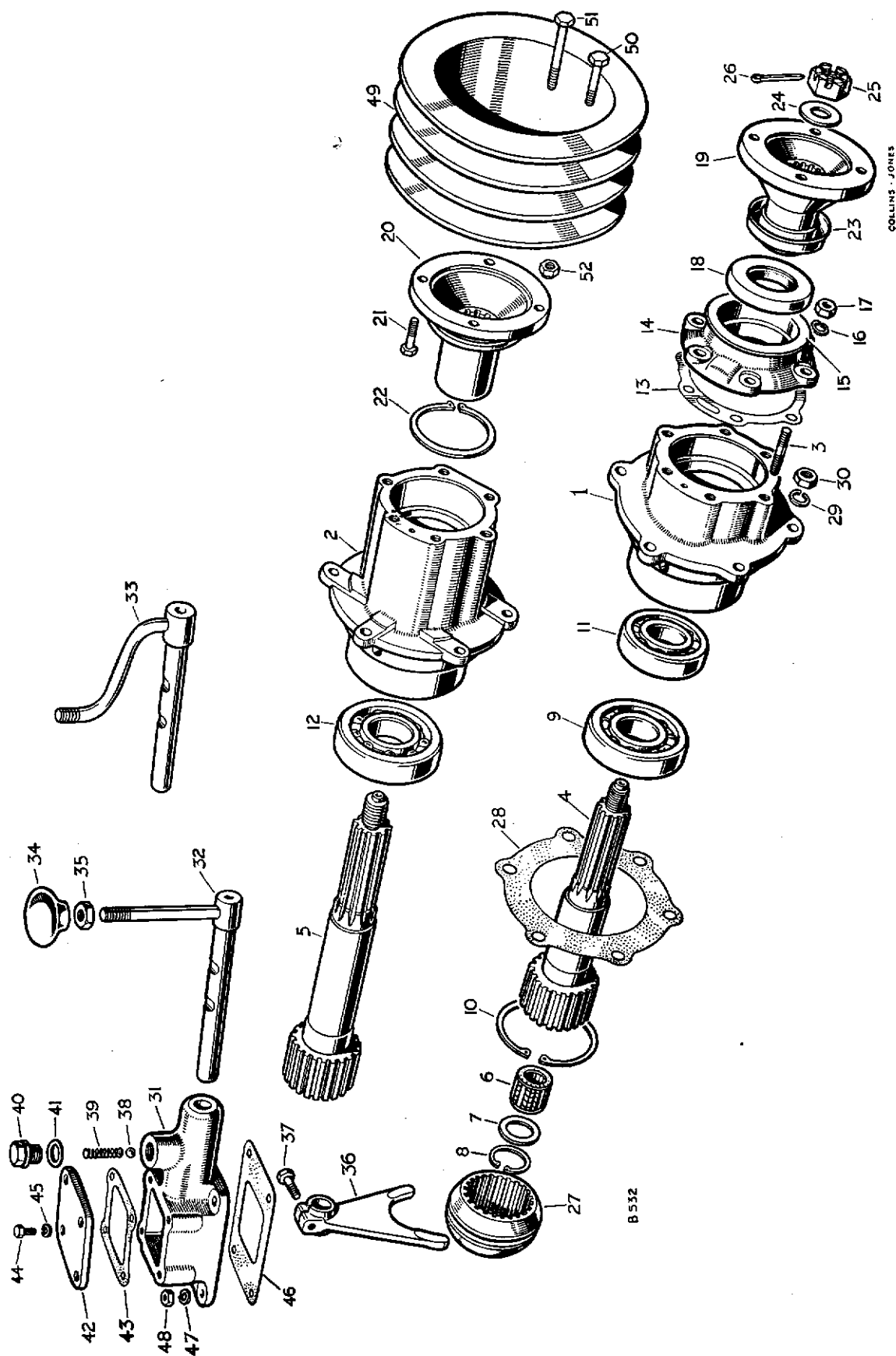
DE LUXE TRIM FOR DOORS AND FLOOR

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					TRIM FOR DOOR AND FLOOR COMPLETE			
					ASSEMBLY	1	332958 R.H.D.	
					TRIM FOR DOOR AND FLOOR COMPLETE			
					ASSEMBLY	1	332986* L.H.D.	
1					Door casing, trimmed, R.H.	1	331702	
					Door casing, trimmed, L.H.	1	331703	
2					Side armrest and upper casing assembly, R.H.	1	331437	} With integral armrest. Alternative to separate armrest type.
					Side armrest and upper casing assembly, L.H.	1	331438	
3					Topping for side armrest	2	331356	} Check before ordering
					Upper door casing assembly R.H.	1	331812	
					Upper door casing assembly L.H.	1	331813	} With separate armrest. Alternative to integral armrest type
					Side armrest assembly R.H.	1	331810	
					Side armrest assembly L.H.	1	331811	} Check before ordering.
					Topping for side armrest	2	331807	
					Drive screw } Fixing armrest	8	77704	
					Plain washer } to door	8	4032	
4					Front support, inner	1	331166	} For dash
5					Front support, outer	1	331163	
					Retaining plate for dash top casing	2	331776*	} Alternative to line below Alternative to two lines above
					Drive screw fixing inner support to dash	1	78140	
6					Top casing for pedals	1	331780	R.H.D.
					Top casing for pedals	1	331781	L.H.D.
7					Floor covering at dash centre	1	331456	
8					Floor covering at dash side R.H.	1	331457	R.H.D.
					Floor covering at dash side R.H.	1	331526	L.H.D.
9					Floor covering at dash side L.H.	1	331458	R.H.D.
					Floor covering at dash side L.H.	1	331527	L.H.D.
10					Retainer for dash top casing R.H.	1	331411	R.H.D.
					Retainer for dash top casing R.H.	1	331403	L.H.D.
11					Retainer for dash top casing L.H.	1	331402	R.H.D.
					Retainer for dash top casing L.H.	1	331415	L.H.D.
12					Retainer for floor covering at 'A' post	2	331400	
					Drive screw fixing retainers	12	78140	
13					Gearbox cover	1	331452	
14					Front floor mat, R.H.	1	331392	
15					Front floor mat, L.H.	1	331393	
16					Carpet clip for floor mats	4	355847	
17					Drive screw fixing clips	8	77932	
					Front door pull handle	2	306460	
					Special nut } Fixing handle to	4	78319	
					Drive screw } armrest casing	4	78121	

REAR POWER TAKE-OFF

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					Complete kits of parts of the various combinations of rear power take-off are supplied under the part numbers listed below:—			
					REAR POWER TAKE-OFF COMPLETE ASSEMBLY, WITHOUT REAR PULLEY, 88			
						1	241706	Comprises all standard items on pages 369 to 377
					CENTRE POWER TAKE-OFF, LESS CENTRE PULLEY			
						1	261835	Comprises drive unit and selector unit on pages 369 and 371
					REAR POWER TAKE-OFF COMPLETE ASSEMBLY WITHOUT REAR PULLEY, 109			
						1	501680	Comprises all the standard items on pages 369 to 377 except those marked "88".

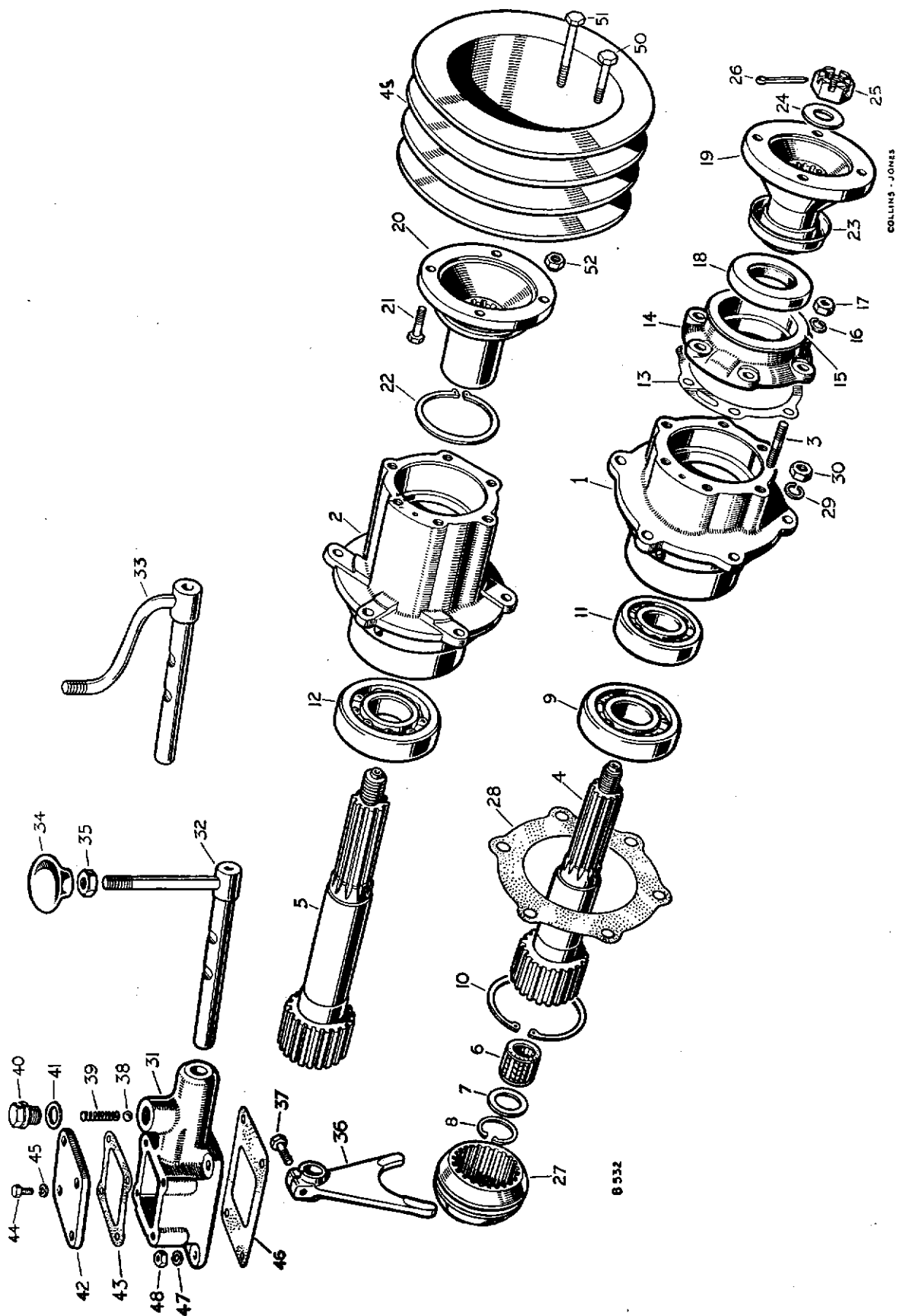
REAR AND CENTRE POWER TAKE-OFF GEARBOX UNITS



REAR AND CENTRE POWER TAKE-OFF GEARBOX UNITS

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					GEARBOX P.T.O. DRIVE ASSEMBLY	1	230855	
					GEARBOX P.T.O. DRIVE ASSEMBLY	1	235241	Heavy-duty type
1					HOUSING ASSEMBLY FOR DRIVE			
					BEARING	1	219860	
2					HOUSING ASSEMBLY FOR DRIVE	1		
					BEARING	1	235239	Heavy-duty type
3					Stud for oil seal housing	6	216986	
4					Shaft for P.T.O. drive	1	219744	
5					Shaft for P.T.O. drive	1	235237	Heavy-duty type
6					Bearing for gearbox mainshaft	1	217478	
7					Retaining plate for bearing	1	217523	
8					Circlip fixing retaining plate	1	217525	
9					Bearing for drive shaft, front	1	55714	
10					Circlip, bearing to housing	1	217972	
11					Bearing for drive shaft, rear	1	217325	
12					Bearing for drive shaft, rear	1	235240	Heavy-duty type
13					Shim for bearing, .003"	As required	41050	
					Shim for bearing, .005"	As required	41131	
14					Housing for oil seal	1	236543	
15					Mudshield for housing	1	236548	
16					Spring washer	6	3075	} Fixing oil seal housing to bearing housing
17					Nut ($\frac{5}{16}$ " B.S.F.)	6	2828	
18					Oil seal for drive shaft	1	236417	
19					Flange for P.T.O. drive shaft	1	237912	
20					Flange for P.T.O. drive shaft	1	235253	} Heavy-duty type
21					Bolt ($\frac{3}{8}$ " B.S.F. x $1\frac{5}{16}$ " long) for flange	4	215328	
22					Circlip retaining bolts	1	217546	
23					Mudshield for flange	1	236074	
24					Plain washer	1	3300	} Fixing flange to shaft
25					Slotted nut	1	3259	
26					Split pin	1	2428	
27					Dog clutch for P.T.O. shaft	1	217522	
28					Joint washer for housing	1	217680	
29					Spring washer	6	3076	} Fixing housing to transfer case
30					Nut ($\frac{3}{8}$ " B.S.F.)	6	2827	
					P.T.O. SELECTOR ASSEMBLY	1	230693	
					P.T.O. SELECTOR ASSEMBLY	1	231853	Heavy-duty type
31					Housing for P.T.O. selector	1	217773	} Heavy-duty type
32					Selector shaft and rod for P.T.O.	1	218171	
33					Selector shaft and rod for P.T.O.	1	231507	Heavy-duty type
34					Knob for rod	1	218050	} With selector knob under centre seat
35					Locknut ($\frac{1}{8}$ ") for knob	1	3764	
36					Fork for selector shaft	1	217584	
37					Set bolt ($\frac{5}{16}$ " B.S.F. x 1" long) fixing fork to shaft	1	237160	
38					Steel ball	1	1643	
39					Spring	1	214290	
40					Plug for spring	1	217763	

REAR AND CENTRE POWER TAKE-OFF GEARBOX UNITS



COLLINS - JONES

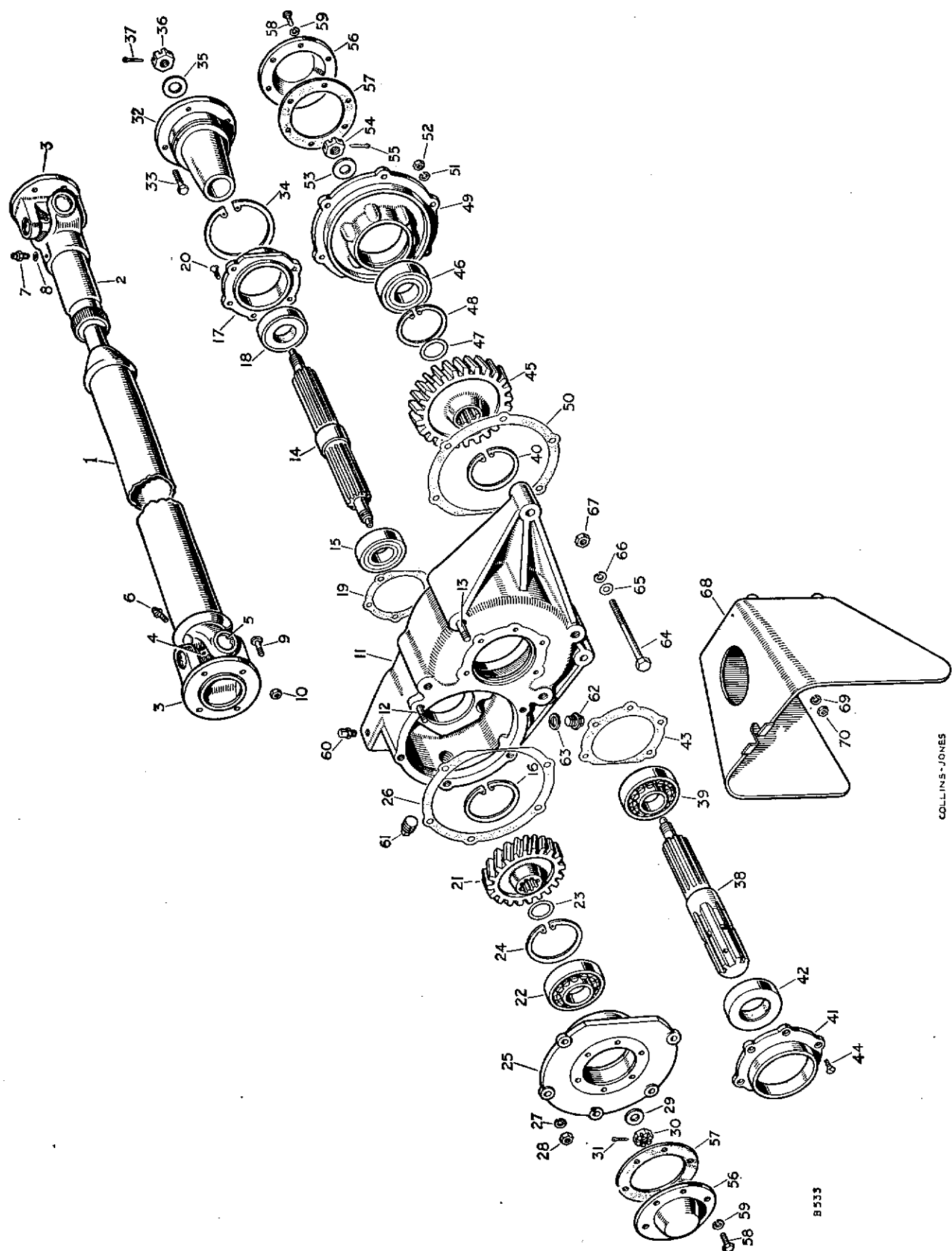
REAR AND CENTRE POWER TAKE-OFF GEARBOX UNITS

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
41					Joint washer for plug	1	213960	With selector knob under centre seat
42					Cover plate for housing	1	217774	
43					Joint washer for plate	1	219995	
44					Set bolt ($\frac{1}{4}$ " Whit. x $\frac{3}{4}$ " long)	4	215594	
45					Spring washer	4	3074	
					P.T.O. SELECTOR ASSEMBLY	1	509076	With selector knob in front of seat
					Housing for P.T.O. selector	1	217773	
					Selector shaft for P.T.O.	1	506203	
					Fork for selector shaft	1	217584	
					Set bolt ($\frac{5}{16}$ " B.S.F. x 1" long) fixing fork to shaft	1	237160	
					Steel ball	1	1643	
					Spring	1	56102	
					Plug for spring	1	217763	
					Joint washer for plug	1	213960	
					Cover plate for housing	1	217774	
					Joint washer for plate	1	219995	
					Set bolt ($\frac{1}{4}$ " Whit. x $\frac{3}{4}$ " long)	4	215594	
					Spring washer	4	3074	
					Pivot piece	1	506205	
					Locknut ($\frac{3}{8}$ " B.S.F.) for pivot piece	1	2323	
					Stud for P.T.O. housing and pivot piece	1	506204	
					Lever for selector shaft	1	506206	
					Clevis pin and spring complete	2	216421	
					Split pin	2	2423	
					Rod for lever	1	506207	When centre P.T.O. pulley only is fitted
					Grommet for rod	1	508571	
					Knob for rod	1	218050	
					Locknut ($\frac{7}{8}$ " B.S.F.) for knob	1	3764	
					Clevis pin and spring complete	1	230279	
					Split pin	1	2422	When rear P.T.O. is also fitted
46					Joint washer for housing	1	217771	
47					Spring washer	4	3075	When centre P.T.O. pulley only is fitted
48					Nut ($\frac{1}{8}$ " B.S.F.)	4	2828	
49					Pulley for centre power take-off	1	231636	When rear P.T.O. is also fitted
50					Bolt ($\frac{3}{8}$ " B.S.F. x $1\frac{1}{8}$ " long)	4	237343	
51					Bolt ($\frac{3}{8}$ " B.S.F. x $1\frac{1}{8}$ " long)	4	237344	When rear P.T.O. is also fitted
52					Self-locking nut ($\frac{3}{8}$ " B.S.F.)	4	251322	
					Cover for P.T.O. knob	1	301957	With selector knob under centre seat
					Spring clip for cover	1	301139	
					Plain washer	1	2869	
					Rivet	1	300783	

When centre power take-off is fitted, Part Nos. 230855 Gearbox power take-off drive assembly and 230693 Power take-off selector assembly are required; the pulley and bolts are normally supplied by the makers of any special equipment fitted.

When Part Nos. 230855 Gearbox power take-off drive assembly and 230693, 231853 or 509076 Power take-off selector assembly are fitted, the following parts, listed on page 153, are not required: 230696 Mainshaft bearing housing complete: 217970 Cover plate.

REAR POWER TAKE-OFF DRIVE SECTION



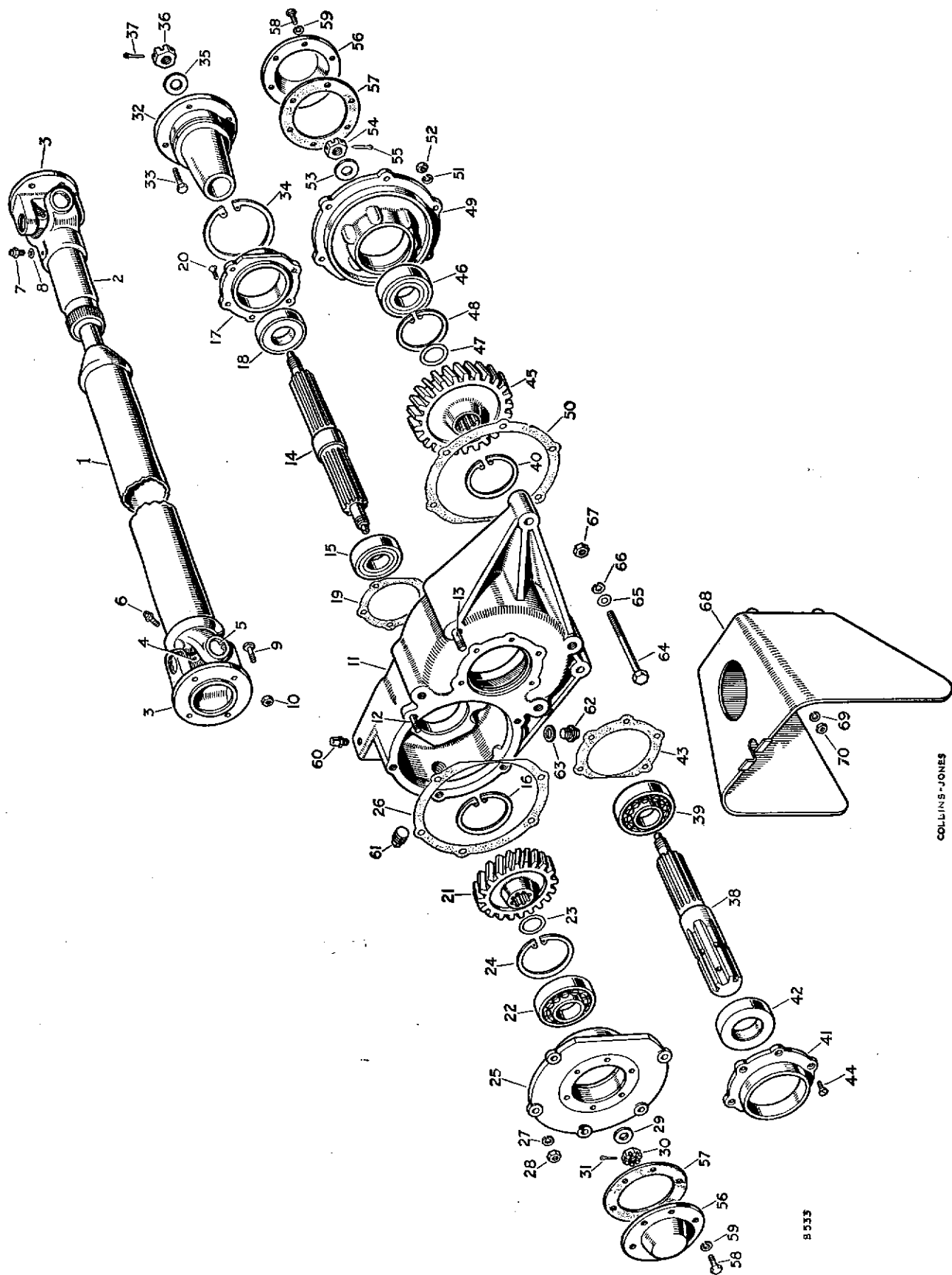
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REAR POWER TAKE-OFF DRIVE SECTION

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
1					Propeller shaft, P.T.O. drive....	1	236941	
2					Splined end } For	1	262468	
3					Flange } propeller shaft	2	262469	
4					Journal complete for propeller shaft	2	43023	88
5					Circlip for journal	8	242522	
6					Grease nipple for journal	2	232557	
7					Grease nipple for propeller shaft .250" dia.	1	234532	
8					Washer for nipple	1	261428	
					Propeller shaft, rear half	1	277139	
					Flange for shaft	1	262469	
					Journal for shaft	1	43023	
					Circlip for journal	4	242522	109
					Grease nipple for journal	1	232557	
					Dust shield	1	261774	
					Bearing for shaft	1	261775	
					Support tube and plate	1	261776	
					Bolt ($\frac{3}{8}$ " B.S.F. x $2\frac{1}{2}$ " long)	2	215285	
					Steel bush	2	244380	
					Rubber bush	2	235919	
					Plain washer	2	3933	
					Spring washer	2	3076	
					Nut ($\frac{3}{8}$ " B.S.F.)	2	2827	
					Flange for propeller shaft	2	261924	109
					Woodruff key	2	261925	
					Special castle nut	1	243196	
					Split pin	1	2428	
					Propeller shaft, front half	1	236941	
					Splined end } For	1	262468	
					Flange } shaft	2	262469	
					Journal for shaft	2	43023	
					Grease nipple for journal	2	232557	
					Circlip for journal	8	242522	
					Grease nipple for spline	1	234532	
					Washer for nipple	1	261428	
					Shim for propeller shaft centre bearing	As required	232684	
					Intermediate support for propeller shaft	1	277140	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{3}{4}$ " long)	4	255007	
					Plain washer	2	2213	
					Spring washer	4	3074	
					Locking plate	2	277491	
					Special nut	2	277490	
					Nut ($\frac{1}{4}$ " U.N.F.)	2	254800	
9					Special bolt ($\frac{3}{8}$ " B.S.F. x $1\frac{1}{8}$ " long)	4	237341	12 off on 109 } B.S.F. fixing } Alternatives U.N.F. fixing } Check before ordering
10					Self-locking nut ($\frac{3}{8}$ " B.S.F.)	8	50526	
					Special bolt ($\frac{3}{8}$ " U.N.F. x $1\frac{1}{8}$ " long)	4	509045	
					Self-locking nut ($\frac{3}{8}$ " U.N.F.)	8	509751	
REAR POWER TAKE-OFF DRIVE								
					ASSEMBLY, SIX-SPLINE	1	230176	
11					HOUSING ASSEMBLY FOR P.T.O.	1	230288	
12					Stud for bearing housing	10	214054	
13					Stud ($2\frac{5}{16}$ " long) for pulley housing or guard)	4	231432	
14					Input shaft for P.T.O.	1	217562	
15					Bearing for input shaft, front	1	217504	
16					Circlip, bearing to housing	1	217566	

REAR POWER TAKE-OFF DRIVE SECTION



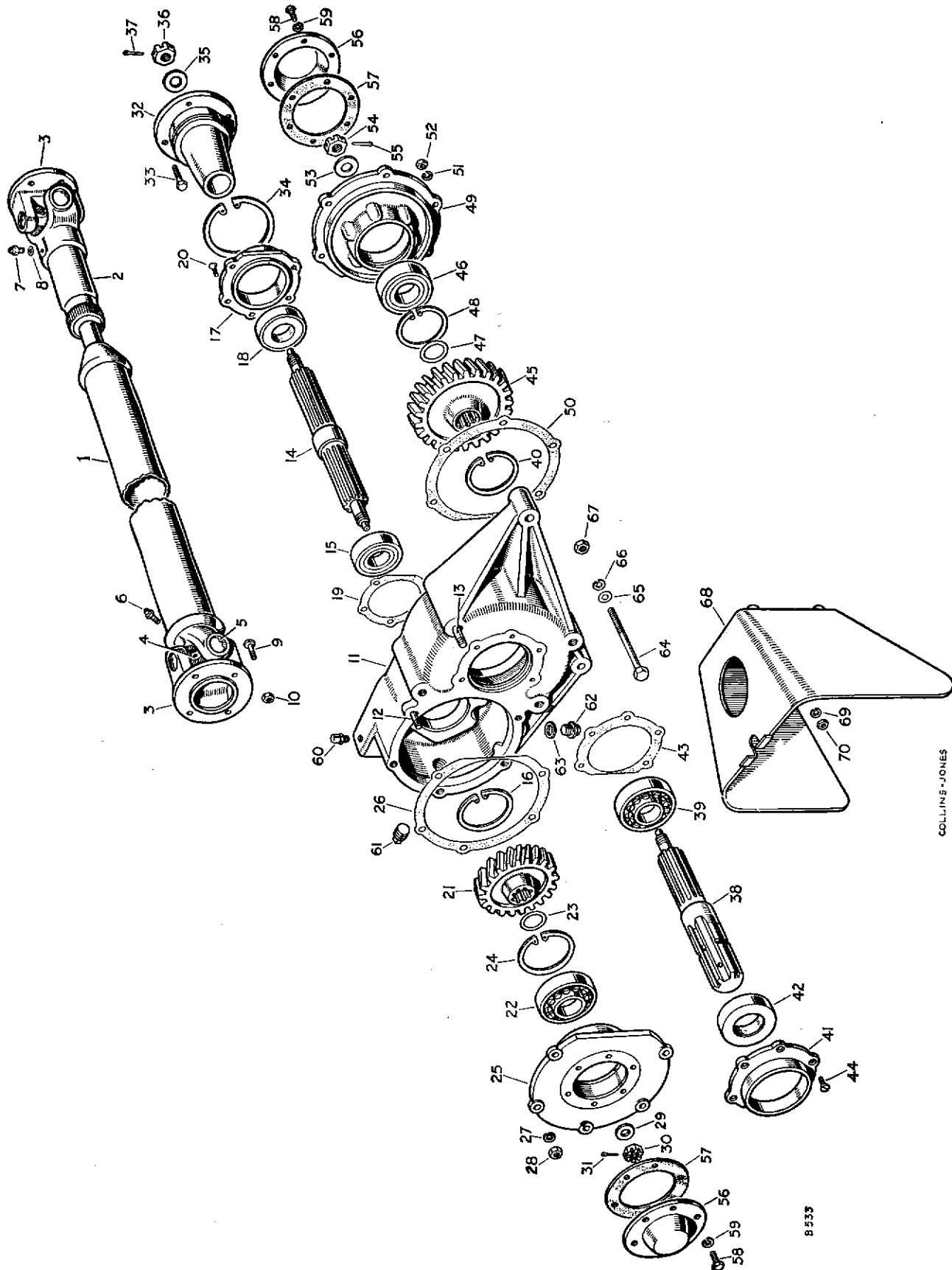
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REAR POWER TAKE-OFF DRIVE SECTION

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
17					Retainer for oil seal } For input	1	217663	
18					Oil seal } shaft	1	217508	
19					Joint washer for retainer	1	217664	
20					Screw ($\frac{1}{4}$ " Whit. x $\frac{3}{8}$ " long) fixing retainer	5	55779	
21					Gear wheel, 20 teeth	1	236301	Only supplied in pairs
22					Bearing for input shaft, rear	1	217504	
					Shim .005" } As required		217553	
23					Shim .010" } For rear input shaft bearing As required		217554	
					Shim .020" } As required		217555	
24					Circlip, bearing to housing	1	217566	
25					Housing for rear input shaft bearing	1	217661	
26					Joint washer for rear bearing housing	1	217662	
27					Spring washer } Fixing bearing	5	3075	
28					Nut ($\frac{5}{16}$ " B.S.F.) } housing to casing	5	2828	
29					Plain washer } Fixing	1	3300	
30					Slotted nut } rear bearing to	1	3259	
31					Split pin } input shaft	1	2428	
32					Flange for P.T.O. input shaft	1	217667	
33					Special bolt for propeller shaft	4	217565	B.S.F. fixing } Alternatives
					Special bolt for propeller shaft	4	512701	U.N.F. fixing } Check before ordering
34					Circlip retaining bolts to flange	1	217546	
35					Plain washer } Fixing flange to input shaft	1	3300	
36					Slotted nut } 1	1	3259	
37					Split pin } 1	1	2428	
38					Output shaft for P.T.O., six-spline	1	230098	
39					Bearing for output shaft, rear	1	217504	
40					Circlip for bearing	1	217566	
41					Retainer for oil seal } For output	1	217663	
42					Oil seal } shaft	1	217508	
43					Joint washer for retainer	1	217664	
44					Screw ($\frac{1}{4}$ " Whit. x $\frac{3}{8}$ " long) fixing retainer	5	55779	
45					Gear wheel, 24 teeth	1	236301	Only supplied in pairs
46					Bearing for output shaft, front	1	217504	
					Shim .005" } For front As required		217553	
47					Shim .010" } output shaft As required		217554	
					Shim .020" } bearing As required		217555	
48					Circlip, bearing to housing	1	217566	
49					Housing for output shaft front bearing	1	217661	
50					Joint washer for bearing housing	1	217662	
51					Spring washer } Fixing bearing	5	3075	
52					Nut ($\frac{5}{16}$ " B.S.F.) } housing to casing	5	2828	
53					Plain washer } Fixing	1	3300	
54					Slotted nut } front bearing to	1	3259	
55					Split pin } output shaft	1	2428	
56					Cover plate for bearings	2	217659	
57					Joint washer for cover plate	2	217660	
58					Set bolt ($\frac{1}{4}$ " Whit. x $\frac{1}{2}$ " long) } Fixing cover plates	12	215758	
59					Spring washer } to bearing housings	12	3074	
60					Breather for casing	1	42431	
61					Filler plug	1	3292	
62					Drain plug for casing	1	3088	
63					Fibre washer for plug	1	213960	

REAR POWER TAKE-OFF DRIVE SECTION



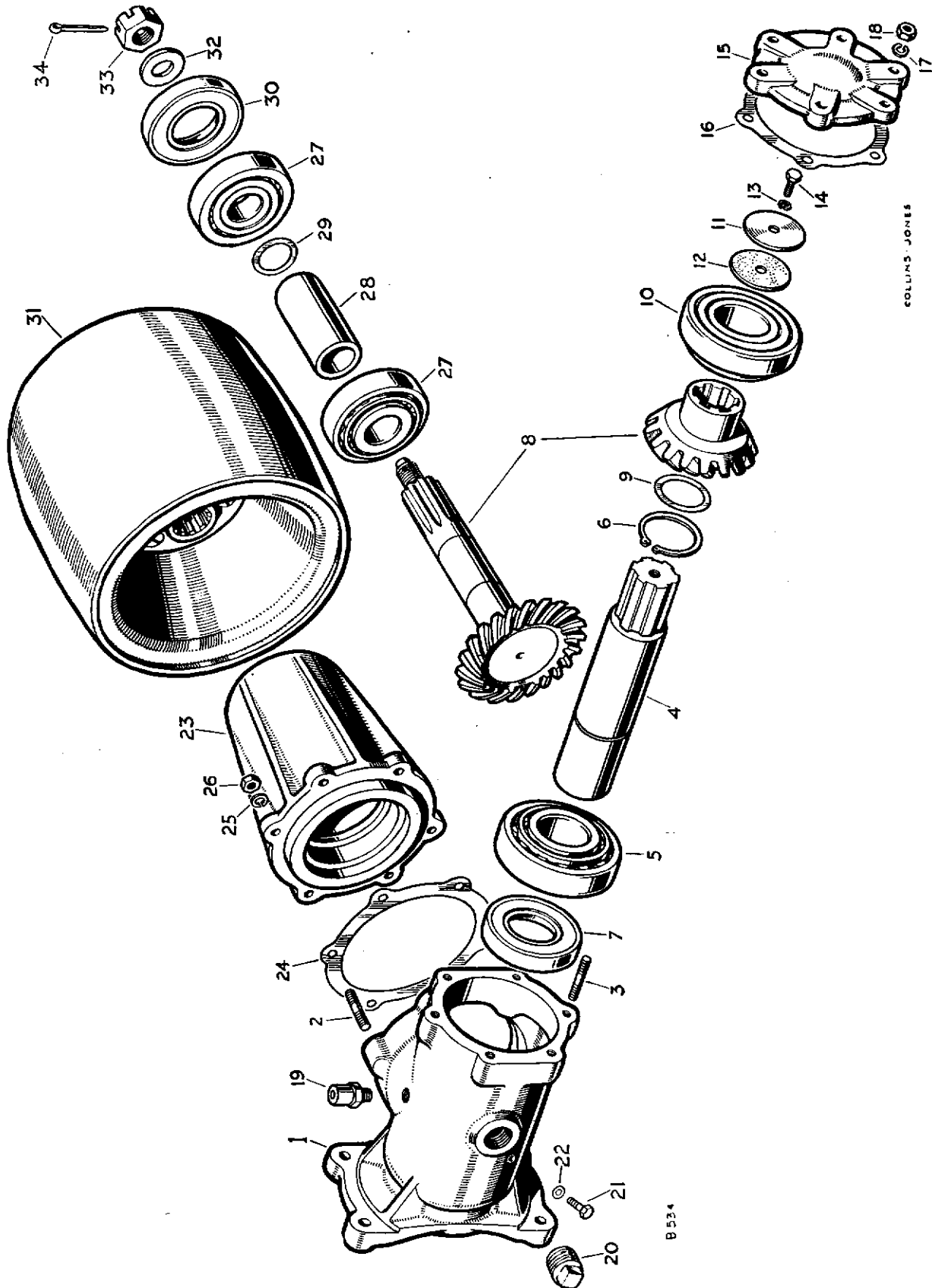
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REAR POWER TAKE-OFF DRIVE SECTION

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
64					Bolt ($\frac{3}{8}$ " U.N.F. x $5\frac{1}{4}$ " long)	2	253824	
					Bolt ($\frac{3}{8}$ " U.N.F. x $2\frac{1}{4}$ " long)	1	256448	
65					Plain washer	4	4067	Fixing P.T.O. assembly to chassis
66					Spring washer	3	3076	
67					Nut ($\frac{3}{8}$ " U.N.F.)	3	254810	
68					Guard for P.T.O. spline	1	230122	
69					Spring washer	4	3076	Fixing guard
70					Nut ($\frac{3}{8}$ " B.S.F.)	4	2827	
					End cover for guard	1	502037	
					Bracket for end cover	1	502039	
					Bolt ($\frac{3}{8}$ " U.N.C. x $1\frac{1}{8}$ " long)	1	253254	
					Plain washer, large	1	502044	
					Plain washer, small	2	4067	Fixing guard to P.T.O. cover
					Spring washer	1	3076	
					Nut ($\frac{3}{8}$ " U.N.C.)	1	256812	
					Wing nut	1	250046	
					Anchor for pintle hook	1	231498	
					Bolt ($\frac{1}{2}$ " B.S.F. x 2" long)	2	267431	Fixing anchor to chassis frame
					Self-locking nut ($\frac{1}{2}$ " B.S.F.)	2	234828	

REAR POWER TAKE-OFF PULLEY SECTION



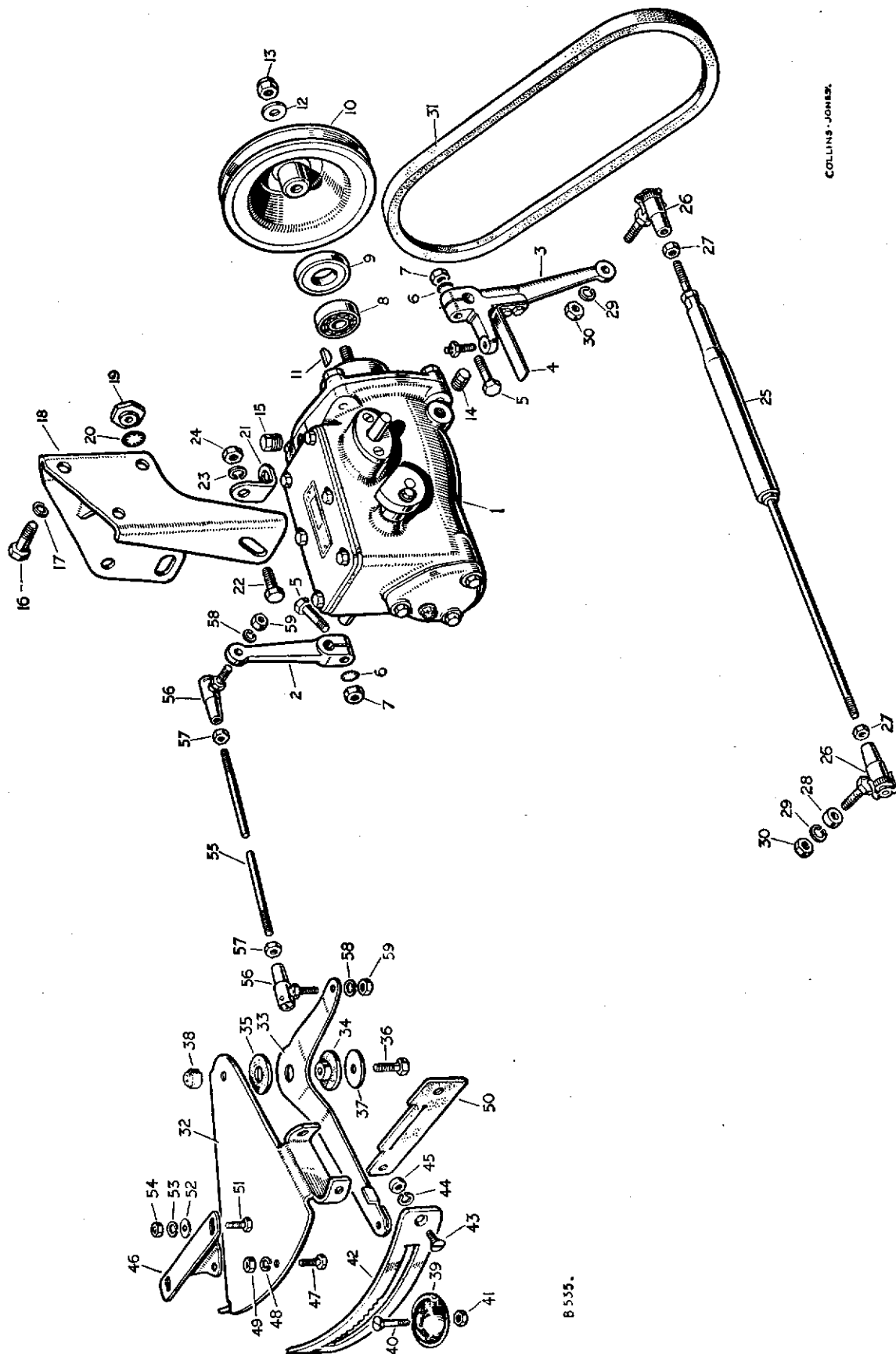
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REAR POWER TAKE-OFF PULLEY SECTION

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					POWER TAKE-OFF ASSEMBLY, PULLEY			
					SECTION, SIX-SPLINE	1	230177	
1					HOUSING ASSEMBLY FOR P.T.O.			
					PINION	1	218846	
2					Stud for pulley drive housing	6	214054	
3					Stud for end plate	6	212103	
4					Pinion driving sleeve, six-spline	1	232960	
5					Bearing for sleeve	1	217505	
6					Circlip, bearing to sleeve	1	217567	
7					Oil seal for driving sleeve	1	217507	
8					Spiral bevel wheel and pinion	1	233377	
					Shim .005"	As required	231308	
9					Shim .010" } For spiral bevel wheel	As required	231309	
					Shim .020" }	As required	231310	
10					Bearing for bevel wheel	1	217505	
11					Retaining plate for bevel wheel	1	217657	
12					Cork washer for retaining plate	1	217658	
13					Spring washer } Fixing plate to	1	3074	
14					Set bolt ($\frac{1}{4}$ " Whit. x $\frac{1}{2}$ " long) } driving sleeve	1	237139	
15					End plate for bevel wheel bearing	1	218841	
					Shim .005"	As required	218842	
16					Shim .010" } For bevel wheel end plate	As required	218843	
					Shim .020" }	As required	218844	
17					Spring washer } Fixing bearing end plate	6	3074	
18					Nut ($\frac{1}{4}$ " B.S.F.) } to pinion housing	6	2823	
19					Breather for housing	1	42431	
20					Filler plug for housing	1	3292	
21					Plug for oil level	1	215769	
22					Washer for plug	1	232037	
23					Housing for pulley drive pinion	1	217650	
					Shim .005"	As required	217651	
24					Shim .010" } pulley drive	As required	217652	
					Shim .020" } pinion housing	As required	217653	
25					Spring washer } Fixing pulley drive	6	3075	
26					Nut ($\frac{1}{8}$ " B.S.F.) } housing to pinion housing	6	2828	
27					Bearing for pinion	2	217506	
28					Distance tube for bearings	1	217560	
					Shim .005"	As required	217553	
29					Shim .010" } For bevel pinion bearings	As required	217554	
					Shim .020" }	As required	217555	
30					Oil seal for bevel pinion bearings	1	217507	
31					Pulley	1	217647	
32					Plain washer } Fixing pulley to bevel pinion	1	3300	
33					Slotted nut }	1	3259	
34					Split pin }	1	2428	

ENGINE GOVERNOR, 2 LITRE PETROL



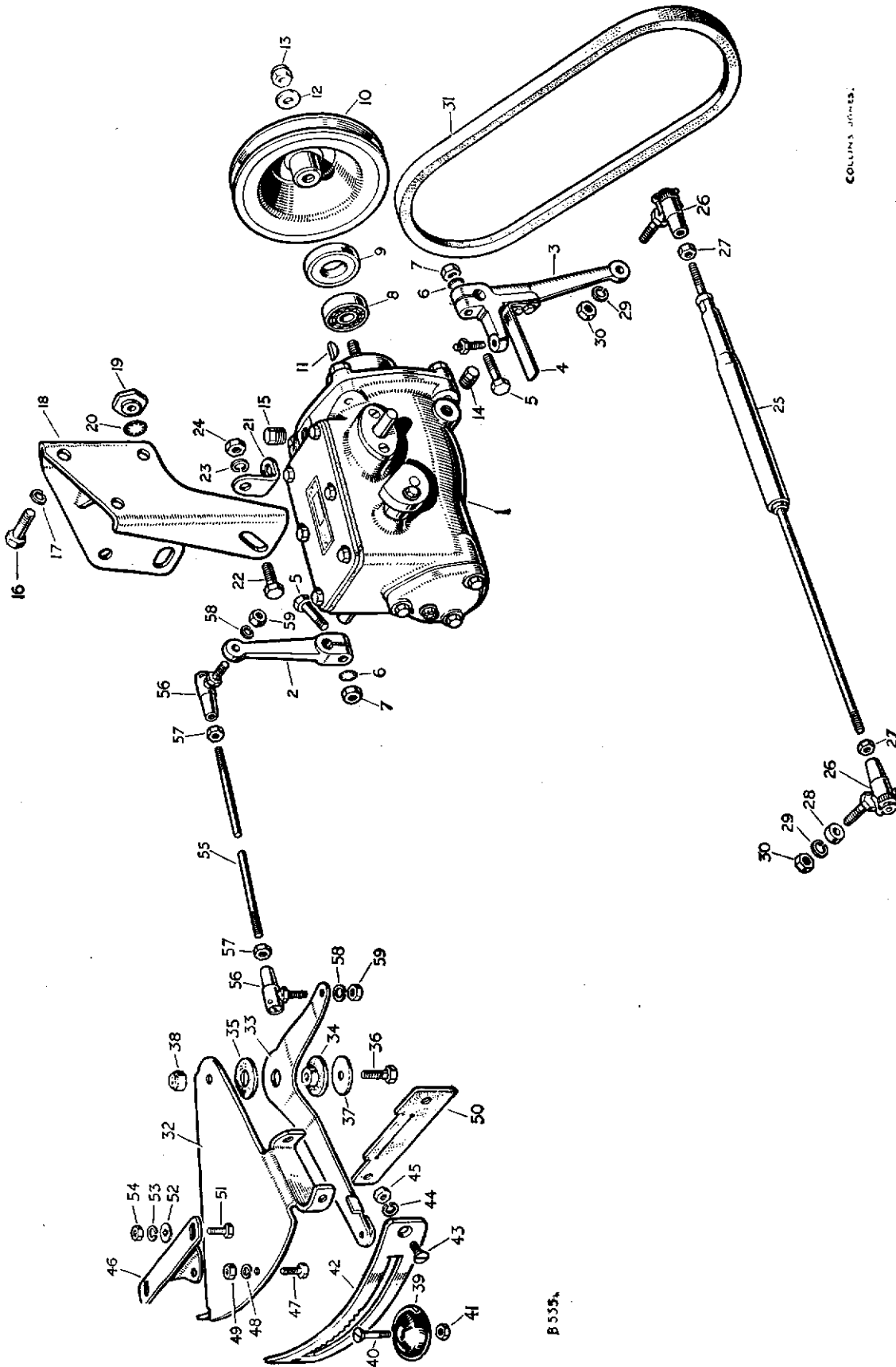
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ENGINE GOVERNOR, 2 LITRE PETROL

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
ENGINE GOVERNOR COMPLETE								
					ASSEMBLY	1	241708	
1					Engine governor complete	1	240628	
2					Lever, governor to quadrant	1	261515	
3					Lever, governor to bell crank	1	244339	
4					Spring blade for bell crank	1	263059	
5					Bolt ($\frac{1}{4}$ " B.S.F. x 1" long)	2	237143	} Fixing levers to governor
6					Shakeproof washer	2	70884	
7					Nut ($\frac{1}{4}$ " B.S.F.)	2	2823	
8					Bearing, large	1	262729	} For engine governor
					Bearing, small	1	262728	
9					Oil seal for pulley end	1	261573	
10					Pulley for governor	1	261517	
11					Woodruff key for pulley	1	261561	
12					Plain washer	1	3665	} Fixing pulley
13					Special self-locking nut	1	261518	
14					Level plug for governor	1	261574	
15					Filler plug for governor	1	261575	
16					Set bolt ($\frac{5}{16}$ " B.S.F. x $\frac{3}{4}$ " long)	3	237159	} Fixing governor to bracket
17					Spring washer	3	3075	
18					Bracket for governor	1	219511	
19					Special nut	3	219508	} Fixing bracket to thermostat housing
20					Shakeproof washer	3	73353	
21					Support for bracket	1	232610	
22					Bolt ($\frac{5}{16}$ " B.S.F. x $\frac{3}{4}$ " long)	1	237159	} Fixing support to bracket
23					Spring washer	1	3075	
24					Nut ($\frac{5}{16}$ " B.S.F.)	1	2828	
25					Control rod, governor to bell crank	1	240490	
26					Ball joint complete for rod	2	231261	
27					Locknut ($\frac{1}{4}$ " B.S.F.) for ball joint	2	2823	
28					Distance piece, bell crank lever end	1	231356	
29					Spring washer	2	3074	} Fixing rod to levers
30					Nut ($\frac{1}{4}$ " B.S.F.)	2	2823	
31					Belt for governor drive	1	219560	
GOVERNOR CONTROL QUADRANT								
					ASSEMBLY	1	240066	
32					Housing for governor control quadrant	1	219644	
33					Lever for control	1	235097	
34					Bush for lever	1	235098	
35					Washer for lever	1	219659	
36					Bolt ($\frac{5}{16}$ " B.S.F. x 1" long)	1	237160	} Fixing control lever to housing
37					Plain washer	1	3662	
38					Self-locking nut ($\frac{5}{16}$ " B.S.F.)	1	50525	
39					Knob for lever	1	219512	

ENGINE GOVERNOR, 2 LITRE PETROL



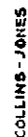
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ENGINE GOVERNOR, 2 LITRE PETROL

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
40					Special screw } Fixing knob	1	219673	
41					Nut (2 B.A.) } to lever	1	2247	
42					Quadrant plate	1	219463	
43					Special screw } Fixing	2	219675	
44					Spring washer } quadrant plate	2	3074	
45					Nut ($\frac{1}{4}$ " B.S.F.) } to housing	2	2823	
46					Support for governor control	1	240065	
47					Bolt (2 B.A. x $\frac{1}{2}$ " long) } Fixing	1	250959	
48					Spring washer } support to	1	3073	
49					Nut (2 B.A.) } housing	1	2247	
50					Rubber draught excluder	1	231625	
51					Bolt (2 B.A. x $\frac{1}{2}$ " long) } Fixing control	2	250959	
52					Plain washer } to dash	2	3685	
53					Spring washer } to dash	2	3073	
54					Nut (2 B.A.) } to dash	2	2247	
55					Operating rod, quadrant to governor	1	240410	
56					Ball joint for rod	2	219065	
57					Locknut ($\frac{1}{4}$ " B.S.F.) for ball joint on rod	2	2823	
58					Spring washer } Fixing operating rod to	2	3074	
59					Nut ($\frac{1}{4}$ " B.S.F.) } governor and control lever	2	2823	
					Special stud for governor bracket	3	232955	
					Fan pulley and governor drive	1	218563	
					Distance washer for fan pulley	1	233803	
					Spring for carburetter pump rod	1	237774	

ENGINE GOVERNOR, 2 $\frac{1}{4}$ LITRE PETROL, Series II

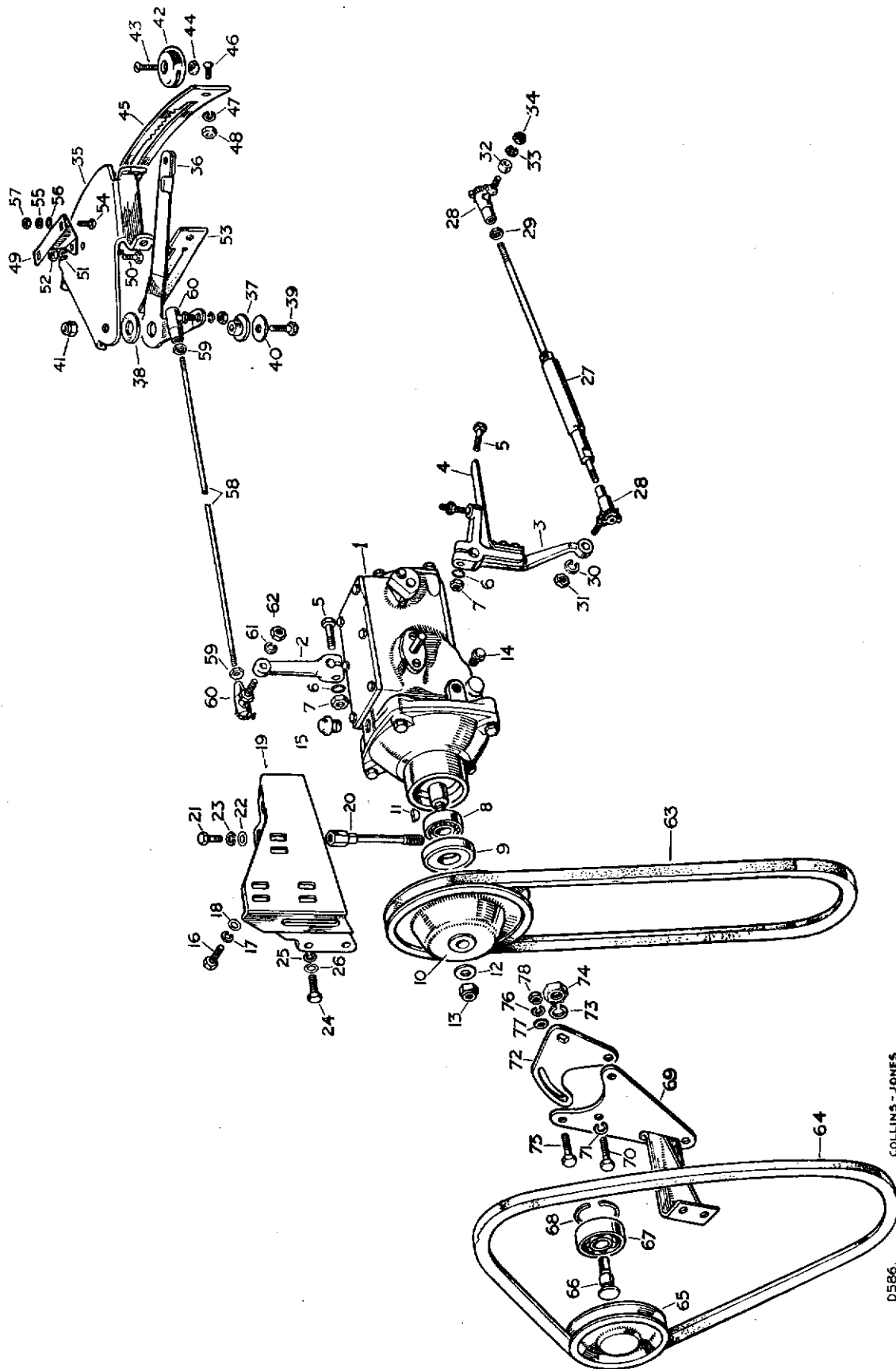


D586.

ENGINE GOVERNOR, 2½ LITRE PETROL, Series II

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS	
ENGINE GOVERNOR COMPLETE									
					ASSEMBLY	1	506863		
1					Engine governor complete	1	512406		
2					Lever governor to quadrant	1	261515		
3					Lever governor to bell crank	1	513428		
4					Spring blade for bell crank	1	263059		
5					Bolt ($\frac{1}{4}$ " U.N.F. x 1" long)	2	255209	} Fixing levers to governor	
6					Shakeproof washer	2	70884		
7					Nut ($\frac{1}{4}$ " U.N.F.)	2	254800		
8					Bearing, large	1	262729	} For engine governor	
					Bearing, small	1	262728		
9					Oil seal for pulley end	1	261573		
10					Pulley for governor	1	513429		
11					Woodruff key for pulley	1	261561		
12					Plain washer	1	3665	} Fixing pulley	
13					Special self-locking nut	1	261518		
14					Level plug for governor	1	261574		
15					Filler plug	1	261575		
16					Set bolt ($\frac{5}{16}$ " B.S.F. x $\frac{7}{8}$ " long)	3	237161	} Fixing governor to bracket	
17					Spring washer	3	3075		
18					Plain washer	3	2550		
19					Bracket for governor	1	278540		
20					Special cylinder head bolt for mounting bracket	2	278553		
21					Set bolt ($\frac{5}{16}$ " U.N.F. x $\frac{3}{4}$ " long)	2	255026	} Fixing bracket to set bolt	
22					Plain washer	2	2550		
23					Spring washer	2	3075		
24					Set bolt ($\frac{5}{16}$ " U.N.F. x 1" long)	2	255228	} Fixing bracket to front of cylinder head	
25					Spring washer	2	3075		
26					Plain washer	8	2550		
27					Control rod, governor to bell crank	1	504287		
28					Ball end	2	277633	} For control rod	
29					Locknut ($\frac{1}{4}$ " U.N.F.)	1	254850		
30					Spring washer	1	3074	} Fixing control rod to	
31					Nut ($\frac{1}{4}$ " U.N.F.)	1	254800		
32					Distance washer	1	231356	} Fixing control rod to	
33					Spring washer	1	3074		
34					Nut ($\frac{1}{4}$ " U.N.F.)	1	254800	} bell crank lever	
GOVERNOR CONTROL QUADRANT									
					ASSEMBLY	1	508690		
35					Housing for governor control quadrant	1	279786		
36					Lever for control	1	508692		
37					Bush for lever	1	235098		
38					Washer for lever	1	219659		
39					Bolt ($\frac{5}{16}$ " U.N.F. x $1\frac{1}{8}$ " long)	1	255029	} Fixing lever to housing	
40					Plain washer	1	3662		
41					Self-locking nut ($\frac{5}{16}$ " U.N.F.)	1	252161		
42					Knob for lever	1	219512		
43					Screw (2 B.A. x 8" long)	1	219673	} Fixing knob to lever	
44					Nut (2 B.A.)	1	2247		
45					Quadrant plate	1	508691		
46					Screw ($\frac{1}{4}$ " U.N.F. x $1\frac{1}{2}$ " long)	2	278386	} Fixing quadrant plate to housing	
47					Spring washer	2	3074		
48					Nut ($\frac{1}{4}$ " U.N.F.)	2	254800		

ENGINE GOVERNOR, 2½ LITRE PETROL, Series II



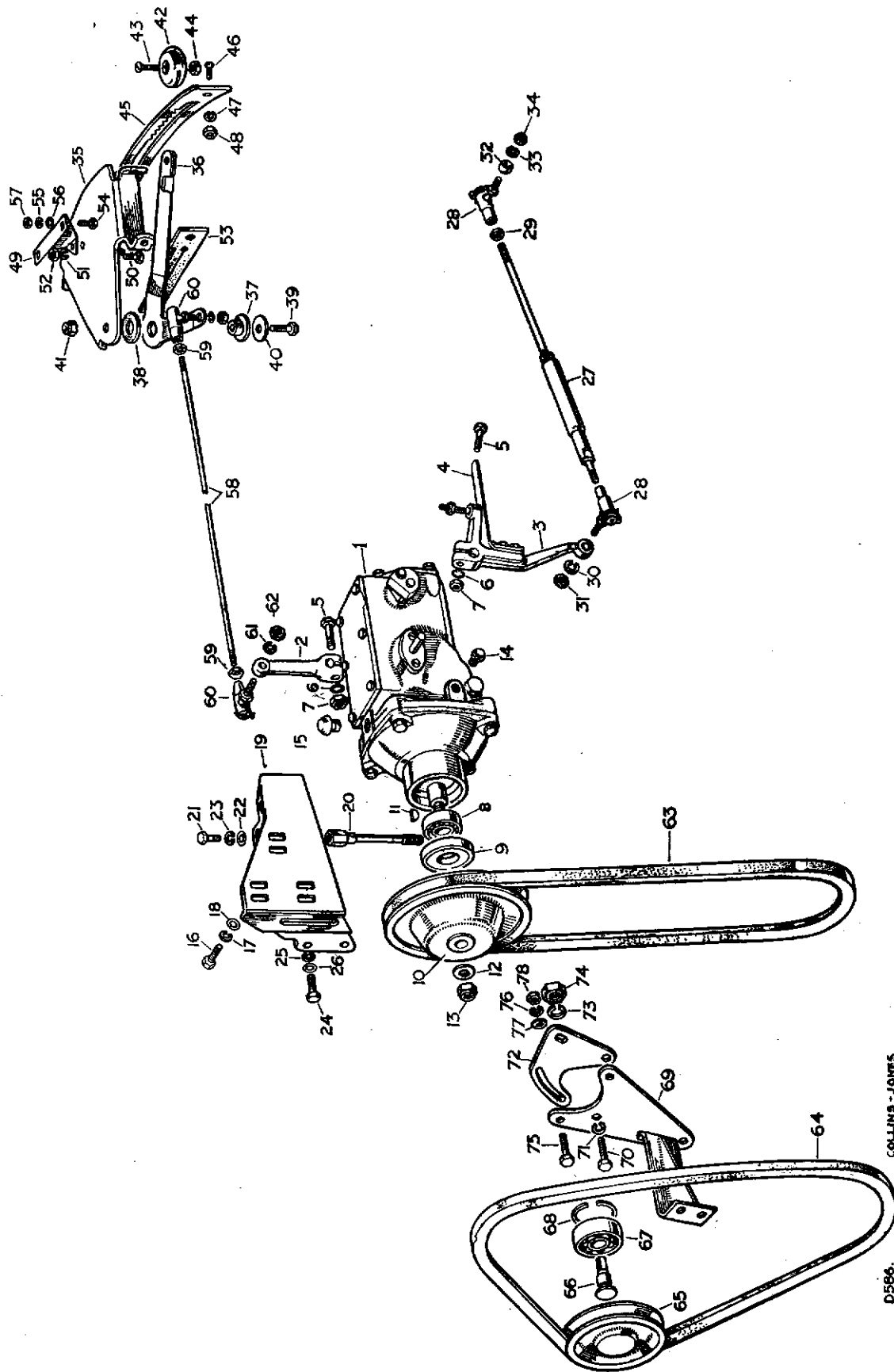
COLLINS - JONES

D586.

ENGINE GOVERNOR, 2½ LITRE PETROL, Series II

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
49					Support for governor control	1	240065	
50					Bolt (2 B.A. x ½" long) } Fixing	1	234603	
51					Spring washer } support to	1	3073	
52					Nut (2 B.A.) } housing	1	2247	
53					Rubber draught excluder	1	231625	
54					Bolt (2 B.A. x ½" long) } Fixing	2	234603	
55					Spring washer } governor	2	3073	
56					Plain washer } control	4	3685	
57					Nut (2 B.A.) } to dash	2	2247	
58					Operating rod, quadrant to governor, 19" long	1	279697	} Alternatives Check before ordering
					Operating rod, quadrant to governor, 20" long	1	509085	
59					Locknut (¼" U.N.F.) } For	2	254800	
60					Ball joint } operating rod	2	279698	
61					Spring washer } Fixing operating rod to	2	3074	
62					Nut (¼" U.N.F.) } governor and control lever	2	254800	
					Panel for control on instrument panel	1	332725	
63					Belt for engine governor	1	278547	
64					Fan belt	1	278546	
65					Jockey pulley	1	279100	
66					Shaft } For jockey pulley	1	278552	
67					Bearing } For jockey pulley	1	235860	
68					Circlip } For jockey pulley	1	235861	
69					Support plate for jockey pulley	1	278554	
70					Set bolt (⅝" U.N.C. x ⅞" long) } Fixing	2	253027	
					Spring washer } support plate to	2	3075	
71					Belt adjusting plate	1	278542	
72					Spring washer } Fixing jockey pulley	1	3077	
73					Nut (⅞" U.N.F.) } shaft to plate	1	254803	
74					Bolt (⅝" U.N.F. x ⅞" long) } Fixing	2	255227	
75					Spring washer } adjusting plate	2	3075	
76					Plain washer } to	1	2550	
77					Nut (⅝" U.N.F.) } support plate	2	254811	
78					Fan	1	507845	
					Spring washer } Fixing	4	3074	
					Set bolt (¼" U.N.F. x ¾" long) } fan	4	255207	
					Fan pulley	1	503039	
					Set bolt (¼" U.N.F. x ⅝" long) fixing fan pulley	4	255006	
					Crankshaft pulley	1	278543	
					Lockwasher for starting dog	1	247771	
					Dynamo pulley	1	278545	
					Lockwasher for dynamo pulley	1	217781	
					Spindle for carburetter bell crank	1	504282	
					Bracket for bell crank spindle	1	504283	
					Shakeproof washer fixing spindle to bracket	1	70822	
					Plain washer for spindle	1	2210	
					Plain washer, steering unit to support bracket	4	2266	L.H.D.
					Stud for inlet manifold	2	530135*	
					Carburetter lever	1	504683	
					Lockwasher for carburetter lever	1	504485	
					Control rod, bell crank to carburetter lever	1	506210	
					Ball end } For	2	277633	
					Locknut (¼" U.N.F.) } control rod	2	254800	

ENGINE GOVERNOR, 2½ LITRE PETROL, Series II



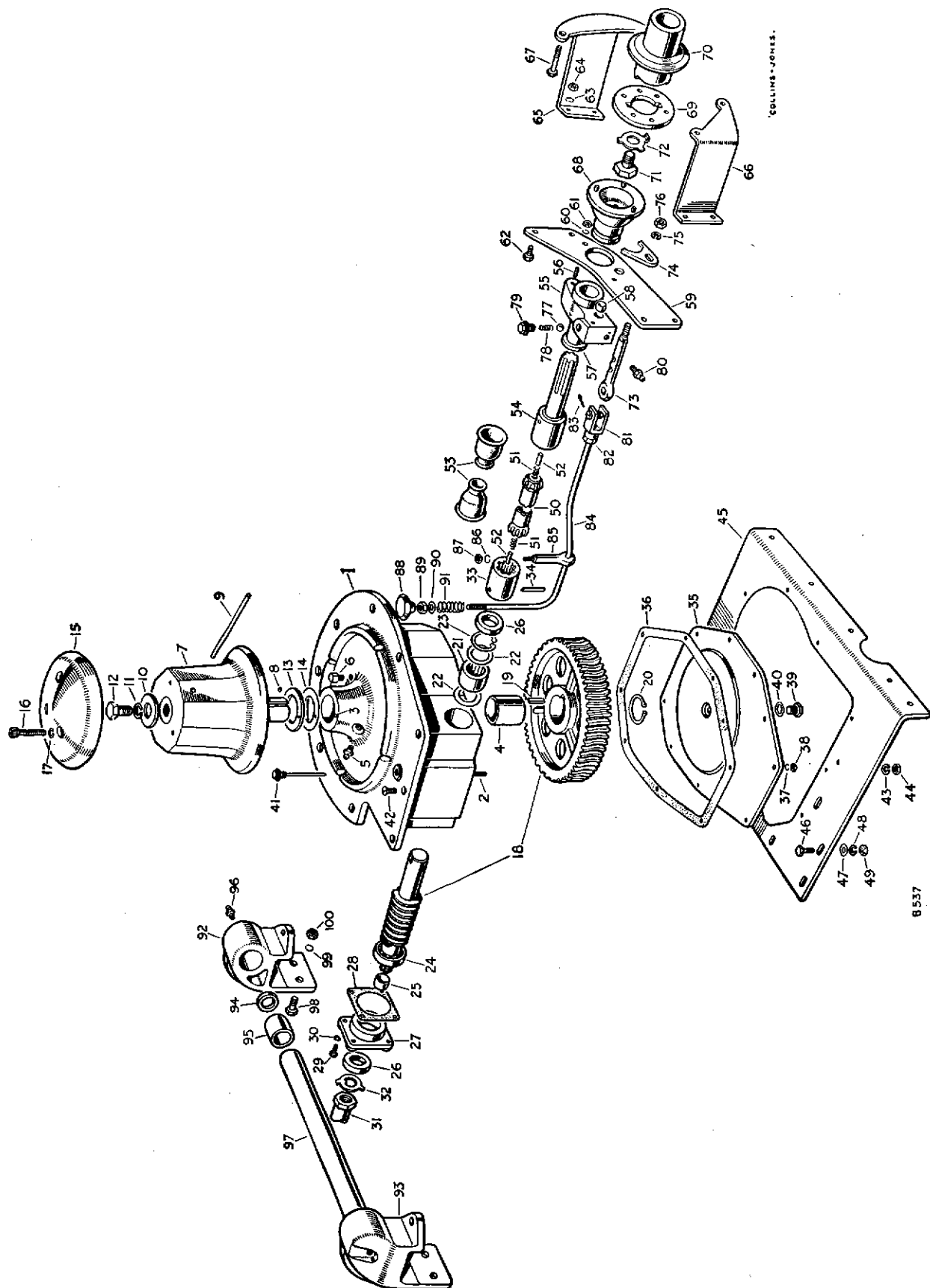
COLLINS-JONES

D586.

ENGINE GOVERNOR, 2½ LITRE PETROL, Series II

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					Tie rod for engine	1	504606	
					Sleeve for engine tie rod	2	504607	
					Rubber bush	4	07014	
					Cup washer	4	07015	
					Nut (⅝" U.N.F.)	4	254801	
					Locknut (⅝" U.N.F.)	4	254861	
					Bracket for tie rod at bell housing	1	504605	
					Bolt (⅝" U.N.F. x 1" long)	2	255228	
					Spring washer	2	3075	
					Nut (⅝" U.N.F.)	2	254801	
					Bracket for tie rod at frame	1	508339	
					Bolt (⅝" U.N.F. x 3¼" long)	1	256050	
					Spring washer	1	3076	
					Nut (⅝" U.N.F.)	1	254812	

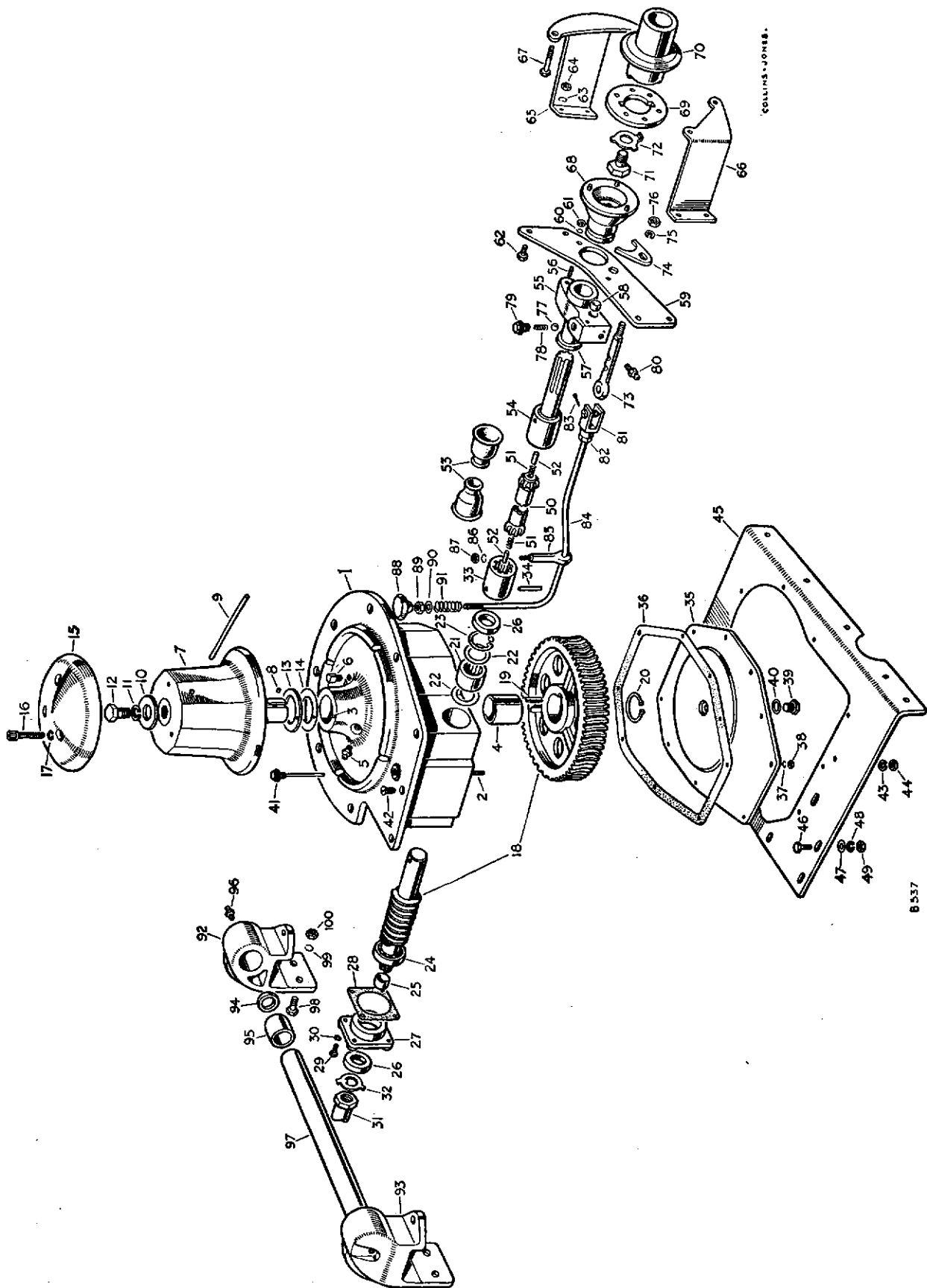
FRONT CAPSTAN WINCH, 2 LITRE PETROL



FRONT CAPSTAN WINCH, 2 LITRE PETROL

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					FRONT WINCH COMPLETE ASSEMBLY	1	501451	
					FRONT WINCH ASSEMBLY	1	269163	
1					CASING ASSEMBLY FOR FRONT			
					WINCH	1	268698	
2					Stud for bottom cover	10	212104	
3					Dowel for thrust washer	1	09561	
4					Bush for bollard shaft	2	219161	
5					Grease nipple for shaft	1	219696	
6					Breather cup for housing	1	219564	
7					BOLLARD AND SHAFT ASSEMBLY	1	234370	
8					Dowel for shaft	1	09561	
9					Pin for bollard, 0.265" diameter	1	237006	} Alternatives Check before ordering
					Pin for bollard, 0.328" diameter	1	506287	
10					Plain washer	1	8060	
11					Spring washer	1	3078	
12					Set bolt ($\frac{1}{2}$ " B.S.F. x $\frac{13}{16}$ " long)	1	215767	
13					Thrust washer	1	219089	
14					Shim	As required	233324	
15					Cap for bollard	1	219115	
16					Special screw	3	219742	
17					Spring washer	3	3076	
18					Worm wheel and worm complete	1	234807	
19					Special key for worm wheel	1	219125	
20					Circlip fixing worm wheel	1	219691	
21					Roller bearing for worm	1	235646	
22					Washer for bearing	2	235648	
23					Circlip fixing bearing to casing	1	235647	
24					Ball bearing for worm shaft	1	219088	
25					Distance piece for worm shaft	1	219113	
26					Oil seal for worm shaft	2	219624	
27					Retainer for oil seal	1	219062	
28					Joint washer for oil seal retainer	1	219119	
29					Set bolt (2 B.A. x $\frac{1}{2}$ " long)	4	250960	} Fixing oil seal re- tainer to housing
30					Spring washer	4	3073	
31					Starting dog	1	219087	
32					Lock washer for starting dog	1	219118	
33					Universal joint sleeve	1	219083	
34					Special pin fixing sleeve to worm	1	250362	
35					Bottom cover for winch casing	1	219117	
36					Joint washer for bottom cover	1	219116	
37					Spring washer	10	3074	
38					Nut ($\frac{1}{4}$ " B.S.F.)	10	2823	
39					Drain plug for front winch	1	3088	
40					Joint washer for drain plug	1	230507	
41					Filler plug and dipstick	1	219179	

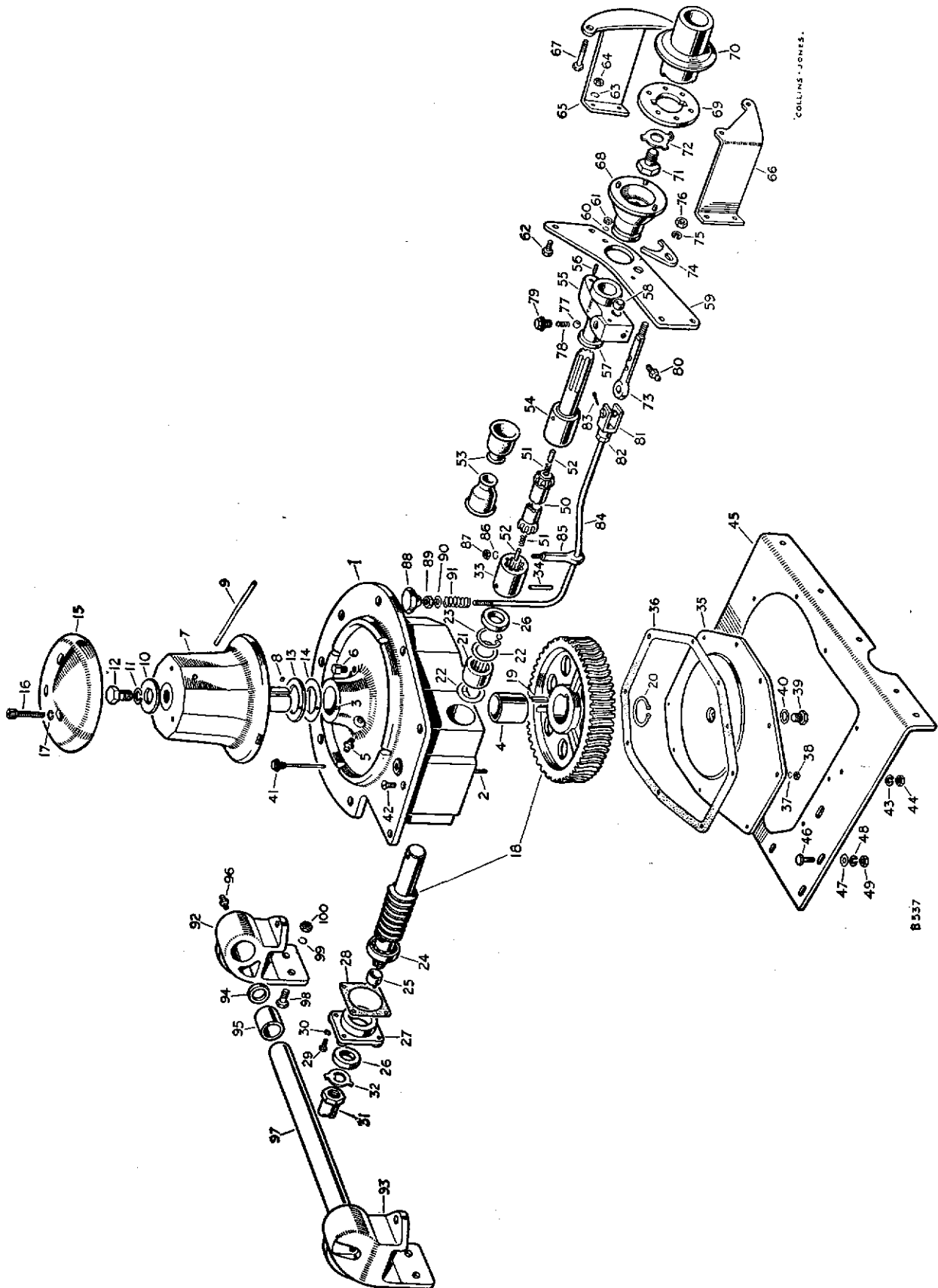
FRONT CAPSTAN WINCH, 2 LITRE PETROL



FRONT CAPSTAN WINCH, 2 LITRE PETROL

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
42					Special bolt	9	252120	
43					Spring washer	9	3075	
44					Nut ($\frac{5}{16}$ " U.N.F.)	9	254801	
45					Support plate for front winch	1	504246	
					Bolt ($\frac{5}{16}$ " B.S.F. x $\frac{3}{4}$ " long)	5	250704	
46					Bolt ($\frac{5}{16}$ " U.N.F. x $\frac{3}{4}$ " long)	5	255026	
47					Plain washer	5	2550	
48					Spring washer	10	3075	
49					Nut ($\frac{5}{16}$ " U.N.F.)	5	254801	
					Riv-nut ($\frac{5}{16}$ " B.S.F.)	5	268703	
50					Propeller shaft for front winch	1	278061	
51					Plunger spring	2	55742	
52					Plunger	2	219093	
53					Dust cover	2	219080	
54					Driving shaft for front winch	1	269162	
55					WINCH SHAFT HOUSING ASSEMBLY	1	219793	
56					Stud for support plate	2	212104	
57					Bush for winch driving shaft	1	219104	
58					Bush for control shaft	2	219103	
59					Support plate for winch shaft	1	236511	
60					Spring washer	2	3074	
61					Nut ($\frac{1}{4}$ " B.S.F.)	2	2823	
62					Bolt ($\frac{5}{16}$ " B.S.F. x $\frac{3}{4}$ " long)	4	237159	
63					Spring washer	4	3075	
64					Nut ($\frac{5}{16}$ " B.S.F.)	4	2828	
65					Bracket for winch shaft support plate, R.H.	1	219074	
66					Bracket for winch shaft support plate, L.H.	1	236510	
67					Set bolt ($\frac{5}{16}$ " B.S.F. x 2" long) fixing brackets to front cover	3	250530	
					Set bolt ($\frac{5}{16}$ " B.S.F. x 2 $\frac{1}{4}$ " long)	1	250331	
					Distance piece	1	2204	
68					Driving flange for front winch	1	263356	
69					Winch driving plate	1	218549	
70					Driving flange for fan pulley	1	218653	
71					Special plug	1	218584	
72					Lock washer	1	218605	
73					Control shaft for driving flange	1	219561	
74					Selector fork for control shaft	1	219562	
75					Spring washer	1	3074	
76					Nut ($\frac{1}{4}$ " B.S.F.)	1	2823	
77					Steel ball	1	3050	
78					Spring	1	211382	
79					Plug for spring	1	219101	
80					Grease nipple for control shaft	1	219696	
81					Clevis complete	1	215809	
82					Locknut ($\frac{5}{16}$ " B.S.F.)	1	2828	
83					Split pin	1	2392	
84					Control rod for winch	1	278059	
85					Eyebolt for winch control rod	1	219559	
86					Spring washer	1	3074	
87					Nut ($\frac{1}{4}$ " B.S.F.)	1	2823	

FRONT CAPSTAN WINCH, 2 LITRE PETROL



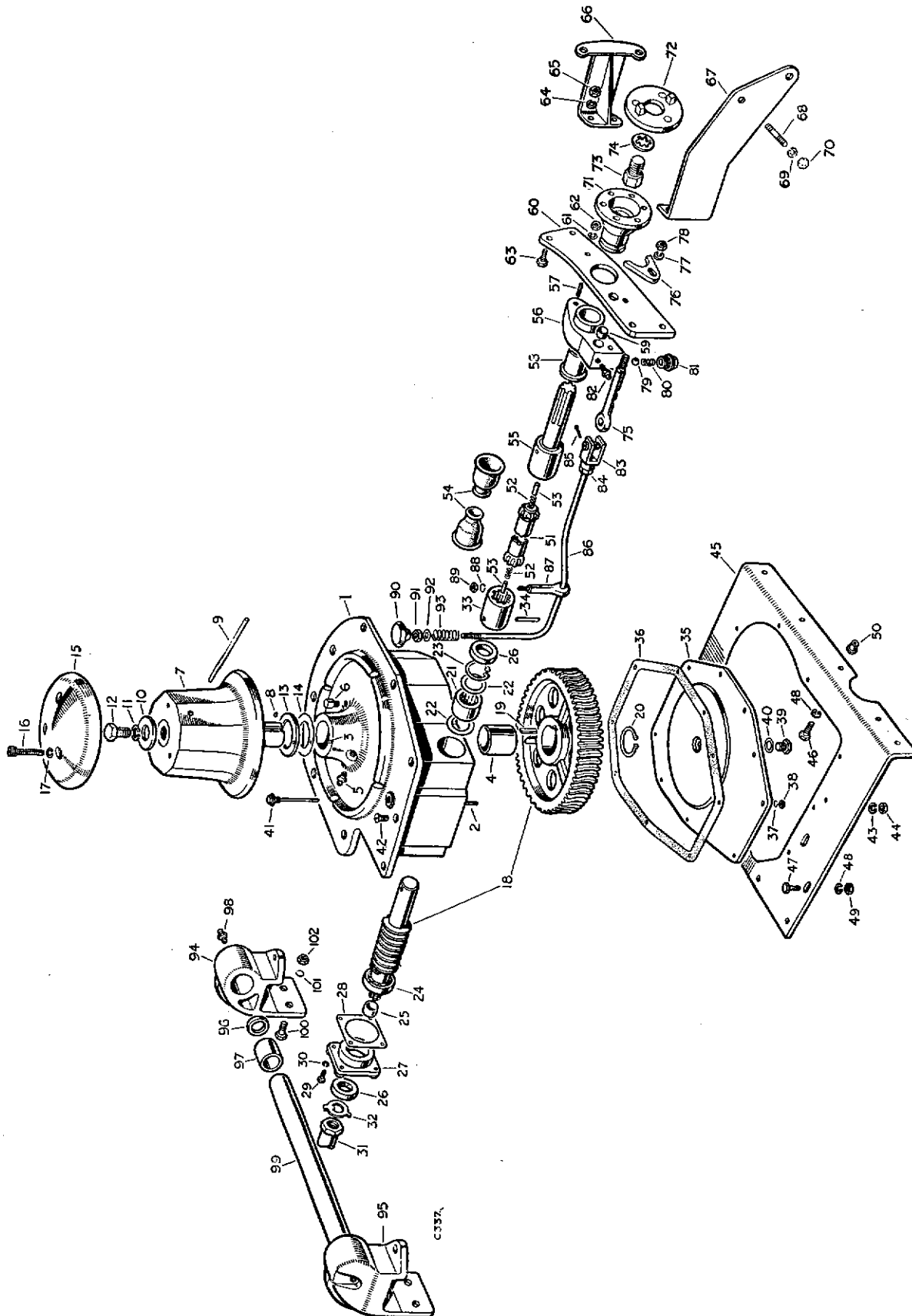
COLLINS-JONES.

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FRONT CAPSTAN WINCH, 2 LITRE PETROL

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
88					Knob for control rod	1	219558	
89					Locknut ($\frac{3}{8}$ " B.S.F.) for knob	1	2827	
90					Plain washer for spring	2	2251	
91					Spring for control rod	1	212943	
92					ROPE GUIDE BRACKET ASSEMBLY			
					R.H.	1	219577	
93					ROPE GUIDE BRACKET ASSEMBLY			
					L.H.	1	219576	
94					Thrust washer	2	219241	
95					Bush for guide bar	2	219237	
96					Grease nipple for bush	2	219696	
97					Guide bar for winch rope	1	219214	
					Bolt ($\frac{3}{8}$ " U.N.F. x 1" long)	2	255047	Fixing rope guide to support plate and front bumper
98					Bolt ($\frac{3}{8}$ " U.N.F. x $1\frac{1}{8}$ " long)	4	255048	
99					Spring washer	6	3076	
100					Nut ($\frac{3}{8}$ " U.N.F.)	6	254802	
					Starting handle	1	234402	
					Wrench for bollard cap screw	1	237255	
					Front spring, driver's side	1	241283	
					Front spring, passenger's side	1	242863	

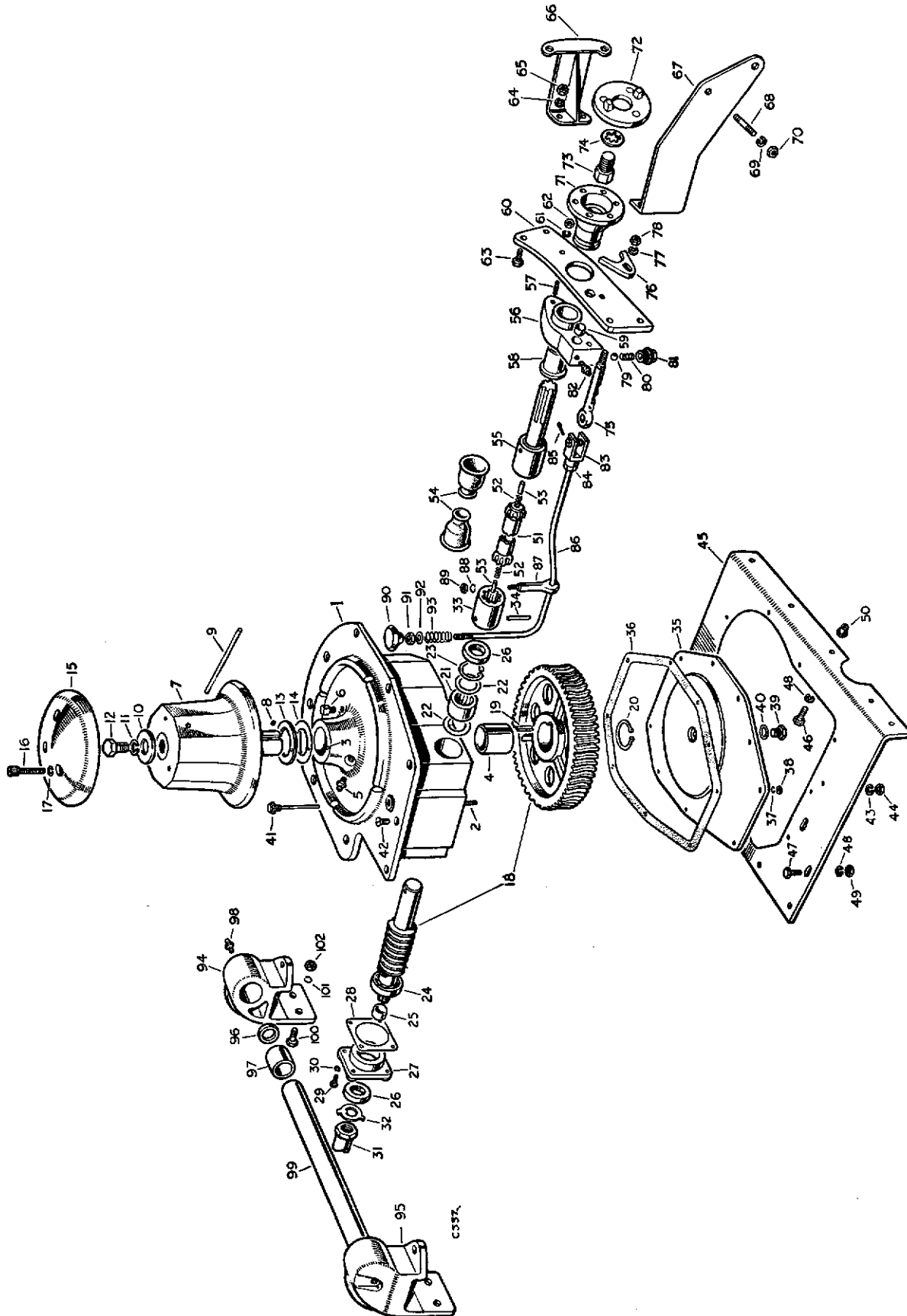
FRONT CAPSTAN WINCH, 2½ LITRE PETROL AND DIESEL



FRONT CAPSTAN WINCH, 2½ LITRE PETROL AND DIESEL

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					FRONT WINCH COMPLETE ASSEMBLY	1	501453	
					FRONT WINCH ASSEMBLY	1	269163	
1					CASING ASSEMBLY FOR FRONT			
					WINCH	1	268698	
2					Stud for bottom cover	10	212104	
3					Dowel for thrust washer	1	09561	
4					Bush for bollard shaft	2	219161	
5					Grease nipple for shaft	1	219696	
6					Breather cup for housing	1	219564	
7					BOLLARD AND SHAFT ASSEMBLY	1	234370	
8					Dowel for shaft	1	09561	
9					Pin for bollard, 0.265" diameter	1	237006	} Alternatives Check before ordering
					Pin for bollard, 0.328" diameter	1	506287	
10					Plain washer	1	8060	} Fixing bollard to shaft
11					Spring washer	1	3078	
12					Set bolt (½" B.S.F. x 1½" long)	1	215767	
13					Thrust washer	1	219089	
14					Shim	As required	233324	
15					Cap for bollard	1	219115	
16					Special screw	3	219742	} Fixing cap to bollard
17					Spring washer	3	3076	
18					Worm wheel and worm complete	1	234807	
19					Special key for worm wheel	1	219125	
20					Circlip fixing worm wheel	1	219691	
21					Roller bearing for worm	1	235646	
22					Washer for bearing	2	235648	
23					Circlip fixing bearing to casing	1	235647	
24					Ball bearing for worm shaft	1	219088	
25					Distance piece for worm shaft	1	219113	
26					Oil seal for worm shaft	2	219624	
27					Retainer for oil seal	1	219062	
28					Joint washer for oil seal retainer	1	219119	
29					Set bolt (2 B.A. x ½" long)	4	250960	} Fixing oil seal re- tainer to housing
30					Spring washer	4	3073	
31					Starting dog	1	219087	
32					Lock washer for starting dog	1	219118	
33					Universal joint sleeve	1	219083	
34					Special pin fixing sleeve to worm	1	250362	
35					Bottom cover for winch casing	1	219117	
36					Joint washer for bottom cover	1	219116	
37					Spring washer	10	3074	} Fixing bottom cover to casing
38					Nut (½" B.S.F.)	10	2823	
39					Drain plug for front winch	1	3088	
40					Joint washer for drain plug	1	230507	
41					Filler plug and dipstick	1	219179	

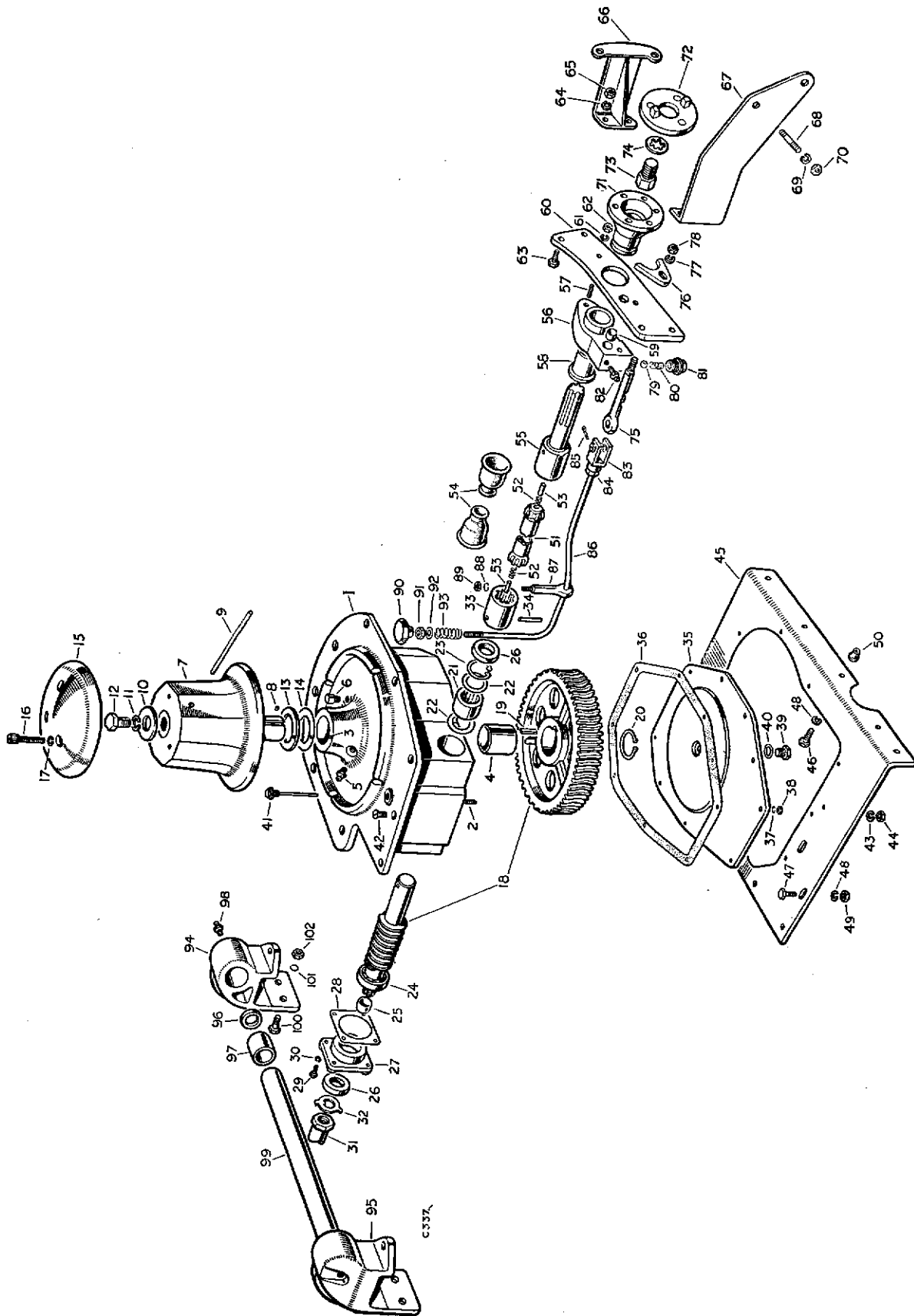
FRONT CAPSTAN WINCH, 2½ LITRE PETROL AND DIESEL



FRONT CAPSTAN WINCH, 2 $\frac{1}{4}$ LITRE PETROL AND DIESEL

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
42					Special bolt } Fixing	9	252120	
43					Spring washer } front winch to	9	3075	
44					Nut ($\frac{5}{16}$ " U.N.F.) } support plate	9	254801	
45					Support plate for front winch	1	504246	
46					Bolt ($\frac{5}{16}$ " B.S.F. x $\frac{3}{8}$ " long) } Fixing support	5	250704	
47					Bolt ($\frac{5}{16}$ " U.N.F. x $\frac{3}{4}$ " long) } plate to cross-	5	255026	
48					Spring washer } member and	10	3075	
49					Nut ($\frac{5}{16}$ " U.N.F.) } front	5	254801	
50					Riv-nut ($\frac{5}{16}$ " B.S.F.) } bumper	5	268703	
51					Propeller shaft for front winch	1	278056	
52					Plunger spring } For propeller shaft	2	55742	
53					Plunger } For propeller shaft	2	219093	
54					Dust cover } For propeller shaft	2	219080	
55					Driving shaft for front winch	1	269162	
56					WINCH SHAFT HOUSING ASSEMBLY	1	504248	
57					Stud for support plate	2	212104	
58					Bush for winch driving shaft, overall length 1.750"	1	219104	} Alternatives. Check before ordering
					Bush for winch driving shaft, overall length 1.437"	1	504250	
59					Bush for control shaft, overall length .375"	2	219103	1 off on 1961 models onwards
					Bush for control shaft, overall length .625"	1	504252	1961 models onwards
60					Support plate for winch shaft	1	268910	
61					Spring washer } Fixing housing to	2	3074	
62					Nut ($\frac{1}{4}$ " B.S.F.) } support plate	2	2823	
63					Bolt ($\frac{5}{16}$ " U.N.F. x $\frac{3}{8}$ " long) } Fixing	4	255227	
64					Spring washer } support plate	4	3075	
					Shim } to bracket on As required		279068	
65					Nut ($\frac{5}{16}$ " U.N.F.) } front cover	4	254811	
66					Bracket for winch shaft support plate, R.H.	1	268907	
67					Bracket for winch shaft support plate, L.H.	1	268905	
68					Stud in front cover for brackets	4	252511	
69					Spring washer } Fixing	4	3075	
70					Nut ($\frac{5}{16}$ " U.N.F.) } brackets	4	254801	
71					Winch driving flange	1	268903	
72					Winch driving plate	1	268900	
73					Special plug } Fixing	1	269461	
74					Shakeproof washer } driving plate	1	78193	
75					Control shaft for driving flange, detents for steel ball .437" apart	1	219561	} Alternatives. Check before ordering
					Control shaft for driving flange, detents for steel ball .687" apart	1	504253	
76					Selector fork for control shaft	1	219562	
77					Spring washer } Fixing fork	1	3074	
78					Nut ($\frac{1}{4}$ " B.S.F.) } to shaft	1	2823	
79					Steel ball } For control shaft	1	3050	
80					Spring } For control shaft	1	211382	
81					Plug for spring } For control shaft	1	219101	
82					Grease nipple for control shaft	1	219696	

FRONT CAPSTAN WINCH, 2½ LITRE PETROL AND DIESEL

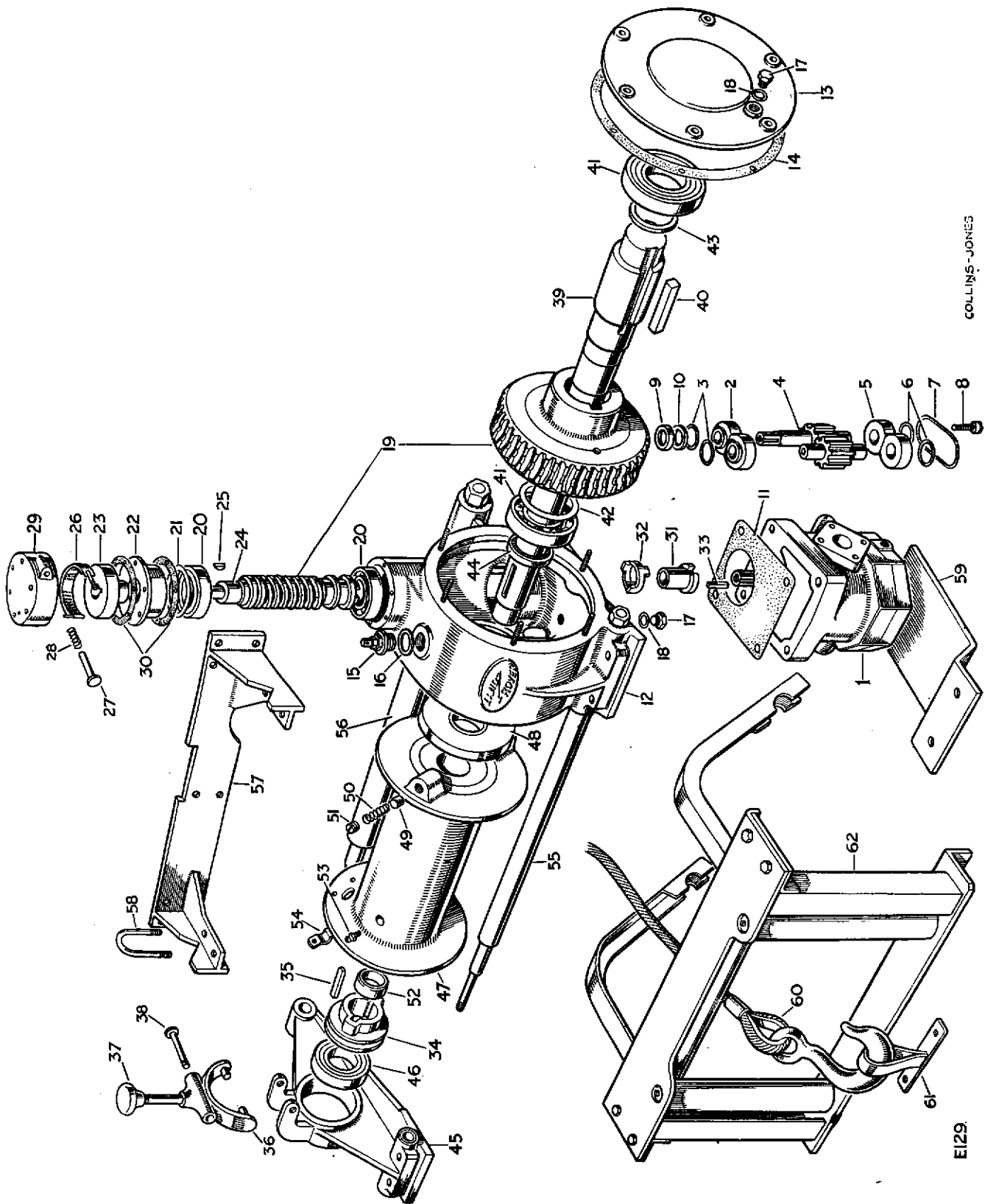


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FRONT CAPSTAN WINCH, 2½ LITRE PETROL AND DIESEL

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
83					Clevis complete	1	215809	
84					Locknut ($\frac{5}{16}$ " B.S.F.)	1	2828	} Fixing control rod to shaft
85					Split pin	1	2392	
86					Control rod for winch	1	278054	
87					Eyebolt for winch control rod	1	269197	
88					Spring washer	1	3074	} Fixing eyebolt to winch support plate
89					Nut ($\frac{1}{4}$ " B.S.F.)	1	2823	
90					Knob for control rod	1	219558	
91					Locknut ($\frac{3}{8}$ " B.S.F.) for knob	1	2827	
92					Plain washer for spring	2	2251	
93					Spring for control rod	1	212943	
94					ROPE GUIDE BRACKET ASSEMBLY			
					R.H.	1	219577	
95					ROPE GUIDE BRACKET ASSEMBLY			
					L.H.	1	219576	
96					Thrust washer	2	219241	
97					Bush for guide bar	2	219237	
98					Grease nipple for bush	2	219696	
99					Guide bar for winch rope	1	219214	
					Bolt ($\frac{3}{8}$ " U.N.F. x 1" long)	2	255047	} Fixing rope guide to support plate and front bumper
100					Bolt ($\frac{3}{8}$ " U.N.F. x 1½" long)	4	255048	
101					Spring washer	6	3076	
102					Nut ($\frac{3}{8}$ " U.N.F.)	6	254802	
					Starting handle	1	234402	
					Wrench for bollard cap screw	1	237255	

HYDRAULIC FRONT WINCH



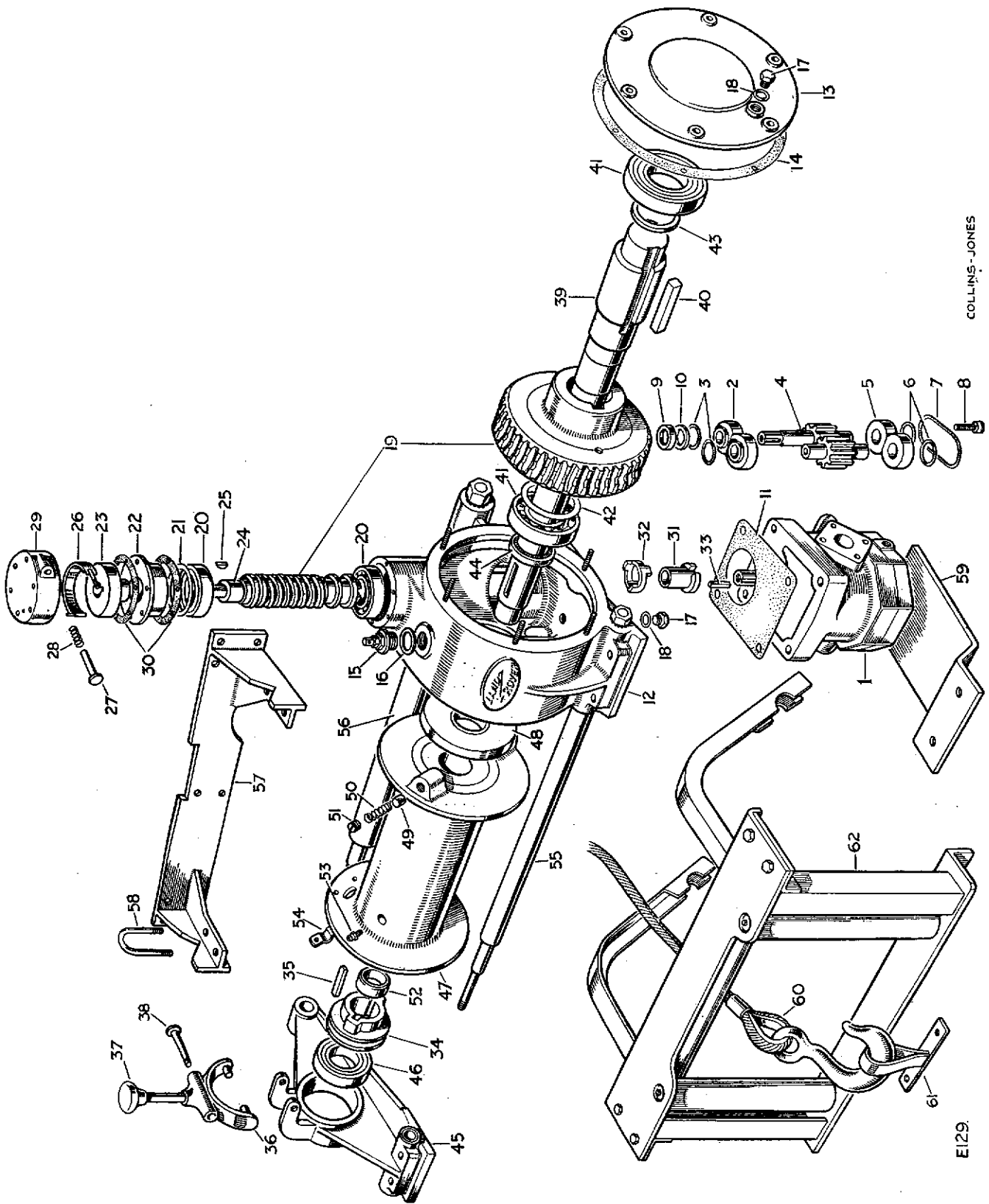
COLLINS-JONES

E129

HYDRAULIC FRONT WINCH

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					HYDRAULIC FRONT WINCH, COMPLETE			
					ASSEMBLY	1	524135 88	
					HYDRAULIC FRONT WINCH COMPLETE			
					ASSEMBLY	1	524136 109	
					HYDRAULIC WINCH ASSEMBLY	1	580001	
1					Motor unit, complete, for winch	1	580038	
2					Bush 'B' for gear shafts	1	515510	
3					'O' ring for 'B' bushes	2	515511	
4					Gears and shafts	1	515512	
5					Bush 'A' for gear shafts	1	515513	
6					Sealing ring for 'A' bushes	2	515514	
7					'O' ring for housing	1	515515	
8					Special screw fixing body cover and body	8	515516	
9					Oil seal for shaft	1	515517	
10					Baffle for oil seal	1	515518	
11					Joint washer for motor unit	1	580007	
					Plain washer } Fixing motor	4	2765	
					Spring washer } unit to winch	4	3076	
					Nut ($\frac{3}{8}$ " U.N.F.) } gearbox	4	254812	
12					Gearbox casing for winch	1	515549	
13					End plate for gearbox casing	1	580003	
14					Joint washer for gearbox casing	1	580004	
					Plain washer } Fixing end	6	2250	
					Spring washer } cover to	6	3075	
					Nut ($\frac{5}{16}$ " U.N.F.) } gearbox casing	6	254801	
15					Oil filler plug	1	580133	
16					Joint washer for oil filler plug	1	06009	
17					Oil level and drain plug	2	515133	
18					Joint washer for plug	2	2347	
19					Wormwheel, wormshaft and distance pieces	1	515550	
20					Bearing for wormshaft	2	580035	
					Shim for wormshaft .002"	As required	580139	
21					Shim for wormshaft .005"	As required	580138	
					Shim for wormshaft .010"	As required	580137	
22					Retaining cap for bearing	1	580042	
23					Brake drum for wormwheel shaft	1	580041	
24					Distance piece } For	1	580067	
25					Key } brake drum	1	580048	
26					Brake band	1	580044	
27					Plunger for brake band	1	580047	
28					Spring for plunger	1	509536	
29					Cover for brake drum	1	580043	
30					Joint washer for retaining cap and cover	2	580046	
					Set bolt ($\frac{1}{4}$ " U.N.F.) Fixing			
					x $2\frac{1}{4}$ " long) } retaining cap	6	256008	
					Plain washer } and cover to	6	2213	
					Spring washer } gearbox casing	6	3074	
31					Coupling sleeve } Connecting	1	580063	
32					Coupling dog } motor unit	1	580064	
33					Key } to wormshaft	1	580031	

HYDRAULIC FRONT WINCH



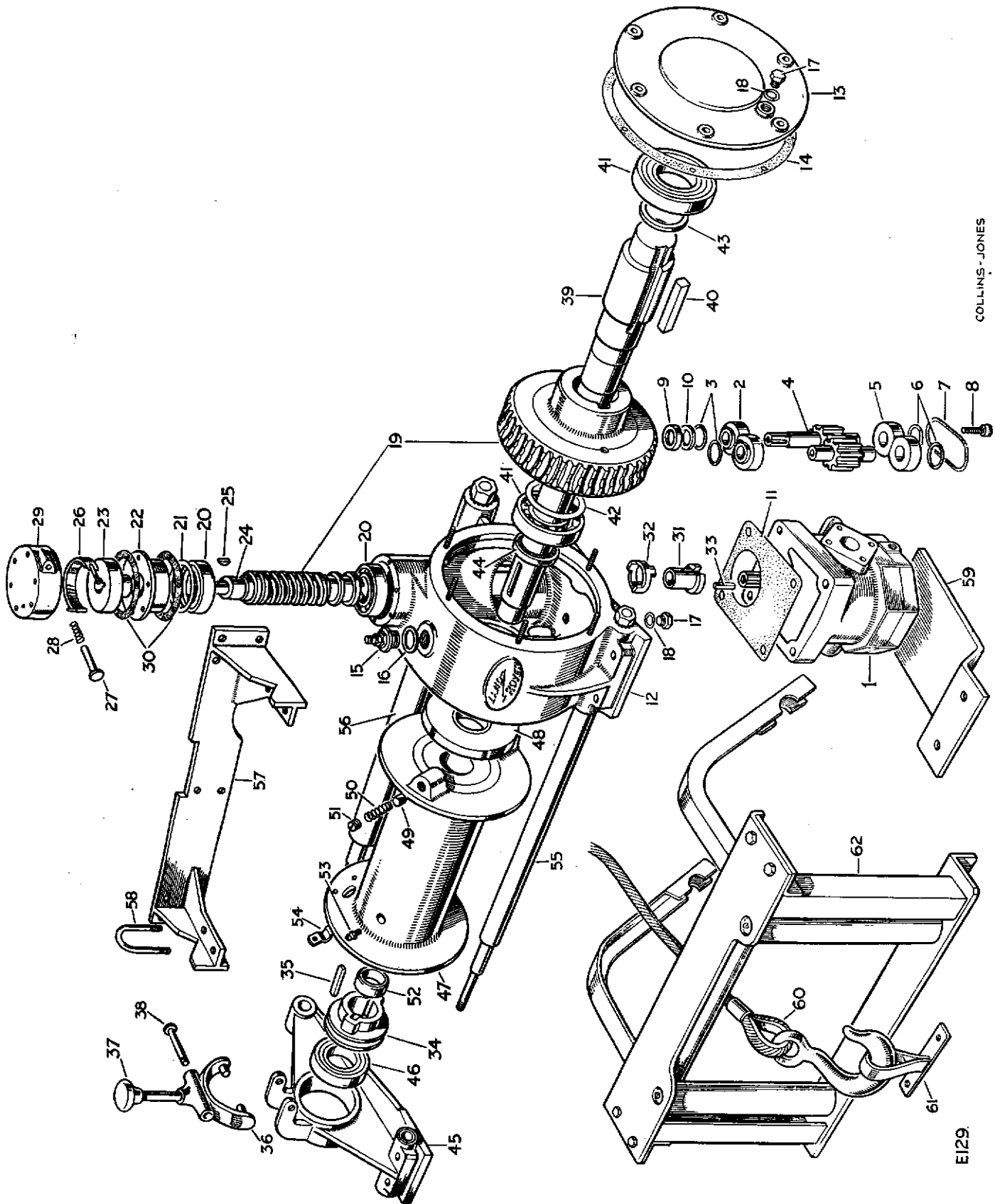
COLLINS-JONES

E129

HYDRAULIC FRONT WINCH

PLATE REF.	1 2 3 4	DESCRIPTION	Qty.	Part No.	REMARKS
34		Dog clutch for cable drum	1	580015	
35		Key fixing dog clutch to worm and drum shaft	2	580017	
36		Selector lever for dog clutch	1	509446	
37		Knob for selector lever	1	219521	
38		Retaining pin for selector lever	1	580016	
		Plain washer } Fixing	1	2765	
		Split pin } retaining pin	1	2392	
39		Shaft and key for worm wheel and drum	1	530621*	
40		Key } Fixing worm	1	580036	Key with square ends Key with rounded ends Part of 530621
		Key } to shaft	1	526768*	
41		Bearing for shaft, worm end	2	580033	} Alternatives Check before ordering
		Shim for wormwheel .002"	As required	580136	
42		Shim for wormwheel .005"	As required	580135	
		Shim for wormwheel .010"	As required	580134	
43		Distance ring for shaft, worm end	1	580008	
44		Oil seal for shaft, worm end	1	580039	
45		Support bracket for worm and drum shaft			
		at dog clutch end	1	580022	
46		Bearing for worm and drum shaft, dog			
		clutch end	1	270604	
47		Cable drum	1	580010	
48		Friction disc for cable drum	1	580011	
49		Pad } For	2	580012	
50		Spring } friction	2	03649	
51		Retaining plug } disc	2	580140	
52		Thrust ring for cable drum	1	580009	
53		Grease nipple for cable drum	2	234532	
54		Cleat for cable	1	580045	
		Bolt ($\frac{5}{16}$ " U.N.F. x $\frac{5}{8}$ " long)	2	255025	
		Spring washer	2	3075	
55		Connecting tube, front	1	580019	
56		Connecting tube, rear	1	580018	
		Nut ($\frac{1}{2}$ " U.N.F.) } For front	2	254804	
		Shakeproof washer } tube	2	73353	
		Nut ($\frac{5}{8}$ " U.N.F.) } For rear	2	254806	
		Shakeproof washer } tube	2	233017	
57		Rear mounting bracket	1	580020	
58		'U' bolt } Fixing	2	580021	
		Spring washer } rear mounting	4	3075	
		Nut ($\frac{5}{16}$ " U.N.F.) } bracket to winch	4	254801	
		Set bolt ($\frac{5}{16}$ " U.N.F. x $1\frac{1}{4}$ " long)	10	256220	
		Spring washer } Fixing winch	10	3075	
		Riv-nut ($\frac{5}{8}$ " U.N.F.) } to chassis	10	501224	
		Bolt ($\frac{3}{8}$ " U.N.F. x $2\frac{1}{4}$ " long)	4	256046	
		Plain washer } Fixing winch to	4	2765	
		Spring washer } front bumper	4	3076	
		Nut ($\frac{3}{8}$ " U.N.F.)	4	254812	
59		Protection shield for motor unit	1	580141	
		Bolt ($\frac{5}{16}$ " U.N.F. x $\frac{5}{8}$ " long)	2	255025	
		Spring washer } shield to	2	3075	
		Nut ($\frac{5}{16}$ " U.N.F.) } front bumper	2	254801	
60		Cable for winch, $\frac{3}{8}$ " diameter x 100 feet long	1	580032	

HYDRAULIC FRONT WINCH



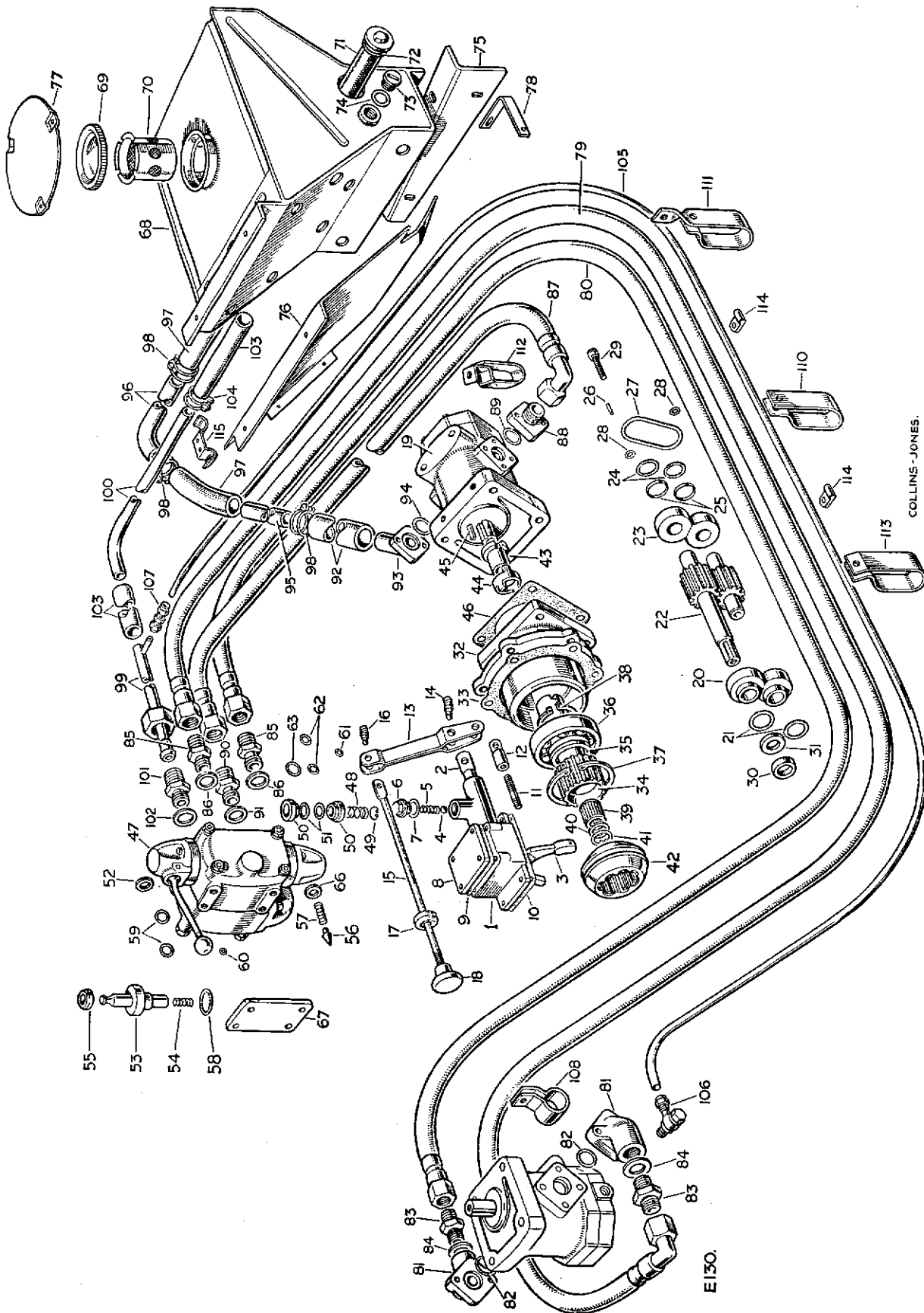
COLLINS-JONES

E129

HYDRAULIC FRONT WINCH

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
61					Anchor for cable hook	1	580132	} 1959-60 models
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{3}{8}$ " long)	2	255006	
					Spring washer	2	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	2	254800	
62					Roller guide complete for winch cable	1	580124	
					Bolt ($\frac{3}{8}$ " U.N.F. x 1" long)	3	255047	} Fixing roller guide to front bumper
					Plain washer	3	2765	
					Spring washer	3	3076	
					Nut ($\frac{3}{8}$ " U.N.F.)	3	254812	
					'U' bolt	2	580152	} Fixing roller guide to winch
					Spring washer	4	3075	
					Nut ($\frac{1}{16}$ " U.N.F.)	4	254801	

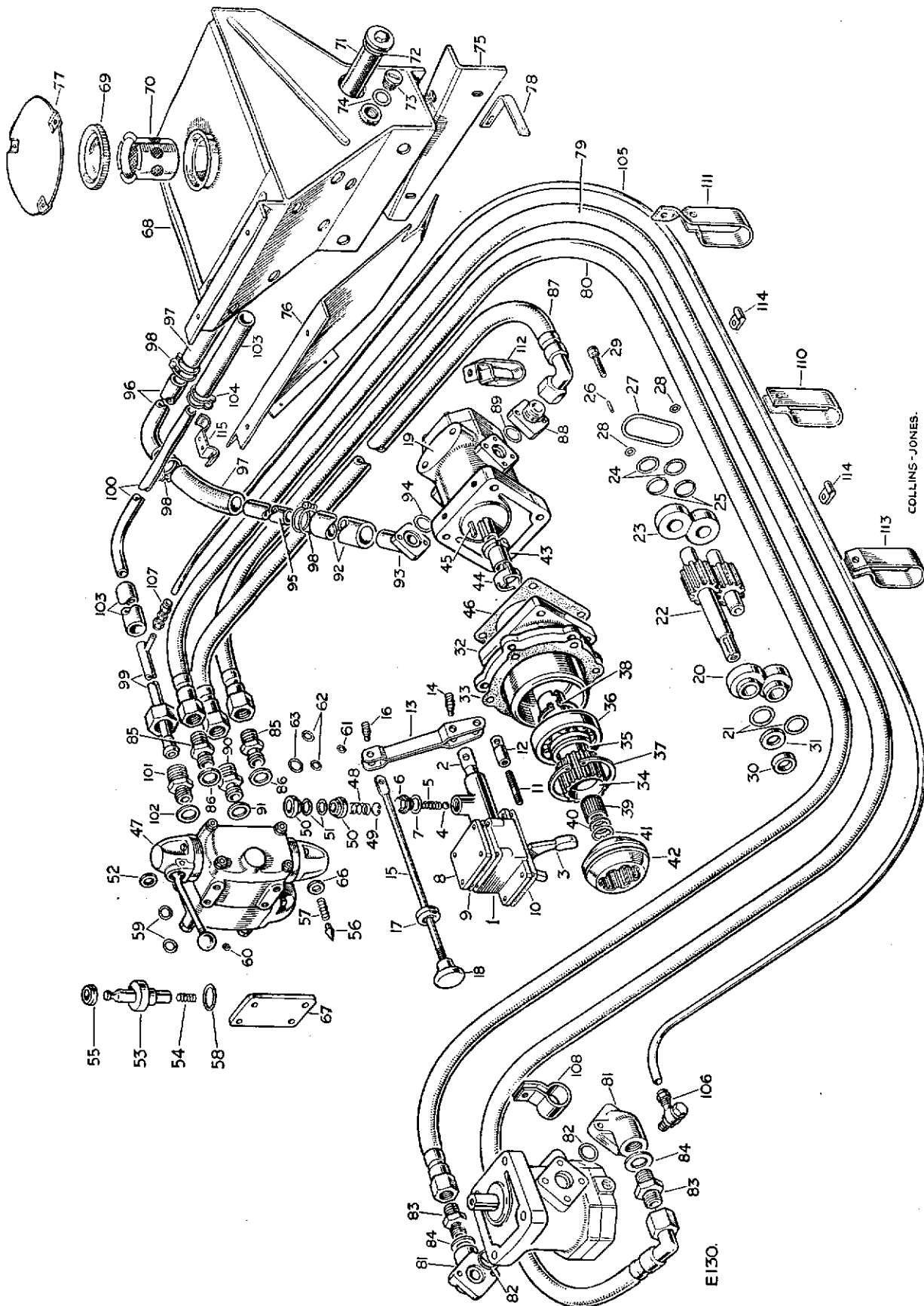
FRONT WINCH HYDRAULIC MECHANISM



FRONT WINCH HYDRAULIC MECHANISM

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					SELECTOR UNIT ASSEMBLY,			
					MECHANICAL	1	509076	
1					Housing for selector	1	217773	
2					Shaft for selector	1	506203	
3					Fork for selector	1	217584	
					Set bolt ($\frac{5}{16}$ " B.S.F. x 1" long) fixing fork to shaft	1	237160	
4					Ball	1	1643	
5					Spring	1	56102	
6					Plug for spring	1	217763	
7					Joint washer for plug	1	213960	
8					Cover plate for selector housing	1	217774	
9					Joint washer for cover plate	1	219995	
					Set bolt ($\frac{1}{4}$ " Whit.x $\frac{3}{4}$ " long)	4	215594	Fixing cover
					Spring washer	4	3074	plate to housing
10					Joint washer for selector unit	1	217771	
11					Stud for selector pivot	1	506204	
12					Pivot for selector lever	1	506205	
					Lock nut ($\frac{3}{8}$ " B.S.F.) for pivot	1	2323	
13					Operating lever for shaft	1	506206	
14					Clevis complete	2	216421	Fixing lever and pivot
					Split pin	2	2423	to selector shaft
15					Rod for operating lever	1	506207	
16					Clevis complete	1	230279	Fixing rod to
					Split pin	1	2422	operating lever
17					Grommet for rod...	1	508571	
18					Knob for operating rod	1	218050	
					Locknut ($\frac{7}{16}$ " B.S.F.) for knob	1	3764	
					P.T.O. DRIVE UNIT WITH HYDRAULIC PUMP	1	580026	
19					HYDRAULIC PUMP FOR P.T.O. UNIT	1	580030	
20					Bush 'A' for gear shafts	1	515519	
21					'O' ring for 'A' bushes	2	515520	
22					Gears and shafts	1	515521	
23					Bush 'C' for gear shafts	1	515522	
24					Sealing ring for 'C' bushes	2	515523	
25					Support ring for 'C' bushes	2	515524	
26					Special dowel for body and bush	3	515526	
27					'O' ring for housing	1	515515	
28					'O' ring, body ports	2	515525	
29					Special screw fixing body cover to body	8	515516	
30					Oil seal for shaft	1	515517	
31					Baffle for oil seal	1	515518	
32					Adaptor for hydraulic pump	1	580027	
33					Joint washer for adaptor...	1	217680	
					Spring washer	6	3076	Fixing adaptor to
					Nut ($\frac{3}{8}$ " B.S.F.)	6	2827	transfer housing
34					Drive shaft for hydraulic pump	1	580028	
35					Distance piece for shaft ball bearing	1	580029	
36					Ball bearing for shaft	1	55714	
37					Circlip, large, fixing bearing to adaptor	1	217972	
38					Circlip, small, fixing bearing to shaft	1	214795	
39					Roller bearing for shaft	1	217478	

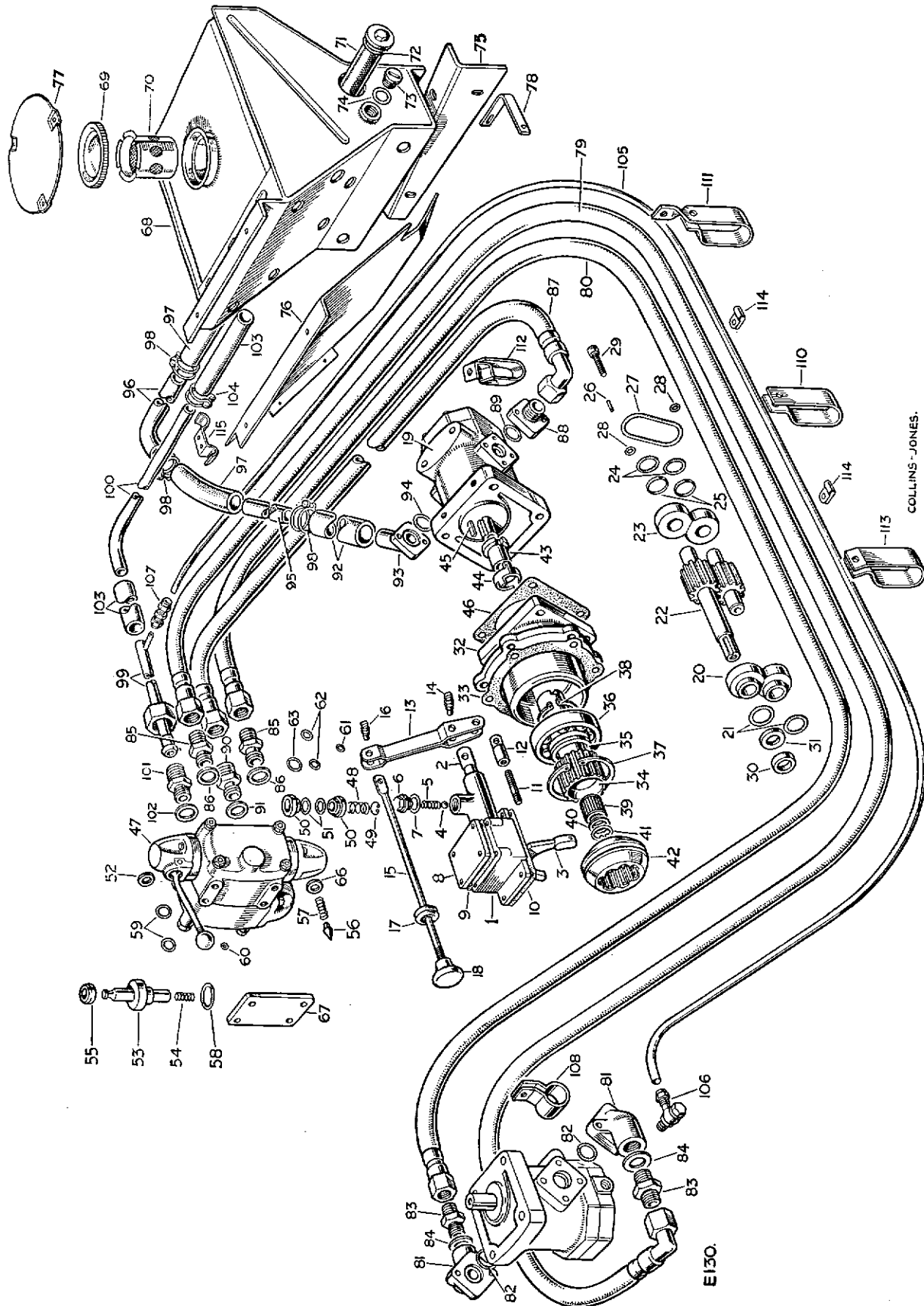
FRONT WINCH HYDRAULIC MECHANISM



FRONT WINCH HYDRAULIC MECHANISM

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
40					Retaining ring } Fixing roller bearing	1	217523	
41					Circlip } to shaft	1	217525	
42					Dog clutch for drive shaft	1	217522	
43					Coupling sleeve	1	580063	
44					Coupling dog	1	580064	
45					Key	1	580031	
					Set bolt ($\frac{1}{4}$ " U.N.F. x $\frac{1}{2}$ " long)	1	255204	
					Plain washer	1	2213	
					Spring washer	1	3074	
46					Joint washer for hydraulic pump	1	580007	
					Bolt ($\frac{3}{8}$ " B.S.F. x $1\frac{1}{2}$ " long)	4	237183	
					Plain washer	4	2765	
					Spring washer	4	3076	
					Nut ($\frac{3}{8}$ " B.S.F.)	4	2827	
47					CONTROL VALVE ASSEMBLY,			
					HYDRAULIC	1	580094	
48					Piston return spring	1	515527	
49					Retaining ring for piston	1	515528	
50					Gland washer for piston	2	515529	
51					'O' ring for piston	2	515530	
52					Washer for selector lever	1	515531	
					Set bolt (No. 10 U.N.F. x $\frac{3}{4}$ " long)	7	515532	
					Spring washer	7	3073	
53					Piston, unloader	1	515534	
54					Spring for unloader piston	1	515535	
55					Valve seat for unloader piston	1	515536	
56					Relief valve	1	515537	
57					Spring for relief valve	1	515538	
58					'O' ring, relief valve housing to unloader housing	1	515539	
					Special set bolt	4	515540	
					Spring washer	4	3075	
59					'O' ring, large, body to unloader	2	515542	
60					'O' ring, small, body to unloader	1	515543	
61					'O' ring, small, for cover plate	1	515543	
62					'O' ring, medium, for cover plate	2	515542	
63					'O' ring, large, for cover plate	1	515541	
66					Special seal for relief valve cap nut	2	515548	
67					Mounting plate	1	580095	
					Set bolt ($\frac{1}{8}$ " U.N.F. x $\frac{5}{8}$ " long)	4	255025	
					Spring washer	4	3075	
68					Oil tank for hydraulic winch	1	580122	
69					Filler cap for oil tank	1	231189	
70					Filter gauze for filler	1	580123	
71					Oil filter	1	03040	
72					Joint washer for oil filter	1	3413	
73					Drain plug for oil tank	1	235592	
74					Joint washer for drain plug	1	230509	
					Bracket, oil tank flange to wheelarch	1	509141	109
					Packing block, oil tank to wheelarch	1	509140	109
					Protection strip for tank access hole	1	334075	
					Grommet at L.H. rear wheelarch panel	1	334189	

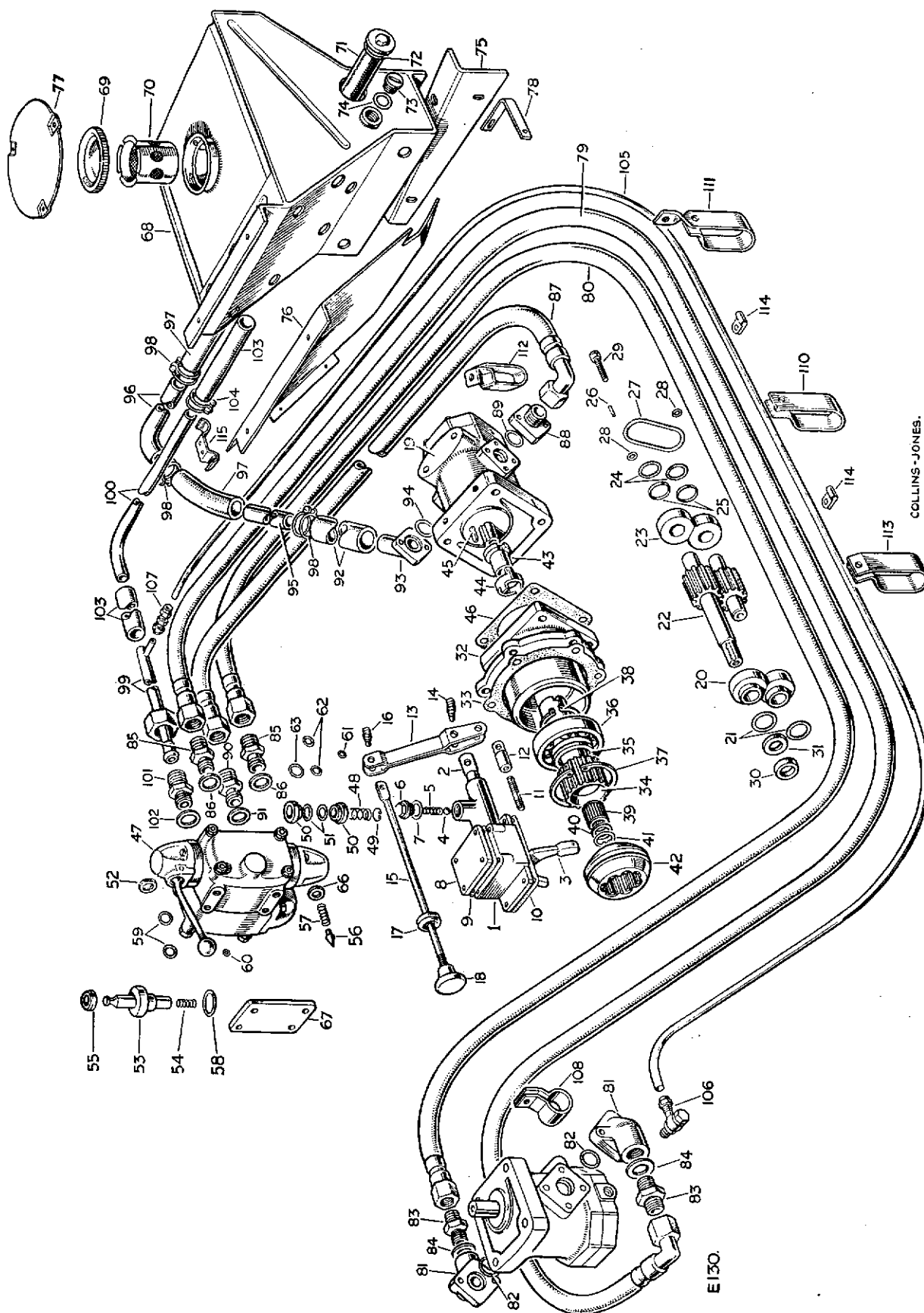
FRONT WINCH HYDRAULIC MECHANISM



FRONT WINCH HYDRAULIC MECHANISM

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
75					Bracket for mounting oil tank	1	580070	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{5}{8}$ " long)	9	255006	
					Plain washer	9	3840	88
					Spring washer	9	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	9	254800	
					Bracket, upper	1	580108	
					Bracket, lower	1	580109	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{3}{4}$ " long)	7	255207	109
					Plain washer	7	3840	
					Spring washer	7	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	7	254800	
76					Protection panel for oil tank	1	332313	
					Pop rivet fixing panel to body	6	78248	
77					Cover plate for oil tank filler	1	580142	88
					Special bolt	3	320045	
					Plain washer	3	2213	
					Special nut	3	302532	
78					Stay for rear wing	1	580071	
					Protection panel for oil tank	1	334074	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{5}{8}$ " long)	5	78208	
					Plain washer	5	3840	109
					Spring washer	5	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	5	254810	
79					Flexible pipe, control valve to motor, 113" long	1	580090	
80					Flexible pipe, control valve to motor, 101 $\frac{1}{2}$ " long	1	580091	
81					Elbow for flexible pipe on motor	2	580084	1 off on 1961 models onwards
82					'O' ring	2	580085	
					Set bolt ($\frac{5}{16}$ " U.N.F. x 1 $\frac{1}{4}$ " long)	4	256220	2 off on 1961 models onwards
					Spring washer	4	3075	
83					Adaptor on elbow on motor	2	580086	
84					Special seal for adaptor	2	580087	
85					Adaptor	2	580092	
86					Special seal	2	580093	
87					Flexible pipe, pump to control valve, 26" long	1	580104	
88					Connection for pipe, pump to control valve, on pump	1	580089	
89					'O' ring	1	267828	
					Set bolt ($\frac{5}{16}$ " U.N.F. x 1" long)	2	255228	
					Spring washer	2	3075	
90					Adaptor	1	580092	
91					Special seal	1	580093	
92					Rubber connection, pump to tank, pump end	1	517577	
93					Elbow on pump for rubber connection	1	580088	
94					'O' ring	1	267828	
					Set bolt ($\frac{5}{16}$ " U.N.F. x 1" long)	2	255228	
					Spring washer	2	3075	
95					Pipe, steel, front	1	580113	88
					Pipe, steel, front	1	580101	109
96					Pipe, steel, rear	1	580114	88
					Pipe, steel, rear	1	580100	109
97					Rubber connection, front to rear pipe and rear pipe to tank	2	580098	

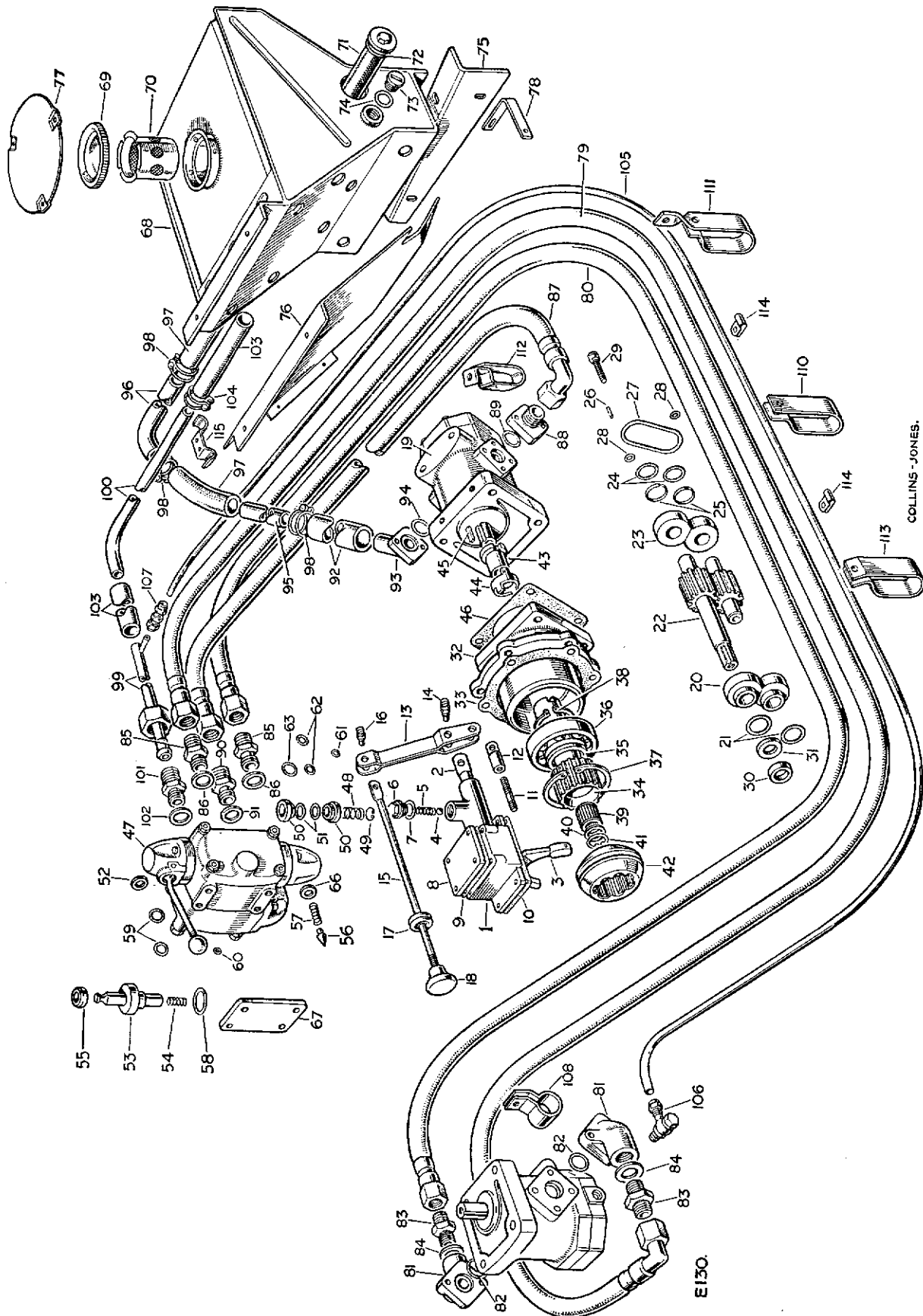
FRONT WINCH HYDRAULIC MECHANISM



FRONT WINCH HYDRAULIC MECHANISM

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
98					Hose clip for rubber connections, pump to tank	6	50314	
99					Pipe, steel, front	1	580111	88
					Pipe, steel, front	1	580103	109
100					Pipe, steel, rear	1	580112	88
					Pipe, steel, rear	1	580102	109
101					Adaptor, brass, on control valve for tank pipe	1	580096	
102					Joint washer for adaptor	1	3425	
103					Rubber connection, front to rear pipe and rear pipe to tank	2	580099	
104					Hose clip for rubber connection, control valve to tank	4	50310	
105					Oil exhaust pipe from motor	1	580106	
106					Banjo complete for exhaust pipe on motor	1	580105	
107					Union for exhaust pipe at rear	1	580107	
108					Clip at front winch bolt	1	580128	1959-60 models
110					Clip at steering base bracket	1	580119	
111					Clip at body mounting bracket	1	580117	
112					Clip at tapped hole, hydraulic pump	1	580121	
113					Clip at bump rubber bracket	1	580118	
114					Clip at chassis frame	2	215791	
					Drive screw fixing clip	2	72626	
					Clip, large diameter	1	523707*	109
					Clip, small diameter	1	523708*	
					Drive screw fixing clip	4	72626	
115					Clip for steel pipe	2	580110	88
					Clip for steel pipe	1	580127	109
					Clip fixing steel pipes together	1	580126	109
					Clip for steel pipe, rear	1	580125	109
					Drive screw	6	72626	4 off on 109
					Bolt ($\frac{5}{16}$ " U.N.F. x $\frac{5}{8}$ " long)	1	255025	
					Plain washer	1	2550	
					Spring washer	1	3075	
					Nut ($\frac{5}{16}$ " U.N.F.)	1	254801	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{3}{4}$ " long)	2	255207	109
					Spring washer	2	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	2	254800	
					Connection, high pressure hose to hydraulic motor	1	580089	1961 models onwards
					'O' ring	1	267828	
					Spring washer	2	3075	
					Set bolt ($\frac{5}{16}$ " U.N.F. x 1" long)	2	255228	
					Clip, single, high pressure hose to bumper	1	580120	

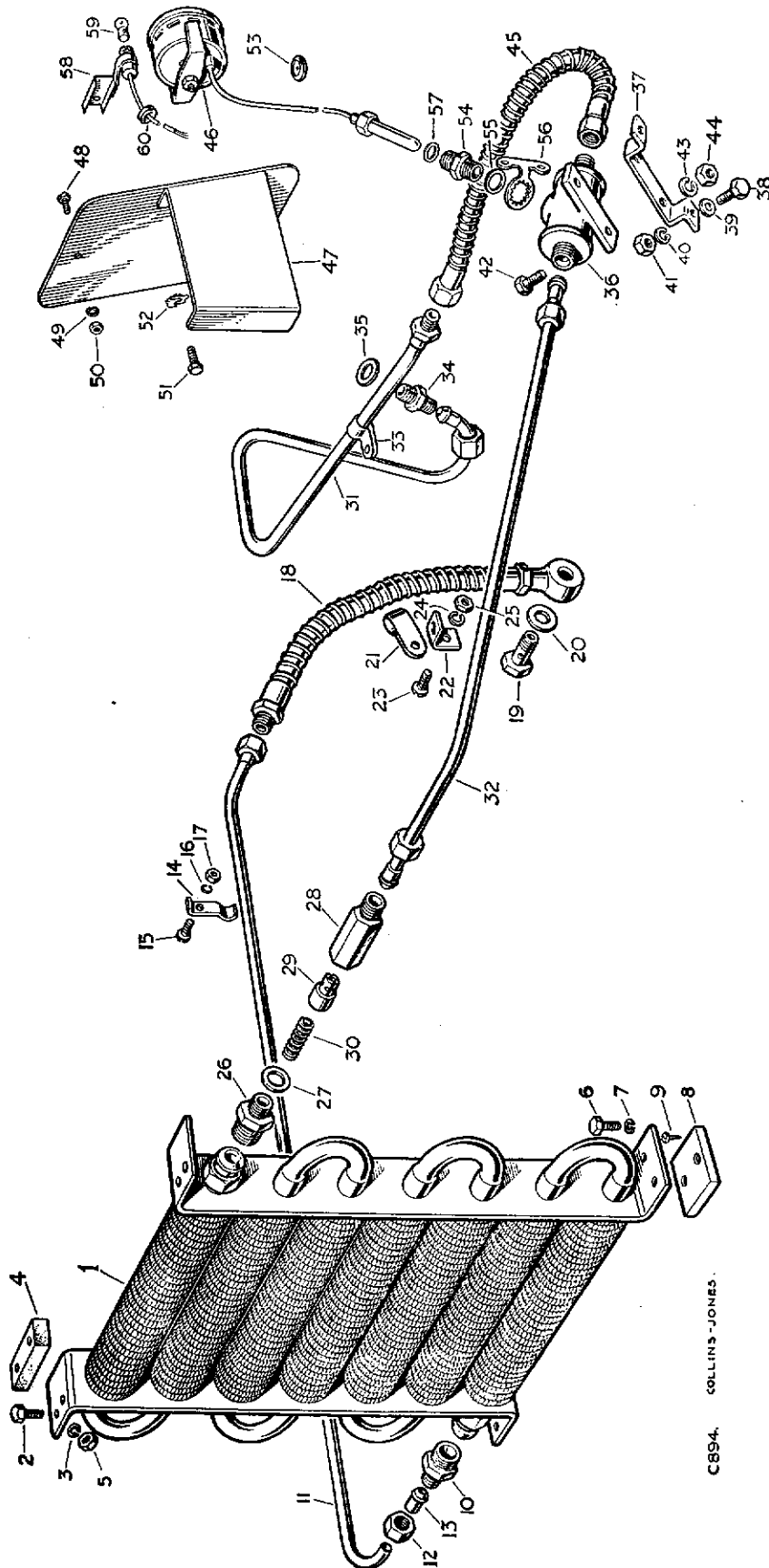
FRONT WINCH HYDRAULIC MECHANISM



FRONT WINCH HYDRAULIC MECHANISM

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					Bolt ($\frac{1}{4}$ " U.N.F. x 5" long) } Fixing	1	255206	
					Spring washer } clip to	1	3074	
					Nut ($\frac{1}{4}$ " U.N.F.) } bumper	1	254810	
					Clip, single, high pressure hose to R.H. chassis side member	2	517836	
					Riv-nut ($\frac{5}{16}$ " U.N.F.) } Fixing clip to	2	501224	
					Spring washer } R.H. chassis	2	3075	
					Set bolt ($\frac{5}{16}$ " U.N.F. x $\frac{3}{4}$ " long) } side member	2	255226	
					Clip, double, high pressure hoses to R.H. chassis side member....	1	517837	1961 models onwards
					Clip, double, high pressure hoses to R.H. chassis side member....	1	517838	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{3}{4}$ " long) } Clamping clip	1	255207	
					Spring washer } 517838	1	3074	
					Nut ($\frac{1}{4}$ " U.N.F.) }	1	254810	
					Clip, double, high pressure hoses to R.H. rear engine mounting	1	517839	
					Exhaust silencer complete	1	523655	109 Station Wagon 1961 onwards Not part of assembly 524136
					Road spring, complete, front, driver's	1	265627	88 Petrol models
					Road spring, complete, front, passenger's	1	264563	Not part of assembly 524135
					Road spring, complete, front, driver's	1	276034	109 Petrol models
					Road spring, complete, front, passenger's	1	265627	Not part of assembly 524136

OIL COOLER, 2 LITRE PETROL

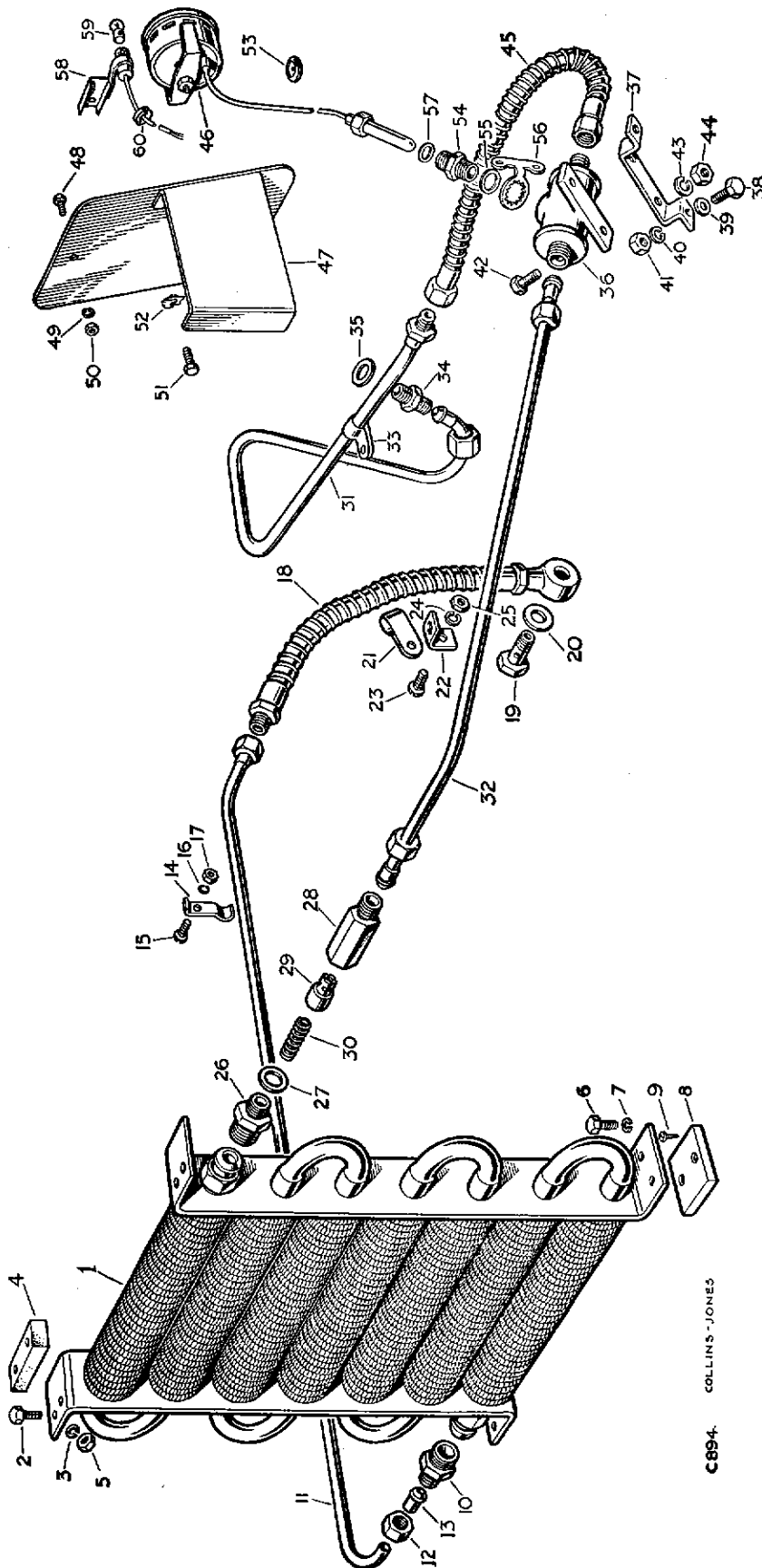


C894. COLLINS-JONES.

OIL COOLER, 2 LITRE PETROL

PLATE REF	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					OIL COOLER COMPLETE ASSEMBLY	1	504080	
1					Oil cooler complete	1	232212	
2					Bolt ($\frac{1}{4}$ " U.N.F. x $1\frac{3}{8}$ " long)	4	256002	
3					Spring washer	4	3074	
4					Spacer	2	278766	
					Shim	6	504299	
5					Nut ($\frac{1}{4}$ " U.N.F.)	4	254800	
6					Set bolt ($\frac{1}{4}$ " U.N.F. x $\frac{1}{2}$ " long)	4	255204	
7					Spring washer	4	3074	
8					Tapping plate for oil cooler	2	270605	
9					Drive screw fixing plate to frame	4	78167	
10					Union for oil return pipe	1	232141	
11					Oil return pipe complete	1	269178	
12					Union nut	2	2338	
13					Nipple	2	2337	
14					Clip for oil return pipe	1	216708	
15					Screw (2 B.A. x $\frac{1}{2}$ " long)	1	71164	
16					Spring washer	1	3073	
17					Nut (2 B.A.)	1	2247	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{5}{8}$ " long)	1	255206	
					Spring washer	1	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	1	254810	
18					Flexible oil pipe, return to sump	1	232180	
19					Banjo centre	1	232349	
20					Joint washer	2	232042	
21					Clip for flexible pipe	1	50690	
22					Bracket for clip	1	232351	
23					Screw (2 B.A. x $\frac{1}{2}$ " long)	1	71164	
24					Spring washer	1	3073	
25					Nut (2 B.A.)	1	2247	
					OIL RELIEF VALVE ASSEMBLY	1	232145	
26					Oil union	1	232141	
27					Joint washer for union	1	231577	
28					Body	1	232143	
29					Plunger	1	232144	
30					Spring for plunger	1	232142	
31					Oil pipe, union to flexible pipe	1	264527	
32					Oil pipe to relief valve	1	502523	
33					Clip for pipe, union to flexible pipe	1	264528	
34					Union for oil pipe	1	264529	
35					Joint washer for union	1	231577	
36					Thermometer pocket complete	1	232339	
42					Bolt (2 B.A. x $\frac{5}{8}$ " long)	2	250960	
43					Spring washer	2	3073	
44					Nut (2 B.A.)	2	2247	
45					Flexible oil pipe, pump to pocket	1	232181	
46					Oil temperature gauge	1	500555	
47					Mounting bracket for gauge	1	503147	

OIL COOLER, 2 LITRE PETROL

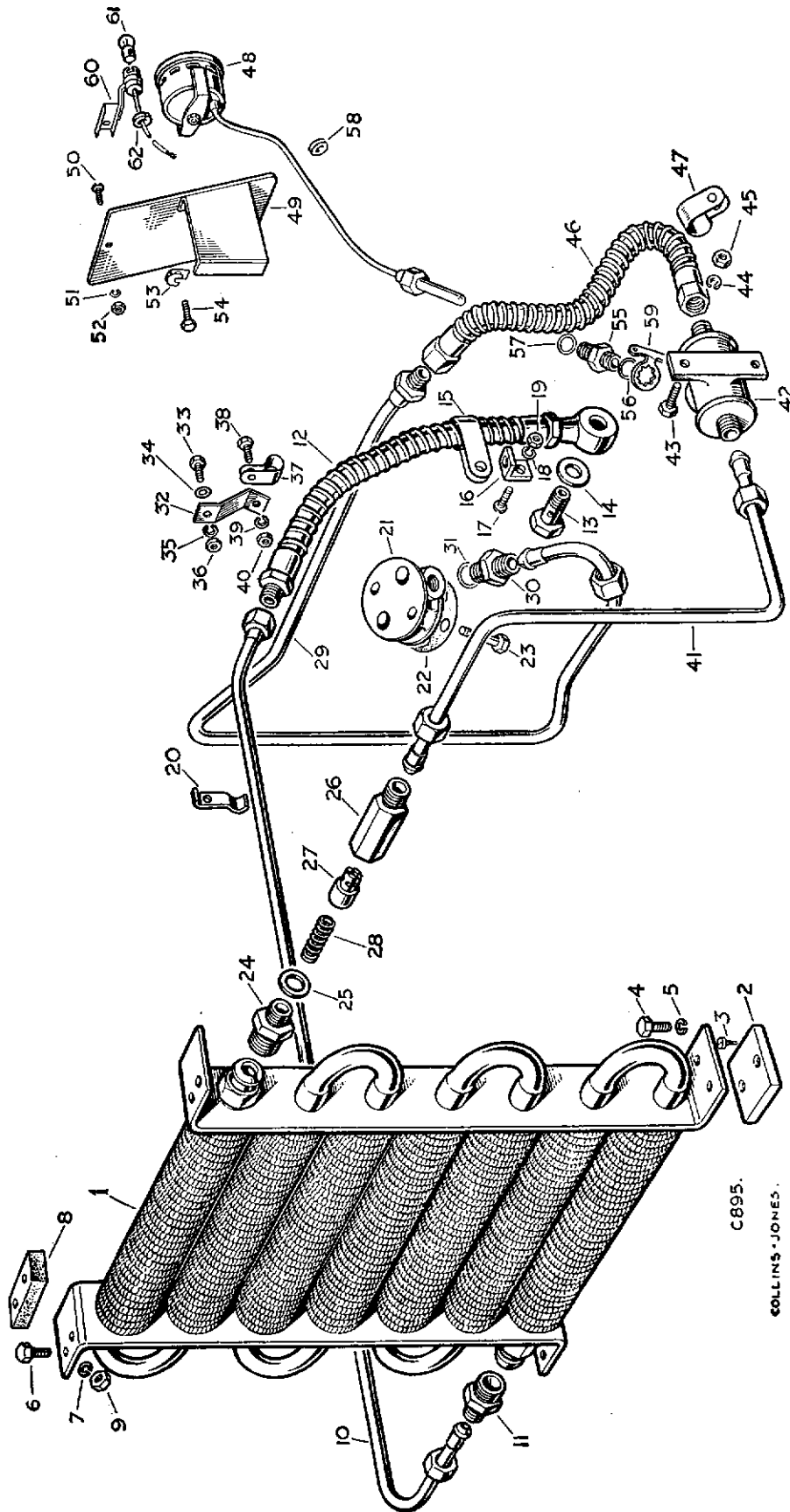


C894. COLLINS-JONES

OIL COOLER, 2 LITRE PETROL

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
48					Bolt (2 B.A. x $\frac{1}{2}$ " long)	1	234603	
49					Spring washer	1	3073	
50					Nut (2 B.A.)	1	2247	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{1}{2}$ " long)	1	255204	Fixing mounting bracket to dash
					Plain washer	1	3840	
					Spring washer	1	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	1	254810	
53					Grommet for pipe in dash	1	311200	
54					Union for gauge bulb	1	218512	
55					Joint washer for union	1	3055	
56					Locker for union	1	217321	
57					Joint washer for gauge bulb	1	218751	
58					Panel light adaptor complete, LU.39024B	1	273714	
59					Bulb for adaptor, LU.207	1	10211	
60					Grommet for panel light lead, LU.859341	1	233244	R.H.D.
					Oil pump gear, driver	1	214996	
					OIL PUMP COVER ASSEMBLY	1	234297	
					Dowel locating body	2	52710	
					Spindle for idler wheel	1	234307	
					Castle nut ($\frac{3}{8}$ ") fixing spindle	1	251602	
					Split pin for nut	1	2556	
					OIL PUMP IDLER GEAR ASSEMBLY	1	214994	
					Bush for idler wheel	1	214995	
					Special bolt	4	234838	
					Castle nut ($\frac{5}{16}$ ")	4	251601	Fixing oil pump cover
					Split pin	4	2555	
					Split pin fixing strainer	1	2422	
					Crankcase sump	1	263332	
					Plunger for oil release valve	1	09038	
					Adjusting screw	1	232245	For oil pump relief valve
					Spring	1	232244	
					Fan complete	1	245654	
					Radiator block complete	1	279847	
					Cowl for radiator block	1	269952	
					Filler cap for radiator, 10 lbs.	1	242399	

OIL COOLER, DIESEL

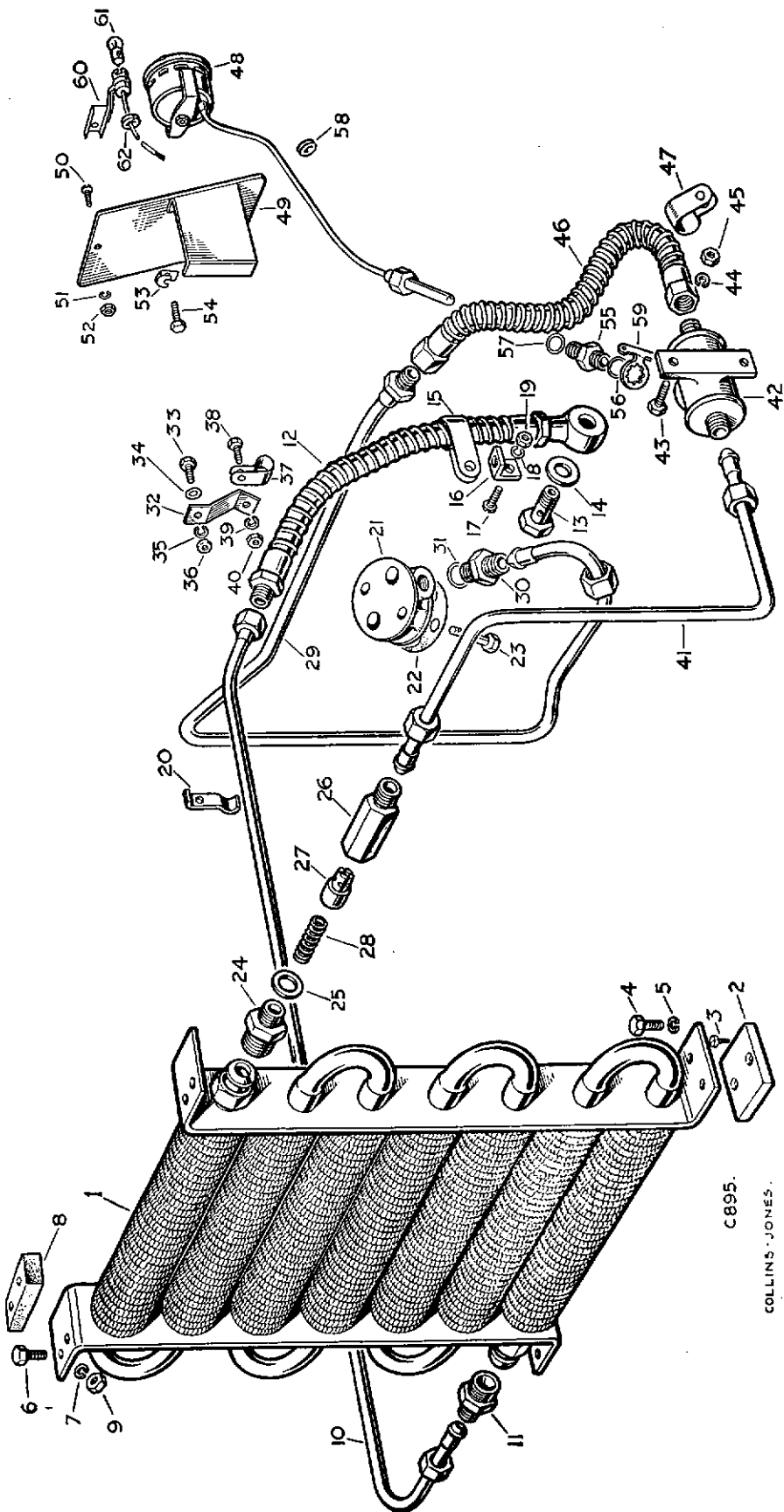


C895.
COLLINS-JONES.

OIL COOLER, DIESEL

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					OIL COOLER COMPLETE ASSEMBLY	1	504766	2 litre models
					OIL COOLER COMPLETE ASSEMBLY	1	531875*	2½ litre models
1					Oil cooler	1	232212	
2					Tapping plate	2	270605	
3					Drive screw fixing plate to frame	4	78167	
4					Set bolt (¼" U.N.F. x ½" long)	4	255204	} Fixing cooler to chassis frame
5					Spring washer	4	3074	
6					Bolt (¼" U.N.F. x 1½" long)	4	256002	} Fixing cooler to radiator
7					Spring washer	4	3074	
8					Spacer	2	278766	} and grille panel assembly
					Shim	6	504299	
9					Nut (¼" U.N.F.)	4	254800	
10					Oil return pipe	1	270074	
11					Union for return pipe	1	232141	
12					Flexible oil pipe, return to sump	1	232180	
13					Banjo centre	1	232349	} Fixing flexible oil pipe to sump
14					Joint washer	2	232042	
15					Clip for flexible oil pipe	1	50690	
16					Bracket for clip	1	232351	
17					Screw (2 B.A. x ½" long)	1	71164	} Fixing return pipe clip to bracket
18					Spring washer	1	3073	
19					Nut (2 B.A.)	1	2247	
20					Clip for oil return pipe	1	216708	
21					Adaptor for engine oil filter	1	247753	
22					Joint washer for adaptor	1	272839	
23					Bolt (⅞" U.N.F. x 2⅞" long) fixing adaptor	2	253921	
					OIL COOLER RELIEF VALVE ASSEMBLY	1	232145	
24					Oil union	1	232141	
25					Joint washer	1	231577	
26					Body	1	232143	
27					Plunger	1	232144	
28					Spring for plunger	1	232142	
29					Oil pipe, union to flexible pipe	1	527442	
30					Union for oil pipe	1	264529	
31					Joint washer for union	1	243959	
32					Bracket for clip	1	500556	
33					Bolt (¼" U.N.F. x ¾" long)	1	255007	} Fixing bracket to front engine lifting bracket
34					Plain washer	1	2213	
35					Spring washer	1	3074	
36					Nut (¼" U.N.F.)	1	254800	
37					Clip for union to flexible oil pipe	1	264528	
38					Bolt (¼" U.N.F. x ⅝" long)	1	255006	} Fixing clip to bracket
39					Spring washer	1	3074	
40					Nut (¼" U.N.F.)	1	254800	
41					Oil pipe to relief valve	1	502521	
42					Thermometer pocket complete	1	232339	
43					Bolt (2 B.A. x ½" long)	2	234603	} Fixing thermometer pocket to valance
44					Spring washer	2	3073	
45					Nut (2 B.A.)	2	2247	
46					Flexible oil pipe, pump to pocket	1	232181	
47					Clip fixing flexible pipe to L.H. battery support	1	56667	

OIL COOLER, DIESEL

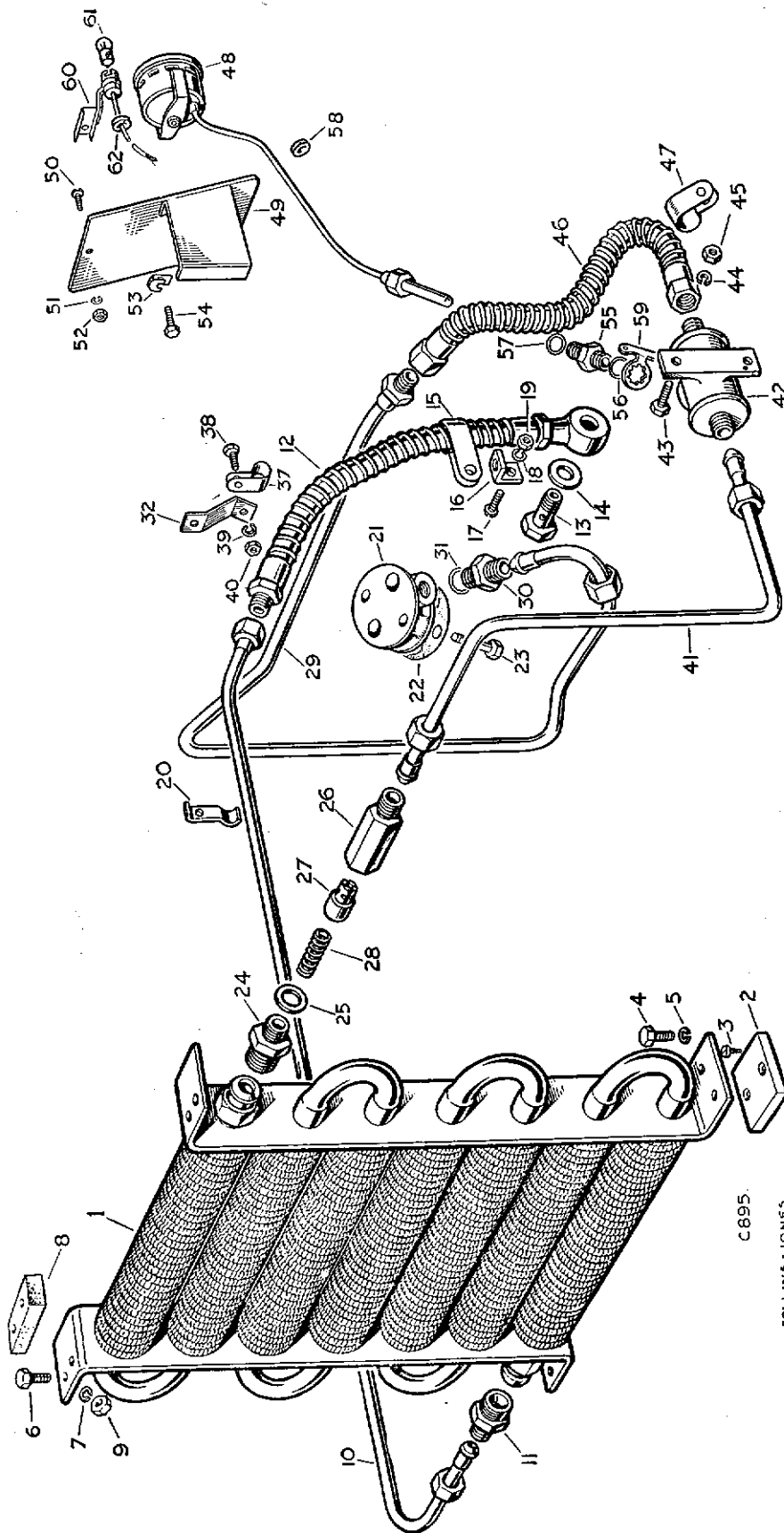


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OIL COOLER, DIESEL

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
48					Oil temperature gauge	1	500555	
49					Mounting bracket for gauge	1	503147	
50					Bolt (2 B.A. x $\frac{1}{2}$ " long)	1	234603	
51					Spring washer	1	3073	
52					Nut (2 B.A.)	1	2247	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{1}{2}$ " long)	1	255204	Fixing mounting bracket to glove box and dash
					Plain washer	1	3840	
					Spring washer	1	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	1	254810	
55					Union for gauge bulb	1	218512	
56					Joint washer for union	1	3055	
57					Joint washer for gauge bulb	1	218751	
58					Rubber grommet	1	311200	
59					Locker	1	217321	
					Cleat, gauge pipe to tie-rod	2	240429	
60					Panel light adaptor complete, LU.39024B	1	273714	
61					Bulb for adaptor, LU.207	1	10211	
62					Grommet for panel light lead, LU 859341	1	233244	R.H.D. 1958-60 models
					Grommet for panel light lead, LU 859C59	1	233243	R.H.D. 1961 models onwards
					Crankcase sump	1	269611	
					Fan with fixing bolts at front	1	279551	2 litre models } Alternatives. Check before ordering
					Fan with fixing bolts at side	1	502723	
					Fan complete	1	523410*	
					Plug retaining oil relief spring in pump	1	500427	
					Joint washer for plug	1	243970	
					Vibration damper assembly	1	500199	2 litre models
					Vibration damper assembly	1	530305*	$2\frac{1}{4}$ litre models
					Lock washer for starting dog	1	247771	
					Fan pulley with fixing bolts at front	1	277687	2 litre models } Alternatives. Check before ordering
					Fan pulley with fixing bolts at side	1	502729	
					Fan pulley	1	530304*	
					Dynamo pulley	1	277686	2 litre models
					Dynamo pulley	1	530132*	$2\frac{1}{4}$ litre models
					Lock washer for dynamo pulley	1	03748	
					Fan belt, pair	1	512501	2 litre models
					Fan belt, pair	1	530303*	$2\frac{1}{4}$ litre models
					Set bolt ($\frac{1}{4}$ " U.N.F. x $\frac{7}{8}$ " long)	4	255008	Alternative to two lines below Alternative to line above Check before ordering
					Set bolt ($\frac{1}{4}$ " U.N.F. x $\frac{5}{8}$ " long)	4	255006	
					Spring washer	4	3074	
					Tie rod for engine	1	504606	
					Sleeve for engine tie rod	2	504607	
					Rubber bush	4	07014	
					Cup washer	4	07015	
					Nut ($\frac{5}{16}$ " U.N.F.)	4	254801	
					Locknut ($\frac{5}{16}$ " U.N.F.)	4	254861	
					Bracket for tie rod at bell housing	1	504605	
					Bolt ($\frac{5}{16}$ " U.N.F. x 1" long)	2	255228	Fixing bracket to bell housing
					Spring washer	2	3075	
					Nut ($\frac{5}{16}$ " U.N.F.)	2	254801	
					Bracket for tie rod at frame	1	508339	
					Bolt ($\frac{3}{8}$ " U.N.F. x $3\frac{1}{4}$ " long)	1	256050	Fixing bracket to frame
					Spring washer	1	3076	
					Nut ($\frac{3}{8}$ " U.N.F.)	1	254812	

OIL COOLER, 2½ LITRE PETROL



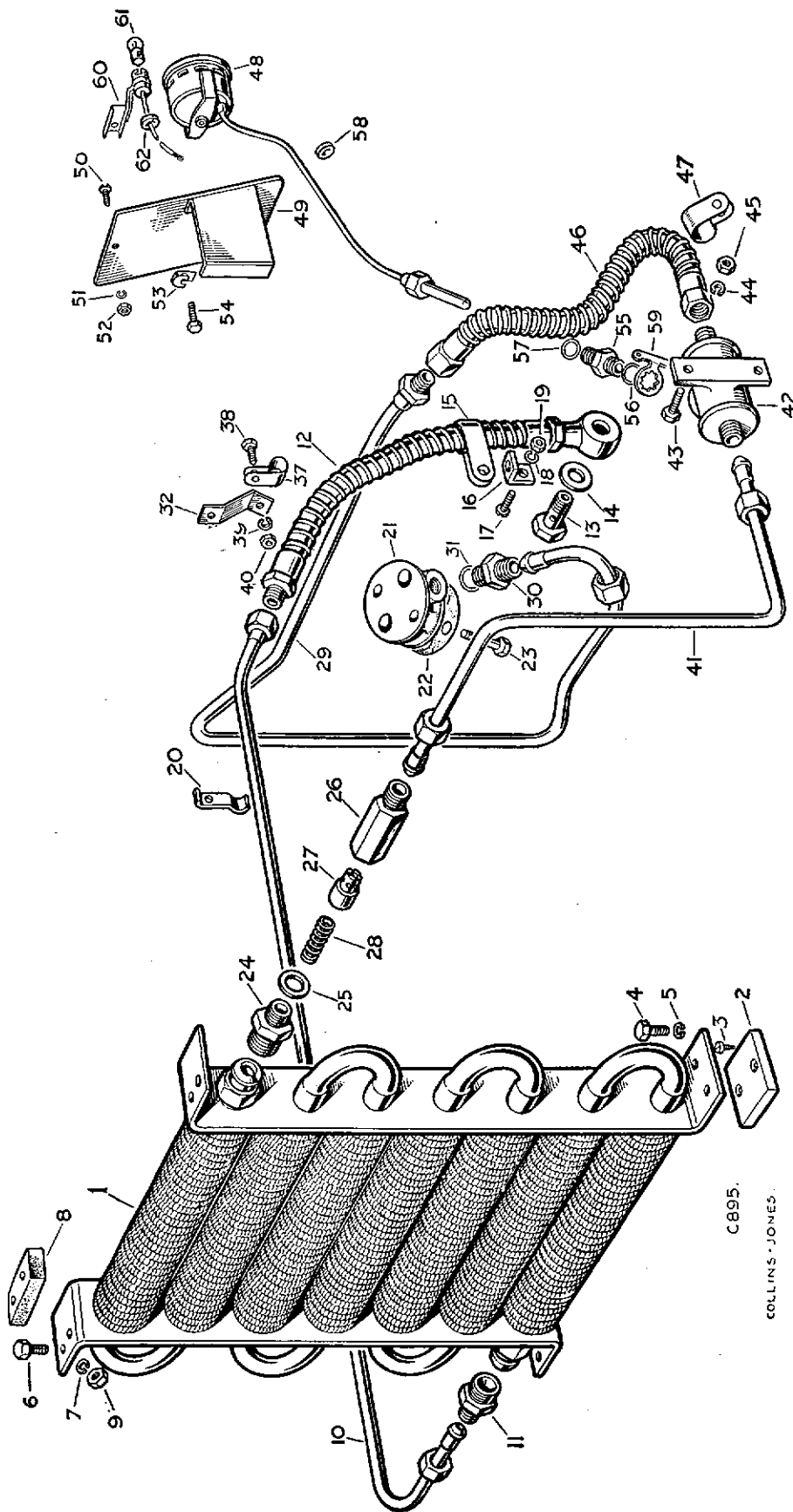
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COLLINS-JONES.

OIL COOLER, 2½ LITRE PETROL

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					OIL COOLER COMPLETE ASSEMBLY	1	504922	Series II models
					OIL COOLER COMPLETE ASSEMBLY	1	531879*	Series IIA models
1					Oil cooler	1	232212	
2					Tapping plate	2	270605	
3					Drive screw fixing plate to frame	4	78167	
4					Set bolt (¼" U.N.F. x ½" long)	4	255204	
5					Spring washer	4	3074	
6					Bolt (¼" U.N.F. x 1½" long)	4	256002	Fixing cooler to radiator and grille panel assembly
7					Spring washer	4	3074	
8					Spacer	2	278766	
					Shim for oil cooler spacer	6	504299	
9					Nut (¼" U.N.F.)	4	254800	
10					Oil return pipe	1	270074	
11					Union for return pipe	1	232141	
12					Flexible oil pipe, return to sump	1	232180	
13					Banjo centre	1	232349	Fixing flexible oil pipe to sump
14					Joint washer	2	232042	
15					Clip for flexible oil pipe	1	50690	
16					Bracket for clip	1	232351	
17					Screw (2 B.A. x ½" long)	2	71164	Fixing return pipe clip to bracket
18					Spring washer	2	3073	
19					Nut (2 B.A.)	2	2247	
20					Clip for oil return pipe	1	216708	
21					Adaptor for engine oil filter	1	247753	
22					Joint washer for adaptor	1	272839	
23					Bolt (⅞" U.N.F. x 2⅜" long) fixing adaptor	2	253921	
					OIL COOLER RELIEF VALVE ASSEMBLY	1	232145	
24					Oil union	1	232141	For relief valve
25					Joint washer	1	231577	
26					Body	1	232143	
27					Plunger	1	232144	
28					Spring for plunger	1	232142	
29					Oil pipe, union to flexible pipe	1	527442	
30					Union for oil pipe	1	264529	
31					Joint washer for union	1	243959	
32					Bracket for clip	1	523500	
37					Clip for union flexible oil pipe	1	264528	
38					Bolt (¼" U.N.F. x ⅝" long)	1	255006	Fixing clip to bracket
39					Spring washer	1	3074	
40					Nut (¼" U.N.F.)	1	254800	
					Bracket for pipe clip	1	500625	
					Bolt (2 B.A. x ⅝" long)	2	250960	Fixing bracket to L.H. wing valance
					Plain washer	2	3557	
					Spring washer	2	3073	
					Nut (2 B.A.)	2	2247	
41					Oil pipe to relief valve	1	502521	

OIL COOLER, 2½ LITRE PETROL

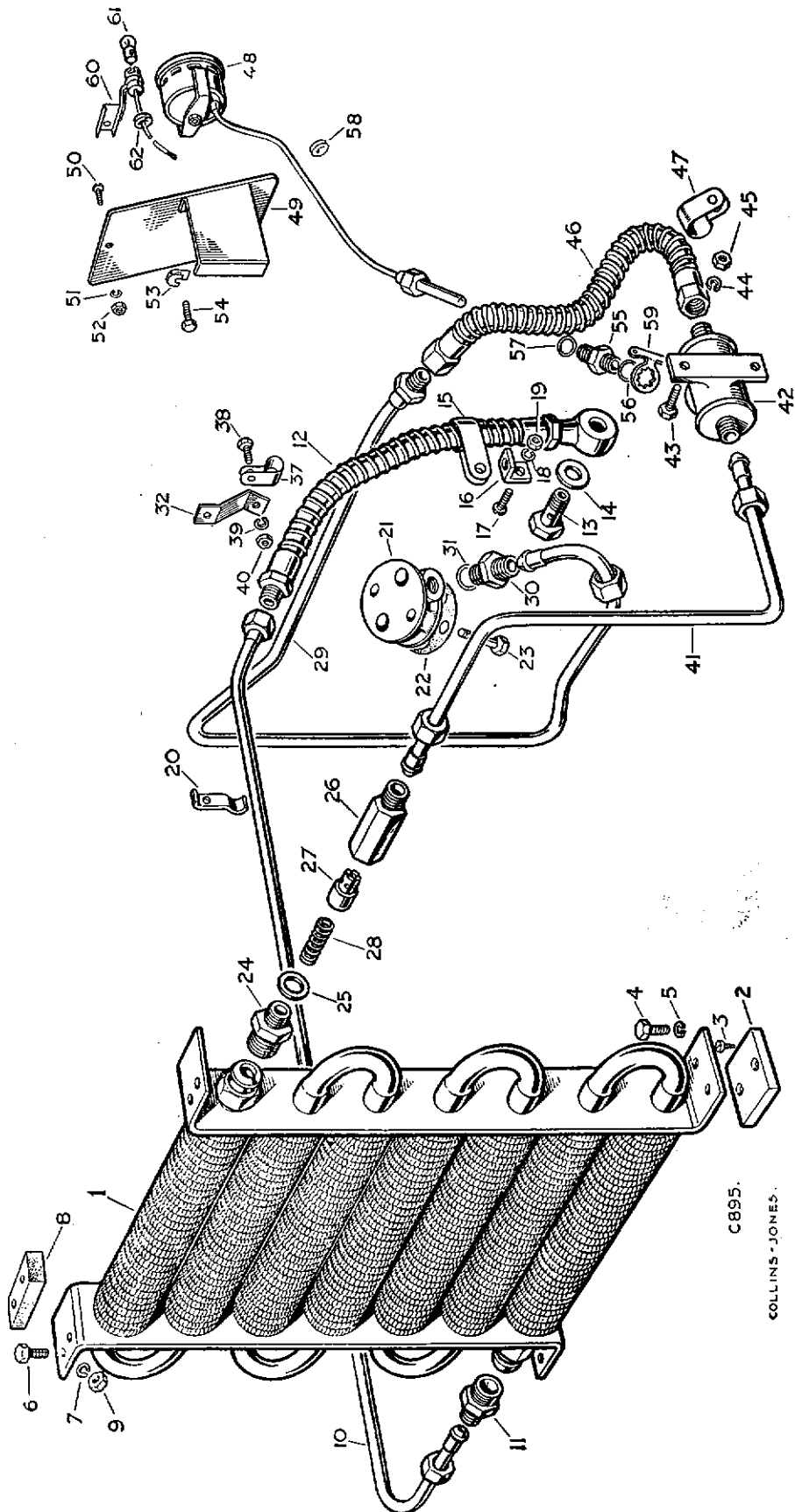


C895.
COLLINS-JONES.

OIL COOLER, 2 $\frac{1}{4}$ LITRE PETROL

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
42					Thermometer pocket complete	1	232339	
43					Bolt (2 B.A. x $\frac{5}{8}$ " long)	2	250960	
44					Spring washer	2	3075	
45					Nut (2 B.A.)	2	2247	
					Bracket for thermometer pocket	1	279811	
					Bolt (2 B.A. x $\frac{5}{8}$ " long)	2	250960	
					Plain washer	2	3557	
					Spring washer	2	3073	
					Nut (2 B.A.)	2	2247	
46					Flexible oil pipe, pump to pocket	1	232181	
47					Clip for flexible pipe	1	56667	
					Bolt (2 B.A. x $\frac{1}{2}$ " long)	1	234603	
					Spring washer	1	3073	
					Nut (2 B.A.)	1	2247	
48					Oil temperature gauge	1	500555	
49					Mounting bracket for gauge	1	503147	
50					Bolt (2 B.A. x $\frac{1}{2}$ " long)	1	234603	
51					Spring washer	1	3073	
52					Nut (2 B.A.)	1	2247	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{1}{2}$ " long)	1	255204	
					Plain washer	1	3840	
					Spring washer	1	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	1	254810	
55					Union for gauge bulb	1	218512	
56					Joint washer for union	1	3055	
57					Joint washer for gauge bulb	1	218751	
58					Rubber grommet for oil gauge pipe	1	311200	
59					Locker for gauge union	1	217321	
					Cleat, gauge pipe to tie-rod	2	240429	
60					Panel light adaptor, complete, LU. 39024B	1	273714	
61					Bulb for adaptor, LU. 207	1	10211	
62					Grommet for panel light lead, LU 859341	1	233244	R.H.D. 1958-60
					Grommet for panel light lead, LU 859059	1	233243	R.H.D. 1961 onwards
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{5}{8}$ " long)	1	255206	
					Spring washer	1	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	1	254810	
					Crankcase sump	1	269611	
					Fan	1	507845	Series II models
					Fan	1	530511*	Series IIA models
					Plug retaining oil relief spring in pump	1	500427	
					Crankshaft pulley	1	278543	Series II models
					Crankshaft pulley	1	530130*	Series IIA models
					Lock washer for starting dog	1	247771	
					Joint washer for plug retaining oil relief valve spring	1	243970	
					Fan pulley	1	503039	Series II models
					Fan pulley	1	530304*	Series IIA models

OIL COOLER, 2½ LITRE, PETROL

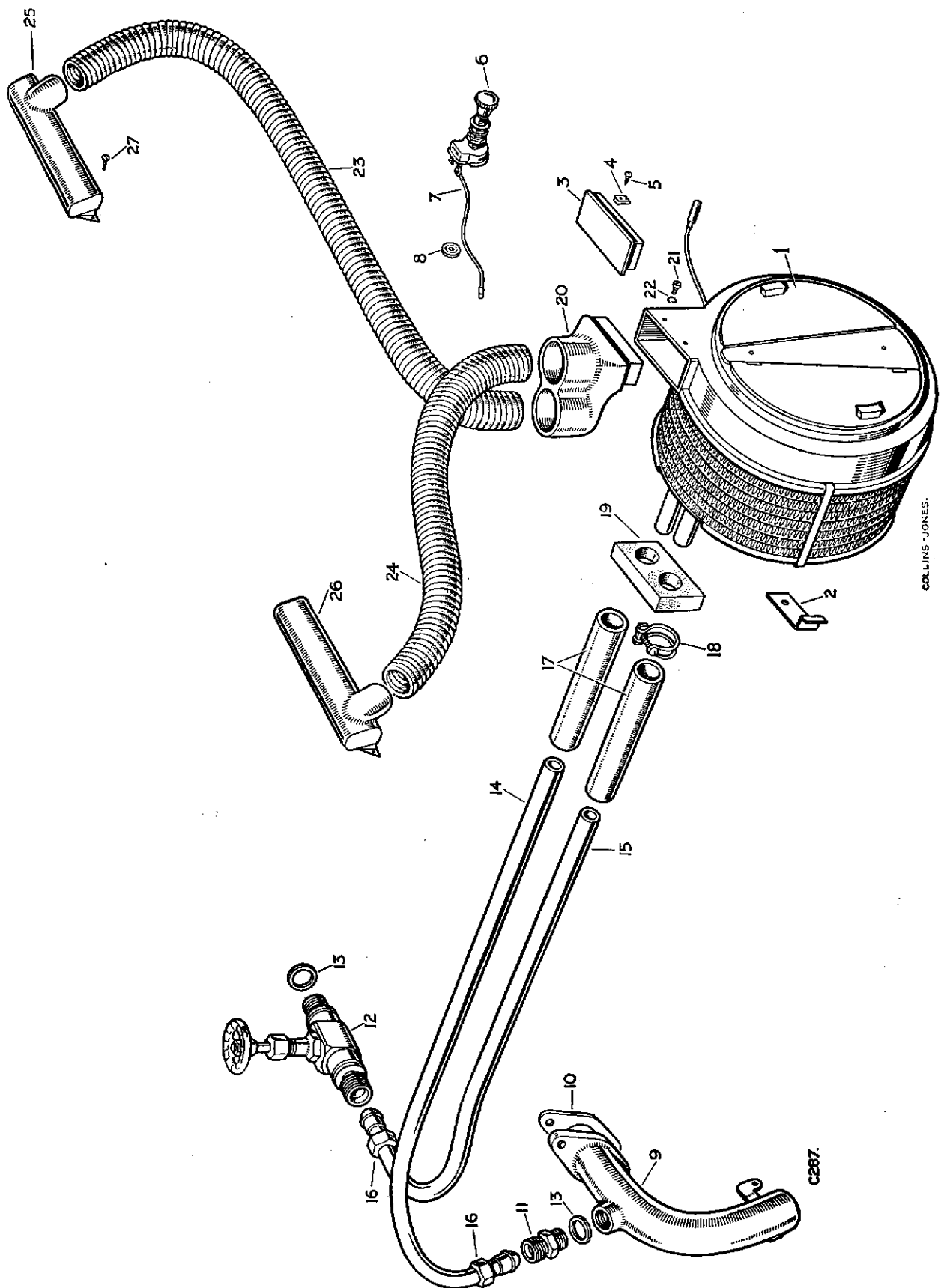


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OIL COOLER, 2½ LITRE PETROL

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					Dynamo pulley	1	501019	Series II models
					Dynamo pulley	1	530132*	Series IIA models
					Lock washer for dynamo pulley	1	217781	
					Fan belt, pair	1	503041	Series II models
					Fan belt, pair	1	530303*	Series IIA models
					Set bolt (¼" U.N.F. x ⅝" long) } Fixing	4	255006	
					Spring washer } fan	4	3074	
					Tie rod for engine	1	504606	
					Sleeve for engine tie rod	2	504607	
					Rubber bush } For	4	07014	
					Cup washer } tie rod	4	07015	
					Nut (⅝" U.N.F.) } tie rod	4	254801	
					Locknut (⅝" U.N.F.) } tie rod	4	254861	
					Bracket for tie rod at bell housing	1	504605	
					Bolt (⅝" U.N.F. x 1" long) } Fixing	2	255228	
					Spring washer } bracket to	2	3075	
					Nut (⅝" U.N.F.) } bell housing	2	254801	
					Bracket for tie rod at frame	1	508339	
					Bolt (⅝" U.N.F. x 3¼" long) } Fixing	1	256050	
					Spring washer } bracket	1	3076	
					Nut (⅝" U.N.F.) } to frame	1	254812	

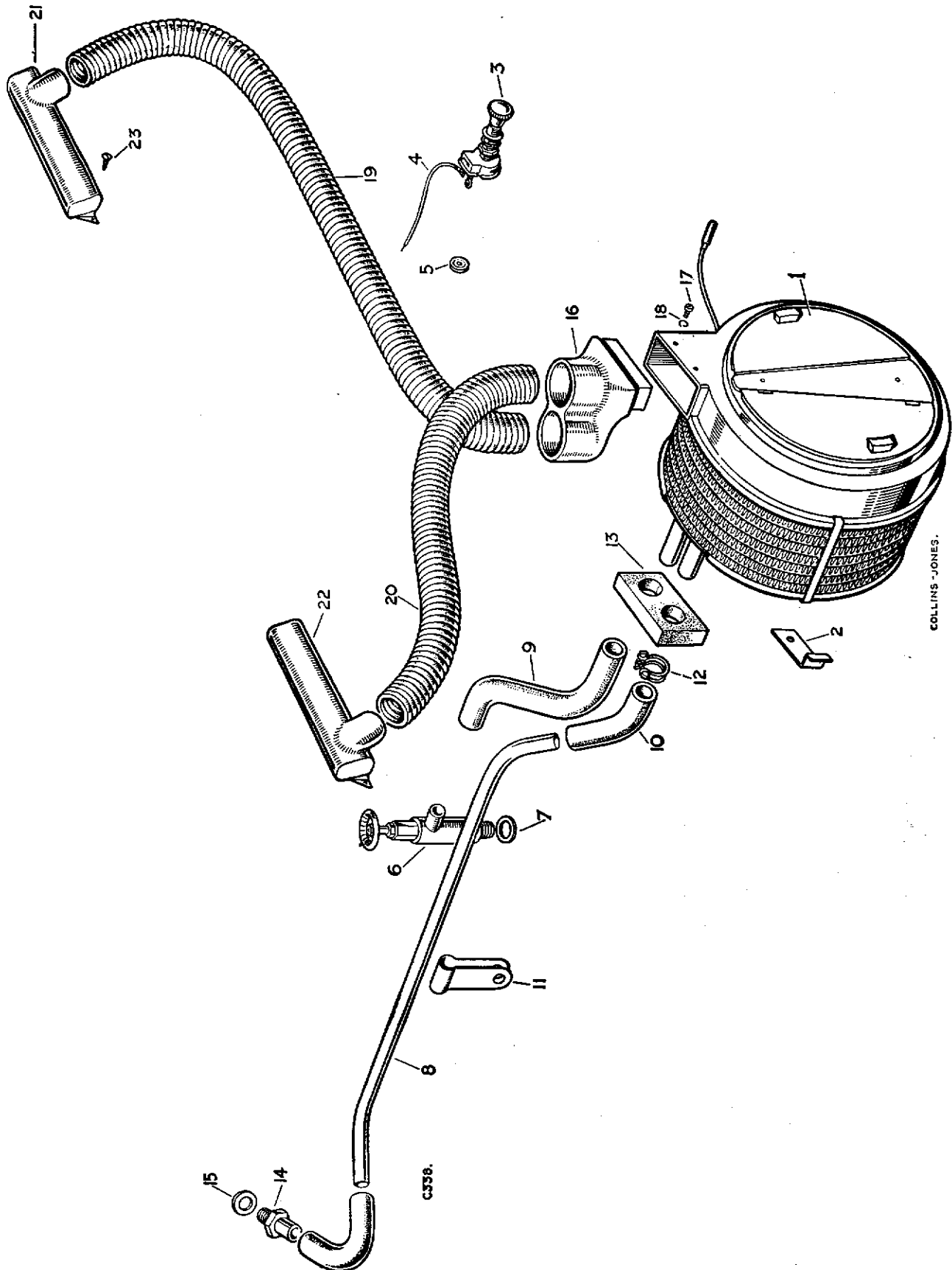
RECIRCULATING VEHICLE HEATER, FRONT, 2 LITRE PETROL



RECIRCULATING VEHICLE HEATER, FRONT, 2 LITRE PETROL

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					FRONT HEATER UNIT COMPLETE WITH			
					DEMISTER	1	330976	
1					Heater only, front, SM 620	1	304326	
2					Bracket for heater unit	3	320009	
3					Blanking cap	1	302672	} Not required when demister is fitted.
4					Special nut	2	304098	
5					Drive screw	2	304099	
6					Switch for heater, LU 54033070	1	519726*	
					Knob for heater switch	1	519725*	
7					Feed wire for heater, LU.861167	1	240649	
8					Grommet for heater leads	1	70742	
9					Inlet pipe for water pump	1	277509	
10					Joint washer for inlet pipe	1	213724	
11					Reducing union for heater outlet pipe	1	213276	
12					Valve for heater water supply	1	214264	
13					Joint washer for union and valve	2	213961	
14					Water outlet pipe complete	1	264631	
15					Water inlet pipe complete	1	264629	
16					Union nut fixing pipes	2	213275	
17					Hose for water pipes	2	240639	
18					Clip for hose	4	50306	
19					Rubber seal for pipes	1	304327	
					Bracket for pipe clip	1	264575	
					Saddle for pipe clip bracket	1	213513	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{3}{4}$ " long)	1	255007	} Fixing saddle to bracket
					Nut ($\frac{1}{4}$ " U.N.F.)	1	252210	
					Thermostat housing assembly	1	263695	
					Plug	1	3088	} Blanking thermostat housing
					Fibre washer	1	3055	
					Joint washer for thermostat	1	213811	
					Joint washer, water inlet to thermostat housing	1	210419	
20					Junction box for demister tubes	1	304348	
21					Set screw (4 B.A. x $\frac{1}{4}$ " long)	2	78149	} Fixing junction box to heater
22					Spring washer	2	3072	
23					Tube for demister, R.H.	1	304345	
24					Tube for demister, L.H.	1	304346	
25					Nozzle for demister, R.H.	1	332558	
26					Nozzle for demister, L.H.	1	332558	
27					Drive screw fixing nozzle	4	77789	

RECIRCULATING VEHICLE HEATER, FRONT, 2½ LITRE PETROL AND DIESEL



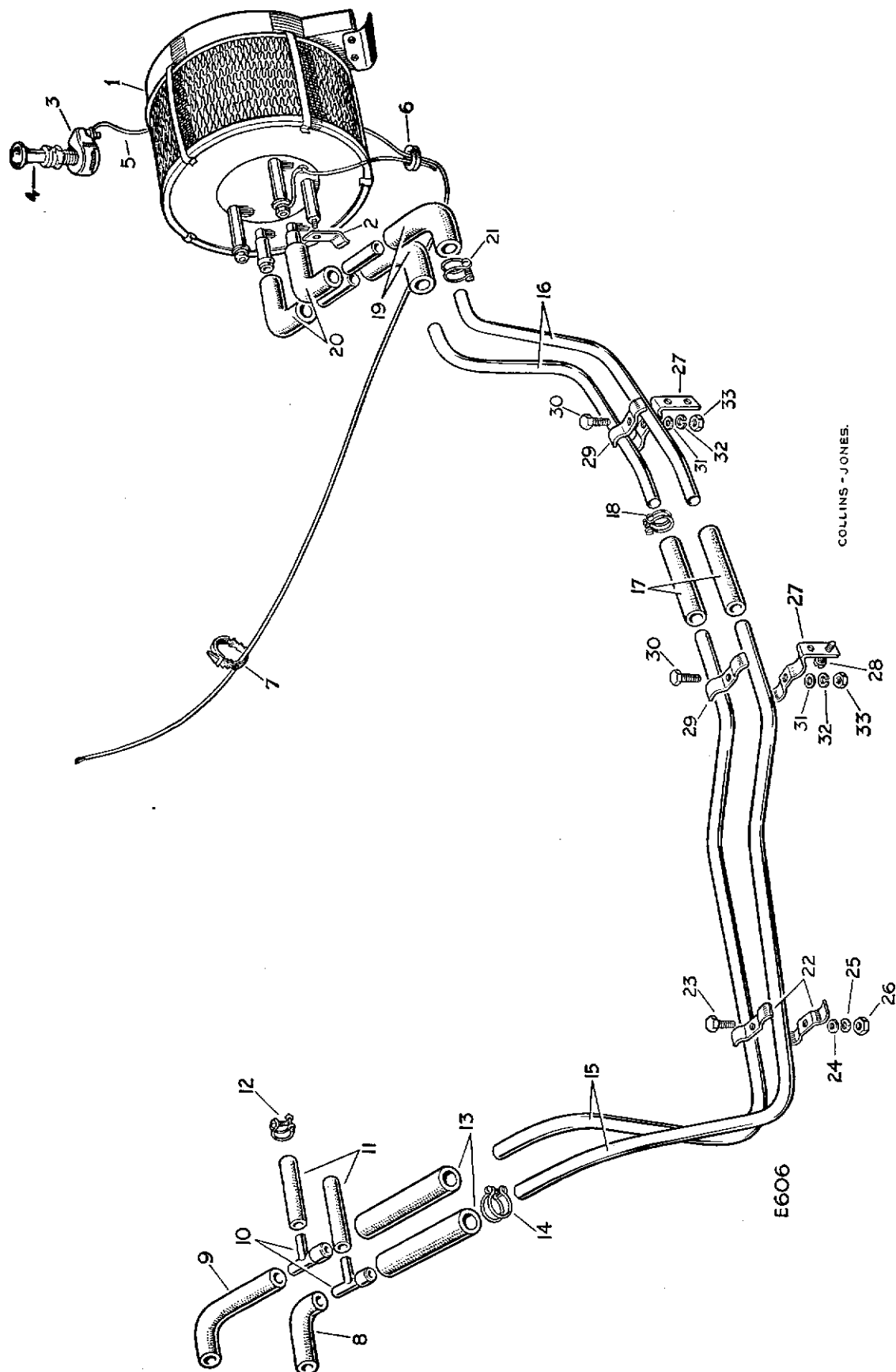
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C338.

RECIRCULATING VEHICLE HEATER, FRONT, 2½ LITRE PETROL AND DIESEL

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					FRONT HEATER UNIT COMPLETE WITH			
					DEMISTER	1	330988	
1					Heater only, front	1	307838	
2					Bracket for heater unit	3	320009	
3					Switch for heater, LU 54033070	1	519726*	
					Knob for heater switch	1	519725*	
4					Feed wire for heater	1	240649	
					Connector for feed lead, fuse unit to switch	1	510119	Series IIA models
5					Grommet for heater leads	1	70742	
6					Valve for heater water supply	1	269562	
7					Joint washer for valve	2	213960	
8					Water outlet pipe complete	1	500880	
9					Water inlet pipe complete	1	269567	
10					Hose for outlet pipe to heater	1	234063	
					Hose for outlet pipe to pump	1	242358	1958-60 models
					Hose, outlet pipe to pump	1	509754	1961 models onwards
11					Pipe clip for outlet pipe, steel	2	278891	
12					Clip for hose and inlet pipe	6	50304	
13					Rubber seal for pipes	1	304327	
14					Adaptor for return pipe hose	1	269565	
15					Joint washer for adaptor	1	213960	
16					Junction box for demister tubes	1	304348	
17					Set screw (4 B.A. x ¼" long) } Fixing junction	2	78149	
18					Spring washer } box to heater	2	3072	
19					Tube for demister, R.H.	1	304345	Handed type nozzle
20					Tube for demister, L.H.	1	304346	
21					Nozzle for demister, R.H.	1	332558	Alternatives Check before ordering
22					Nozzle for demister, L.H.	1	332558	
					Tube for demister, short	1	302677	
					Tube for demister, long	1	333479*	
					Nozzle for demister	2	333473*	
23					Drive screw fixing nozzle	4	77789	Non-handed type nozzle

RECIRCULATING VEHICLE HEATER, REAR, 2½ LITRE PETROL



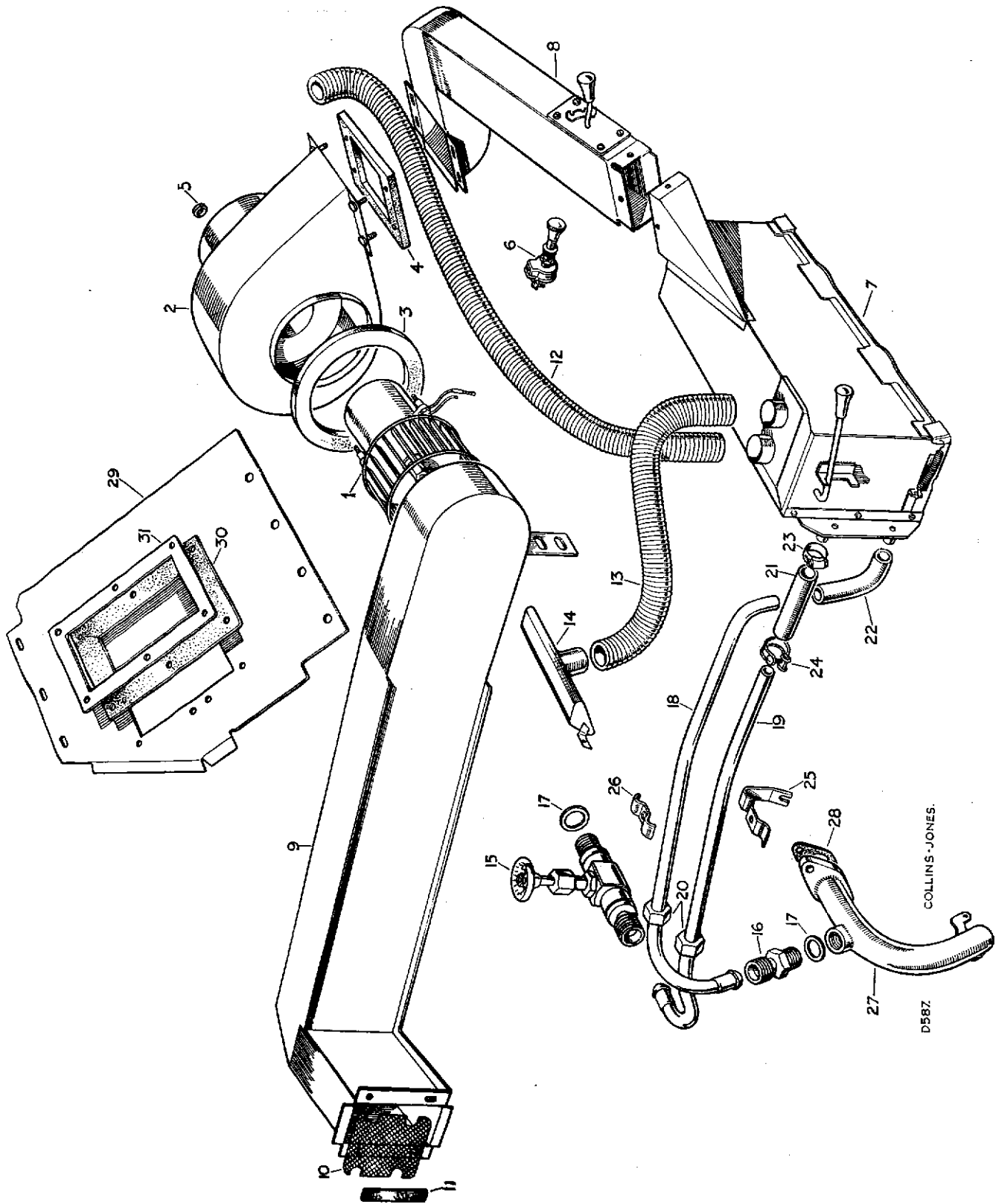
RECIRCULATING VEHICLE HEATER, REAR, 2½ LITRE PETROL

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					REAR HEATER UNIT, COMPLETE	 1	320502	Must be used in conjunction with front heater, Part No. 330988
1					Heater only, rear	 1	306426	
2					Bracket for heater unit	 3	304331	
3					Switch for heater, rear	 1	519726*	
4					Knob for heater switch	 1	519725	
5					Feed wire for heater, rear, 9 feet long	 1	264837	
6					Grommet for heater leads	 1	70742	
7					Cleat fixing heater leads	 5	240429	
8					Hose, outlet pipe to junction	 1	234063	
9					Hose, inlet, tap to junction	 1	242358	
10					Junction for heater pipes	 2	516318	
11					Hose, junction to front heater	 2	231896	
12					Clip for hose	 4	50304	
13					Hose, junction to front pipes	 2	240639	
14					Clip for hose	 4	50306	
15					Pipe, front, for rear heater	 2	248831	
16					Pipe, rear, for rear heater	 2	248826	
17					Hose, front to rear pipes	 2	240639	
18					Clip for hose	 4	50306	
19					Hose, rear heater pipe	 2	246778	
20					Hose at rear heater	 2	246778	
21					Clip for hose	 8	50306	
22					Clip for front pipe	 2	213513	
23					Bolt (¼" B.S.F. x ⅝" long)	1	237140	
24					Plain washer	1	3946	
25					Spring washer	1	3074	
26					Nut (¼" B.S.F.)	1	2823	
27					Support bracket for front pipe clip	 2	248822	
28					Drive screw fixing support bracket to chassis	4	78436	
29					Clip for rear pipe	 2	213513	
30					Bolt (¼" B.S.F. x ⅝" long)	 2	237140	
31					Plain washer	2	3946	
32					Spring washer	2	3074	
33					Nut (¼" B.S.F.)	2	2823	

Fixing front pipe
clips together

Fixing rear pipe
clips to support
bracket

FRESH AIR HEATER, 2 LITRE PETROL, L.H.D.

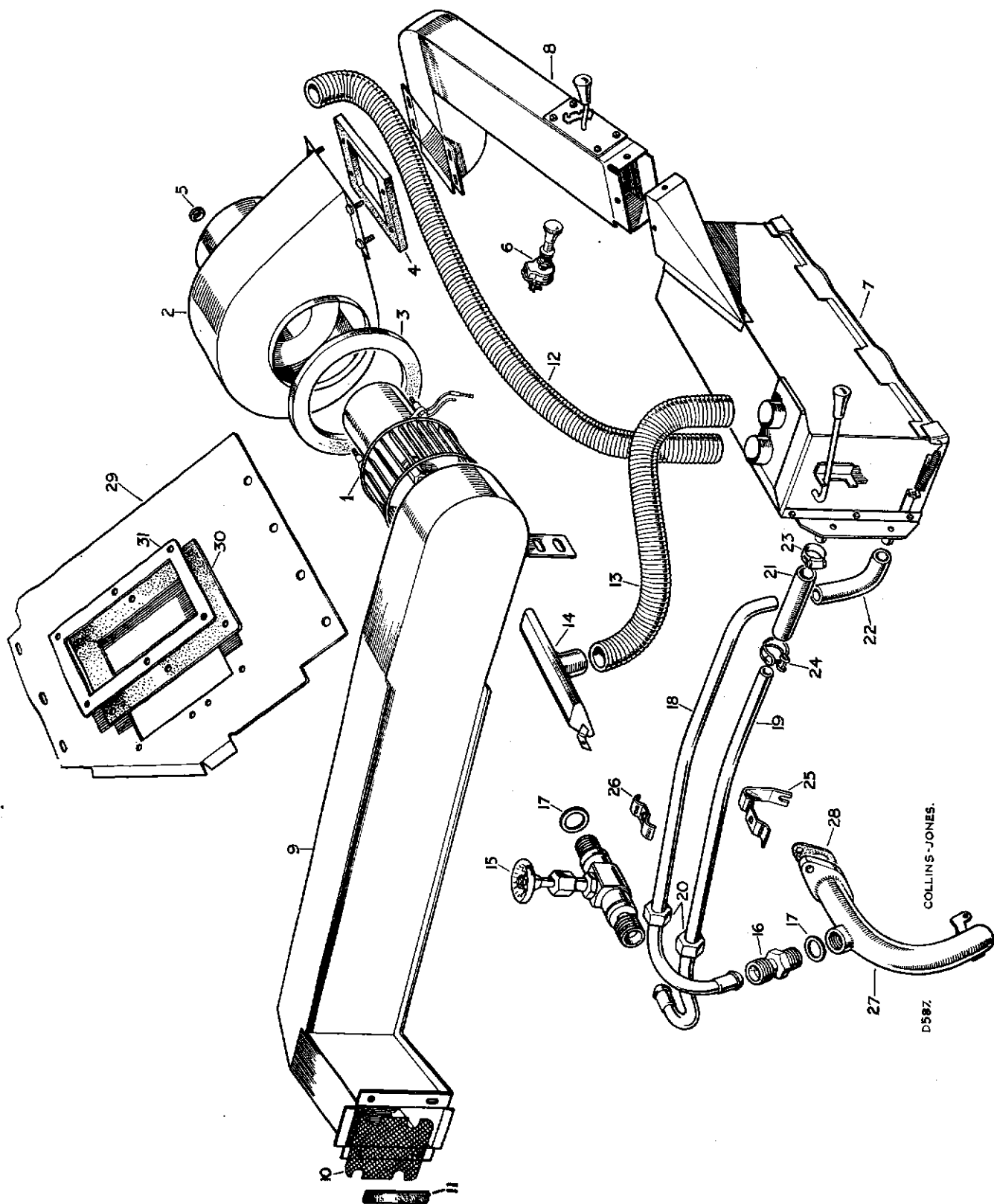


FRESH AIR HEATER, 2 LITRE PETROL, L.H.D.

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					HEATER COMPLETE ASSEMBLY	1	332965	
1					Heater blower and fan complete	1	320251	
2					Blower volute and shroud	1	332551	
3					Sealing rubber, volute to wing duct	1	320174	
4					Sealing rubber, volute and duct to dash toe box	1	320198	
					Plain washer	4	3840	
					Spring washer	4	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	4	254810	
5					Grommet in blower shroud for leads	1	233243	
6					Switch for heater, LU 54033070	1	519726*	
					Knob for heater switch	1	519725*	
					Feed wire for heater	1	240649	
7					Heater box assembly	1	332531	
8					Air duct assembly at dash	1	332540	
					Coil spring	2	320273	
					Plain washer	2	2678	
					Split pin	2	3939	
					Drive screw	4	78153	
					Spire nut	4	78237	
9					Air duct assembly at wing	1	332545	
10					Air duct mesh	1	320175	
					Special bolt	2	78208	
					Plain washer	2	3900	
					Spring washer	2	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	2	254810	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{5}{8}$ " long)	2	255007	
					Plain washer	2	2213	
					Spring washer	2	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	2	254800	
11					Sealing rubber at air intake	1	320197	
					Drive screw	4	78153	
					Spire nut	4	78237	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{5}{8}$ " long)	4	255207	
					Plain washer	4	3900	
					Spring washer	3	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	3	254810	
12					Demister tube R.H.	1	304345	
13					Demister tube, L.H.	1	304346	
14					Demister nozzle	2	332558	
					Drive screw fixing nozzle	4	77789	
15					Valve for water heater	1	214264	
16					Reducing union	1	213276	
17					Joint washer for union and valve	2	213961	
18					Heater water outlet pipe	1	278500	
19					Heater water inlet pipe	1	264629	
20					Union nut for pipes	2	213275	
21					Hose, water inlet	1	278702	
22					Hose, water outlet	1	278703	
23					Clip, $\frac{1}{2}$ " diameter	2	279630	
24					Clip, $\frac{7}{8}$ " diameter	2	50306	

L.H.D

FRESH AIR HEATER, 2 LITRE PETROL, L.H.D.

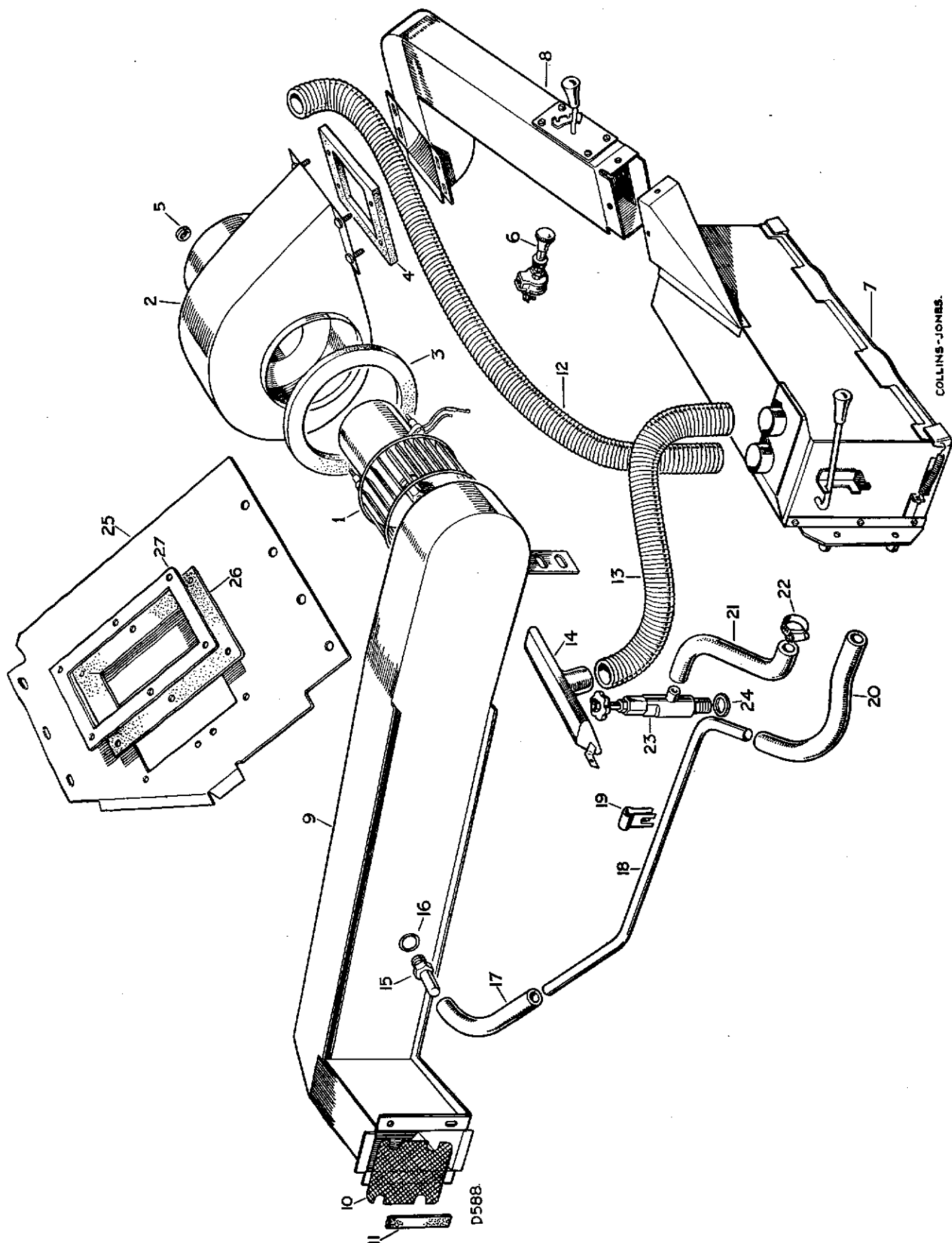


FRESH AIR HEATER, 2 LITRE PETROL, L.H.D.

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
25					Pipe clip bracket	1	264575	
26					Saddle for pipe clip bracket	1	213513	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{5}{8}$ " long)	1	255007	
					Self-locking nut ($\frac{1}{4}$ " U.N.F.)	1	252210	
					Thermostat housing	1	263695	
					Plug	1	3088	
					Joint washer	1	3055	
					Tube, thermo housing to water pump	1	09197	
					Joint washer, water outlet pipe to thermostat....	1	210419	
					Joint washer, thermostat housing to cylinder head	1	213811	
27					Water pump inlet pipe	1	277509	
28					Joint washer for inlet pipe	1	213724	
					Transfer gear change lever complete	1	279331	
					Check strap assembly	1	332553	
					Check strap mounting bracket	1	332552	
29					Mud shield for front wing R.H.	1	332555	
30					Rubber seal on R.H. mud shield	1	332556	
31					Retaining plate for rubber seal	1	332557	
					Screw (2 B.A. x $\frac{1}{8}$ " long)	6	77869	
					Spring washer	6	3073	
					Nut (2 B.A.)	6	2247	

L.H.D.

FRESH AIR HEATER, 2½ LITRE PETROL, L.H.D.



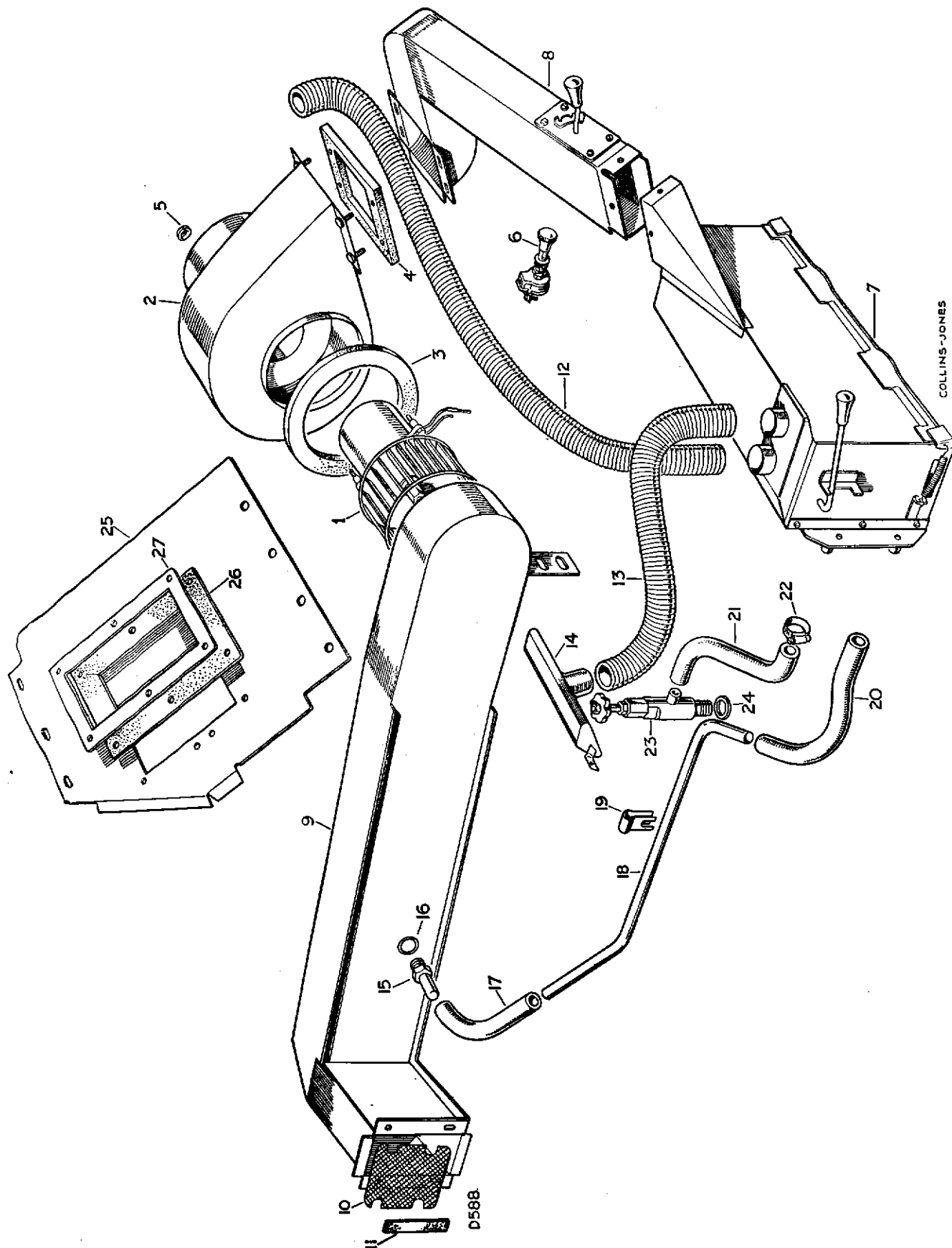
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FRESH AIR HEATER, 2½ LITRE PETROL, L.H.D.

PLATE REF.	1 2 3 4	DESCRIPTION	Qty.	Part No.	REMARKS
		HEATER COMPLETE ASSEMBLY	1	332973	
1		Heater blower and fan complete	1	320251	
2		Blower volute and shroud	1	332551	
3		Sealing rubber, volute to wing duct	1	320174	
4		Sealing rubber, volute and duct to dash toe box	1	320198	
		Plain washer } Fixing volute, dash air	4	3840	
		Spring washer } duct and sealing rubbers	4	3074	
		Nut (¼" U.N.F.) } to dash toe box	4	254810	
5		Grommet in blower shroud for leads	1	233243	
6		Switch for heater, LU 54033070	1	519726*	
		Knob for heater switch	1	519725*	
		Feed wire for heater	1	240649	
		Eyelet for feed wire	1	243380	
7		Heater box assembly	1	332531	
8		Air duct assembly at dash	1	332540	
		Coil spring } Fixing air flow	2	320273	
		Plain washer } control spindle	2	2678	
		Split pin } Fixing	2	3939	
		Drive screw } control plate	4	78153	
		Spire nut } to air duct	4	78237	
9		Air duct assembly at wing	1	332545	
10		Air duct mesh	1	320175	
		Special bolt } Fixing mesh	2	78208	
		Plain washer } and air duct	2	3900	
		Spring washer } to wing valance	2	3074	
		Nut (¼" U.N.F.) } at front	2	254810	
		Bolt (¼" U.N.F. x ⅝" long) } Fixing air	2	255007	
		Plain washer } duct support	2	2213	
		Spring washer } bracket to	2	3074	
		Nut (¼" U.N.F.) } dash toe box	2	254800	
11		Sealing rubber at air intake	1	320197	
		Drive screw } Fixing dash air	4	78153	
		Spire nut } duct to heater box	4	78237	
		Bolt (¼" U.N.F. x ⅝" long) } Fixing heater	4	255207	
		Plain washer } box to dash	4	3900	
		Spring washer } box to dash	3	3074	
		Nut (¼" U.N.F.) } box to dash	3	254810	
12		Demister tube R.H.	1	304345	
13		Demister tube L.H.	1	304346	
14		Demister nozzle	2	332558	
		Drive screw fixing nozzle	4	77789	
15		Adaptor for hose, return pipe to thermostat housing	1	269565	
16		Joint washer for adaptor	1	213960	
17		Hose, return pipe to thermostat housing	1	242358	
18		Pipe, heater water return	1	500880	
19		Clip for return pipe	3	278891	
20		Hose, return pipe to heater	1	501081	
21		Hose, valve to heater	1	269567	
22		Clip for hoses	6	279630	

L.H.D.

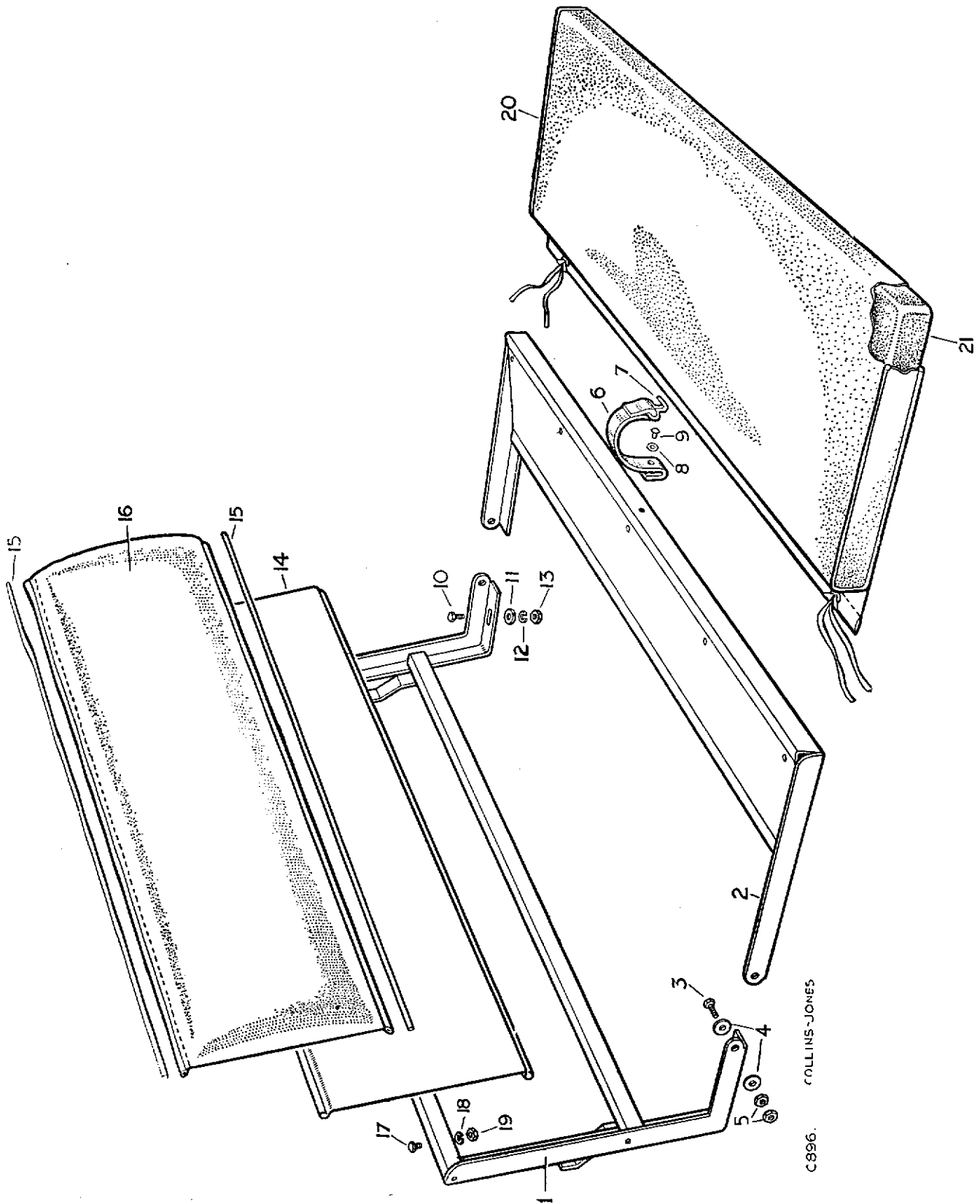
FRESH AIR HEATER, 2 $\frac{1}{4}$ LITRE PETROL, L.H.D.



FRESH AIR HEATER, 2 $\frac{1}{4}$ LITRE PETROL, L.H.D.

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
23					Valve, for heater water	1	269562	} L.H.D.
24					Joint washer for valve	2	213960	
					Transfer gear change lever complete	1	279331	
					Check strap assembly	1	332553	
					Check strap mounting bracket	1	332552	
25					Mud shield for front wing R.H.	1	332555	
26					Rubber seal on R.H. mud shield	1	332556	
27					Retaining plate for rubber seal	1	332557	
					Screw (2 B.A. x $\frac{1}{2}$ " long)	6	77869	
					Spring washer	6	3073	
					Nut (2 B.A.)	6	2247	
					} Fixing seal and plate to R.H. mud shield			

REAR SEATS

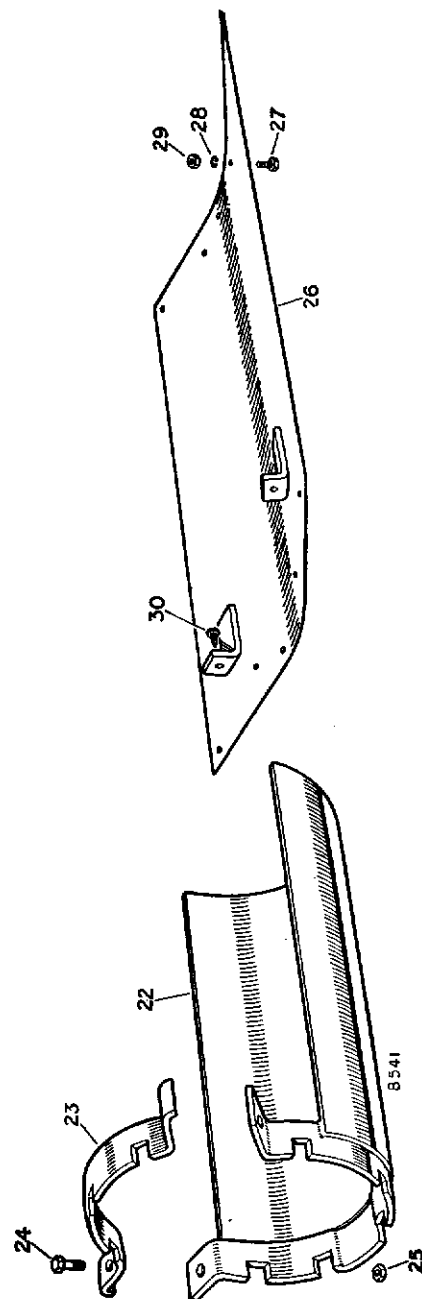
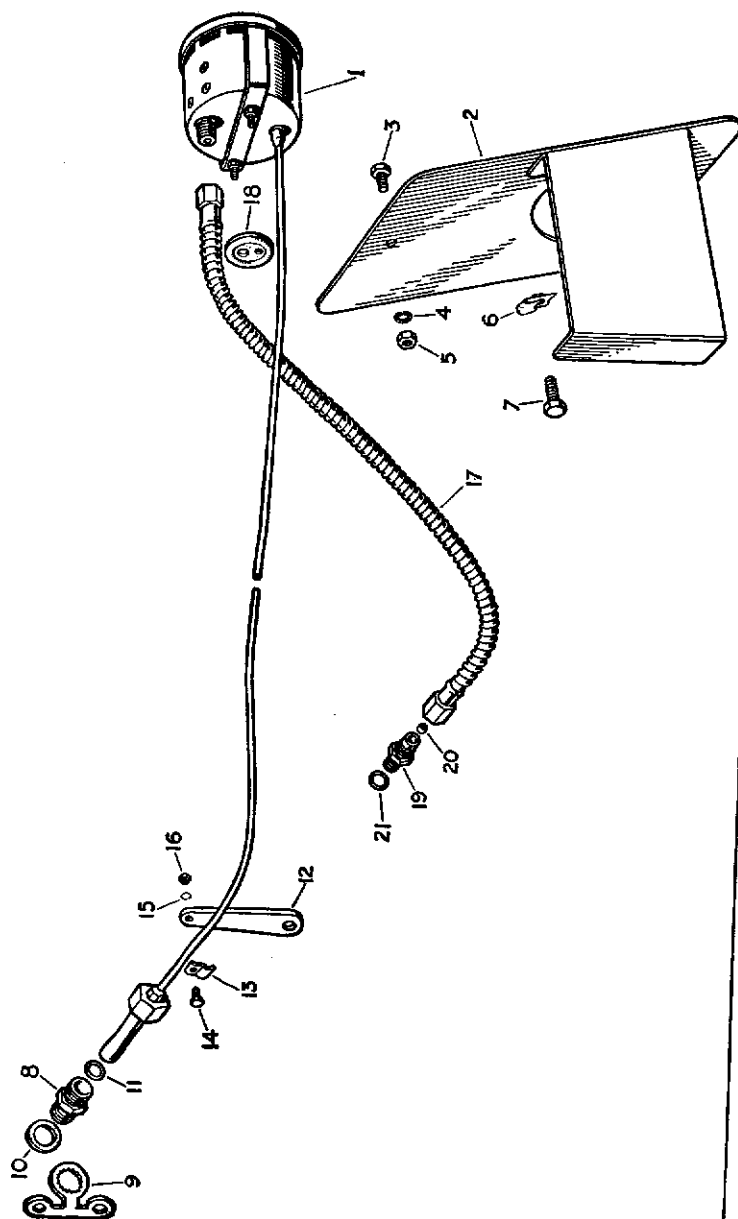


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REAR SEATS

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					REAR SEAT COMPLETE ASSEMBLY, GREY	2	330969	Up to four seats may be fitted in the body of the 109
					REAR SEAT FRAME ASSEMBLY	 2	331228	
1					Rear seat back frame	 2	331229	
					Securing clip for backrest R.H.	 1	331314	
					Securing clip for backrest L.H.	 1	331315	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{5}{8}$ " long)	8	255206	} Fixing clip to backrest frame
					Spring washer	8	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	8	254810	
2					Hinged base for rear seat	 2	301489	
3					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{3}{4}$ " long)	4	255207	} Fixing base to back frame
4					Plain washer	12	3821	
5					Nut ($\frac{1}{4}$ " U.N.F.)	4	254810	
6					Seat strap complete	 2	302648	
7					Hook for strap	 2	301005	
8					Plain washer	4	3816	} Fixing strap to hinged base
9					Pop rivet	2	300782	
					Rubber buffer	 4	304125	} 109
					Screw (2 B.A. x 1" long)	4	78120	
					Packing washer	4	3898	
					Plain washer	8	4030	
					Nut (2 B.A.)	4	2247	
10					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{3}{4}$ " long)	4	255207	} Fixing seat frame to wheel arch box
11					Plain washer	4	3821	
12					Spring washer	4	3074	
13					Nut ($\frac{1}{4}$ " U.N.F.)	4	254810	
					Packing washer	8	2228	
					REAR SEAT BACK REST TRIMMED			
					ASSEMBLY, GREY	 2	320084	
14					Back rest panel	 2	301470	
15					Retaining rod for pad	 4	301476	
16					Pad for back rest	 2	302647	
17					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{1}{2}$ " long)	12	255204	} Fixing back rest to frame
18					Spring washer	12	3074	
19					Nut ($\frac{1}{4}$ " U.N.F.)	12	254810	
20					REAR SEAT CUSHION ASSEMBLY, GREY	2	320085	
21					Pad for rear cushion	 2	302655	

WATER TEMPERATURE AND OIL PRESSURE GAUGE, 2 LITRE PETROL



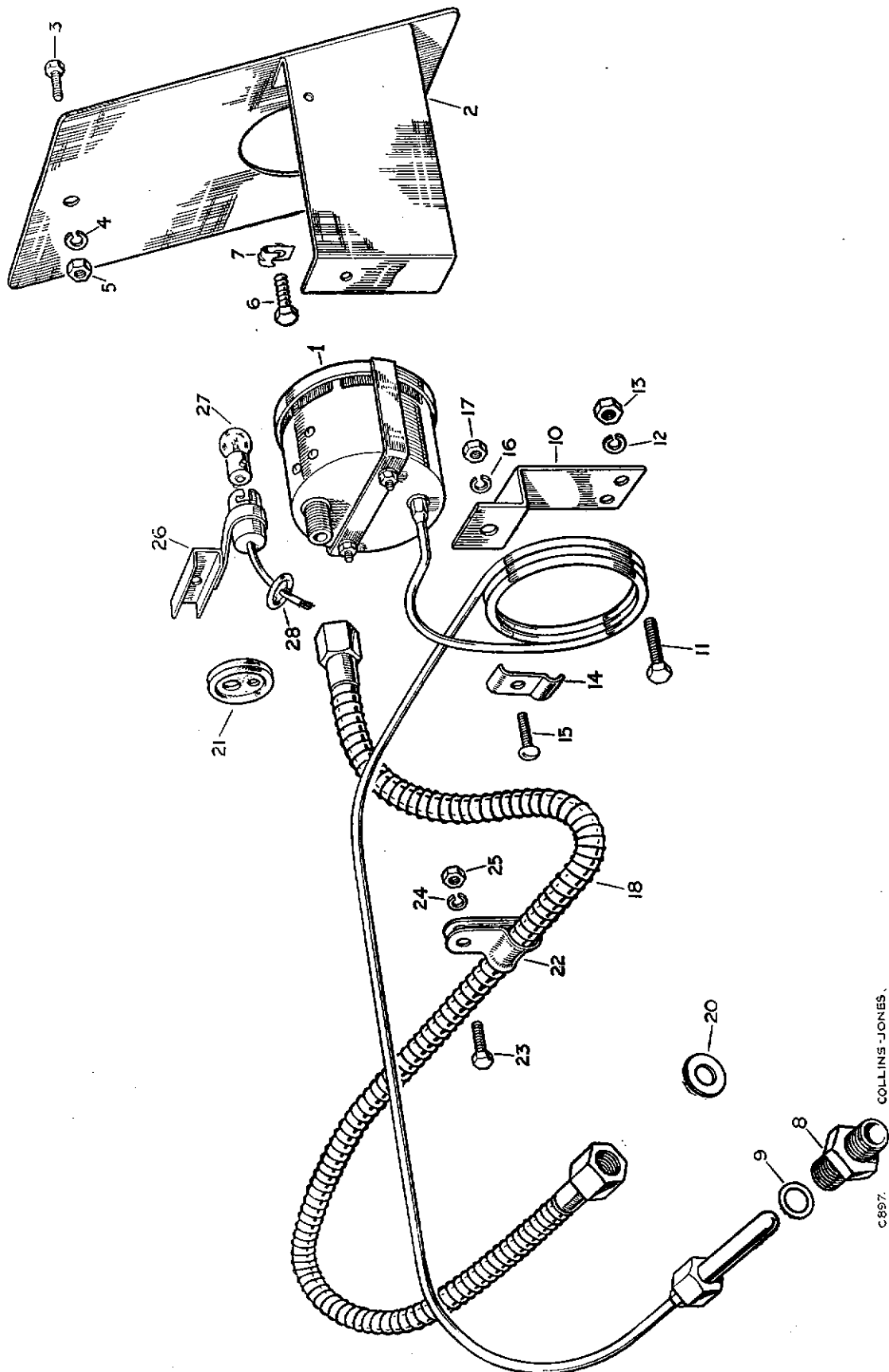
WATER TEMPERATURE AND OIL PRESSURE GAUGE, 2 LITRE PETROL

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					WATER TEMPERATURE AND OIL PRES- SURE GAUGE COMPLETE ASSEMBLY	1	241713	
1					Water temperature and oil pressure gauge, JA TO 10	1	233480	
2					Mounting bracket for gauge	1	503147	
3					Bolt (2 B.A. x $\frac{1}{2}$ " long)	1	234603	
4					Spring washer	1	3073	
5					Nut (2 B.A.)	1	2247	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{1}{2}$ " long)	1	255204	Fixing mounting bracket to dash
					Plain washer	1	3840	
					Spring washer	1	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	1	254810	
8					Union for thermometer bulb, JA WA/8/P/7059	1	218512	
9					Locker for union	1	217321	
10					Washer for union	1	3055	
11					Washer for thermometer bulb, JA WA/8/P/9423	1	218751	
12					Bracket supporting thermometer pipe	1	234059	
13					Clip for thermometer pipe	6	41379	
14					Screw (2 B.A. x $\frac{1}{2}$ " long)	6	71164	
15					Spring washer	6	3073	Fixing clips
16					Nut (2 B.A.)	6	2247	
17					Oil pipe for gauge	1	275377	
18					Grommet for pipe in dash	1	311200	
					Clip for flexible pipe	1	50642	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{1}{2}$ " long)	1	255004	Fixing clip to dash
					Spring washer	1	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	1	254800	
19					Union for oil pipe	1	270938	
21					Washer for union	1	232039	
					Panel light adaptor, LU.390248	1	273714	
					Bulb for panel light, LU.207	1	10211	
					Grommet for panel light lead, LU.859341	1	233244	
					THERMOSTAT HOUSING ASSEMBLY	1	263695	
					Plug, large	1	10713	Blanking heater tapping in housing
					Fibre washer	1	213961	
					Plug for oil light hole	1	274897	

UNIVERSAL JOINT COVER PLATES, ALL MODELS

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					UNIVERSAL JOINT COVER PLATE COMPLETE ASSEMBLY	1	261829	
22					Cover plate for joint at differential housings	2	233071	
23					Top strap for cover plate	2	233068	
24					Bolt ($\frac{1}{4}$ " B.S.F. x $\frac{7}{8}$ " long)	4	237142	Fixing cover plates to differential housings
25					Nut ($\frac{1}{4}$ " B.S.F.)	4	2823	
26					Shield for joint at transfer box	1	233073	
27					Bolt (2 B.A. x $\frac{1}{2}$ " long)	2	234603	Fixing shield
28					Spring washer	2	3073	
29					Nut (2 B.A.)	2	2247	
30					Drive screw	2	77926	

WATER TEMPERATURE AND OIL PRESSURE GAUGE, 2½ LITRE PETROL AND DIESEL

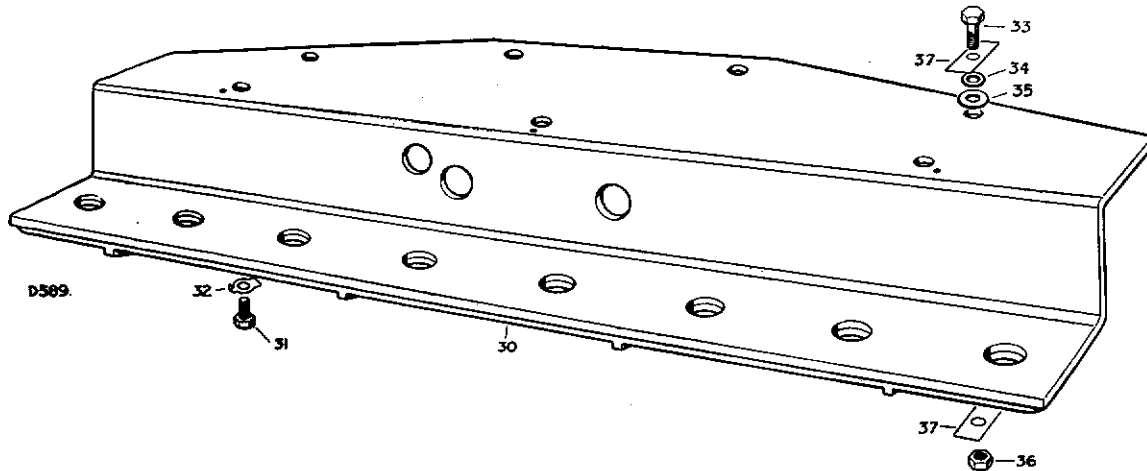
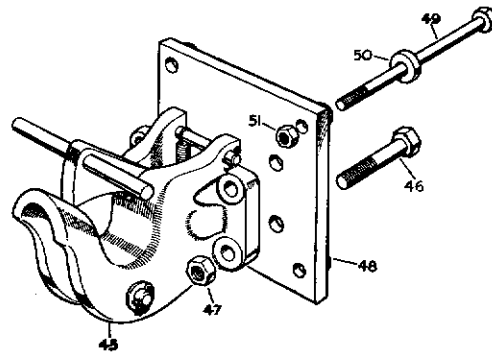
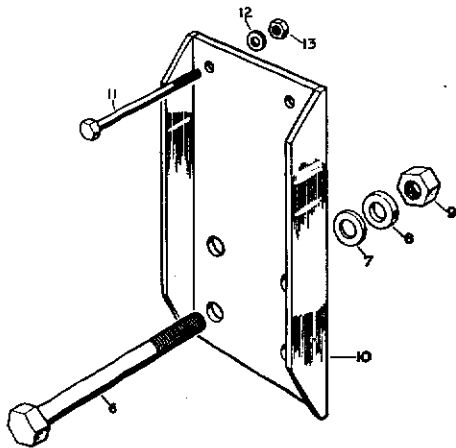
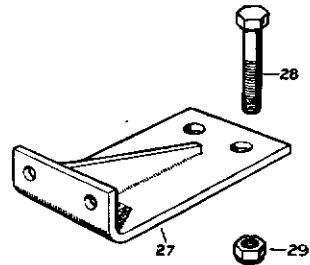
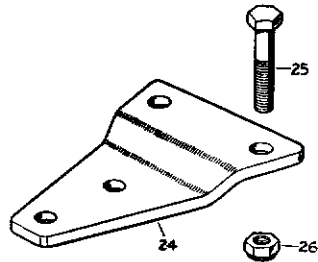
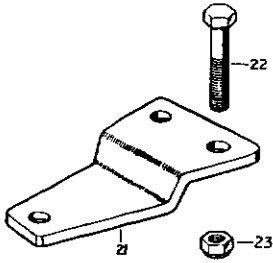
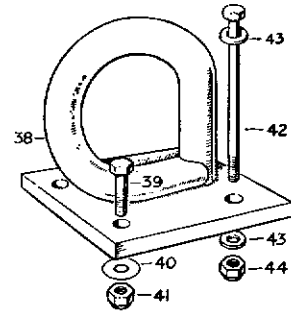
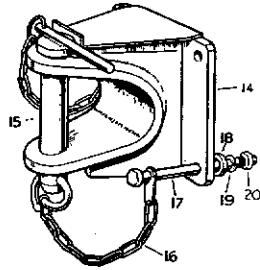
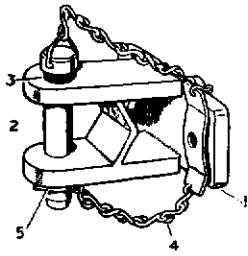


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C897.

WATER TEMPERATURE AND OIL PRESSURE GAUGE, 2½ LITRE PETROL AND DIESEL

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					WATER TEMPERATURE AND OIL PRESSURE GAUGE COMPLETE	1	525590	
1					Water temperature and oil pressure gauge	1	502961	No red marking on dial
					Water temperature and oil pressure gauge	1	523683	With dial marked in red at 100°C to 120°C
2					Mounting bracket for gauge	1	503147	
3					Bolt (2 B.A. x ½" long)	1	234603	
4					Spring washer	1	3073	
5					Nut (2 B.A.)	1	2247	
					Bolt (½" U.N.F. x ½" long)	1	255204	
					Plain washer	1	3840	
					Spring washer	1	3074	
					Nut (½" U.N.F.)	1	254810	
8					Union for thermometer bulb	1	218512	2½ litre Petrol models
					Union for thermometer bulb	1	278165	Diesel models
9					Joint washer for gauge bulb	1	218751	
					Joint washer } Union to	1	243959	2½ litre Petrol models
					Joint washer } cylinder head	2	243972	Diesel models
10					Support bracket for pipe clip	1	279861	2½ litre Petrol models
					Support bracket for pipe clip	1	279783	Diesel models
11					Bolt (2 B.A. x ½" long)	2	234603	
12					Spring washer	2	3073	
13					Nut (2 B.A.)	2	2247	
14					Clip for thermometer pipe	1	41379	
15					Screw (2 B.A. x ½" long)	1	71164	
16					Spring washer	1	3073	
17					Nut (2 B.A.)	1	2247	
18					Oil pipe for gauge	1	279785	
					Banjo for oil pipe	1	502655	
					Adaptor for oil pipe	1	502653	
					Joint washer for oil pipe and filter	2	232039	
20					Joint washer for union	2	231575	1958-59
21					Grommet for oil pipe in dash	1	311200	
22					Clip for pipe, L.H. side of dash	1	4020	
23					Bolt (½" U.N.F. x ½" long)	1	255004	
24					Spring washer	1	3074	
25					Nut (½" U.N.F.)	1	254800	
					Clip for oil pipe, R.H. side of dash	2	50640	
					Bolt (2 B.A. x ½" long)	2	234603	
					Spring washer	2	3073	
					Nut (2 B.A.)	2	2247	
26					Panel light adaptor, LU39024B	1	273714	
27					Bulb for panel light, LU.207	1	10211	
28					Grommet for panel light lead, LU.859341	1	233244	1958-60
					Grommet for panel light lead, LU 859059	1	233243	1961 onwards

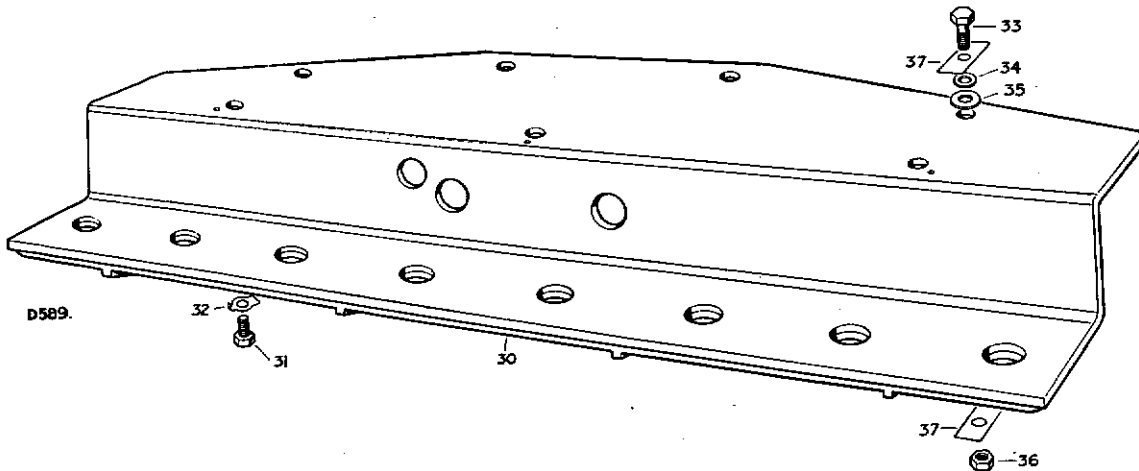
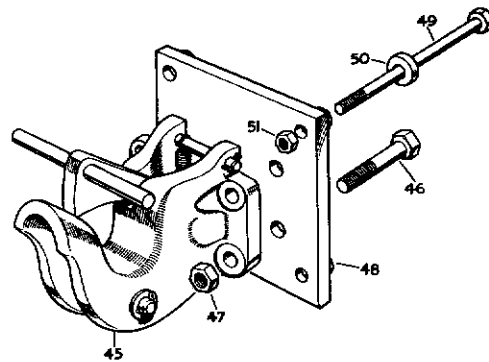
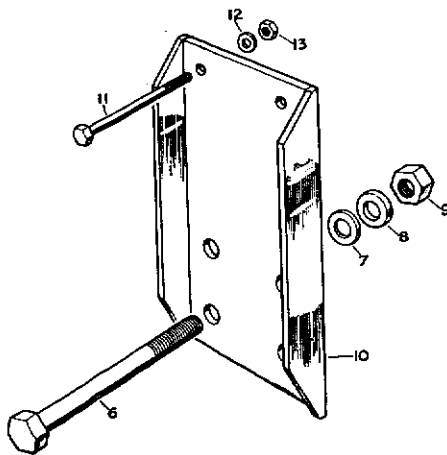
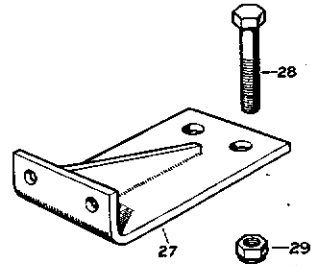
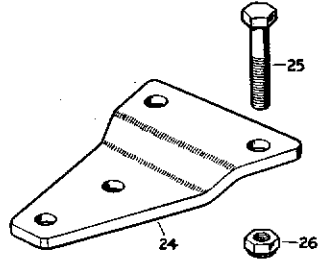
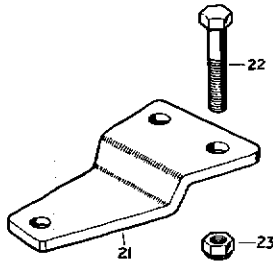
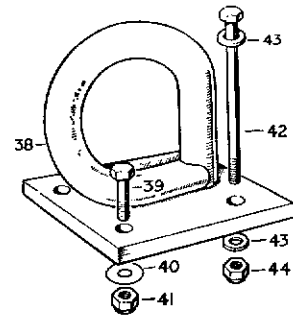
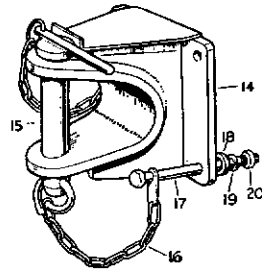
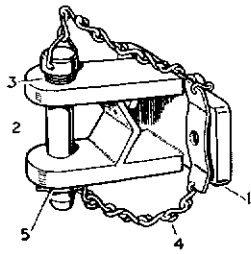
TOWING ATTACHMENTS



TOWING ATTACHMENTS

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					TOWING JAW, COMPLETE ASSEMBLY,			
					STANDARD TYPE	1	518674	
1					TOWING JAW ASSEMBLY	1	517489	
2					Pintle pin, chain and ring complete	1	524134	
3					Spring for pin	1	269598	
5					Spring clip for chain	1	235268	
					Locking ring for chain	1	517773	Part of 524134
								Alternatives. Check before ordering
					Bolt ($\frac{5}{8}$ " U.N.F. x 5" long)	2	256333	Alternatives
6					Bolt ($\frac{5}{8}$ " U.N.F. x $5\frac{1}{2}$ " long)	2	256335	Check before ordering
					Bolt ($\frac{5}{8}$ " U.N.F. x 6" long)	2	518363	ordering
7					Plain washer, small	2	4132	Alternatives.
					Distance piece	1	508390	Check before ordering
8					Plain washer, large	4	4233	2 off when distance piece is fitted
9					Nut ($\frac{5}{8}$ " U.N.F.)	4	254816	
					Bolt ($\frac{5}{8}$ " U.N.F. x $2\frac{1}{2}$ " long)	2	256323	Alternatives.
					Bolt ($\frac{5}{8}$ " U.N.F. x 3" long)	2	518362	Check before ordering
					Nut ($\frac{5}{8}$ " U.N.F.)	4	254816	
					TOWING BRACKET ASSEMBLY FOR			
					STANDARD TOWING JAW	1	514651	
10					Bracket for towing jaw	1	508412	
11					Bolt ($\frac{3}{8}$ " U.N.F. x $4\frac{1}{4}$ " long)	2	256256	
12					Plain washer, thin	2	4094	
					Plain washer, thick	2	4067	
13					Nut ($\frac{3}{8}$ " U.N.F.)	4	254812	
					TOWING JAW COMPLETE ASSEMBLY	1	232493	
14					Towing jaw	1	232474	
15					Pin for towing jaw	1	232484	
16					Chain for towing jaw pin	1	232512	Except 109 Station Wagon
17					Bolt ($\frac{3}{8}$ " B.S.F. x $4\frac{1}{4}$ " long)	4	273483	
18					Plain washer	8	4067	
19					Spring washer	4	3076	
20					Nut ($\frac{3}{8}$ " B.S.F.)	8	3485	
					TOW BAR ANCHOR ASSEMBLY,			
					STANDARD	1	231213	
21					Tow bar anchor	1	219684	
22					Bolt ($\frac{3}{4}$ " B.S.F. x 2" long)	2	267431	
23					Self-locking nut ($\frac{3}{4}$ " B.S.F.)	2	234828	
					TOW BAR ANCHOR ASSEMBLY,			
					COMBINE HARVESTER	1	231214	
24					Tow bar anchor	1	230123	
25					Bolt ($\frac{3}{4}$ " B.S.F. x 2" long)	2	267431	
26					Self-locking nut ($\frac{3}{4}$ " B.S.F.)	2	234828	
27					Extension plate for standard towing jaw	1	231498	
28					Bolt ($\frac{3}{4}$ " B.S.F. x 2" long)	2	267431	Only required when Power Take-off is fitted
29					Self-locking nut ($\frac{3}{4}$ " B.S.F.)	2	234828	

TOWING ATTACHMENTS

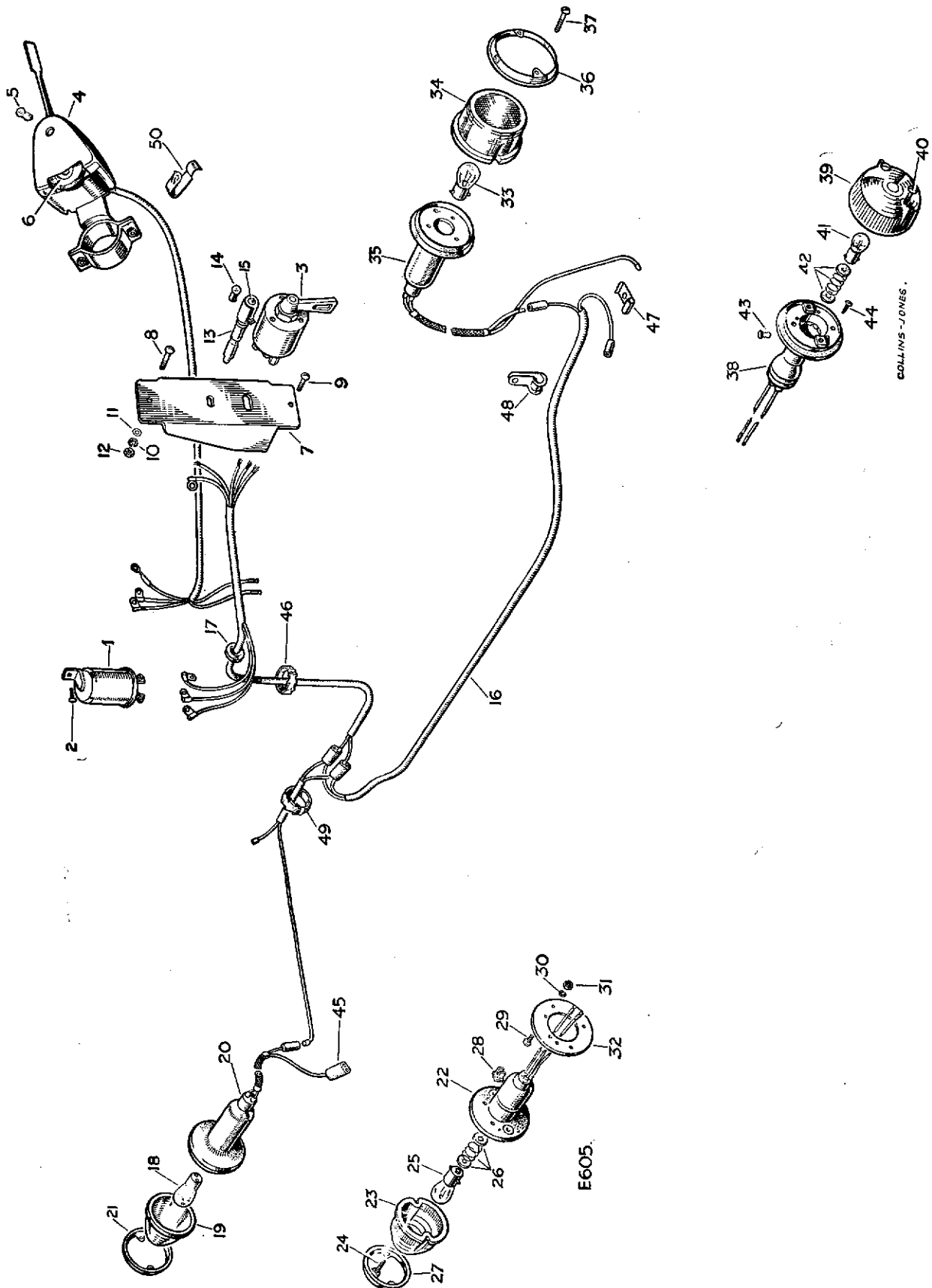


TOWING ATTACHMENTS

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					REAR TOW PLATE ASSEMBLY	1	501683	
30					Rear tow plate	1	502125	
31					Set bolt ($\frac{3}{8}$ " U.N.F. x $\frac{7}{8}$ " long)	3	255046	
32					Locking plate	3	235731	
33					Bolt ($\frac{3}{8}$ " U.N.F. x 1" long)	4	255047	
34					Plain washer, small	4	2219	
35					Plain washer, large	4	3040	
36					Nut ($\frac{3}{8}$ " U.N.F.)	2	254802	
					Self-locking nut ($\frac{3}{8}$ " U.N.F.)	2	252162	
37					Locking plate	4	235730	
					FRONT LIFTING AND TOWING RINGS			
					ASSEMBLY	1	267950	
38					Lifting and towing ring	2	242139	
39					Bolt ($\frac{3}{8}$ " U.N.F. x $1\frac{1}{4}$ " long)	4	255249	
40					Plain washer	4	4094	
41					Self-locking nut ($\frac{3}{8}$ " U.N.F.)	4	252212	
42					Bolt ($\frac{3}{8}$ " U.N.F. x $4\frac{1}{2}$ " long)	4	256255	
43					Plain washer	8	4094	
44					Self-locking nut ($\frac{3}{8}$ " U.N.F.)	4	252212	
					TOWING HOOK ASSEMBLY	1	332974	
45					Towing hook	1	246109	
46					Bolt ($\frac{1}{2}$ " B.S.F. x $2\frac{1}{4}$ " long)	4	273881	
47					Nut ($\frac{1}{2}$ " B.S.F.)	8	3828	
48					Adaptor plate for towing hook	1	245599	
49					Bolt ($\frac{3}{8}$ " B.S.F. x 5" long)	4	273484	
50					Plain washer	8	4067	
51					Nut ($\frac{3}{8}$ " B.S.F.)	8	3485	

Except 109 Station Wagon

FLASHING INDICATORS



E605.

COLLINS-JONES.

FLASHING INDICATORS

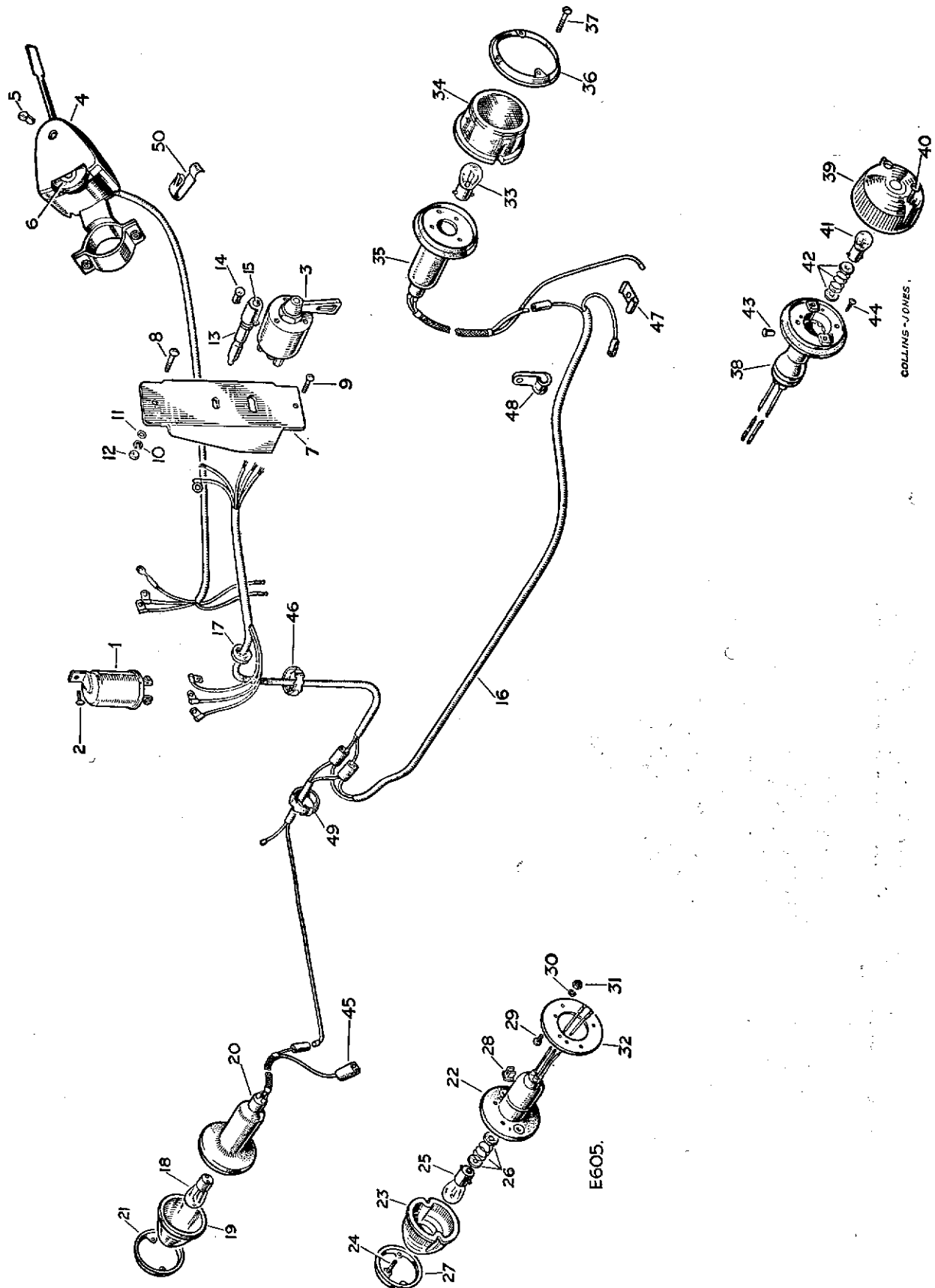
PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					FLASHING INDICATOR COMPLETE ASSEMBLY	1	501684	With flasher switch on dash. Check before ordering
					FLASHING INDICATOR COMPLETE ASSEMBLY	1	522646	Series II models
					FLASHING INDICATOR COMPLETE ASSEMBLY	1	531945*	Series IIA models
1					Flasher unit, LU FL5 35010A	1	271459	Series II models
					Flasher unit	1	502096	Series IIA models
2					Drive screw fixing flasher unit	1	72628	
3					Self-cancelling switch for flasher, LU.031296	1	271108	Switch on dash. Check before ordering
4					Self-cancelling switch for flasher, Magnatex	1	519672	Series II models
					Self-cancelling switch for flasher, Magnatex	1	519866*	Series IIA models
5					Bulb, 12v. 1.8w. for flasher switch, Magnatex G.B.P.	1	519705	Switch on steering column. Check before ordering
6					Wheel for flasher switch	1	522882	
7					Mounting plate for flasher switch	1	500229	
8					Screw (2 B.A. x $\frac{1}{2}$ " long)	1	77869	
9					Screw (2 B.A. x $\frac{3}{8}$ " long)	1	77941	
10					Spring washer	2	3073	
11					Plain washer	2	3851	With flasher switch on dash.
12					Nut (2 B.A.)	2	2247	Check before ordering
13					Warning light for flasher, LU.38125A	1	264429	
14					Bulb for warning light, LU 987	1	232590	
15					Green lens for warning light	1	271915	
16					Harness for flasher	1	500227	
					Harness for flasher	1	519671	Series II models
					Feed lead for flasher switch	1	519865*	Series IIA models
17					Grommet for flasher harness, LU 859059	1	233243	With flasher switch on dash. Check before ordering.
					Front flasher lamp	2	505145†	
18					Bulb for flasher lamp, LU 382	2	264591	Sparto type.
					Bulb holder, interior (Sparto 12207)	2	524497	Alternative to Lucas.
19					Lens for flasher lamp	2	500837	Check before ordering
20					Rubber body for flasher lamp	2	500515	
21					Bezel for flasher lamp	2	500514	
22					Front flasher lamp, LU 52438	2	510178††	
23					Lens for flasher lamp, LU 54570410	2	514151	
24					Special screw fixing lens, LU 54127522	4	514149	Lucas type.
25					Bulb for flasher lamp, LU 382	2	264591	Alternative to Sparto.
26					Bulb holder, interior, LU 573832	2	514144	Check before ordering.
27					Bezel for flasher lamp, LU 54570407	2	514148	
28					Nylon insert	4	505150	
29					Screw (4 B.A. x $\frac{3}{8}$ " long)	4	501679	
30					Spring washer	4	3072	Alternatives.
31					Nut (4 B.A.)	4	75805	Check before ordering
32					Fixing plate for front flasher lamp	2	504048	Not required when special screw and nylon insert is fitted

† Up to vehicles numbered:
141903513 146901439 151900889 156900918
142901597 147900175 152902901 157900456
144903030 149900307 154901596 159900275

* Asterisk indicates a new part which has not been used on any previous model.

†† From vehicles numbered:
141903514 146901440 151900890 156900919
142901598 147900176 152902902 157900457
144903031 149900308 154901597 159900276 onwards

FLASHING INDICATORS



FLASHING INDICATORS

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					Rear flasher lamp	2	279188†	
33					Bulb for flasher lamp, LU 382	2	264591	
					Bulb holder, interior (Sparto 12208)	2	524498	Sparto type.
34					Lens for flasher lamp	2	500838	Alternative to Lucas.
35					Rubber body for flasher lamp	2	500413	Check before ordering
36					Bezel for flasher lamp	2	500412	
37					Special screw fixing rear flasher lamp to body	4	500414	
38					Rear flasher lamp, LU 53806	2	510177††	
39					Lens for flasher lamp, LU 54570563	2	514142	
40					Special screw fixing lens, LU 576396	4	514143	Lucas type.
41					Bulb for flasher lamp, LU 382	2	264591	Alternative to Sparto. Check before ordering
42					Bulb holder, interior, LU 573832	2	514144	
43					Sleeve for terminal, LU 555910	2	514145	
44					Drive screw fixing rear flasher lamp to body	4	78135	
45					Snap connector, 4-way, LU 850641	2	3626	
46					Cleat, flasher to dash harness, LU 941833	1	240430	Series II models
47					Earthing clip on rear chassis cross-member, LU 860019A	2	236366	
					Clip for flasher harness on R.H. wing valance	2	240406	
					Clip for flasher harness to horn lead	1	233771	Series II models } L.H.D.
48					Clip for number plate harness	2	50639	Series II models
					Clip for lamp and flasher harness to wing valance	1	3621	Diesel
49					Cleat for flasher harness, at tie bar and rear cross-member, LU 941834	5	240429	Series II models
50					Clip for flasher harness	1	233770	With flasher switch on steering column. Check before ordering

† Up to vehicles numbered:

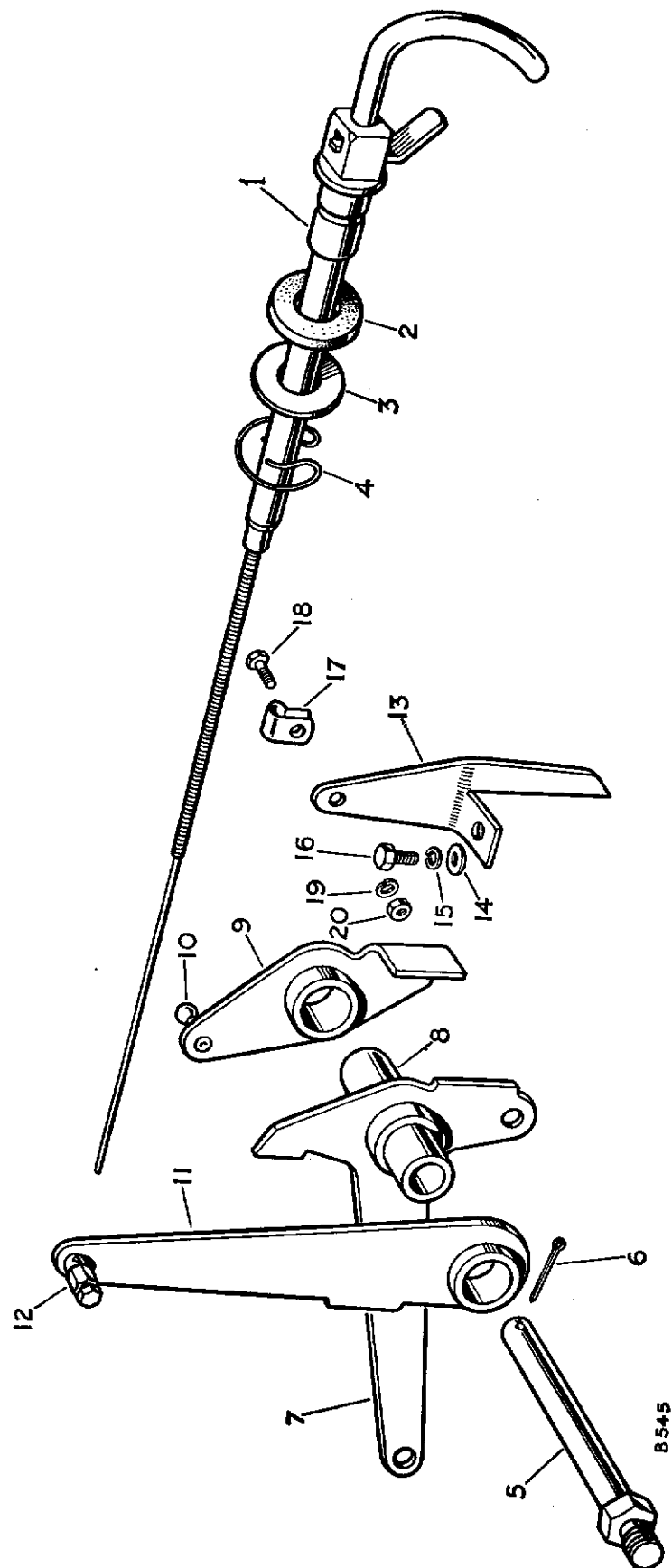
141903513	146901439	151900889	156900918
142901597	147900175	152902901	157900456
144903030	149900307	154901596	159900275

* Asterisk indicates a new part which has not been used on any previous model.

†† From vehicles numbered:

141903514	146901440	151900890	156900919
142901598	147900176	152902902	157900457
144903031	149900308	154901597	159900276 onwards

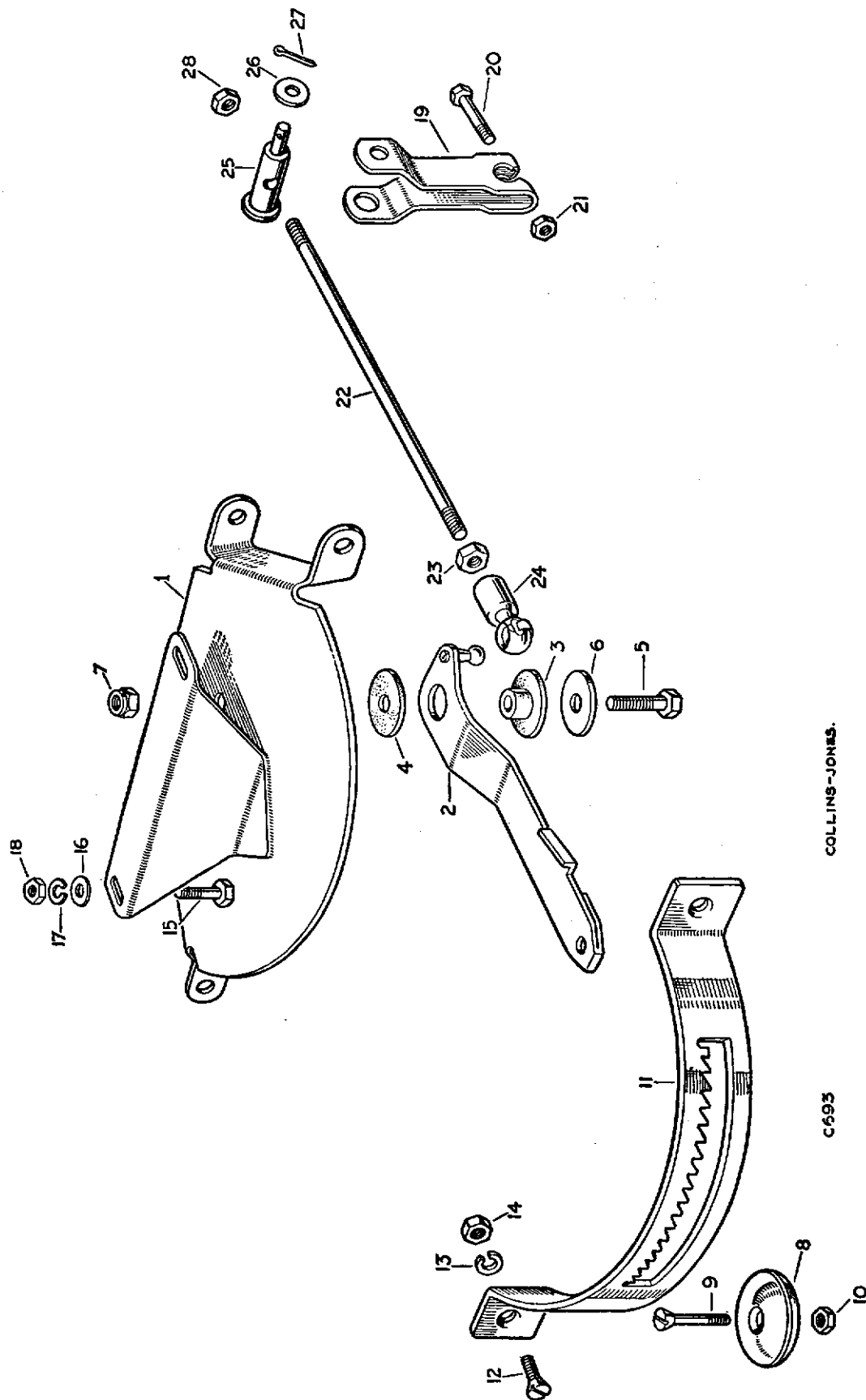
HAND THROTTLE, 2 LITRE PETROL



HAND THROTTLE, 2 LITRE PETROL

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					HAND THROTTLE COMPLETE ASSEMBLY	1	241715	
1					Hand throttle control	1	239016	
2					Cork washer	1	232095	
3					Plain washer	1	2218	
4					Circlip	1	232097	
5					Spindle for carburetter bell crank	1	219499	
6					Split pin for spindle	1	2392	
7					BELL CRANK LEVER ASSEMBLY	1	231289	
8					Bush for levers	1	231290	
9					RELAY LEVER ASSEMBLY	1	231291	
10					Ball end for lever	1	1481	
11					HAND THROTTLE LEVER ASSEMBLY	1	231292	
12					Swivel clamp for wire	1	219582	
13					Abutment bracket for hand throttle	1	239531	
14					Plain washer	1	2550	
15					Spring washer	1	3075	
16					Set bolt ($\frac{5}{16}$ " Whit. x $\frac{11}{16}$ " long)	1	215647	
17					Cable clip	1	219501	
18					Screw (2 B.A. x $\frac{1}{2}$ " long)	1	71164	
19					Spring washer	1	3073	
20					Nut (2 B.A.)	1	2247	

HAND THROTTLE, 2½ LITRE PETROL



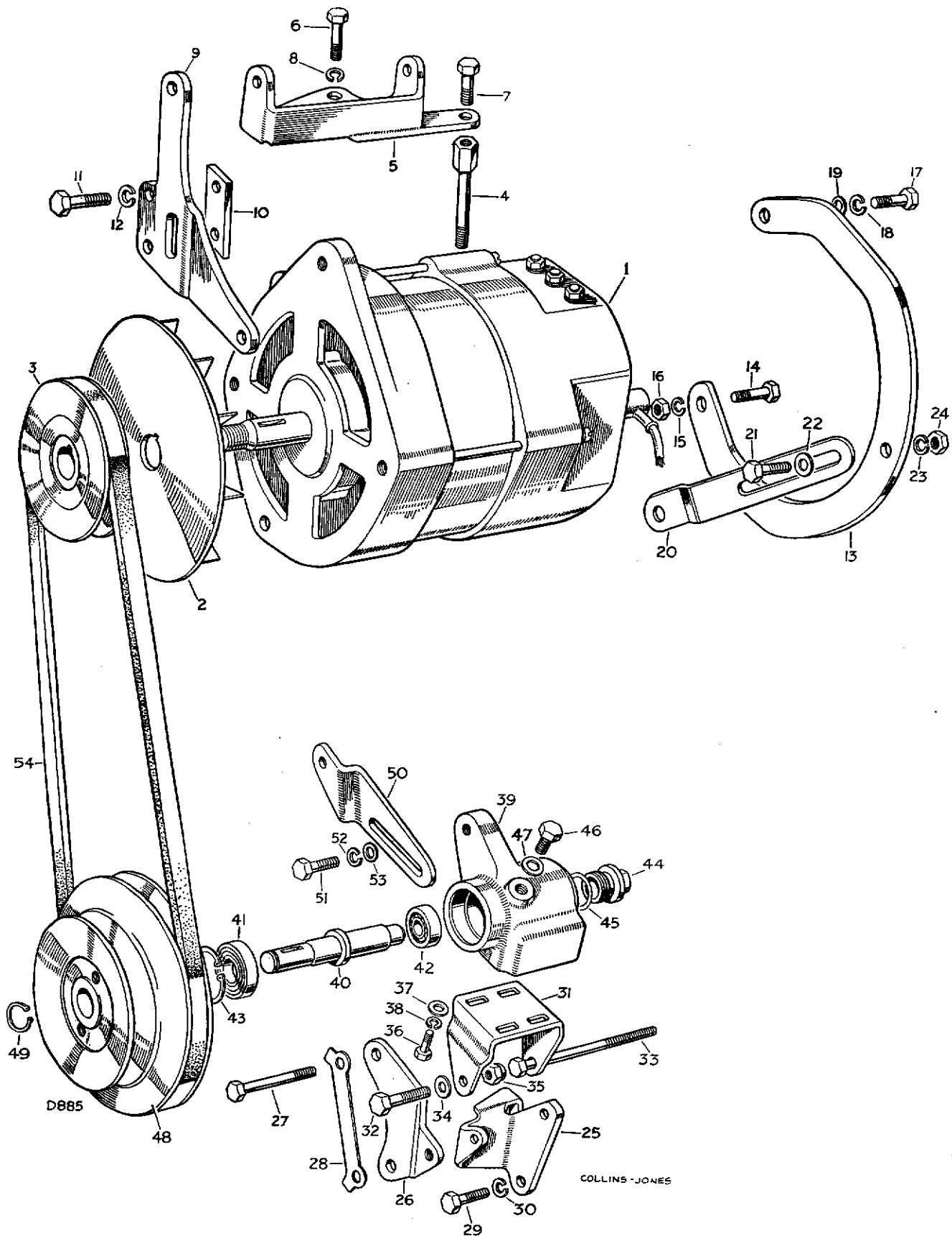
COLLINS-JONES.

C693

HAND THROTTLE, 2½ LITRE PETROL

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					HAND THROTTLE COMPLETE ASSEMBLY	1	503033	
1					Lever housing complete hand speed....	1	275706	
2					Lever, for hand speed control complete with ball end	1	275709	
3					Bush	1	275714	
4					Washer	1	275715	
5					Bolt	1	255028	
6					Plain washer	1	2223	
7					Self-locking nut	1	252211	
8					Knob, for lever	1	219512	
9					Screw	1	219673	
10					Nut	1	2247	
11					Quadrant plate	1	275713	
12					Screw	2	278386	
13					Spring washer	2	3074	
14					Plain washer	2	3840	
					Nut	2	254800	
15					Bolt	2	234603	
16					Plain washer	2	3685	
17					Spring washer	2	3073	
18					Nut	2	2247	
					Stop clip	1	269132	L.H.D.
19					Lever, for quadrant control rod	1	276013	
20					Bolt (¼" U.N.F. x 1¼" long)	1	256001	2 off on L.H.D.
					Plain washer	2	3911	3 off on L.H.D.
21					Nut (¼" U.N.F.)	1	254800	2 off on L.H.D.
22					Control rod, lever to accelerator shaft	1	276014	
23					Nut, for ball socket	1	2247	
24					Ball socket	1	1659	
25					Joint pin for lever on accelerator relay	1	276015	
26					Plain washer	1	2208	
27					Split pin	1	2388	
28					Nut fixing control rod to joint pin for lever	2	2247	
					Cover panel at dash for hand speed control	1	275742	
					Bracket for accelerator relay shaft	2	236998	
					Bolt (¼" U.N.F. x ⅝" long)	4	255006	
					Spring washer	4	3074	
					Nut (¼" U.N.F.)	4	254800	
					Accelerator relay shaft	1	277154	

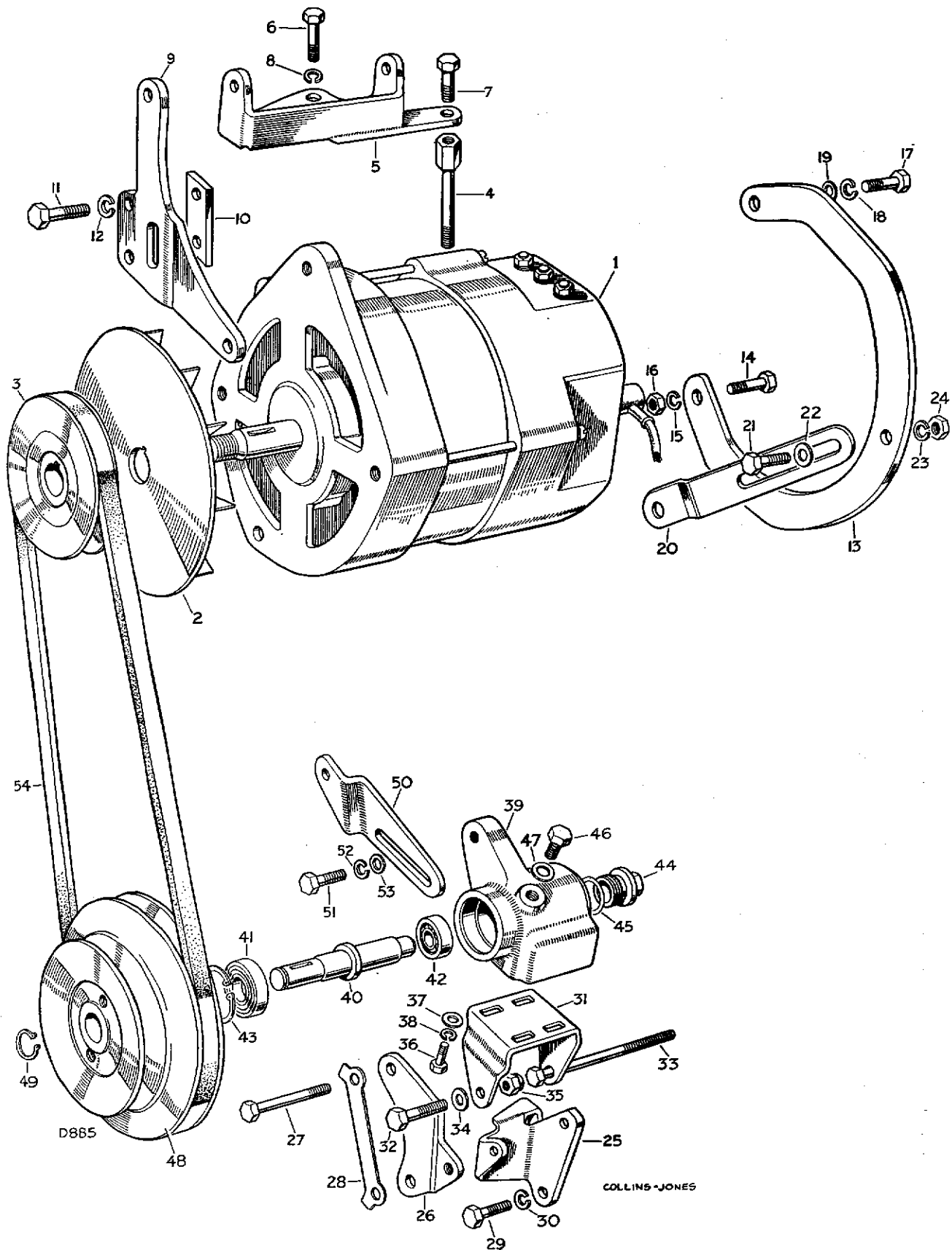
A.C./D.C. GENERATOR, 12 VOLT, 2½ LITRE PETROL, Series II



A.C./D.C. GENERATOR, 12 VOLT, 2½ LITRE PETROL, Series II

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					A.C./D.C. GENERATOR, COMPLETE			
					ASSEMBLY, 12 VOLT	1	514304	
1					Generator complete, 12 volt, LU 2 AC 23500B	1	507147	
					Special bolt, fixing bracket, LU 244130	3	516475	
					Generator bracket complete, LU 54210635	1	516476	
					Brush box, set, for generator, LU 54211975	1	516477	
					Brushes for generator, set, LU 244018	1	516478	
					Spring, set, for brushes, LU 54210582	1	516479	
					Shield for terminal, LU 54210037	1	516480	
					Condensor for generator, LU 425823	1	516481	
					Anode base diode, LU 49074	3	516482	
					Cathode base diode, LU 49073	3	516483	
					Stator complete for generator, LU 54210221	1	516484	
					Bracket, drive end, LU 54211974	1	516485	
					Bearing, drive end, LU 189275	1	516486	
					Special nut for shaft, LU 180620	1	516487	
					Rotor and slip ring complete, LU 54410448	1	516488	
					Bearing, slip ring end, LU 189212	1	516489	
					Sundry parts set, LU 54211976	1	516490	
2					Fan for generator	1	514296	
3					Pulley for generator, driven	1	518712	
4					Set bolt (½" U.N.F. x 4 ⅞" long), fixing genera- tor bracket and cylinder head	2	278553	
5					Bracket for generator, top	1	507308	
6					Set bolt, front (⅝" U.N.F. x ¾" long)	1	255426	Fixing bracket to bolt on cylinder head
7					Set bolt, rear (⅝" U.N.F. x ⅝" long)			
8					Spring washer			
9					Bracket for generator, front	1	507300	
10					Packing piece	1	507311	Fixing bracket to cylinder head, front
11					Set bolt (⅝" U.N.F. x 1" long)			
12					Spring washer	2	3075	
13					Yoke for generator	1	507312	
14					Bolt (⅝" U.N.F. x 1½" long) for yoke and bracket	1	256422	Fixing yoke and generator to bracket
					Bolt (⅝" U.N.F. x 1" long) for bracket			
					Spring washer			
15					Spring washer	2	3075	
16					Nut (⅝" U.N.F.)	2	254801	Fixing yoke to generator, upper
17					Set bolt			
18					Spring washer	1	3075	
19					Plain washer	1	2550	
20					Adjusting link for yoke	1	247523	
21					Bolt (⅝" U.N.F. x ⅞" long)	2	255427	Fixing adjusting link to yoke and front bracket
22					Plain washer			
23					Spring washer			
24					Nut (⅝" U.N.F.)	2	254801	
25					Anchor bracket, rear	1	277999	
26					Anchor bracket, front	1	278000	

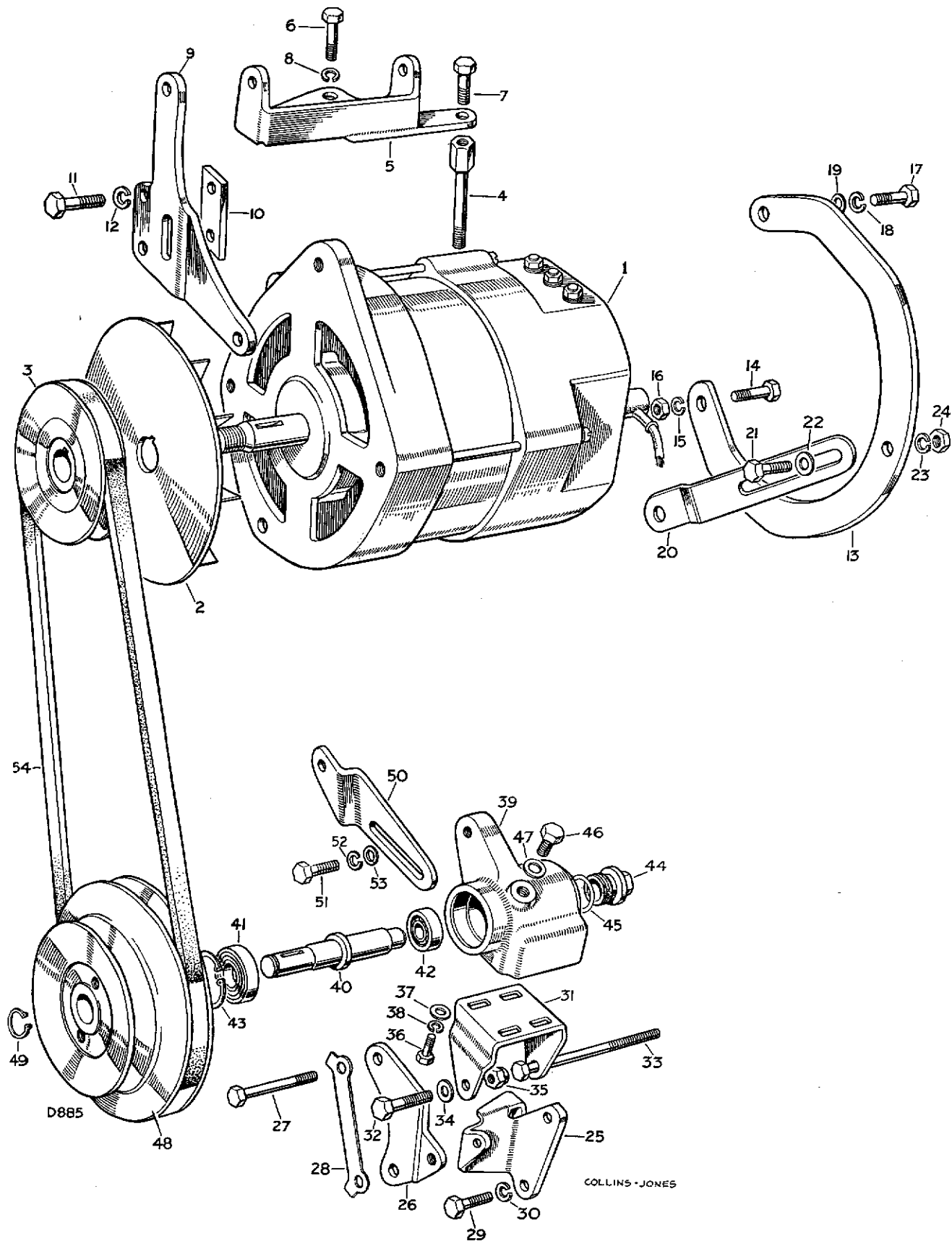
A.C./D.C. GENERATOR, 12 VOLT, 2½ LITRE PETROL, Series II



A.C./D.C. GENERATOR, 12 VOLT, 2½ LITRE PETROL, Series II

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
27					Set bolt ($\frac{5}{16}$ " U.N.F. x 3" long)	2	256030	
28					Locking plate	1	501198	
29					Set bolt ($\frac{5}{16}$ " U.N.F. x $\frac{5}{8}$ " long)	2	255425	
30					Spring washer	2	3075	
31					Bracket, for idler body	1	500212	
32					Bolt ($\frac{5}{16}$ " U.N.F. x $1\frac{1}{4}$ " long)	1	256220	
33					Bolt ($\frac{5}{16}$ " U.N.F. x $3\frac{1}{4}$ " long)	1	256033	
34					Shim washer	5	3815	
35					Self-locking nut ($\frac{5}{16}$ " U.N.F.)	2	252161	
36					Set bolt ($\frac{5}{16}$ " U.N.F. x $\frac{3}{4}$ " long)	4	255026	
37					Plain washer	4	2249	
38					Spring washer	4	3075	
39					Idler wheel body	1	500209	
40					Spindle for idler wheel	1	521488	
					Circlip for spindle	1	241999	
41					Ball bearing, outer	1	235860	
42					Ball bearing, inner	1	500388	
43					Circlip, fixing outer bearing to body	1	235861	
44					Plug ($\frac{1}{2}$ " B.S.F.)	1	10713	
45					Joint washer	1	243960	
46					Set bolt ($\frac{5}{16}$ " U.N.F. x $\frac{3}{8}$ " long)	1	255021	
47					Joint washer	1	232038	
48					Pulley for generator, driver	1	513989	
49					Circlip, fixing pulley to spindle	1	230255	
50					Adjusting link for idler pulley	1	500213	
51					Set bolt ($\frac{5}{16}$ " U.N.F. x $\frac{5}{8}$ " long)	1	255025	
52					Spring washer	1	3075	
53					Plain washer	1	3868	
54					Belt for generator	1	515987*	
					Belt for fan	1	515986	
					Mounting bracket for ammeter	1	503147	
					Bolt (2 B.A. x $\frac{1}{2}$ " long)	1	234603	
					Spring washer	1	3073	
					Nut (2 B.A.)	1	2247	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{1}{2}$ " long)	1	255204	
					Plain washer	1	3840	
					Spring washer	1	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	1	254810	
					Ammeter 60-0-60 (CAV Y 5539/233/E)	1	500907	
					Dash harness, LU 54944702	1	512385	
					Feed lead, ammeter to fuse box	1	514934	Required when roof lamp is fitted
					Lead for engine thermostat	1	279517	
					Lead for oil pressure switch	1	279518	
					Relay (LU 340950 SB 60)	1	266510	
					Drive screw	2	78417	
					Shakeproof washer	2	311373	
					Cover for relay, LU 340931	1	266509	
					Clip for generator leads, LU 187052	4	50639	
					Screw (2 B.A. x $\frac{1}{2}$ " long)	4	77869	
					Plain washer	4	3816	
					Spring washer	4	3073	
					Nut (2 B.A.)	4	3823	

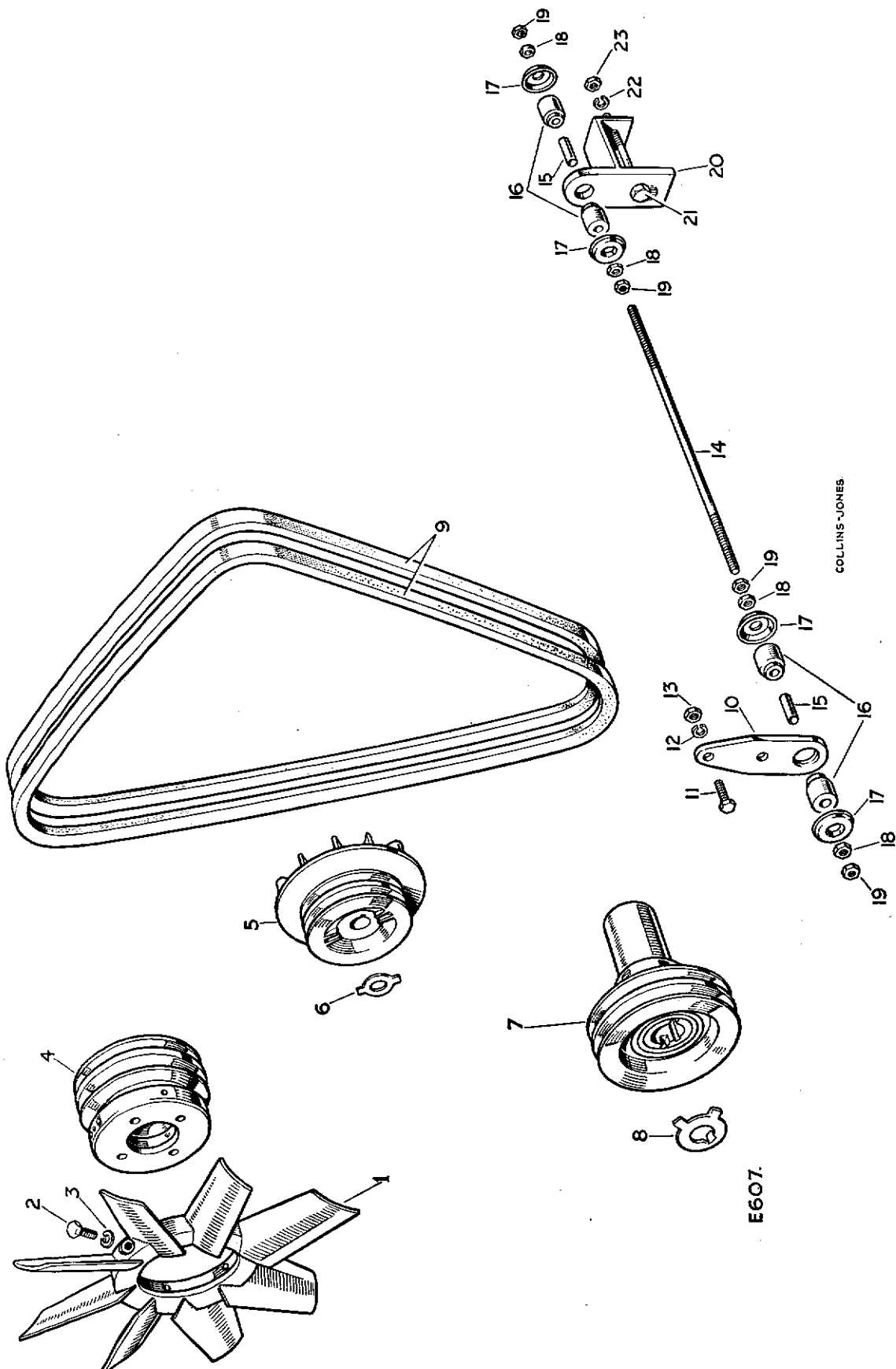
A.C./D.C. GENERATOR, 12 VOLT, 2¼ LITRE PETROL, Series II



A.C./D.C. GENERATOR, 12 VOLT, 2½ LITRE PETROL, Series II

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					Voltage regulator box, transistorised, LU 37299B			
					2 TR	1	507172	
					Bolt (¼" U.N.F. x ⅝" long)	3	255006	} Fixing regulator box to mounting plate
					Shakeproof washer	3	70884	
					Nut (¼" U.N.F.)	3	254800	
					Plug for warning light hole	1	513193	
					Blanking plate for redundant ammeter hole	1	520098	
					Clip for generator leads at dash	1	233770	
					Clip for harness at steering box blanking plate, LU 187079	1	50639	
					Screw (2 B.A. x ⅝" long)	1	75940	} Fixing clip to blanking plate
					Plain washer	1	3816	
					Spring washer	1	3073	
					Nut (2 B.A.)	1	3823	
					Cleat, generator leads to horn lead, LU 941834	1	240429	
					Cleat for harness at control box mounting plate	1	240431	
					Grommet for ammeter leads in glove box	1	233243	
					BATTERY CHARGING CONVERSION KIT, 12 VOLT A.C./D.C. GENERATOR	1	532156*	Must be used in conjunction with 12 volt A.C./D.C. Generator
					Ammeter	1	500907	
					Panel assembly for ammeter	1	530012	
					Name plate, "Vehicle" amps	1	508493	
					Name plate, "Radio" amps	1	508499	
					Terminal bracket assembly	1	528968	
					Bolt (10 U.N.F. x ½" long)	6	257017	} Fixing terminal bracket to L.H. rear body
					Spring washer	6	3073	
					Nut (10 U.N.F.)	6	257023	
					Grommet, in body for relay cable	1	276053	
					Relay 7 RA	1	519979	
					Insulating base for relay	1	528959	
					Bracket for relay	1	528957	
					Drive screw	1	72628	} Fixing relay and bracket to dash
					Fan disc washer	1	510170	
					Drive screw fixing relay bracket to dash	2	78417	
					Bolt (¼" U.N.F. x ½" long)	1	255204	} For relay bottom fixing
					Shakeproof washer	1	70884	
					Nut (¼" U.N.F.)	1	254810	
					Cable assembly, auxiliary ammeter to junction box	1	531643*	
					Cable assembly, auxiliary ammeter to 7 RA relay	1	528953*	
					Cable assembly, junction box to earth	1	528987*	
					Cable assembly, SB60 relay to 7 RA relay	1	528955*	
					Cable assembly, 7 RA relay to earth	1	528956*	
					Cable assembly, ammeter to SB 60 relay	1	531637*	
					Cable assembly, ammeter to 7 RA relay	1	531636*	
					Polystrip, fixing relay to cable and main harness	2	531642*	
					Clip, fixing cable, ammeter to junction box	6	56667	
					Screw (2 B.A. x ½" long)	3	77869	} Fixing clips to body
					Spring washer	3	3073	
					Nut (2 B.A.)	3	3823	
					Drive screw, fixing clips to chassis	3	78436	

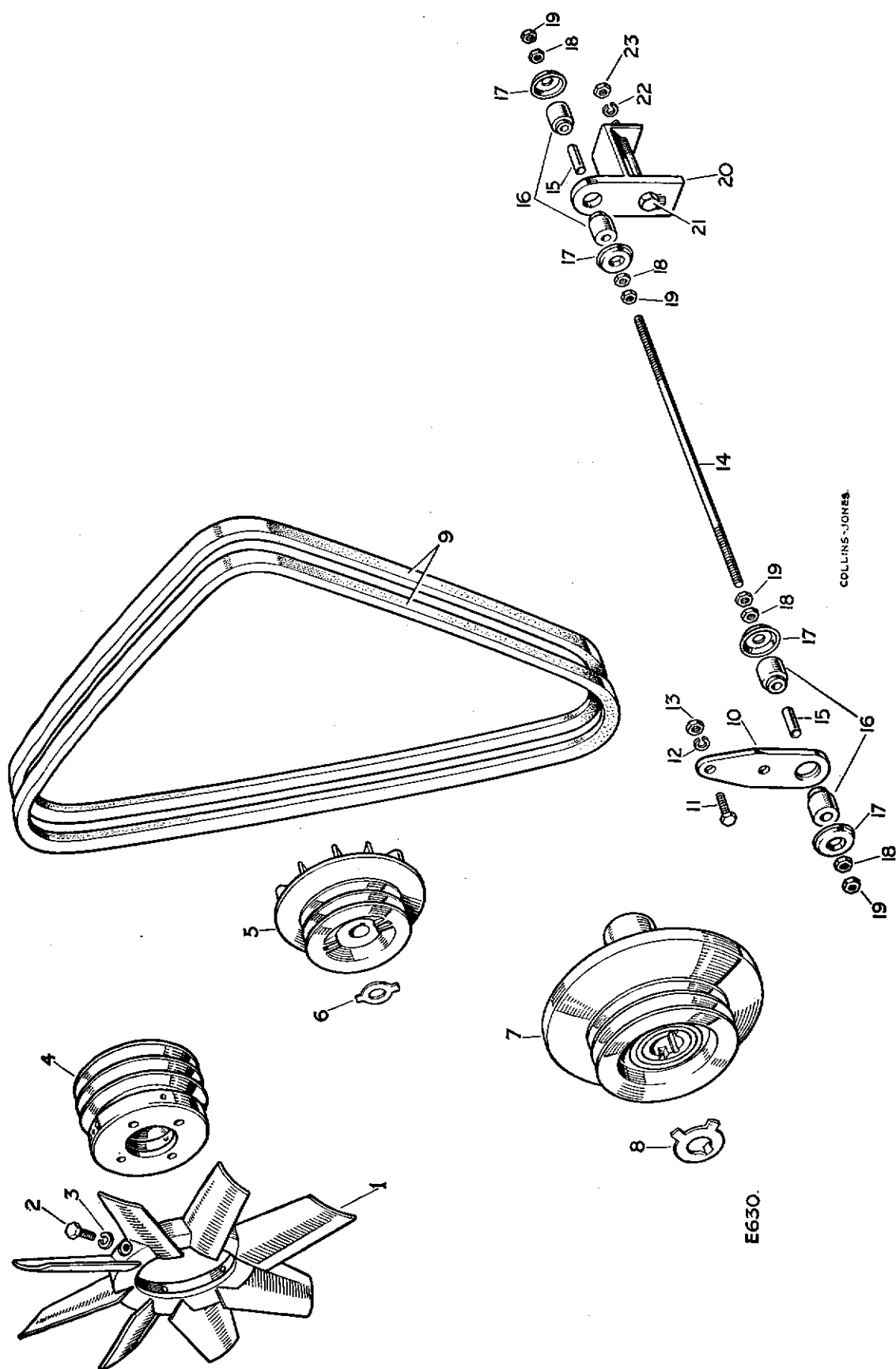
EIGHT-BLADED FAN AND ENGINE TIE-ROD, 2½ LITRE PETROL



EIGHT-BLADED FAN AND ENGINE TIE-ROD, 2 $\frac{1}{4}$ LITRE PETROL

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					EIGHT-BLADED FAN AND ENGINE TIE-ROD ASSEMBLY	1	525205	Series II models
					EIGHT-BLADED FAN AND ENGINE TIE-ROD ASSEMBLY	1	531881*	Series IIA models
1					Fan complete	1	507845	Series II models
					Fan complete	1	530511*	Series IIA models
2					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{5}{8}$ " long)	4	255006	} Fixing fan
3					Spring washer	4	3074	
4					Fan pulley	1	503039	Series II models
					Fan pulley	1	530304*	Series IIA models
5					Dynamo pulley	1	501019	Series II models
					Dynamo pulley	1	530132*	Series IIA models
6					Lock washer for dynamo pulley	1	217781	
7					Crankshaft pulley	1	278543	Series II models
					Crankshaft pulley	1	530130*	Series IIA models
8					Lock washer for starting dog	1	247771	
9					Fan belt, pair	1	503041	Series II models
					Fan belt, pair	1	530303*	Series IIA models
10					Bracket for tie rod at bell housing	1	504605	
11					Bolt ($\frac{5}{16}$ " U.N.F. x 1" long)	2	255228	} Fixing bracket
12					Spring washer	2	3075	
13					Nut ($\frac{5}{16}$ " U.N.F.)	2	254801	
14					Tie-rod for engine	1	504606	
15					Sleeve for engine tie-rod	2	504607	
16					Rubber bush	4	07014	} Fixing tie-rod
17					Cup washer	4	07015	
18					Nut ($\frac{5}{16}$ " U.N.F.)	4	254801	
19					Locknut ($\frac{5}{16}$ " U.N.F.)	4	254861	
20					Bracket for tie-rod at frame	1	508339	
21					Bolt ($\frac{3}{8}$ " U.N.F. x $3\frac{1}{4}$ " long)	1	256050	} Fixing bracket
22					Spring washer	1	3076	
23					Nut ($\frac{3}{8}$ " U.N.F.)	1	254812	

EIGHT-BLADED FAN AND ENGINE TIE-ROD, DIESEL



EIGHT-BLADED FAN AND ENGINE TIE-ROD, DIESEL

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					EIGHT-BLADED FAN AND ENGINE TIE-ROD ASSEMBLY	1	511871	2 litre models
					EIGHT-BLADED FAN AND ENGINE TIE-ROD ASSEMBLY	1	531877*	2½ litre models
1					Fan complete	1	502723	2 litre models
					Fan complete	1	523410*	2½ litre models
2					Bolt (¼" U.N.F. x ⅝" long)	4	255006	} Fixing fan
3					Spring washer	4	3074	
4					Fan pulley	1	502729	2 litre models
					Fan pulley	1	530304*	2½ litre models
5					Dynamo pulley	1	277686	2 litre models
					Dynamo pulley	1	530132*	2½ litre models
6					Lock washer for dynamo pulley	1	03748	
7					Vibration damper	1	500199	2 litre models
					Vibration damper	1	530305*	2½ litre models
8					Lock washer for starting dog	1	247771	
9					Fan belt, pair	1	512501*	2 litre models
					Fan belt, pair	1	530303*	2½ litre models
10					Bracket for tie rod at bell housing	1	504605	
11					Bolt (⅝" U.N.F. x 1" long)	2	255228	} Fixing bracket to bell housing
12					Spring washer	2	3075	
13					Nut (⅝" U.N.F.)	2	254801	
14					Tie rod for engine	1	504606	
15					Sleeve for engine tie rod	2	504607	
16					Rubber bush	4	07014	} For tie rod
17					Cup washer	4	07015	
18					Nut (⅝" U.N.F.)	4	254801	
19					Locknut (⅝" U.N.F.)	4	254861	
20					Bracket for tie rod at chassis	1	508339	
21					Bolt (⅝" U.N.F. x 3¼" long)	1	256050	} Fixing bracket to chassis
22					Spring washer	1	3076	
23					Nut (⅝" U.N.F.)	1	254812	

MISCELLANEOUS OPTIONAL EQUIPMENT

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					Cylinder liner, shaped	4	246762	2 litre Petrol
					Cylinder liner	4	503160	2½ litre Petrol and 2½ litre Diesel
					Wedge block for re-boring	1	261287	2 litre Petrol
					Immersion heater for cylinder block, 200-250 volts, 250 watt	1	511302	Diesel and 2½ litre Petrol
					Immersion heater for cylinder block, 100-125 volts, 400 watt	1	511303	
					Thermostat, opens at 90°C	1	516853	2½ litre Petrol, North America 1958-60
					THERMOSTAT COMPLETE ASSEMBLY			Diesel and 2½ litre Petrol <i>Note:</i> When fitting to Diesel models, Part No. 525590, water temperature and oil pres- sure gauge, must also be supplied.
					(Opens at 165°F)	1	525588	
					Thermostat	1	522651	
					Joint washer for thermostat	1	522923	
					Joint washer, outlet pipe to housing	1	522872	
					Water outlet pipe to radiator	1	522870	
					CARBURETTOR STARTER UNIT ANTI- ICING, COMPLETE ASSEMBLY			Conversion kit for Land-Rover 2½ litre petrol models, to fit starter unit with heater element to prevent icing-up of the car- burettor
					Carburettor starter unit with heater element	1	527281	
					Sealing washer, elbow to starter	1	503922	
					Cable, green	1 ft.	357072	
					Cable, white/brown	3 ft.	357081	
					Cable, white/blue	6 ft.	527328	
					4 B.A. eyelet	1	527270	
					2 B.A. eyelet	1	527271	
					Snap-in connector	3	3632	
					Snap connector	1	3549	
					Lucar connector	1	510697	
					Lucar sleeve	1	260345	
					Cleat	4	240429	
					Rubber grommet set for propeller shaft splines	1	276484	
					Gaiter set for front axle swivel housing	1	276954	
					Rubber tube for bleeding brakes	1	261844	
					BRAKE SERVO CONVERSION KIT	1	533822*	109 2½ litre Petrol models

MISCELLANEOUS OPTIONAL EQUIPMENT

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					MUDSHIELD ASSEMBLY FOR FRONT			
					AND REAR BRAKE	1	528162*	
					Mudshield	4	508863	
					Rivet fixing mudshield to anchor plate	40	2910	
					Joint washer for driving member	4	231505	
					Locker	4	217353	} 88
					Oil seal	4	501412	
					Split pin	4	2428	
					Locker for front hub	6	277311	
					Locking plate for trailing shoe anchor	4	236995	
					MUDSHIELD ASSEMBLY FOR FRONT			
					AND REAR BRAKE	1	528163*	
					Mudshield	4	277144	
					Rivet fixing mudshield to brake anchor plate	40	2910	
					Joint washer for driving member	4	231505	} 109
					Locker	4	217353	
					Oil seal	4	501412	
					Split pin	4	2428	
					Locker for front hub	6	277311	
					Front spring, passenger's side	1	242863	} 88
					Front spring, driver's side	1	241283	
					Main leaf for front spring	2	243125	
					Second leaf for front spring	2	243126	
					Dowel for front spring	2	243131	
					Rear spring, passenger's side	1	265989	} 2 litre Petrol
					Rear spring, driver's side	1	241285	
					Main leaf for rear spring	2	243127	
					Second leaf for rear spring	2	243128	
					Dowel for rear spring	2	243132	
					"U" bolt for R.H. rear spring	1	531081*	} 88 and 2½ litre Petrol
					Shock absorber, front	2	512102	
					Shock absorber, rear	2	512086	
					Rear spring, driver's side	1	241285	
					Rear spring, passenger's side	1	265989	
					Main leaf for rear spring	2	243127	} 88 Diesel
					Second leaf for rear spring	2	243128	
					Dowel for rear spring	2	243132	
					"U" bolt for R.H. rear spring	1	531081*	
					Shock absorber, front	2	512102	
					Shock absorber, rear	2	512086	} 109
					Rear spring, driver's side	1	272967	
					Rear spring, passenger's side	1	272968	
					Shock absorber, front	2	508033	
					Shock absorber, rear	2	508034	

Heavy duty road springs and shock absorbers.
Must be fitted in complete sets when replacing standard equipment.

MISCELLANEOUS OPTIONAL EQUIPMENT

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					TRAILER PLUG AND SOCKET ASSEMBLY	1	502501	
					Trailer socket and leads on vehicle	1	510081	
					Trailer plug and leads on trailer, LU 82056A....	1	500669	
					Dummy socket on rear cross-member, 5-way....	1	501270	
					Bracket for dummy socket	1	273276	
					Drive screw fixing bracket to cross-member	2	72628	
					Grommet in rear cross-member for lead	1	77918	
					Flasher plug and lead	1	510127	
					Tail light bridge lead, LU 54940524	1	500695	
					Snap connector	3	3549	
					Earth clip	2	236366	
					Skid chains, set	1	262247	6" tyres only
					Wheel brace, divided rim wheels	1	237421	
					Undershield assembly	1	246543	} Swiss 109 vehicles only
					Rivnut ($\frac{5}{16}$ " U.N.F.) fixing shield to chassis	4	501224	
					Undershield support bracket	2	504616	
					Set bolt ($\frac{5}{16}$ " U.N.F. x 1" long) } Fixing bracket	4	255228	
					Plain washer } to underside of	4	2223	
					Spring washer } side-member	4	3675	
					Clamping plate	1	238707	
					Special bolt ($\frac{5}{16}$ " U.N.F.) } Clamp fixing	3	252084	
					Spring washer } front end to	3	3075	
					Nut ($\frac{5}{16}$ " U.N.F.) } No. 4 cross-member	3	254801	
					Set bolt ($\frac{5}{16}$ " U.N.F. x 1" long)	4	255228	
					Plain washer	4	2550	
					Spring washer	4	3075	
					Nut ($\frac{5}{16}$ " U.N.F.)	4	254811	
					Front mudflap kit	1	332962	
					Front mudflap	2	278967	
					Support bracket for L.H. mudflap	1	508392	
					Support bracket for R.H. mudflap	1	508393	
					Strengthening strip for front mudflap	2	278964	
					Rivet } Fixing mudflap and	8	68087	
					Boss cap } strengthening strip to support	8	78429	
					Rear mudflap kit	1	332963	} Except 109 Station Wagon
					Rear mudflap	2	278968	
					Strengthening strip for rear mudflap	1	508394	
					Rivet } Fixing	8	68087	
					Boss cap } strengthening strip	8	66299	
					Mudflap retainer, R.H.	1	332960	
					Mudflap retainer, L.H.	1	332961	
					Bolt (2 B.A. x $\frac{1}{2}$ " long) } Fixing	6	234603	
					Spring washer } mudflap	6	3073	
					Nut (2 B.A.) } retainers	6	3823	

MISCELLANEOUS OPTIONAL EQUIPMENT

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					Rubber pad for brake and clutch pedals	2	278166	
					Chaff guard for radiator	1	332440	
					AIR CLEANER, CENTRIFUGAL INTAKE			
					TYPE AT WINDSCREEN	1	517057	
					Air cleaner support and battery casing	1	517869	
					Packing piece, air cleaner	1	509510	
					Air cleaner	1	509482	
					Air intake elbow	1	509476	
					Set bolt ($\frac{1}{4}$ " UNF x $\frac{5}{8}$ " long)	3	255206	
					Plain washer	3	3665	
					Spring washer	3	3074	
					Nut ($\frac{1}{4}$ " UNF)	3	254800	
					Connection hose, intake elbow to cleaner	1	279519	
					Clip, elbow to connection	1	279653	
					Clip, connection to air cleaner	1	517585	
					Air intake pipe	1	509481	
					Bracket for intake pipe	1	517868	
					Bolt (2 B.A. x $\frac{3}{8}$ " long)	2	237119	
					Spring washer	2	3073	
					Nut (2 B.A.)	2	2247	
					Drive screw, pipe to windscreen	2	72626	
					Hose, intake pipe to elbow...	1	276426	
					Clip for hose	2	271870	
					Centrifugal air cleaner	1	509483	
					Hose, centrifugal cleaner to intake	1	276426	
					Clip for hose	2	271870	
					ENGINE BREATHING SYSTEM, OIL BATH			
					TYPE	1	517055	Must be used in conjunction with 517057
					Carburettor elbow	1	512897	
					Side cover and oil filler pipe	1	516399	
					Oil bath breather and filler cap	1	512896	
					Top rocker cover breather	1	512891	
					Hose elbow to breather	1	269274	
					Clip for hose	2	50302	
					Locking hasp for fuel filler	1	504697	
					Screw fixing hasp (2 B.A. x $\frac{1}{2}$ " long)	2	77869	

2½ litre petrol models

MISCELLANEOUS OPTIONAL EQUIPMENT

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS		
					Speedometer, with trip, M.P.H., SM SN 5328/00	1	240426	} 88		
					Speedometer, with trip, K.P.H., SM SN 5328/01	1	240427			
					Speedometer, with trip, M.P.H., SM SN 5328/02	1	279342	} 109		
					Speedometer, with trip, K.P.H., SM SN 5328/03	1	279343			
					Speedometer, non-trip, M.P.H., SM SN 3321/03	1	279340	} 88		
					Speedometer, non-trip, K.P.H., SM SN 3321/04	1	279341			
					When 7.50" x 16" tyres are fitted.					
					'Hourmeter', SM ATFC 268/1	1	521027*	Instrument for calculating running time		
					Mounting bracket for gauge R.H.	1	529443*	For use when an additional instrument is fitted to R.H. side of instrument panel.		
					WINDSCREEN WIPER ASSEMBLY	1	502830	} Series II models		
					Windscreen wiper motor	1	277931			
					Arm for wiper motor	1	261503			
					Blade for arm	1	272306			
					Grommet } For wiper	1	233244		} 1958-60	
					Grommet } feed lead	1	233243			} 1961 onwards
					Cable clip, feed lead to dash	1	240406			
					Socket for wiper feed	1	233531			
					Cap for socket	1	240408			
					Feed lead, gauge to socket, LU 852020	1	240497			
					Wiper motor feed and earth lead	1	233533			
					WINDSCREEN WIPER ASSEMBLY	1	531947*		} Series IIA models	
					Windscreen wiper motor	1	519900*			
					Arm for wiper motor	1	261503			
					Blade for arm	1	272306			
					Feed lead for wiper motor	1	526432*			
					Earth lead for wiper motor	1	519899*			
					Grommet for wiper feed lead	4	236389			
					Cable clip, feed lead to dash	1	240406			
					WINDSCREEN WASHER KIT	1	526358			
					Pump for screen washer	1	526426			
					Reservoir for screen washer	1	526427			
					Bracket, reservoir to dash	1	526428			
					Bolt (2 B.A. x 1/2" long)	4	234603	} Fixing		
					Spring washer	4	3073		} reservoir	
					Plain washer	4	2678			} bracket to
					Nut (2 B.A.)	4	2247			
					Screen washer jet	2	526429			
					Tubing for jet pump and reservoir, 10 1/2 ft. long	1	526353			
					Clip for tube on wiper arm	2	526354			
					Clip for jet on wiper arm	2	526355			
					Tee junction for tubing	1	526430			
					Clip for tubing on dash	8	519602			
					Drive screw	6	77704	} Fixing tubing		
					Screw (4 B.A. x 5/8" long)	2	77902		} clips to dash	
					Spring washer	2	3072			
					Nut (4 B.A.)	2	4023			
					Grommet in dash for tubing	3	236389			
					Bracket for screen washer pump	1	526357			
					Screw (2 B.A. x 1/2" long)	1	77869	} Fixing		
					Screw (2 B.A. x 3/8" long)	1	79941		} pump bracket	
					Spring washer	2	3073			} to dash
					Plain washer	2	3816			
					Nut (2 B.A.)	2	2247			

MISCELLANEOUS OPTIONAL EQUIPMENT

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					Suppressor, coil dynamo, pump and wiper motor	4	50693	Radio interference suppressors, 2 litre Petrol
					Terminal for wiper motor, LU 189363	1	243380	
					Cap for suppressor on wiper motor	1	278420	
					Drive screw } Fixing wiper	1	78155	
					Plain washer } suppressor	1	3851	
					Bolt (2 B.A. x $\frac{1}{2}$ " long)	1	234603	
					Plain washer } Fixing coil	1	3851	
					Shakeproof washer } suppressor	1	74236	
					Nut (2 B.A.)	1	2247	
					Resistor for distributor lead	1	213646	
					Terminal for fuel pump and coil, LU 189367	2	232990	
					Terminal for dynamo, LU 189364	1	232991	
					RADIO SUPPRESSOR KIT	1	332991	Series II, 2½ litre Petrol models
					Suppressor for coil, dynamo and wiper motor	3	50693	
					Cap for condenser on wiper motor	1	278420	
					Drive screw } Fixing wiper	1	514416	
					Plain washer } suppressor to screen	1	3851	
					RADIO SUPPRESSOR KIT	1	531951*	Series IIA, 2½ litre Petrol models
					Suppressor for coil and wiper motor	2	50693	
					Suppressor for dynamo	1	531539*	
					Cap for suppressor on wiper motor	1	278420	
					Drive screw } Fixing wiper suppressor	1	514416	
					Plain washer } to windscreen	1	3851	Series II, 2 litre Diesel models
					Connector, coil suppressor lead	1	510119	
					RADIO SUPPRESSOR KIT	1	332992	
					Suppressor for dynamo and wiper motor	2	50693	
					Cap for condenser on wiper motor	1	278420	
					Drive screw } Fixing wiper	1	514416	Series IIA, 2½ litre Diesel models
					Plain washer } suppressor to screen	1	3851	
					RADIO SUPPRESSOR KIT	1	531949*	
					Suppressor for wiper motor	1	50693	
					Suppressor for dynamo	1	531539*	
					Cap for suppressor on wiper motor	1	278420	With locking device
					Drive screw } Fixing wiper suppressor	1	514416	
					Plain washer } to windscreen	1	3851	
					SUPPORT ASSEMBLY FOR SPARE WHEEL	1	330971	
					SUPPORT ASSEMBLY FOR SPARE WHEEL	1	330972	
					SUPPORT ASSEMBLY FOR SPARE WHEEL	1	332971	No locking device
					SUPPORT ASSEMBLY FOR SPARE WHEEL	1	332972	
					Support for spare wheel on bonnet	1	330600	No locking device
					Support for spare wheel on bonnet, welded dowel	1	332700	
					Support for spare wheel on bonnet, screwed dowel	1	333458	88 and 109 with locking device
					Dowel for lock	1	333459	
					Screw ($\frac{1}{4}$ " U.N.F. x $\frac{3}{8}$ " long)	2	255208	With locking device
					Plain washer } dowel to	2	3840	
					Spring washer } spare wheel	2	3074	
					Rivnut ($\frac{1}{4}$ " U.N.F.) } support	2	514929	
					Rivet fixing support	9	300783	
					Clamp for spare wheel	2	307235	88 and 109. When fitting spare wheel to 109 models, bonnet, 330812, and bracket, 330648 must also be supplied.
					Special bolt for spare wheel clamp	2	307234	
					Split pin for bolt	2	3707	

MISCELLANEOUS OPTIONAL EQUIPMENT

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					Rubber support block for spare wheel	4	304434	
					Special screw for support	8	77869	
					Plain washer, small	8	3816	88, also 109 without locking device
					Plain washer, large	8	3987	
					Spring washer	8	3073	
					Nut (2 B.A.)	8	2247	
					} Fixing supports to bonnet top			
					}			
					BONNET LOCKING DEVICE COMPLETE	1	332969	De luxe bonnet
					BONNET LOCKING DEVICE COMPLETE	1	332970	Plain bonnet
					Hasp for bonnet locking	1	332614	De luxe bonnet
					Hasp for bonnet locking	1	332611	Plain bonnet
					Pop rivet	2	300781	} Fixing hasp to bonnet
					Pop rivet	2	300783	
					Turnbuckle	1	300851	
					Screw (2 B.A. x $\frac{1}{2}$ " long)	3	77784	} Fixing turnbuckle to grille panel
					Spring washer	3	3074	
					Nut (2 B.A.)	3	2247	
					Wing mirror, 'boomerang' type	1	516495	
					LOCKING HANDLES AND CATCHES			
					ASSEMBLY	1	330974	
					Door handle R.H. with lock	1	332432	
					Barrel lock	1	306036	
					Locking pillar for catch	1	332434	
					Plain washer	1	2226	} Fixing catch to cover
					Spring washer	1	3073	
					Nut (2 B.A.)	1	2247	
					Safety catch for L.H. door lock	1	333272	} Models with pivot type catch. Check before ordering
					Plain washer	1	4034	
					Screw (2 B.A. x $\frac{1}{8}$ " long)	1	313860	
					Packing washer	1	3902	} Models with spring loaded type catch
					Spring washer	1	3073	
					Nut (2 B.A.)	2	2247	
					Locknut (2 B.A.)	1	25996	
					Safety catch for L.H. door lock	1	334874*	
					Catch for door sliding window	2	332435	
					Pop rivet fixing catch	4	300781	
					LOCKING HANDLES AND CATCHES			
					ASSEMBLY, L.H.	1	332997	
					Door handle, L.H. with lock	1	332317	
					Barrel lock	1	332999	
					Locking pillar for catch	1	332434	
					Plain washer	1	2226	} Fixing catch to cover
					Spring washer	1	3073	
					Nut (2 B.A.)	1	2247	
					Safety catch for R.H. door lock	1	333271	} Models with pivot type catch. Check before ordering
					Plain washer	1	4034	
					Screw (2 B.A. x $\frac{1}{8}$ " long)	1	313860	
					Packing washer	1	3902	} Models with spring loaded type catch.
					Spring washer	1	3073	
					Nut (2 B.A.)	2	2247	
					Locknut (2 B.A.)	1	25996	
					Safety catch for R.H. door lock	1	334873*	
					Catch for door sliding window	2	332435	
					Pop rivet fixing catch	4	300781	

With
barrel lock
on
R.H. door

With
barrel lock
on
L.H. door

* Asterisk indicates a new part which has not been used on any previous model.

MISCELLANEOUS OPTIONAL EQUIPMENT

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					FOLDING STEP ASSEMBLY FOR SIDE			
					DOORS	2	515835	
					SIDE STEP ASSEMBLY	2	508947	
					Rubber mat	2	508957	4 off on 109 Station Wagon
					Capping, rear	2	508958	
					Capping, front	2	508959	
					Capping, side	4	245136	
					Rivet, fixing mat and capping to step	28	4022	8 off on 109 Station Wagon
					Step support bracket	2	508950	56 off on 109 Station Wagon
					Bolt ($\frac{1}{4}$ " U.N.F. x 1" long)	8	255209	4 off on 109 Station Wagon
					Plain washer	8	3900	16 off on 109 Station Wagon
					Spring washer	8	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	8	254810	
					Support stay for step bracket (no fuel tank under seat)	2	508952	4 off on 109 Station Wagon
					Support stay for step bracket (when fuel tank is fitted under seat)	1	509950	
					Bracket, for stay, to chassis	1	508953	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{3}{4}$ " long)	4	255208	8 off on Station Wagon
					Spring washer	4	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	4	254810	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{3}{4}$ " long)	4	255207	109 Station Wagon only
					Spring washer	4	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	4	254810	
					Bolt ($\frac{1}{4}$ " U.N.F. x $1\frac{1}{4}$ " long)	4	255211	
					Spring washer	4	3074	
					Riv-nut ($\frac{1}{4}$ " U.N.F.)	4	514929	
					Hinge pin for step	2	509120	4 off on 109 Station Wagon
					Plain washer	4	3833	8 off on 109 Station Wagon
					Spring washer	2	2286	4 off on 109 Station Wagon
					Split pin	4	2395	8 off on 109 Station Wagon
					Spring for step	2	264362	
					Rubber buffer	2	304125	
					Screw (2 B.A. x $\frac{5}{8}$ " long)	2	77758	
					Plain washer, small	2	3867	4 off on 109 Station Wagon
					Plain washer, large	2	3816	
					Spring washer	2	3073	
					Nut (2 B.A.)	2	3823	
					Rubber buffer on step	2	312027	4 off on
					Screw (2 B.A. x $\frac{5}{8}$ " long)	2	77758	109 Station
					Plain washer	2	3867	Wagon } Part of assembly 515835
					Waist moulding, R.H. front door	1	332660	
					Waist moulding, L.H. front door	1	332661	
					Acme bolt	8	302533	For one-piece doors
					Plain washer	8	2630	
					Spire nut	8	302532	

MISCELLANEOUS OPTIONAL EQUIPMENT

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					FLYSCREEN ASSEMBLY FOR DASH			
					VENTS....	1	332995	
					Fly screen for dash vent, inner	2	332402	
					Fly screen for dash vent, outer	2	332403	
					Drive screw fixing screen to dash	20	77932	
					Fire extinguisher and bracket	1	501025	
					Screw (2 B.A. x $\frac{5}{8}$ " long)	5	75940	} Fixing bracket to dash
					Spring washer	5	3073	
					Nut (2 B.A.)	5	2247	
					Interior sun visor complete assembly	2	332642	
					Exterior sun visor complete assembly	1	503979	
					Curtain complete for rear of driver, green	1	330990	} For full length hood 88
					Curtain complete for rear of driver, blue	1	330991	
					Hook	2	301005	
					Buckle	2	300953	
					End cap	2	300954	
					Eyelet	4	300785	
					Buckle	2	300953	
					Plastic backlight	1	306340	
					Roof luggage rack complete	1	320532*	Applicable to Station Wagons and Hard Top vehicles
					Glass for rear end window	2	332341	} 88 and 109 Hard Top, to convert early models
					Weather strip for glass	2	306287	
					Filler strip for weather strip	2	306289	
					Bracket, cant rail to roof frame	4	331168	} Canadian vehicles
					Drive screw, $\frac{1}{2}$ " No. 6, fixing bracket to cant rail	8	77704	
					Roof trim, front portion	1	331491	
					Drive screw, $\frac{1}{2}$ " No. 6	9	77704	
					Plain washer	5	3886	
					Plain washer	4	3852	
					Centre bracket, canopy panel	1	331391	
					Outer bracket, canopy panel	2	331390	
					Canopy trim panel R.H.	1	331492	
					Canopy trim panel L.H.	1	331493	
					Plain washer	4	3852	
					Drive screw, $\frac{1}{2}$ " No. 6	4	77704	
					Cover for seat base, front and sides	1	331648	
					Cover for seat base, top centre	1	331652	
					Cover for tank/locker lid	2	331655	
					Cover for lower cab back panel	1	331658	

MISCELLANEOUS OPTIONAL EQUIPMENT

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					Floor mat, front	1	330992	R.H.D.
					Floor mat, front	1	330993	L.H.D.
					Floor mat, rear body	1	330994	88
					Floor mat, rear body	1	330995	109
					Wrench for winch bollard screw	1	237255	Front winch
					ROVER BODY REPAIR KIT	1	314000	
					Demon welding blowpipe complete with nozzles	1	314001	
					Rubber hose, red	1	314002	
					Rubber hose, black	1	314003	
					Tubular container for welding rod	2	314004	
					Birmabright welding rod, .080" x 23" long	100 sticks	13605	
					Birmabright welding rod, .125" x 23" long	50 sticks	13606	
					Sheets of coated Birmabright	12	13604	
					Welding flux	2 tins	13607	
					Filzall rods for filling body panels	100 sticks	13608	
					Electric paddle, 240v.	1	314005	} Please state voltage when ordering
					Electric paddle, 110v.	1	313998	
					Element for electric paddle, 240v.	1	314006	
					Element for electric paddle, 110v.	1	313999	
					Wooden paddle, small	1	314007	
					Wooden paddle, medium	1	314008	
					Wooden paddle, large	1	314009	
					Lubricant for wooden paddle	1 tin	13609	
					Steel wool	2 rolls	99710	
					Glass paper, No. 2	6 sheets	97188	

OVERHAUL KITS

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					Engine overhaul gasket kit	1	270568	2 litre Petrol
					Engine overhaul gasket kit	1	501677	Series II 2½ litre Petrol models
					Engine overhaul gasket kit	1	525856*	Series IIA 2½ litre Petrol models
					Engine overhaul gasket kit	1	272564	2 litre Diesel
					Engine overhaul gasket kit	1	525520*	2½ litre Diesel
					Gasket set, decarbonising	1	269365	2 litre Petrol
					Gasket set, decarbonising	1	501676	Series II 2½ litre Petrol models
					Gasket set, decarbonising	1	525857*	Series IIA 2½ litre Petrol models
					Gasket set, decarbonising	1	272653	2 litre Diesel
					Gasket set, decarbonising	1	525521*	2½ litre Diesel
					Brake wheel cylinder overhaul kit, front	1	275744	88
					Brake wheel cylinder overhaul kit, front	1	266684	109
					Brake wheel cylinder overhaul kit, rear	1	266687	88
					Brake wheel cylinder overhaul kit, rear, SP 2004	1	266683	109 With steel dust cover
					Brake wheel cylinder overhaul kit, rear (GI SP 2103)	1	523164	109 With rubber dust cover
								} Series II models. Alternatives. Check before ordering
					Brake wheel cylinder overhaul kit, rear (GI SP2051)	1	275744	109 Series IIA models
					Brake master cylinder overhaul kit	1	502333	88
					Brake master cylinder overhaul kit	1	503754	109
					Clutch master cylinder overhaul kit	1	276176	
					Clutch slave cylinder overhaul kit	1	502335	
					Repair kit for adjuster unit (transmission brake)			
					GI SP 1856	1	515924	From gearboxes numbered:
					Repair kit for expander unit (transmission brake)			
					GI SP 1807	1	515923	146000566 156000431 151005187 onwards
					White brake grease, tube	1	514577	
					Red brake rubber grease, tube	1	514578	
					Repair kit for fuel pump, AC 1524507	1	272069	2½ litre Petrol and
					Overhaul kit for fuel pump, AC 7950463	1	524684	Diesel models
					Swivel pin overhaul kit	1	266752	
					Water pump overhaul kit	1	265255	2 litre Petrol
					Water pump overhaul kit	1	506003	Series II 2½ litre Petrol and 2 litre Diesel models
					Water pump overhaul kit	1	530590*	Series IIA Petrol and Diesel models
					Carburettor overhaul kit	1	266693	2 litre Petrol
					Carburettor overhaul kit	1	507687	2½ litre Petrol
					Carburettor gasket kit	1	274895	2 litre Petrol
					Carburettor gasket kit	1	507693	2½ litre Petrol



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INTERIM STATION WAGON

GENERAL EXPLANATION

The Interim Station Wagon is mounted on a standard 88 chassis with a modified body. The majority of spare parts are, therefore, the same as those required for the basic vehicle.

The optional and additional equipment listed below is also required:—

Hard top with side windows (less the rear lid and fittings)....	See Pages 329 and 331
Plain bonnet with spare wheel carrier	See Pages 295, 479 and 480
Flasher equipment	See Pages 457 and 459
Half length doors and sidescreens	See Pages 299 to 303
Locking handles and security catches	See Page 480
Rear seats	See Page 447
Extra driving mirror	See Page 295
Floor mats and fixing	See Page 365
Rear door complete	See Pages 495 to 499



88

STATION WAGON

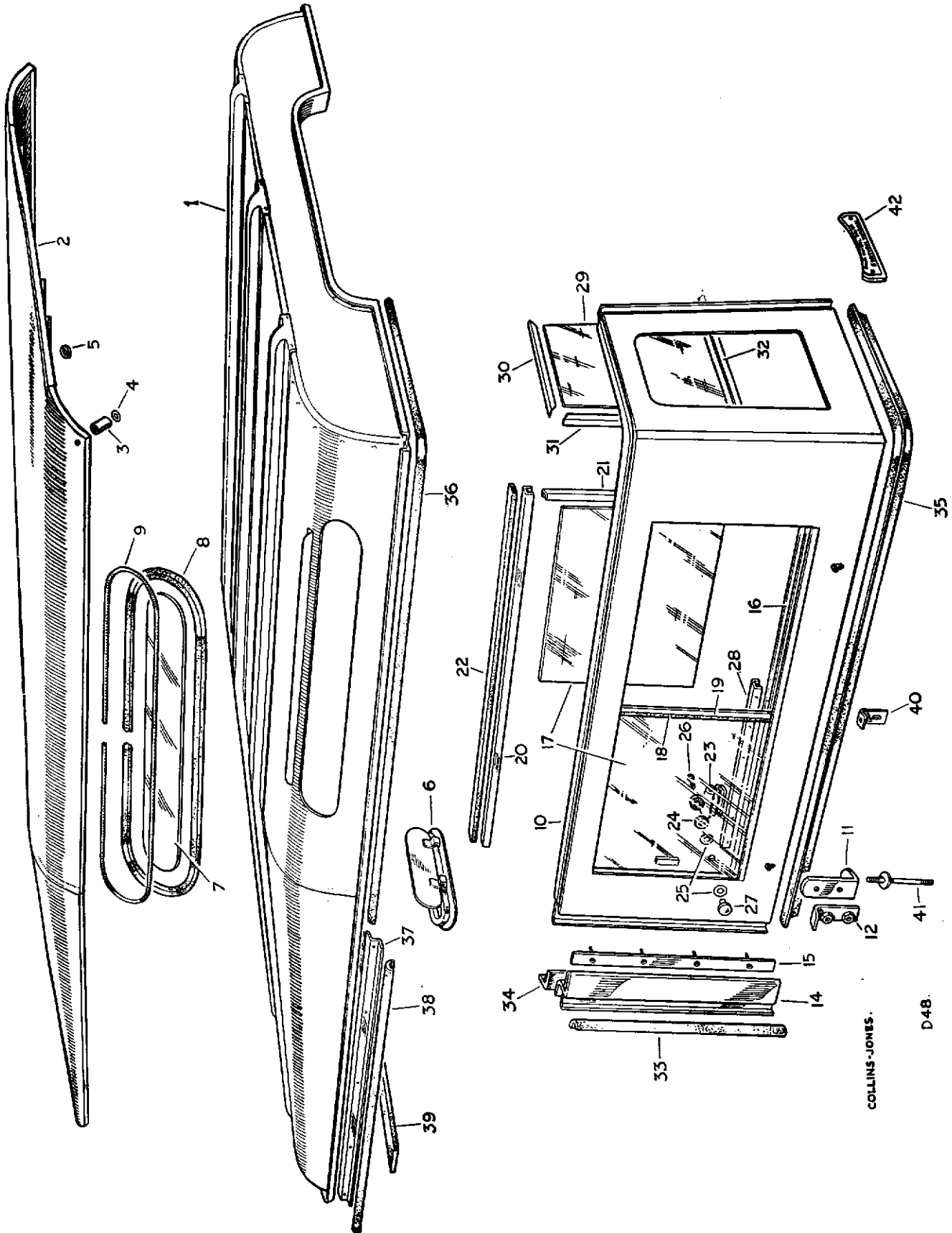
GENERAL EXPLANATION

The Station Wagon is mounted on a standard 88 chassis with a modified body. The majority of spare parts are, therefore, the same as those required for the basic vehicle. The following pages 489 to 505 inclusive, list the parts which are peculiar to the Station Wagon.

The optional and additional equipment listed below is also required:—

De-luxe bonnet with spare wheel carrier			See Pages 295, 479 and 480
Flasher equipment			See Pages 457 and 459
Full length doors			See Page 299
Locking handles and security catches			See Page 480
De-luxe trim for floors and doors			See Page 365

88 STATION WAGON, BODY PANELS AND WINDOWS



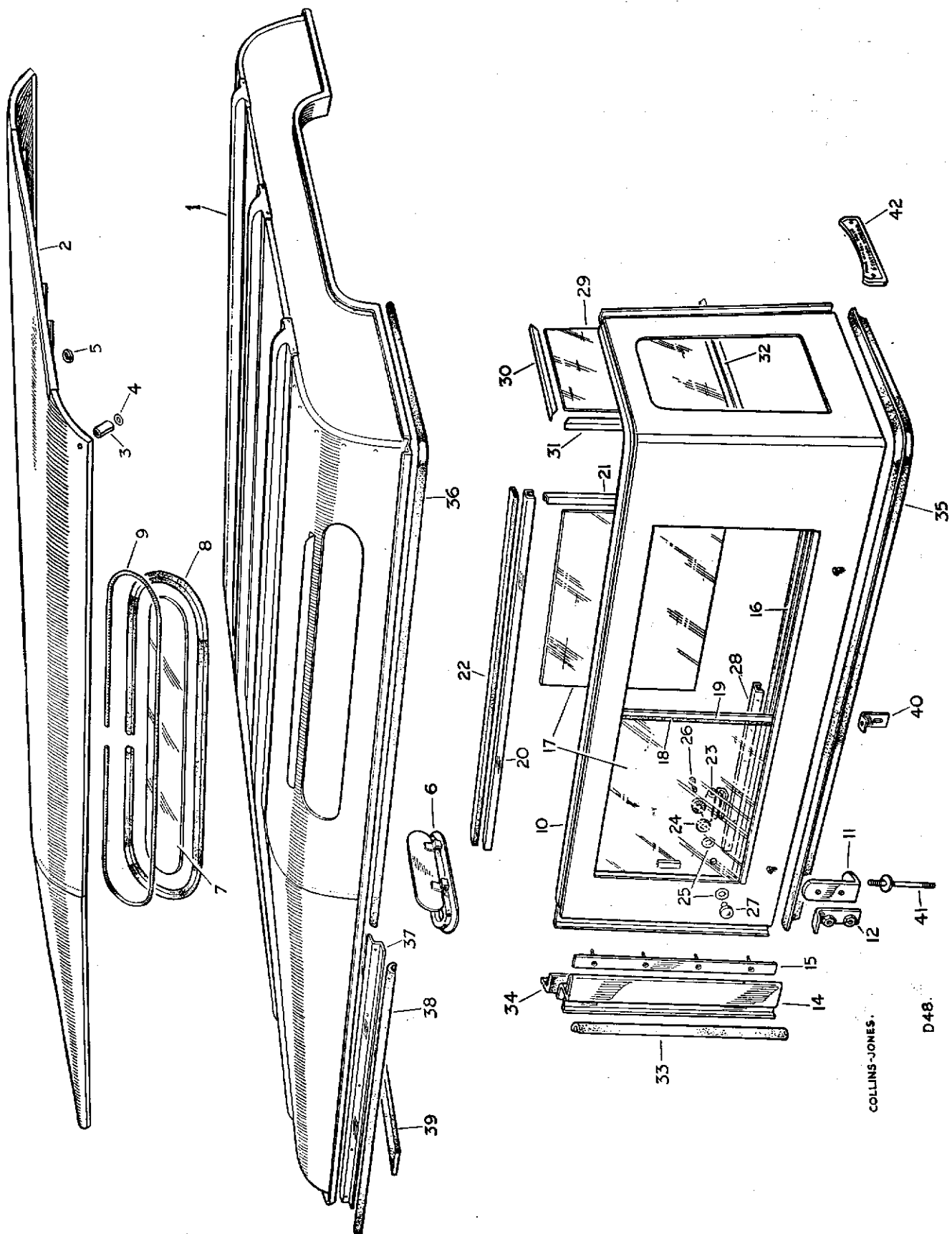
COLLINS-JONES.

D48.

88 STATION WAGON, BODY PANELS AND WINDOWS

PLATE REF.	1 2 3 4	DESCRIPTION	Qty.	Part No.	REMARKS
1		ROOF AND TROPICAL ROOF PANEL ASSEMBLY	1	332937	
2		Tropical roof panel	1	332194	
		Pop rivet } Roof panel to	45	78248	Alternative fixing
		Drive screw } stiffeners	45	77704	
		Screw ($\frac{1}{4}$ " U.N.F. x 2" long)	10	78274	
		Plain washer } Fixing	20	3900	
3		Distance piece } tropical	10	302372	
4		Rubber washer } roof panel	10	302373	
		Spring washer } to roof	10	3074	
		Nut ($\frac{1}{4}$ " U.N.F.) } and sides	10	254810	
		Screw (2 B.A. x $\frac{1}{2}$ " long)	8	77869	
		Plain washer } Fixing tropical	16	3852	
5		Rubber washer } roof panel to	8	302371	
		Shakeproof washer } roof at end	8	71082	
		Nut (2 B.A.) } of stiffeners	8	3823	
		Roof ventilator, rear	2	333836	
6		Roof ventilator, front	2	333835	
		Drive screw, fixing ventilator to roof	36	77932	
7		Side light for roof	2	308070	
8		Weather strip for side light	2	302177	
9		Filler strip for weather strip	2	302178	
		SIDE PANEL ASSEMBLY, R.H.	1	332306	
10		SIDE PANEL ASSEMBLY, L.H.	1	332307	
11		Mounting bracket front	2	332080	
		Bolt ($\frac{5}{16}$ " U.N.F. x $\frac{3}{8}$ " long)	4	255225	Fixing mounting bracket to body
		Plain washer	4	3830	
		Spring washer	4	3075	
12		Nut plate	2	332081	
		Support bracket at tailboard	2	332052	
		Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{3}{4}$ " long)	4	255207	Fixing support bracket at tailboard corner
		fixing support			
		Plain washer	8	3840	
		Spring washer	4	3074	
		Nut ($\frac{1}{4}$ " U.N.F.)	4	254810	
		Capping for front door rear seal R.H.	1	332112	
14		Capping for front door rear seal L.H.	1	332113	
15		Stud plate	2	332065	
		Screw (2 B.A. x $\frac{1}{2}$ " long)	6	78869	Fixing cappings to side panels
		Plain washer, large	6	3852	
		Plain washer, small	8	3885	
		Spring washer	14	3073	
		Nut (2 B.A.)	14	3823	
16		Drain channel complete for side windows	2	332223	
		Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{3}{8}$ " long)	4	255206	Fixing drain channel to body
		Plain washer	4	4071	
		Spring washer	4	3074	
		Nut ($\frac{1}{4}$ " U.N.F.)	4	254810	

88 STATION WAGON, BODY PANELS AND WINDOWS



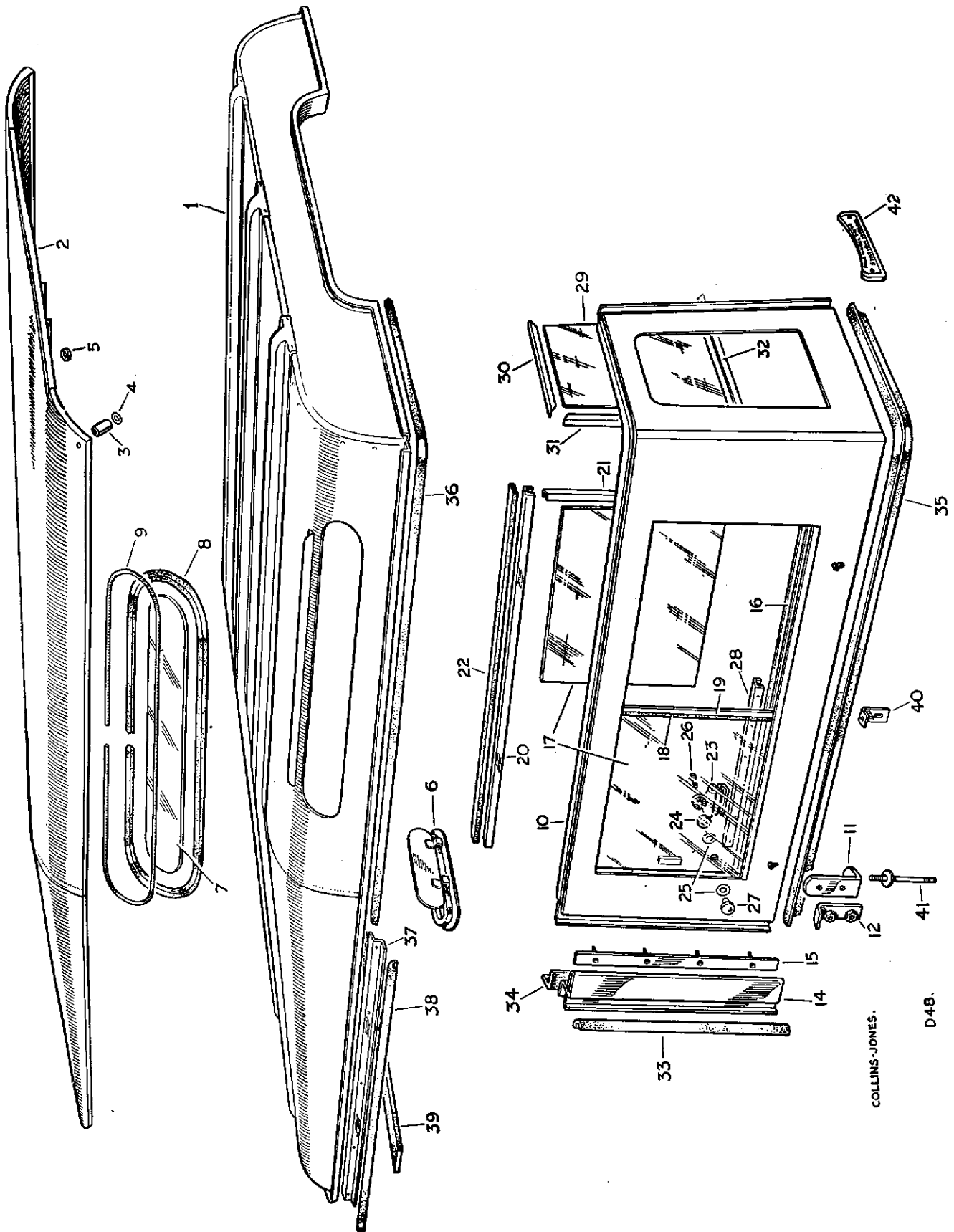
COLLINS-JONES.

D48.

88 STATION WAGON, BODY PANELS AND WINDOWS

PLATE REF.	1 2 3 4	DESCRIPTION	Qty.	Part No.	REMARKS
17		Glass for side window, sliding	4	332217	
18		Sealing rubber for sliding light	2	332230	
19		Channel for sliding light rubber	2	330661	
20		Channel for sliding light—top	4	332744	
		Channel for sliding light—bottom inner	2	332745	
		Channel for sliding light—bottom outer	2	332752	
21		Channel for sliding light—sides	4	332746	
22		Packing strip for top channel	4	332216	
		Drive screws fixing channels	76	77707	
23		Catch for sliding glass, front, overall length $1\frac{1}{2}$ "	2	332324	
		Catch for sliding glass, rear, overall length 1"....	2	332325	
24		Distance piece for catch	6	340390	} 2 B.A. fixing. Alternative to $\frac{1}{4}$ " U.N.F. Check before ordering
25		Washer for catch	8	340391	
		Screw (2 B.A. x $\frac{3}{4}$ " long)	2	78223	
26		Screw (2 B.A. x $\frac{7}{8}$ " long)	2	78260	} $\frac{1}{4}$ " U.N.F. fixing. Alternative to 2 B.A. Check before ordering
		Washer for catch	16	340391	
		Screw ($\frac{1}{4}$ " U.N.F. x $\frac{3}{4}$ " long)	2	78401	
		Screw ($\frac{1}{4}$ " U.N.F. x $\frac{7}{8}$ " long)	2	78402	
27		Tapped plate for catch	4	332329	
28		Runner for sliding catch	4	330848	
		Rivet fixing runner to drain channel	28	78248	
29		Glass for rear end window	2	332200	
		Retainer for rear end glass upper R.H.	1	332280	
30		Retainer for rear end glass upper L.H.	1	332281	
31		Retainer for rear end glass inner and outer	4	332282	
32		Retainer for rear end glass lower L.H.	1	332284	
		Retainer for rear end glass lower R.H.	1	332283	
		Drive screw fixing retainer....	36	78126	
33		Seal for front door, upper side	2	332152	
34		Seal at top and bottom for front door, upper side	6	332215	
		Rivet fixing rubber to retainer	10	302818	
35		Sealing rubber, lower edge to body	2	333487	
36		Sealing rubber, roof to side	2	332154	
		Retainer for front door seal top R.H.	1	330788	
37		Retainer for front door seal top L.H.	1	330789	
38		Seal for front door top	2	330541	
		Rivets, fixing door seal to retainer	10	302818	
		Screws (2 B.A. x $\frac{1}{2}$ " long)	10	77869	} Fixing seal retainer to roof
		Spring washer	10	3073	
		Plain washer	10	3902	
		Nut (2 B.A.)	10	3823	
39		Rubber seal for canopy	1	330878	
40		Support bracket, centre, body side	2	332201	
		Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{3}{4}$ " long)	4	255207	} Fixing bracket to body side and capping
		Plain washer	6	3900	
		Spring washer	4	3074	
		Nut ($\frac{1}{4}$ " U.N.F.)	4	254810	

88 STATION WAGON, BODY PANELS AND WINDOWS



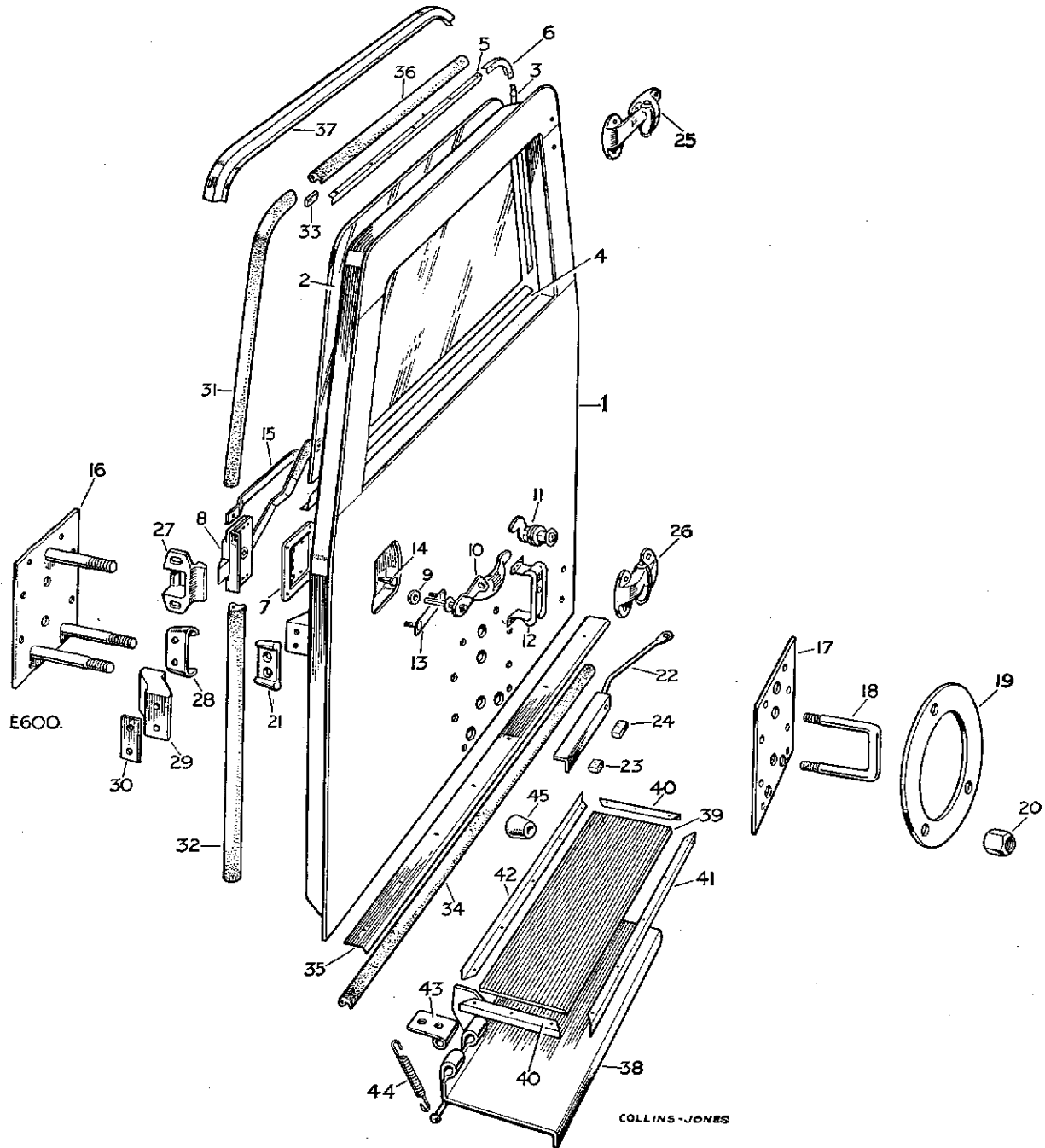
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88 STATION WAGON, BODY PANELS AND WINDOWS

PLATE REF.	1 2 3 4	DESCRIPTION	Qty.	Part No.	REMARKS
41		Mounting stud	4	332157	
		Plain washer (large)	8	3898	
		Plain washer (small)	2	3830	
		Special washer	2	332293	
		Spring washer	8	3075	
		Nut ($\frac{5}{16}$ " U.N.F.)	8	254811	
		Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{5}{8}$ " long)	4	255206	
		Plain washer	4	3840	
		Spring washer	4	3074	
		Nut ($\frac{1}{4}$ " U.N.F.)	4	254810	
		Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{3}{4}$ " long)	10	255207	
		Plain washer	20	3900	
		Spring washer	10	3074	
		Nut ($\frac{1}{4}$ " U.N.F.)	10	254810	
		Bolt ($\frac{1}{4}$ " x $\frac{3}{4}$ " long)	22	255207	
		Plain washer	22	3840	
		Spring washer	22	3074	
		Nut ($\frac{5}{16}$ ")	22	254810	
42		"Station Wagon" name plate, front and rear	2	306407	
		Backing plate for name plate, front	1	306408	
		Screw (2 B.A. x $\frac{1}{2}$ " long)	2	77700	
		Plain washer	2	2260	
		Spring washer	2	3073	
		Nut (2 B.A.)	2	2247	
		Pop rivet fixing name plate to body	2	300919	
		Rear corner protection angle, R.H.	1	333253	
		Rear corner protection angle, L.H.	1	333254	

88 STATION WAGON, REAR DOOR



88 STATION WAGON, REAR DOOR

PLATE REF.	1 2 3 4	DESCRIPTION	Qty.	Part No.	REMARKS
		REAR DOOR COMPLETE ASSEMBLY	 1	333415	
1		Rear door	 1	333416	
2		Glass for rear door	 1	333031	
3		Retainer for glass, vertical	 2	333033	
4		Retainer for glass, bottom	 1	333032	
5		Retainer for glass, top	 1	333034	
6		Retainer for glass, corners	 2	333035	
		Drive screw fixing retainers	 32	78140	
		DOOR LOCK, MOUNTING AND HANDLE			
		ASSEMBLY	 1	333039	
7		Mounting plate for door lock	 1	333080	
8		Door lock	 1	333040	
9		Washer, handle to cover	 1	302859	
10		Door handle with lock	 1	332432	
11		Barrel lock	 1	306036	
		Key for barrel lock	 1	307289	State key number when ordering
12		Bracket for door handle	 1	302854	
		Screw (2 B.A. x $\frac{1}{2}$ " long)	6	313858	
		Spring washer	6	3073	
		Plain washer	4	3685	
		Nut (2 B.A.)	6	2247	
		Rivet	4	302222	
		Special screw	4	78216	2 off when stud plate is fitted
13		Stud plate, door lock, bottom	1	332732	
		Spring washer	4	3074	
		Nut ($\frac{1}{4}$ " U.N.F.)	4	254800	
		Drive screw, fixing lock assembly to door	 2	77903	
14		Locking pillar for catch	 1	332434	
		Plain washer	1	2226	
		Spring washer	1	3073	
		Nut (2 B.A.)	1	2247	
15		Waist rail lock handle protection strip	 1	333037	
		Bolt ($\frac{1}{4}$ " x $\frac{3}{4}$ " long)	2	255207	
		Spring washer	2	3074	
		Nut ($\frac{1}{4}$ " U.N.F.)	1	254800	
16		Wheel stud plate	 1	333435	
17		Clamp plate for spare wheel stud plate	 1	333446	
		Screw ($\frac{1}{4}$ " U.N.F. x $\frac{3}{4}$ " long)	8	78210	
		Spring washer	8	3074	
		Nut ($\frac{1}{4}$ " U.N.F.)	8	254810	
18		'U' bolt for spare wheel support	 1	333447	
		Nut ($\frac{1}{2}$ " U.N.F.) fixing 'U' bolt to door	 4	254814	
19		Retaining plate for spare wheel	 1	333439	
20		Hub nut fixing wheel and retaining plate to 'U' bolt	 6	217361	
		Male dovetail	1	333438	1958-59
		Male dovetail	1	332942	1960 onwards
		Screw ($\frac{1}{4}$ " U.N.F. x 1" long)	2	78389	
		Spring washer	2	3074	
		Nut ($\frac{1}{4}$ " U.N.F.)	2	254810	
22		Rod for check strap	 1	333041	
23		Buffer for check strap, short	 1	306295	
24		Buffer for check strap, long	 1	333445	

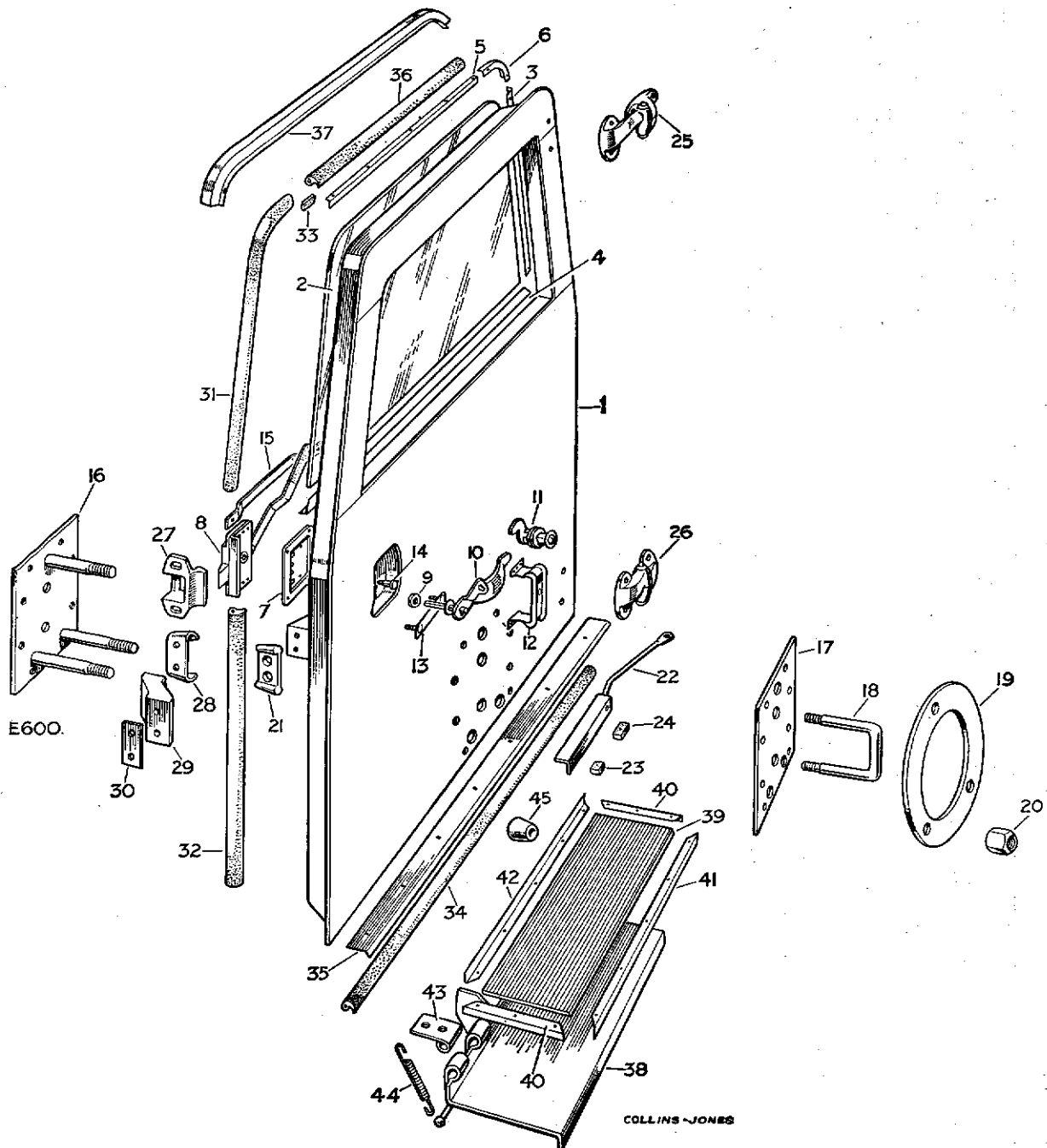
88 STATION WAGON, REAR DOOR



88 STATION WAGON, REAR DOOR

PLATE REF.	1 2 3 4	DESCRIPTION	Qty.	Part No.	REMARKS
25		Hinge for rear door, upper	1	333036	
26		Hinge for rear door, lower	1	330117	
		Bolt ($\frac{5}{16}$ " U.N.F. x 2" long)	4	256226	Fixing hinge to door frame
		Spring washer	4	3075	
		Nut ($\frac{5}{16}$ " U.N.F.)	4	254811	
		Bolt ($\frac{5}{16}$ " U.N.F. x $\frac{7}{8}$ " long)	4	255227	
		Plain washer	4	3830	Fixing door hinges to body
		Spring washer	4	3075	
		Nut ($\frac{5}{16}$ " U.N.F.)	4	254811	
		Bolt ($\frac{1}{4}$ " U.N.F. x $1\frac{1}{2}$ " long)	1	255251	
		Spring washer	1	3074	Fixing check strap rod to floor
		Plain washer, thick	2	4075	
		Plain washer, thin	2	3947	
		Nut ($\frac{1}{4}$ " U.N.F.)	2	254810	
27		Striking plate	1	333140	
		Bolt ($\frac{1}{4}$ " U.N.F. x 1" long)	2	255009	Fixing striking plate to rear of body
		Plain washer	As required	3817	
		Spring washer	2	3074	
		Nut ($\frac{1}{4}$ " U.N.F.)	2	254800	
		Female dovetail	1	333440	For rear door
28		Female dovetail	1	332147	on body
		Spacer	1	333444	For female
29		Spacer	1	332943	dovetail
		Screw ($\frac{1}{4}$ " U.N.F. x $\frac{5}{8}$ " long) fixing dovetail to spacer	2	78233	
		Screw ($\frac{1}{4}$ " U.N.F. x $\frac{3}{4}$ " long)	2	255207	Fixing spacer to L.H. rear pillar
		Plain washer	2	3900	
30		Shim	2	305232	
		Spring washer	2	3074	
31		Seal for door sides	3	330535	
32		Seal for door side, L.H. bottom	1	332563	
33		End filler piece for seals	4	330850	
		Rivet fixing seals to body	22	302818	
34		Rubber seal, door, bottom	1	332564	
35		Seal retainer, door bottom seal	1	332566	
		Drive screw fixing retainer	7	77707	
36		Seal for rear door, top	1	332149	
		Rivet fixing seal	11	302818	
37		Retainer for rear door seal, top	1	332151	
		Screw (2 B.A. x $\frac{1}{2}$ " long)	9	77869	Fixing retainers to roof panel
		Plain washer	9	3902	
		Spring washer	9	3073	
		Nut (2 B.A.)	9	3823	
38		REAR STEP COMPLETE	1	501053	
39		Rubber mat for step	1	245137	
40		Retainer for rear step, side	2	245136	
41		Retainer for rear step mat, front	1	245135	
42		Retainer for rear step mat, rear	1	245134	
		Rivets fixing mat end cappings	16	4022	
43		Hinge centre for rear step	2	245131	
		Bolt ($\frac{3}{8}$ " U.N.F. x 4" long)	2	256253	Fixing hinge centre to rear step
		Locknut ($\frac{3}{8}$ " U.N.F.)	4	254852	

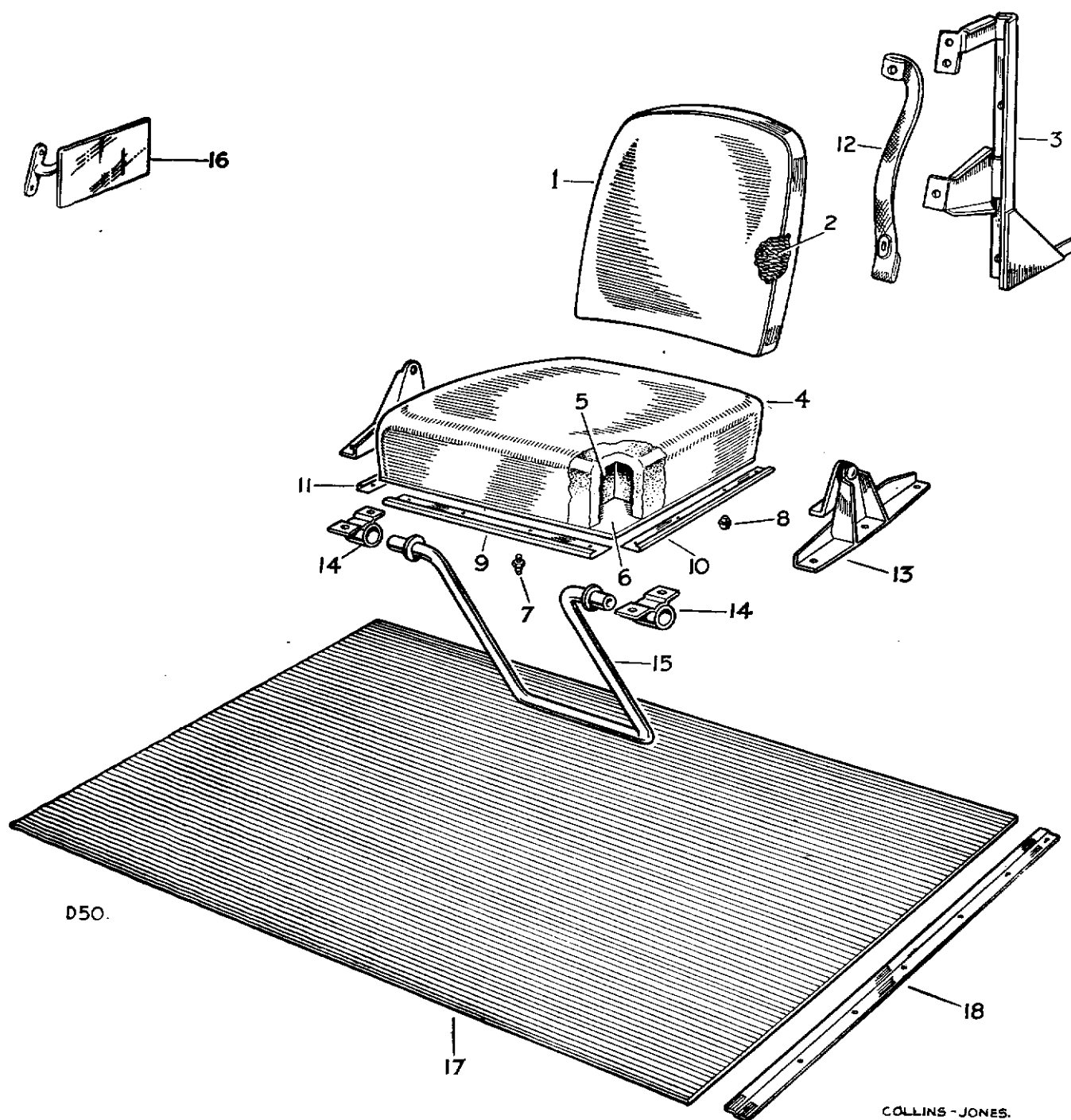
88 STATION WAGON, REAR DOOR



88 STATION WAGON, REAR DOOR

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					Bolt ($\frac{3}{8}$ " U.N.F. x $1\frac{1}{8}$ " long)	2	255048	
					Bolt ($\frac{3}{8}$ " U.N.F. x $\frac{7}{8}$ " long)	2	255046	
					Locker	2	235731	
					Plain washer	2	2251	
					Packing washer	2	500588	
					Shakeproof washer	2	73352	
					Self-locking nut ($\frac{3}{8}$ " U.N.F.)	2	252212	
44					Spring for rear step....	2	264362	
45					Buffer for rear step	1	304125	
					Plain washer	1	3867	
					Drive screw	1	78142	

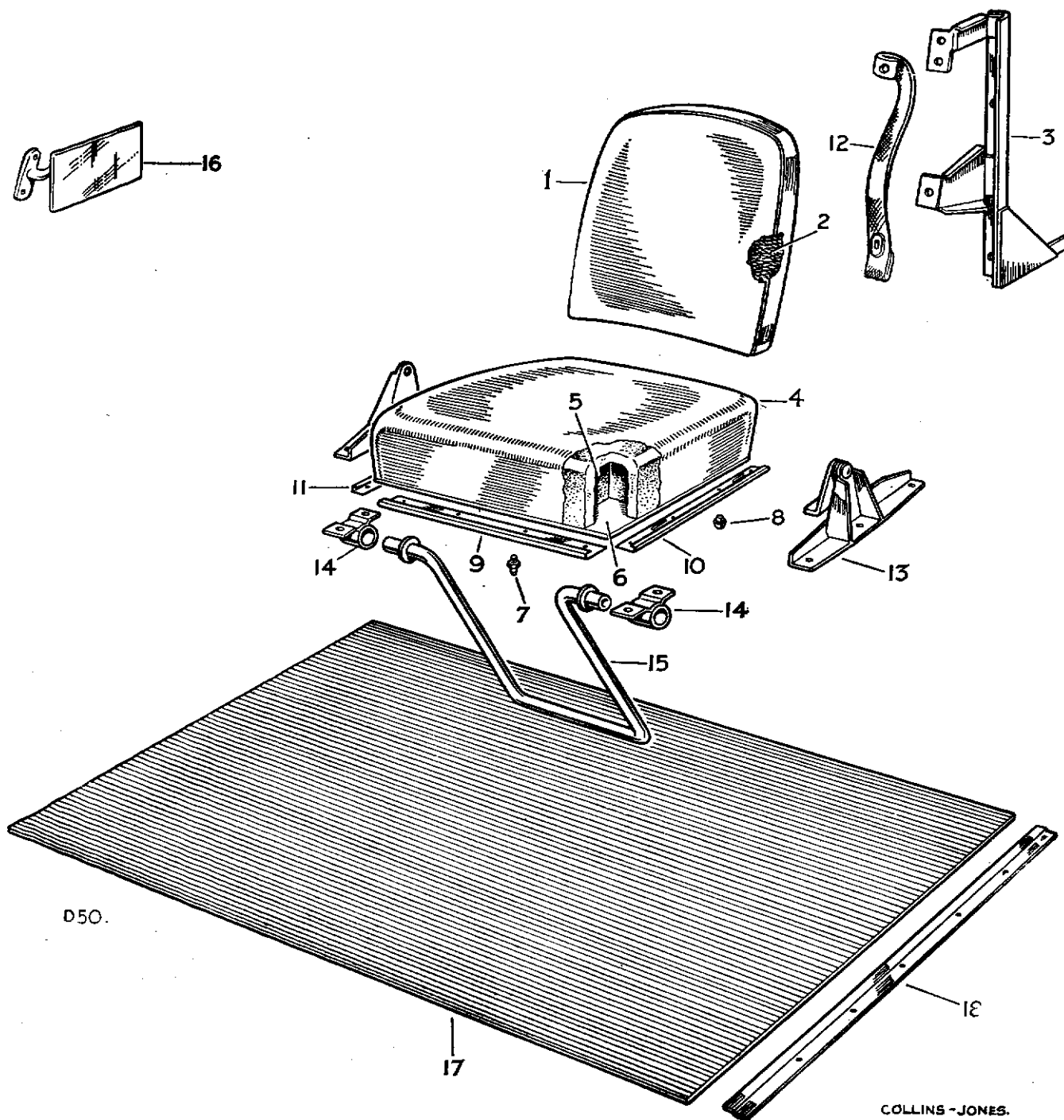
88 STATION WAGON, REAR SEATS AND MISCELLANEOUS FITTINGS



88 STATION WAGON, REAR SEATS AND MISCELLANEOUS FITTINGS

PLATE REF.	1 2 3 4	DESCRIPTION	Qty.	Part No.	REMARKS
1		Rear seat backrest complete	4	331149	
2		Pad for rear seat backrest	4	304054	
		Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{1}{2}$ " long)	20	255204	
		Set bolt ($\frac{1}{4}$ " U.N.F. x $\frac{3}{8}$ " long)	4	255208	
		Plain washer	24	3912	
		Spring washer	24	3074	
		} Fixing backrests to supports			
3		Support for backrest R.H.	4	331291	
		Support for backrest L.H.	4	331292	
		Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{3}{8}$ " long)	6	255206	
		Plain washer, small	6	3912	
		Plain washer, large	6	3842	
		Spring washer	6	3074	
		} Fixing backrest support to body capping			
4		Rear seat cushion complete	4	331148	
5		Rubber interior for seat cushion	4	303809	
6		Seat base panel	4	306316	
7		Fastener stud	4	243618	
		Plain washer	4	3557	
		Spring washer	4	3073	
		Nut (2 B.A.)	4	2247	
		} Fixing stud			
8		Rubber buffer for rear seat cushion	4	312028	
		Woodscrew	8	20034	
		Cup washer	8	73962	
		} Fixing base panel to seat cushion frame			
9		Front finishers for rear seats	4	307418	
10		Side finishers for rear seats R.H.	4	307419	
11		Side finishers for rear seats L.H.	4	307420	
		Woodscrew	8	20138	
		Woodscrew	16	20147	
		} Fixing finishers front and sides			
12		Retaining straps complete for seat cushion	4	306326	
		Special nut	4	313484	
		Special bolt	4	78296	
		} Fixing backrest and strap to upper body			
13		Cushion pivot bracket complete	8	331122	
14		Support tube bearing	8	306199	
15		Support tube	4	306200	
		Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{3}{8}$ " long)	24	255208	
		Bolt ($\frac{1}{4}$ " U.N.F. x $1\frac{1}{4}$ " long)	8	256201	
		Plain washer	32	3912	
		Spring washer	32	3074	
		} Fixing cushion pivot bracket and support tube bearings to seat cushion frame			
		Bolt ($\frac{1}{4}$ " x $\frac{5}{8}$ " long)	28	255206	
		Plain washer	28	3900	
		Spring washer	28	3074	
		Nut ($\frac{1}{4}$ " U.N.F.)	28	254810	
		} Fixing cushion pivot bracket to wheelarch box			
		Packing block for roof lamp	1	332985	
		Mounting pad for roof lamp	1	308461	
		Mounting pad for roof lamp	1	334111	
		} Suitable for Lucas type lamp only			
		} Suitable for Lucas and Sparto type lamps			
		} Alternative types.			
		Roof lamp complete	1	265295	
		Roof lamp complete	1	514900	
		Bulb for roof lamp, LU 382	1	264591	
		Drive screw, fixing lamp and block	2	77892	
		Drive screw, fixing lamps and mounting pad	2	77704	
		} Check before ordering			
		} Alternatives.			

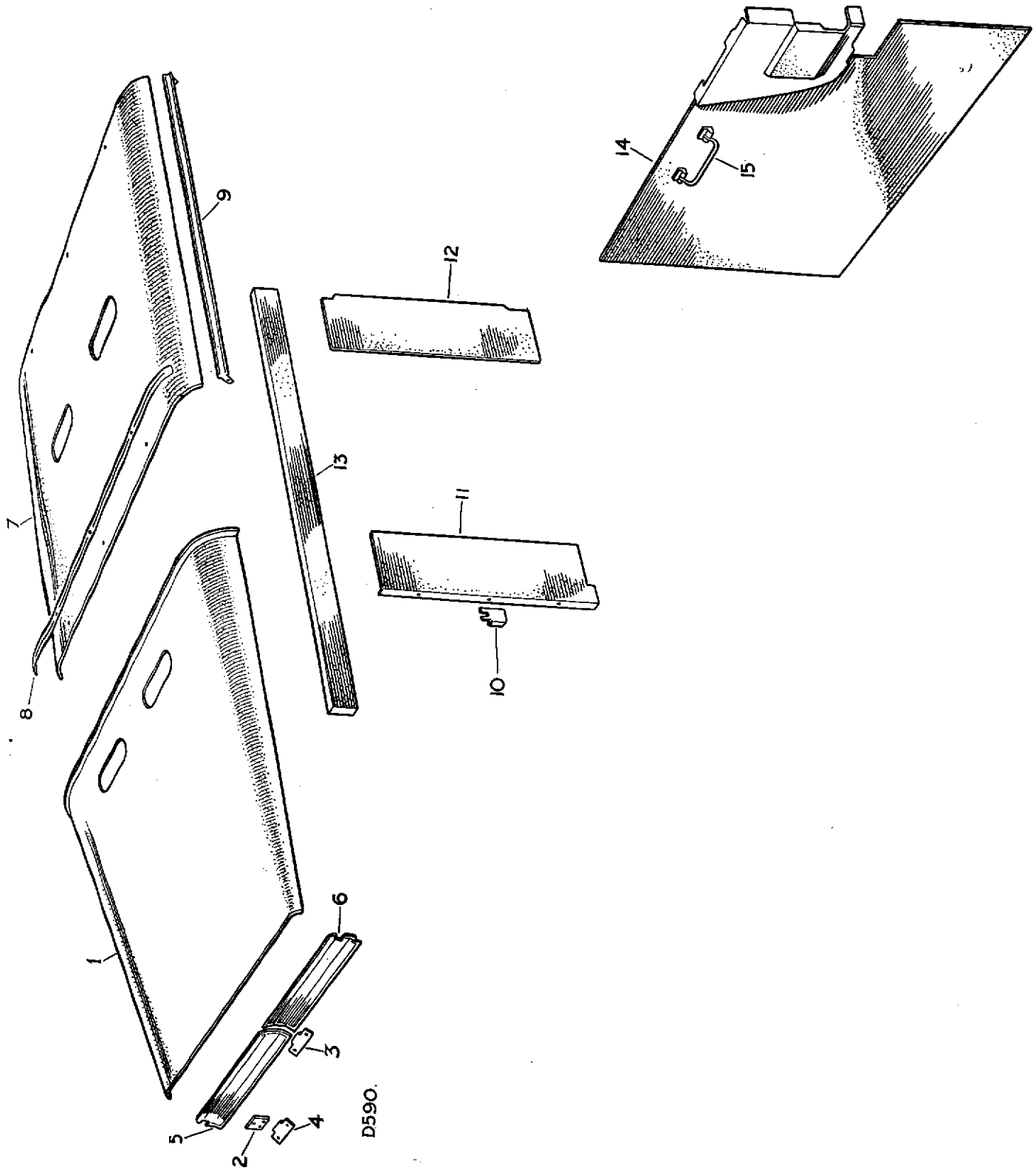
88 STATION WAGON, REAR SEATS AND MISCELLANEOUS FITTINGS



88 STATION WAGON, REAR SEATS AND MISCELLANEOUS FITTINGS

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					Lead for roof lamp, LU. 861618		1 245386	Alternative to two lines below Check before ordering
					Lead for roof lamp, roof portion		1 265482	
					Lead for roof lamp, chassis portion		1 265481	Series II models
					Lead for roof lamp, chassis portion		1 519876	Series IIA models
					Grommet for roof lamp lead....		1 312856	
					Grommet for lead, LU. 859341		2 233244	
					Cable clip } Fixing roof		2 41379	
					Drive screw } lamp lead		2 78155	
					Fuse box, LU./SF5/237131		1 219078	
					Special screw, LU. 153564 } For		2 3279	Series II models
					Special nut, LU. 167530 } fuse box		2 3280	
16					Interior mirror		1 334000	
					Drive screw fixing mirror		2 77789	
17					Rubber mat for rear body floor		1 331401	
18					Protection strip for floor mat		1 332565	
					Drive screw fixing protection strip		7 77707	

88 STATION WAGON TRIM



88 STATION WAGON TRIM

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
1					Roof trim, front portion	1	331491	
2					Bracket, cant rail to roof frame	4	331168	
					Drive screw ($\frac{1}{2}$ " No. 6) fixing bracket to cant rail	8	77704	
					Drive screw ($\frac{1}{2}$ " No. 6) } Fixing	9	77704	
					Plain washer, rear } roof frame	5	3886	
					Plain washer, front } to bracket	4	3852	
3					Centre bracket, canopy panel	1	331391	
4					Outer bracket, canopy panel	2	331390	
5					Canopy trim panel R.H.	1	331492	
6					Canopy trim panel L.H.	1	331493	
					Plain washer } Fixing trim panel	4	3852	
					Drive screw ($\frac{1}{2}$ " No. 6) } to brackets	4	77704	
7					Head cloth, rear portion	1	331508	
8					Fixing strip, head cloth, front and rear	2	331203	
					Drive screw ($\frac{1}{2}$ " No. 6) } Fixing	6	77704	
					Plain washer } strip to roof	6	3886	
					Retainer for roof trim } Fixing retainer to vent	4	332240	
					Spire nut } Fixing retainer to vent	12	314394	
					Drive screw } Fixing retainer to vent	24	77932	
9					Side rail, head cloth, rear portion	2	331196	
					Plain washer } Fixing	2	3925	
					Drive screw ($\frac{1}{2}$ " No. 6) } side panel	2	77704	
					Bolt (10 U.N.F. x $\frac{3}{8}$ " long) } Fixing	2	257015	
					Plain washer } side panel to	2	3902	
					Nut (10 U.N.F.) } roof at rear	2	257023	
10					Fixing bracket, R.H., sidelight casing, front	3	331192	
					Fixing bracket, L.H., sidelight casing, front	3	331193	
11					Sidelight casing, trimmed R.H. front	1	331186	
					Sidelight casing, trimmed L.H. front	1	331187	
					Drive screw } Fixing casing	6	77704	
					Plain washer } to bracket	6	3886	
12					Sidelight casing, trimmed R.H. rear	1	331179	
					Sidelight casing, trimmed L.H. rear	1	331180	
					Drive screw ($\frac{1}{2}$ " No. 6) } Fixing casing	2	77704	
					Plain washer } to panel	2	3886	
13					Roll trim for cant rail, R.H.	1	331497	
					Roll trim for cant rail, L.H.	1	331498	
					Drive screw ($\frac{1}{2}$ " No. 6) fixing roll trim to body	4	77704	
14					Rear door trim casing	1	331638	
					Drive screw ($\frac{1}{2}$ " No. 6) fixing lock casing to door	4	77704	
15					Door pull handle	1	306460	
					Drive screw ($\frac{3}{8}$ " No. 10) fixing handle to door	2	78167	



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STATION WAGON

GENERAL EXPLANATION

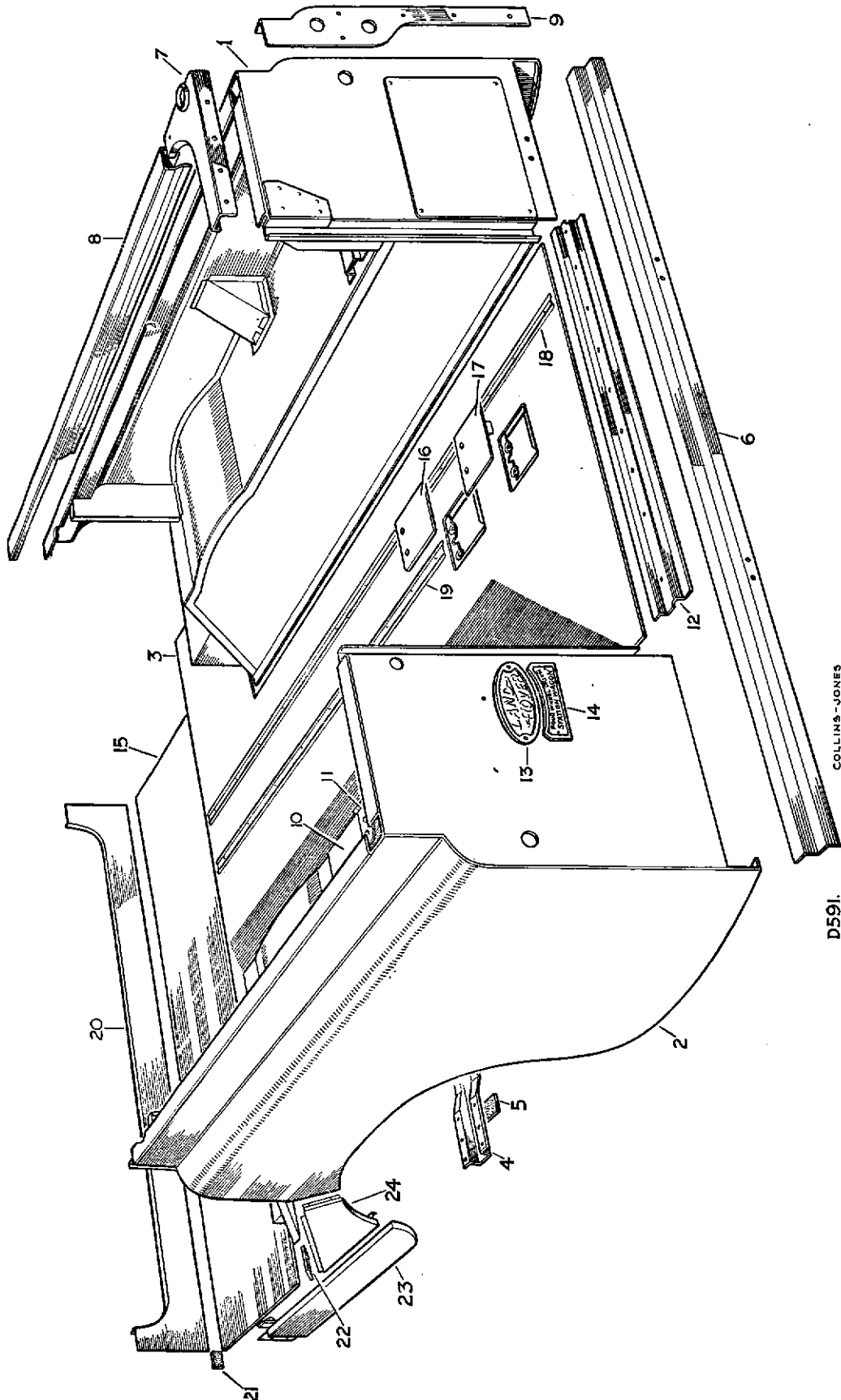
The 109 Station Wagon is mounted on a modified Land-Rover 109 chassis; the majority of spare parts are, however, the same as those required for the basic vehicle.

The following pages, 509 to 539 inclusive, list the parts which are peculiar to the 109 Station Wagon.

The optional equipment listed below is also fitted:—

Private locks	See Page 480
Full length doors on early models. Later models are fitted with the standard two piece doors	See Page 299
De Luxe bonnet with spare wheel carrier	See Page 295, 479 and 480
Flasher equipment	See Pages 457 and 459
Front door and floor trim	See Page 365

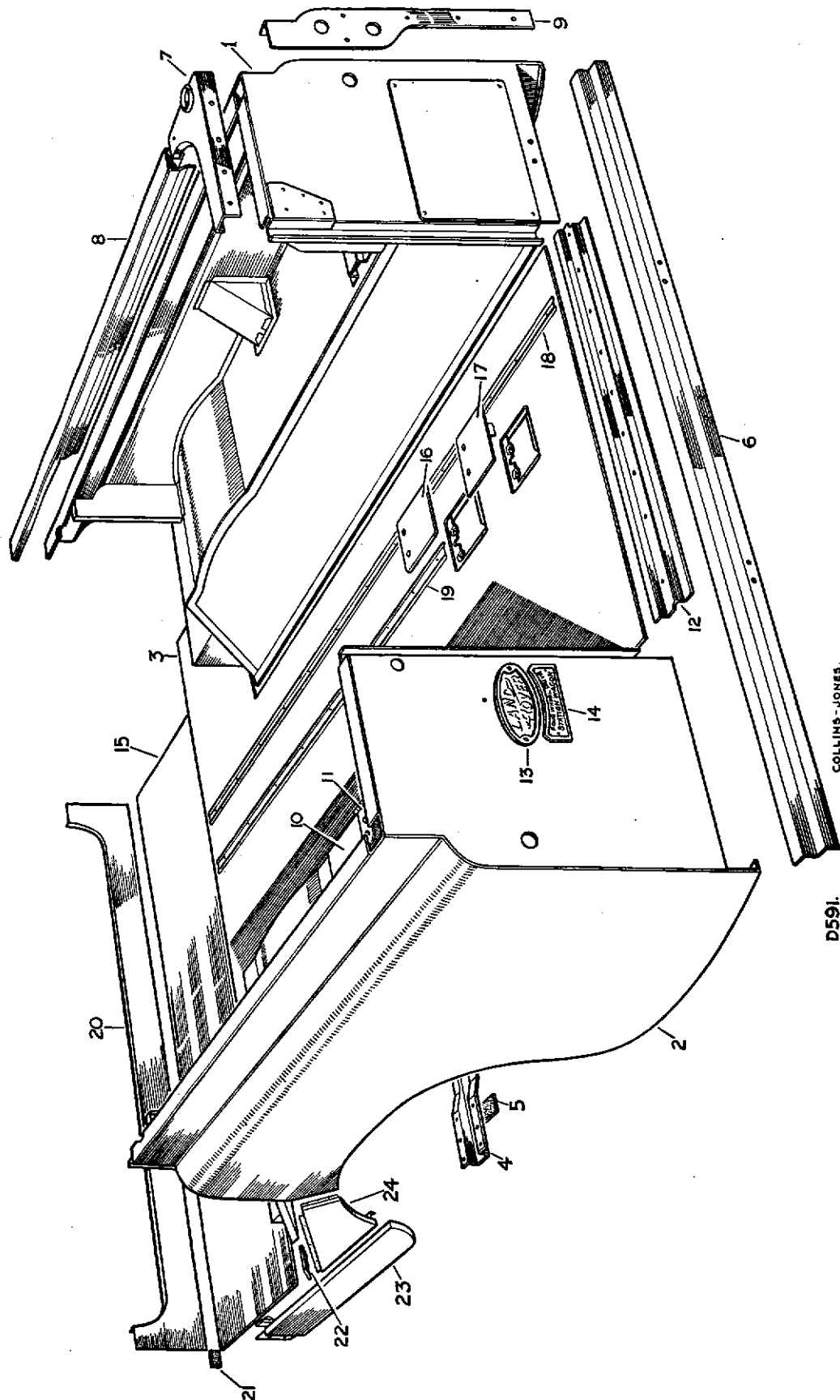
109 STATION WAGON, REAR BODY



109 STATION WAGON, REAR BODY

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					REAR BODY COMPLETE ASSEMBLY,			
					LOWER	1	332983	
1					Body side and wheelarch complete, R.H.	1	333562	
2					Body side and wheelarch complete, L.H.	1	333452	
3					Rear floor	1	333176	
4					Cross-member and pads for rear floor	4	330265	
5					Mounting pad for rear floor cross-member	8	332582	
					Rivet fixing pad to cross-member	16	73979	
6					Rear mounting angle	1	333159	
7					Rear corner capping, R.H.	1	333266	
					Rear corner capping, L.H.	1	333267	
					Pop rivet, long	4	300782	
					Pop rivet, short	4	300919	
					Rivet	8	300783	
					} Fixing capping to body			
8					Capping for body top side, R.H.	1	333234	
					Capping for body top side, L.H.	1	333235	
					Pop rivet	26	300919	
					Rivet	18	300789	
					} Fixing cappings to rear body sides			
9					Rear corner protection angle, R.H.	1	333253	
					Rear corner protection angle, L.H.	1	333254	
					Rivet, medium	20	300783	
					Rivet, short	2	300781	
					Rivet, long	2	302186	
					} Fixing protection angle to body			
10					Lid for rear tool locker	1	304401	
11					Hinge complete	2	303875	
					Pop rivet, fixing hinge to lid	4	300781	
					Hasp complete	1	303871	
					Rivet fixing hasp to lid	2	300789	
					Packing washer	2	3968	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{5}{8}$ " long)	2	255206	
					Spring washer	2	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	2	254800	
					} Fixing hinge to wheelarch box			
					Turnbuckle for locker lid	1	300851	
					Rivet fixing turnbuckle to wheelarch box	3	78248	
12					Retainer for floor mat, rear end	1	332756	
					Drive screw fixing retainer	13	77704	
13					"Land-Rover" nameplate	1	332670	
14					"Station Wagon" nameplate	1	306407	
					Pop rivet, fixing nameplates	4	300919	
15					Intermediate floor for rear body	1	333189	
					Special bolt	10	320045	
					Plain washer	10	3817	
					Special nut	10	302532	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{3}{4}$ " long)	6	78210	
					Plain washer	12	3900	
					Spring washer	6	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	6	254810	
					} Fixing floor to sill			
16					Cover plate for fuel tank, front	1	333201	
17					Cover plate for fuel tank, rear	1	333202	
					Special bolt	4	307339	
					Plain washer	4	3900	
					Special nut	4	302532	
					} Fixing cover plate to floor			

109 STATION WAGON, REAR BODY



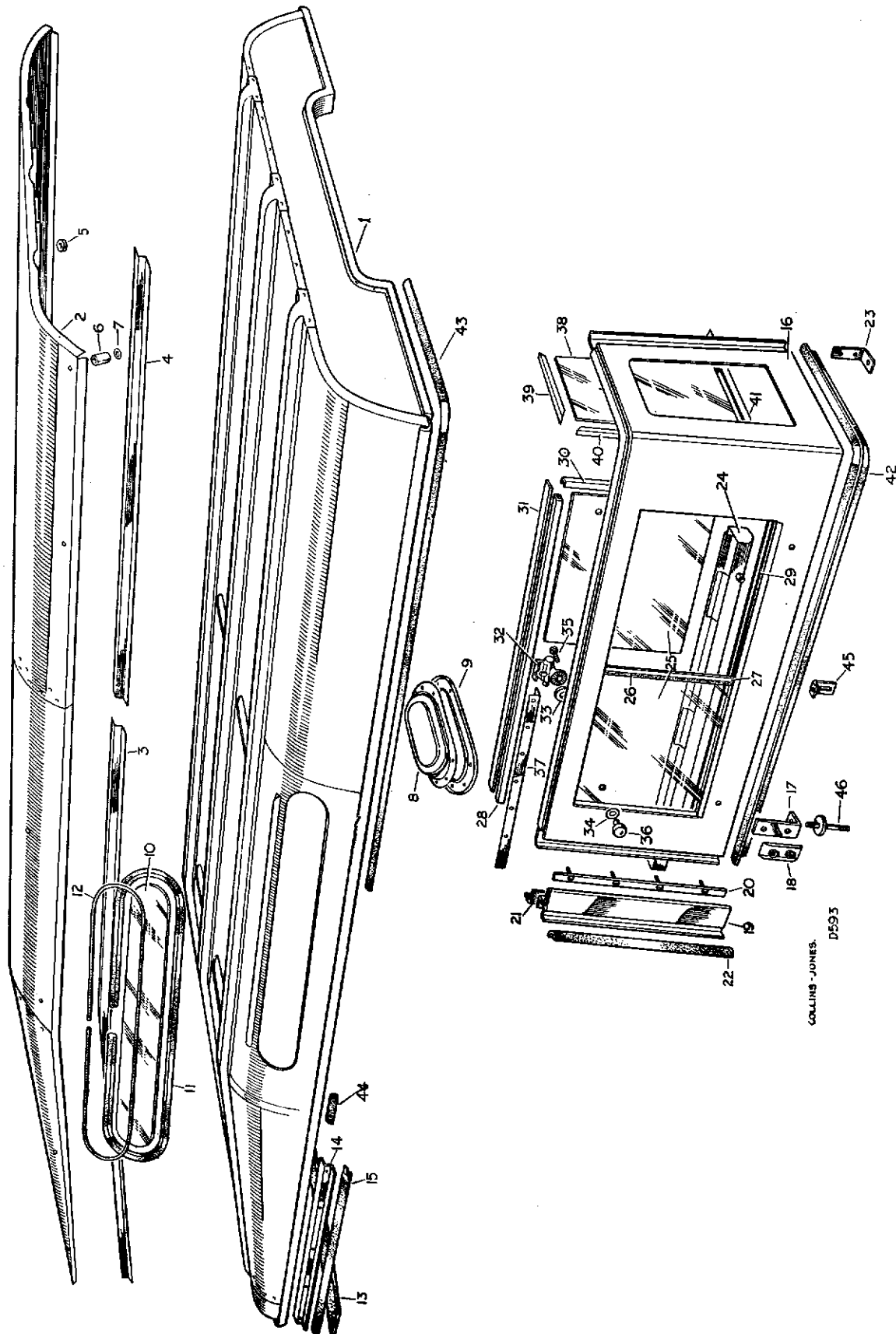
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109 STATION WAGON, REAR BODY

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					Bolt ($\frac{5}{16}$ " U.N.F. x $1\frac{1}{4}$ " long)	4	255211	
					Shakeproof washer	4	72614	
					Shim	10	305232	
					Nut ($\frac{5}{16}$ " U.N.F.)	4	254811	
18					Tread plate, long	3	333183	
19					Tread plate, short	1	333184	
					Pop rivet fixing tread plates to floor	36	78248	
					Tread plate for locker floor	1	334179	
					Pop rivet fixing tread plate to locker floor	7	78248	
20					Toe panel complete....	1	333097	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{3}{4}$ " long)	9	255207	
					Plain washer	9	3840	
					Spring washer	9	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	9	254810	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{5}{8}$ " long)	4	255206	
					Plain washer	4	3840	
					Spring washer	4	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	4	254810	
					Drive screw	4	72628	Alternative to nut plate and fixing below
					Nut plate	2	333714	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{5}{8}$ " long)	4	255206	
					Plain washer	4	3840	
					Spring washer	4	3074	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{5}{8}$ " long)	4	255206	
					Plain washer	4	3840	
					Spring washer	4	3074	
21					Sealing rubber, 'BC' post to toe panel	2	333745	
22					Sealing rubber, 'D' post to wheelarch front flange	2	333263	
					Sill panel, rear R.H.	1	333160	
23					Sill panel, rear L.H.	1	333161	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{5}{8}$ " long)	4	255206	
					Plain washer	8	3821	
					Spring washer	4	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	4	254810	
					Fixing plate	2	330333	
					Plain washer	4	3821	
					Spring washer	4	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	4	254810	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{5}{8}$ " long)	2	255206	
					Plain washer	4	3840	
					Spring washer	2	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	2	254810	
					Body side lower front extension, R.H.	1	333243	
24					Body side lower front extension, L.H.	1	333244	
					Rivet, panel to rear pillar	18	78248	
					Rivet, front to rear panel	4	78248	

109 STATION WAGON, ROOF AND BODY SIDE PANELS

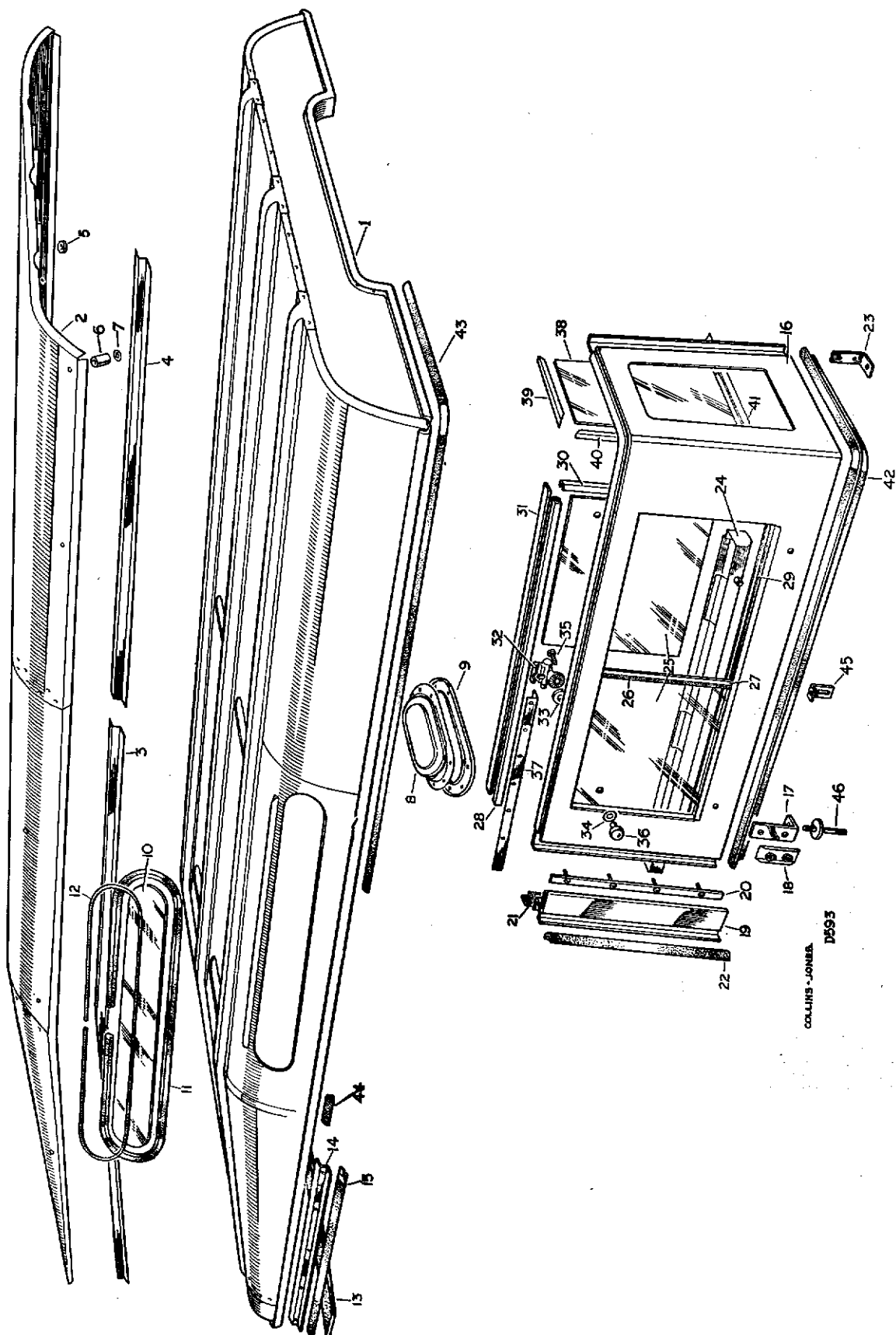


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109 STATION WAGON, ROOF AND BODY SIDE PANELS

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
1					ROOF COMPLETE	1	333211	
2					TROPICAL ROOF PANEL ASSEMBLY	1	332987	
3					Stiffener, front	3	332028	
4					Stiffener, rear	3	333252	
					Drive screw	33	77704	Alternatives, check before ordering
					Pop rivet	33	78248	
					Screw (2 B.A. x $\frac{1}{2}$ " long)	8	77869	
					Plain washer	16	3852	
5					Rubber washer	8	302371	
					Shakeproof washer	8	71082	
					Nut (2 B.A.)	8	3823	
					Screw ($\frac{1}{4}$ " U.N.F. x 2" long)	12	78274	
					Screw ($\frac{1}{4}$ " U.N.F. x $2\frac{1}{4}$ " long)	2	78382	
					Plain washer	28	3900	
6					Distance piece	14	302372	
7					Rubber washer	14	302373	
					Spring washer	14	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	14	254810	
					Drive screw	66	77704	Alternatives, check before ordering
					Pop rivet	66	78248	
8					Roof ventilator	4	333836	
					Drive screw	32	77932	
9					Retainer for roof trim at ventilator	4	332240	
					Drive screw fixing retainer to vent	24	77932	
10					Roof side light glass	2	308070	
11					Weather strip for glass	2	302177	
12					Filler strip for weather strip	2	302178	
13					Sealing rubber for roof to windscreen	1	330878	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{3}{4}$ " long)	10	255207	
					Plain washer	10	3900	
					Spring washer	10	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	10	254810	
					Seal retainer for door top, R.H. front	1	330788	
14					Seal retainer for door top, L.H. front	1	330789	
15					Seal for retainer	2	330541	
					Rivet fixing seal to retainer	10	302818	
					Screw (2 B.A. x $\frac{1}{2}$ " long)	10	77869	
					Plain washer	10	3852	
					Spring washer	10	3073	
					Nut (2 B.A.)	10	3823	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{3}{4}$ " long)	30	255207	
					Plain washer	34	3840	
					Spring washer	30	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	30	254810	

109 STATION WAGON, ROOF AND BODY SIDE PANELS

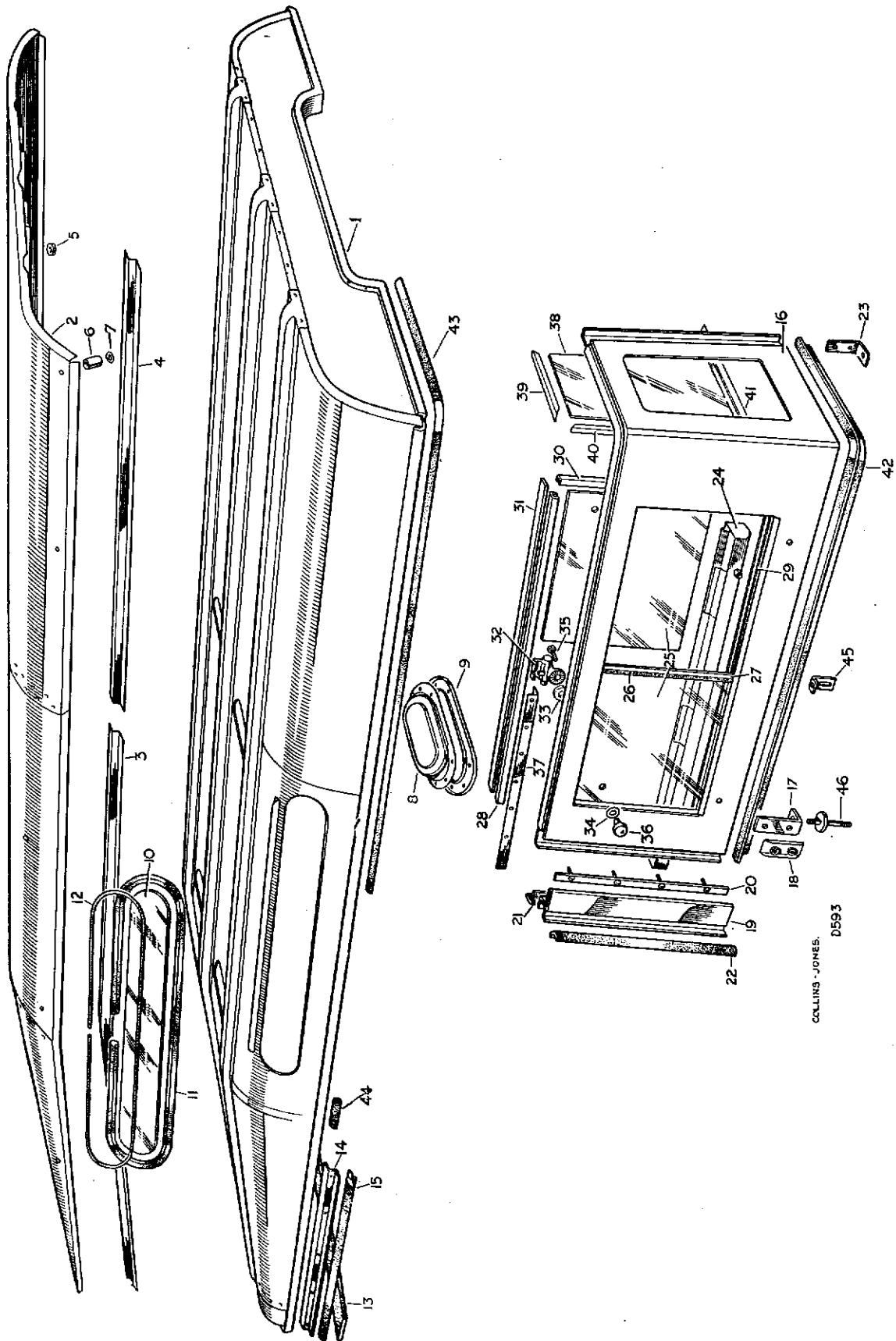


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109 STATION WAGON, ROOF AND BODY SIDE PANELS

PLATE REF.	1 2 3 4	DESCRIPTION	Qty.	Part No.	REMARKS
		SIDE PANEL ASSEMBLY, R.H.	1	332306	
16		SIDE PANEL ASSEMBLY, L.H.	1	332307	
17		Mounting bracket front	2	332080	
		Bolt ($\frac{5}{16}$ " U.N.F. x $\frac{5}{8}$ " long) } Fixing	4	255225	
		Plain washer } mounting	4	3830	
		Spring washer } bracket	4	3075	
18		Nut plate } to body	2	332081	
		Capping for 'D' post, R.H.	1	332112	
19		Capping for 'D' post, L.H.	1	332113	
20		Stud plate	2	332065	
		Screw (2 B.A. x $\frac{1}{2}$ " long) } Fixing	6	77869	
		Plain washer, large } cappings to	6	3852	
		Plain washer, small } side panels	8	3885	
		Spring washer } side panels	14	3073	
		Nut (2 B.A.) } side panels	14	3823	
21		Sealing rubber at top and bottom, upper side,			
		'D' post pillar	6	332215	
22		Door sealing rubber at 'D' post, upper side	2	332152	
		Rivet fixing seal	10	78321	
23		Support bracket at tailboard	2	332052	
		Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{3}{4}$ " long), } Fixing			
		fixing support } support	4	255207	
		Plain washer } bracket at	8	3840	
		Spring washer } tailboard	4	3074	
		Nut ($\frac{1}{4}$ " U.N.F.) } corner	4	254810	
24		Drain channel complete for side window	2	332223	
		Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{5}{8}$ " long) } Fixing drain	4	255206	
		Plain washer } channel to body	4	4071	
		Spring washer } channel to body	4	3074	
		Nut ($\frac{1}{4}$ " U.N.F.) } channel to body	4	254810	
25		Glass for side window, sliding	4	332217	
26		Sealing rubber for sliding light	2	332230	
27		Retainer for sliding light rubber	2	330661	
28		Channel for sliding light, top	4	332744*	
		Channel for sliding light, bottom inner	2	332745*	
29		Channel for sliding light, bottom outer	2	332752	
30		Channel for sliding light, side	4	332746*	
31		Packing strip for top channel	4	332216	
		Drive screw fixing channel....	76	77707	
32		Catch for sliding glass, front, overall length $1\frac{1}{2}$ "	2	332324	
		Catch for sliding glass, rear, overall length 1"....	2	332325	
33		Distance piece for catch } 2 B.A.-type fixing. Alternative to $\frac{1}{4}$ " U.N.F.	6	340390	
34		Washer for catch } Check before ordering	8	340391	
		Screw (2 B.A. x $\frac{3}{4}$ " long) } 2 B.A.-type fixing. Alternative to $\frac{1}{4}$ " U.N.F.	2	78223	
35		Screw (2 B.A. x $\frac{3}{8}$ " long) } Check before ordering	2	78260	
		Washer for catch } 1" U.N.F.-type fixing. Alternative to 2 B.A.	16	340391	
		Screw ($\frac{1}{4}$ " U.N.F. x $\frac{3}{4}$ " long) } Check before ordering	2	78401	
		Screw ($\frac{1}{4}$ " U.N.F. x $\frac{7}{8}$ " long) } Check before ordering	2	78402	
36		Tapped plate for catch } Check before ordering	4	332329	

109 STATION WAGON, ROOF AND BODY SIDE PANELS

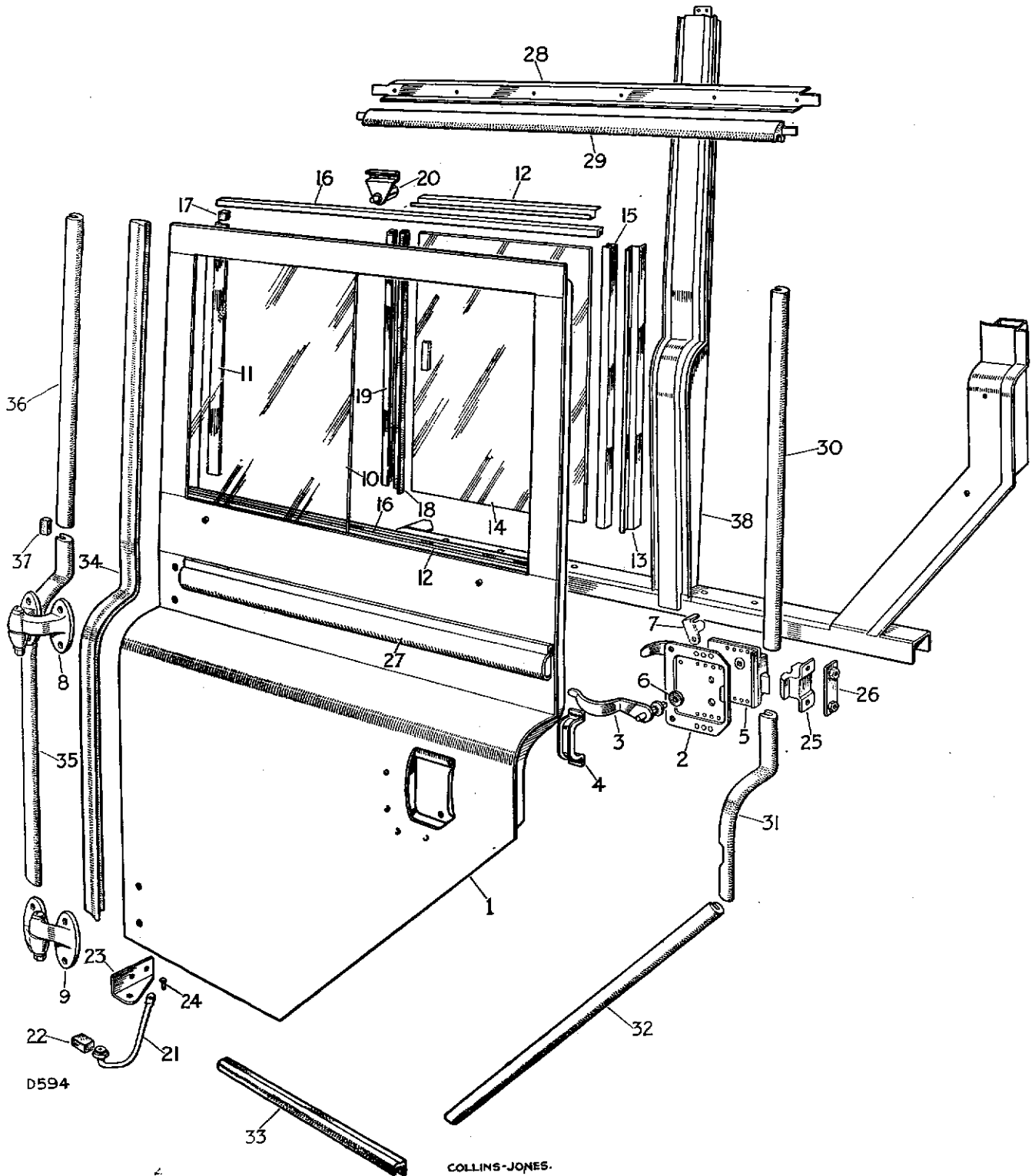


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109 STATION WAGON, ROOF AND BODY SIDE PANELS

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
37					Runner for sliding catch	4	330848	
					Rivet fixing runner to drain channel	28	78248	
38					Glass for rear end window	2	332200	
					Glazing strip for glass	2	332308	
					Retainer for rear end glass, upper R.H.	1	332280	
39					Retainer for rear end glass, upper L.H.	1	332281	
40					Retainer for rear end glass, inner and outer	4	332282	
41					Retainer for rear end glass, lower L.H.	1	332284	
					Retainer for rear end glass, lower R.H.	1	332283	
					Drive screw fixing retainer....	36	78126	
42					Sealing rubber, upper to lower body side	2	333487	
43					Sealing rubber, body side to roof	2	332154	
44					Rubber seal, 'BC' post to roof	2	333257	
45					Support bracket, centre body side	2	332201	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{3}{4}$ " long)	4	255207	Fixing
					Plain washer	6	3900	bracket to
					Spring washer	4	3074	body side
					Nut ($\frac{1}{4}$ " U.N.F.)	4	254810	and capping
46					Mounting stud ($\frac{5}{16}$ " U.N.F.)	4	333268	
					Plain washer	6	3898	Fixing upper
					Special washer	2	332293	to lower body
					Plain washer	2	3830	at front and
					Spring washer	8	3075	rear corners
					Nut ($\frac{5}{16}$ " U.N.F.)	8	254811	
					Bolt ($\frac{5}{16}$ " U.N.F. x $\frac{7}{8}$ " long)	2	255227	Fixing
					Plain washer	2	3830	upper to lower
					Spring washer	2	3075	body at rear
					Nut ($\frac{5}{16}$ " U.N.F.)	2	254811	inner bracket
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{5}{8}$ " long)	4	255206	Fixing upper
					Plain washer	4	3840	to lower body
					Spring washer	4	3074	at rear
					Nut ($\frac{1}{4}$ " U.N.F.)	4	254810	inner gusset

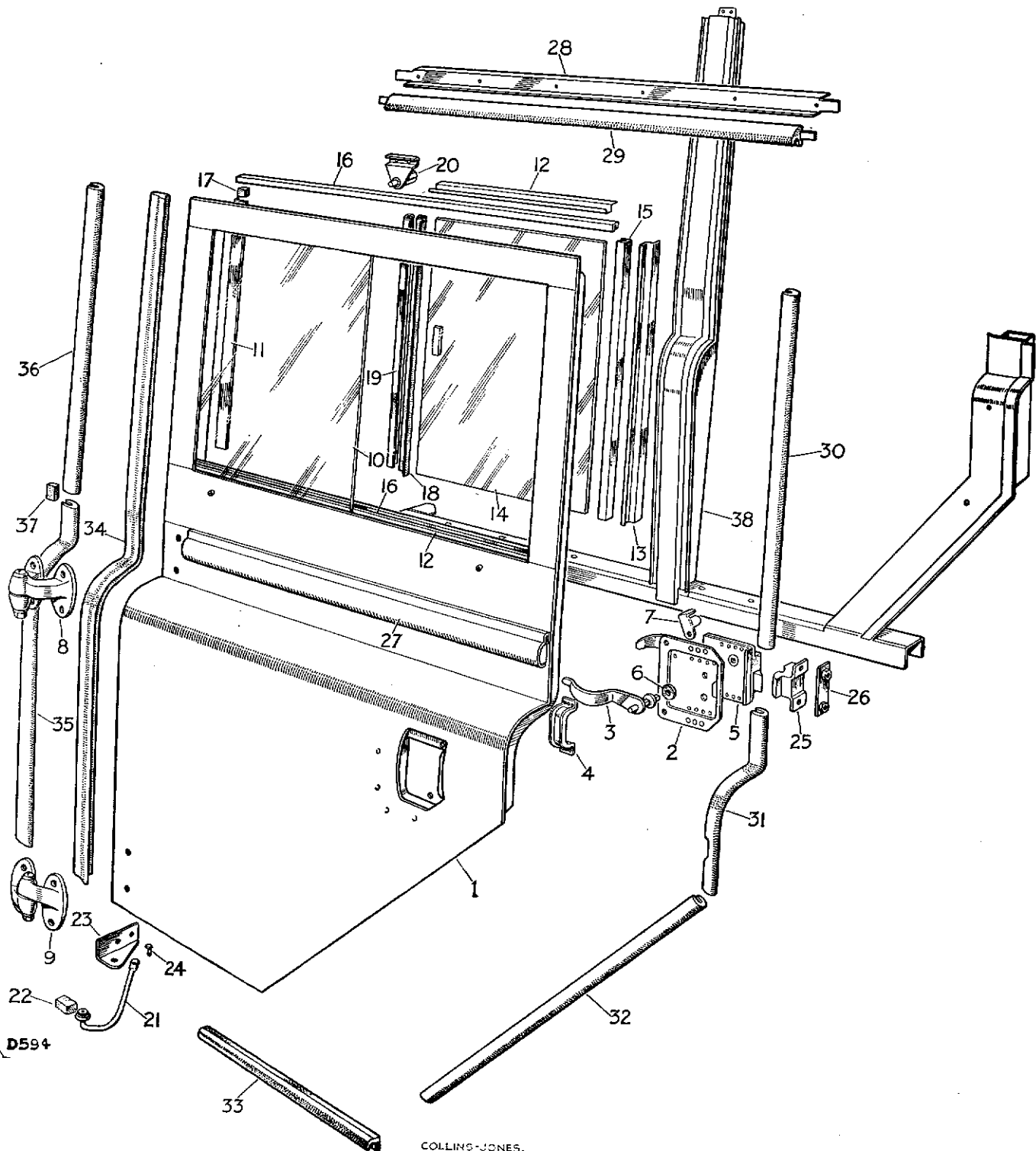
109 STATION WAGON, REAR SIDE DOORS



109 STATION WAGON, REAR SIDE DOORS

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					REAR SIDE DOOR ASSEMBLY, R.H.	1	333044	
1					REAR SIDE DOOR ASSEMBLY, L.H.	1	333045	
					DOOR LOCK, MOUNTING AND HANDLE ASSEMBLY, R.H.	1	333083	
					DOOR LOCK, MOUNTING AND HANDLE ASSEMBLY, L.H.	1	332627	
2					Mounting plate for door lock	2	333080	
					Door handle complete, R.H.	1	307977	
3					Door handle complete, L.H.	1	307978	
4					Bracket for door handle, outer mounting	2	302854	
					Door lock complete, R.H.	1	330113	
5					Door lock complete, L.H.	1	330114	
6					Sealing washer, handle to cover	2	302859	
					Screw (2 B.A. x $\frac{1}{2}$ " long)	8	313858	
					Spring washer	12	3073	
					Nut (2 B.A.)	12	2247	
					Plain washer	8	3685	
					Screw (2 B.A. x $\frac{3}{8}$ " long)	4	314203	
					Locking catch, R.H.	1	333271	
7					Locking catch, L.H.	1	333272	
					Screw (2 B.A. x $\frac{5}{8}$ " long)	2	313860	
					Plain washer, large	2	4034	Models with pivot type catch. Check before ordering
					Plain washer, small	2	3902	
					Spring washer	2	3073	
					Nut (2 B.A.)	4	2247	
					Locknut (2 B.A.)	2	25996	
					Locking catch, R.H.	1	334873	Models with spring-loaded type catch. Check before ordering.
					Locking catch, L.H.	1	334874	
					Rivet fixing door lock cover to outer panel	8	302222	
					Screw ($\frac{1}{4}$ " U.N.F. x $\frac{3}{8}$ " long)	8	78216	Alternative to 2 lines below
					Screw retainer, R.H.	2	332732	
					Screw retainer, L.H.	2	332733	Alternative to line above
					Spring washer	8	3074	
					Nut	8	254800	
					Drive screw, fixing lock assembly to door	2	77903	
					Door hinge, upper R.H.	1	330115	
8					Door hinge, upper L.H.	1	330116	
					Door hinge, lower R.H.	1	330117	
9					Door hinge, lower L.H.	1	330118	
					Bolt ($\frac{5}{16}$ " U.N.F. x 2" long)	8	256226	
					Spring washer	8	3075	
					Nut ($\frac{5}{16}$ " U.N.F.)	8	254811	
10					Fixed window for sidescreen	2	333093	
11					Retainer for sidescreen, fixed window	2	333033	
					Drive screw ($\frac{3}{8}$ " No. 6) fixing retainer to frame	10	78140	
12					Filler, top and bottom, for side screen	4	333081	
13					Filler, rear, for sidescreen	2	330203	
					Packing strip, for glass channel	2	333082	
14					Sliding window with knob for sidescreen	2	333089	
15					Sliding light channel, rear	2	332746	
16					Sliding light channel, top and bottom	4	332747	
					Drive screw ($\frac{1}{2}$ " No. 6) fixing sliding channel	28	77707	

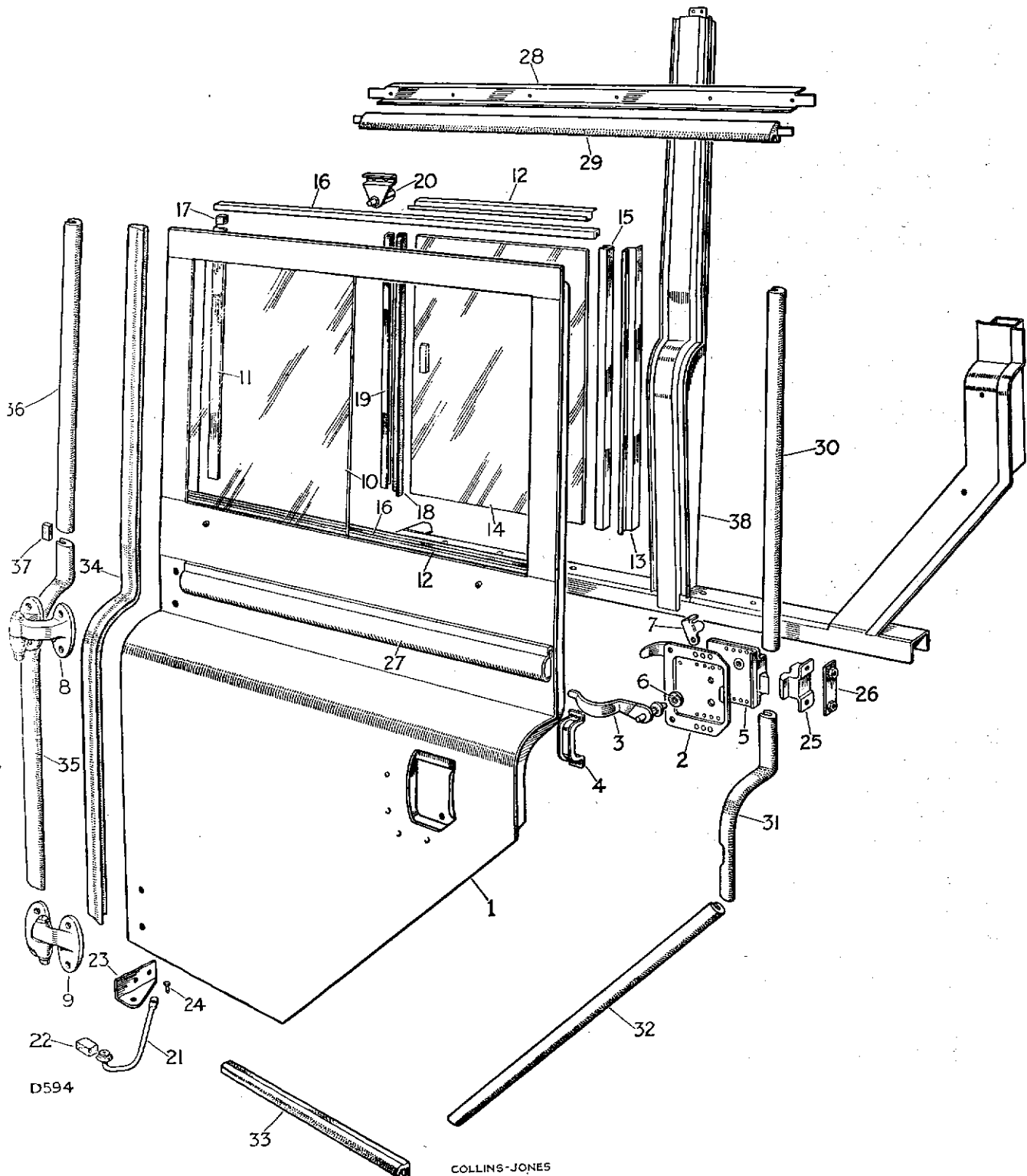
109 STATION WAGON, REAR SIDE DOORS



109 STATION WAGON, REAR SIDE DOORS

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
17					Buffer for sidescreen sliding window at top	2	330162	
					Plain washer } Fixing	2	3886	
					Drive screw } buffer	2	78160	
18					Sealing rubber for sliding glass	2	330660	
19					Retainer for sliding glass sealing rubber	2	330661	
20					Sliding window catch	2	332435	
					Pop rivet fixing catch	4	300781	
					Rod for check strap, R.H.	1	333041	
21					Rod for check strap, L.H.	1	333204	
22					Buffer for check strap, short	2	306295	
					Buffer for check strap, long	2	333445	
					Door check bracket, R.H., for rear side door	1	333095	
23					Door check bracket, L.H., for rear side door	1	333096	
					Bolt ($\frac{5}{16}$ " U.N.F. x $1\frac{1}{8}$ " long)	4	255210	
					Bolt ($\frac{5}{16}$ " U.N.F. x 1" long)	4	255209	
					Shakeproof washer } Fixing brackets to	8	72614	
					Shim } chassis frame	8	305232	
					Nut ($\frac{5}{16}$ " U.N.F.)	8	254811	
24					Clevis pin	2	302828	
					Plain washer, small } Fixing door check rod	4	3947	
					Plain washer, large } to bracket	2	3840	
					Split pin	2	4042	
					Bolt, top ($\frac{5}{16}$ " U.N.F. x $2\frac{1}{2}$ " long)	4	256228	
					Bolt, bottom ($\frac{5}{16}$ " U.N.F. x 3" long)	4	256230	
					Plain washer } hinge to	8	3966	4 off when nut plate is used
					Spring washer } 'BC' post	8	3075	
					Nut ($\frac{5}{16}$ " U.N.F.) } at bottom	8	254811	4 off when nut plate is used
					Nut plate	2	333710	
25					Striking plate for rear side door locks	2	333140	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{5}{8}$ " long)	4	255226	
					Plain washer } Fixing striking plate	4	3840	
					Spring washer } to 'D' post	4	3074	
26					Nut plate	2	333137	
					Waist moulding, rear side door R.H.	1	332658	
27					Waist moulding, rear side door, L.H.	1	333720	
					Special bolt } Fixing mouldings to doors	16	302533	
					Plain washer }	16	2630	
					Spire nut }	16	302532	
					Seal retainer for rear side door, R.H. top	1	333410	
28					Seal retainer for rear side door, L.H. top	1	333411	
29					Rubber seal for retainer	2	333228	
					Rivet fixing seal to retainer	12	78321	
					Screw (2 B.A. x $\frac{1}{2}$ " long)	8	77869	
					Plain washer } Fixing seal and	8	3902	
					Spring washer } retainer to cant rail	8	3073	
					Nut (2 B.A.)	8	3823	

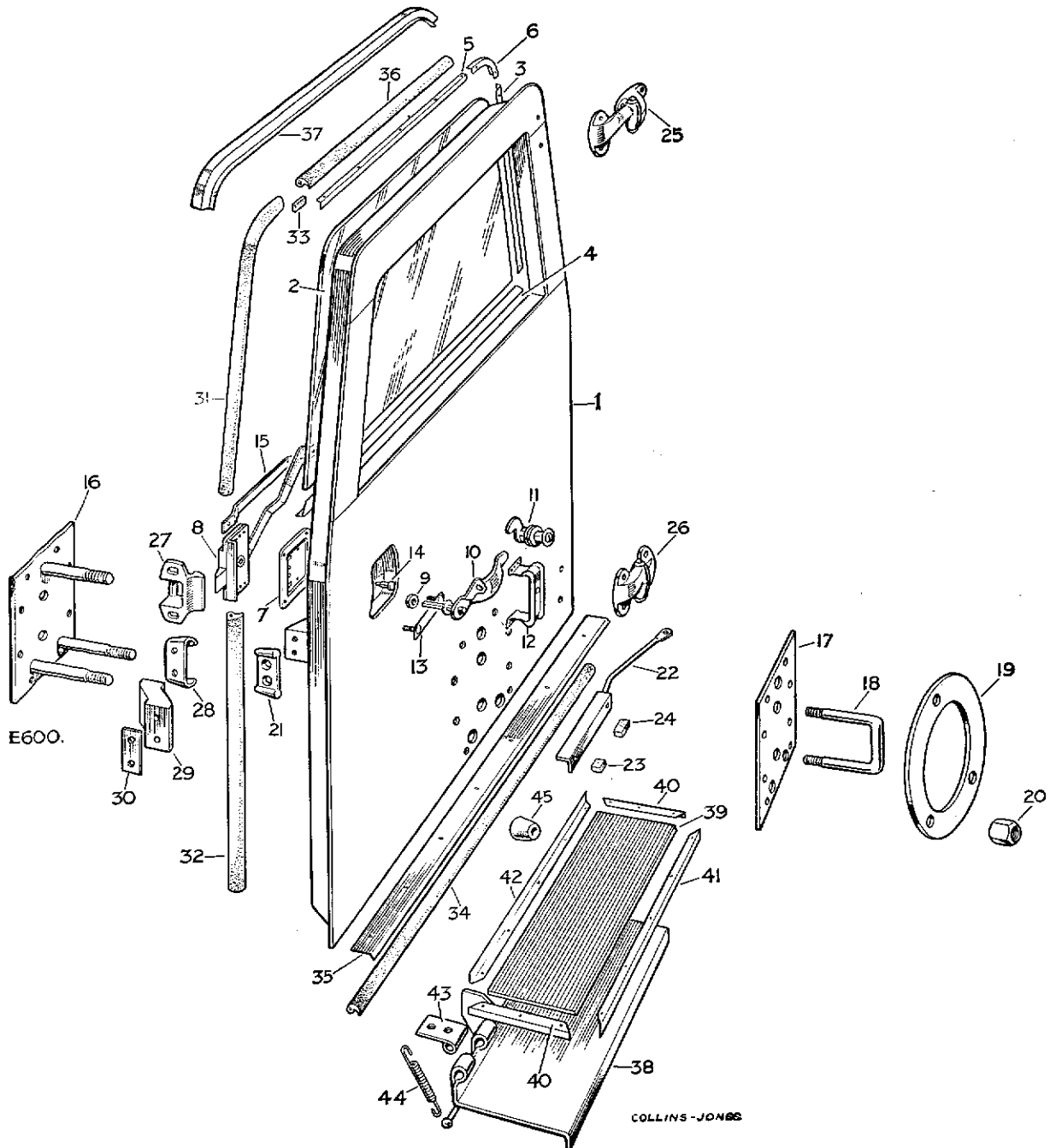
109 STATION WAGON, REAR SIDE DOORS



109 STATION WAGON, REAR SIDE DOORS

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
30					Door sealing rubber for upper vertical 'D' post	2	332152	
					Rivet fixing seal to 'D' post	10	78321	
					Door sealing rubber for lower vertical 'D' post, R.H.	1	333261	
31					Door sealing rubber for lower vertical 'D' post, L.H.	1	333262	
					Rivet fixing seal to 'D' post	10	78321	
32					Door sealing rubber for sloping 'D' post	2	332152	
					Rivet fixing seal to 'D' post	8	78321	
33					Door sealing rubber at rear side sills, bottom	2	333233	
					Rivet fixing seal to sill	8	78321	
34					Door sealing rubber at 'C' post	2	333229	
					Rivet fixing seal at 'C' post	22	78321	
					Door sealing rubber at 'B' post, lower R.H.	1	330539	
35					Door sealing rubber at 'B' post, lower L.H.	1	330540	
					Rivet fixing seal to 'B' post	12	78321	
36					Door sealing rubber at 'B' post, upper	2	332152	
					Rivet fixing seal to 'B' post	10	78321	
37					Filler piece for 'B' post seal	2	330850	
					Frame for front and rear side doors, R.H.	1	333100	
38					Frame for front and rear side doors, L.H.	1	333101	
					Bracket, sill channel to panel....	6	330389	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{3}{4}$ " long)	12	255207	
					Plain washer	24	3821	
					Spring washer	12	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	12	254810	
					Bolt plate	2	332603	
					Plain washer	4	3841	
					Spring washer	4	3075	
					Nut ($\frac{5}{16}$ " U.N.F.)	4	254811	
					Bracket for sill, rear end, R.H.	1	333259	
					Bracket for sill, rear end, L.H.	1	333260	
					Bolt ($\frac{5}{16}$ " U.N.F. x $\frac{7}{8}$ " long)	8	255227	
					Plain washer	16	3841	
					Spring washer	8	3075	
					Nut ($\frac{5}{16}$ " U.N.F.)	8	254811	
					Plug for redundant hole on 'BC' post, bottom	2	265683	

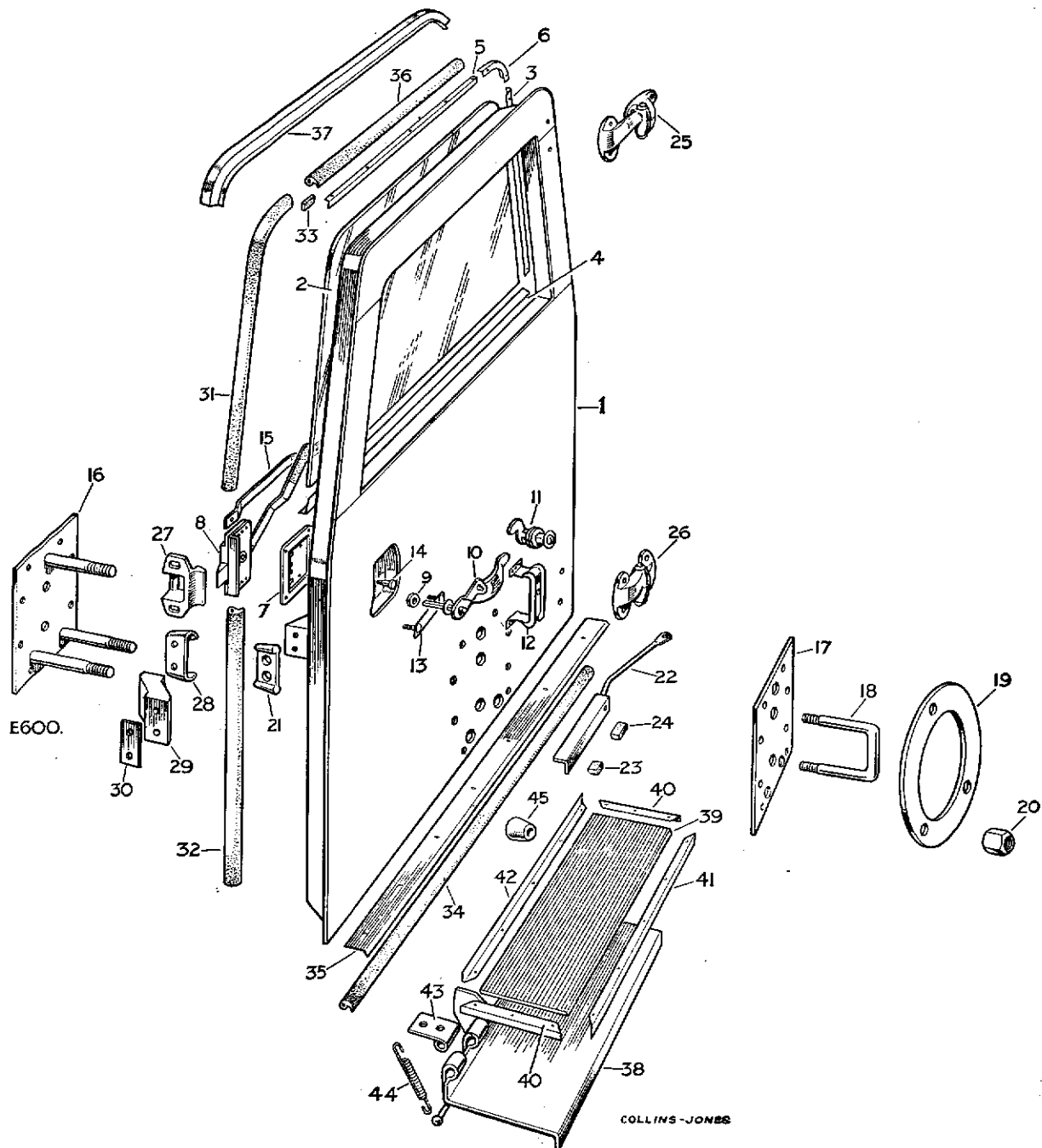
109 STATION WAGON, REAR DOOR



109 STATION WAGON, REAR DOOR

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					REAR DOOR COMPLETE ASSEMBLY	1	333415	
1					Rear door	1	333416	
2					Glass for rear door	1	333031	
3					Retainer for glass, vertical	2	333033	
4					Retainer for glass, bottom	1	333032	
5					Retainer for glass, top	1	333034	
6					Retainer for glass, corners	2	333035	
					Drive screw fixing retainers	32	78140	
					DOOR LOCK, MOUNTING AND HANDLE			
					ASSEMBLY	1	333039	
7					Mounting plate for door lock	1	333080	
8					Door lock	1	333040	
9					Washer, handle to cover	1	302859	
10					Door handle with lock	1	332432	
11					Barrel lock	1	306036	
					Key for barrel lock	1	307289	State key number when ordering
12					Bracket for door handle	1	302854	
					Screw (2 B.A. x $\frac{1}{2}$ " long)	6	313858	
					Spring washer	6	3073	
					Plain washer	4	3685	
					Nut (2 B.A.)	6	2247	
					Rivet	4	302222	
					Special screw	4	78216	2 off when stud plate is fitted
13					Stud plate, door lock, bottom	1	332732*	
					Spring washer	4	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	4	254800	
					Drive screw, fixing lock assembly to door	2	77903	
14					Locking pillar for catch	1	332434	
					Plain washer	1	2226	
					Spring washer	1	3073	
					Nut (2 B.A.)	1	2247	
15					Waist rail lock handle protection strip	1	333037	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{3}{4}$ " long)	2	255207	
					Spring washer	2	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	1	254800	
16					Wheel stud plate	1	333435	
17					Clamp plate for spare wheel stud plate	1	333446	
					Screw ($\frac{1}{4}$ " U.N.F. x $\frac{3}{4}$ " long)	8	78210	
					Spring washer	8	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	8	254810	
18					'U' bolt for spare wheel support	1	333447	
					Nut ($\frac{1}{8}$ " U.N.F.) fixing 'U' bolt to door	2	254814	
19					Retaining plate for spare wheel	1	333439	
20					Hub nut fixing wheel and retaining plate to 'U' bolt	6	217361	
					Male dovetail	1	333438	1958-59
21					Male dovetail	1	332942	1960 onwards
					Screw ($\frac{1}{4}$ " U.N.F. x $\frac{5}{8}$ " long)	2	78233	
					Spring washer	2	3074	
					Nut	2	254810	
22					Rod for check strap	1	333041	
23					Buffer for check strap, short	1	306295	
24					Buffer for check strap, long	1	333445	

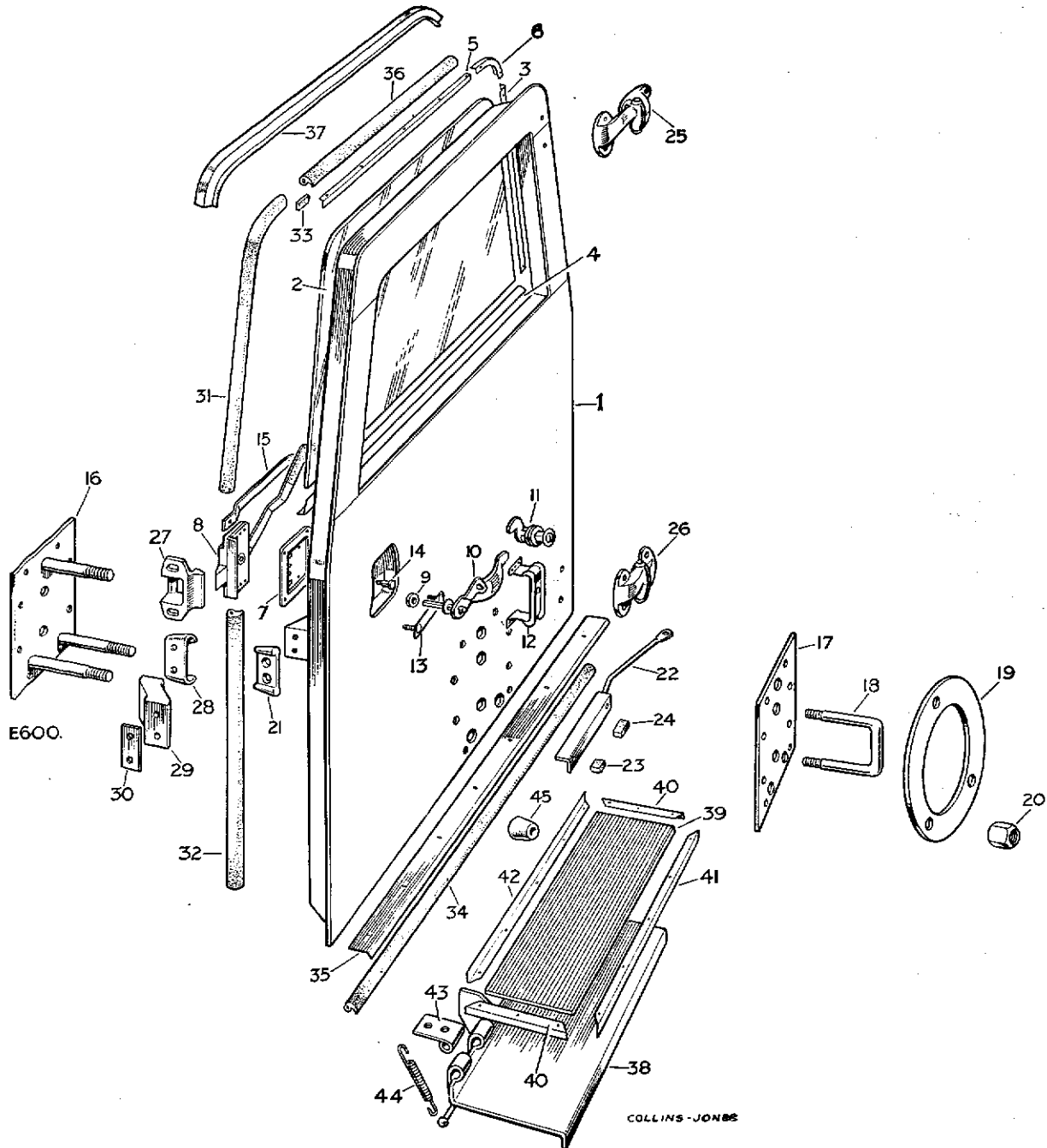
109 STATION WAGON, REAR DOOR



109 STATION WAGON, REAR DOOR

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
25					Hinge for rear door, upper	1	333036	
26					Hinge for rear door, lower	1	330117	
					Bolt ($\frac{5}{16}$ " U.N.F. x 2" long)	4	256226	} Fixing hinge to door frame
					Spring washer	4	3075	
					Nut ($\frac{5}{16}$ " U.N.F.)	4	254811	
					Bolt ($\frac{5}{16}$ " U.N.F. x $\frac{7}{8}$ " long)	4	255227	} Fixing door hinges to body
					Plain washer	4	3830	
					Spring washer	4	3075	
					Nut ($\frac{5}{16}$ " U.N.F.)	4	254811	} Fixing check strap rod to floor
					Bolt ($\frac{1}{4}$ " U.N.F. x $1\frac{1}{2}$ " long)	1	255251	
					Spring washer	1	3074	
					Plain washer, thick	2	4075	} check strap rod to floor
					Plain washer, thin	2	3947	
					Nut ($\frac{1}{4}$ " U.N.F.)	2	254810	
27					Striking plate	1	333140	
					Bolt ($\frac{1}{4}$ " U.N.F. x 1" long)	2	255209	} Fixing striking plate to rear of body
					Plain washer	As required	3817	
					Spring washer	2	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	2	254800	
					Female dovetail	1	333440	1958-59
28					Female dovetail	1	332147	1960 onwards
					Spacer	1	333444	1958-59
29					Spacer	1	332943	1960 onwards
					Screw ($\frac{1}{4}$ " U.N.F. x $\frac{5}{8}$ " long) fixing dovetail to spacer	2	78233	
					Screw ($\frac{1}{4}$ " U.N.F. x 1" long)	2	78387	} Fixing male dovetail to door
					Spring washer	2	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	2	254810	
					Set bolt ($\frac{1}{4}$ " U.N.F. x $\frac{3}{4}$ " long)	2	255207	} Fixing spacer to L.H. rear pillar
					Plain washer	2	3900	
30					Shim	2	305232	
					Spring washer	2	3074	
31					Seal for door sides	3	330535	
32					Seal for door side, L.H. bottom	1	332563	
33					End filler piece for seals	4	330850	
					Rivet fixing seals to body	22	302818	
					Protection strip for rear door, bottom	1	333203	
34					Seal for rear door, bottom	1	332564	
35					Retainer fixing seal to rear door, bottom	1	332756	
					Drive screw ($\frac{1}{2}$ " No. 6) fixing seal and retainer to floor	13	77704	
36					Seal for rear door, top	1	332149	
					Rivet fixing seal	11	302818	
37					Retainer for rear door seal, top	1	332151	
					Screw (2 B.A. x $\frac{1}{2}$ " long)	9	77869	} Fixing retainers to roof panel
					Plain washer	9	3902	
					Spring washer	9	3073	
					Nut (2 B.A.)	9	3823	

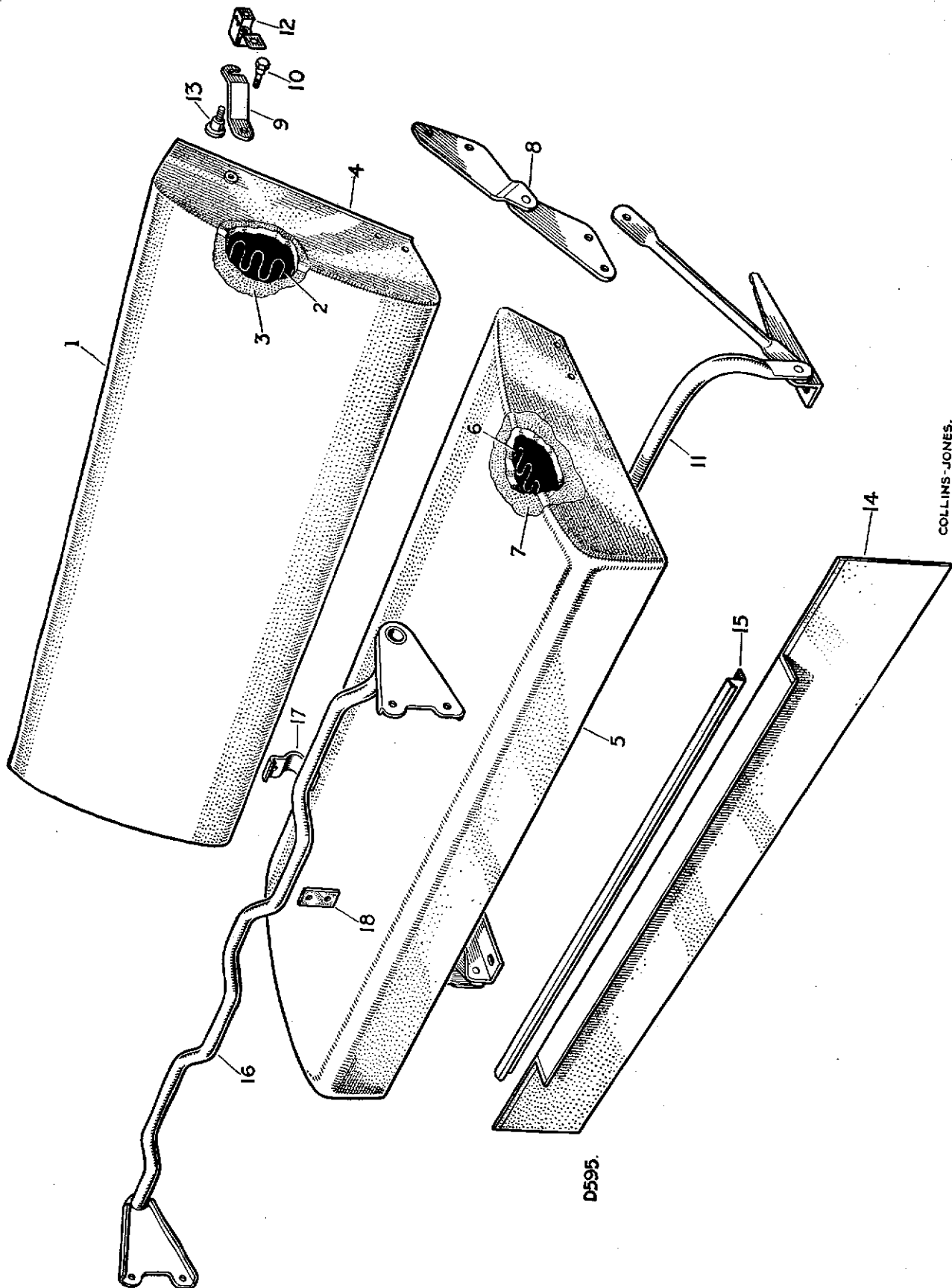
109 STATION WAGON, REAR DOOR



109 STATION WAGON, REAR DOOR

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
38					REAR STEP COMPLETE	1	501053	
39					Rubber mat for step	1	245137	
40					Retainer for rear step, side....	2	245136	
41					Retainer for rear step mat, front	1	245135	
42					Retainer for rear step mat, rear	1	245134	
					Rivets fixing mat end cappings	16	4022	
43					Hinge, centre, for rear step	2	245131	Overall width 19½".
					Bolt (⅜" U.N.F. x 4" long)	2	256253	Alternative to the 11½" step below
					Locknut (⅜" U.N.F.)	4	254852	
					Bolt (⅜" U.N.F. x ⅝" long)	2	255046	Check before ordering
					Locker	2	235731	
44					Spring for rear step....	2	264362	
45					Buffer for rear step	1	304125	
					Plain washer	1	3867	Check before ordering
					Drive screw	1	78142	
					REAR STEP COMPLETE	1	508947	
					Rubber for rear step	1	508957	
					Retainer for rear step, side....	2	245136	
					Retainer for rear step mat, front	1	508959	
					Retainer for rear step mat, rear	1	508958	
					Rivet fixing mat end cappings	14	4022	Overall width 11½".
					Spring for rear step....	1	264362	Alternative to the 19½" step, above
					Buffer for rear step	1	304125	
					Plain washer	1	3867	Check before ordering
					Drive screw	1	78142	
					Rubber buffer for underside of rear step	1	304125	
					Plain washer	1	3867	
					Screw (2 B.A. x ⅝" long)	1	77758	
					Hinge pin for rear step	1	509120	
					Plain washer	2	3833	
					Split pin	2	2395	

109 STATION WAGON, CENTRE SEAT AND FRONT SQUAB



COLLINS-JONES.

D595.

109 STATION WAGON, CENTRE SEAT AND FRONT SQUAB

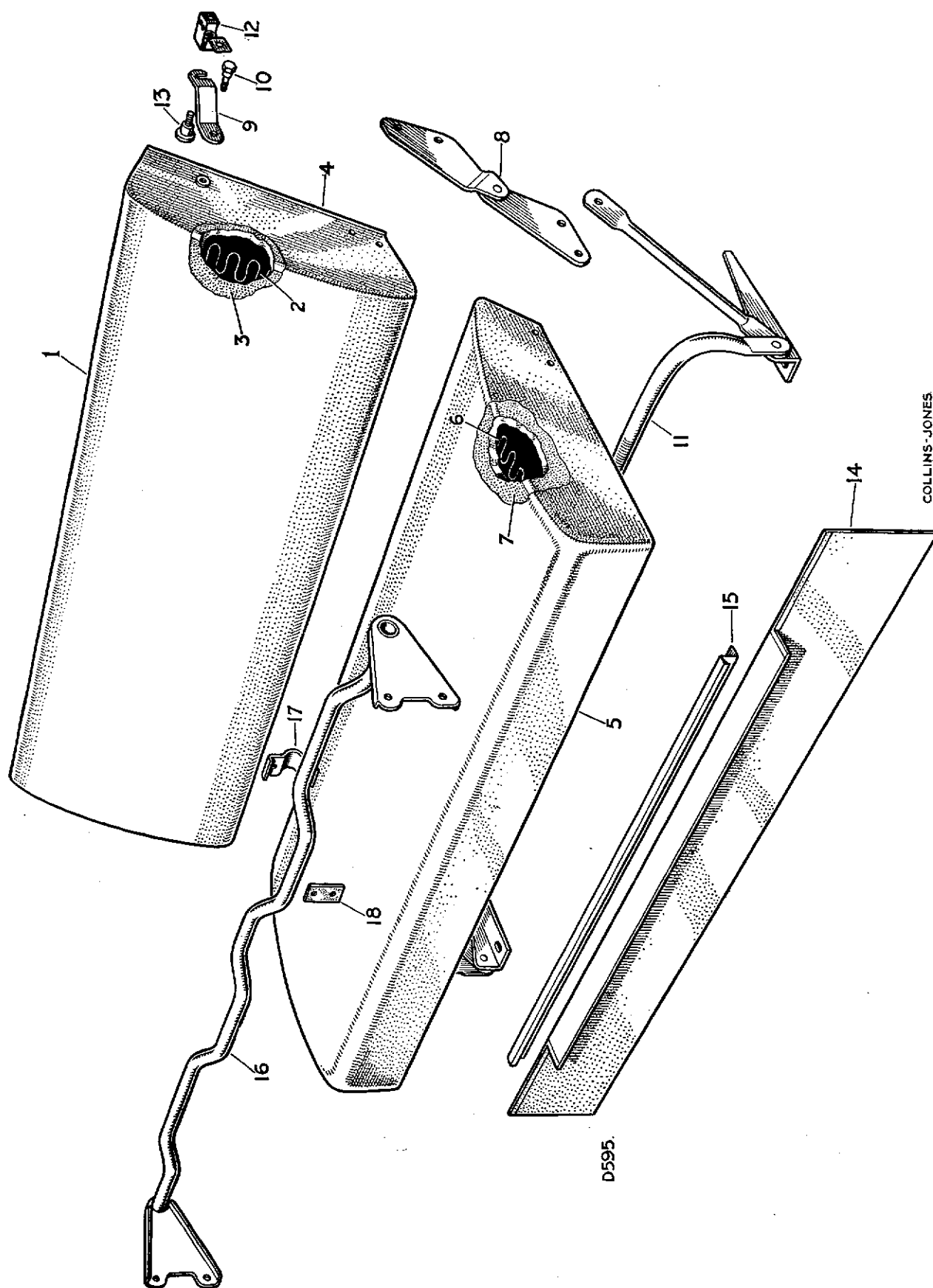
PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					CENTRE SEAT COMPLETE ASSEMBLY....	1	333526	
1					CENTRE SEAT SQUAB ASSEMBLY, TRIMMED	1	333527	
2					No-sag seat spring	17	308173	
					Wire for seat springs	1	308310	
3					Interior for centre squab	1	308144	
4					Trim board for centre seat squab	1	308156	
					Drive screw } Fixing trim board	15	77903	
					Plain washer } to frame	15	3886	
					Trim clip, fixing squab cover	38	315264	
5					CENTRE SEAT CUSHION ASSEMBLY, TRIMMED	1	333528	
6					No-sag seat springs	17	308173	
					Wire for seat springs	1	308310	
7					Interior for centre cushion	1	308155	
					Trim clip fixing cushion cover	38	315264	
					Hinge R.H. } For	1	308136	
8					Hinge L.H. } seat squab	1	308137	
					Set bolt ($\frac{5}{16}$ " U.N.F. x $\frac{5}{8}$ " long)	8	255225	
					Spring washer } cushion and	8	3075	
					Support link, R.H.	1	308713	
9					Support link, L.H.	1	308714	
10					Special set bolt ($\frac{5}{16}$ " U.N.F.)	2	331708	
					Plain washer } Fixing links to	2	3830	
					Centre seat support tube	1	333507	
					Set bolt ($\frac{5}{16}$ " U.N.F. x $1\frac{1}{2}$ " long)	2	255232	
					Plain washer } seat to	2	3899	
					Spring washer } support tube	2	3075	
					Bolt ($\frac{5}{16}$ " U.N.F. x $\frac{5}{8}$ " long)	2	255225	
					Spring washer } Fixing	2	3075	
					Nut ($\frac{5}{16}$ " U.N.F.) } centre seat	2	254811	
					Bolt ($\frac{5}{16}$ " U.N.F. x $\frac{3}{4}$ " long)	6	255226	
					Plain washer } Fixing centre	6	3830	
					Spring washer } seat to floor	6	3075	
					Nut ($\frac{5}{16}$ " U.N.F.)	6	254811	
12					Bracket and locking screw for squab support link	2	333277	
13					Locking screw ($\frac{5}{16}$ " U.N.F.)	2	333280	
					Pop rivet fixing bracket to capping	8	78248	
					Locking plate and screw for squab support link...	2	334174*	
					Locking screw ($\frac{5}{16}$ " U.N.F.)	2	334176*	
					Bolt ($\frac{1}{4}$ " U.N.F. x $1\frac{9}{16}$ " long)	4	255205	
					Spring washer	4	3074	
					Nut plate ($\frac{1}{4}$ " U.N.F.)	2	334177	
					Strap for rear centre seat	2	331707	
					Stud for strap	2	320245	
					Screw (2 B.A. x $\frac{1}{4}$ " long)	2	77993	
					Spring washer } Fixing stud	2	3073	
					Nut (2 B.A.)	2	3823	

Riveted type

Bolted type

Alternatives.
Check before ordering

109 STATION WAGON, CENTRE SEAT AND FRONT SQUAB



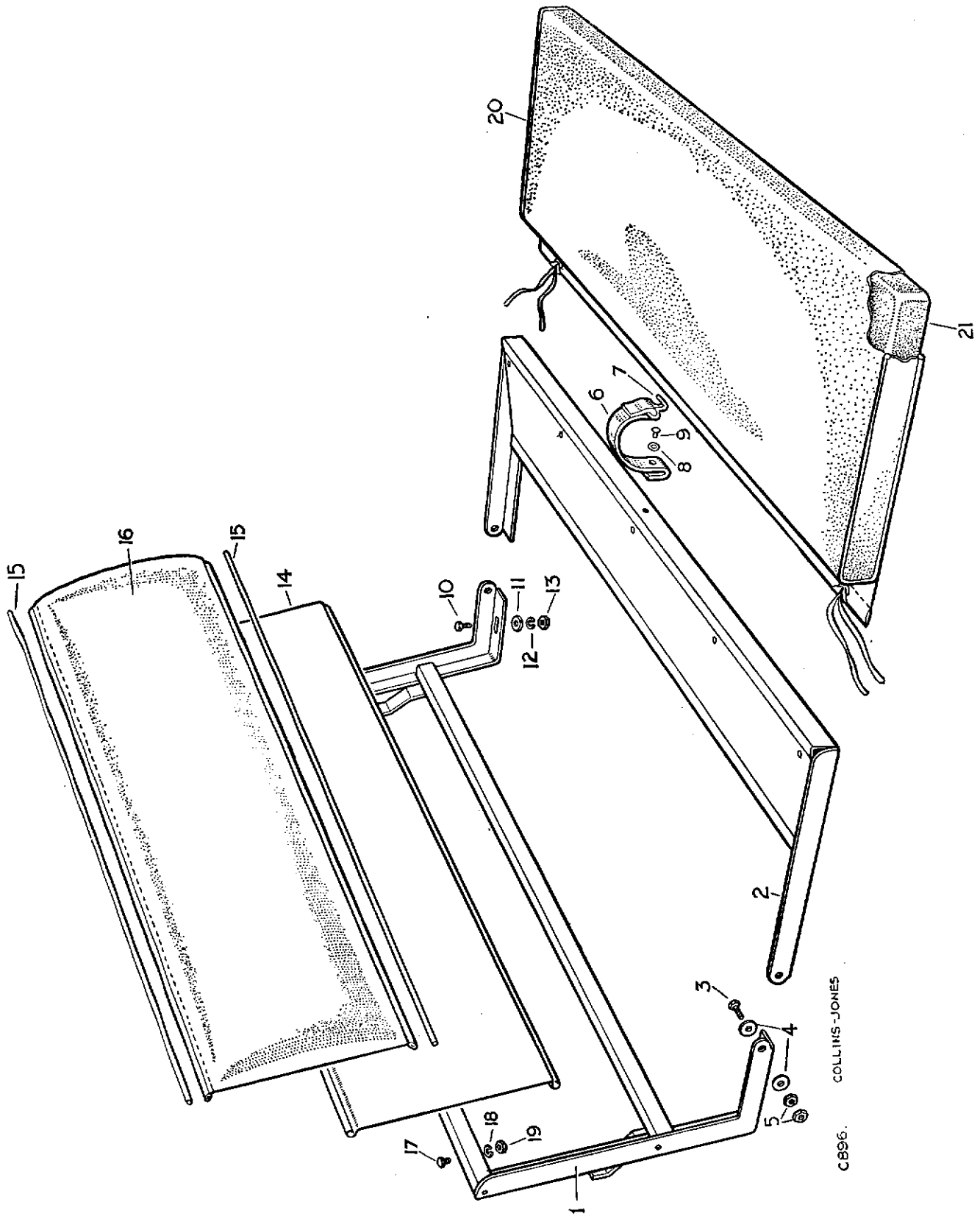
COLLINS-JONES

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109 STATION WAGON, CENTRE SEAT AND FRONT SQUAB

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
14					Cover for rear centre toe panel	1	331616	
15					Retainer, cover to seat base	1	331532	
					Drive screw ($\frac{3}{8}$ " No. 6) fixing retainer to seat base	5	77704	
16					Grab rail between 'BC' posts in front of centre seat	1	333395	
					Set bolt ($\frac{5}{16}$ " U.N.F. x $\frac{3}{4}$ " long) } Fixing	4	255226	
					Plain washer } grab rail to	4	3830	
					Spring washer } 'BC' post	4	3075	
					Front squab, trimmed, driver's	1	331784	
					Front squab, trimmed, passenger	1	332357	
					Front squab, trimmed, centre	1	332340	
17					Retaining clip } Fixing non-adjustable	4	333399	Clip type fixing
18					Packing rubber } front seats	4	333400	Alternative to strap
					Drive screw } to grab rail	8	72628	Check before ordering
					Retaining strap, non-adjustable front seat to grab rail	4	332355	
					Spire nut } Fixing strap to	8	78237	
					Plain washer } non-adjustable	8	4034	Strap type fixing. Alternative to clip
					Drive screw } front seat	8	78438	Check before ordering
					Stud for retaining strap	4	320345	
					Drive screw, fixing stud to grab rail	4	78412	
					Packing rubber } Fixing on	2	333400	
					Plain washer } adjustable front seat	4	3840	Alternative to three lines below
					Drive screw }	4	72628	Check before ordering
					Spire nut }	2	78237	
					Plain washer }	2	3885	Alternative to two lines above
					Drive screw }	2	78438	Check before ordering
					Grab rail behind centre seat	1	333510	
					Set bolt ($\frac{5}{16}$ " U.N.F. x $\frac{5}{8}$ " long) } Fixing	2	255225	
					Spring washer } grab rail	2	3075	
					Clip for starting handle and jack handle	5	508035	
					Bracket for starting handle	4	332376	
					Bracket for starting handle and jack handle	1	332377	
					Rivet fixing clips to brackets	5	78248	
					Drive screw ($\frac{1}{2}$ " No. 10) } Fixing brackets to base	10	78153	
					Packing washer } of centre seat cushion	8	4171	

109 STATION WAGON, REAR SEATS

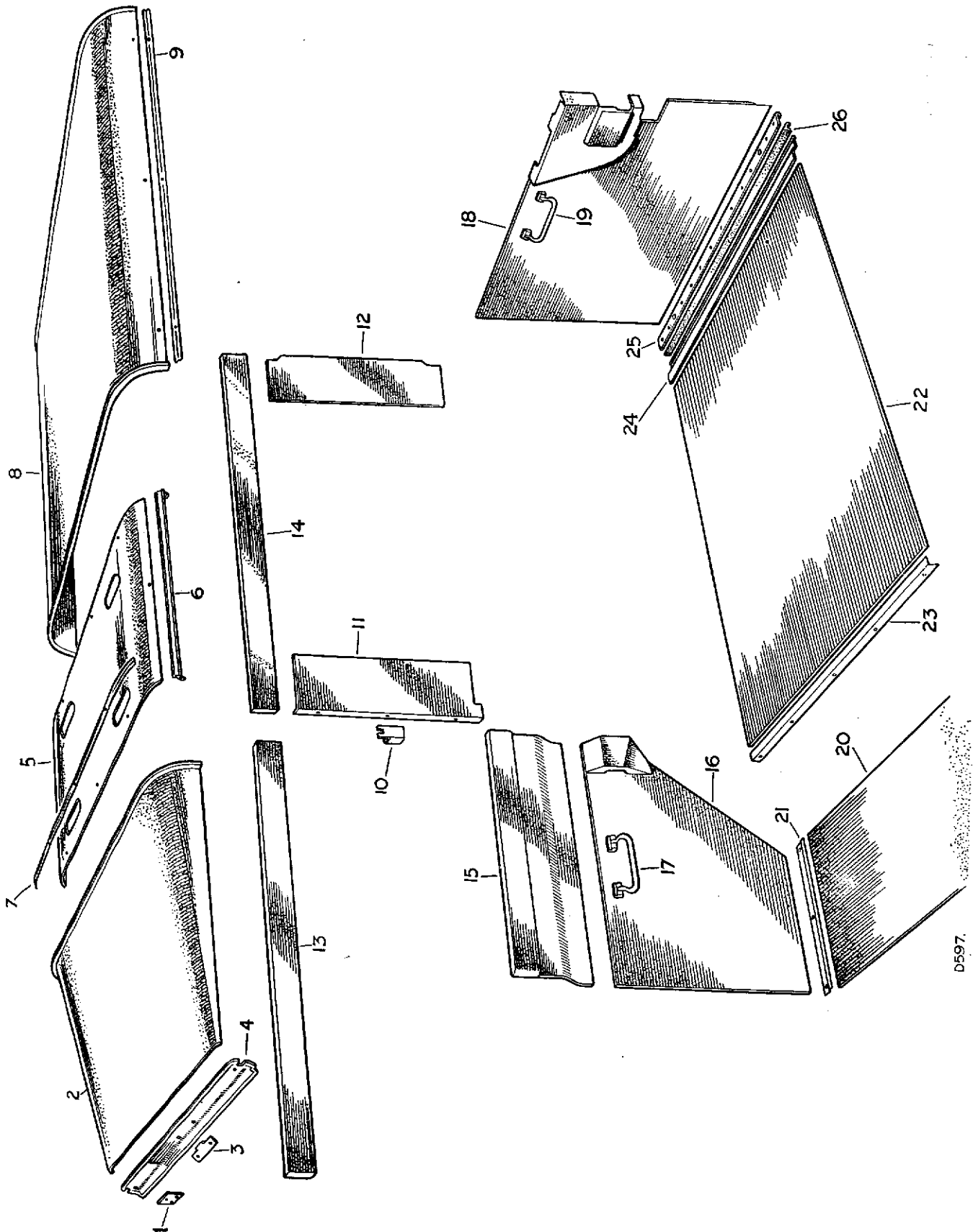


CB96. COLLINS-JONES

109 STATION WAGON, REAR SEATS

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					REAR SEAT FRAME ASSEMBLY, R.H.	1	331646	
					REAR SEAT FRAME ASSEMBLY, L.H.	1	331647	
1					Rear seat back frame	2	331229	
2					Hinged base for rear seat	2	320521	
3					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{3}{4}$ " long)	4	255207	} Fixing seat base to frame back
4					Plain washer	12	3821	
5					Nut ($\frac{1}{4}$ " U.N.F.)	4	254810	
					Backrest securing clip, R.H.	1	333293	
					Backrest securing clip, L.H.	1	333294	
					Backrest securing clip	2	333295	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{5}{8}$ " long)	8	255206	} Fixing clips to frame
					Spring washer	3	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	8	254180	
					Buffer	2	331699	
					Screw (2 B.A. x $\frac{7}{8}$ " long)	2	77925	} Fixing buffer to seat frame back
					Plain washer	4	4030	
					Nut (2 B.A.)	2	3823	
6					Strap for seat	2	302648	
7					Hook for strap	2	301005	
					Plain washer	4	3816	} Fixing strap to hinged base
					Pop rivet	2	300782	
8					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{3}{4}$ " long)	4	255207	} Fixing seat frame to wheelarch box
9					Plain washer	4	3821	
10					Spring washer	4	3074	
					Packing washer	8	2228	
11					Nut ($\frac{1}{4}$ " U.N.F.)	4	254810	
					REAR SEAT BACKREST TRIMMED ASSEMBLY, GREY	2	320084	
12					Back rest panel	2	301470	
13					Retaining rod for pad	2	301476	
14					Pad for back rest	2	302647	
15					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{1}{2}$ " long)	12	255204	} Fixing back rest to frame
16					Spring washer	12	3074	
17					Nut ($\frac{1}{4}$ " U.N.F.)	12	254800	
					REAR SEAT CUSHION ASSEMBLY, GREY	2	320085	
18					Pad for rear cushion	2	302655	

109 STATION WAGON, BODY TRIM



D597.

109 STATION WAGON, BODY TRIM

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
1					Bracket, cant rail to roof frame	4	331168	
					Drive screw ($\frac{3}{8}$ " No. 6) fixing bracket to cant rail	8	77704	
2					Roof trim, front portion	1	331491	
					Plain washer	9	3886	} Fixing roof trim to bracket
					Drive screw ($\frac{1}{2}$ " No. 6)	9	77704	
3					Centre bracket for canopy trim panel	1	331391	
4					Canopy trim panel	1	331607	
					Plain washer	3	3852	} Fixing trim panel to centre bracket
					Drive screw ($\frac{1}{2}$ " No. 6)	3	77704	
5					Headcloth, intermediate	1	331610	
6					Side rail for intermediate headcloth	2	331216	
7					Fixing strip for intermediate headcloth	2	331203	
					Drive screw ($\frac{1}{2}$ " No. 6) fixing side rail to roof	10	77704	
8					Headcloth, rear	1	331605	
9					Side strip for rear headcloth	2	331547	
					Drive screw ($\frac{1}{2}$ " No. 6) fixing strip to roof	5	77704	
10					Fixing bracket, R.H. sidelight casing, front	1	331192	
					Fixing bracket, L.H. sidelight casing, front	1	331193	
11					Sidelight casing, front, R.H.	1	331186	
					Sidelight casing, front, L.H.	1	331187	
					Drive screw ($\frac{1}{2}$ " No. 6)	6	77704	} Fixing casing to bracket
					Plain washer	6	3886	
12					Sidelight casing, rear, R.H.	1	331179	
					Sidelight casing, rear, L.H.	1	331180	
					Drive screw ($\frac{1}{2}$ " No. 6)	2	77704	} Fixing casing to panel
					Plain washer	2	3886	
13					Roll trim, cant rail, R.H. front	1	331589	
					Roll trim, cant rail, L.H. front	1	331590	
					Drive screw ($\frac{1}{2}$ " No. 6) fixing roll trim to body	6	77704	
14					Roll trim, cant rail, R.H. rear	1	331497	
					Roll trim, cant rail, L.H. rear	1	331498	
					Drive screw ($\frac{1}{2}$ " No. 6) fixing roll trim to body	4	77704	
15					Door trim upper, centre, R.H.	1	331599	
					Door trim upper, centre, L.H.	1	331600	
					Drive screw ($\frac{1}{2}$ " No. 6) fixing trim to door	10	77704	
16					Door trim, centre, R.H.	1	331213	
					Door trim, centre, L.H.	1	331214	
17					Door pull handle for rear side door	2	306460	
					Drive screw ($\frac{5}{8}$ " No. 10) fixing handle to door	4	78167	
					Captive nut for drive screw	4	78319	
18					Rear door trim casing	1	331638	
					Drive screw ($\frac{1}{2}$ " No. 6) fixing door casing	5	77704	
19					Door pull handle for rear door	1	306460	
					Drive screw ($\frac{5}{8}$ " No. 10) fixing handle to door	2	78167	
20					Intermediate floor rubber mat	1	331481	
21					Retainer for floor mat, intermediate	2	331480	
22					Rear floor rubber mat	1	331670	
23					Retainer for rear floor mat, front end	1	331669	
					Pop rivet fixing retainer	7	78248	
24					Retainer for seal and rear floor mat, rear end	1	332756	
25					Protection strip for rear door, bottom	1	333203	
26					Sealing rubber for rear door, bottom	1	332564	
					Drive screw fixing retainer, strip and seal to floor	13	77704	

109 STATION WAGON, CHASSIS FRAME, FUEL TANK, EXHAUST SYSTEM, ELECTRICAL EQUIPMENT

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					Chassis frame	1	278665	
					Fuel tank complete	1	500429	Petrol model
					Fuel tank complete	1	500817	Diesel model
					Joint washer for drain plug	1	230509	
					Drain plug	1	235592	
					Bolt ($\frac{3}{8}$ " U.N.F. x $1\frac{3}{8}$ " long)	2	256040	
					Plain washer	2	3109	
					Distance piece	2	508544	
					Mounting rubber	2	508545	
					Spring washer	2	3076	
					Nut ($\frac{3}{8}$ " U.N.F.)	2	254802	
					Bolt ($\frac{3}{8}$ " U.N.F. x $2\frac{1}{2}$ " long)	2	256047	
					Distance piece, top	2	501070	
					Plain washer	4	3933	
					Spring washer	1	2286	
					Distance piece	2	500446	
					Mounting rubber	4	500447	
					Distance piece, bottom	2	500588	
					Self-locking nut ($\frac{3}{8}$ " U.N.F.)	2	252162	
					Fuel tank gauge unit, SM FT 5300/89....	1	501620	Series II Petrol models
					Fuel tank gauge unit	1	519875*	Series IIA Petrol models
					Fuel tank gauge unit, SM FT 5340/06....	1	501621	2 litre Diesel models
					Fuel tank gauge unit	1	529970*	2½ litre Diesel models
					Spring washer	6	3101	
					Set screw (3 B.A. x $\frac{1}{2}$ " long)	6	3100	
					Earth lead for fuel tank gauge unit	1	239688	
					Fan disc washer	2	519857	1961 models onwards
					Drive screw	1	72626	
					Fuel tank elbow and pipe	1	500432	Petrol model
					Fuel tank elbow and pipe	1	500818	Diesel model
					Joint washer for feed elbow	1	267837	
					Spring washer	2	3101	
					Set screw (3 B.A. x $\frac{9}{16}$ " long)	2	3972	
					Fuel pipe, copper, tank to flexible pipe	1	500438	1958-60 Diesel and Petrol models
					Fuel pipe (nylon), tank to pump	1	509926	
					Nut	1	270115	Diesel and 2½ litre Petrol models, 1961 onwards
					Olive	1	270105	
					Fuel pipe, flex to tank return	1	500821	Diesel model, 1958-60
					Fuel pipe, spill return to tank	1	509910	
					Bolt (2 B.A. x $\frac{3}{4}$ " long)	1	250961	
					Distance piece	1	509912	Diesel models, 1961 onwards
					Spring washer	1	3073	
					Nut (2 B.A.)	1	2247	
					Grommet for spill return pipe	1	273370	
					Fuel pipe retaining bracket	1	270297	
					Single pipe clip	1	50183	Petrol model, 1958-60
					Double pipe clip	1	243395	
					Pipe clip	1	500823	Diesel model
					Pipe clip	1	500839	

109 STATION WAGON, CHASSIS FRAME, FUEL TANK, EXHAUST SYSTEM, ELECTRICAL EQUIPMENT

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					Pipe clip at check strap plate	1	500445	1958-60 2 off on Diesel model
					Pipe clip at check strap plate	1	509413	1961 models onwards
					Bolt (2 B.A. x $\frac{1}{2}$ " long) } Fixing	3	250959	
					Spring washer } clip to bracket	3	3073	
					Plain washer } on No. 3	1	2226	
					Nut (2 B.A.) } cross-member	3	2247	
					Pipe clip } Fixing	3	500833	
					Pipe clip } fuel pipe	2	50183	Petrol model, 1958-60
					Drive screw ($\frac{3}{8}$ " No. 6) } to tank	5	72626	
					Pipe clip fixing fuel pipe to No. 3 cross-member	1	216708	
					Pipe clip fixing fuel pipe to chassis	3	509414	1961 Petrol models onwards
					Drive screw fixing clip to chassis	3	72626	
					Intermediate exhaust pipe	1	500289	
					Exhaust silencer, complete	1	500290	
					Exhaust silencer complete	1	523655	Required when hydraulic front winch is fitted
					Hose, tank to filler tube	1	500435	
					Hose clip, bottom	1	50328	
					Hose clip, top	1	50343	
					Hose, tank to tank	1	500437	
					Breather hose for fuel tank	1	500436	
					Clip fixing breather and tank hose	4	50302	
					Gauge and ammeter panel complete	1	519873*	Series IIA models
					Fuel gauge	1	519874*	
					Frame harness	1	504684	Series II models
					Frame harness	1	528900*	Series IIA models
					Grommet in chassis side member	2	276053	
					Lead, tank unit to warning lamp	1	504685	Diesel models
					Lead for roof lamp, roof portion	1	265482	
					Lead for roof lamp, chassis portion	1	265481	Series II models
					Lead for roof lamp, chassis portion	1	519876*	Series IIA models
					Cable clip } Fixing roof lamp	1	41379	
					Drive screw } lead to dash	1	78116	
					Grommet in fuse box for lead	1	233244	
					Fuse box	1	219078	Series II models
					Screw (5 B.A.) } Fixing fuse box	2	3279	
					Nut (5 B.A.) } to dash	2	3280	
					Interior mirror	1	334000	
					Drive screw fixing mirror	2	77789	
					Switch for roof lamp	1	240908	
					Roof lamp complete LU 56062/A	1	265295	Lucas } Alternative types.
					Roof lamp complete	1	514900	Sparto } Check before ordering
					Bulb for roof lamp LU 382	1	264591	
					Mounting pad for roof lamp	1	308461	Suitable for Lucas type lamp only
					Mounting pad for roof lamp	1	334111	Suitable for Lucas and Sparto type lamps
					Drive screw fixing lamp	2	77892	
					Grommet for roof lamp lead	1	312856	



FIRE TENDER

1958-61 PETROL MODELS ONLY

GENERAL EXPLANATION

The Fire Tender is mounted on a standard Land-Rover 88 or 109 chassis and body, and the spare parts are, therefore, the same as those required for the basic models. The following pages list the parts which are peculiar to the Fire Tender.

The extras and additional equipment listed below are also required:—

Centre power take-off				Listed on pages 369 and 371
Spare wheel carrier on bonnet				Listed on page 295
Truck cab				Listed on pages 359 to 361
Propeller shaft for pump				Listed on page 373
Oil cooler, 2 litre				Listed on pages 419 to 421
Oil cooler, 2½ litre				Listed on pages 427 to 431
Engine governor, 2 litre				Listed on pages 381 to 383
Engine governor, 2½ litre				Listed on pages 385 to 389
Full length doors, 109 models				Listed on page 299
Rear seat, 1 off, 109 models				Listed on page 447
Private locks, 109 models				Listed on page 480

But with the following differences:—

Engine governor, 2 litre, 243434 replacing 240628
 Governor control quadrant, 2 litre, 265346 replacing 240066
 Governor control quadrant, 2½ litre 265346 replacing 508690
 Lever for quadrant, 2 litre, 265348 replacing 235097
 Lever for quadrant, 2½ litre, 265348 replacing 508692
 Washer for lever 265347 replacing 219659
 Support for governor control 237549 replacing 240065

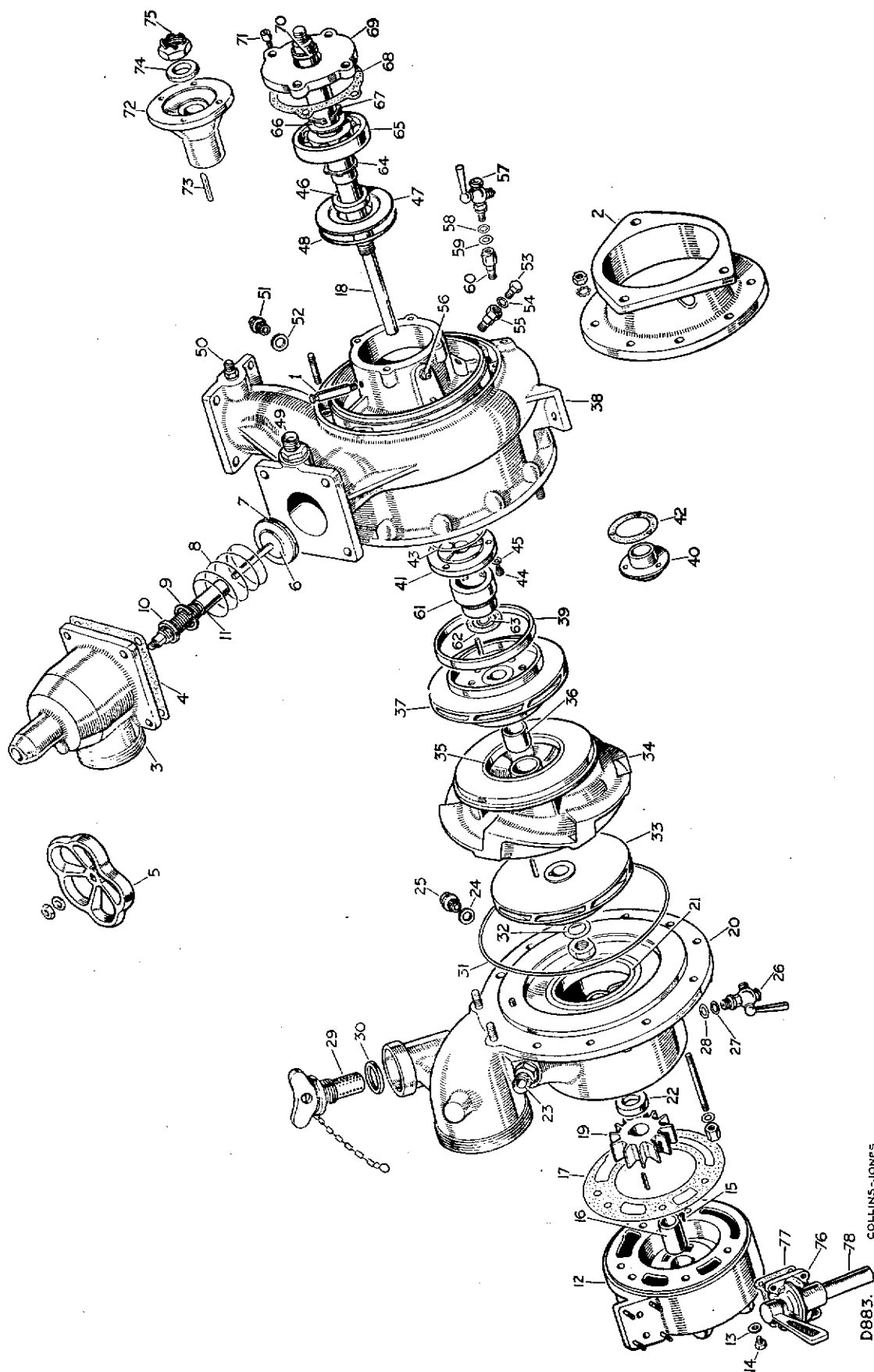
LESS	Operating rod			1	240410
	Ball joint			2	219065

When universal joint covers are fitted a modified cover, part number 243547, must be fitted to prevent a foul with the oil cooler return pipe.

All parts normally painted body colour are painted red.

All seats are trimmed in red.

FIRE TENDER PUMP, PETROL MODELS ONLY, 1958-61



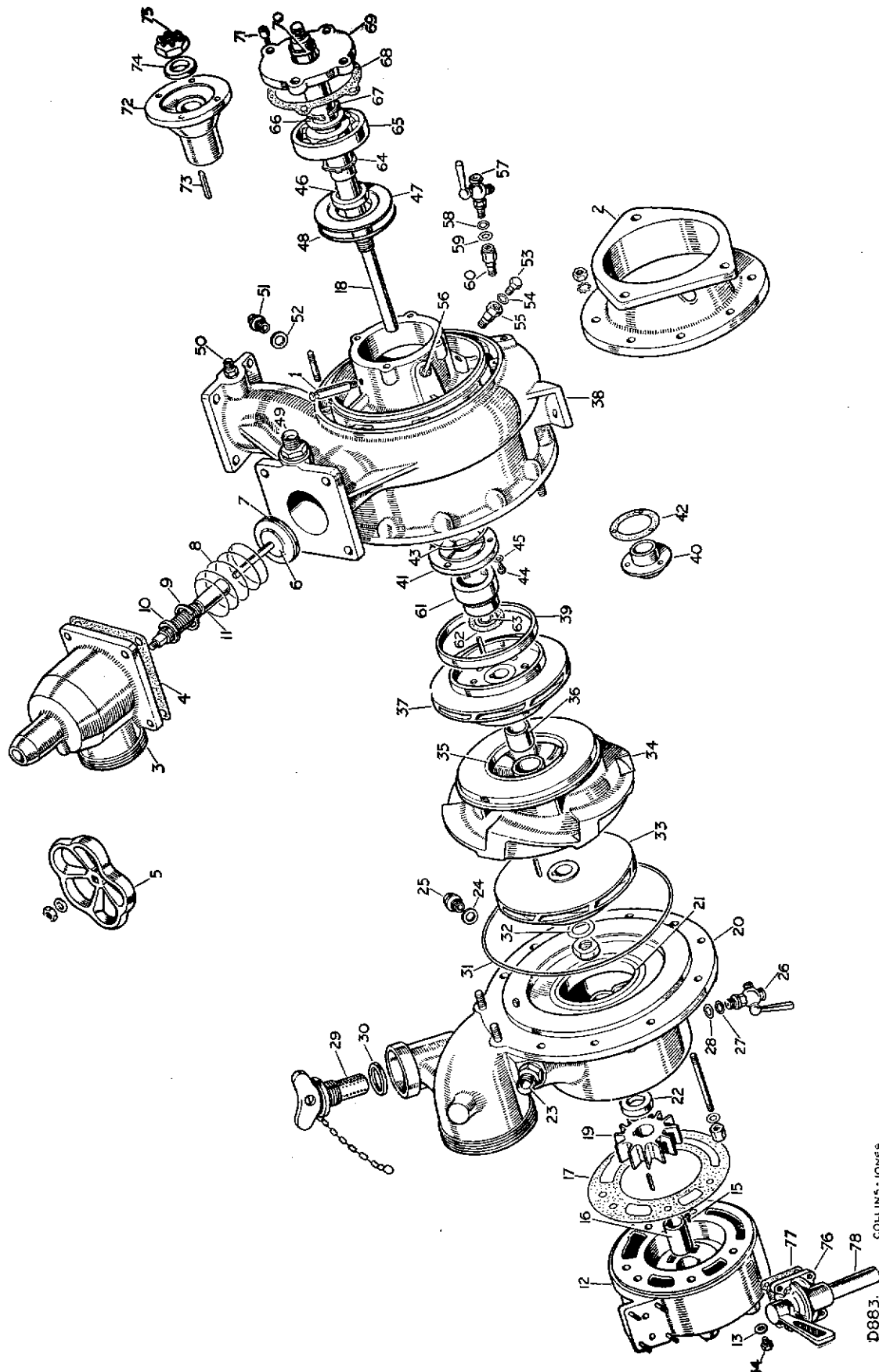
COLLINS-JONES.

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FIRE TENDER PUMP, PETROL MODELS ONLY, 1958-61

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					Pump complete	1	265200	
1					Oil filler tube	2	271751	
2					Mounting ring	1	271752	
3					Delivery valve	2	271754	
4					Joint washer for valve	2	271755	
5					Control wheel for valve	2	271756	
6					Spindle and seal complete	2	271757	
7					Rubber seal	2	271758	} For valve
8					Spring	2	271759	
9					Circlip	2	271760	} For spindle body
10					Seal	2	271761	
11					Spindle body, for valve	2	271762	
12					Priming casing	1	267623	
13					Washer	1	271770	} When drain cock is fitted to suction casing
14					Plug	1	271771	
15					Grub screw, securing bush	1	271763	
16					Bush for shaft	1	271764	
17					Gasket for priming casing	1	271765	
18					Shaft for impellers with washers and keys	1	267615	
19					Priming impeller	1	267620	
20					Suction casing	1	271766	
21					Wearing ring for suction impeller	1	267621	
22					Seal for shaft in suction casing	1	271768	
23					Suction pipe union first aid	1	240041	
24					Washer	1	271770	} 2 off when drain cock is fitted to priming casing
25					Plug	1	271771	
26					Drain cock in suction casing	1	271772	} In priming casing on pumps numbered from A745060 onwards
27					Fibre washer for drain cock	1	271773	
28					Copper washer	1	213959	
29					Cap and filter complete	1	271775	
30					Washer for cap	1	271776	
31					Rubber 'O' ring for priming casing	1	271777	
32					Locking washer for pump shaft nut, suction impeller end	1	275385	
33					Suction impeller	1	267618	
34					Diffuser ring	1	271778	
35					Wearing ring, small pressure impeller	1	267621	
36					Distance piece for impeller	1	271779	
37					Suction and pressure impeller	1	267619	
38					Main casing	1	271780	Up to pump number A745059
					Main casing with stationary seal	1	514574	From pump number A745060
39					Wearing ring, large pressure impeller	1	267622	
40					Stationary sealing ring	1	271781	Up to pump number A745059
41					Stationary sealing ring	1	514575	From pump number A745060
42					Joint washer for stationary sealing ring	1	514560	Up to pump number A745059
43					Sealing ring for stationary sealing ring	1	514561	From pump number A745060
44					Screw	3	271782	
45					Washer	3	271783	
46					Seal for shaft in main casing	1	271784	2 off from pumps numbered A745060 onwards
47					Cover for rear seal in main casing	1	514563	} From pump number A745060
48					Sealing ring for rear seal cover	1	514561	

FIRE TENDER PUMP, PETROL MODELS ONLY, 1958-61



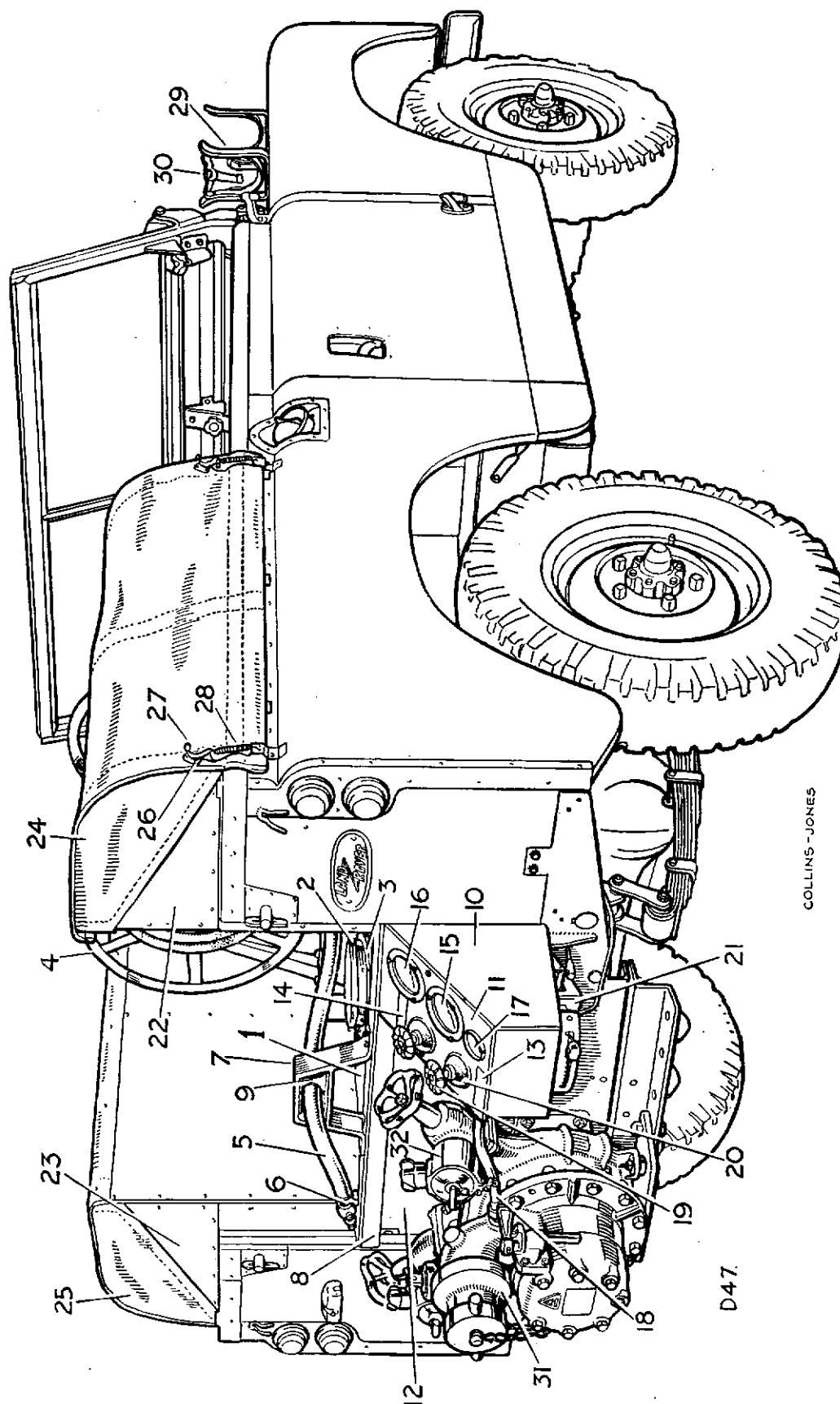
COLLINS-JONES

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FIRE TENDER PUMP, PETROL MODELS ONLY, 1958-61

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
49					Union for delivery pipe, first aid	1	240041	
50					Union for pressure gauge pipe	1	3057	
51					Plug for main casing at side	1	271787	
52					Washer for plug	1	271770	
53					Oil drain plug for main casing at bottom	1	271771	From pump number A745060
54					Joint washer for plug	1	271770	
55					Extension tube for plug	1	514564	
56					Grease nipple for main casing	1	271789	
57					Drain cock	1	271772	
58					Fibre washer	1	271773	For drain cock
59					Copper washer	1	213959	
60					Extension for drain cock	1	514562	From pump number A745060
61					Mechanical seal, for shaft c/w rubber 'O' ring and fibre washer	1	504062	
62					Fibre washer for shaft	1	271790	
63					Rubber 'O' ring for shaft	1	271791	
64					Circlip, front, fixing bearing	1	271793	
65					Ball bearing for shaft	1	267616	
66					Distance piece for bearing	1	271794	
67					Circlip, rear, fixing bearing	1	271793	
68					Joint washer for bearing cover	1	271796	
69					Bearing cover	1	271797	
70					Seal for bearing cover	1	271798	
71					Screw for cover	4	271799	
72					Driving flange	1	271800	
73					Key for flange	1	271801	
74					Washer	1	271802	For flange
75					Nut	1	271803	
76					Priming cock	1	271804	
77					Joint washer for cock	1	271805	
78					Exhaust pipe	1	271806	
					Bolt ($\frac{3}{8}$ " B.S.F. x $4\frac{1}{4}$ " long)	3	237348	Fixing pump to chassis
					Plain washer, small	3	3851	
					Plain washer, large	3	2251	
					Spring washer	3	3076	
					Nut ($\frac{3}{8}$ ")	3	2827	
					Support plate for pump	1	265051	Fixing support plate to pump
					Bolt ($\frac{3}{8}$ " x $2\frac{1}{4}$ " long)	2	237346	
					Plain washer	As required	2599	
					Self-locking nut ($\frac{3}{8}$ ")	2	50526	Fixing support plate to towing plate
					Bolt ($\frac{3}{8}$ " x $2\frac{1}{4}$ " long)	4	239906	
					Plain washer	8	3299	
					Self-locking nut ($\frac{3}{8}$ ")	4	50531	

FIRE TENDER CONTROLS, PETROL MODELS ONLY, 1958-61



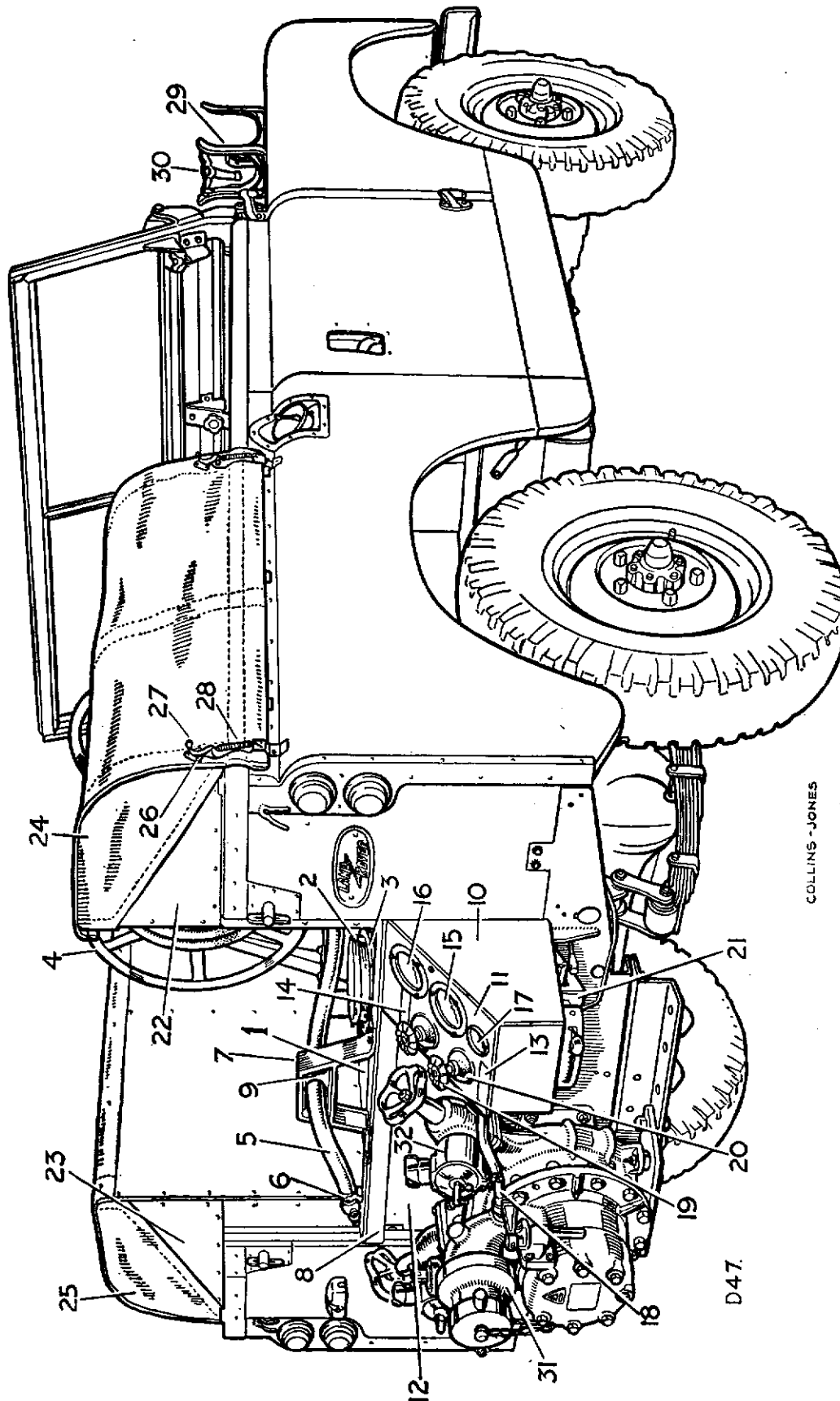
COLLINS-JONES

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FIRE TENDER CONTROLS, PETROL MODELS ONLY, 1958-61

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
1					Water tank complete	1	504625	
2					Filler cap for water tank	1	307280	
3					Body for filter	1	307279	
					Filter for water tank	1	303610	
					Bolt ($\frac{1}{2}$ " x $1\frac{1}{8}$ " long)	6	256200	
					Plain washer	6	3840	
					Spring washer	6	3074	
					Nut ($\frac{1}{4}$ ")	6	254810	
					Rubber pad for water tank	4	303661	
					Breather pipe for tank	1	243229	
					Union nut pipe for tank	1	4013	
					Clip for breather pipe	1	50647	
					Strap fixing water tank, long	2	243677	
					Strap fixing water tank, short	2	303612	
					Bolt ($\frac{1}{2}$ " x $\frac{1}{2}$ " long)	4	255204	
					Bolt ($\frac{1}{2}$ " x $\frac{7}{8}$ " long)	4	255208	
					Spring washer	8	3074	
					Nut ($\frac{1}{4}$ ")	8	254800	
					Special bolt	2	255238	
					Nut ($\frac{1}{8}$ ")	2	254811	
					Bolt ($\frac{1}{4}$ " U.N.F. x $2\frac{3}{8}$ " long)	6	253888	
					Plain washer	6	2213	
					Spring washer	6	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	6	254800	
4					Hose reel complete	1	277843	
					Hose complete with nozzle	1	303618	
					Bolt ($\frac{3}{8}$ " x $1\frac{1}{4}$ " long)	12	255249	
					Spring washer	12	3076	
					Plain washer	12	4087	
					Nut ($\frac{3}{8}$ ")	12	254800	
					Support for hose reel pipe	1	277949	88
					Clip for hose reel support	1	266966	88
					Set bolt (2 B.A. x $\frac{1}{2}$ " long)	3	234603	
					Spring washer	3	3073	
					Plain washer	3	2630	
6					Clip for hose nozzle	1	72085	
					Rivet fixing hose nozzle clips to bobbin support	2	302222	
7					Bracket for hose bobbin	1	243217	
					Bolt ($\frac{1}{4}$ " x $\frac{5}{8}$ " long)	8	255206	
					Spring washer	8	3074	
					Nut ($\frac{1}{4}$ ")	8	254800	
8					Support for bobbin bracket and control box	1	500359	88
					Support for bobbin bracket and control box	1	503005	109
					Packing plate, short	2	243682	
					Packing plate, long	4	243071	
					Bolt ($\frac{1}{4}$ " U.N.F. x $1\frac{1}{8}$ " long)	4	255210	
					Spring washer	4	3074	
					Nut ($\frac{1}{4}$ ")	4	254800	

FIRE TENDER CONTROLS, PETROL MODELS ONLY, 1958-61



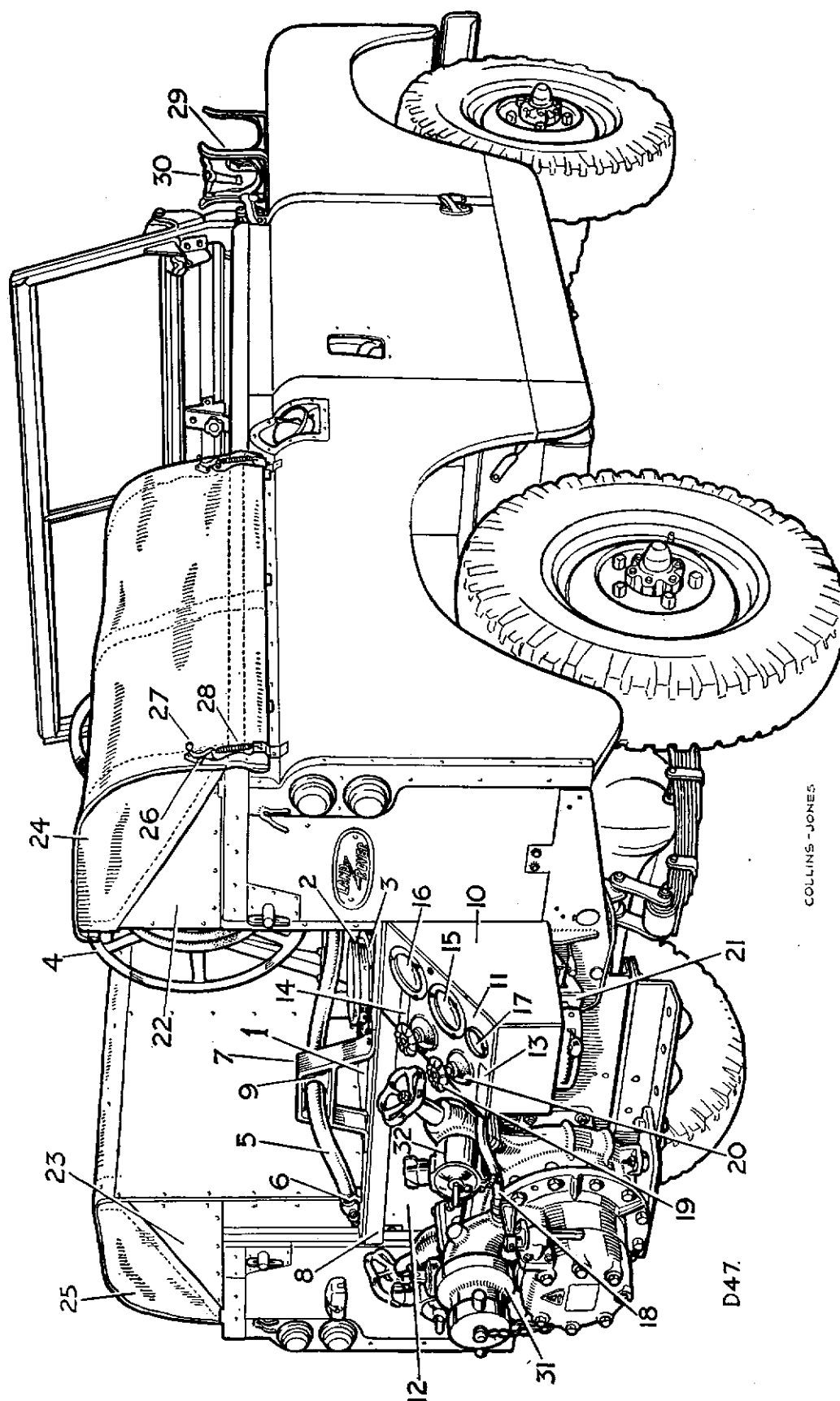
COLLINS-JONES

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FIRE TENDER CONTROLS, PETROL MODELS ONLY, 1958-61

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
9					Bobbin for hose, male half	2	268726	} 4 off on 109
					Bobbin for hose, female half	2	268727	
					Special bolt	2	503417	} 4 off on 109
					Castle nut ($\frac{5}{16}$ " U.N.F.)	2	254911	
					Split pin	2	2555	
					Bracket for hose bobbin	1	502997	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{5}{8}$ " long)	8	255006	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{7}{8}$ " long)	8	255008	
					Plain washer	16	2215	
					Spring washer	16	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	16	254800	
10					Control box at rear of vehicle	1	264798	
					Bolt ($\frac{1}{4}$ " x $\frac{5}{8}$ " long)	4	255206	
					Spring washer	4	3074	
					Nut ($\frac{1}{4}$ ")	4	254800	
11					Panel for control box	1	264802	
					Screw ($\frac{1}{4}$ " x $\frac{3}{4}$ " long)	2	77936	
					Spring washer	2	3074	
					Plain washer	2	3840	
12					Panel for tailboard aperture	1	243596	88
					Panel for tailboard aperture	1	503004	109
					Drive screw fixing panel	11	72626	
13					Name plate, suction tank to pump	1	240034	
14					Name plate, pressure pump to first aid hose	1	240035	
					Drive screw fixing name plates	4	76833	
15					Pressure gauge, 200 lbs. sq. in.	1	271732	
16					Vacuum and pressure gauge, 30" vacuum, 100 lbs. sq. in. pressure	1	271731	
					Screw (2 B.A. x $\frac{3}{4}$ " long)	6	78139	
					Spring washer	6	3073	
					Nut (2 B.A.)	6	2247	
17					Oil temperature gauge	1	237826	88
					Oil temperature gauge	1	271506	109
					Union for gauge	1	218512	
					Joint washer for union	1	3055	
					Lockwasher for union	1	217321	
					Washer for gauge	1	218751	
					Clip for oil temperature gauge pipe	8	41379	
					Drive screw fixing clip	8	72626	
					Tee piece for pressure gauge connection	1	265556	
					Joint washer for pressure gauge tee piece	2	232044	
					Elbow at water valves	2	268666	
					Joint washer—elbow to valves	3	231579	
					Distance piece for elbow	2	240109	

FIRE TENDER CONTROLS, PETROL MODELS ONLY, 1958-61



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FIRE TENDER CONTROLS, PETROL MODELS ONLY, 1958-61

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					Pipe, outlet valve to hose reel	1	277781†	88
					Pipe, outlet valve to hose reel	1	508494* ††	
					Pipe, hose reel to union	1	503010†	109
					Pipe, hose reel to union	1	508516* ††	
					Double-ended union for pipe	1	240041	88
					Pipe, union to outlet valve	1	503461	
					Pipe, tank to inlet valve	1	264969	109
					Pipe, tank to inlet valve	1	503008	
					Pipe, outlet valve to pump	1	264963	
18					Pipe, pump to inlet valve	1	264965	
					Pipe complete, tee piece to vacuum gauge	1	264975	
					Pipe complete, pump to pressure gauge	1	264973	
					Double-ended union, for vacuum gauge pipe	1	3057	
					Joint washer for union	1	213959	
19					Water valve complete	2	240037	
20					Rubber grommet for water valves	2	303663	
					Double ended union } For water valves,	4	240041	
					Washer for union } pump and tank	5	243962	
21					Support bracket for governor quadrant	1	237549	
					Bolt (1/4" U.N.F. x 5/8" long)	2	255006	
					Spring washer } Fixing quadrant	2	3074	
					Nut (1/4" U.N.F.) } to support bracket	2	254800	
					Bolt (2 B.A. x 1/2" long)	1	234603	
					Spring washer } Fixing quadrant	1	3073	
					Plain washer } to control box	2	2630	
					Nut (2 B.A.) }	1	2247	
					Governor unloading spring	1	218051	2 litre models
					Link plate } For	1	242928	
					Wire link } spring	1	242927	
					Ball joint complete for governor control cable	1	219065	
					Locknut (1/4" B.S.F.) for ball joint	2	2823	
					Spring washer } Fixing ball joint	1	3074	
					Nut (1/4" B.S.F.) } to quadrant	1	2823	
					Special screwed adaptor for governor control cable	1	504458	
					Screwed extension rod for governor control cable	1	504459	88
					Screwed extension rod for governor control cable	1	240410	109
					Swivel coupling for control	1	504667	
					Drive screw fixing swivel to frame	2	73892	
					Conduit for control cable, connector to swivel	1	243668	88
					Conduit for control cable, connector to swivel	1	270614	109
					Conduit for control cable, connector to connector	1	233102	
					Conduit for control cable, governor to connector	1	233103	2 litre models
					Conduit for control cable, governor to connector	1	506296	2 1/2 litre models
					Clamp connector for conduit	2	500569	
					Nipple	1	233093	
					Split pin	1	2388	
					Swivel complete } Fixing	1	233094	
					Bracket for overslider } conduit to	1	233100	2 litre models
					Bracket for overslider } overslider cable	1	506284	2 1/2 litre models
					Shakeproof washer	1	233017	
					Nut (5/8" B.S.F.) }	1	250407	

1 2 3 4

* Asterisk indicates a new part which has not been used on any previous model.

† Up to vehicles numbered:

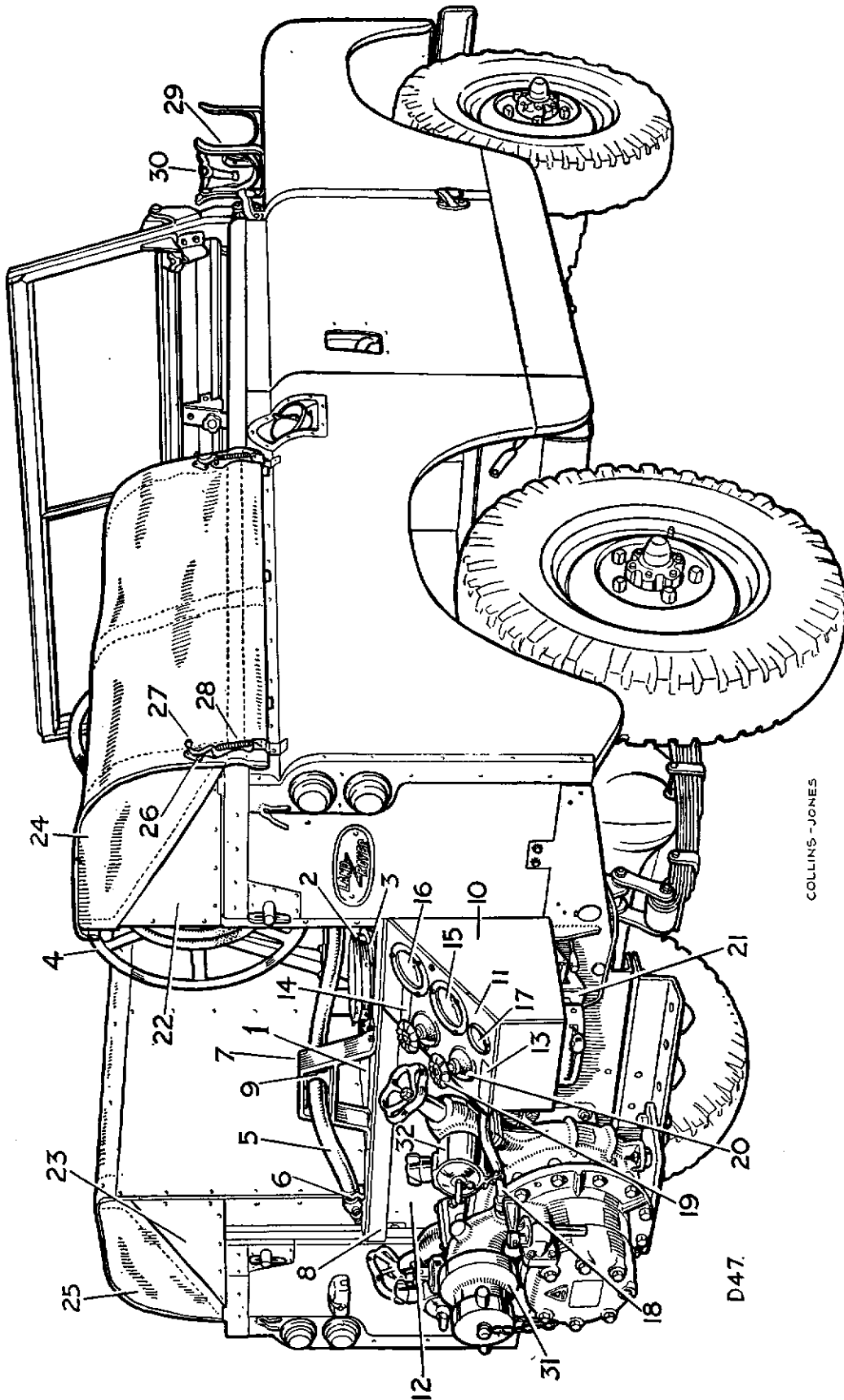
141003103	151001059
142001855 } 88	152003119 } 109
144004783	154002220

†† From vehicles numbered:

141003104	151001060
142001856 } 88	152003120 } 109
144004784	154002221

onwards

FIRE TENDER CONTROLS, PETROL MODELS ONLY, 1958-61



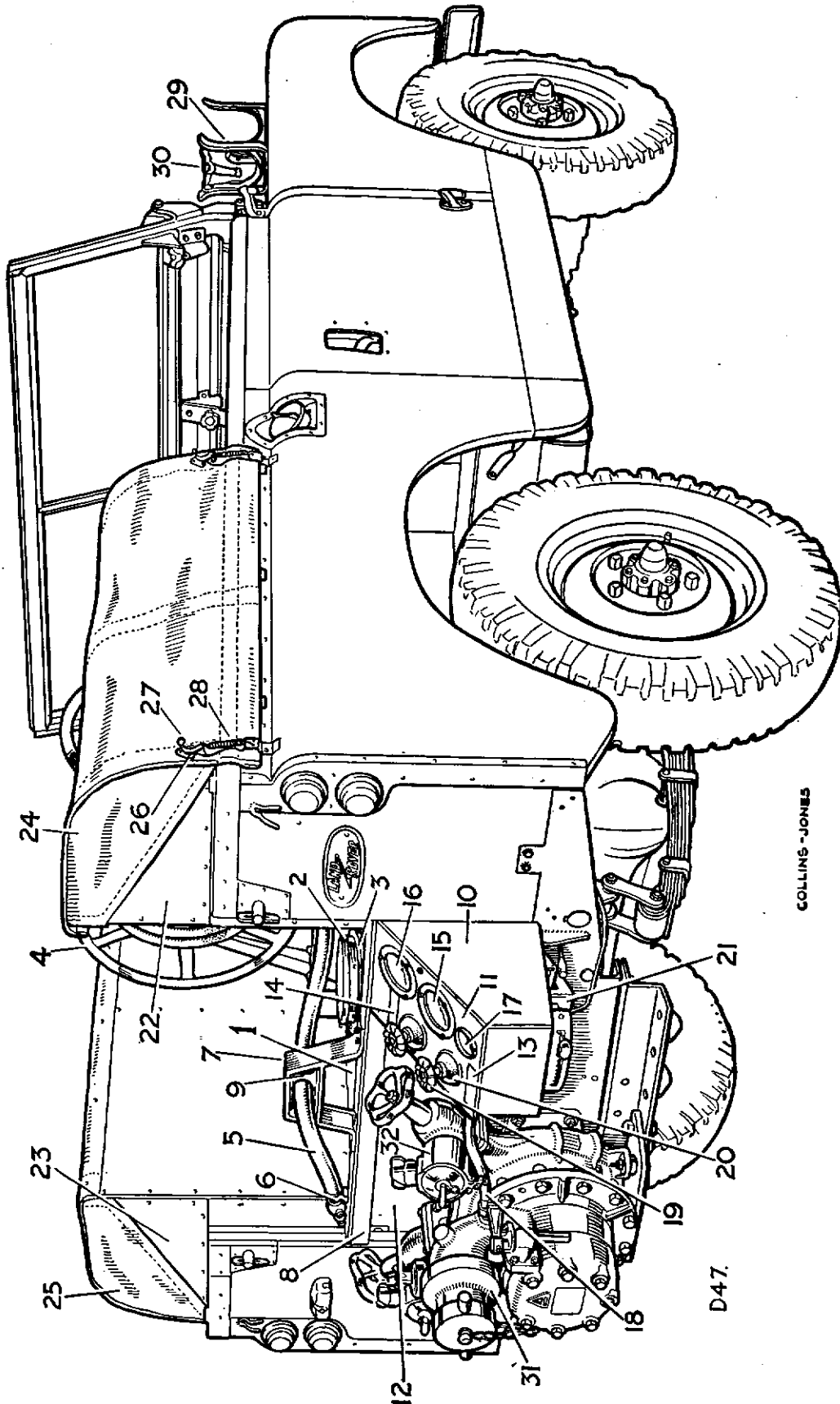
COLLINS-JONES

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FIRE TENDER CONTROLS, PETROL MODELS ONLY, 1958-61

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					Overslider cable	1	244419	
					Bracket for conduit clip at engine	1	237819	2 litre models
					Bolt ($\frac{5}{16}$ " Whit. x $\frac{1}{2}$ " long)	1	215761	} Fixing conduit clip } bracket to inlet manifold
					Spring washer	1	3075	
					Clip for conduit	5	237813	} 4 off on $2\frac{1}{4}$ litre models
					Drive screw fixing clips	5	72626	
					Nipple, conduit to control cable and swivel	2	233093	
22					Hose box R.H.	1	508227	} 88
23					Hose box L.H.	1	508228	
					Hose box R.H.	1	508283	} 109
					Hose box L.H.	1	508284	
					Distance piece for body side	2	503410	
					Bolt ($\frac{1}{4}$ " x $\frac{5}{8}$ " long)	18	255206	} Fixing } hose boxes
					Spring washer	18	3074	
					Nut ($\frac{1}{4}$ ")	18	254800	} to body
					Support bracket R.H.	3	506289	
					Support bracket L.H.	3	506290	} For } hose box
					Pop rivet fixing support bracket to body capping	18	300781	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{7}{8}$ " long)	6	255008	} 109
					Plain washer	6	2760	
					Spring washer	6	3074	} support } bracket to wheelarch
					Nut ($\frac{1}{4}$ " U.N.F.)	6	254800	
					Reinforcement plate	2	500566	} 88
					Bolt ($\frac{1}{4}$ " x $1\frac{1}{8}$ " long)	4	256000	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{5}{8}$ " long)	4	255206	} 109
					Plain washer	4	3840	
					Spring washer	4	3074	} 10 off on 109
					Nut ($\frac{1}{4}$ " U.N.F.)	4	254800	
					Pop rivet fixing hose box to wheelarch	8	300781	} 109
					Cover plate for spare wheel hole in wheelarch	2	503433	
					Pop rivet fixing cover plate to wheelarch	20	300781	} 109
					Bolt access plate on cover plate	2	503448	
					Drive screw fixing access plate to cover plate	8	72626	
24					Cover for hose box R.H.	1	508239	
25					Cover for hose box L.H.	1	508257	
26					Hook assembly for catch	4	503169	
					Top strip for hose box cover	2	500399	
					Bottom strip for hose box cover	2	500400	
					Rivet fixing cover and strip	10	300784	
27					Hook catch	4	503163	} Retaining hose } box cover
28					Spring	4	243767	
					Rivet fixing hook catch to body	8	300781	
					Bracket for front cradle	1	303662	
					Bolt ($\frac{1}{4}$ " x $\frac{5}{16}$ " long)	4	255206	} Fixing bracket to front } bumper and radiator
					Spring washer	4	3074	
					Nut ($\frac{1}{4}$ ")	4	254810	} top baffle

FIRE TENDER CONTROLS, PETROL MODELS ONLY, 1958-61

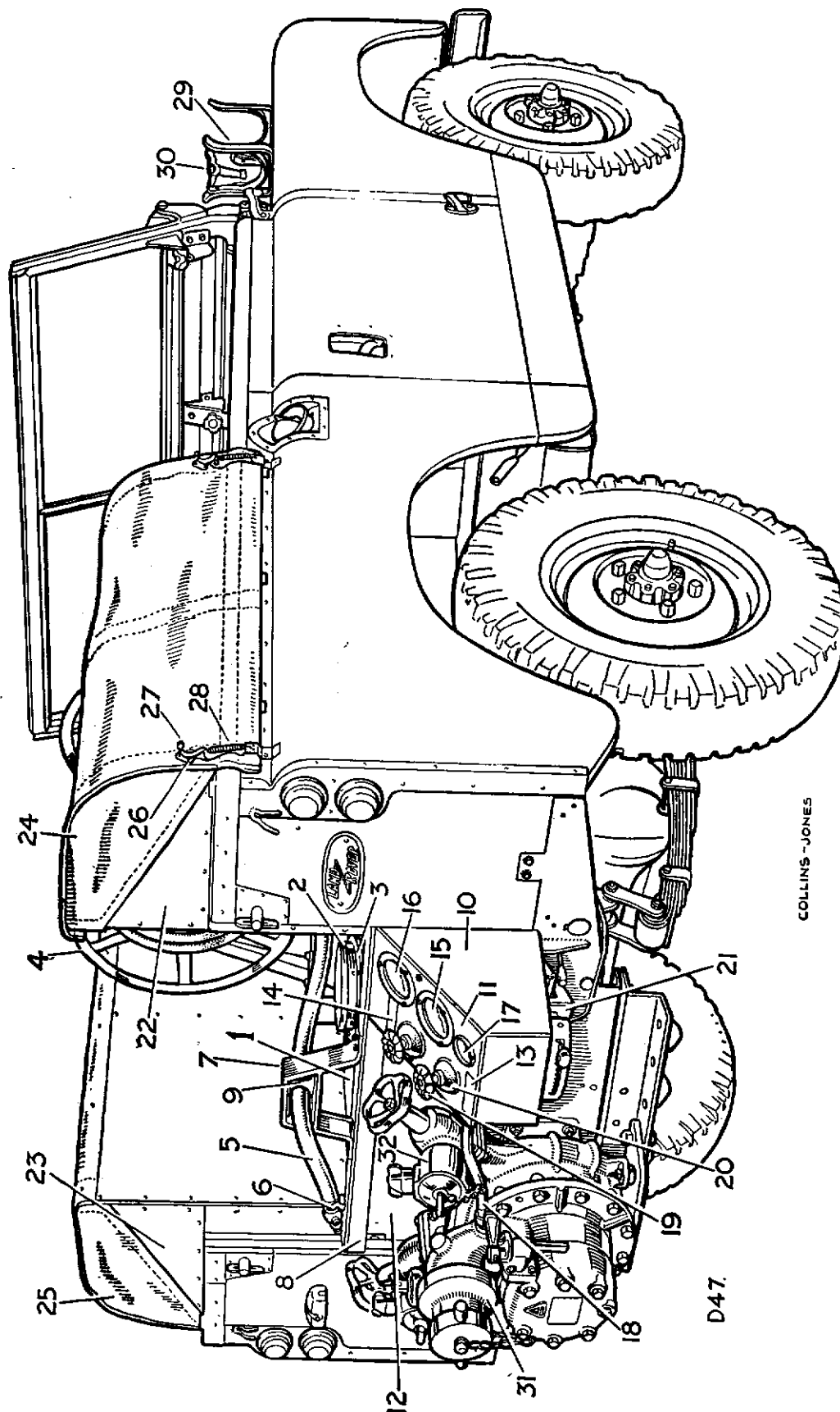


FIRE TENDER CONTROLS, PETROL MODELS ONLY, 1958-61

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					Front cradle	1	243851	
					Bolt ($\frac{1}{4}$ " x $\frac{3}{8}$ " long)	2	255207	
					Spring washer	2	3074	
					Nut ($\frac{1}{4}$ ")	2	254810	
					Support strap for front cradle	2	503015	
					Bolt ($\frac{1}{4}$ " x $\frac{3}{8}$ " long)	2	255207	
					Spring washer	2	3074	
					Nut ($\frac{1}{4}$ ")	2	254810	
29					Side cradle	2	303654	
					Bolt ($\frac{1}{4}$ " x $\frac{5}{8}$ " long)	14	255206	
					Spring washer	14	3074	
					Nut ($\frac{1}{4}$ ")	14	254800	
					Stiffener for front wing top	2	303658	
					Pop rivet fixing stiffener	6	300919	
					Support strap, for front cradle	1	243853	
					Rivet	2	305665	
					Plain washer	2	3816	
30					Strap for hose cradles, side	2	303650	
					Instantaneous buckle	2	303568	
					End cap	2	303954	
					Eyelet	2	300785	
					Rivet	24	302186	
					Plain washer	24	3816	
31					Suction hose adaptor, 3" diameter output	1	265190	} 3" type. Alternative to 4". Check before ordering.
					Joint washer for adaptor, 3" diameter	1	265174	
					Suction hose adaptor, 4" diameter output	1	509860	
					Cap for adaptor, 4" diameter	1	509861	
					Joint washer for cap, 4" diameter	1	509866	
32					Delivery hose couplings	2	265185	} 4" type. Alternative to 3". Check before ordering.
					Joint washer for delivery hose couplings	4	266815	
					Suction hose spanner	1	268245	
					Support for foam generator R.H.	1	244687	
					Support for foam generator L.H.	1	244688	
					Bolt (2 B.A. x $\frac{3}{8}$ " long)	6	237119	} Fixing supports
					Plain washer	6	2226	
					Special nut	6	4017	
					Rear step	1	273523	
					Rubber mat for step	1	273529	
					Retainer for mat, rear	1	273530	
					Retainer for mat, front	1	273531	
					Retainer for mat, side	2	273532	
					Rivet fixing mat and retainer	16	78349	
					Bracket for rear seat	2	502998	
					Support bracket for rear seat	2	503002	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{7}{8}$ " long)	6	255008	
					Plain washer	6	2760	
					Spring washer	6	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	6	254800	

Optional equipment
to suit British
standard couplings

FIRE TENDER CONTROLS, PETROL MODELS ONLY, 1958-61



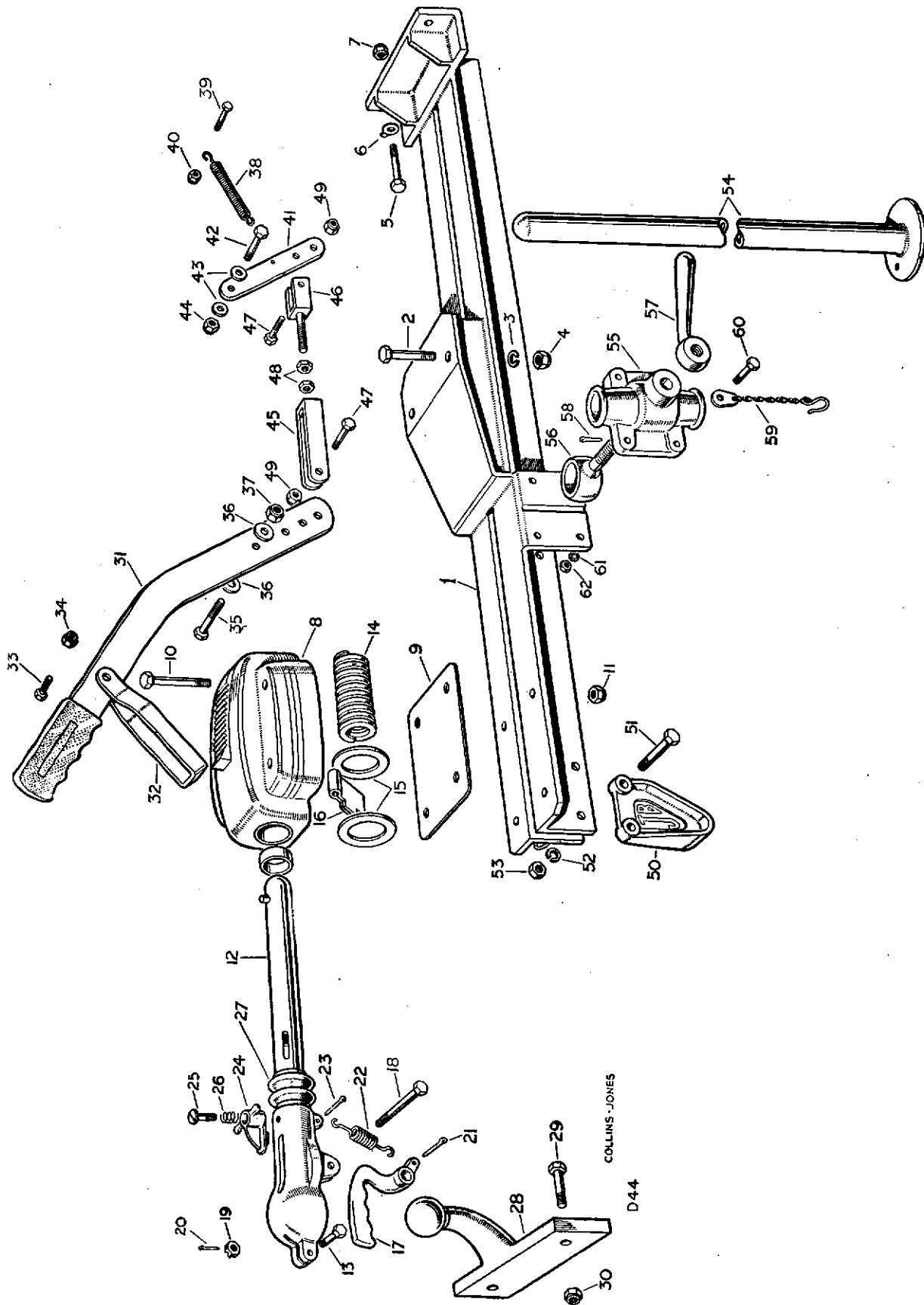
COLLINS-JONES

D47.

FIRE TENDER CONTROLS, PETROL MODELS ONLY, 1958-61

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					Rear seat base complete	1	273979	
					Plain washer for seat base	2	3898	
					Bolt ($\frac{1}{4}$ " U.N.F. x $\frac{3}{8}$ " long)	4	255008	
					Plain washer	4	2760	
					Spring washer	4	3074	
					Nut ($\frac{1}{4}$ " U.N.F.)	4	254800	
					Rear spring, driver's side	1	272967	
					Rear spring, passenger's side	1	272968	88
					Dowel for rear spring	2	279762	
					'U' bolt for rear spring	4	242926	2 litre models
					Front spring, driver's and passenger's	2	264563	2 litre models
					Front spring, driver's side	1	265627	
					Front spring, passenger's side	1	264563	88, 2 $\frac{1}{4}$ litre models
					"U" bolt, long	1	265068	
					"U" bolt, short	3	06694	88 models
					Shock absorber, front	2	512102	
					Shock absorber, rear	2	512086	88
					Tyre (7.00 x 16")	5	242861	
					Tube (7.00 x 16")	5	233042	88
					Tyre (7.50 x 16")	5	502527	
					Tube (7.50 x 16")	5	270324	109

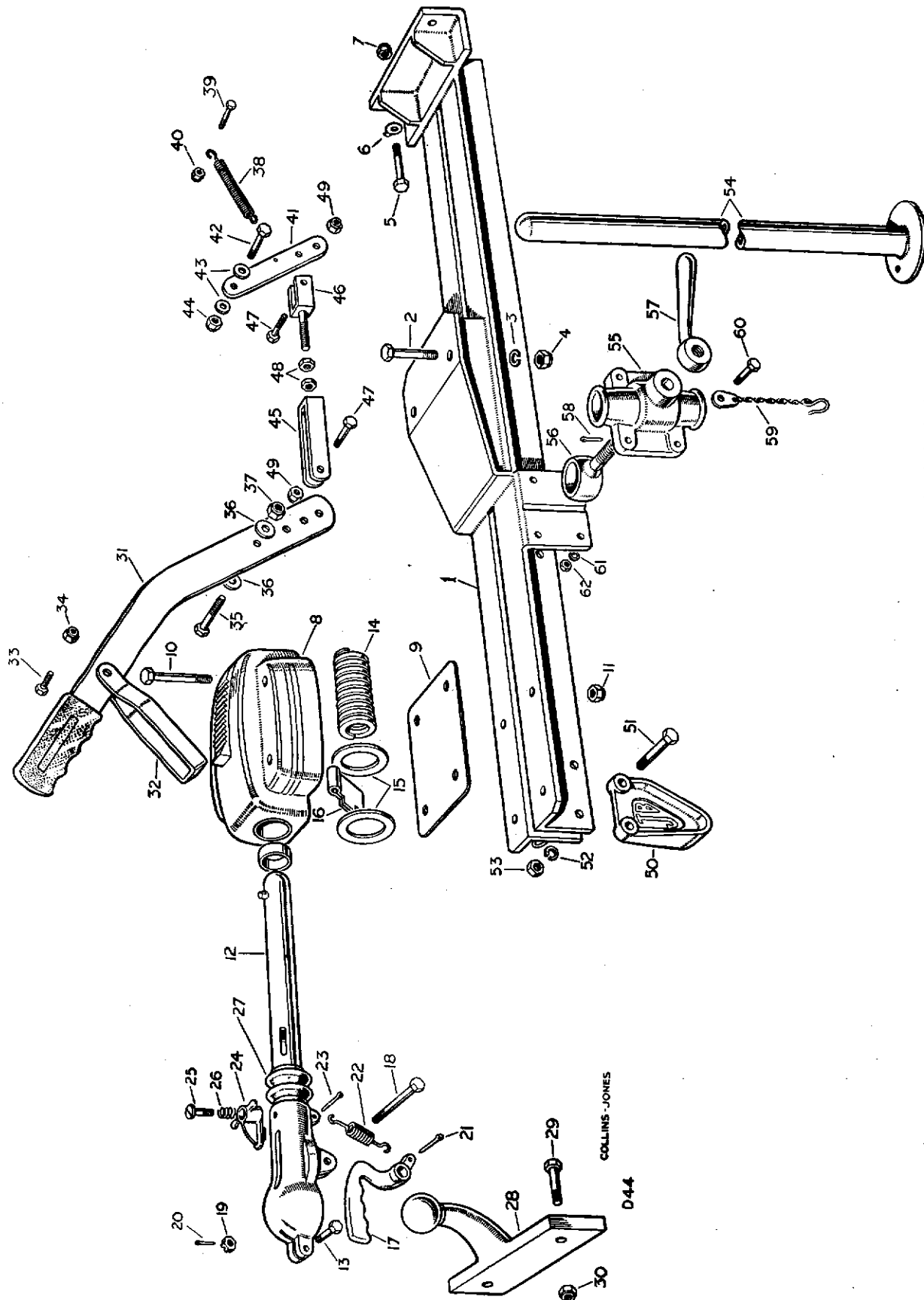
TRAILER, DRAWBAR AND HAND BRAKE



TRAILER, DRAWBAR AND HAND BRAKE

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					TRAILER COMPLETE ASSEMBLY	1	502953	
1					Drawbar frame	1	279419	
2					Bolt ($\frac{1}{2}$ " B.S.F. x $1\frac{1}{4}$ " long)	2	250572	Fixing drawbar to body at front
3					Spring washer	2	3078	
4					Nut ($\frac{1}{2}$ " B.S.F.)	2	2269	
5					Bolt ($\frac{1}{2}$ " B.S.F. x $1\frac{1}{4}$ " long)	2	250572	
6					Lock washer	4	279420	Fixing drawbar to body at rear
7					Nut ($\frac{1}{2}$ " B.S.F.)	4	251324	
8					Housing for pull pin	1	279421	
9					Bottom plate for housing	1	279422	
10					Bolt ($\frac{1}{2}$ " B.S.F. x $3\frac{1}{2}$ " long)	4	250579	Fixing housing and plate to drawbar frame
11					Nut ($\frac{1}{2}$ " B.S.F.)	4	251324	
12					Pull pin	1	279423	
13					Pinch bolt ($\frac{3}{8}$ " B.S.F. x 1" long)	1	250539	
14					Over-run spring	1	232253	
15					Thrust washer for spring	2	232254	
16					Special split cotter, pull pin to housing	1	232255	
17					Locking handle for tow ball	1	232256	
18					Bolt ($\frac{1}{2}$ " B.S.F. x $2\frac{5}{8}$ " long)	1	250576	
19					Castle nut ($\frac{1}{2}$ " B.S.F.)	1	2451	Fixing locking handle to pull pin
20					Split pin	1	2425	
21					Split pin	1	279424	
22					Spring, locking handle	1	232257	
23					Split pin fixing spring	2	3179	
24					Safety catch for locking handle	1	279426	
25					Special screw	1	232259	Fixing safety catch to pull pin
26					Spring	1	279427	
27					Gaiter for pull pin	1	279425	
28					Towing ball	1	232264	
29					Bolt ($\frac{5}{8}$ " B.S.F. x $2\frac{1}{2}$ " long)	2	273879	Fixing towing ball to chassis frame
30					Nut ($\frac{5}{8}$ " B.S.F.)	4	219668	
31					Hand brake lever	1	279428	
32					Pawl for hand brake	1	279429	
33					Bolt ($\frac{5}{16}$ " B.S.F. x $1\frac{1}{4}$ " long)	1	237163	Fixing pawl to handbrake lever
34					Nut ($\frac{5}{16}$ " B.S.F.)	1	251321	
35					Bolt ($\frac{7}{16}$ " B.S.F. x $1\frac{3}{4}$ " long)	1	250559	Fixing hand brake lever to drawbar
36					Plain washer	2	2257	
37					Nut ($\frac{7}{16}$ " B.S.F.)	1	251323	
38					Pull off spring for hand brake	1	232270	
39					Bolt ($\frac{1}{4}$ " B.S.F. x $1\frac{1}{2}$ " long)	1	250517	Fixing spring to drawbar
40					Nut ($\frac{1}{4}$ " B.S.F.)	1	251320	
41					Swinging link for hand brake	1	232271	
42					Bolt ($\frac{3}{8}$ " B.S.F. x $1\frac{1}{4}$ " long)	2	250544	Fixing link to drawbar
43					Distance piece	2	279450	
44					Self-locking nut ($\frac{3}{8}$ " B.S.F.)	2	251322	
45					Link connector	1	279430	
46					End jaw	1	279431	Fixing link to handbrake
47					Bolt ($\frac{5}{16}$ " B.S.F. x $1\frac{1}{4}$ " long)	2	237163	
48					Nut ($\frac{5}{16}$ " B.S.F.)	2	2827	
49					Nut ($\frac{5}{16}$ " B.S.F.)	1	251321	

TRAILER, DRAWBAR AND HAND BRAKE



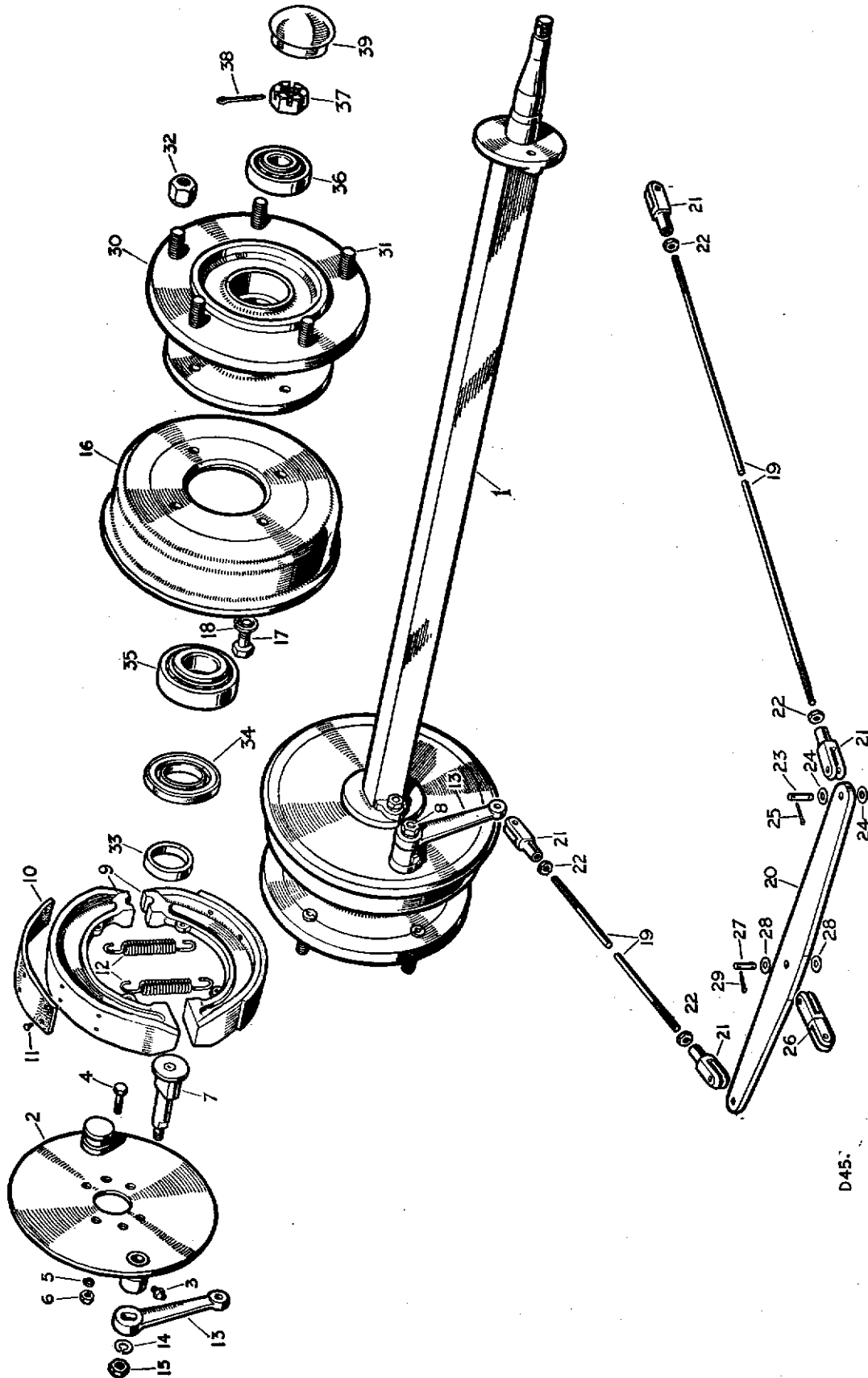
COLLINS-JONES

D44

TRAILER, DRAWBAR AND HAND BRAKE

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
50					Front protecting foot	1	232279	
51					Bolt ($\frac{1}{2}$ " B.S.F. x $1\frac{3}{4}$ " long)	2	250572	} Fixing foot to drawbar
52					Spring washer	2	3078	
53					Nut ($\frac{1}{2}$ " B.S.F.)	2	2269	
54					Supporting leg	1	279432	
55					Bracket for leg	1	232281	
56					Locking ring for leg	1	232282	
57					Handle, locking leg in bracket	1	232283	
58					Split pin, retaining handle	1	2397	
59					Retaining chain for leg	1	232284	
60					Bolt ($\frac{3}{8}$ " B.S.F. x $1\frac{1}{4}$ " long)	3	250541	} Fixing bracket and retaining
					Bolt ($\frac{3}{8}$ " B.S.F. x $1\frac{3}{8}$ " long)	1	250542	
61					Spring washer	4	3076	} chain to drawbar
62					Nut ($\frac{3}{8}$ " B.S.F.)	4	2827	

TRAILER, AXLES, BRAKES AND HUBS

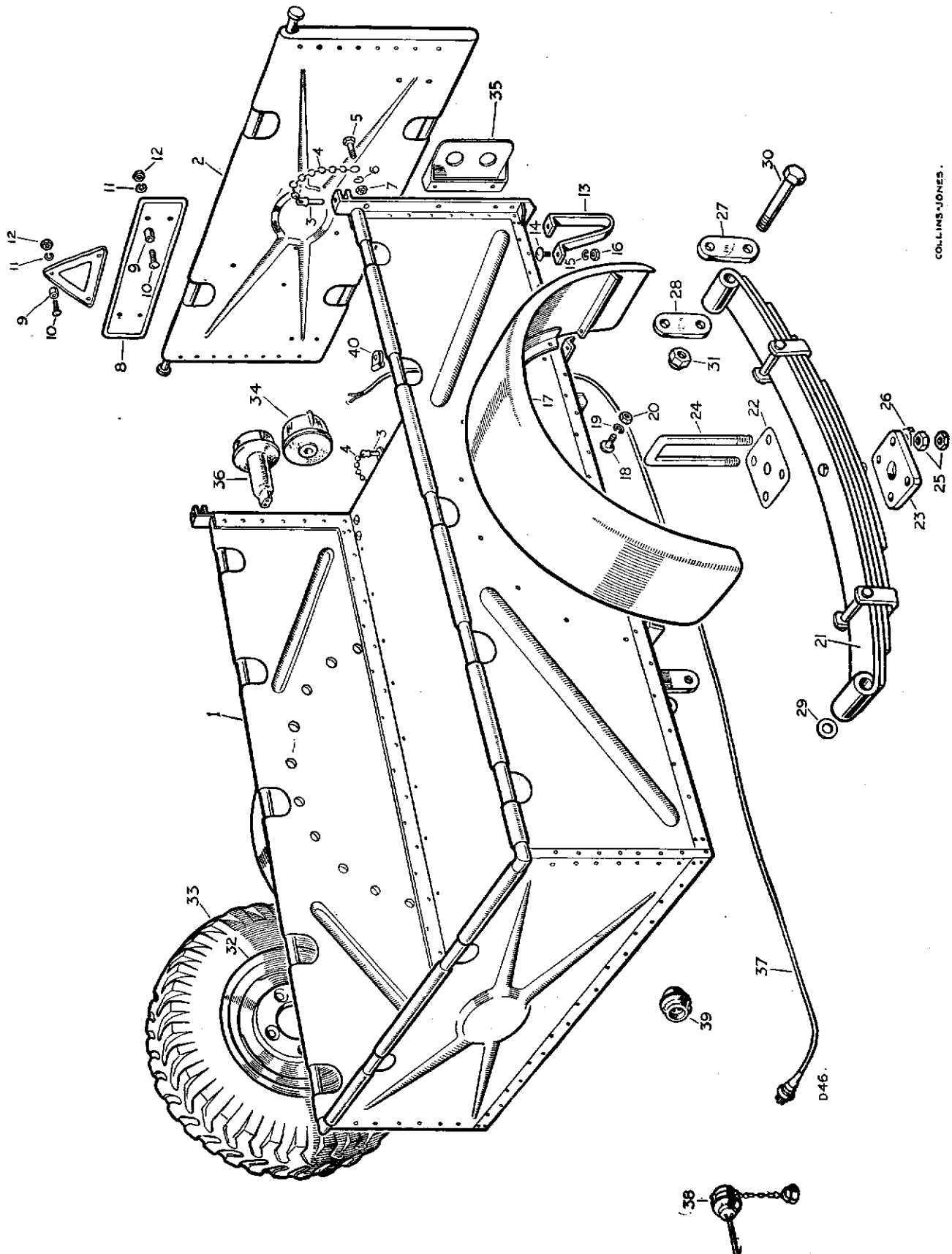


D45.
COLLINS-JONES

TRAILER, AXLES, BRAKES AND HUBS

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
1					Axle complete	1	279433	
2					Anchor plate complete	2	262973	
3					Grease nipple for brake cam	2	232287	
4					Bolt ($\frac{3}{8}$ " B.S.F. x $1\frac{1}{8}$ " long)	4	237179	} Fixing anchor plate to axle fitting
5					Spring washer	4	3076	
6					Nut ($\frac{3}{8}$ " B.S.F.)	4	2827	
7					Operating cam for brake shoe L.H.	1	262974	
8					Operating cam for brake shoe R.H.	1	262975	
9					BRAKE SHOE ASSEMBLY	4	500115	
10					Lining for brake shoe	4	500116	
11					Rivet for lining	32	500117	
12					Pull off spring for brake shoe	4	262977	
13					Operating lever for brake shoe	2	262978	
14					Spring washer	2	2299	} Fixing lever to cam
15					Locknut ($\frac{3}{8}$ " B.S.F.)	2	2827	
16					Brake drum	2	279434	
17					Bolt ($\frac{3}{8}$ " B.S.F. x $1\frac{1}{8}$ " long)	8	250731	} Fixing brake drum to hub flange
18					Spring washer	8	3076	
19					Brake rod	2	279435	
20					Compensating bar for brake linkage	1	232298	
21					Jaw for brake rod	4	232299	
22					Locknut ($\frac{5}{16}$ " B.S.F.) for jaw	4	2828	} Fixing brake rods to operating levers and com- pensating bar
23					Pin	4	232300	
24					Plain washer	8	2550	
25					Split pin	8	2393	
26					Double ended jaw	1	279436	
27					Pin	2	232300	} Fixing double ended jaw to compensate bar and swinging link
28					Plain washer	4	2550	
29					Split pin	4	2393	
30					HUB ASSEMBLY FOR ROAD WHEEL	2	279437	
31					Stud for road wheel	10	217360	
32					Nut for road wheel	10	217361	
33					Distance piece for hub	2	279438	
34					Oil seal for nut	2	279439	
35					Roller bearing, inner	2	279440	
36					Roller bearing, outer	2	279441	
37					Castle nut ($\frac{5}{8}$ " B.S.F.)	2	251606	} Fixing hub to axle
38					Split pin	2	2428	
39					Hub cap	2	279442	

TRAILER BODY, SPRINGS AND ROAD WHEELS



COLLINS-JONES.

TRAILER BODY, SPRINGS AND ROAD WHEELS

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					BODY ASSEMBLY	1	232309	
1					Body complete	1	232310	
2					Tailboard complete	1	232311	
3					Pin securing tailboard	4	279443	
4					Chain for hinge pin	4	232313	
5					Bolt ($\frac{1}{4}$ " B.S.F. x $\frac{3}{4}$ " long)	4	237141	} Fixing chassis to body
6					Spring washer	4	3074	
7					Nut ($\frac{1}{4}$ " B.S.F.)	4	2823	
8					Registration plate	1	232316	
9					Distance piece for plate	4	232315	
10					Screw ($\frac{1}{4}$ " B.S.F. x 1" long)	4	69215	} For redundant holes in tailboard
11					Spring washer	4	3074	
12					Nut ($\frac{1}{4}$ " B.S.F.)	4	2823	
13					Rear stand	2	232317	
14					Special bolt	4	232318	} Fixing stand to body
15					Spring washer	4	3076	
16					Nut ($\frac{3}{8}$ " Whit.)	4	232319	
17					Wing complete	2	232320	
18					Special bolt	20	232321	} Fixing wing to body panel
19					Spring washer	20	3074	
20					Nut ($\frac{1}{4}$ " Whit.)	20	2267	
21					Road spring complete	2	279444	
22					Top plate for spring	2	279445	
23					Bottom plate for spring	2	232326	
24					'U' bolt for spring	4	232327	
25					Nut ($\frac{1}{2}$ " B.S.F.)	8	251324	} For 'U' bolt
26					Locking plate	4	279446	
27					Spring shackle, shouldered	2	279447	
28					Spring shackle, plain	2	279448	
29					Spacing washer for front shackle	4	279449	
30					Shackle pin	6	250606	
					Grease nipple for shackle pin	6	512420	
31					Self-locking nut ($\frac{1}{2}$ " B.S.F.) for shackle pin	6	251326	
32					Road wheel	2	231601	
33					Tyre, 6.00" x 16"	2	239742	
					Inner tube, 6.00" x 16"	2	232122	
34					Stop, tail lamp	2	503054	
					Bracket for lamp and reflector R.H.	1	502968	
35					Bracket for lamp and reflector L.H.	1	502969	
					Bolt ($\frac{1}{4}$ " B.S.F. x $\frac{3}{4}$ " long)	4	237141	} Fixing bracket to body
					Spring washer	4	3074	
					Nut ($\frac{1}{4}$ " B.S.F.)	4	2823	
36					Flasher lamp	2	502952	
37					Plug and cable for tail lamp	1	503174	
					Connector angle	2	3549	
38					Socket and cable for tail lamp on chassis	1	510081	
39					Dummy socket	1	501270	
					Rubber grommet, small, for cable	1	232335	
40					Spring clip for cable	2	232336	
					Earth bridge lead...	1	500696	
					Cover complete for trailer	1	261827	

TRIMMING RAW MATERIALS

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					Cotton duck, 72" wide, khaki-green	As required	91957	
					Cotton duck, 72" wide, blue	As required	91899	
					Sheet wadding, 36" wide open	As required	91341	
					Cotton webbing, $\frac{1}{2}$ " x 1", khaki-green	As required	91878	
					Cotton webbing, $\frac{1}{8}$ " x 1", khaki-green	As required	91880	
					Cotton webbing, $\frac{5}{8}$ " x $\frac{1}{2}$ ", khaki-green....	As required	91879	
					Cotton webbing, $\frac{5}{8}$ " x $\frac{1}{2}$ ", blue	As required	91901	
					Cotton webbing, $\frac{1}{8}$ " x 1", blue	As required	91902	
					Cotton webbing, $\frac{1}{32}$ " x 1", blue	As required	91900	
					Seaming cord	As required	91171	
					Thin plain cloth, 38" wide	As required	91829	
					Black canvas, 54" wide	As required	91291	
					Grey felt	As required	91414	
					Black felt, 50" wide	As required	91819	
					Leather cloth, grey, 50" wide	As required	91979	
					Leather cloth, red	As required	91832	
					Special leather cloth, white, 36" wide	As required	91911	
					White leather cloth, 50" wide	As required	91950	
					Piping, green	As required	91857	
					Thread, green, No. 18	As required	91814	
					Thread, blue, No. 18	As required	91896	
					Thread, blue, No. 25	As required	91894	
					Thread, grey, No. 25	As required	91960	
					Thread, green, No. 25	As required	91813	
					Adhesive tape, 1" wide	As required	91928	
					Thread, grey, 250 denier	As required	92042	
					Thread, black, No. 50	As required	91256	
					Thread, red, No. 25	As required	92046	
					Plastic cloth, blue check, 54" wide	As required	91912	
					Natural felt, 54" wide	As required	91890	
					Felted leather cloth, white, 52" wide	As required	91970	
					Felted plastic, blue, 52" wide	As required	91909	
					Felted plastic, 52" wide, green	As required	91962	
					Felted plastic, black	As required	91965	
					Black cloth, 72" wide	As required	91913	
					Cotton webbing, $\frac{1}{32}$ " x 1", blue	As required	91900	
					Fine fluted rubber matting, 36" wide	As required	261577	
					Special paint, bronze green, 1 pint tin	As required	262069	
					Special paint, bronze green, 1 gallon tin	As required	262072	
					Special paint, ivory, 1 pint tin	As required	262643	
					Special paint, ivory, 1 gallon tin	As required	262646	
					Special paint, blue, 1 pint tin	As required	244272	
					Special paint, blue, 1 gallon tin	As required	244275	
					Special paint, poppy red, 1 pint tin	As required	244276	
					Special paint, poppy red, 1 gallon tin	As required	244279	

TRIMMING RAW MATERIALS

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					Special paint, light green, 1 pint tin	1	503927	
					Special paint, light green, 1 gallon tin	1	503928	
					Special paint, sand, 1 pint tin	1	503929	
					Special paint, sand, 1 gallon tin	1	503930	
					Special paint, dark grey, 1 pint tin	1	503931	
					Special paint, dark grey, 1 gallon tin	1	503932	
					Special paint, mid-grey, 1 pint tin	1	503933	
					Special paint, mid-grey, 1 gallon tin	1	503934	
					Special paint, marine blue, 1 pint tin	1	503935	
					Special paint, marine blue, 1 gallon tin	1	503936	
					Special paint, off white, 1 pint tin	1	503937	
					Special paint, off white, 1 gallon tin	1	503938	
					Special paint, limestone, 1 pint tin	1	510032	
					Special paint, limestone, 1 gallon tin	1	510033	
					Aerosol paint spray, bronze green	1	507821	
					Aerosol paint spray, sand	1	507822	
					Aerosol paint spray, limestone	1	507823	
					Aerosol paint spray, light green	1	507824	
					Aerosol paint spray, marine blue	1	507825	
					Aerosol paint spray, mid-grey	1	507826	
					Aerosol paint spray, dark grey	1	507827	
					Aerosol paint spray, poppy red	1	507828	
					Thinners, 1 pint tin	As required	261906	
					Thinners, 1 gallon tin	As required	261909	
					Brake fluid, 1 pint tin	As required	260681	
					Brake fluid, 1 quart tin	As required	262079	
					$\frac{1}{8}$ " Welding rod (1 lb.)	As required	98018	

TOOLS

PLATE REF.	1	2	3	4	DESCRIPTION	Qty.	Part No.	REMARKS
					Wheel brace	1	274433	
					Lifting jack	1	514623	
					Handle for jack	1	514624	
					Lifting jack	1	513071	
					Handle for jack	1	513072	
					Extension for jack	1	261512	
					Wooden handle for extension	1	261513	
					Tyre pump	1	523638*	
					Connection for tyre pump	1	524959	
					Grease gun	1	503424	
					Starting handle	1	218508	
					Tool roll	1	219704	
					Combination pliers	1	2703	
					Screwdriver	1	234619	
					Spanner $\frac{3}{8}$ " x $\frac{1}{4}$ " Whitworth	1	2705	
					Spanner $\frac{5}{16}$ " x $\frac{7}{16}$ " Whitworth	1	230736	
					Spanner, single end $\frac{3}{8}$ " Whitworth	1	277320	
					Spanner $\frac{7}{16}$ " x $\frac{1}{2}$ " A.F.	1	276396	
					Spanner $\frac{11}{16}$ " x $\frac{3}{4}$ " A.F.	1	277217	
					Spanner $\frac{5}{8}$ " x $\frac{9}{16}$ " A.F.	1	276397	
					Spanner, single end, $\frac{5}{16}$ " A.F.	1	503125	For distributor pump bleed screw
					Adjustable spanner	1	2707	
					Distributor screwdriver	1	240836	
					Sparking plug spanner	1	276322	
					Extension for plug spanner	1	276323	
					Box spanner	1	52485	
					Tommy bar	1	1403	
					Tyre pressure gauge	1	277372	
					Tyre lever....	2	233261	Optional equipment

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2397	561	3259	159	3867	347	01384	201	09025	21
		3279	185	3868	39	01564	173	09034	9
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2428	159	3291	151	3896	299	03017	11	09052	21
2451	559	3292	181	3898	187	03018	11	09065	9
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		3425	415	3925	363	03971	263	09128	17
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09927	157	50526	155	73962	501	78237	241	97188	483
09931	157	50552	265	73979	271	78240	261	98018	567
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09960	157	50639	267	75454	265	78255	243		
09961	157	50640	265	75805	257	78256	243		
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		246233	199	247607	91	248719	151	252212	455
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255045	97	256429	69	260765	63	261974	29	263394	113
255046	51	256432	189	260767	29			263395	113
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264889	239	267572	157	269269	189	270961	185	271794	545
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265185	555	267782	159	269889	25	271380	183	271975	43
265190	555	267795	155	269911	83	271382	183		
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272845	217	274715	233	276501	49	277686	425	278474	175
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272850	253	274773	91	276609	53	277742	79	278490	267
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274148	179	276134	237	277532	115	278166	477	279116	253
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274172	49	276141	237	277544	113	278283	261	279169	69
274173	49	276176	484	277553	97	278286	47	279188	459
274174	49	276201	173	277556	99	278359	243	279330	15
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279422	559	300781	271	303750	289	307280	547	320245	531
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279425	559	300785	311	303821	287	307418	501	320276	243
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279428	559	300824	241	303829	287	307838	435	320500	307
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503938	567	505198	257	508153	179	509582	235	512237	151
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504246	393	506207	371	508565	199	509939	167	512797	113
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513929	137	515331	235	515925	205	517855	105	519744	253
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